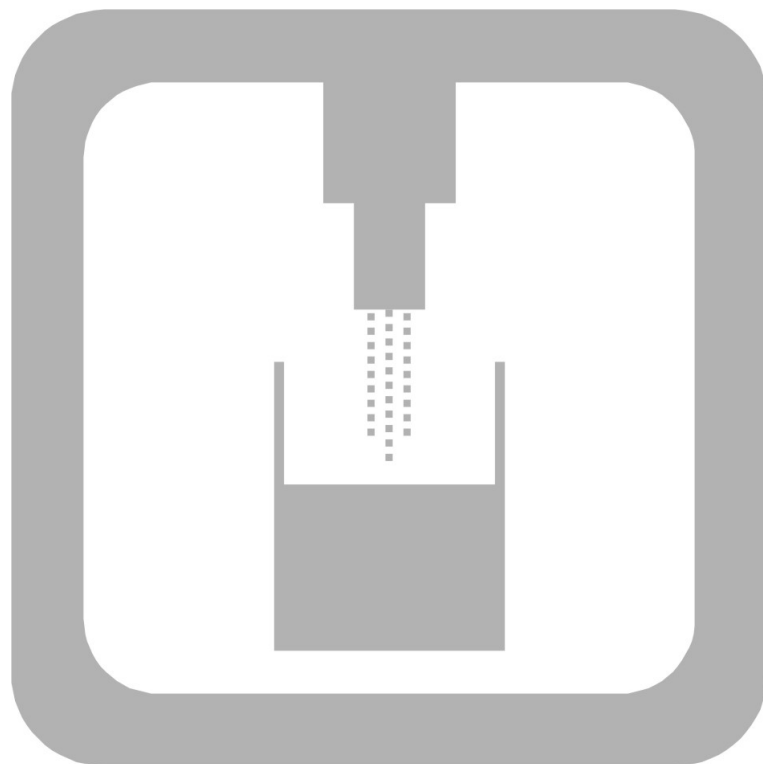


Innofill



Spare parts list

Can filler

CAN C

Machine number 10343323



Filling and Packaging – Worldwide

KHS GmbH

Juchostr. 20
D-44143 Dortmund
Telefon : ++49 231 569 0
Telefax : ++49 231 569-1541
eMail : info@khs.com

www.khs.com



Filling and Packaging – Worldwide

Spare part report

Page: _____ of: _____

Inquiry

Order



Filling and Packaging – Worldwide

Please send your inquiry or order by fax, e-mail or mail to:

KHS GmbH

Juchostr. 20
D-44143 Dortmund
Telefon : +49.231.569.10000
Telefax : +49.231.569.41871
E-Mail : info@khs.com

KHS contact (person) _____

Your contact details

First name: _____

Last name: _____

Company: _____

KHS Customer number: _____

Phone: _____ Fax: _____

E-Mail: _____

Date of order: _____

Reference number: _____

Machine data

Machine number: 10343323
Order: 89407276 / 100
Type: Innofill - Can filler - CAN C
Revision: 01 / 04.07.2019 (KHS-V02- 5.5.0)
Bill of materials: 10343323
Esch-Number: E89407276000100

Innofill



Your delivery data

Delivery address: _____

Delivery type: _____

Requested date of shipping: _____

Quantity	Unit	Parts number	Description	Assembly	Page	Position

Your message to us:

Do you want a return call of a technician



or a businessman



The KHS' general terms and conditions of sale apply

X

X

Place / Date

Signature / Company stamp

Comments On How To Write Material Numbers Correctly Within KHS

The long history of KHS means that the structure of material numbers within the company greatly varies. The fact sheet entitled How To Write Material Numbers Correctly is intended to provide an overview of these structures in order to improve the clarity with which material numbers are used and conveyed.

The fact sheet is split into three columns.

The left and center columns give examples of various ways of writing material numbers at KHS. These examples illustrate how spaces and letters are ordered in material numbers and what material numbers can look like as a rule.

The right column contains information on the original notation of the material numbers used by acquired machine manufacturers and the new material numbers assigned by KHS. Old spare parts documents largely make use of these original forms of notation. These can be left as they are and turned into the new style of material number by adding the relevant letters to the old number. Where possible, systems have been adapted to automatically substitute the old form of notation with the new one.

General remarks:

Zeros stand for numbers; shaded boxes between numbers and/or letters indicate spaces.

Notation for material numbers

1 2 3 4 5 6 7 8 9 10 11 12 13

1 2 3 4 5 6 7 8 9

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

1	0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	S	0	0	0	0

P	U	R		0	0	0	0
---	---	---	--	---	---	---	---

2	0	0	0	0	0	0	0	0	0	0	0	
2	0	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	S	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0	0

S	A	C		0	0	0	0
S	C	R		0	0	0	0
S	D	G		0	0	0	0
S	O	R		0	0	0	0
S	O	S		0	0	0	0
S	P	R		0	0	0	0

3	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	S	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0

T	0	0	0	0	0	0	0
T	0	0	0	0	0	0	0

4	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	S	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0

X	B	L	E	0	0	0	0
X	D	F	U	0	0	0	0
X	E	A	0	0	0	0	0
X	E	K		0	0	0	0
X	F			0	0	0	0
X	F	A	C	0	0	0	0
X	F	A	R	0	0	0	0
X	F	A	W	0	0	0	0
X	F	F	U	0	0	0	0
X	F	H		0	0	0	0
X	F	H	U	0	0	0	0
X	F	R		0	0	0	0
X	F	S		0	0	0	0
X	F	U		0	0	0	0
X	F	U	0	0	0	0	0
X	F	U	K	0	0	0	0
X	F	U	M	0	0	0	0
X	F	U	W	0	0	0	0
X	F	V		0	0	0	0
X	K	M		0	0	0	0
X	L	V		0	0	0	0
X	M	D		0	0	0	0
X	M	E		0	0	0	0
X	M	F		0	0	0	0
X	R	M	E	0	0	0	0
X	S	T		0	0	0	0
X	T	R		0	0	0	0
X	V			0	0	0	0
X	V	M		0	0	0	0

A	R	0	0	0	0	0	0
A	0		0	0	0	0	0
A	0	0	0	0	0	0	0

D	0	0		0	0	0	0
---	---	---	--	---	---	---	---

E	0		0	0	0	0	0
E	X	P	0	0	0	0	0

G	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---

H	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---

L	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---

0 = Any number

 = One space = Two spaces

SGS-E

Version: April 2010

New notation
for KISTERS machines

K	0	0	0	0	0	0	0	0	0	0	0
K	0	0	0	N	0	0	0	0	0	0	0
K	0	0	0	N	0	0	0	0	M	0	0
K	0	0	0	0	0	0	0	0	0	0	0
K	K	0	0	0	0	0	0	0	0	0	0
K	X	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	E	0	0	0	0	0	0
K	0	0	0	0	0	S	0	0	0	0	0
K	0	0	0	0	T	0	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	0	0
K	X	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	S	A
K	0	0	0	0	0	0	0	0	0	0	0
K	M	0	0	0	0	0	0	0	0	0	0
K	F	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	0	0

K I S T E R S

0	0	0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---	---	---

Old material number

New notation
for TILL machines

T	I	0	0	0	0	0	0	0	0	0	0
T	I	L	0	0	0	0	0	0	0	0	0
T	I	V	0	0	0	0	0	0	0	0	0
T	I	V	0	0	0	0	0	0	0	0	0

T I L L

0	0	0	0	-	0	0	0	-	0	0	0
---	---	---	---	---	---	---	---	---	---	---	---

Old material number

New notation
for H&K machines

X	0	0	0	0	0	0	0	0	0
X	0	0	0	0	0	0	0	0	0
X	0	0	0	0	0	0	0	L	0
X	0	0	0	0	0	0	0	N	0

H & K

0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---

Old material number

Important note:

When ordering spare parts, you may only order from the spare parts list for the machine in question.

KHS original parts and accessories are specially designed for KHS machines. We would like to explicitly point out that spare parts and accessories that are not supplied by KHS are also not tested or approved by KHS. The installation and/or use of such products could therefore effect a detrimental change to the predetermined design properties of the KHS machines, thereby compromising active and/or passive safety. The manufacturer will not be held liable for any damage resulting from the use of non-original spare parts and accessories.

The details of the wear times are statistical mean values based on the system being properly and regularly maintained and operated by a fully trained worker. These wear times, however, cannot be guaranteed. We would like to point out that the wear times may be significantly reduced if the system is not operated and/or maintained by a fully trained worker.

Confidential:

The drawings and designs contained in the spare parts list, plus copyrights pertaining to these drawings and designs, are owned solely by KHS. Their use in any form, such as reproduction or distribution, without the consent of KHS is unlawful. The recipient is entrusted with the data as a spare parts list and must ensure that it is used solely for this purpose. The list represents a trade secret and must therefore be kept confidential from third parties, especially competitors.

Texts in drawings:

The text in the drawings is not relevant for spare parts orders.

Notes on the Spare Parts List

Layout of the spare parts Bill of materials page (header and list):

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remark	Page
10	301104318200	Flanged bearing____ Flanschlager____	1,000	Pieces	V	X	3500	6			
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫

① Position number of the material in the drawing

② KHS material number for clear identification

③ 1st line: Description of the material
2nd line: Description of the material in German

④ Number of items

⑤ Quantity unit

⑥ Spare part code: E=Spare part V=Wearing part

⑦ Stockpiling by customer

⑧ Service life (hours)

⑨ Service life (months)

⑩ Additional instructions in the NP part documentation

⑪ 1st line: Information on DIN and standards
2nd line: Various information regarding this material

⑫ Page numbers for further BOM explosions

Layout of the machine data: Bill of materials page (footer):

Machine Innofill ACF-Füller	Machine number 89000000 / 3000	10000001	Revision 01 / 01.01.2012
Subassembly 20000001 Filler, lower part		KHS-V02	Page 9
①	②	③	④
⑤	⑥	⑦	⑧

① Machine description

② Unique KHS machine number

③ Main BOM number

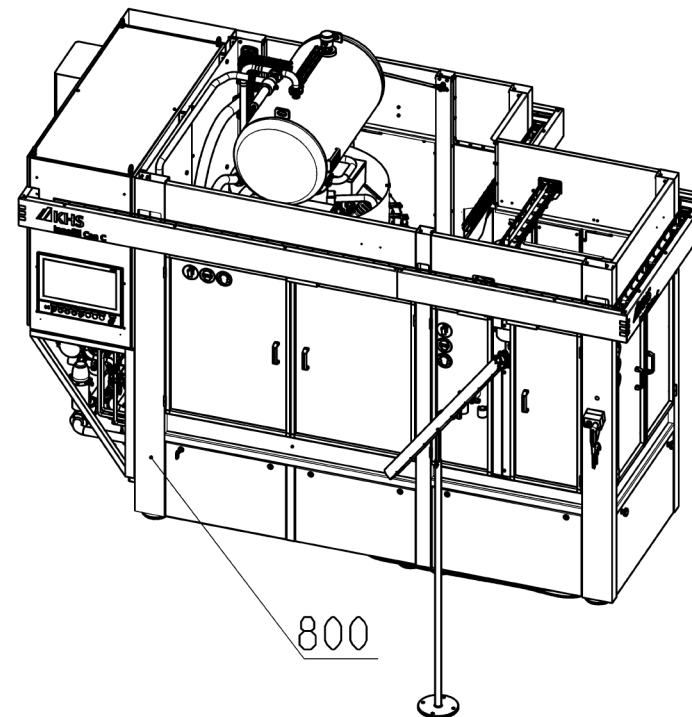
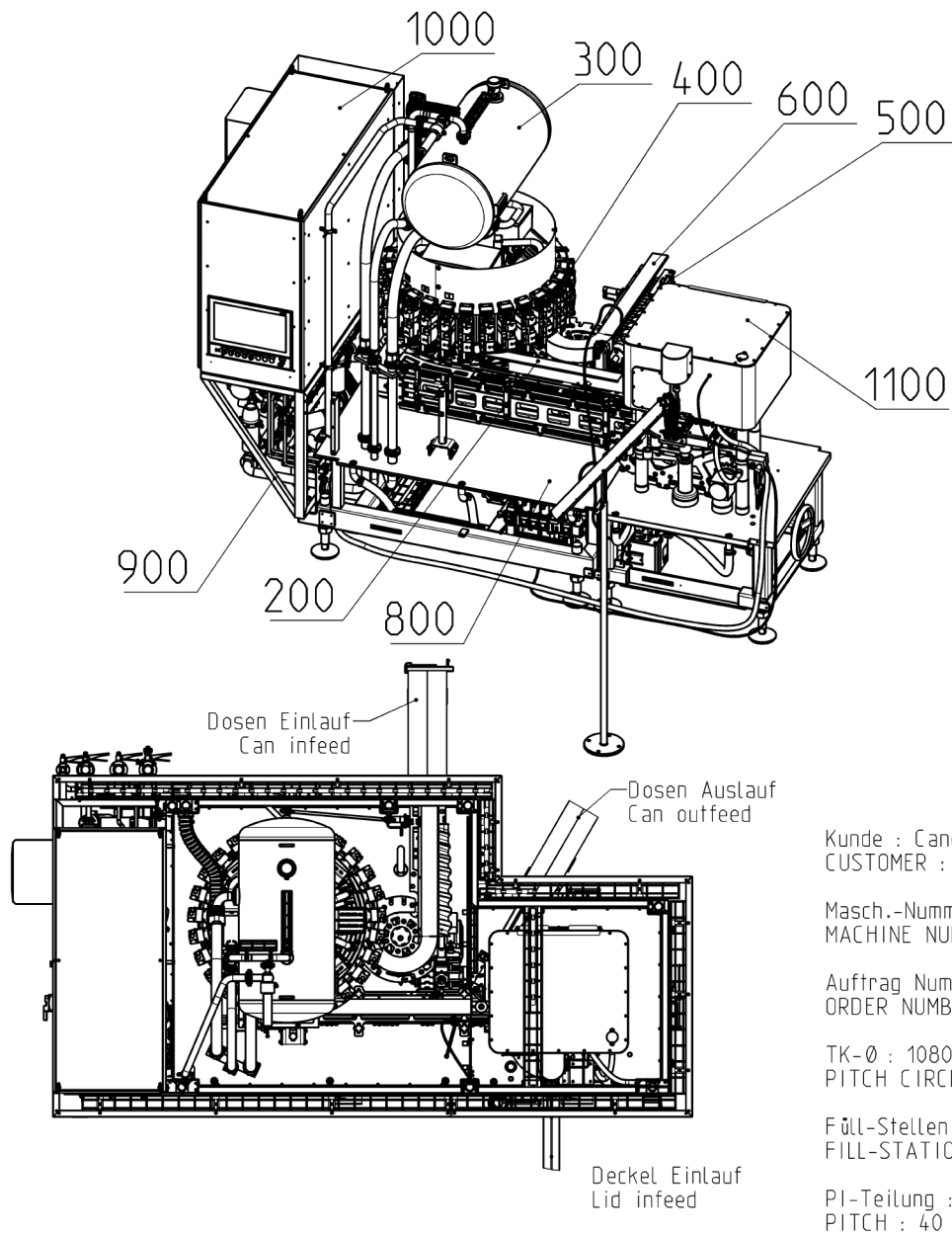
④ Revision (version no. / date)

⑤ Assembly number and assembly description

⑥

⑦ Output format

⑧ Page number within the Spare Parts List



Kunde : Canopy Growth
CUSTOMER : Canopy Growth

Masch.-Nummer : 10343323 89407276
MACHINE NUMBER : 10343323 89407276

Auftrag Nummer : 89407276-000100
ORDER NUMBER : 89407276-000100

TK-Ø : 1080
PITCH CIRCLE Ø : 1080

Füll-Stellen : 27
FILL-STATION : 27

PI-Teilung : 40
PITCH : 40

Position 100, 401, 402 nicht gezeichnet
ITEMS 100, 401, 402 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

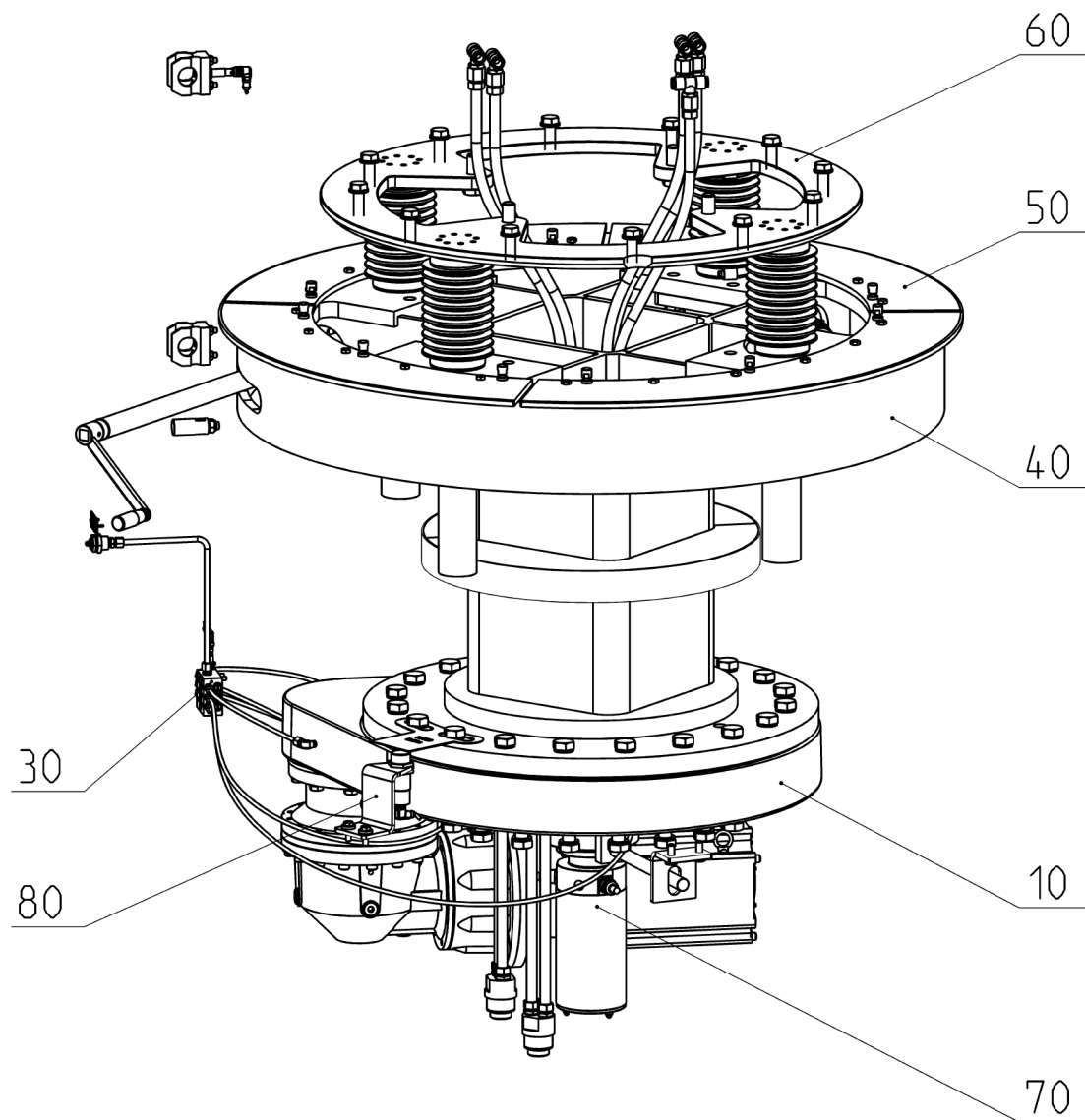
Subassembly 10343323 _ 01

KHS-V02 Page

8

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	65792002S018	Filler, lower part__ Füllerunterteil__	1,000	Units Stück	E						10
300	65792003S119	Filler, upper part__ TK 1080 Fülleroberenteil__ TK 1080	1,000	Units Stück	E						46
400	65175915S001	Filling valve__ DVD, CIP manu Füllventil__ DVD, CIP manu	28,000	Units Stück	E						106
401	65175614S001	Tools_Filling valve_Can C manu CIP Werkzeuge_Füllventil_Can C manu CIP	1,000	Units Stück	E						114
500	65792014S001	Can conveyor__ Dosentransport__	1,000	Units Stück	E						120
600	65792015S021	Format parts_Filler_ Formatteile_Füller__	1,000	Units Stück	E						156
800	65782406S001	Machine frame_Casing_ Maschinenrahmen_Verkleidung__	1,000	Units Stück	E						204
900	65792009S018	Process technology__ Verfahrenstechnik__	1,000	Units Stück	E						342
1000	65792020S001	Electrics_Filler_ Elektrik_Füller__	1,000	Units Stück	E						424
1100	85000013S001	Seamer__27/6 Canopy Growth Dosenverschliesser__27/6 Canopy Growth	1,000	Units Stück	E						454

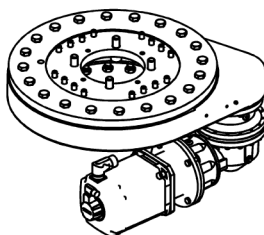
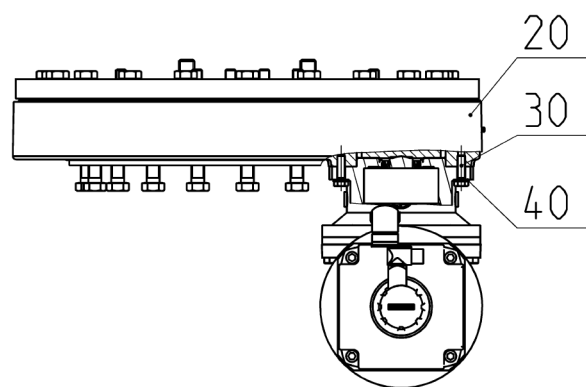
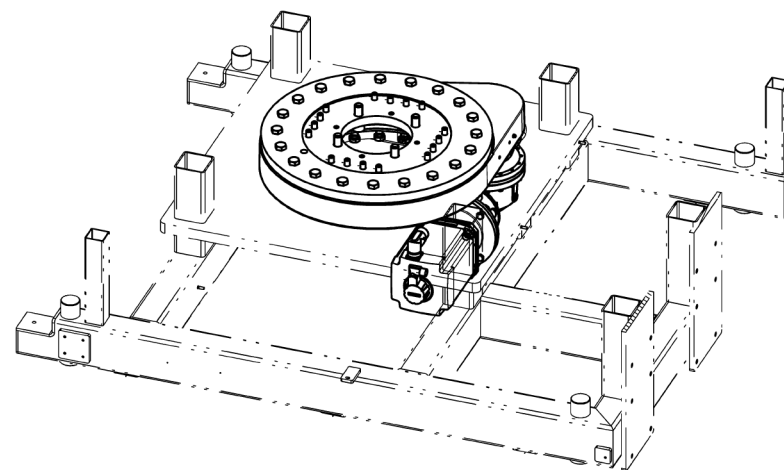
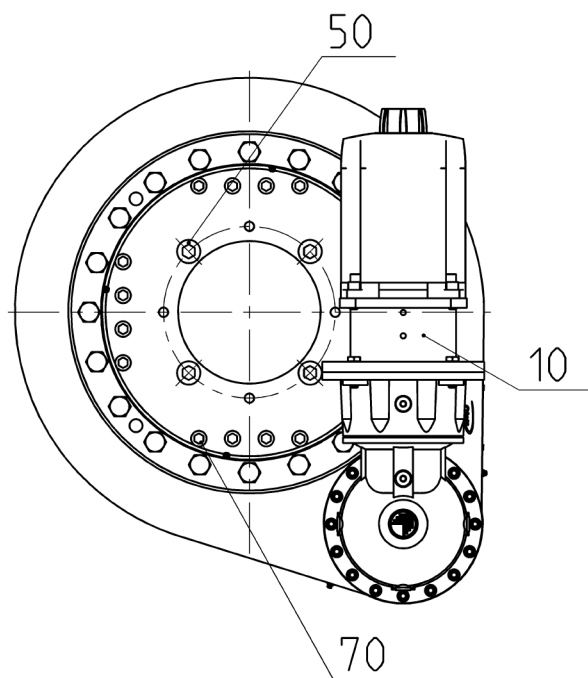
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	10343323 _ 01				KHS-V02	Page 9



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65792002S018 Filler, lower part__		KHS-V02	Page 10

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722026S002	Swivel drive_complete_ Schwenkantrieb_komplett_	1,000	Units Stück	E						12
30	65722040S001	Manual lubrication_complete_ Handschmierung_komplett_	1,000	Units Stück	E						22
40	65722013S003	Can table_Finished part_TK 1080 Dosentisch_Fertigteil_TK 1080	1,000	Units Stück	E						
50	65722051S001	Can plate_Lower part_DVD 27 Dosenteller_Unterteil_DVD 27	1,000	Units Stück	E						26
60	65732052S001	Height adjustment_complete_ Höhenverstellung_komplett_	1,000	Units Stück	E						28
70	65722031S001	Slip ring transmitter_complete_ Schleifringübertrager_komplett_	1,000	Units Stück	E						38
80	65732113S003	Synchronous clock-pulse generator_comple Synchrontaktgeber_komplett_	1,000	Units Stück	E						44

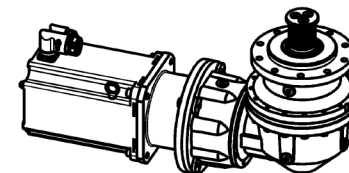
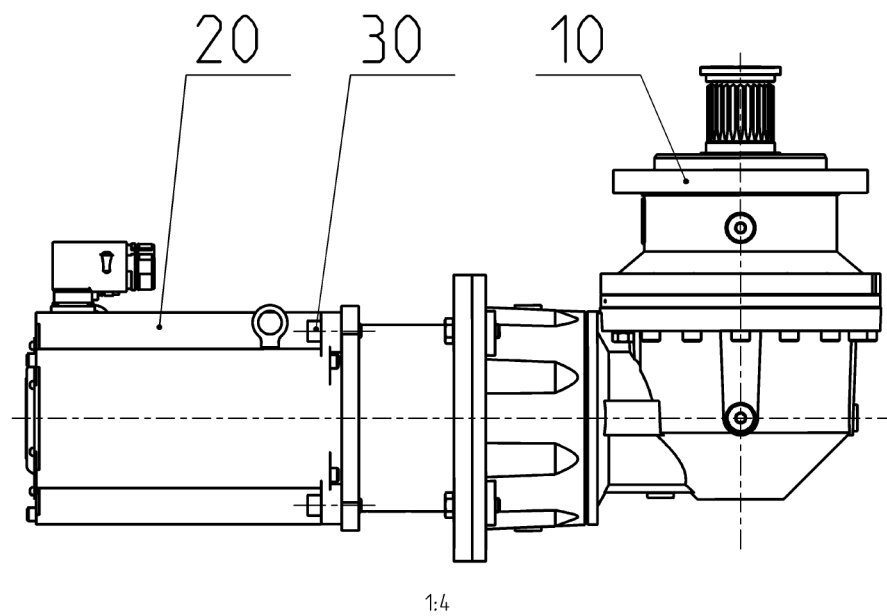
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792002S018 Filler, lower part__				KHS-V02	Page 11



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722026S002 Swivel drive_complete_	65792002S018 Filler, lower part__	KHS-V02	Page 12

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722019S001	Main drive_complete_ALLEN BRADLEY Hauptantrieb_komplett_ALLEN BRADLEY	1,000	Units Stück	E						14
20	65722025S001	Swivel drive____ Schwenkantrieb____	1,000	Units Stück	E						20
30	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	10,000	Units Stück	E						
40	301134230180	Washer____ Unterlegscheibe____	10,000	Units Stück	E						
50	301132154370	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
70	301132153110	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	16,000	Units Stück	E						

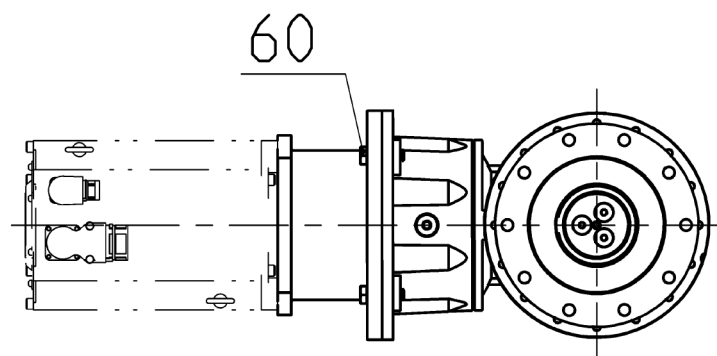
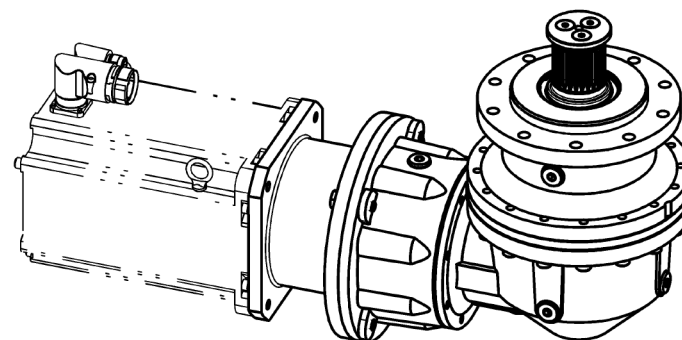
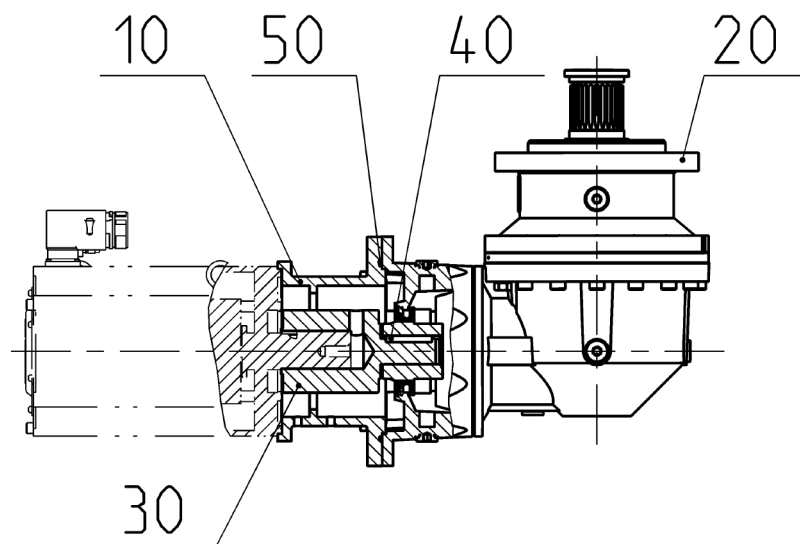
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722026S002 Swivel drive_complete_	65792002S018 Filler, lower part__			KHS-V02	Page 13



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722019S001 Main drive_complete_ALLEN BRADLEY	65722026S002 Swivel drive_complete_		KHS-V02 Page 14

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722020S001	Main drive__ALLEN BRADLEY Hauptantrieb__ALLEN BRADLEY	1,000	Units Stück	E						16
20	301251981558	Servo motor__NM=36,7 N=2500 Servomotor__NM=36,7 N=2500	1,000	Units Stück	E				X		18
30	301132152450	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65722019S001 Main drive_complete_ALLEN BRADLEY	65722026S002 Swivel drive_complete_			KHS-V02	Page	15



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722020S001 Main drive__ALLEN BRADLEY	65722019S001 Main drive_complete_ALLEN BRADLEY		KHS-V02 Page 16

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722011S001	Hub flange__ Nabenflansch__	1,000	Units Stück	E						
20	301112990011	Geared motor_Without motor_kW18 Getriebemotor_ohne Motor_kW18	1,000	Units Stück	E				X		
30	65722017S001	Coupling device__SIEMENS Einkuppelvorrichtung__SIEMENS	1,000	Units Stück	E						
40	301137132230	Feather key__ Passfeder__	1,000	Units Stück	E						
50	301024011640	O-ring__ O-Ring__	1,000	Units Stück	E						
60	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65722020S001 Main drive__ALLEN BRADLEY	65722019S001 Main drive_complete_ALLEN BRADLEY			KHS-V02	Page	17

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

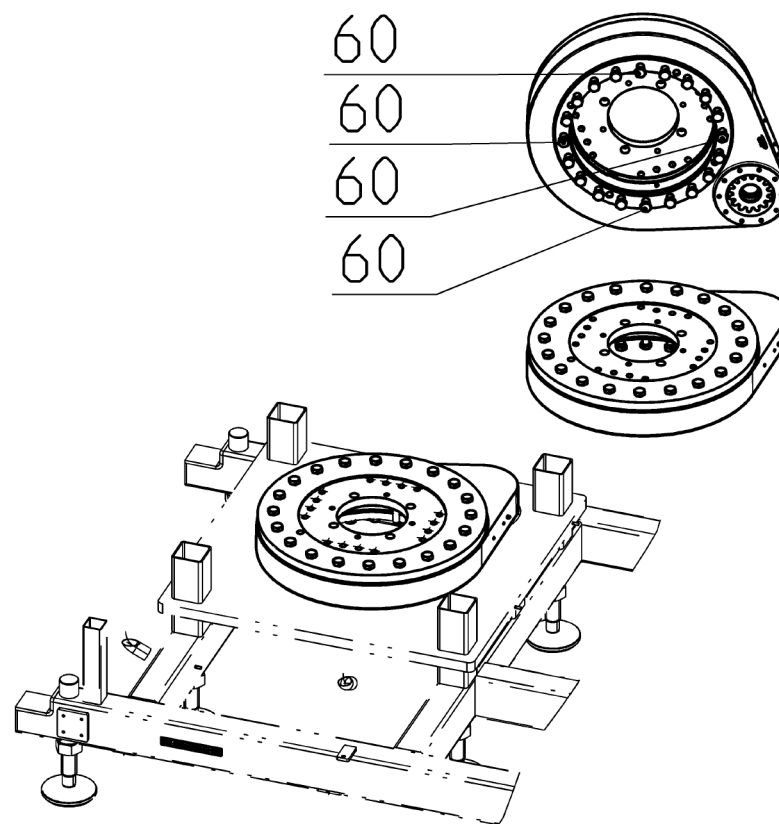
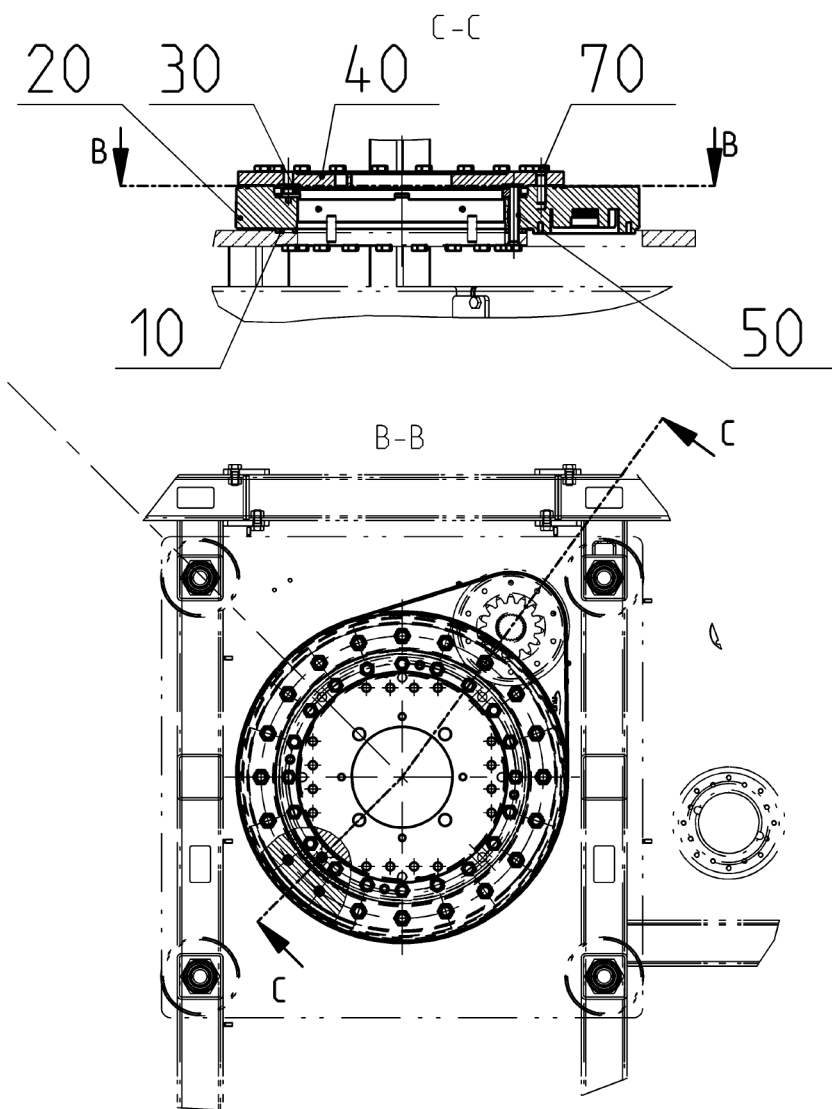
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301251981558 Servo motor__NM=36,7 N=2500	65722019S001 Main drive_complete_ALLEN BRADLEY	KHS-V02	Page 18

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301254690133	Signal line_pre-assembled_9m Signalleitung_konfektioniert_9m	1,000	Units Stück	E						
20	301254690134	Power line_pre-assembled_9m Leistungsleitung_konfektioniert_9m	1,000	Units Stück	E						

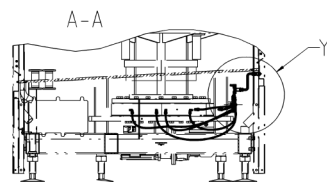
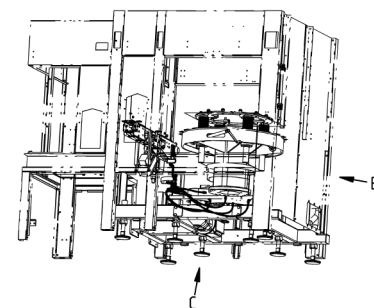
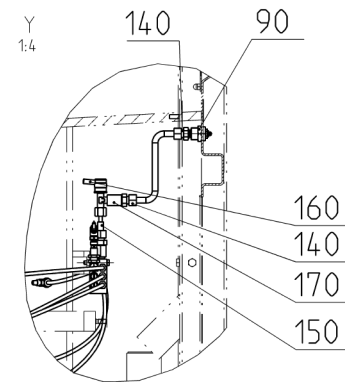
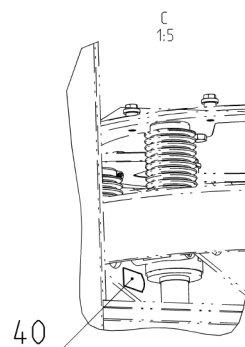
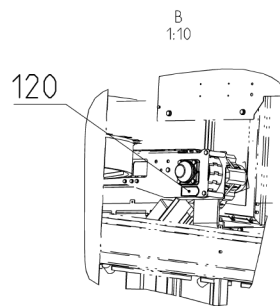
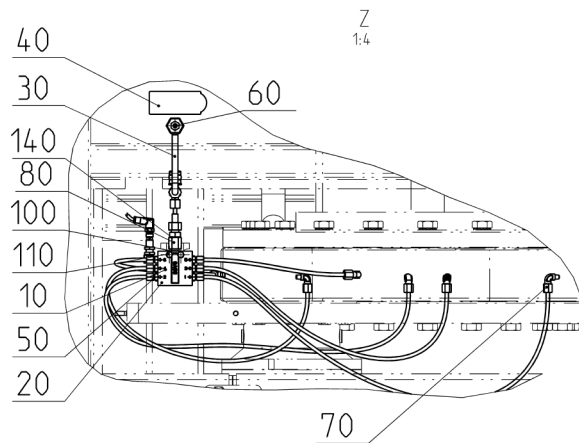
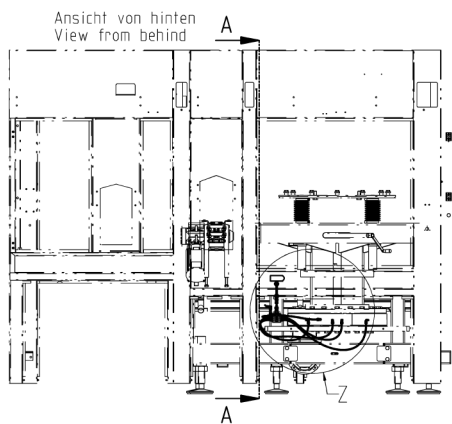
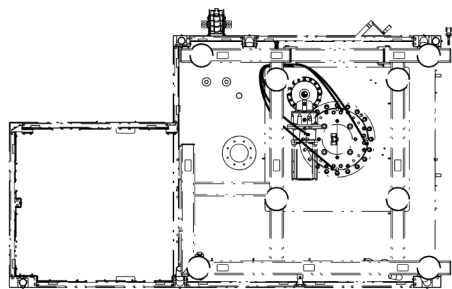
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301251981558 Servo motor__NM=36,7 N=2500	65722019S001 Main drive_complete_ALLEN BRADLEY			KHS-V02	Page	19



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722025S001 Swivel drive__	65722026S002 Swivel drive_complete_	KHS-V02	Page 20

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722023S001	Bearing plate__ Lageblech__	1,000	Units Stück	E						
20	301999955926	Slew drive__ Schwenktrieb__	1,000	Units Stück	E				X		
30	65722024S001	Threaded ring_Swivel drive_ Gewinding_Schwenkantrieb__	1,000	Units Stück	E						
40	65722021S001	Base plate__ Grundplatte__	1,000	Units Stück	E						
50	301132176000	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	16,000	Units Stück	E						
60	65722058S001	Screw_Adaptor_ Schraube_Passstück__	4,000	Units Stück	E						
70	301132175620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	20,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722025S001 Swivel drive__	65722026S002 Swivel drive_complete_			KHS-V02	Page 21



Position 130 nicht gezeichnet
ITEMS 130 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65722040S001 Manual lubrication_complete_

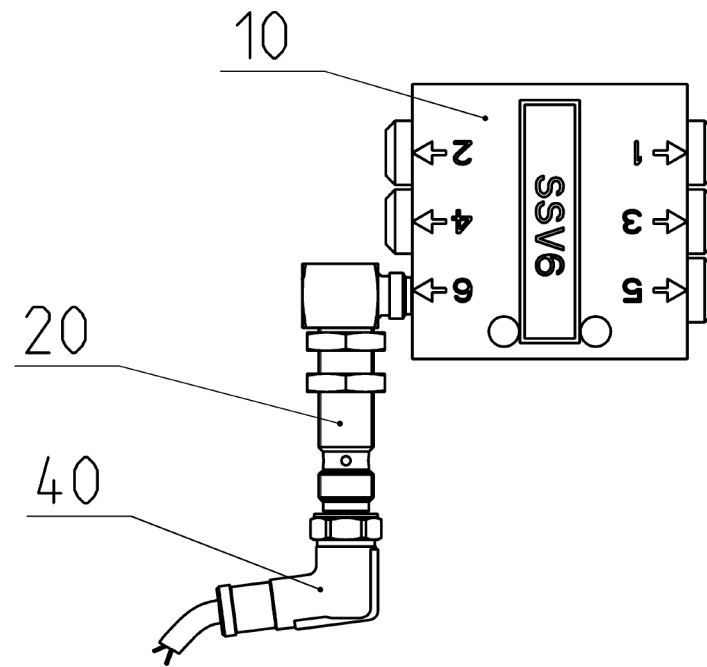
65792002S018 Filler, lower part__

KHS-V02 Page

22

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301206530640	Pipe__ Rohr__	1,000	Units Stück	E						
20	59930826S106	Progressive distributor__ Progressivverteiler__	1,000	Units Stück	E						24
30	301186361480	Pipe__ Rohr__	1,000	Units Stück	E						
40	301025059100	Machine rating plate_KHS_GREASE 01 Maschinenschild_KHS_GREASE 01	5,000	Units Stück	E						
50	301148061821	Non-return valve__ Rückschlagventil__	6,000	Units Stück	E						
60	301148050140	Lubricating nipple_Cone_ Schmiernippel_Kegel__	1,000	Units Stück	E						
70	301055111150	Male connector_Angular_ Einschraubverschraubung_winkelig__	6,000	Units Stück	E						
80	301055170010	Reducing fitting__ Reduzierstutzen__	1,000	Units Stück	E						
90	301055132980	Bulkhead stuffing box_straight_ Schottverschraubung_gerade__	1,000	Units Stück	E						
100	301026217110	Seal ring__ Dichtring__	1,000	Units Stück	E						
110	301132171220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
120	301025059115	Machine rating plate_KHS_GEAR FLUID PG 2 Maschinenschild_KHS_GEAR FLUID PG 220	1,000	Units Stück	E						
130	301144110042	Grease gun_Two-hand operation_ Fettpresse_Zweihandbedienung__	1,000	Units Stück	E				X		
140	301055101870	Male connector_straight_ Einschraubverschraubung_gerade__	3,000	Units Stück	E						
150	X58701175	Reduction__10/6 Reduzierung__10/6	1,000	Units Stück	E						
160	301148061960	Relief valve__ Sicherheitsventil__	1,000	Units Stück	E						
170	301055350060	Socket__ Muffe__	1,000	Units Stück	E						

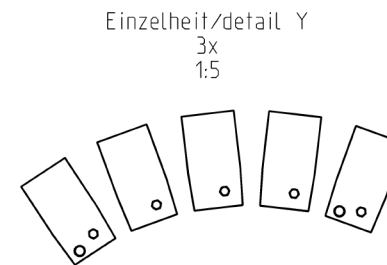
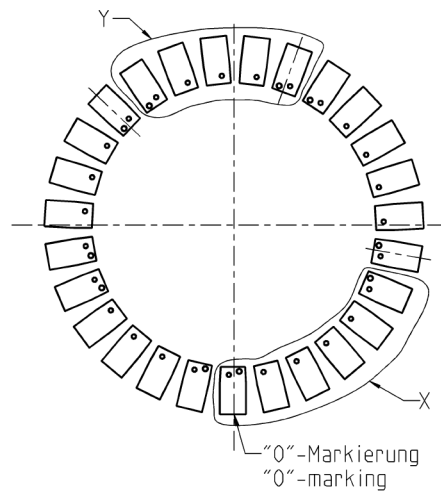
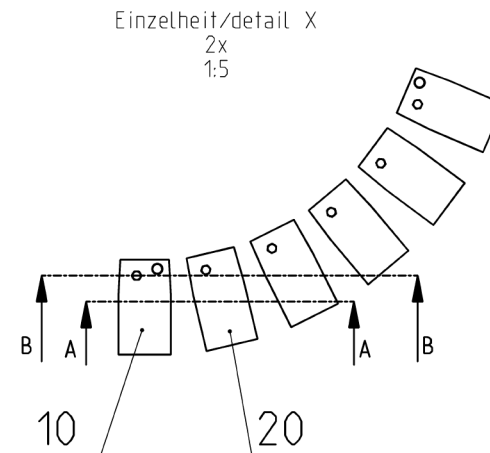
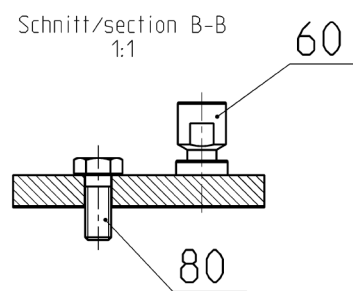
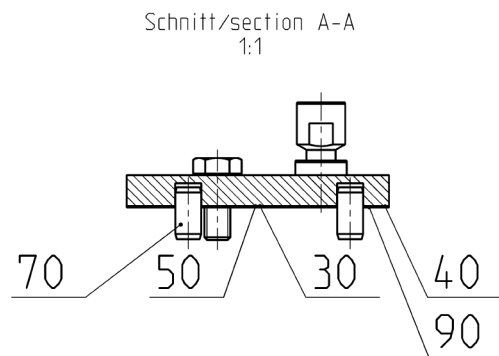
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722040S001 Manual lubrication_complete_	65792002S018 Filler, lower part__			KHS-V02	Page 23



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59930826S106 Progressive distributor__	65722040S001 Manual lubrication_complete_	KHS-V02	Page 24

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58899005S006	Progressive distributor____ Progressivverteiler____	1,000	Units Stück	E				X		
20	301262456690	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E				X		
40	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59930826S106 Progressive distributor__	65722040S001 Manual lubrication_complete_			KHS-V02	Page	25



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65722051S001 Can plate_Lower part_DVD 27

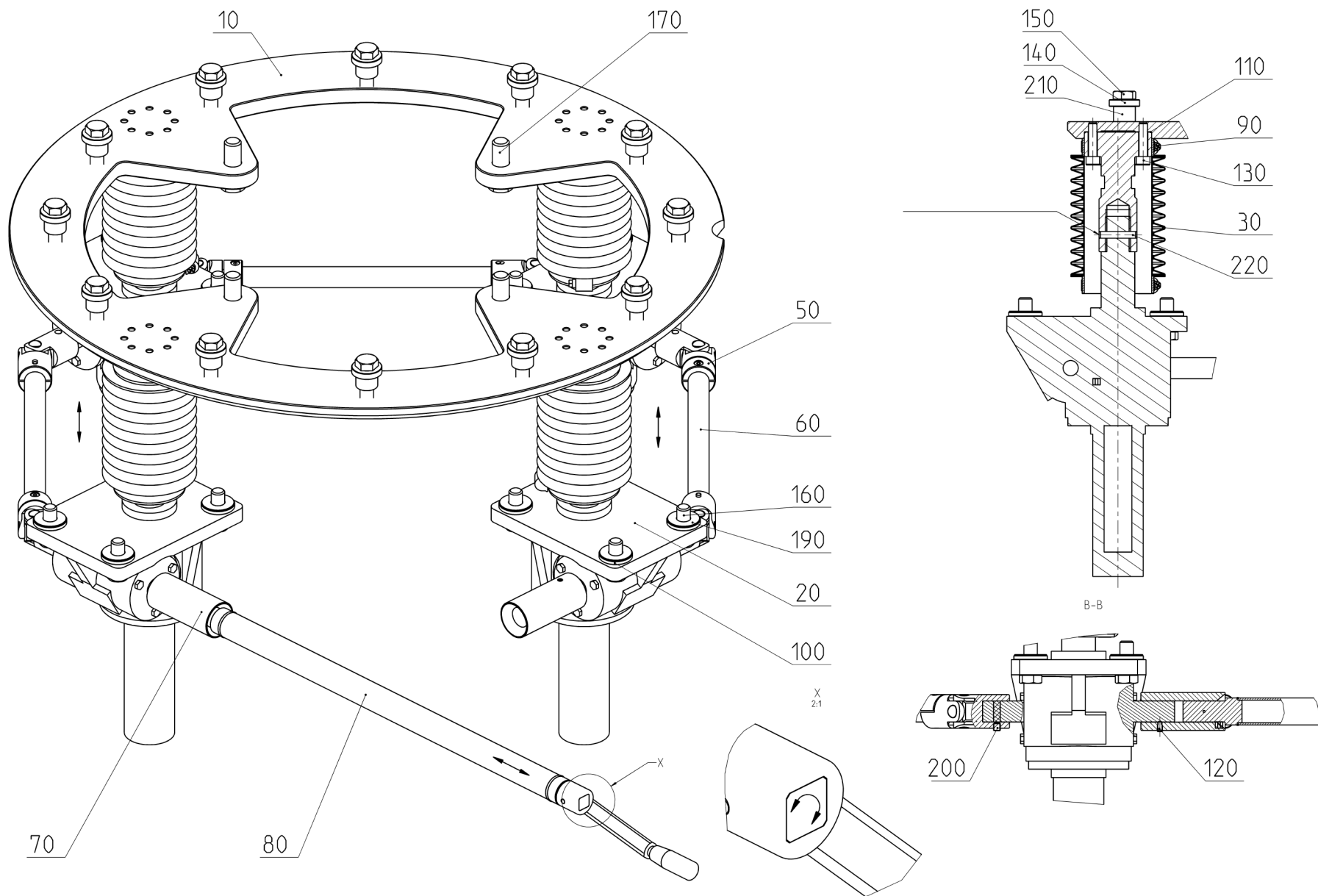
65792002S018 Filler, lower part__

KHS-V02 Page

26

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65723022S001	Can plate_hardened_ Dosenteller_gehärtet_	10,000	Units Stück	E						
20	65723023S001	Can plate_hardened_ Dosenteller_gehärtet_	17,000	Units Stück	E						
30	65723020S001	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	27,000	Units Stück	E						
40	65723020S003	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	27,000	Units Stück	E						
50	65723020S002	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	27,000	Units Stück	E						
60	65079216S001	Centering_Can plate_ Zentrierung_Dosenteller_	10,000	Units Stück	E						
70	301137213220	Straight pin_ Zylinderstift_	54,000	Units Stück	E						
80	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	27,000	Units Stück	E						
90	65723020S004	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	27,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722051S001 Can plate_Lower part_DVD 27	65792002S018 Filler, lower part_		KHS-V02	Page	27



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65732052S001 Height adjustment_complete_

65792002S018 Filler, lower part__

KHS-V02 Page

28

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732056S001	Plate__ Platte__	1,000	Units Stück	E						
20	65732063S001	Spindle-type lifting gears_complete_ Spindelhubgetriebe_komplett__	4,000	Units Stück	E						32
30	301024700010	Bellows__ Faltenbalg__	4,000	Units Stück	E						
50	301021010021	Cardan joint_simple_ Kreuzgelenk_einfach__	6,000	Units Stück	E						
60	65732053S001	Shaft__ Welle__	3,000	Units Stück	E						
70	65732054S001	Crank pin__ Kurbelzapfen__	2,000	Units Stück	E						
80	65732058S001	Crank_complete_ Kurbel_komplett__	1,000	Units Stück	E						34
90	301053580720	Hose clamp__ Schlauchschele__	8,000	Units Stück	E						
100	65732062S001	Distance washer__ Distanzscheibe__	16,000	Units Stück	E						
110	65732061S001	Compensating plate__ Ausgleichsblech__	12,000	Units Stück	E						
120	301132720120	Set screw__ Gewindestift__	2,000	Units Stück	E						
130	301132151910	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	32,000	Units Stück	E						
140	65752089S001	Washer__ Scheibe__	12,000	Units Stück	E						
150	301132174023	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
160	301132173990	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	16,000	Units Stück	E						
170	301132175420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
180	65722036S001	Bracket_Crank_ Halter_Kurbel__	1,000	Units Stück	E						36
190	44299546S001	Shim__ Passscheibe__	16,000	Units Stück	E						

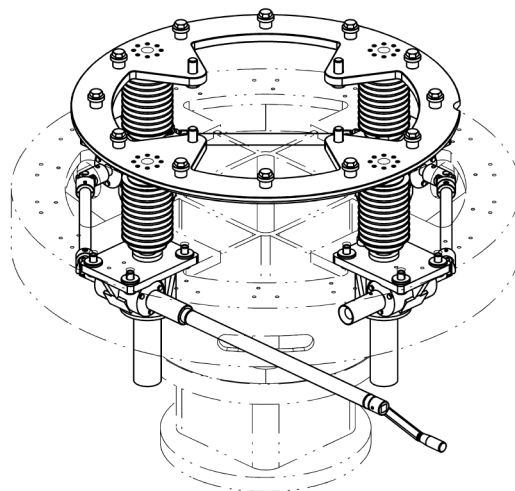
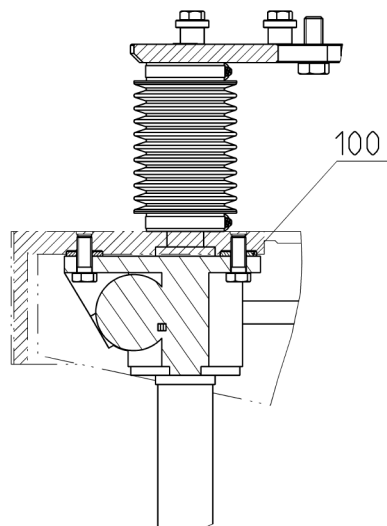
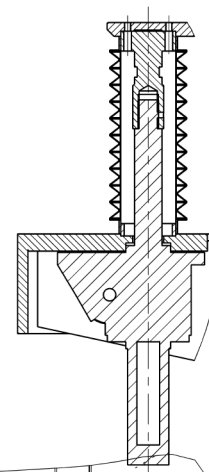
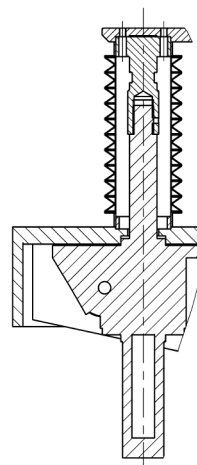
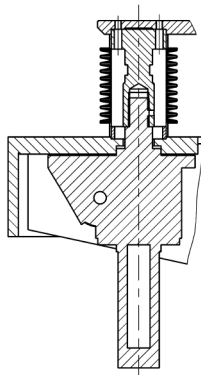
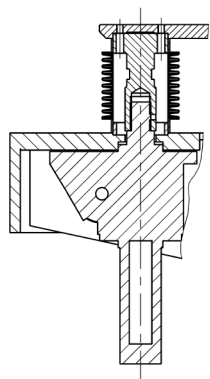
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732052S001 Height adjustment_complete_	65792002S018 Filler, lower part__			KHS-V02	Page 29

niedrigste Position
MINIMUM POSITION

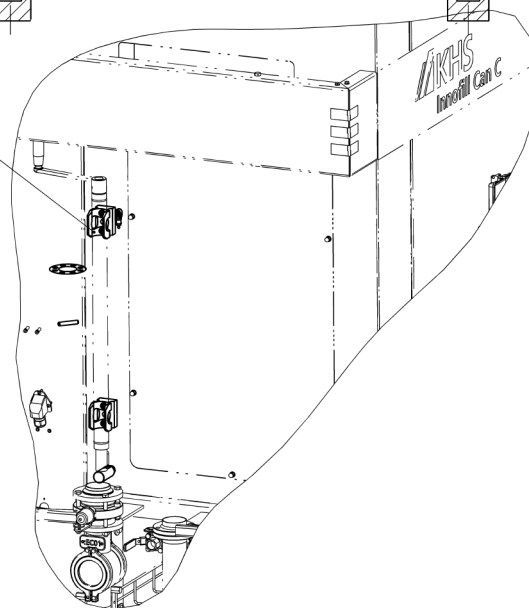
kleinste Dose 80 mm
MINIMUM CAN 80 MM

größte Dose 200 mm
MAXIMUM CAN 200 MM

höchste Position
MAXIMUM POSITION



180



15

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65732052S001 Height adjustment_complete_

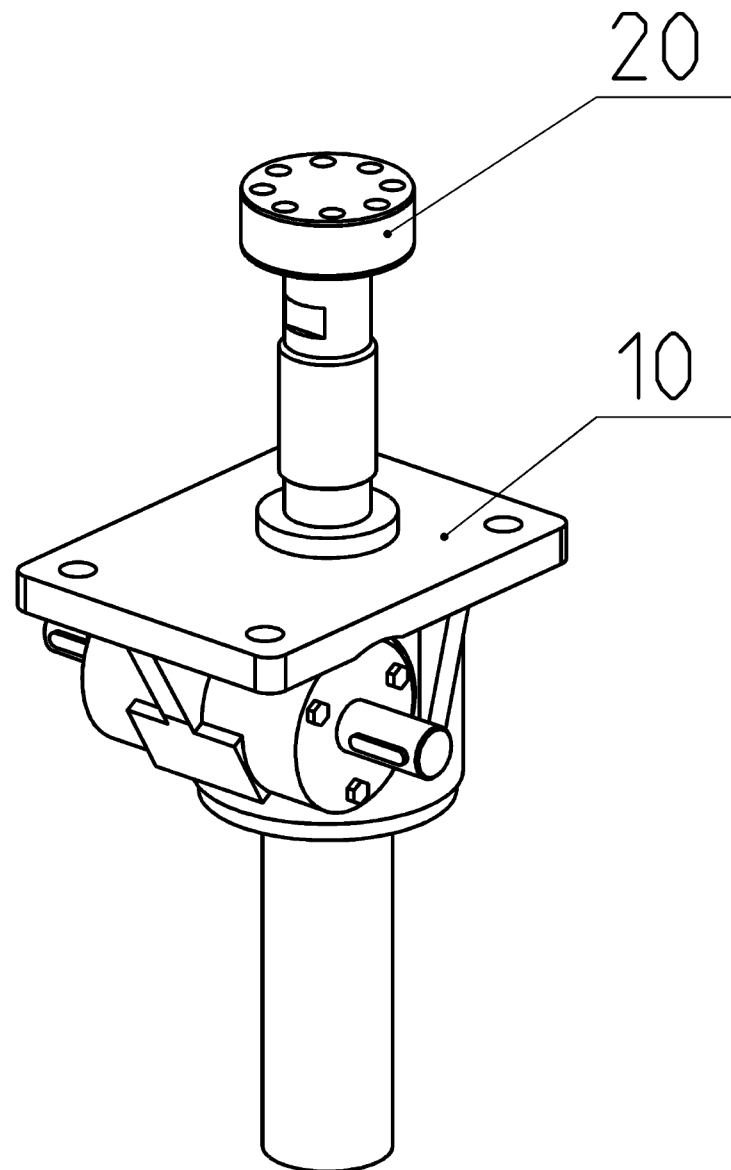
65792002S018 Filler, lower part__

KHS-V02 Page

30

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301132716960	Set screw__ Gewindestift__	6,000	Units Stück	E						
210	65752088S001	Sleeve__ Hülse__	12,000	Units Stück	E						
220	301137213620	Straight pin__ Zylinderstift__	4,000	Units Stück	E						

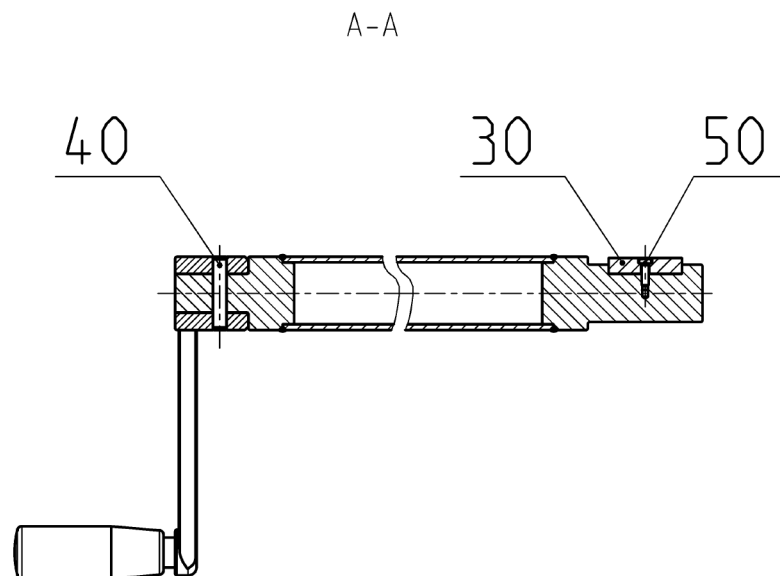
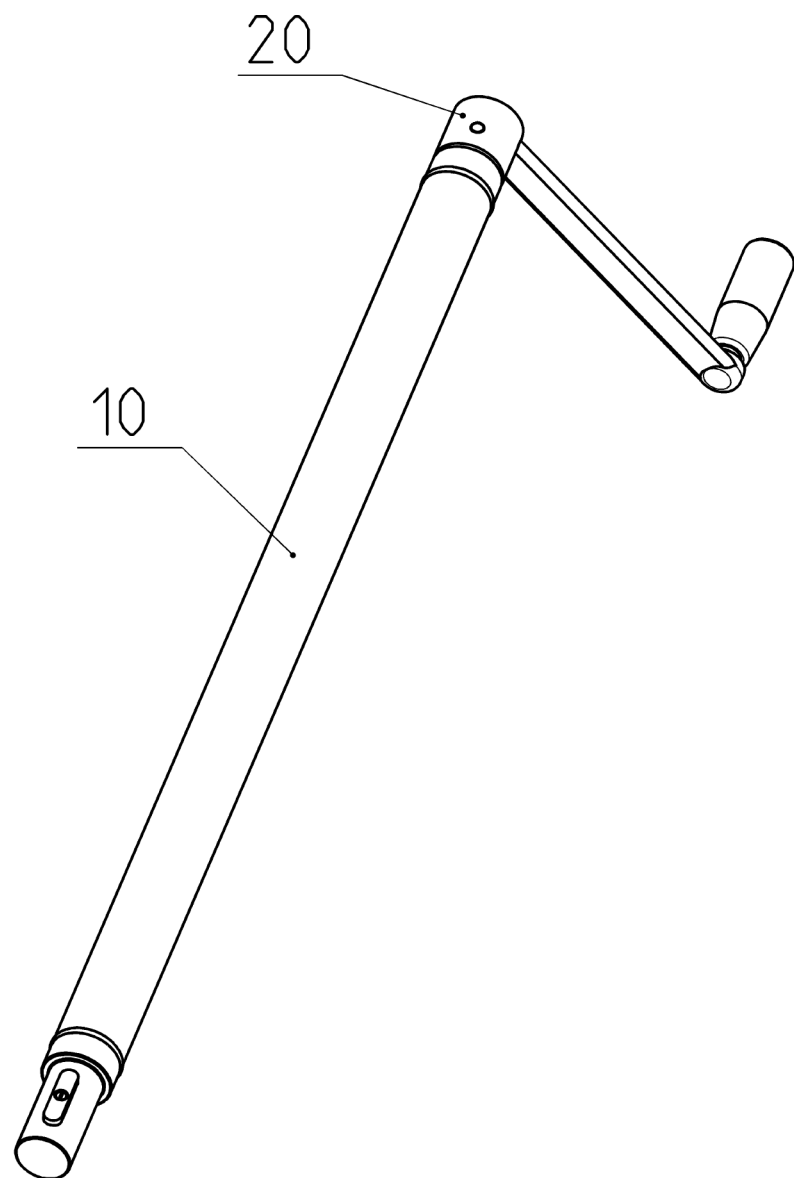
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732052S001 Height adjustment_complete_	65792002S018 Filler, lower part__			KHS-V02	Page 31



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732063S001 Spindle-type lifting gears_complete_	65732052S001 Height adjustment_complete_	KHS-V02	Page 32

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301113990042	Spindle-type lifting gears__ Spindelhubgetriebe__	1,000	Units Stück	E				X		
20	65752090S001	Elongation piece__ Verlängerung__	1,000	Units Stück	E						

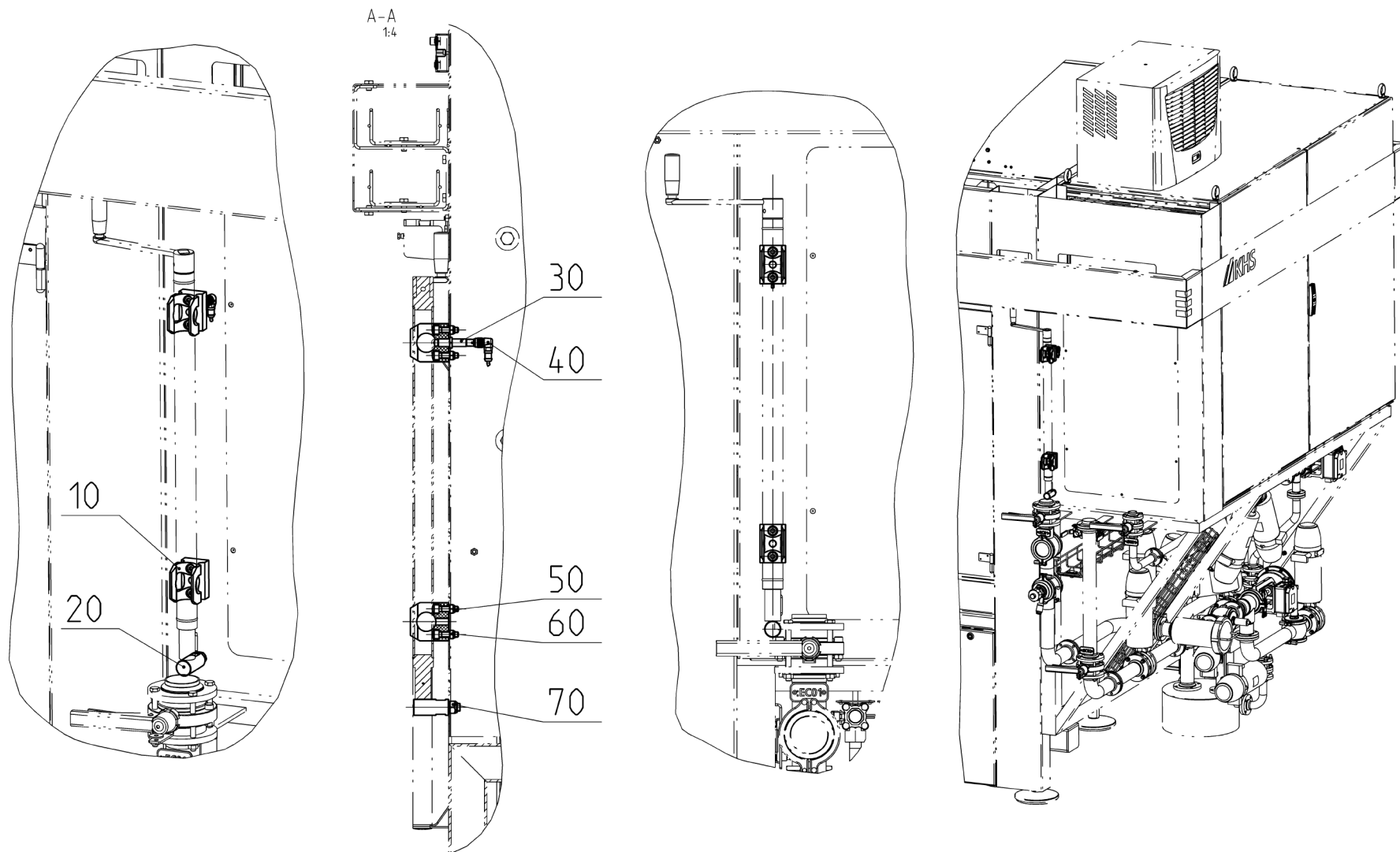
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65732063S001 Spindle-type lifting gears_complete_	65732052S001 Height adjustment_complete_			KHS-V02	Page	33



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732058S001 Crank_complete_	65732052S001 Height adjustment_complete_	KHS-V02	Page 34

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732055S001	Crank_Welded part_ Kurbel_Schweißteil_	1,000	Units Stück	E						
20	301112990014	Hand crank_ Handkurbel_	1,000	Units Stück	E						
30	301137132130	Feather key_ Passfeder_	1,000	Units Stück	E						
40	301137212670	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
50	301132410190	Cheese head cap screw_Slot_ Zylinderschraube_Schlitz_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732058S001 Crank_complete_	65732052S001 Height adjustment_complete_			KHS-V02	Page 35



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65722036S001 Bracket_Crank_

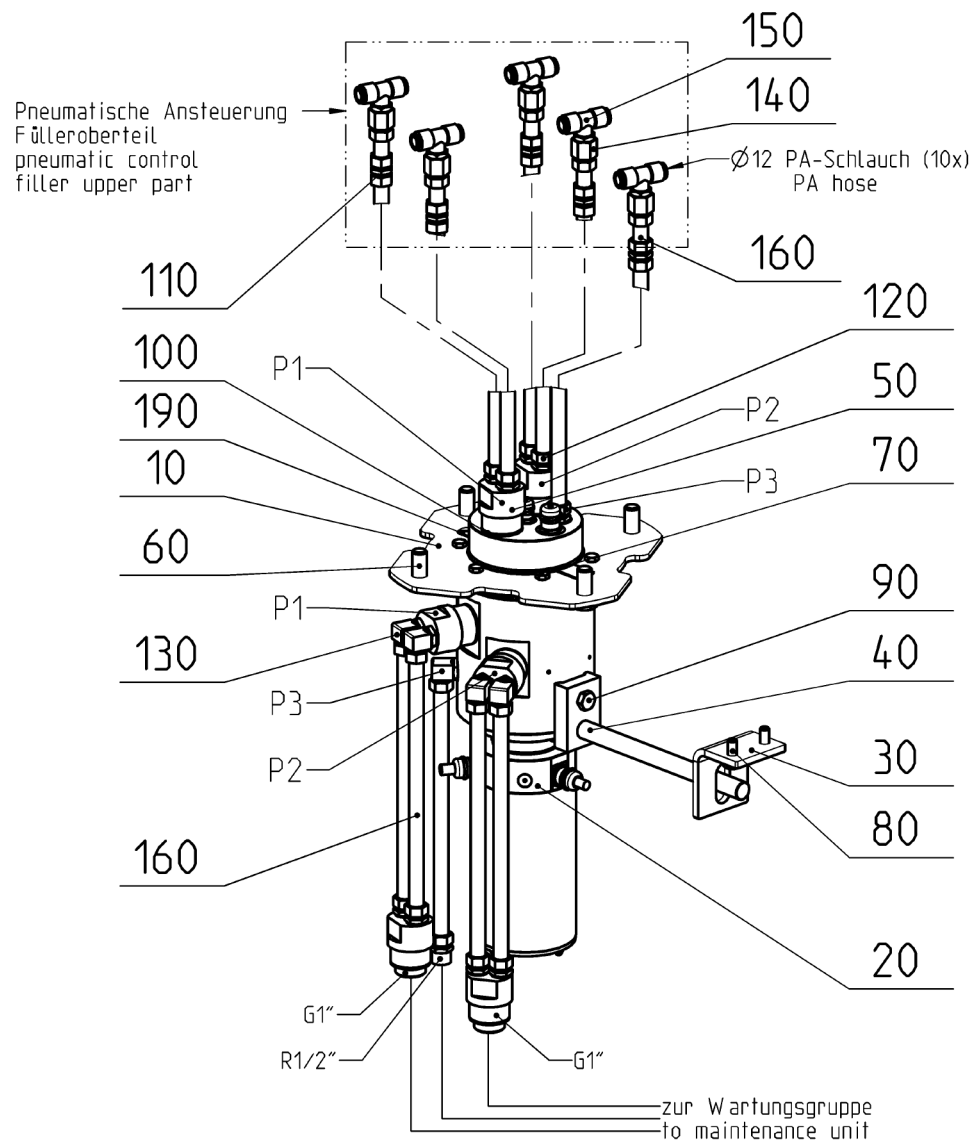
65732052S001 Height adjustment_complete_

KHS-V02 Page

36

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722037S001	Bracket__ Halter__	2,000	Units Stück	E						
20	65722038S001	Support__ Auflagestück__	1,000	Units Stück	E						
30	301262457130	Proximity switch__ Näherungsschalter__	1,000	Units Stück	E				X		
40	301268819351	Connector__10mtr. Steckverbinder__10mtr.	1,000	Units Stück	E						
50	301132151340	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	4,000	Units Stück	E						
60	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil__	4,000	Units Stück	E						
70	301133090340	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722036S001 Bracket_Crank_	65732052S001 Height adjustment_complete_			KHS-V02	Page 37

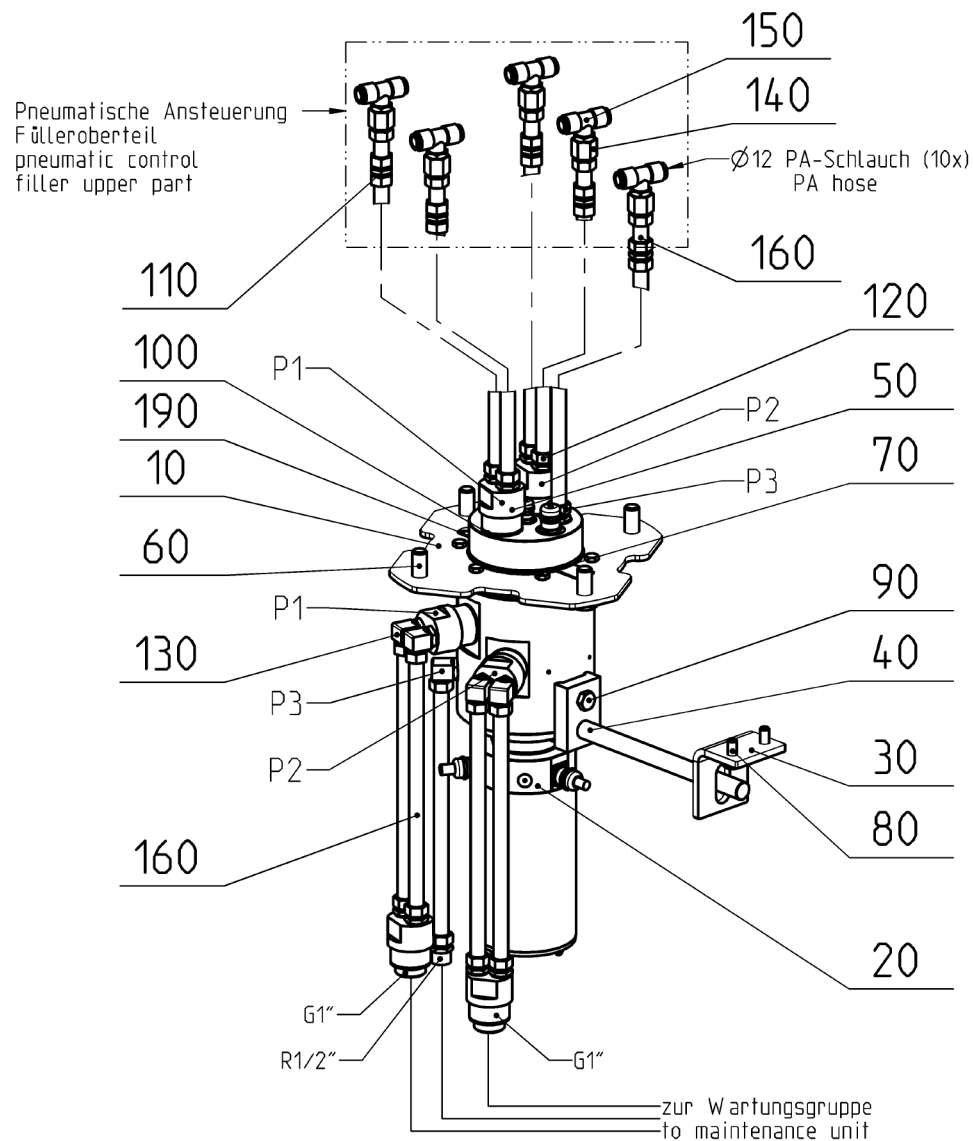


- P1 Ventilinseln Y1 - Y ...
Funktion: Hauptzylinder, CO2-Spülen, Spanngas
Valve terminals Y1 - Y ...
Function: main cylinder, CO2 flushing, pressurization gas
- P2 Ventilinseln Y80 - Y ...
Funktion: Hubbetätigung nach oben/nach unten
Valve terminals Y80 - Y ...
Function: Lift actuation up/down
- P3 Entleerung Ringkanäle Verteilerring
Discharge ring conduit distributor ring

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722031S001 Slip ring transmitter_complete_	65792002S018 Filler, lower part__	KHS-V02	Page 38

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722032S001	Fixing plate__ Anschraubplatte__	1,000	Units Stück	E						
20	301251990840	Slip ring transmitter__ Schleifringübertrager__	1,000	Units Stück	E			X			42
30	65722034S001	Angle_Torque support_ Winkel_Drehmomentstütze_	1,000	Units Stück	E						
40	65722035S001	Torque support__ Drehmomentstütze__	1,000	Units Stück	E						
50	65722033S001	Connection adaptor_Hose connector_ Anschlussadapter_Schlauchverbinder_	6,000	Units Stück	E						
60	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
70	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
80	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
90	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
100	301026214380	Seal ring__ Dichtring__	6,000	Units Stück	E						
110	301055115491	Clamp connection_straight_ Klemmverbindung_gerade_	5,000	Units Stück	E						
120	301055115461	Push-fit fitting_straight_ Steckverschraubung_gerade_	10,000	Units Stück	E						
130	301055115481	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	5,000	Units Stück	E						
140	301055115471	Female connector_straight_ Aufschraubverschraubung_gerade_	5,000	Units Stück	E						
150	301055125201	Push-fit fitting_T Steckverschraubung_T	5,000	Units Stück	E						
160	301206531241	Hose_Transparent_16 Schlauch_transparent_16	3,000	Units Stück	E						
170	301206531241	Hose_Transparent_16 Schlauch_transparent_16	2,000	Units Stück	E						
180	301206531241	Hose_Transparent_16 Schlauch_transparent_16	5,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65722031S001 Slip ring transmitter_complete_	65792002S018 Filler, lower part__			KHS-V02	Page 39



- P1 Ventilinseln Y1 - Y ...
Funktion: Hauptzylinder, CO2-Spülen, Spanngas
Valve terminals Y1 - Y ...
Function: main cylinder, CO2 flushing, pressurization gas
- P2 Ventilinseln Y80 - Y ...
Funktion: Hubbetätigung nach oben/nach unten
Valve terminals Y80 - Y ...
Function: Lift actuation up/down
- P3 Entleerung Ringkanäle Verteilerring
Discharge ring conduit distributor ring

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65722031S001 Slip ring transmitter_complete_	65792002S018 Filler, lower part__	KHS-V02	Page 40

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	65175655S001	Nozzle____ Stutzen____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65722031S001 Slip ring transmitter_complete_	65792002S018 Filler, lower part__			KHS-V02	Page	41

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

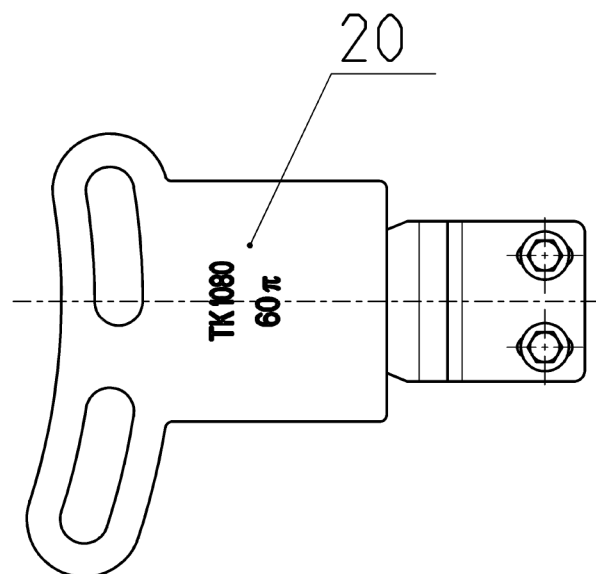
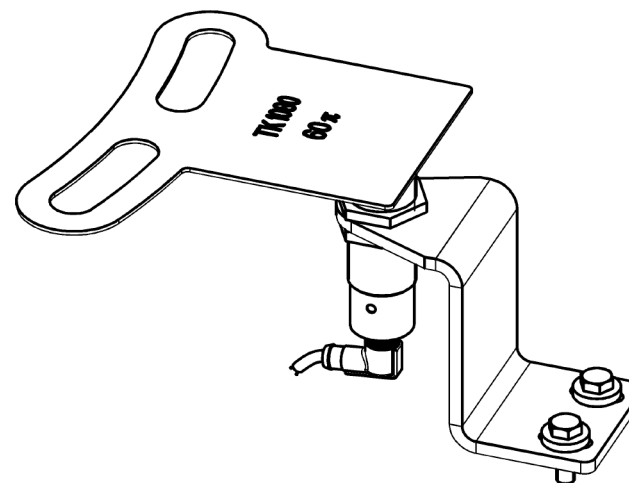
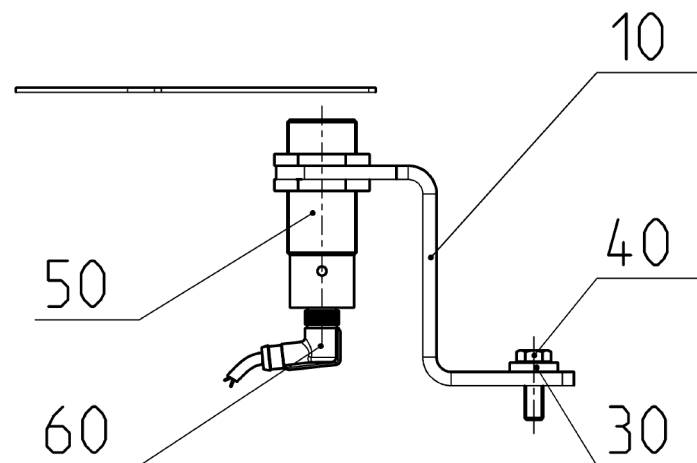
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301251990840 Slip ring transmitter__	65722031S001 Slip ring transmitter_complete_	KHS-V02	Page 42

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999945571	Set of seals__M80 L3-1-I Dichtungssatz__M80 L3-1-I	1,000	SET SET	E						
20	301999945573	Repair kit__M80 L3-1-I Reparatursatz__M80 L3-1-I	1,000	SET SET	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301251990840 Slip ring transmitter__	65722031S001 Slip ring transmitter_complete_			KHS-V02	Page 43

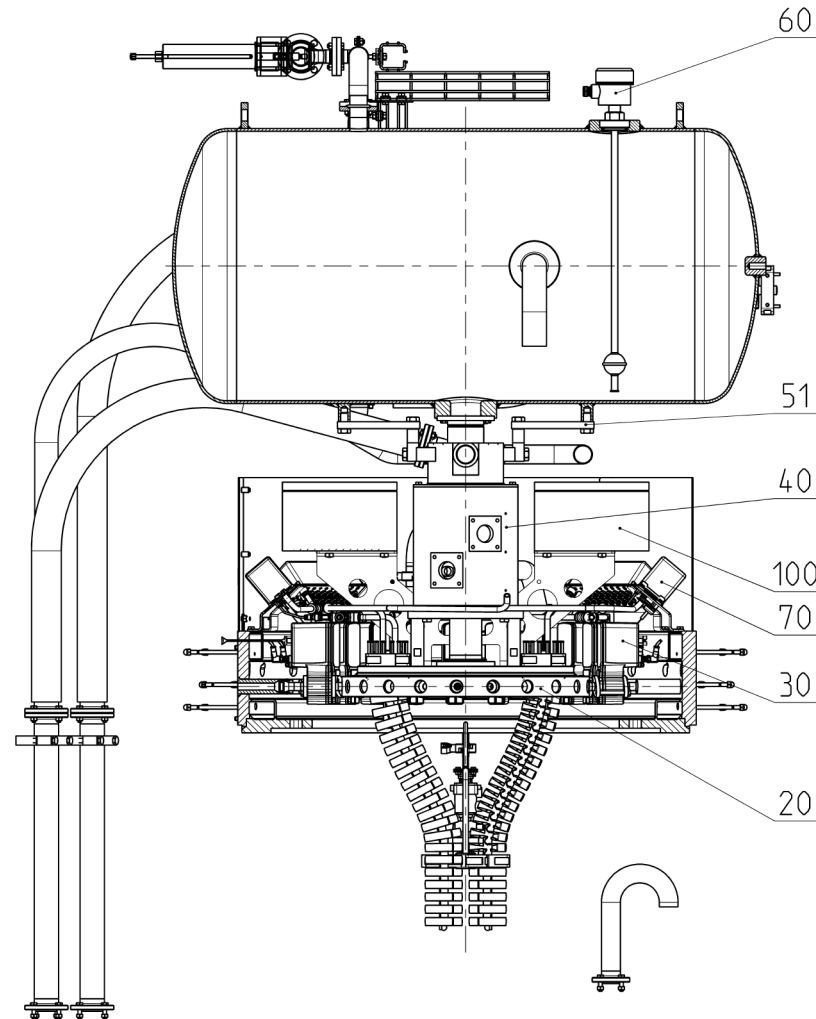
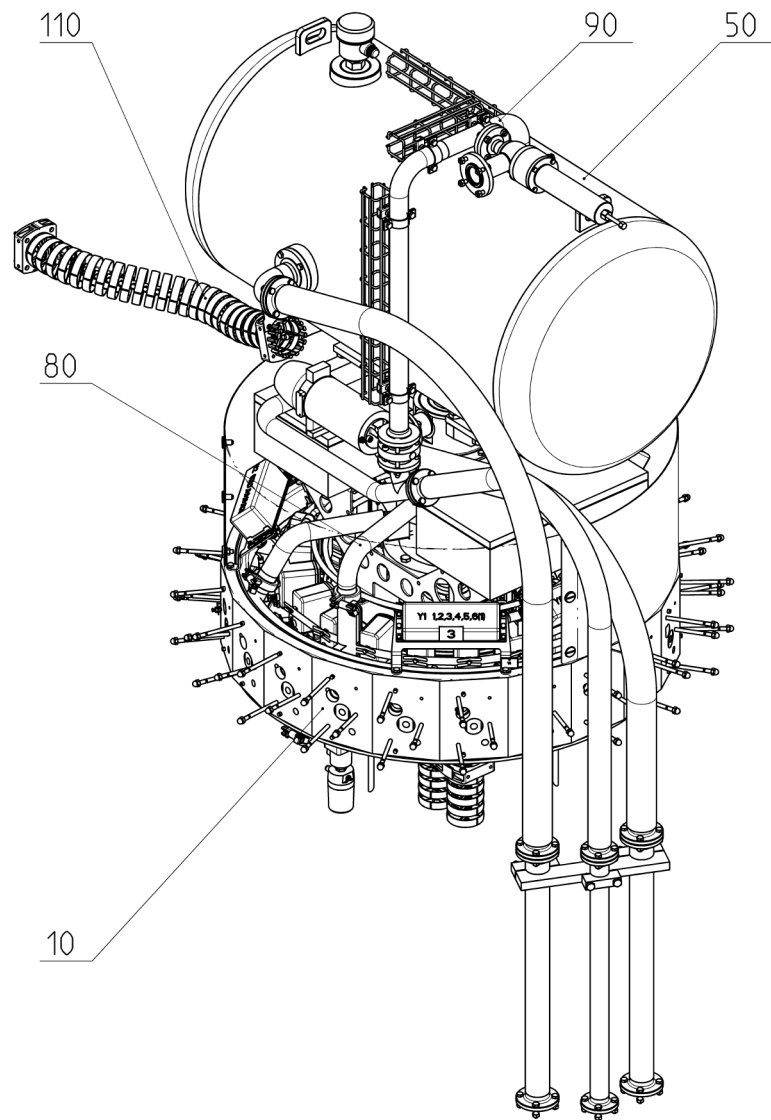


Teilenummer
65732113S002
65732113S001
65732113S003
65732113S004
65732113S005
65732113S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732113S003 Synchronous clock-pulse generator_comple	65792002S018 Filler, lower part__	KHS-V02	Page 44

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732111S001	Bracket_Proximity switch_ Halter_Näherungsschalter_	1,000	Units Stück	E						
20	65732112S027	Switching lug_Synchronous clock-pulse ge Schaltfahne_Synchrontaktgeber_	1,000	Units Stück	E						
30	301134255180	Washer_ Scheibe_	2,000	Units Stück	E						
40	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
50	301262456670	Proximity switch_ Näherungsschalter_	1,000	Units Stück	E				X		
60	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65732113S003 Synchronous clock-pulse generator_comple	65792002S018 Filler, lower part__			KHS-V02	Page	45



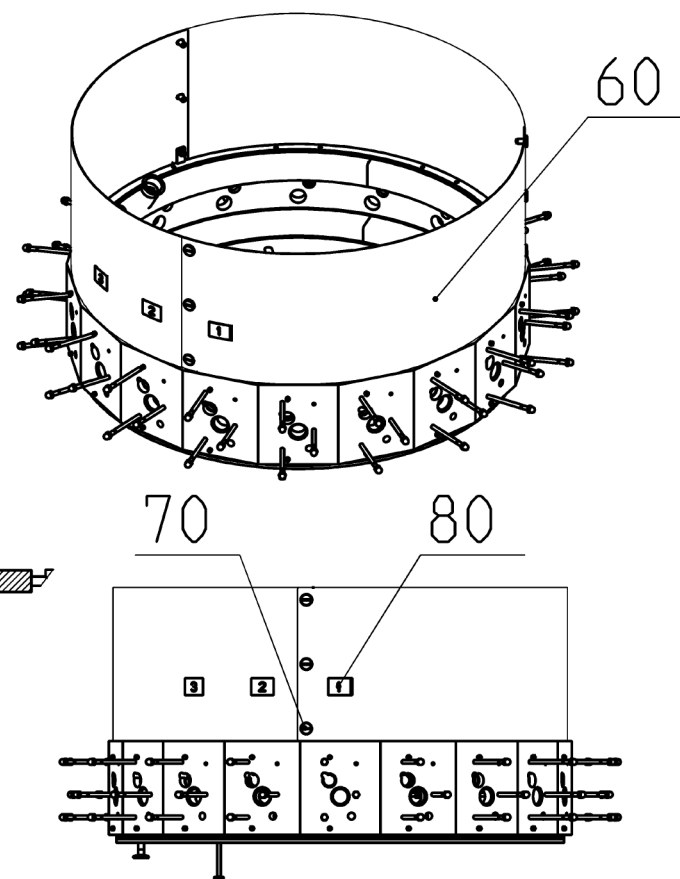
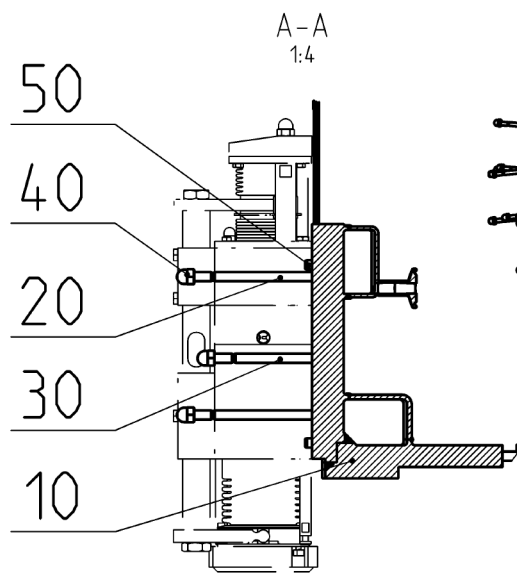
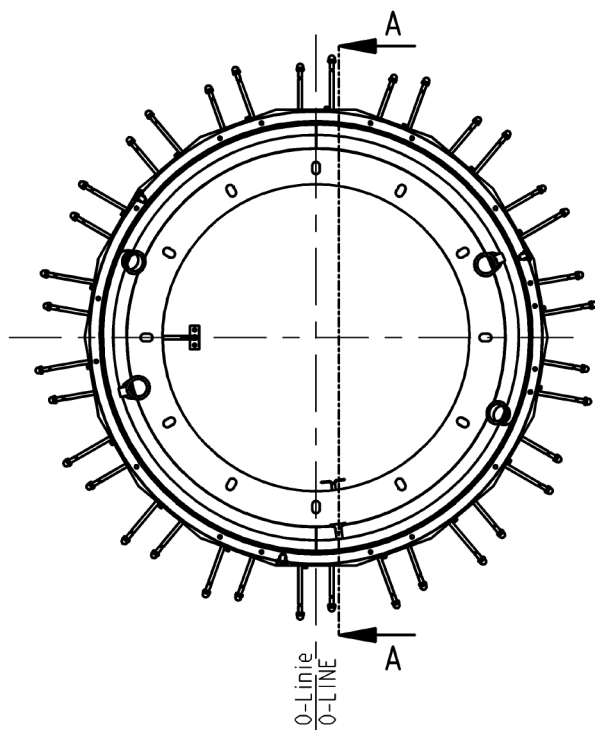
NAME	MASS (kg) Masse
65792003S001	748.164

S-Nummern nach Auftrag
S-number as per order

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65792003S119 Filler, upper part_TK 1080		KHS-V02	Page 46

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732008S027	Distributor ring_complete_TK 1080 Verteilerring_komplett_TK 1080	1,000	Units Stück	E						48
20	65732039S027	Product distributor_Finished part_ Produktverteiler_Fertigteil_	1,000	Units Stück	E						
30	65732073S027	Flow meter_complete_ Durchflussmesser_komplett_	1,000	Units Stück	E						52
40	65732016S001	Rotating union_ Drehdurchführung_	1,000	Units Stück	E						58
50	65732076S001	Central boiler_ASME Zentralkessel_ASME	1,000	Units Stück	E						
51	65732081S001	Mounting parts_Central boiler_ Befestigungsteile_Zentralkessel_	1,000	Units Stück	E						60
60	65732102S001	Float probes_complete_ Schwimmersonden_komplett_	1,000	Units Stück	E						62
70	65732025S001	Pneumatics_Drive_TK 1080 40 PI Pneumatik_Ansteuerung_TK 1080 40 PI	1,000	Units Stück	E						64
80	65732096S001	Pipe_Distributor ring_TK1080 Rohrleitung_Verteilerring_TK1080	1,000	Units Stück	E						80
90	65732145S001	Pipe_Filler, upper part_ Rohrleitung_Fülleroberteil_	1,000	Units Stück	E						82
100	65732019S001	Electronic_Terminal box_ Elektronik_Klemmenkasten_	1,000	Units Stück	E						98
110	65732116S001	Cable conduit_complete_TK-1080 Kabelführung_komplett_TK-1080	1,000	Units Stück	E						102

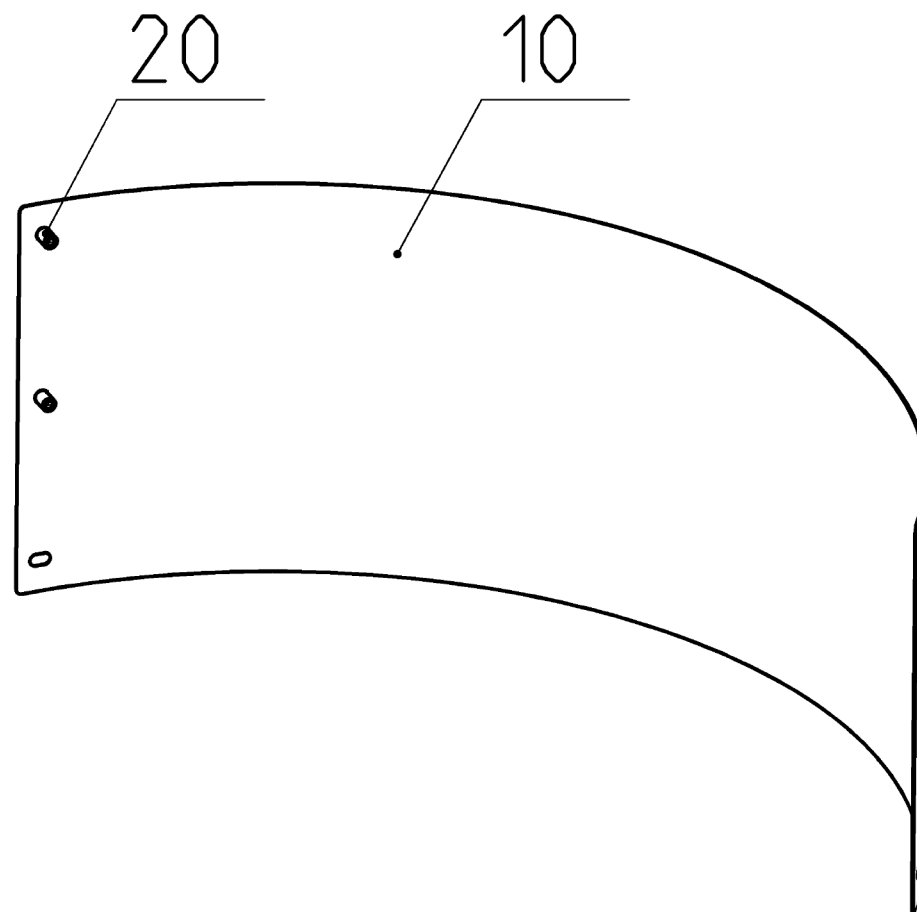
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792003S119 Filler, upper part__TK 1080				KHS-V02	Page 47



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732008S027 Distributor ring_complete_TK 1080	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 48

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732009S027	Distributor ring__TK 1080 Verteilerring__TK 1080	1,000	Units Stück	E						
20	301132753090	Stud screw__ Stiftschraube__	54,000	Units Stück	E						
30	301132753070	Stud screw__ Stiftschraube__	27,000	Units Stück	E						
40	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form__	81,000	Units Stück	E						
50	301137213220	Straight pin__ Zylinderstift__	54,000	Units Stück	E						
60	65732093S001	Jacket sheet_complete_ Mantelblech_komplett__	3,000	Units Stück	E						50
70	301132976660	Button head screw__ Flachkopfschraube__	9,000	Units Stück	E						
80	301025000021	Number plate__1-25 Zahlenschild__1-25	1,000	Units Stück	E						
90	301025000031	Number plate__26-50 Zahlenschild__26-50	1,000	Units Stück	E						

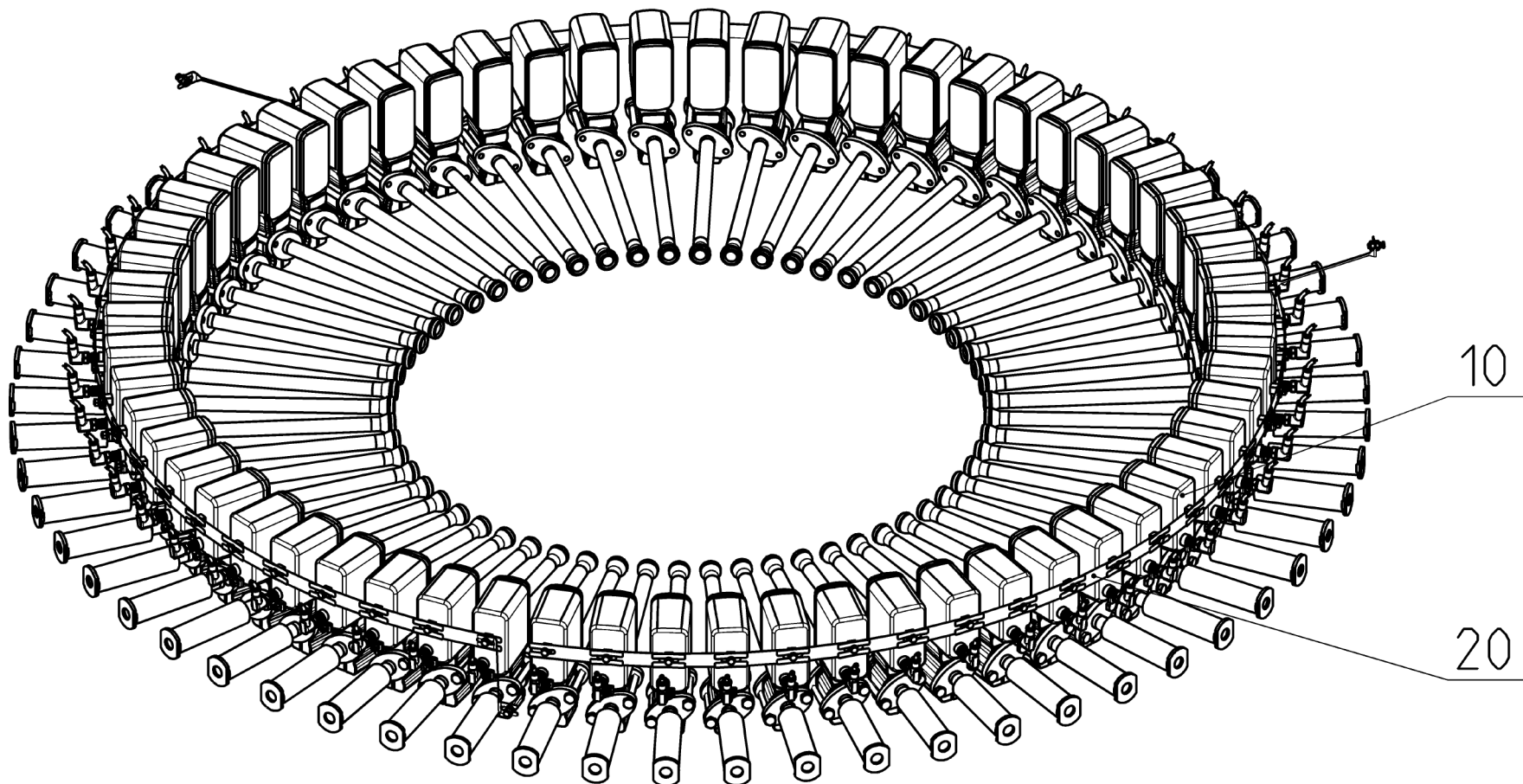
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732008S027 Distributor ring_complete_TK 1080	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 49



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732093S001 Jacket sheet_complete_	65732008S027 Distributor ring_complete_TK 1080	KHS-V02	Page 50

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732083S001	Casing panel__TK-1080 Verkleidungsblech__TK-1080	1,000	Units Stück	E						
20	301133902760	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						

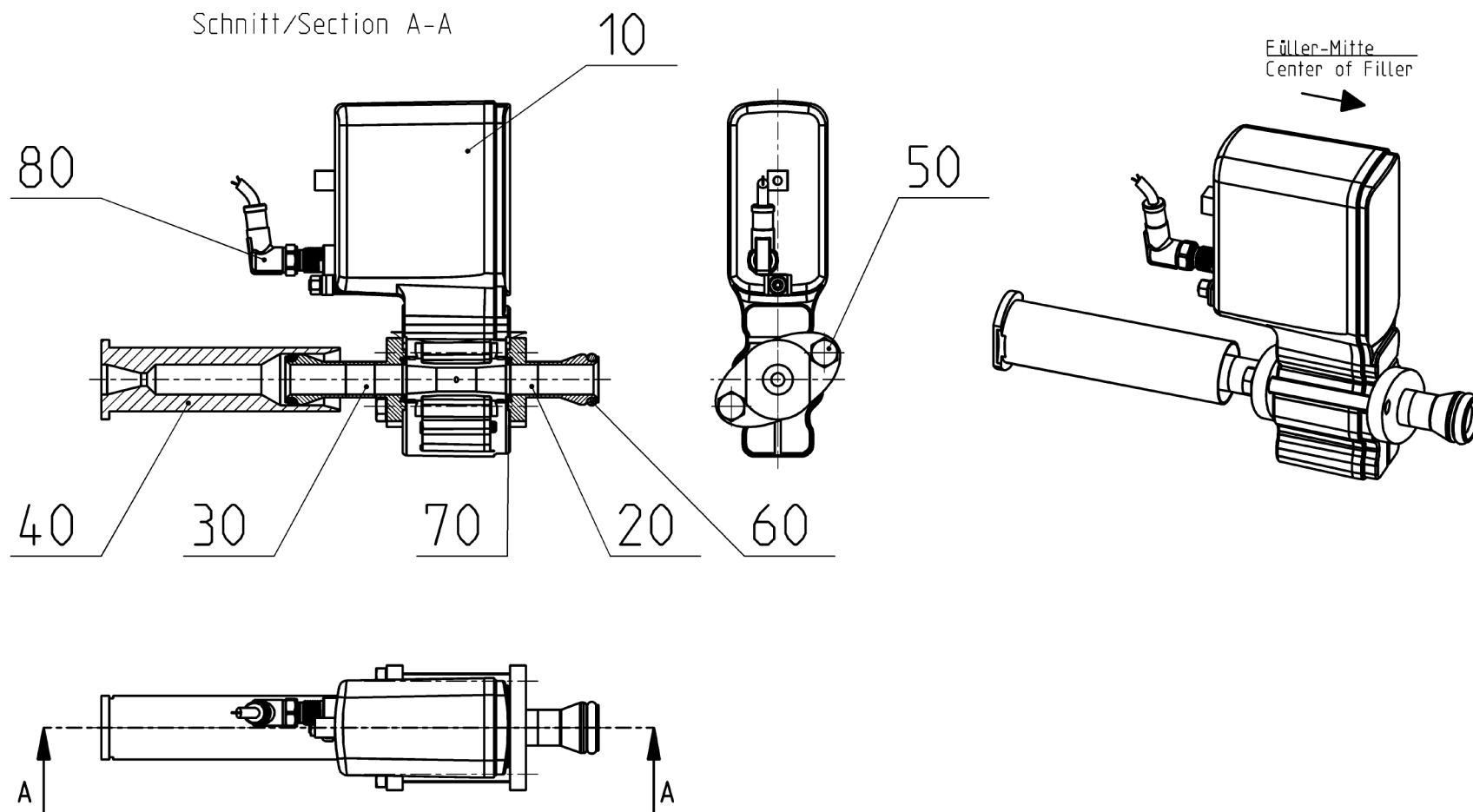
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732093S001 Jacket sheet_complete_	65732008S027 Distributor ring_complete_TK 1080			KHS-V02	Page 5



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732073S027 Flow meter_complete_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 52

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732072S001	Flow meter_complete_- KROHNE, TK Durchflussmesser_komplett_- KROHNE, TK	27,000	Units Stück	E						54
20	65732074S027	Earth_Connector_ Masse_Verbinder_	1,000	Units Stück	E						56

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732073S027 Flow meter_complete_	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 53



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65732072S001 Flow meter_complete_- KROHNE, TK

65732073S027 Flow meter_complete_

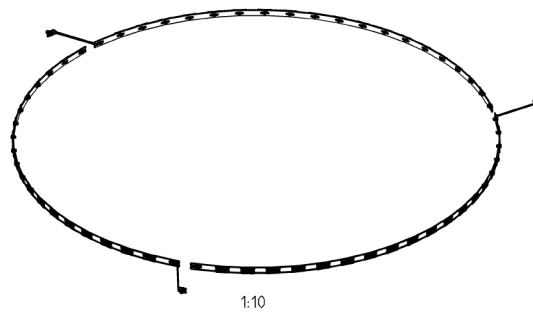
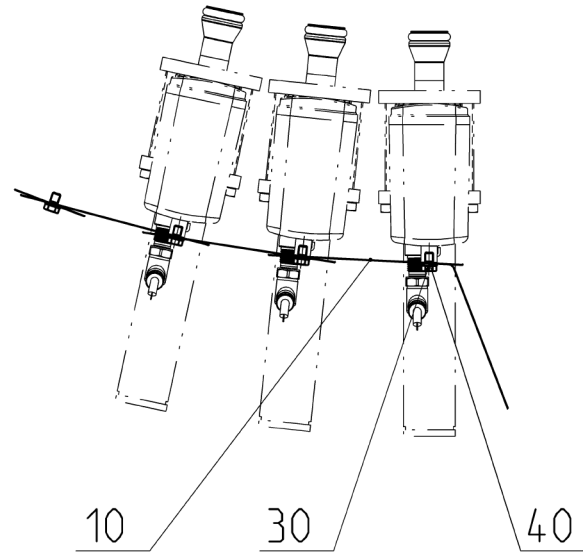
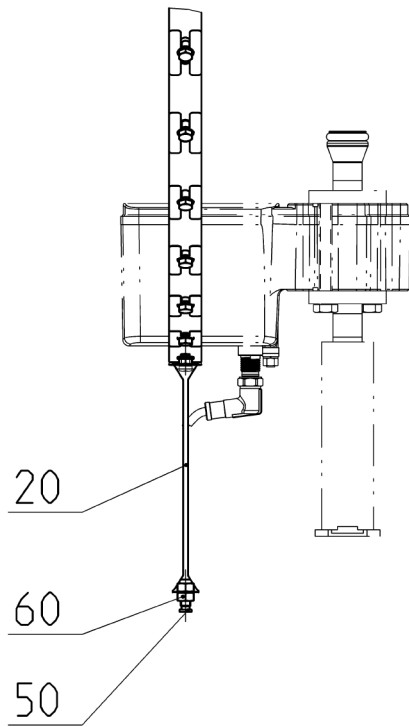
KHS-V02

Page

54

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301212414262	Flow meter_inductive_ Durchflussmesser_induktiv_	1,000	Units Stück	E				X		
20	65732067S001	Supply pipe_Flow meter_ Zulaufleitung_Durchflussmesser_	1,000	Units Stück	E						
30	65732069S001	Supply pipe_Flow meter_ Zulaufleitung_Durchflussmesser_	1,000	Units Stück	E						
40	65732110S002	Nozzle_Flow meter_ Stutzen_Durchflussmesser_	1,000	Units Stück	E						
50	301132171890	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301024016381	O-ring_ O-Ring_	2,000	Units Stück	E						
70	58899704S003	Gasket_ Dichtung_	2,000	Units Stück	E						
80	301268819042	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

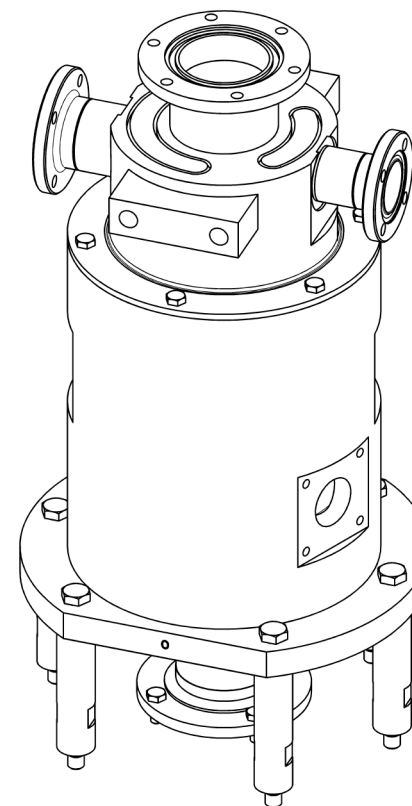
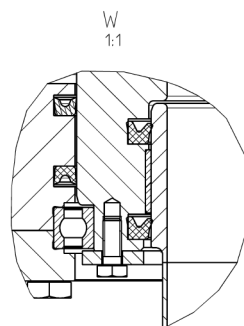
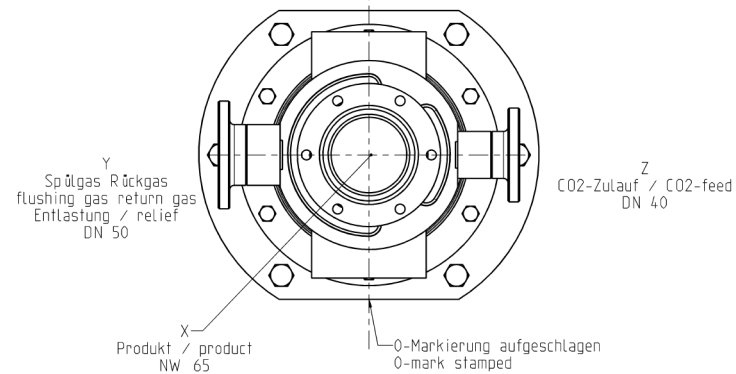
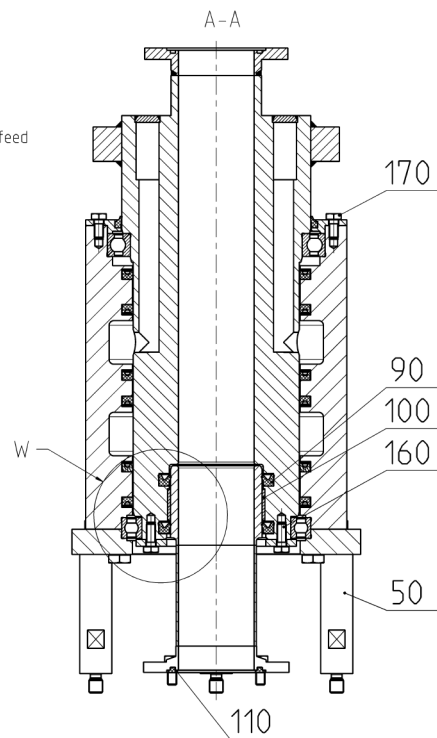
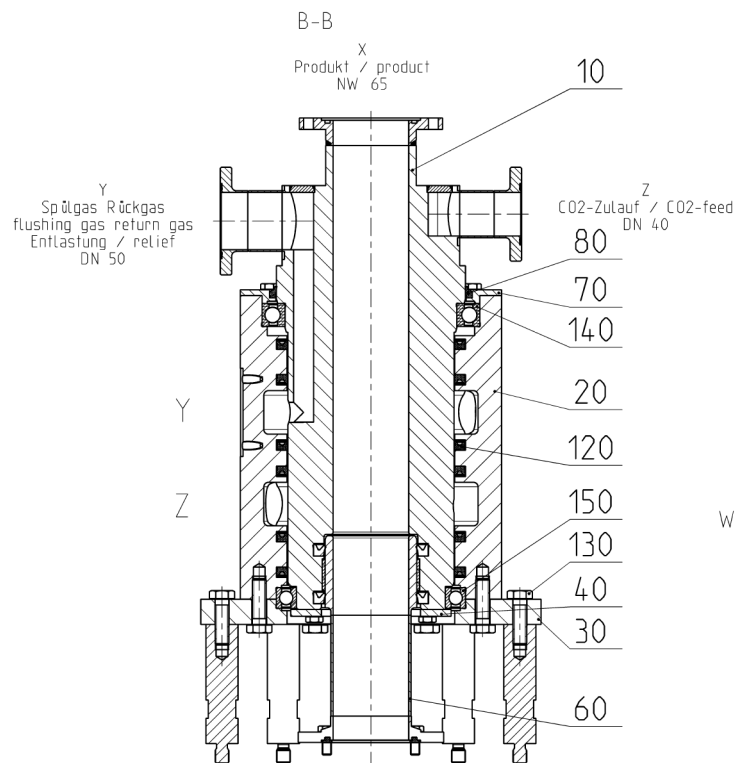
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732072S001 Flow meter_complete_ - KROHNE, TK	65732073S027 Flow meter_complete_			KHS-V02	Page 55



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732074S027 Earth_Connector_	65732073S027 Flow meter_complete_		KHS-V02 Page 56

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732077S001	Earth_Connector_ Masse_Verbinder_	24,000	Units Stück	E						
20	65039700S002	Earth strap_ Masseband_	3,000	Units Stück	E						
30	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	27,000	Units Stück	E						
40	301134230050	Washer_ Unterlegscheibe_	27,000	Units Stück	E						
50	301132683020	Thread bolt_ Gewindebolzen_	3,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732074S027 Earth_Connector_	65732073S027 Flow meter_complete_			KHS-V02	Page 57



65733037s009:
Ersatzteilpaket / spare parts kit

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

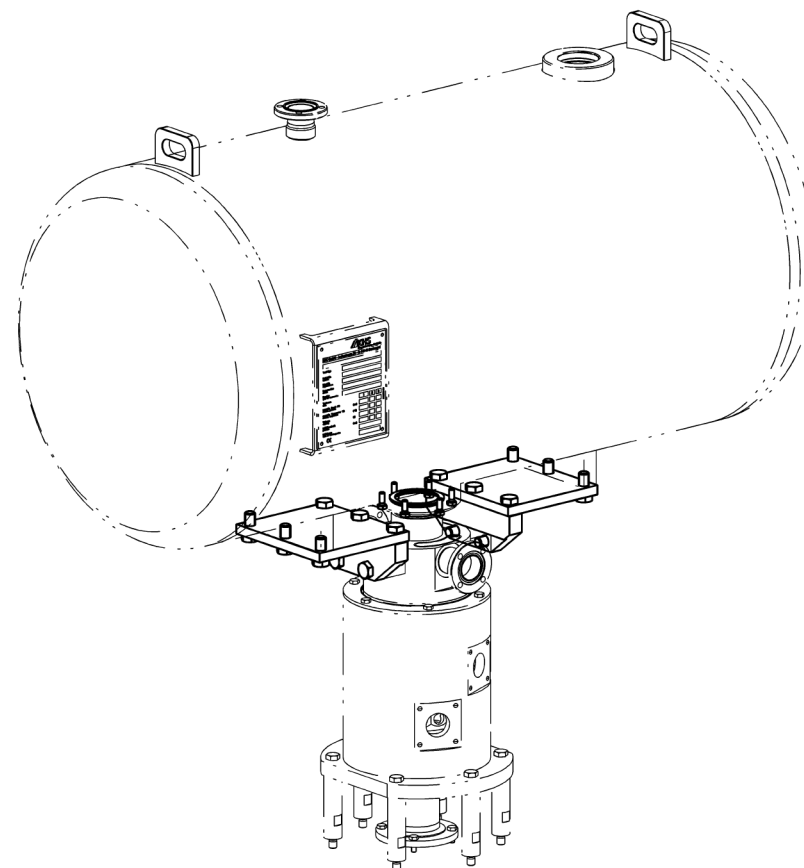
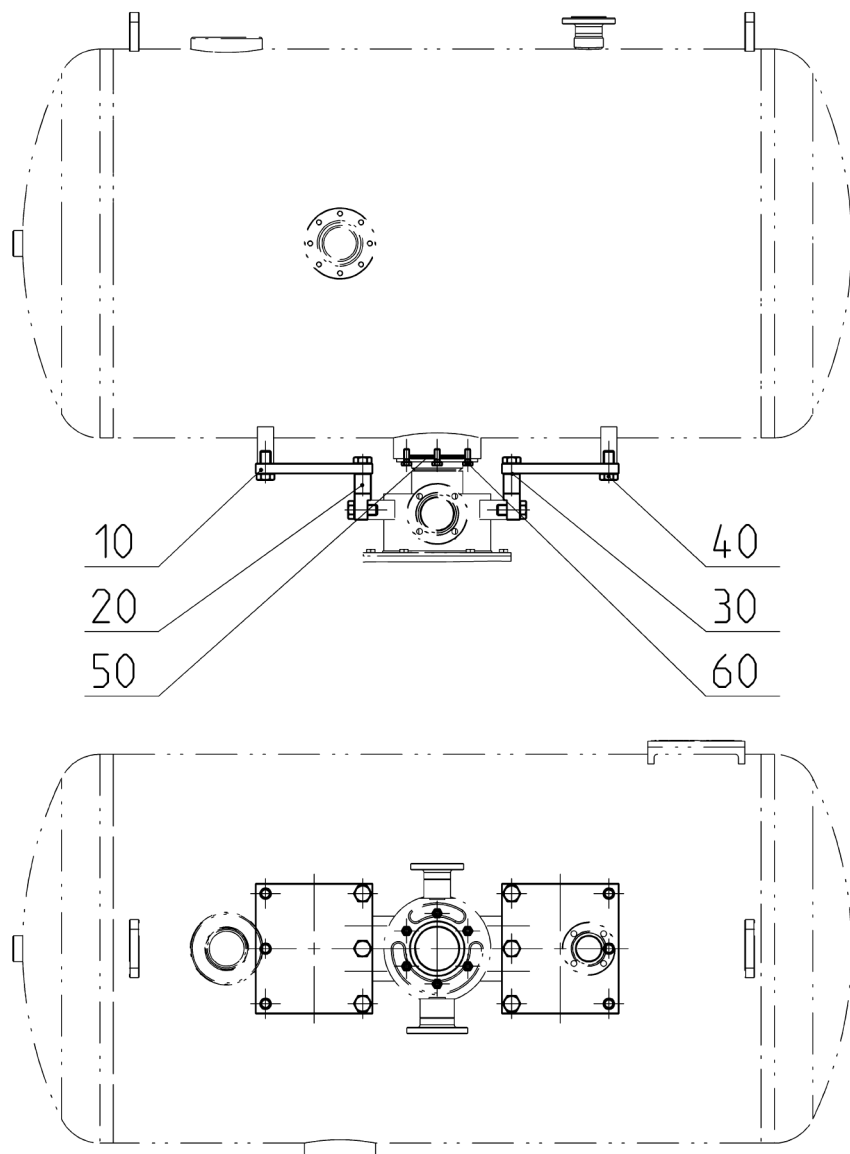
Subassembly 65732016S001 Rotating union__

65792003S119 Filler, upper part__TK 1080

KHS-V02 Page 58

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732002S001	Distributor__ Verteiler__	1,000	Units Stück	E						
20	65732004S001	Housing_Rotating union_ Gehäuse_Drehdurchführung__	1,000	Units Stück	E						
30	65732005S001	Flange__ Flansch__	1,000	Units Stück	E						
40	65732006S001	Ring__	1,000	Units	E						
50	65732007S001	Distance bolt__ Distanzbolzen__	6,000	Units Stück	E						
60	65732023S001	Product pipe__ Produktrohr__	1,000	Units Stück	E						
70	65732027S001	Sheet metal__ Blech__	1,000	Units Stück	E						
80	301024080011	Wiper__ Abstreifer__	1,000	Units Stück	V		7000	12			
90	301024190026	Lip seal__ Nutring__	2,000	Units Stück	V		7000	12			
100	301104824570	Cylinder liner__ Zylinderbuchse__	1,000	Units Stück	V		7000	12			
110	301057049223	Seal ring__ Dichtring__	1,000	Units Stück	V		7000	12			
120	301024032990	Lip seal__ Nutring__	6,000	Units Stück	V		7000	12			
130	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
140	301104206742	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig__	1,000	Units Stück	V		7000	12			
150	301104207387	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig__	1,000	Units Stück	V		7000	12			
160	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	10,000	Units Stück	E						
170	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						

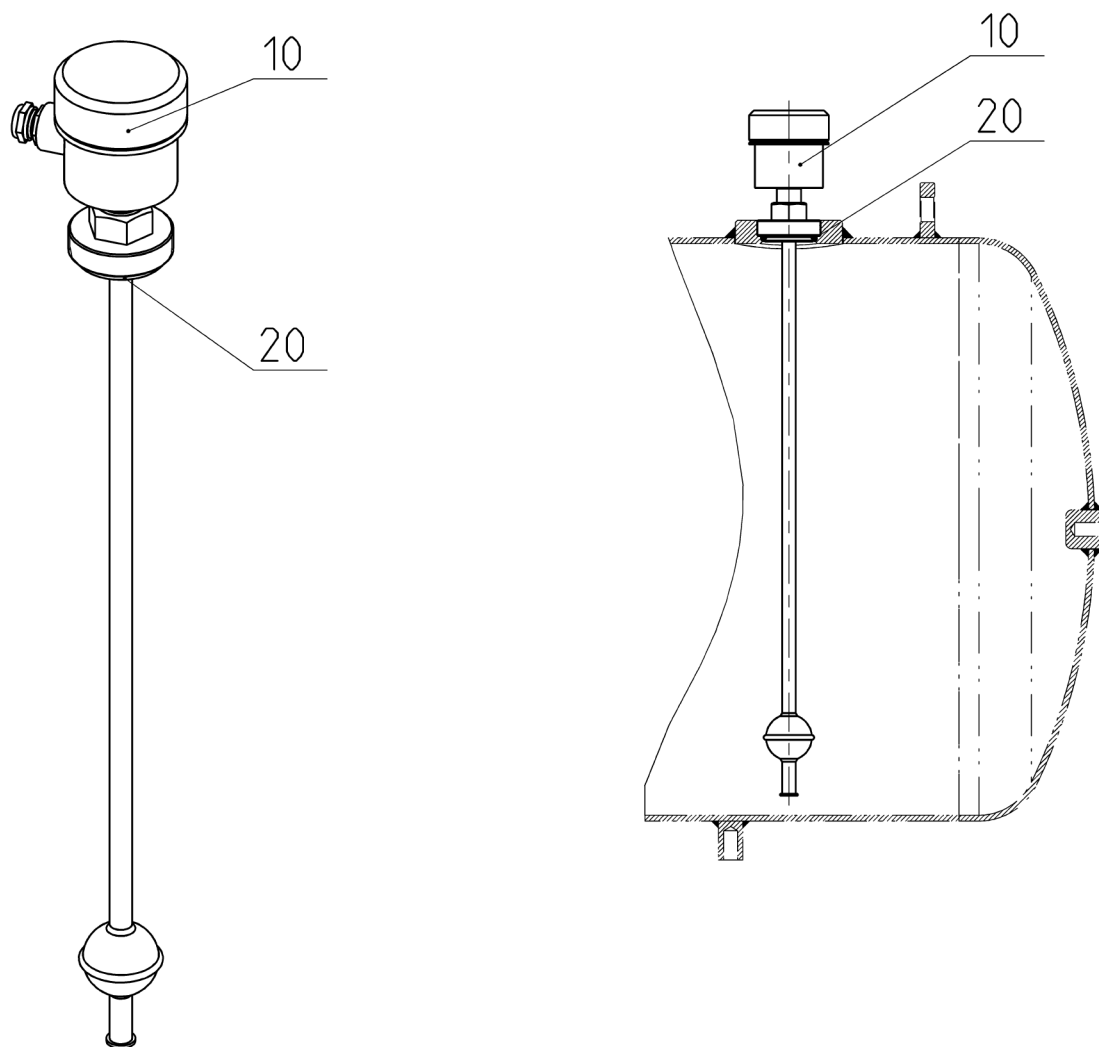
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732016S001 Rotating union__	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 59



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732081S001 Mounting parts_Central boiler_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 60

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732078S001	Support plate_Central boiler_ Aufnahmeplatte_Zentralkessel_	2,000	Units Stück	E						
20	65732079S001	Mounting part_Central boiler_ Befestigungsteil_Zentralkessel_	2,000	Units Stück	E						
30	65732080S001	Shim_ Distanzblech_	4,000	Units Stück	E						
40	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
50	301057049223	Seal ring_ Dichtring_	1,000	Units Stück	E						
60	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

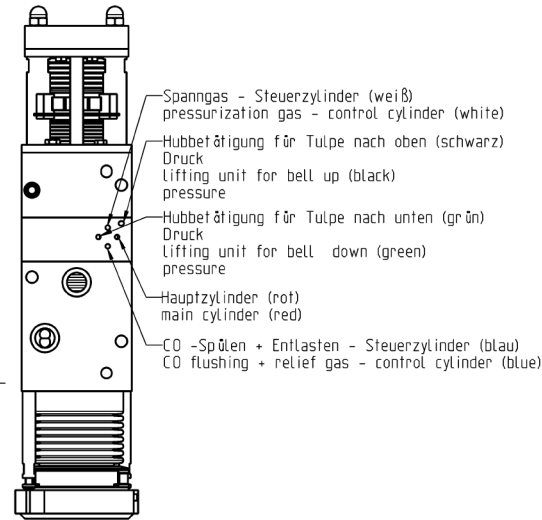
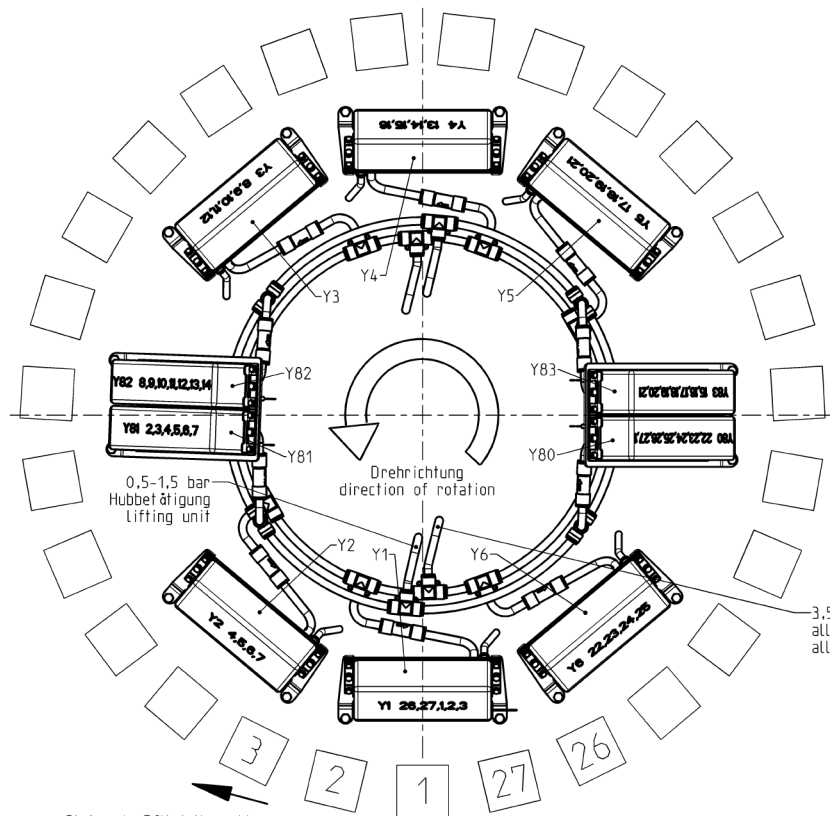
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732081S001 Mounting parts_Central boiler_	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 61



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732102S001 Float probes_complete_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 62

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732101S001	Float probes__ Schwimmersonden__	1,000	Units Stück	E						
20	301024016530	O-ring__ O-Ring__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65732102S001 Float probes_complete_	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page	63

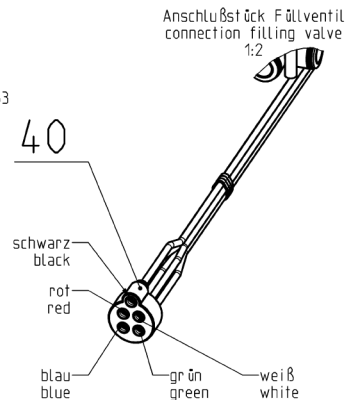
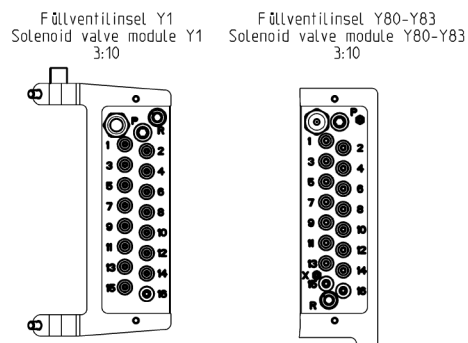


pneumatische Steckplätze / pneumatic store	Ventilinseln / valve terminal							
	Y80	Y81	Y82	Y83				
1	G	22	G	2	G	8	G	15
2	S	22	S	2	S	8	S	15
3	G	23	G	3	G	9	G	16
4	S	23	S	3	S	9	S	16
5	G	24	G	4	G	10	G	17
6	S	24	S	4	S	10	S	17
7	G	25	G	5	G	11	G	18
8	S	25	S	5	S	11	S	18
9	G	26	G	6	G	12	G	19
10	S	26	S	6	S	12	S	19
11	G	27	G	7	G	13	G	20
12	S	27	S	7	S	13	S	20
13	G	1	Stopfen/Plug	G	14	G	21	
14	S	1	Stopfen/Plug	S	14	S	21	
15	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	
16	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	

pneumatische Steckplätze / pneumatic store	Ventilinseln / valve terminal															
	Y1	Y2	Y3	Y4	Y5	Y6										
1	R	26	R	4	R	8	13	R	17	R	22					
2	B	26	B	4	B	8	13	B	17	B	22					
3	W	26	W	4	W	8	13	W	17	W	22					
4	R	27	R	5	R	9	14	R	18	R	23					
5	B	27	B	5	B	9	14	B	18	B	23					
6	W	27	W	5	W	9	14	W	18	W	23					
7	R	1	R	6	R	10	15	R	19	R	24					
8	B	1	B	6	B	10	15	B	19	B	24					
9	W	1	W	6	W	10	15	W	19	W	24					
10	R	2	R	7	R	11	16	R	20	R	25					
11	B	2	B	7	B	11	16	B	20	B	25					
12	W	2	W	7	W	11	16	W	20	W	25					
13	R	3	Stopfen/Plug	R	12	Stopfen/Plug	R	21	Stopfen/Plug							
14	B	3	Stopfen/Plug	B	12	Stopfen/Plug	B	21	Stopfen/Plug							
15	W	3	Stopfen/Plug	W	12	Stopfen/Plug	W	21	Stopfen/Plug							
16	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug	Stopfen/Plug							

Aufsteckhülse/Slip-on bushing		
Bezeichnung designation	Farbe colour	Pos.
W	weiß white	180
B	blau blue	190
R	rot red	200
S	schwarz black	210
G	grün green	220

NAME	MASS (kg) Masse
65732025S001	59.052



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

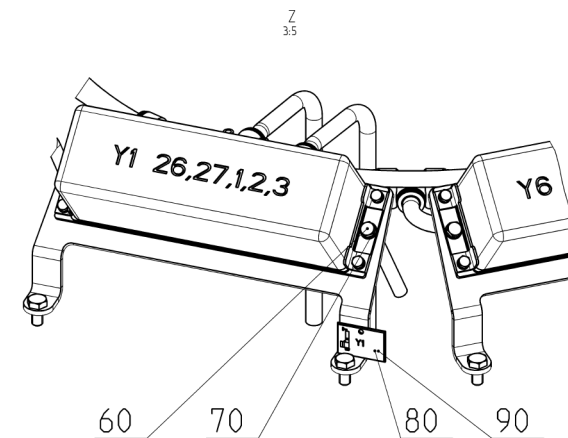
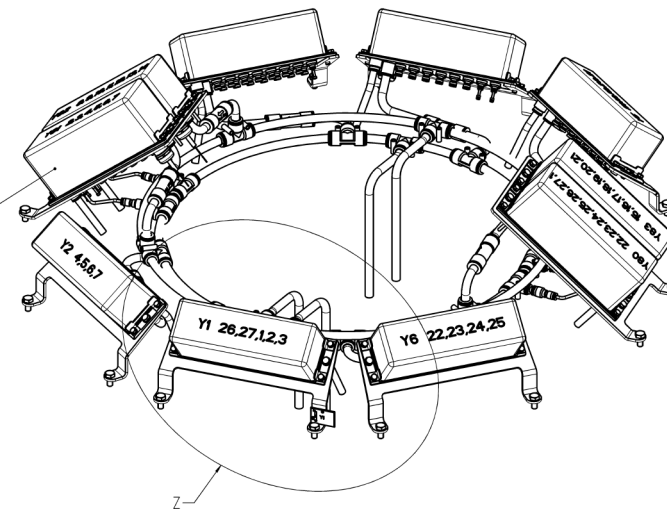
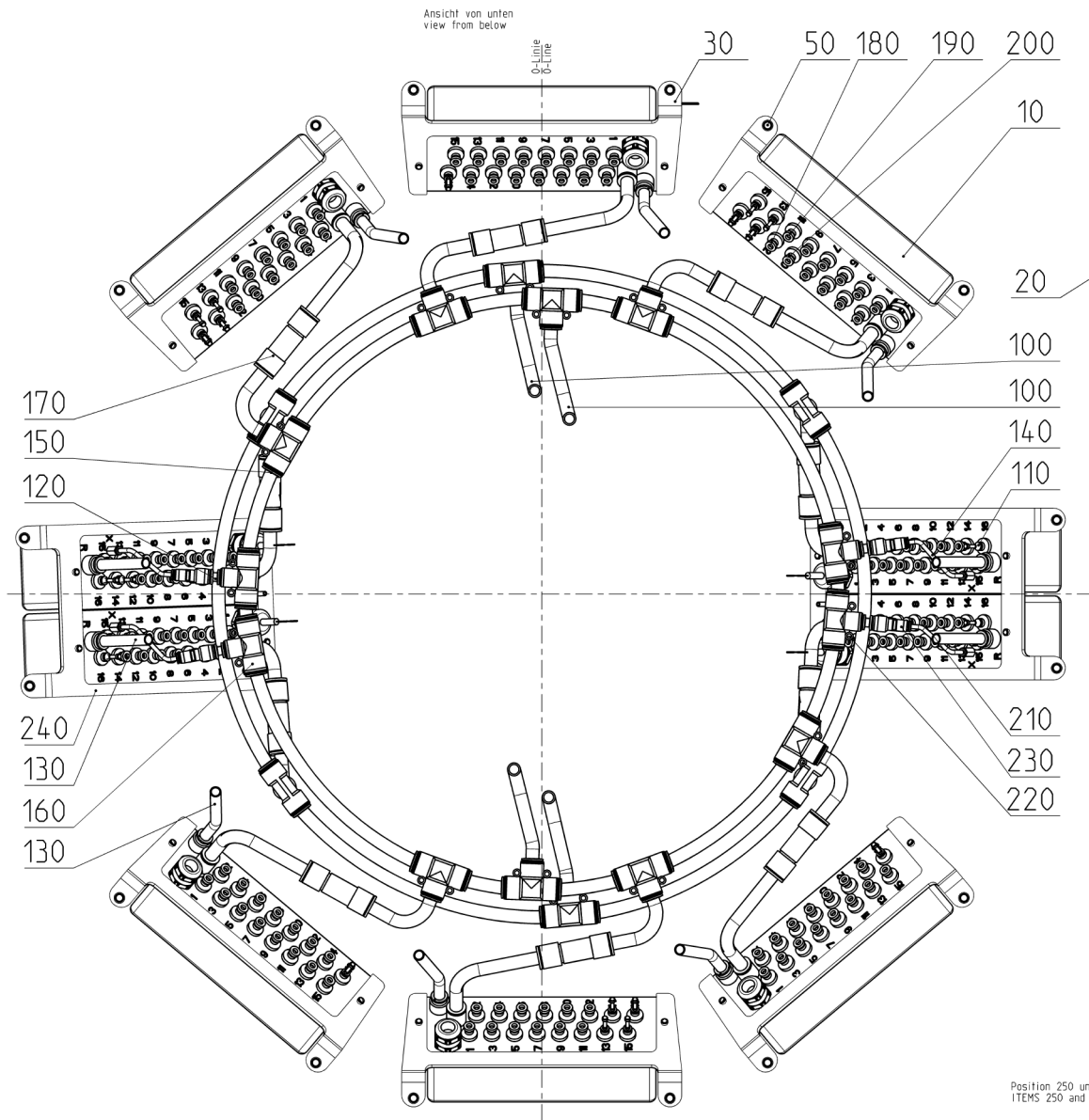
Subassembly 65732025S001 Pneumatics_Drive_TK 1080 40 PI

65792003S119 Filler, upper part__TK 1080

KHS-V02 Page 64

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063956227	Valve terminal__ Ventilinsel__	6,000	Units Stück	E						68
20	301063950013	Valve terminal__Normally Closed Ventilinsel__Normally Closed	4,000	Units Stück	E						70
30	65732021S001	Bracket__ Halter__	6,000	Units Stück	E						
40	65732035S027	Connecting piece_Collective parts list_ Anschlußstück_Sammelstückliste__	1,000	Units Stück	E						72
50	301132171450	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	16,000	Units Stück	E						
60	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	20,000	Units Stück	E						
70	301134230090	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
80	65039569S011	Collective parts list_engraving_ Sammelstückliste_Gravierschild__	1,000	Units Stück	E						76
90	65039569S030	Collective parts list_engraving_ Sammelstückliste_Gravierschild__	1,000	Units Stück	E						78
100	301053150502	Pneumatic hose_black_12 Pneumatikschlauch_schwarz_12	1,000	Units Stück	E						
110	301055128301	Plug__ Stopfen__	25,000	Units Stück	E						
120	301206530950	Hose__ Schlauch__	1,000	Units Stück	E						
130	301053150420	Hose_black_10 Schlauch_schwarz_10	1,000	Units Stück	E						
140	301206630155	Pipe_black_ Rohr_schwarz__	1,000	Units Stück	E						
150	301055125275	Connector__T Steckverbindung__T	14,000	Units Stück	E						
160	301999952565	Connector__T Steckverbindung__T	4,000	Units Stück	E						
170	301063805320	Non-return valve__ Rückschlagventil__	10,000	Units Stück	E						
180	301055106994	Slip-on bushing__ Aufsteckhülse__	27,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732025S001 Pneumatics_Drive_TK 1080 40 PI	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 65



Position 250 und 260 nicht gezeichnet
ITEMS 250 and 260 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65732025S001 Pneumatics_Drive_TK 1080 40 PI

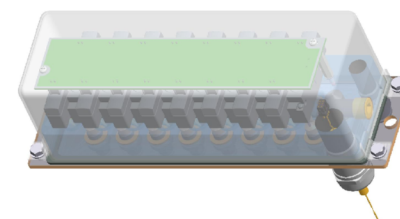
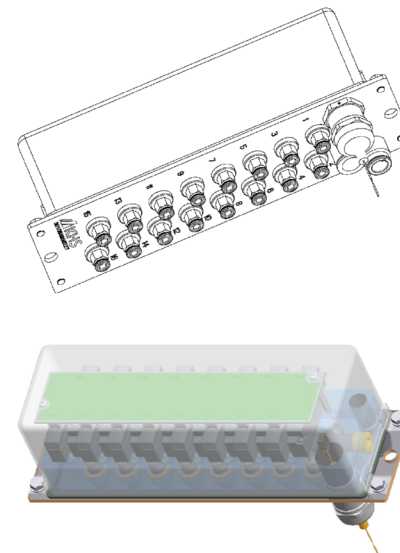
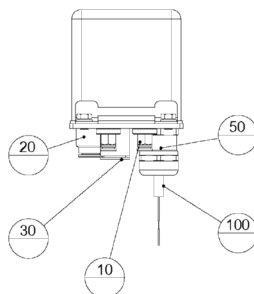
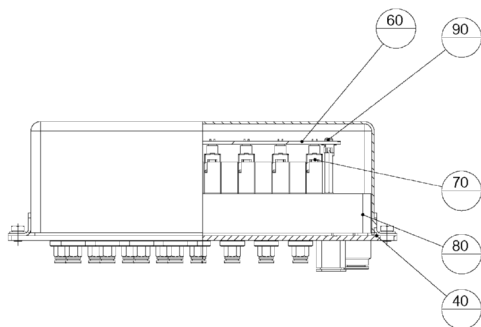
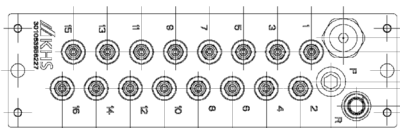
65792003S119 Filler, upper part__TK 1080

KHS-V02 Page

66

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301055106993	Slip-on bushing__ Aufsteckhülse__	27,000	Units Stück	E						
200	301055106991	Slip-on bushing_pneumatic_ Aufsteckhülse_pneumatisch__	27,000	Units Stück	E						
210	301055106990	Slip-on bushing__ Aufsteckhülse__	27,000	Units Stück	E						
220	301055106992	Slip-on bushing__ Aufsteckhülse__	27,000	Units Stück	E						
230	301055177415	Connector_straight_ Steckverbindung_gerade__	4,000	Units Stück	E						
240	65732026S001	Bracket__ Halter__	2,000	Units Stück	E						
250	301055125575	Connector__Y Steckverbindung__Y	2,000	Units Stück	E						
260	301055125510	Connector__Y Steckverbindung__Y	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732025S001 Pneumatics_Drive_TK 1080 40 PI	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 67



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301063956227 Valve terminal__	65732025S001 Pneumatics_Drive_TK 1080 40 PI		KHS-V02 Page 68

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055105016	Push-fit fitting_straight_ Steckverschraubung_gerade_	16,000	Units Stück	E						
20	301999957949	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
30	301999957950	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
40	301999943214	Flat packing_Valve terminal_ Flachdichtung_Ventilinsel_	1,000	Units Stück	E						
50	301999957951	Cable gland_Valve terminal_ Kabelverschraubung_Ventilinsel_	1,000	Units Stück	E						
60	301999957955	Control_Valve terminal_ Steuerung_Ventilinsel_	1,000	Units Stück	E						
70	301999952881	Way valve_3/2-way_ Wegeventil_3/2 Wege_	16,000	Units Stück	E	X					
80	301999957952	Valve plate_ Ventilplatte_	1,000	Units Stück	E						
90	301999957953	Button head screw_Valve terminal_ Flachkopfschraube_Ventilinsel_	2,000	Units Stück	E						
100	301999957954	Plug_Valve terminal_ Stecker_Ventilinsel_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301063956227 Valve terminal_	65732025S001 Pneumatics_Drive_TK 1080 40 PI			KHS-V02	Page 69

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

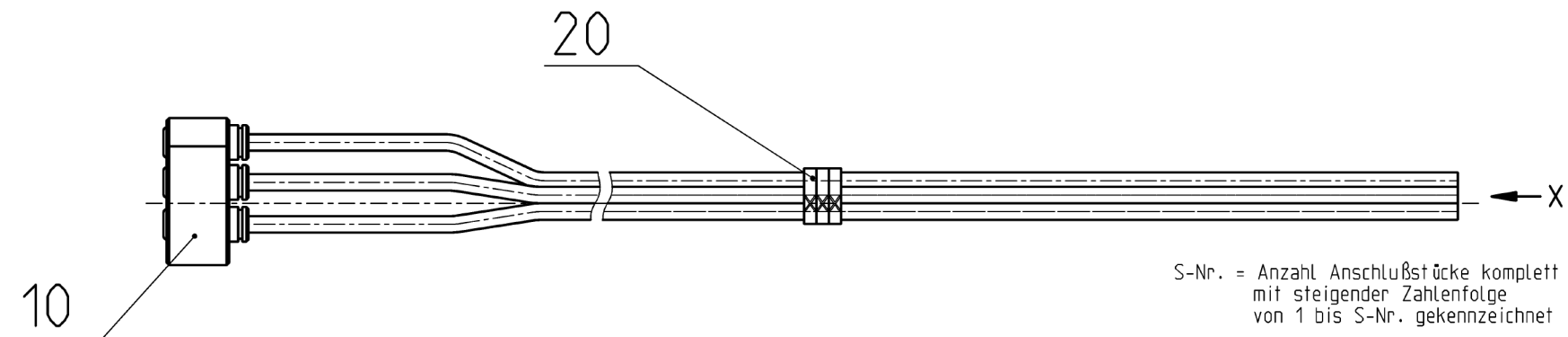
Смотри документацию к докупному оборудованию

参见外购件文档

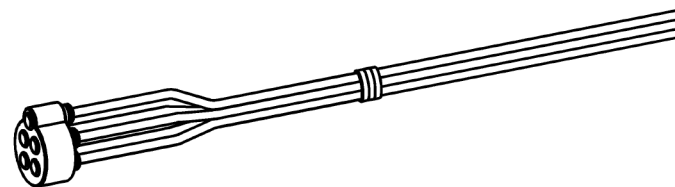
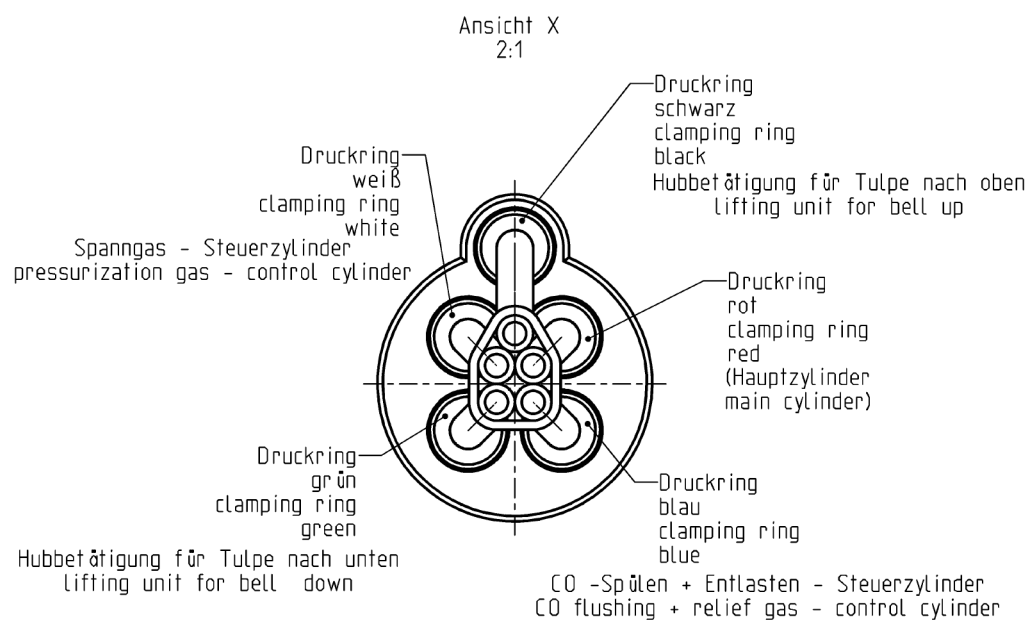
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301063950013 Valve terminal__Normaly Closed	65732025S001 Pneumatics_Drive_TK 1080 40 PI		KHS-V02 Page 70

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055105016	Push-fit fitting_straight_ Steckverschraubung_gerade_	16,000	Units Stück	E						
20	301999957949	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
30	301999957950	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
40	301999943214	Flat packing_Valve terminal_ Flachdichtung_Ventilinsel_	1,000	Units Stück	E						
50	301999957951	Cable gland_Valve terminal_ Kabelverschraubung_Ventilinsel_	1,000	Units Stück	E						
60	301999957955	Control_Valve terminal_ Steuerung_Ventilinsel_	1,000	Units Stück	E						
70	301999957544	Way valve_3/2-way_ Wegeventil_3/2 Wege_	16,000	Units Stück	E				X		
80	301999957953	Button head screw_Valve terminal_ Flachkopfschraube_Ventilinsel_	2,000	Units Stück	E						
90	301999957954	Plug_Valve terminal_ Stecker_Ventilinsel_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301063950013 Valve terminal__Normaly Closed	65732025S001 Pneumatics_Drive_TK 1080 40 PI			KHS-V02	Page 71



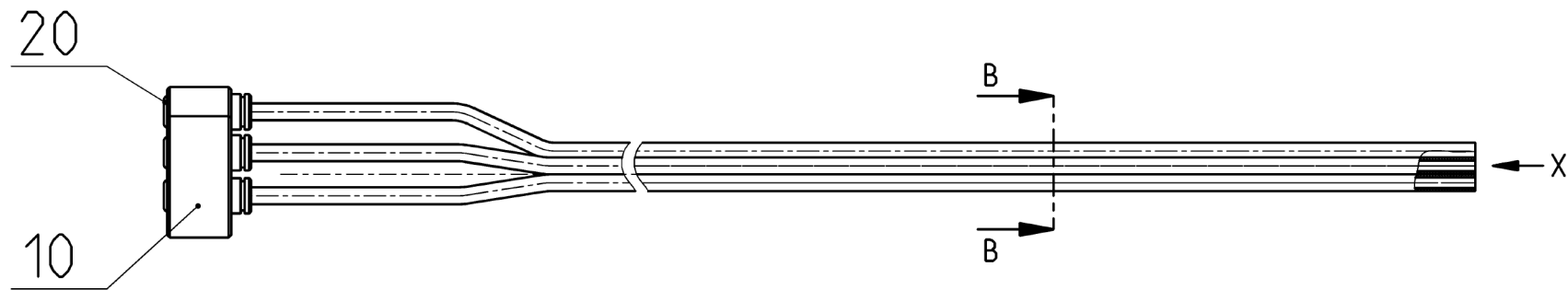
Beispiel:
S018 = 18 Anschlußstücke komplett
mit den Zahlen 1, 2, 3 usw.
bis 18 gebündelt markiert



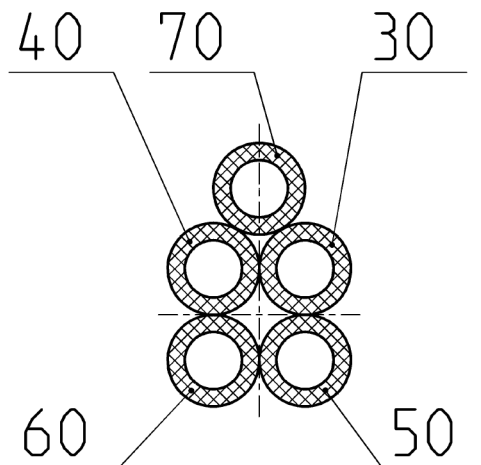
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732035S027 Connecting piece_Collective parts list_	65732025S001 Pneumatics_Drive_TK 1080 40 PI		KHS-V02 Page 72

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732034S001	Connecting piece_complete_ Anschlußstück_komplett_	27,000	Units Stück	E						74

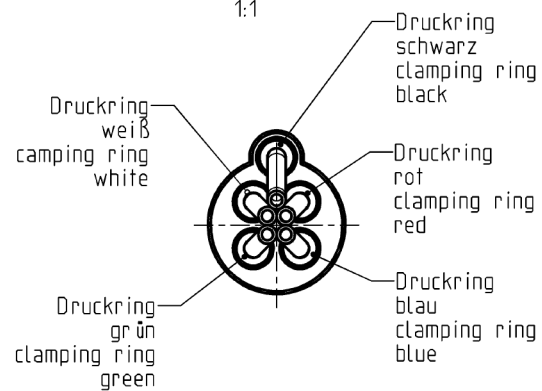
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Subassembly	65732035S027 Connecting piece_Collective parts list_	65732025S001 Pneumatics_Drive_TK 1080 40 PI			KHS-V02	Page	73



Schnitt/section B-B
5:1



Ansicht/view X
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

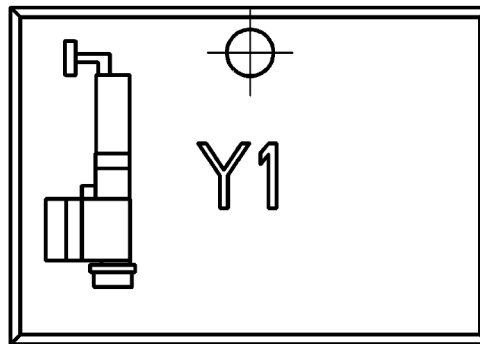
Subassembly 65732034S001 Connecting piece_complete_

65732035S027 Connecting piece_Collective parts list_

KHS-V02 Page 74

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	55010119S001	Connector__in PP Anschluss__in PP	1,000	Units Stück	E						
20	X57911040	Gasket__ Dichtung__	5,000	Units Stück	E						
30	301206630150	Pipe_natural_ Rohr_natur_	1,000	Units Stück	E						
40	301206630152	Pipe_red_ Rohr_rot_	1,000	Units Stück	E						
50	301206630153	Pipe_green_ Rohr_grün_	1,000	Units Stück	E						
60	301206630154	Pipe_blue_ Rohr_blau_	1,000	Units Stück	E						
70	301206630155	Pipe_black_ Rohr_schwarz_	1,000	Units Stück	E						

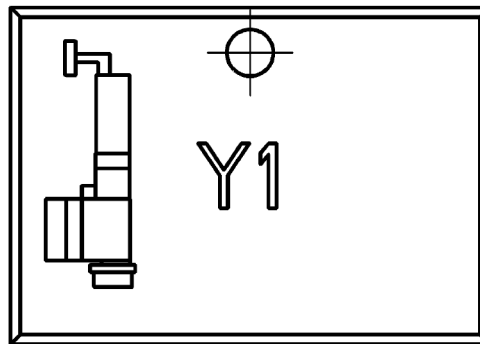
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732034S001 Connecting piece_complete_	65732035S027 Connecting piece_Collective parts list_			KHS-V02	Page 75



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65039569S011 Collective parts list_engraving_	65732025S001 Pneumatics_Drive_TK 1080 40 PI	KHS-V02	Page 76

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65039568S080	engraving__ Gravierschild__	1,000	Units Stück	E						
20	65039568S081	engraving__ Gravierschild__	1,000	Units Stück	E						
30	65039568S082	engraving__ Gravierschild__	1,000	Units Stück	E						
40	65039568S083	engraving__ Gravierschild__	1,000	Units Stück	E						

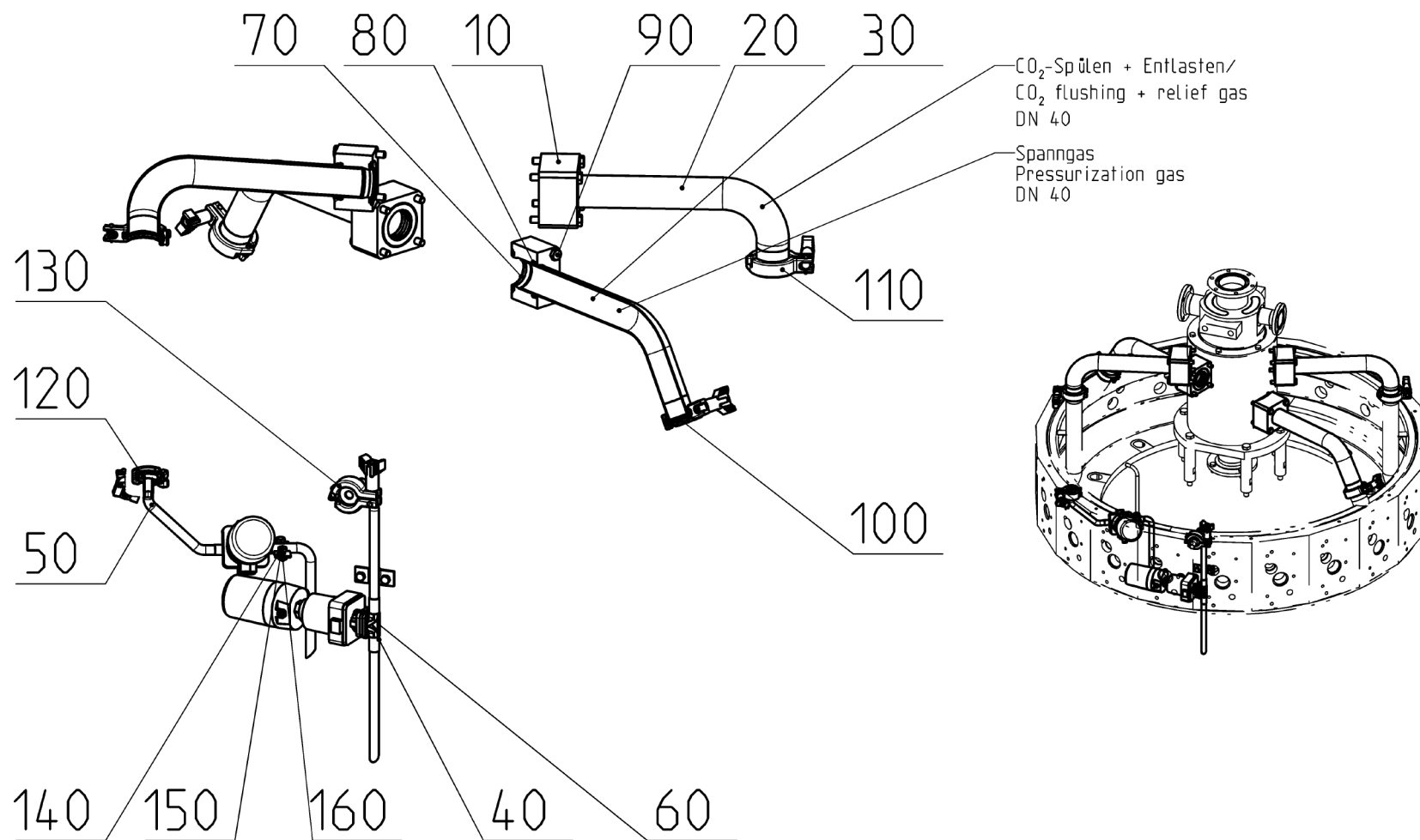
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65039569S011 Collective parts list_engraving_	65732025S001 Pneumatics_Drive_TK 1080 40 PI			KHS-V02	Page 77



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65039569S030 Collective parts list_engraving_	65732025S001 Pneumatics_Drive_TK 1080 40 PI	KHS-V02	Page 78

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65039568S001	engraving__ Gravierschild__	1,000	Units Stück	E						
20	65039568S002	engraving__ Gravierschild__	1,000	Units Stück	E						
30	65039568S003	engraving__ Gravierschild__	1,000	Units Stück	E						
40	65039568S004	engraving__ Gravierschild__	1,000	Units Stück	E						
50	65039568S005	engraving__ Gravierschild__	1,000	Units Stück	E						
60	65039568S006	engraving__ Gravierschild__	1,000	Units Stück	E						

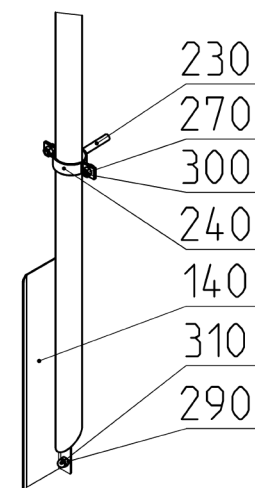
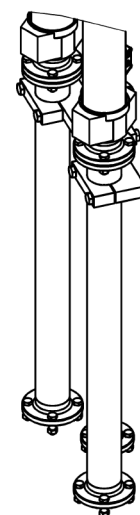
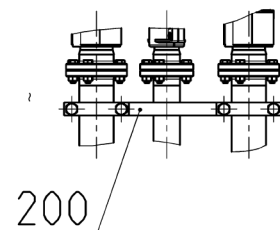
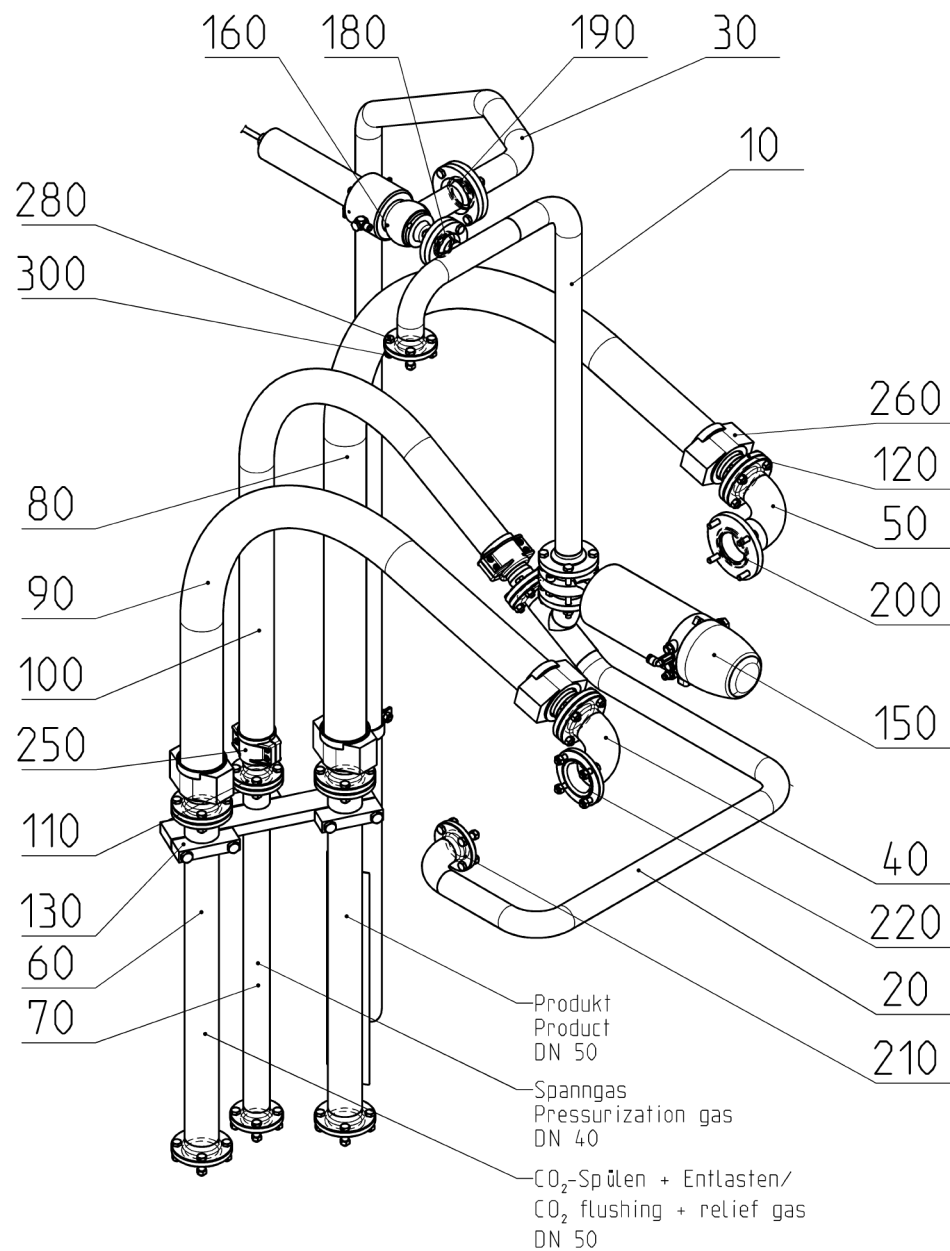
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65039569S030 Collective parts list_engraving_	65732025S001 Pneumatics_Drive_TK 1080 40 PI			KHS-V02	Page 79



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732096S001 Pipe_Distributor ring_TK1080	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 80

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59620034S002	Flange_movable_ Flansch_verschiebbar_	4,000	Units Stück	E						
20	65732095S001	Pipe_ Rohrleitung_	2,000	Units Stück	E						
30	65732094S001	Pipe_ Rohrleitung_	2,000	Units Stück	E						
40	65732099S001	Drain pipe_Distributor ring_ Ablaufrohr_Verteilerring_	1,000	Units Stück	E						
50	65732100S001	Drain pipe_Distributor ring_ Ablaufrohr_Verteilerring_	1,000	Units Stück	E						
60	301063800011	Connection_Valve_IO-Link Anschaltung_Ventil_IO-Link	2,000	Units Stück	E						
70	301057049103	Seal ring_ Dichtring_	4,000	Units Stück	E						
80	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	4,000	Units Stück	E						
90	301132171941	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
100	301054615271	Seal ring_ Dichtring_	4,000	Units Stück	E						
110	301054615160	Joint clamp_ Gelenkklemme_	4,000	Units Stück	E						
120	301054615220	Seal ring_ Dichtring_	2,000	Units Stück	E						
130	301054615120	Joint clamp_ Gelenkklemme_	2,000	Units Stück	E						
140	301053553000	Pipe-clamp half_ Rohrschellenhälfte_	2,000	Units Stück	E						
150	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
160	301133120120	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						

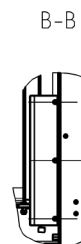
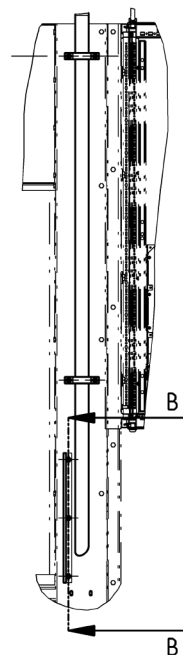
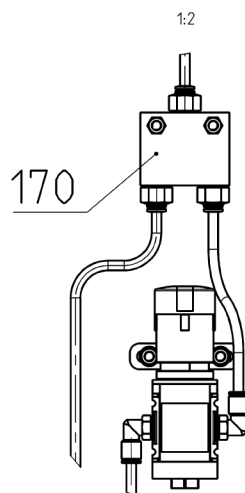
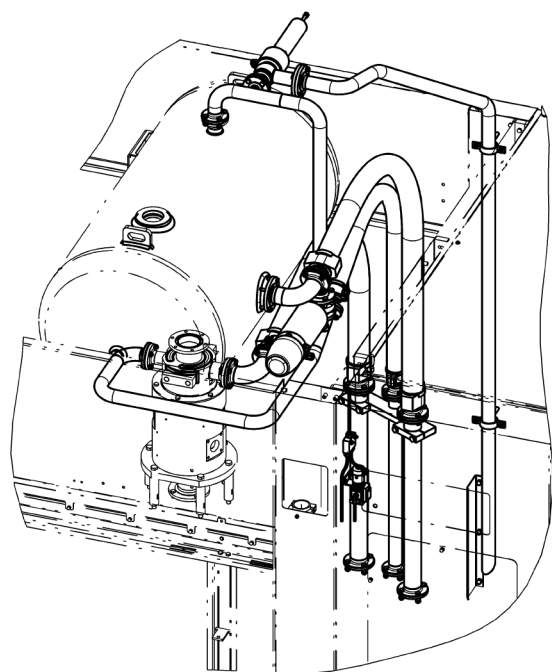
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732096S001 Pipe_Distributor ring_TK1080	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 81



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732145S001 Pipe_Filler, upper part_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 82

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732085S001	Pipe_Filler, upper part_ Rohrleitung_Fülleroberteil_	1,000	Units Stück	E						
20	65732086S001	Pipe_Filler, upper part_ Rohrleitung_Fülleroberteil_	1,000	Units Stück	E						
30	65732087S001	Drain pipe_Relief valve_ Ablaufrohr_Sicherheitsventil_	1,000	Units Stück	E						
40	65732088S001	Double-flanged bend_Filler, upper part_ Flanschbogen_Fülleroberteil_	1,000	Units Stück	E						
50	65732089S001	Double-flanged bend_Filler, upper part_ Flanschbogen_Fülleroberteil_	1,000	Units Stück	E						
60	65732090S001	Hose connection_ Schlauchstutzen_	2,000	Units Stück	E						
70	65732091S001	Hose connection_ Schlauchstutzen_	1,000	Units Stück	E						
80	301053152398	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
90	301053152398	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
100	301053151700	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
110	65732131S001	Connection nozzle__NW 40 Anschlusstutzen__NW 40	2,000	Units Stück	E						
120	65732132S001	Connection nozzle__NW 50 Anschlusstutzen__NW 50	4,000	Units Stück	E						
130	65732106S001	Pipe bracket_complete_ Rohrhalter_komplett_	1,000	Units Stück	E						86
140	65732127S001	Protection sheet_ Schutzblech_	1,000	Units Stück	E						
150	59654060S040	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	1,000	Units Stück	E						88
160	301063396540	Relief valve__25FG/40FG Sicherheitsventil__25FG/40FG	1,000	Units Stück	E			X			94
170	65733079S001	Pre-Pressurise_Relief valve_ Vorspannen_Sicherheitsventil_	1,000	Units Stück	E						96
180	301057049003	Seal ring_ Dichtring_	1,000	Units Stück	E						

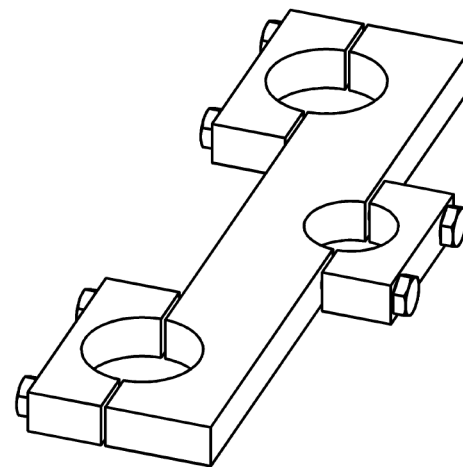
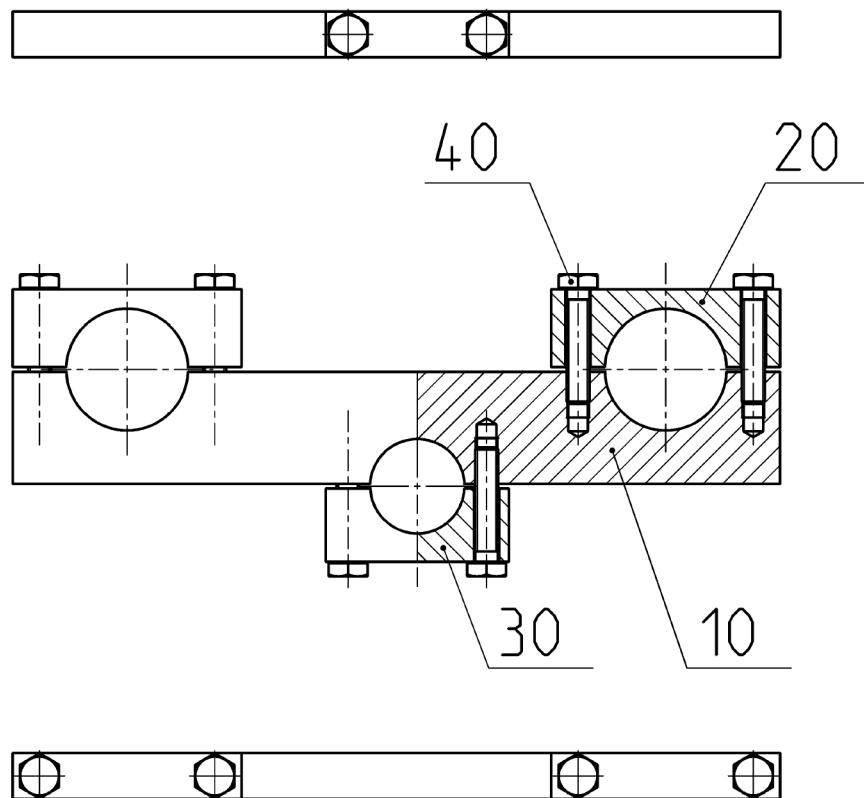
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732145S001 Pipe_Filler, upper part_	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 83



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732145S001 Pipe_Filler, upper part_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 84

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301057049103	Seal ring_ Dichtring_	1,000	Units Stück	E						
200	301057049153	Seal ring_ Dichtring_	1,000	Units Stück	E						
210	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	5,000	Units Stück	E						
220	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	7,000	Units Stück	E						
230	301053553190	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft_	2,000	Units Stück	E						
240	301053553060	Pipe-clamp half_ Rohrschellenhälfte_	2,000	Units Stück	E						
250	301053603040	Clamp unit_Pipe_ Klemmfassung_Rohr_	2,000	Units Stück	E						
260	301053603050	Clamp unit_ Klemmfassung_	4,000	Units Stück	E						
270	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
280	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	60,000	Units Stück	E						
290	301132683360	Thread bolt_ Gewindebolzen_	3,000	Units Stück	E						
300	301133120170	Hexagonal nut_ Sechskantmutter_	60,000	Units Stück	E						
310	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732145S001 Pipe_Filler, upper part_	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 85

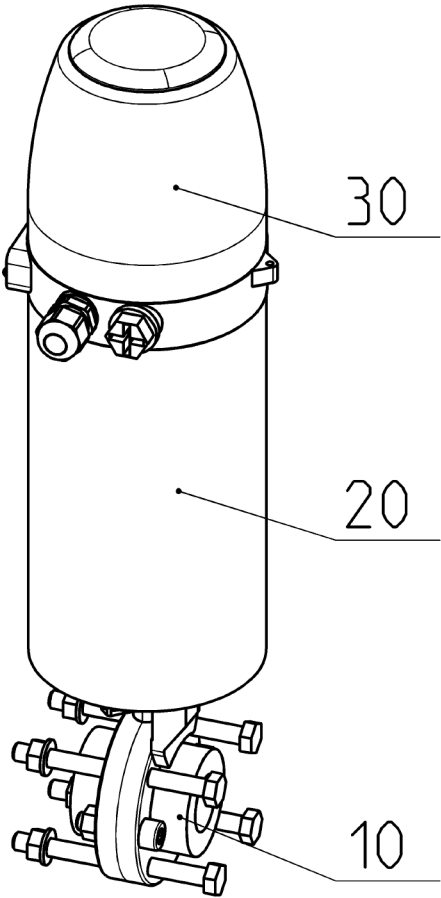


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732106S001 Pipe bracket_complete_	65732145S001 Pipe_Filler, upper part_	KHS-V02	Page 86

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732103S001	Pipe bracket__ Rohrhalter__	1,000	Units Stück	E						
20	65732104S001	Pipe-clamp half__ Rohrschellenhälfte__	2,000	Units Stück	E						
30	65732105S001	Pipe-clamp half__ Rohrschellenhälfte__	1,000	Units Stück	E						
40	301132172570	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65732106S001 Pipe bracket_complete_	65732145S001 Pipe_Filler, upper part_			KHS-V02	Page	87

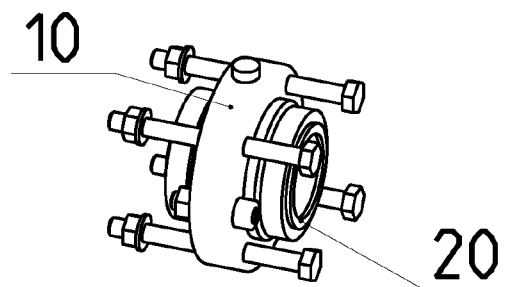
S025-S101



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 59654060S040 Butterfly valve__kpl. IO-Link		65732145S001 Pipe_Filler, upper part_		KHS-V02	Page 88

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067087511	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E				X		90
20	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil__	1,000	Units Stück	E						92
30	301999942077	Control head_electronic_KI-TOP/IO-Link Steuerkopf_elektronisch_KI-TOP/IO-Link	1,000	Units Stück	E				X		

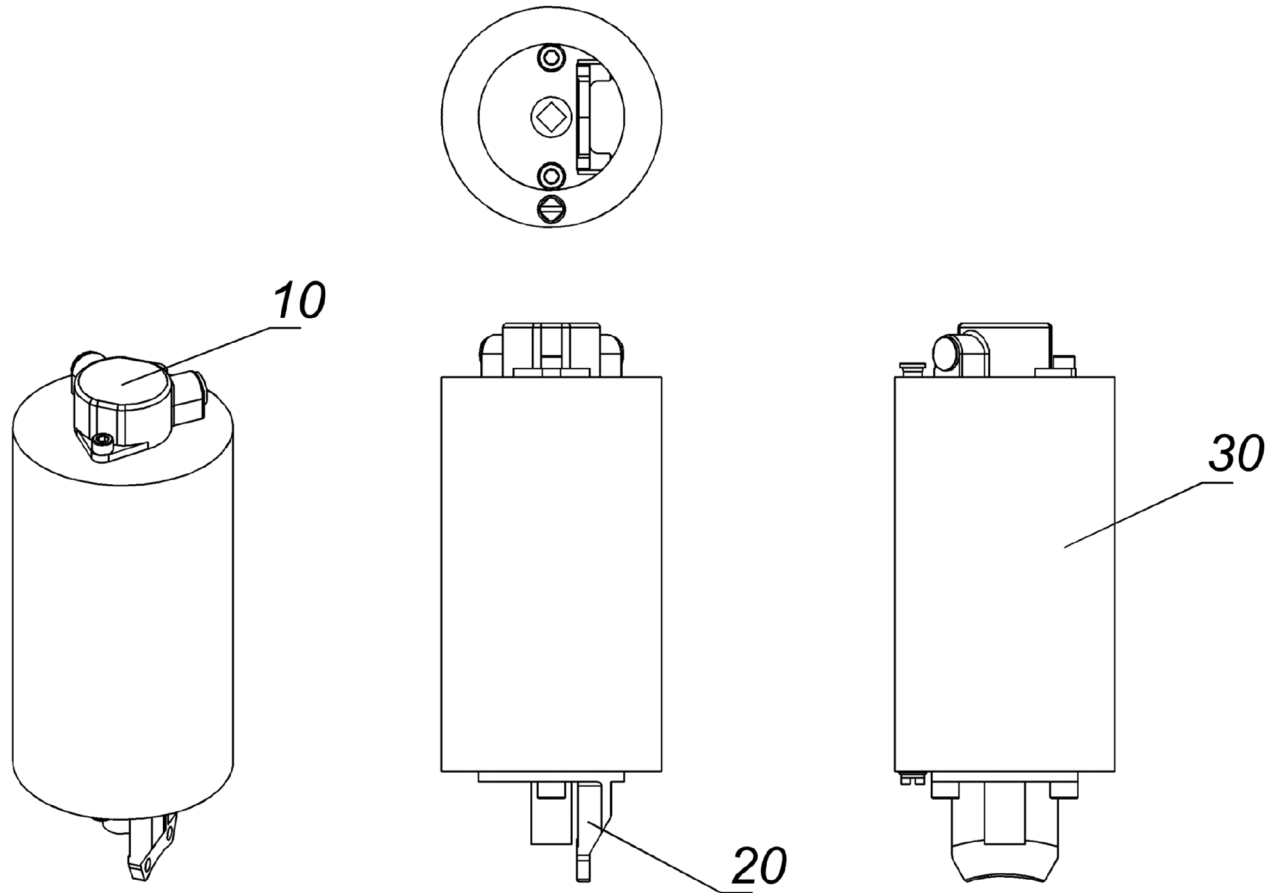
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654060S040 Butterfly valve__kpl. IO-Link	65732145S001 Pipe_Filler, upper part_			KHS-V02	Page	89



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067087511 Butterfly valve with intermediate flange	59654060S040 Butterfly valve__kpl. IO-Link	KHS-V02	Page 90

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973586	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999962234	Seal ring_Butterfly valve_DN40 Dichtring_Scheibenventil_DN40	2,000	Units Stück	V		7000	12			

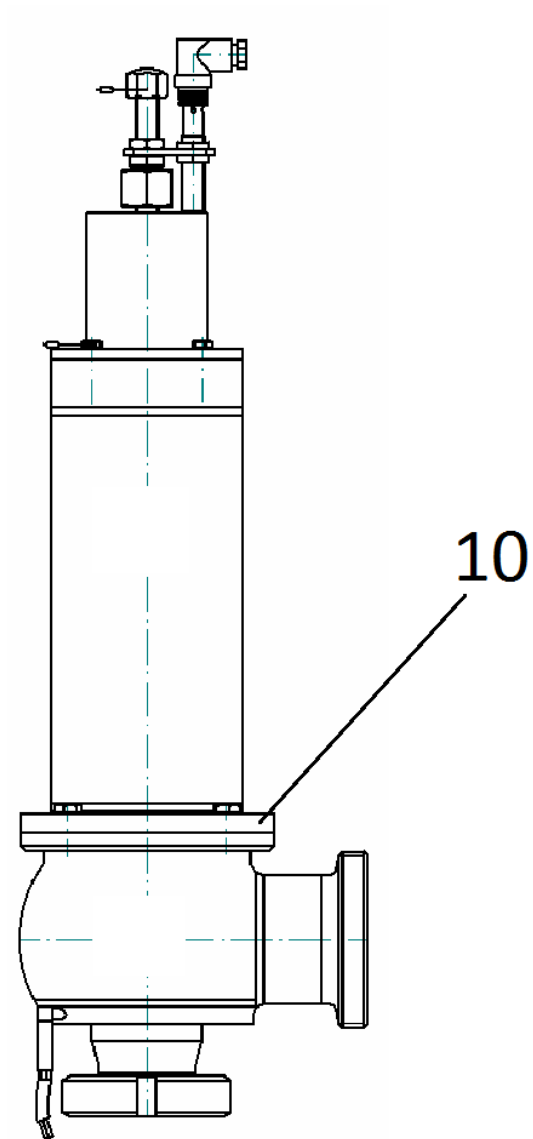
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067087511 Butterfly valve with intermediate flange	59654060S040 Butterfly valve__kpl. IO-Link			KHS-V02	Page 9



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 301067105491 Rotary drive_Butterfly valve_		59654060S040 Butterfly valve__kpl. IO-Link		KHS-V02	Page 92

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067089430	Bracket_Repeater_ Halter_Rückmelder_	1,000	Units Stück	E						
20	301067105481	Bracket angle_Pneumatic drive_ Haltewinkel_Pneumatikantrieb_	1,000	Units Stück	E						
30	301067105471	Hub_Pneumatic drive_ Nabe_Pneumatikantrieb_	1,000	Units Stück	E						

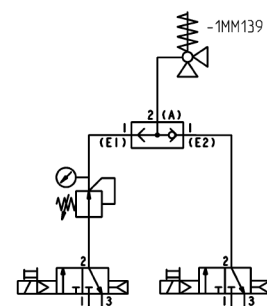
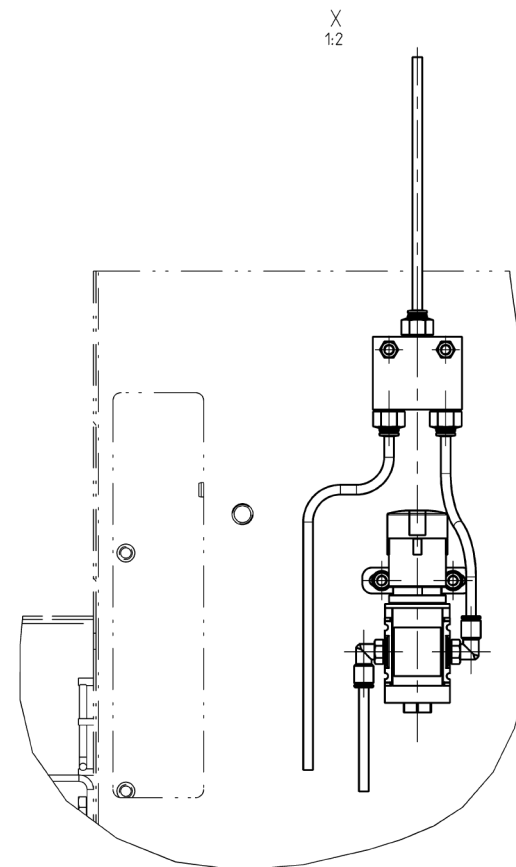
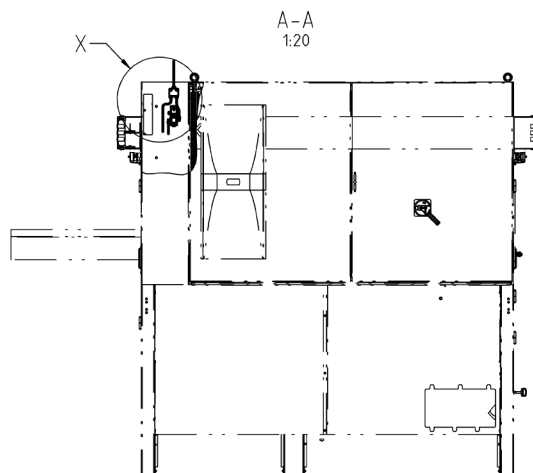
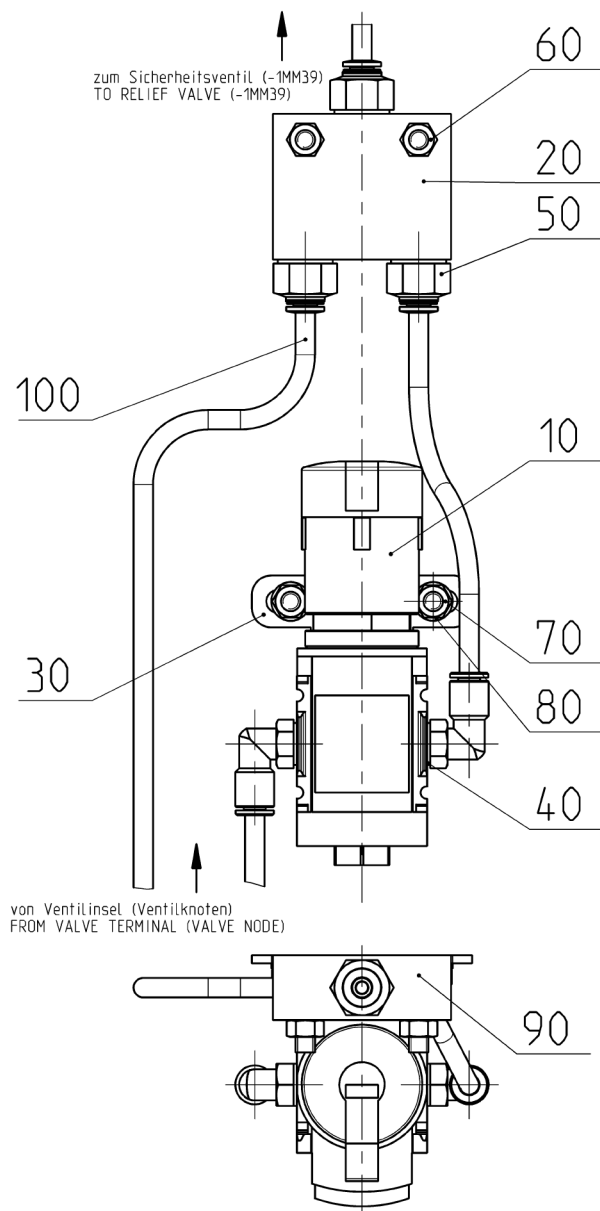
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067105491 Rotary drive_Butterfly valve_	59654060S040 Butterfly valve__kpl. IO-Link			KHS-V02	Page 93



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 301063396540 Relief valve__25FG/40FG		65732145S001 Pipe_Filler, upper part_		KHS-V02	Page 94

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999969567	Set of seals_Relief valve_33601 Dichtungssatz_Sicherheitsventil_33601	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301063396540 Relief valve__25FG/40FG	65732145S001 Pipe_Filler, upper part_			KHS-V02	Page	95



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

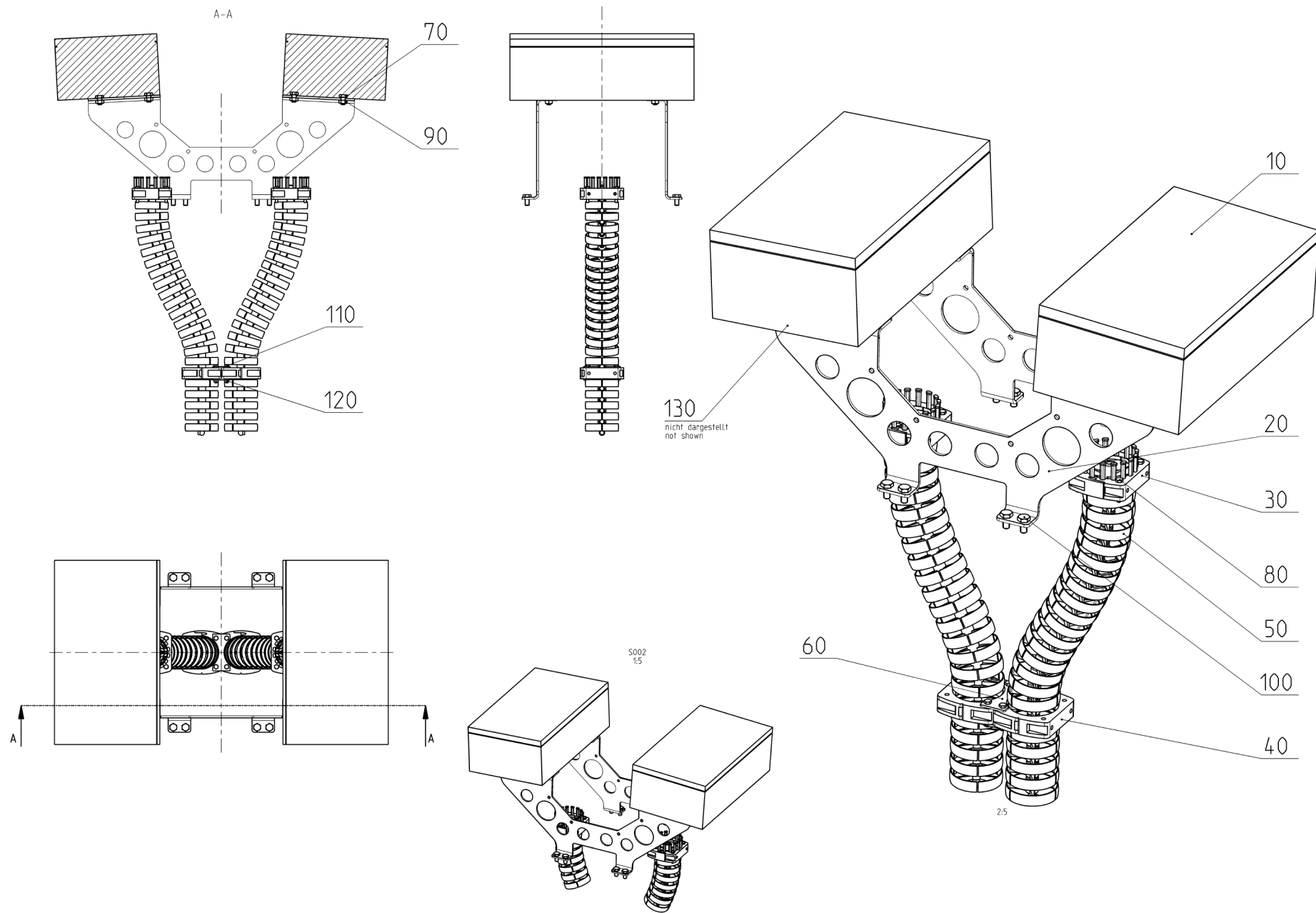
Subassembly 65733079S001 Pre-Pressurise_Relief valve_

65732145S001 Pipe_Filler, upper part_

KHS-V02 Page 96

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301064052351	Pressure control valve__ Druckregelventil__	1,000	Units Stück	E				X		
20	301999952736	Shuttle valve_OR gate_ Wechselventil_ODER-Glied__	1,000	Units Stück	E						
30	301999952449	Clip angle__ Befestigungswinkel__	1,000	Units Stück	E						
40	301055125786	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	2,000	Units Stück	E						
50	301055105075	Push-fit fitting_straight_ Steckverschraubung_gerade__	3,000	Units Stück	E						
60	301132683090	Thread bolt__ Gewindebolzen__	2,000	Units Stück	E						
70	301132682990	Thread bolt__ Gewindebolzen__	2,000	Units Stück	E						
80	301134230090	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
90	301133120120	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65733079S001 Pre-Pressurise_Relief valve_	65732145S001 Pipe_Filler, upper part_			KHS-V02	Page 97

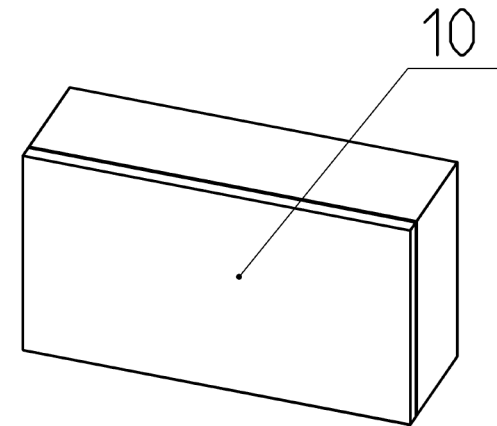
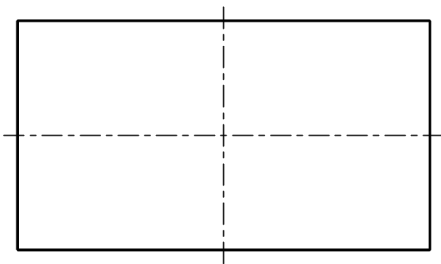
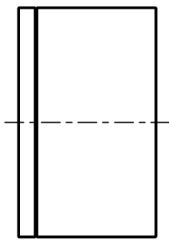
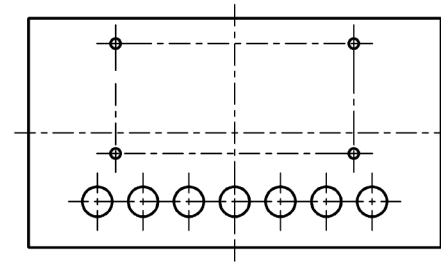
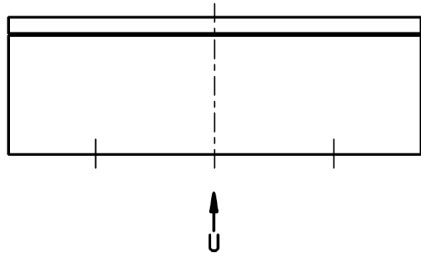


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732019S001 Electronic_Terminal box_	65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 98

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732097S001	Terminal box_ Klemmenkasten__	2,000	Units Stück	E						100
20	65732124S001	Bracket_ Halter__	2,000	Units Stück	E						
30	301256319758	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	2,000	Units Stück	E						
40	301256319795	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	2,000	Units Stück	E						
50	301256319757	Single link_Cable chain_Triflex R Einzelglied_Energiekette_Triflex R	46,000	Units Stück	E						
60	65732098S001	Connecting plate_ Verbindungsblech__	2,000	Units Stück	E						
70	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
80	301132171170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
90	301133120220	Hexagonal nut_ Sechskantmutter__	8,000	Units Stück	E						
100	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
110	301132171220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
120	301133095170	Lock nut_ Sicherungsmutter__	4,000	Units Stück	E						
130	301256210017	Mounting plate_ Montageplatte__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732019S001 Electronic_Terminal box__	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 99

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10

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

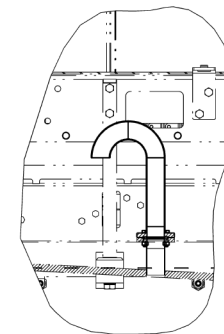
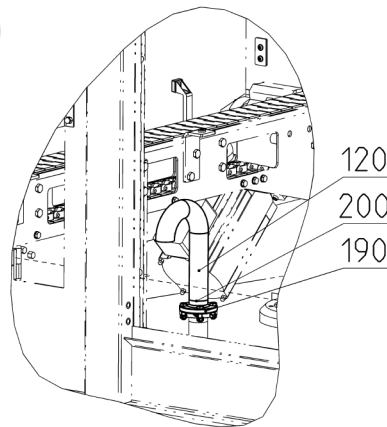
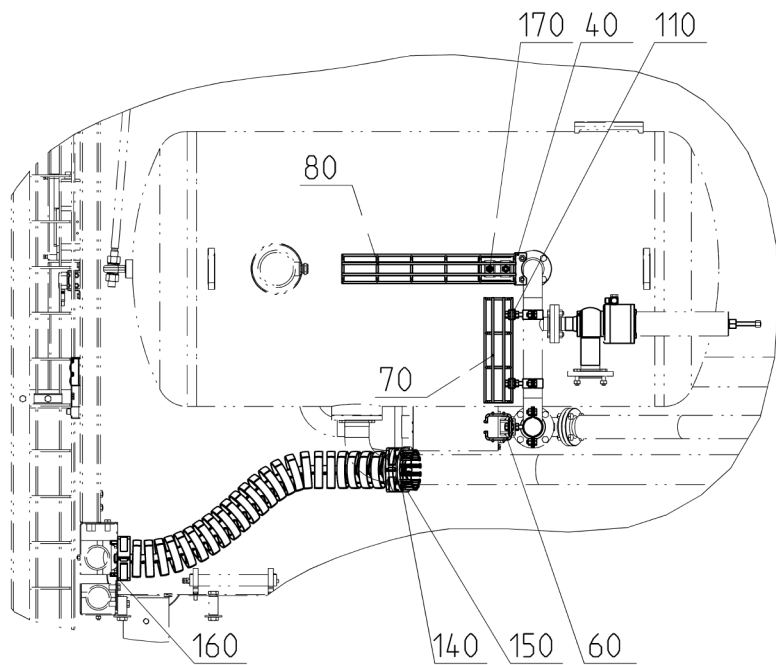
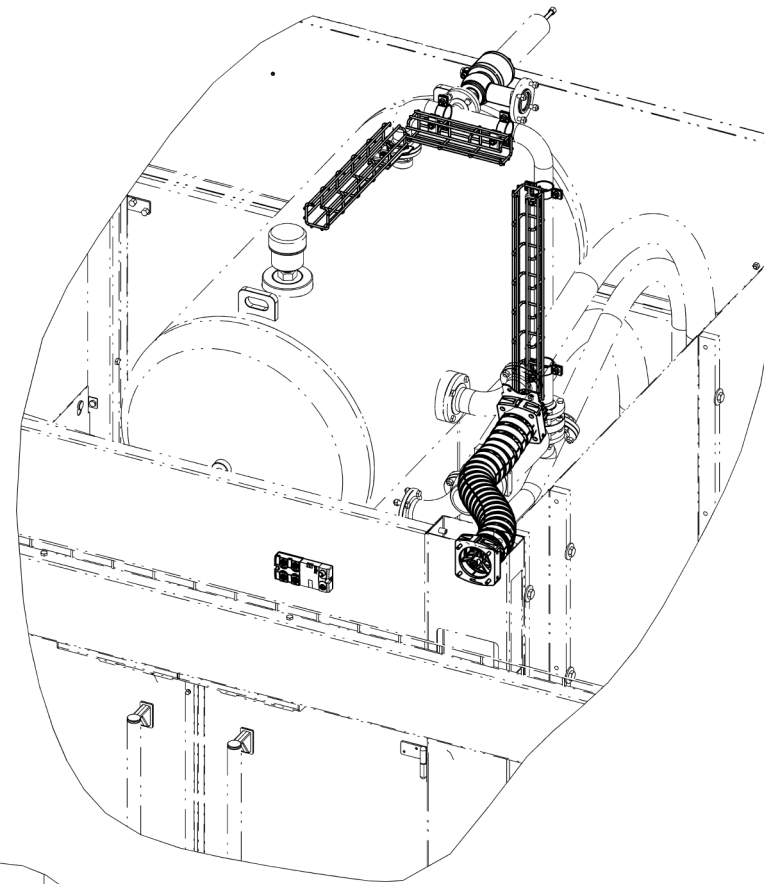
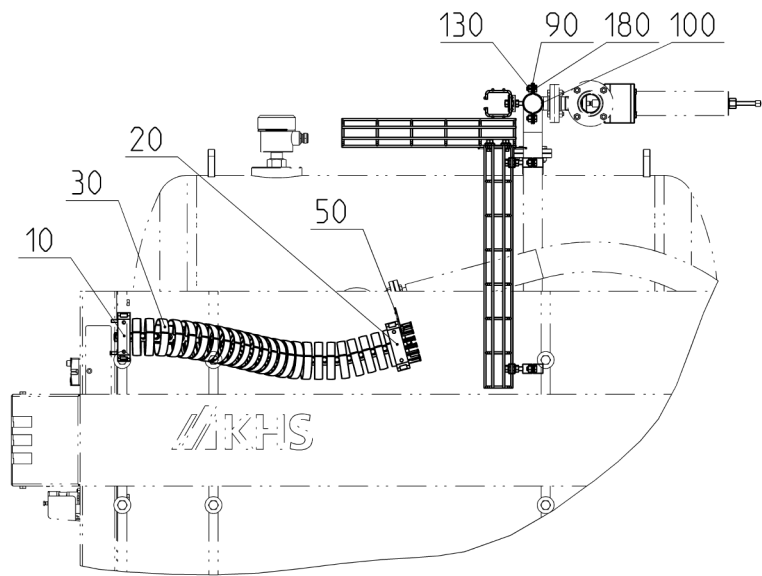
Subassembly 65732097S001 Terminal box__

65732019S001 Electronic_Terminal box_

KHS-V02 Page 100

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256211590	Terminal box__250x450x150mm IP69K Klemmenkasten__250x450x150mm IP69K	1,000	Units Stück	E						

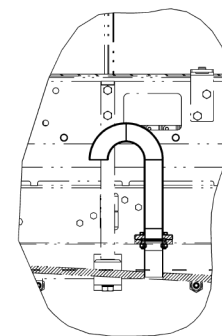
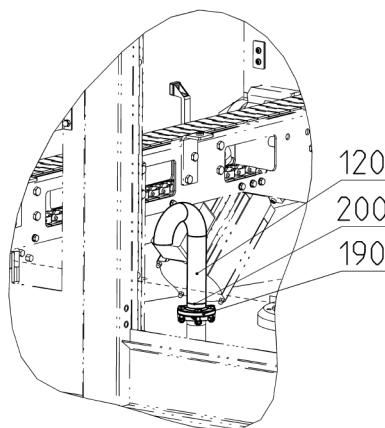
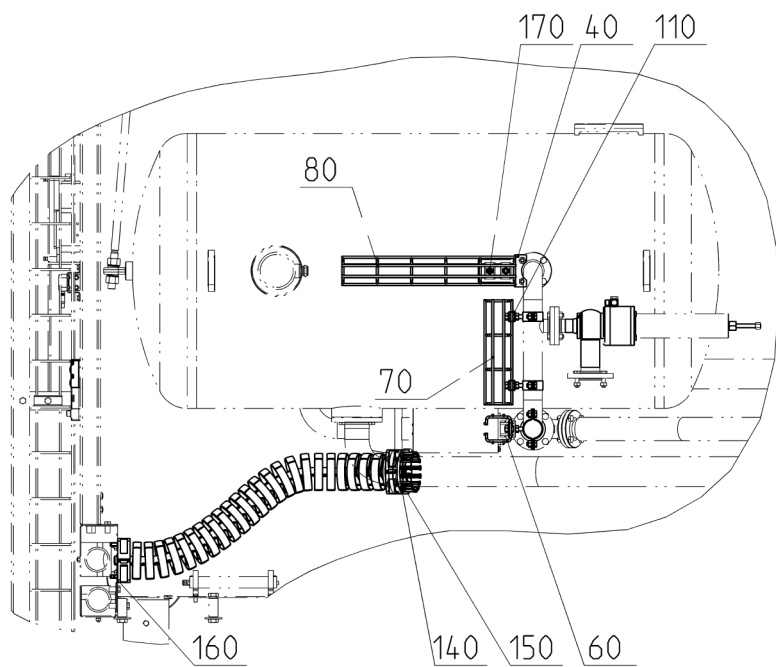
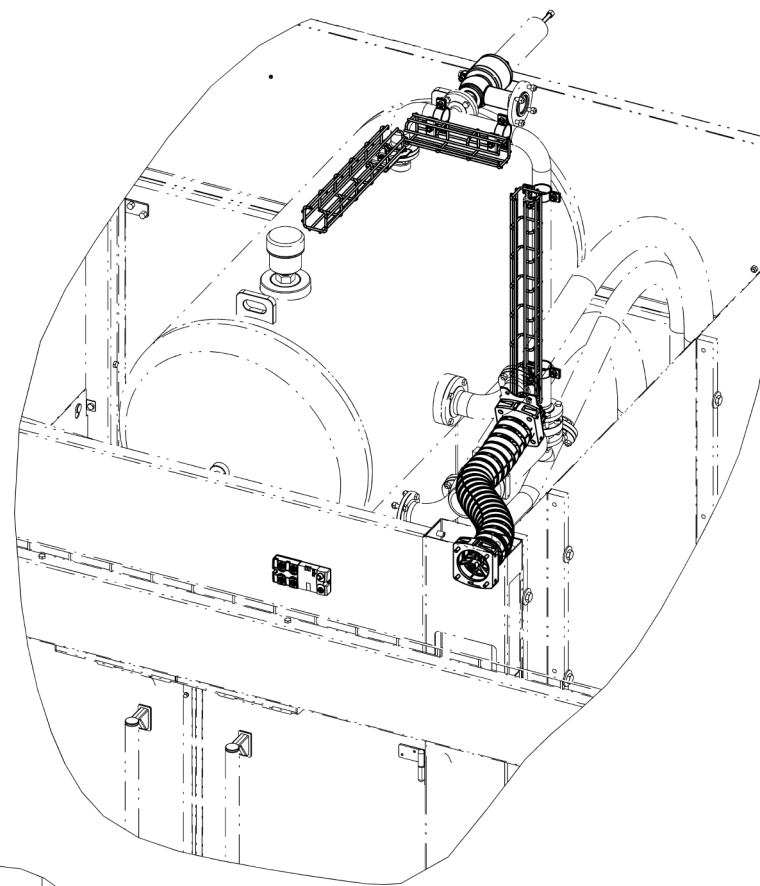
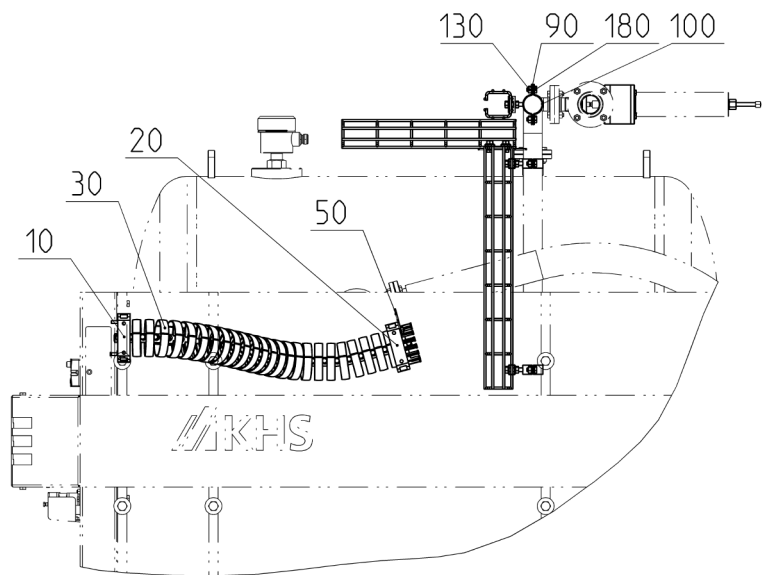
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65732097S001 Terminal box__	65732019S001 Electronic_Terminal box_			KHS-V02	Page	101



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732116S001 Cable conduit_complete_TK-1080		65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 102

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256319795	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	1,000	Units Stück	E						
20	301256319758	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	1,000	Units Stück	E						
30	301256319757	Single link_Cable chain_Triflex R Einzelglied_Energiekette_Triflex R	37,000	Units Stück	E						
40	65732114S001	Sheet metal__ Blech__	1,000	Units Stück	E						
50	65732107S001	Bracket__ Halter__	1,000	Units Stück	E						
60	301256319300	Grid channel__ 50 x 50mm Gitterkanal__ 50 x 50mm	1,000	Units Stück	E						
70	301256319300	Grid channel__ 50 x 50mm Gitterkanal__ 50 x 50mm	1,000	Units Stück	E						
80	301256319300	Grid channel__ 50 x 50mm Gitterkanal__ 50 x 50mm	1,000	Units Stück	E						
90	65732108S001	Clamp__ Schelle__	4,000	Units Stück	E						
100	301053553050	Pipe-clamp half__ Rohrschellenhälfte__	4,000	Units Stück	E						
110	301256319243	Bracket_Grid channel_ Befestigungsglasche_Gitterkanal_	10,000	Units Stück	E						
120	65732109S001	Pipe_Cable conduit_ Rohr_Kabelführung_	1,000	Units Stück	E						
130	301133120170	Hexagonal nut__ Sechskantmutter__	22,000	Units Stück	E						
140	301133120120	Hexagonal nut__ Sechskantmutter__	2,000	Units Stück	E						
150	301132201680	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
160	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
170	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
180	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						

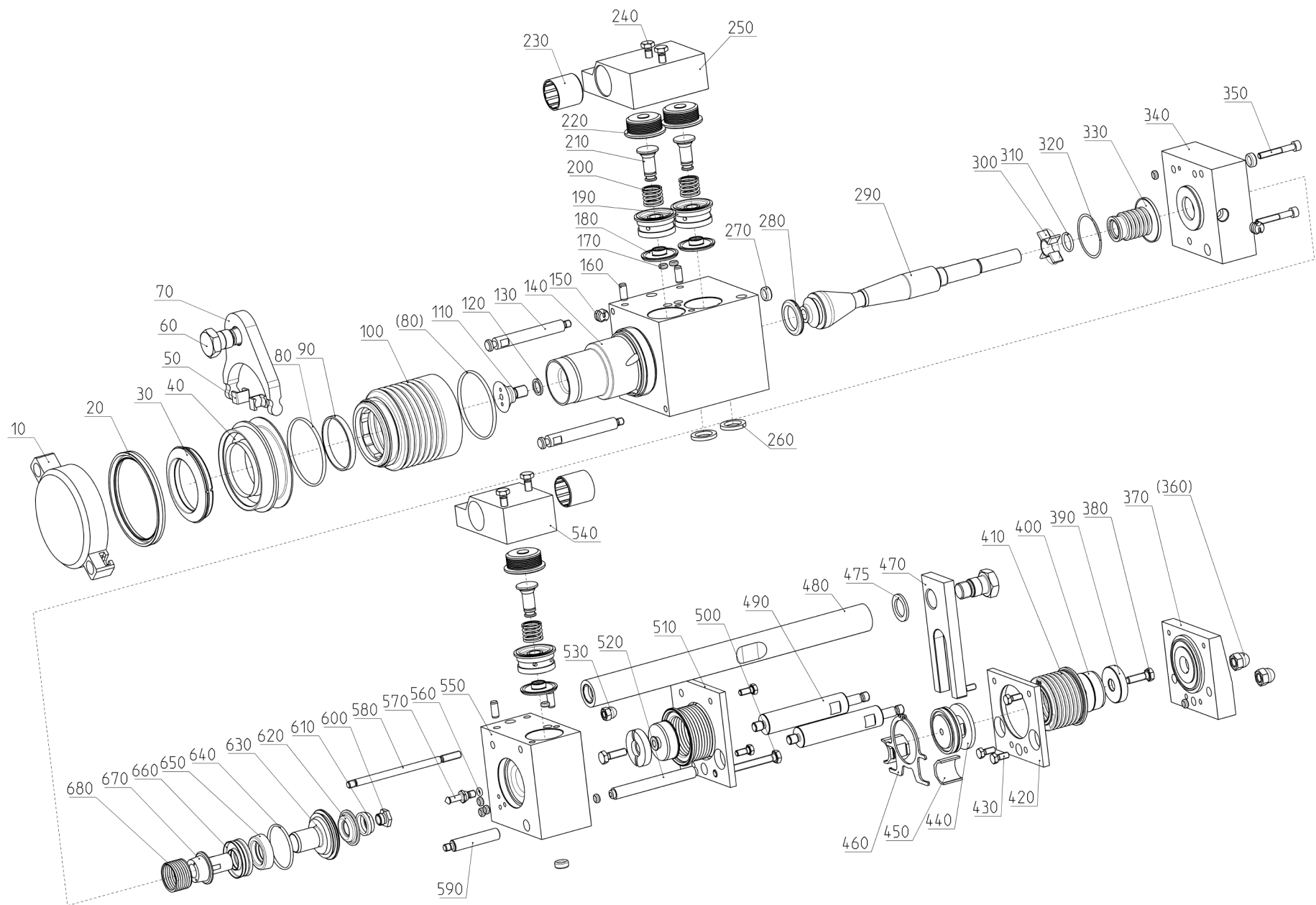
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732116S001 Cable conduit_complete_TK-1080	65792003S119 Filler, upper part__ TK 1080			KHS-V02	Page 103



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65732116S001 Cable conduit_complete_TK-1080		65792003S119 Filler, upper part__TK 1080		KHS-V02 Page 104

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						
200	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

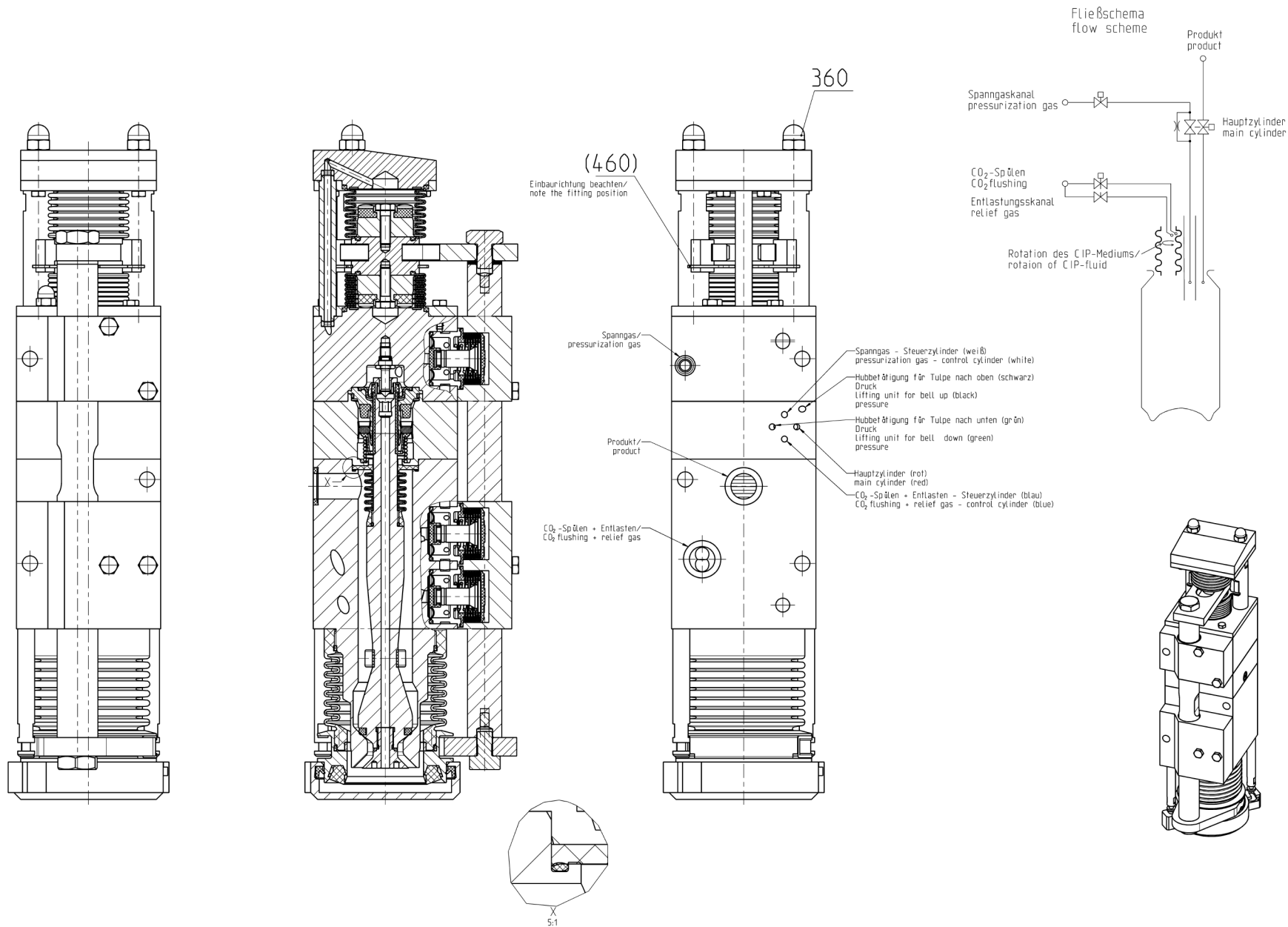
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65732116S001 Cable conduit_complete_TK-1080	65792003S119 Filler, upper part__TK 1080			KHS-V02	Page 105



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65175915S001 Filling valve__DVD, CIP manu		KHS-V02	Page 106

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65175239S001	Rinsing sleeve__ Spülhülse__	1,000	Units Stück	E	X					
20	65175254S001	Lip seal__ Nutting__	1,000	Units Stück	V	X	14000	24			
30	65175111S001	Can seal_Can_200/202/206 Dosendichtung_Dose_200/202/206	1,000	Units Stück	V	X	3500	6			
40	65175484S001	Bell_Can_200 202 206 manuell Tulpe_Dose_200 202 206 manuell	1,000	Units Stück	E						
50	65175228S001	Swivel joint__ Drehgelenk__	2,000	Units Stück	V	X	14000	24			
60	65175230S001	Screw__ Schraube__	2,000	Units Stück	E						
70	65175229S001	Fork_Bell_DVD Gabel_Tulpe_DVD	1,000	Units Stück	E						
80	301024017190	O-ring__ O-Ring__	2,000	Units Stück	V	X	14000	24			
90	65175375S001	Centering ring__ Zentrierring__	1,000	Units Stück	E						
100	65175483S001	Bellows__DVD Faltenbalg__DVD	1,000	Units Stück	V	X	14000	24			
110	65155192S002	Valve cone__ Ventilkegel__	1,000	Units Stück	E						
120	H23515010131	Seal ring__ Dichtring__	1,000	Units Stück	V	X	14000	24			
130	65175238S072	Stud bolt__ Stehbolzen__	2,000	Units Stück	E						
140	65175533S001	Valve housing__ Ventilgehäuse__	1,000	Units Stück	E						
150	X58899788	Ventilation plug__ Belüftungsstopfen__	2,000	Units Stück	E	X					
160	301137212370	Straight pin__ Zylinderstift__	4,000	Units Stück	E						
170	X57911040	Gasket__ Dichtung__	9,000	Units Stück	V	X	14000	24			
180	58853588S001	Teflon diaphragm_Gas control cylinder_ Teflonmembrane_Gassteuerzylinder__	3,000	Units Stück	V	X	14000	24			

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 107



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

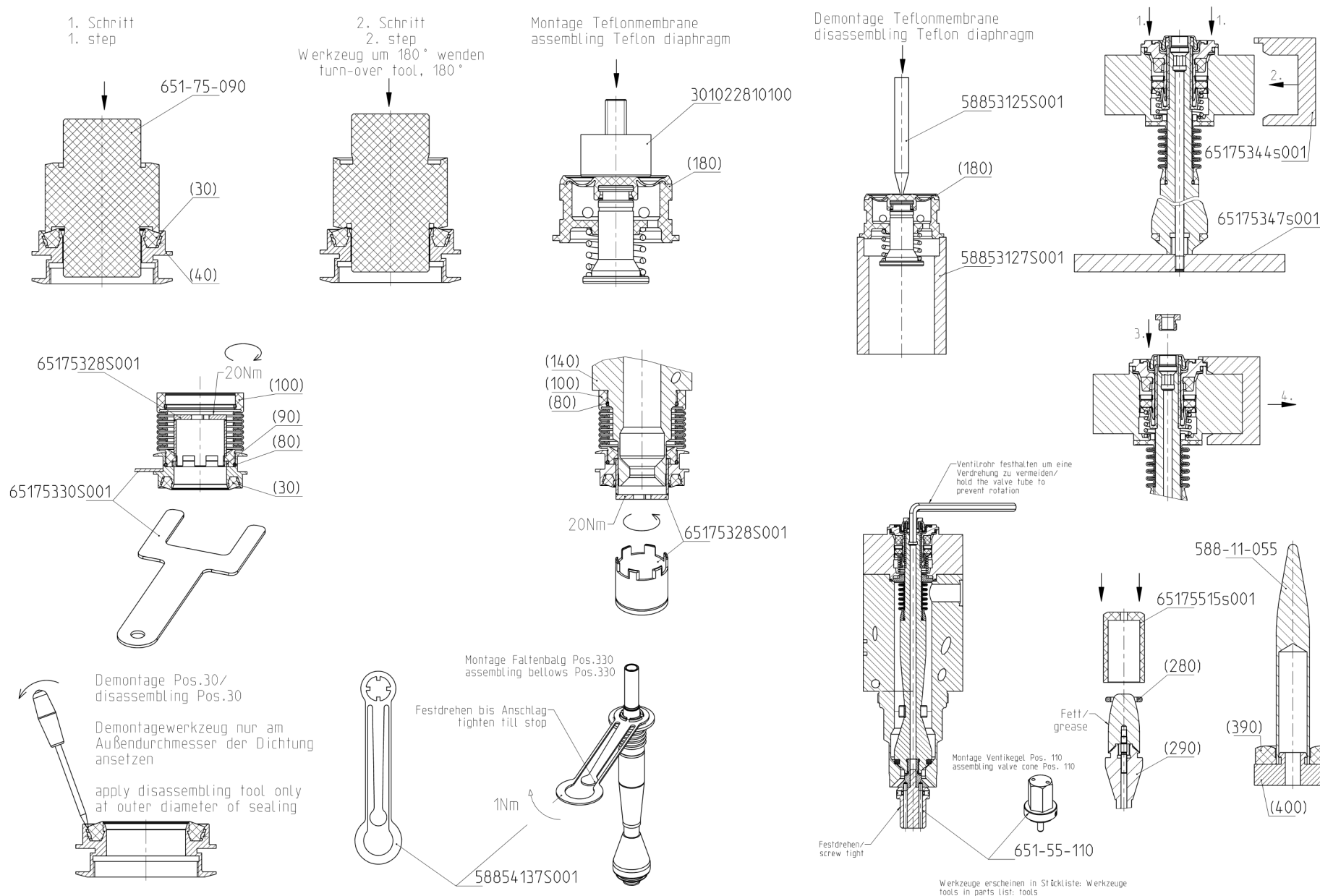
Subassembly 65175915S001 Filling valve__DVD, CIP manu

KHS-V02 Page 108

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	58853952S001	Insert_Gas control cylinder_ Einsatz_Gassteuerzylinder_	3,000	Units Stück	E						
200	301022021730	Compression spring__ Druckfeder__	3,000	Units Stück	V	X	14000	24			
210	X58876105	Piston_Gas control cylinder_ Kolben_Gassteuerzylinder_	3,000	Units Stück	E						
220	55010242S001	Bellows_Gas control cylinder_ Faltenbalg_Gassteuerzylinder_	3,000	Units Stück	V	X	14000	24			
230	X65175081	Slide bearing__ Gleitlager__	2,000	Units Stück	V		14000	24			
240	301132171220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
250	65175386S001	Cylinder housing_double_ Zylindergehäuse_Zweifach_	1,000	Units Stück	E						
260	58899704S003	Gasket__ Dichtung__	2,000	Units Stück	V	X	14000	24			
270	X59999701	Gasket__ Dichtung__	3,000	Units Stück	V	X	14000	24			
280	58853871S002	Gasket__ Dichtung__	1,000	Units Stück	V	X	7000	12			
290	65175559S001	Valve tube_ Ventilrohr__	1,000	Units Stück	E						
300	65175103S001	Guide_Valve tube_ Führung_Ventilrohr_	1,000	Units Stück	E	X					
310	301024016060	O-ring__ O-Ring__	1,000	Units Stück	V	X	14000	24			
320	301024010112	O-ring__ O-Ring__	1,000	Units Stück	V	X	14000	24			
330	58853056S001	Bellows__ Faltenbalg__	1,000	Units Stück	V	X	14000	24			
340	65175528S001	Valve, upper part_ Ventiloberteil__	1,000	Units Stück	E						
350	301132150590	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
360	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 109

Montagehinweise Füllventil/ instruction for assembling filling valve



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65175915S001 Filling valve__DVD, CIP manu

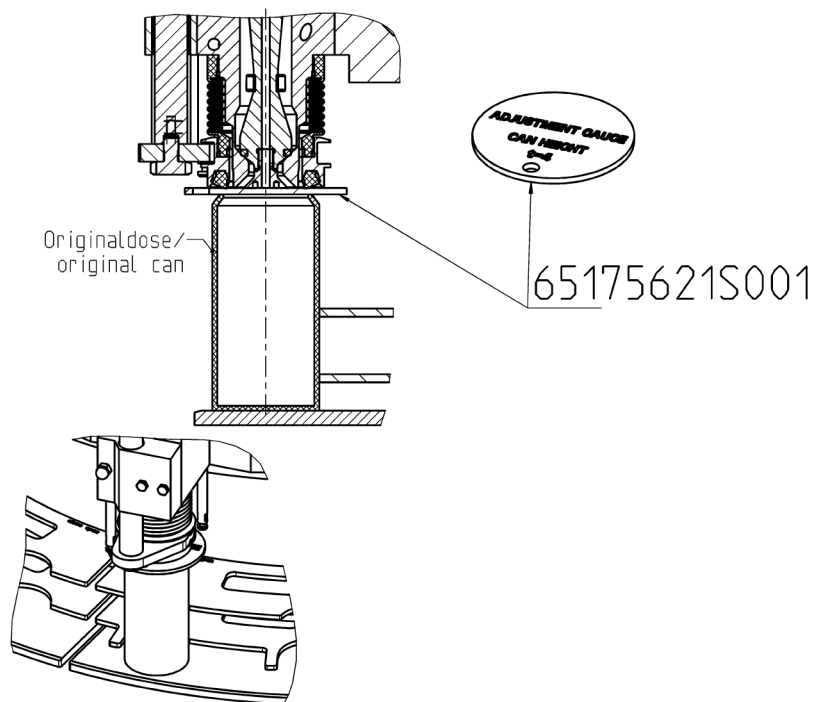
KHS-V02 Page 110

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	65175546S001	Top plate__ Kopfplatte__	1,000	Units Stück	E						
380	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
390	X65175046	Stop buffer__ Anschlagpuffer__	2,000	Units Stück	V		14000	24			
400	65175549S001	Clamping washer__ Klemmscheibe__	2,000	Units Stück	E						
410	65175185S001	Bellows__DVD Faltenbalg__DVD	2,000	Units Stück	V X		14000	24			
420	65175550S001	Retaining plate_topside_ Halteblech_oben__	1,000	Units Stück	E						
430	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
440	65175531S001	Guide element__ Führungselement__	1,000	Units Stück	E						
450	65175285S001	Slide bearing__ Gleitlager__	2,000	Units Stück	V X		14000	24			
460	65175535S001	Bearing plate__ Lageblech__	1,000	Units Stück	V		14000	24			
470	65175530S001	Guide plate__ Führungsplatte__	1,000	Units Stück	E						
475	65175619S001	Washer_Guide rod_ Unterlegscheibe_Führungsstange__	1,000	Units Stück	E						
480	65175532S001	Guide rod__ Führungsstange__	1,000	Units Stück	E						
490	65175582S001	Bolt__ Bolzen__	2,000	Units Stück	E						
500	301132171261	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
510	65175551S001	Retaining plate_below_ Halteblech_unten__	1,000	Units Stück	E						
520	65175581S001	Pneumatics_Pipe_ Pneumatik_Rohr__	1,000	Units Stück	E						
530	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form__	1,000	Units Stück	E						

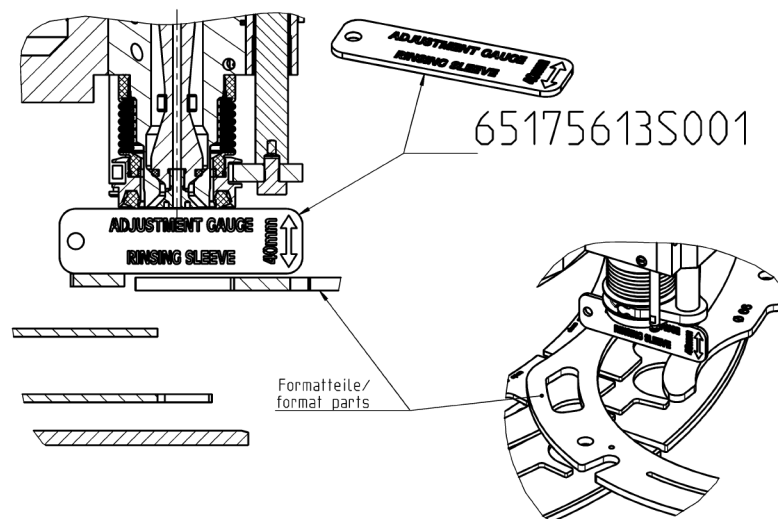
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 111

Höhenverstellung Fülleroberteil/ Height adjustment Filler, upper part

Dosenhöhe einstellen/
Adjust the can height



Höhe Fülleroberteil zum Einhängen der Spülhülsen/
Height filler top for attaching the rinsing sleeves



1. Betriebsart: Spülhülse anbringen/Entfernen
control mode: place/ remove CIP Cap

2. Bei den Höheneinstellungen des Fülleroberteils
soll das Werkzeug ein wenig Spiel haben./
When adjusting the filler upper part highs
the tool should have a little clearance.

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

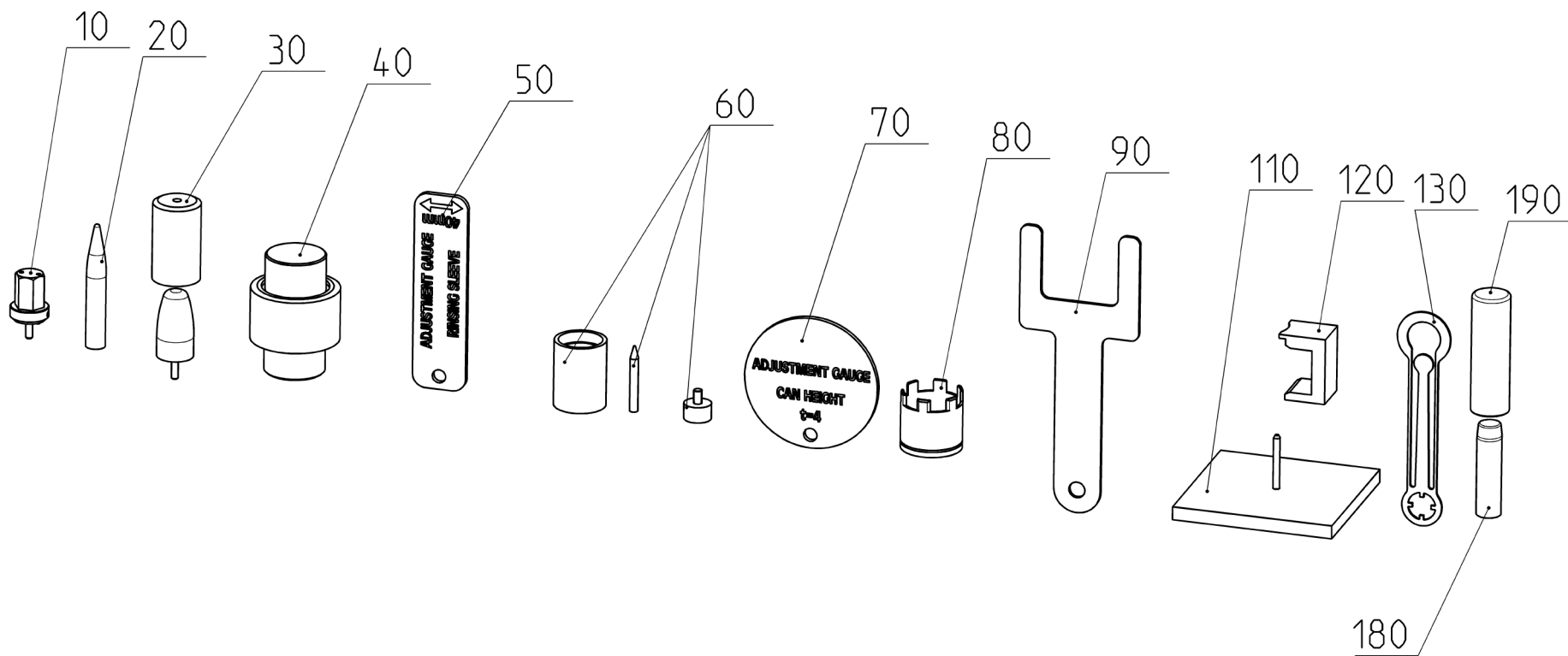
Revision 01 / 04.07.2019

Subassembly 65175915S001 Filling valve__DVD, CIP manu

KHS-V02 Page 112

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
540	65175529S001	Cylinder housing_simple_ Zylindergehäuse_einfach_	1,000	Units Stück	E						
550	65175527S001	Valve cover_ Ventildeckel_	1,000	Units Stück	E						
560	301024017960	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
570	65175565S001	Choke_Bolt_ Drossel_Bolzen_	1,000	Units Stück	E						
580	301132751980	Stud screw_ Stiftschraube_	1,000	Units Stück	E						
590	X65175020	Bolt_ Bolzen_	1,000	Units Stück	E						
600	65175563S001	Screw_kolsterised/ super expanite Schraube_kolsterised/ super expanite	1,000	Units Stück	E						
610	X58811402	Sleeve_ Hülse_	1,000	Units Stück	E						
620	55010253S001	Diaphragm_Valve tube_ Membran_Ventilrohr_	1,000	Units Stück	V	X	7000	12			
630	65175568S001	Guiding bush_ Führungsbuchse_	1,000	Units Stück	E						
640	X05222048	O-ring_ O-Ring_	1,000	Units Stück	V	X	14000	24			
650	58876562S001	Displacer_Main cylinder_ Verdrängungskörper_Hauptzylinder_	1,000	Units Stück	E						
660	58853223S001	Cup seal_double_ Topfmanschette_doppelt_	1,000	Units Stück	V	X	14000	24			
670	58876558S001	Support_Piston_ Stütze_Kolben_	1,000	Units Stück	E						
680	301022020037	Compression spring_ Druckfeder_	1,000	Units Stück	V	X	14000	24			

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 113

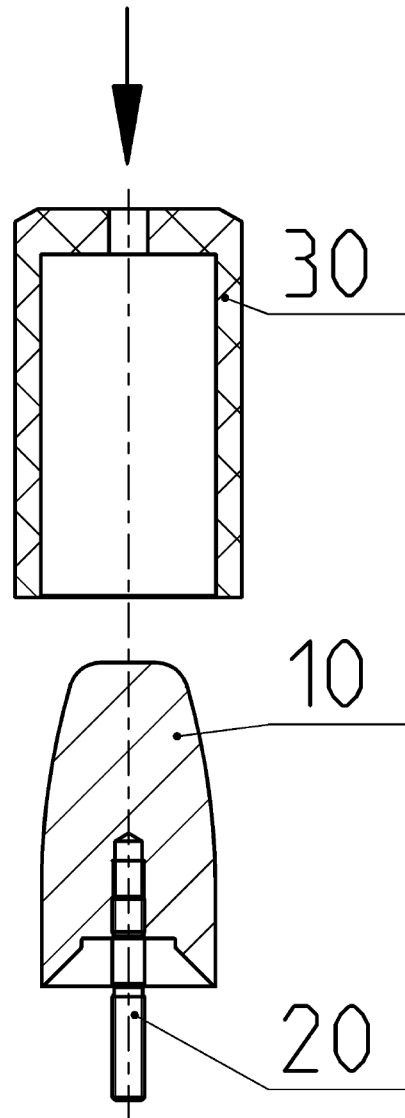


Pos. 100 nicht angezeigt, wird vom Lieferanten bereitgestellt.
 Pos. 100 not shown, is provided by the supplier.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65175614S001 Tools_Filling valve_Can C manu CIP			KHS-V02 Page 114

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	X65155110	Tool_Valve cone_ Werkzeug_Ventilkegel_	1,000	Units Stück	E						
20	X58811055	Assembly aid_Diaphragm_ Montagehilfe_Membran_	1,000	Units Stück	E						
30	65175515S001	Tool_Seat gasket_complete Werkzeug_Sitzdichtung_complete	1,000	Units Stück	E						116
40	X65175090	Tool_ Werkzeug_	1,000	Units Stück	E						
50	65175613S001	Tool_Adjustment gauge_Rinsing sleeve Werkzeug_Einstellehre_Rinsing sleeve	1,000	Units Stück	E						
60	58854128S001	Tools_Teflon diaphragm_ Werkzeuge_Teflonmembrane_	1,000	Units Stück	E						118
70	65175621S001	Tool_Adjustment gauge_Can height Werkzeug_Einstellehre_Can height	1,000	Units Stück	E						
80	65175328S001	Tool_Bellows_DVD Werkzeug_Faltenbalg_DVD	1,000	Units Stück	E						
90	65175330S001	Tool_Bell_ Werkzeug_Tulpe_	1,000	Units Stück	E						
100	301152999030	Tool case_Filling valve_ Werkzeugkoffer_Füllventil_	1,000	Units Stück	E						
110	65175347S001	Tool_Valve tube_ Werkzeug_Ventilrohr_	1,000	Units Stück	E						
120	65175344S001	Tool_ Werkzeug_	1,000	Units Stück	E						
130	58854137S001	Tool_Bellows_ Werkzeug_Faltenbalg_	1,000	Units Stück	E						
180	55010806S001	Assembly aid_ Montagehilfe_	1,000	Units Stück	E						
190	55010807S001	Mounting sleeve_ Montagehülse_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175614S001 Tools_Filling valve_Can C manu CIP				KHS-V02	Page 115

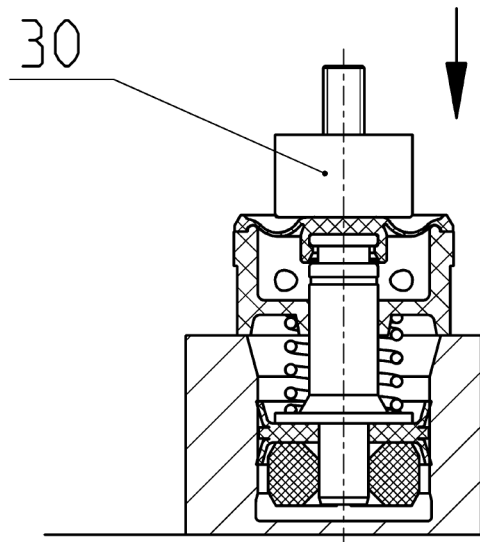


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65175515S001 Tool_Seat gasket_complete	65175614S001 Tools_Filling valve_Can C manu CIP		KHS-V02 Page 116

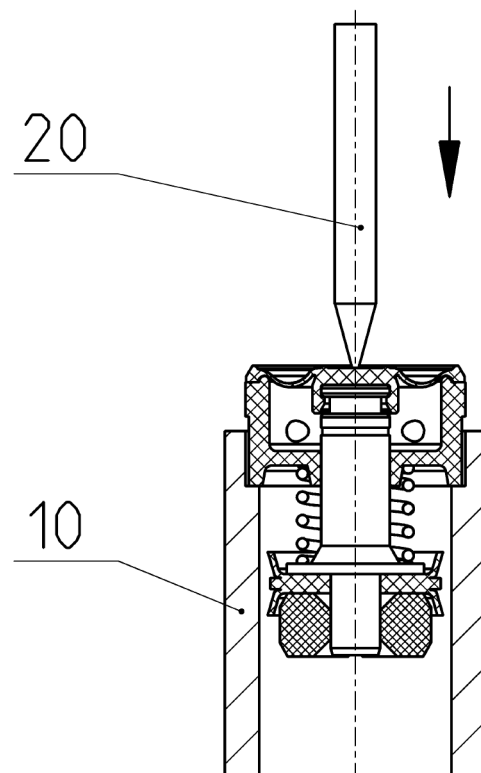
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65175513S001	Tool_Seat gasket_DVD Werkzeug_Sitzdichtung_DVD	1,000	Units Stück	E						
20	301132751140	Stud screw__ Stiftschraube__	1,000	Units Stück	E						
30	65175514S001	Sleeve__ Hülse__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65175515S001 Tool_Seat gasket_complete	65175614S001 Tools_Filling valve_Can C manu CIP	KHS-V02	Page	117	

Montage Teflonmembrane
mounting Teflon diaphragm



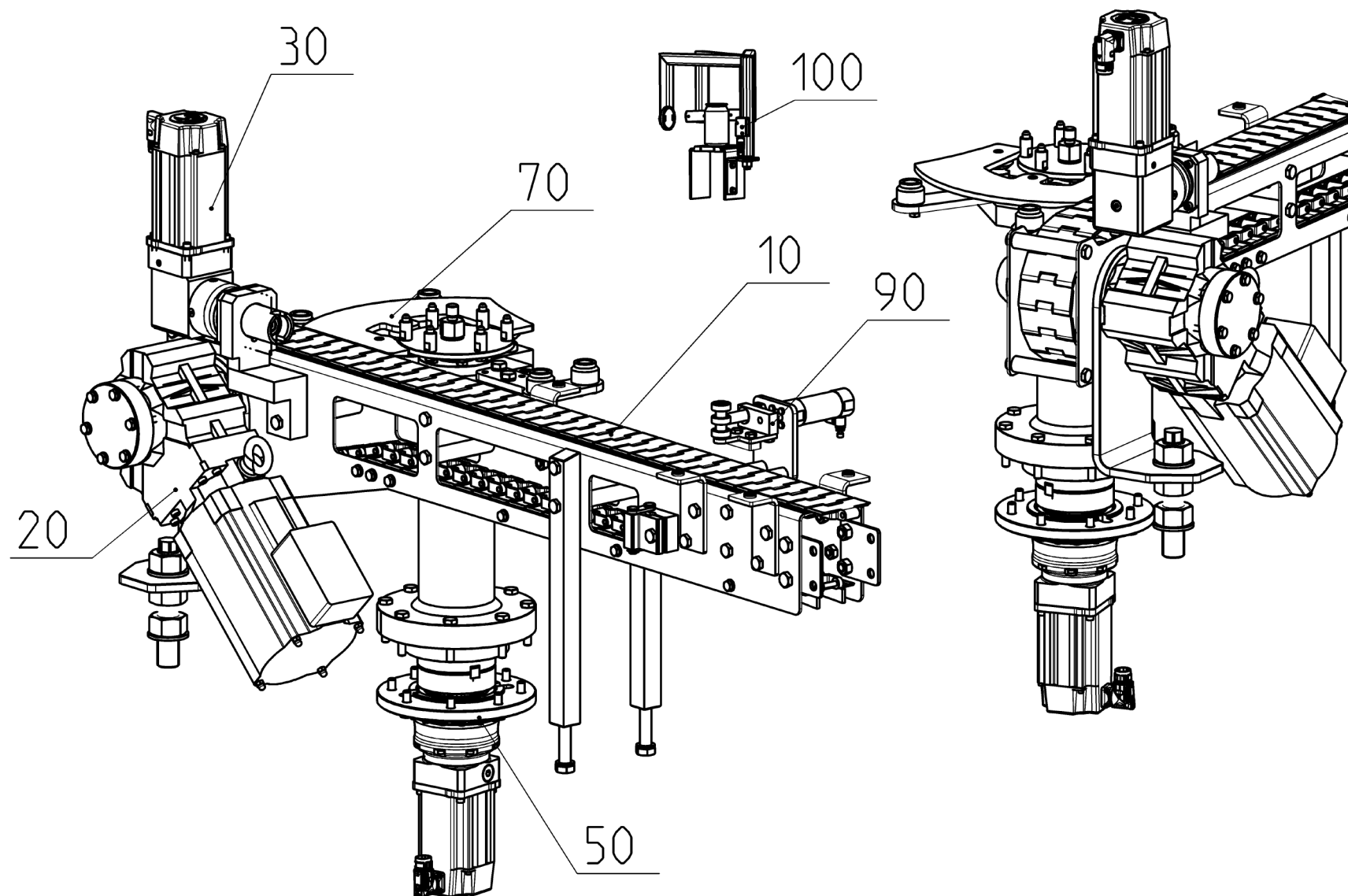
Demontage Teflonmembrane
dismantling Teflon diaphragm



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 58854128S001 Tools_Teflon diaphragm_	65175614S001 Tools_Filling valve_Can C manu CIP		KHS-V02 Page 118

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58854127S001	Pipe__ Rohr__	1,000	Units Stück	E						
20	58854125S001	Arbor__ Dorn__	1,000	Units Stück	E						
30	301022810100	Vibration damper__ Schwingungsdämpfer__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	58854128S001 Tools_Teflon diaphragm__	65175614S001 Tools_Filling valve_Can C manu CIP	KHS-V02	Page	119	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

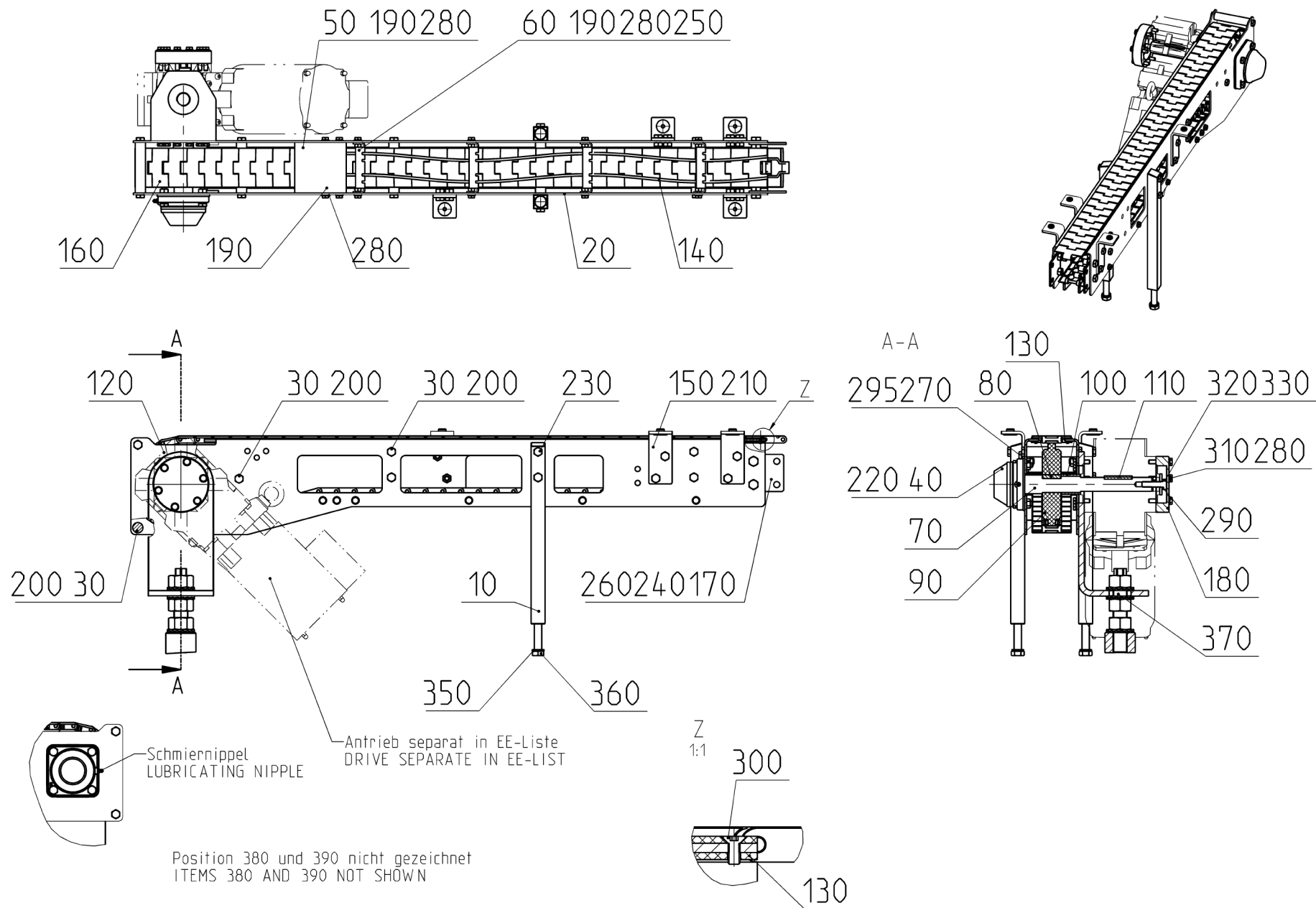
Revision 01 / 04.07.2019

Subassembly 65792014S001 Can conveyor__

KHS-V02 Page 120

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752015S001	Infeed conveyor__ Einlauftransport__	1,000	Units Stück	E						122
20	301112180260	Geared motor__KW0,55 N=103 All H3/H1 Getriebemotor__KW0,55 N=103 All H3/H1	1,000	Units Stück	E				X		
30	65752051S001	Add-on parts_Infeed screw_TK-1080 Anbauteile_Einlaufschnecke_TK-1080	1,000	Units Stück	E						132
50	65752014S001	Star drive_complete_TK-1080 Sternantrieb_komplett_TK-1080	1,000	Units Stück	E						138
70	65752038S001	Slide plate_complete_TK-1080 Gleitblech_komplett_TK-1080	1,000	Units Stück	E						144
90	65752063S001	Package stopper__ Gebindestopper__	1,000	Units Stück	E						148
100	H23778010311	Can detection_complete_ Dosenerkennung_komplett_	1,000	Units Stück	E						152

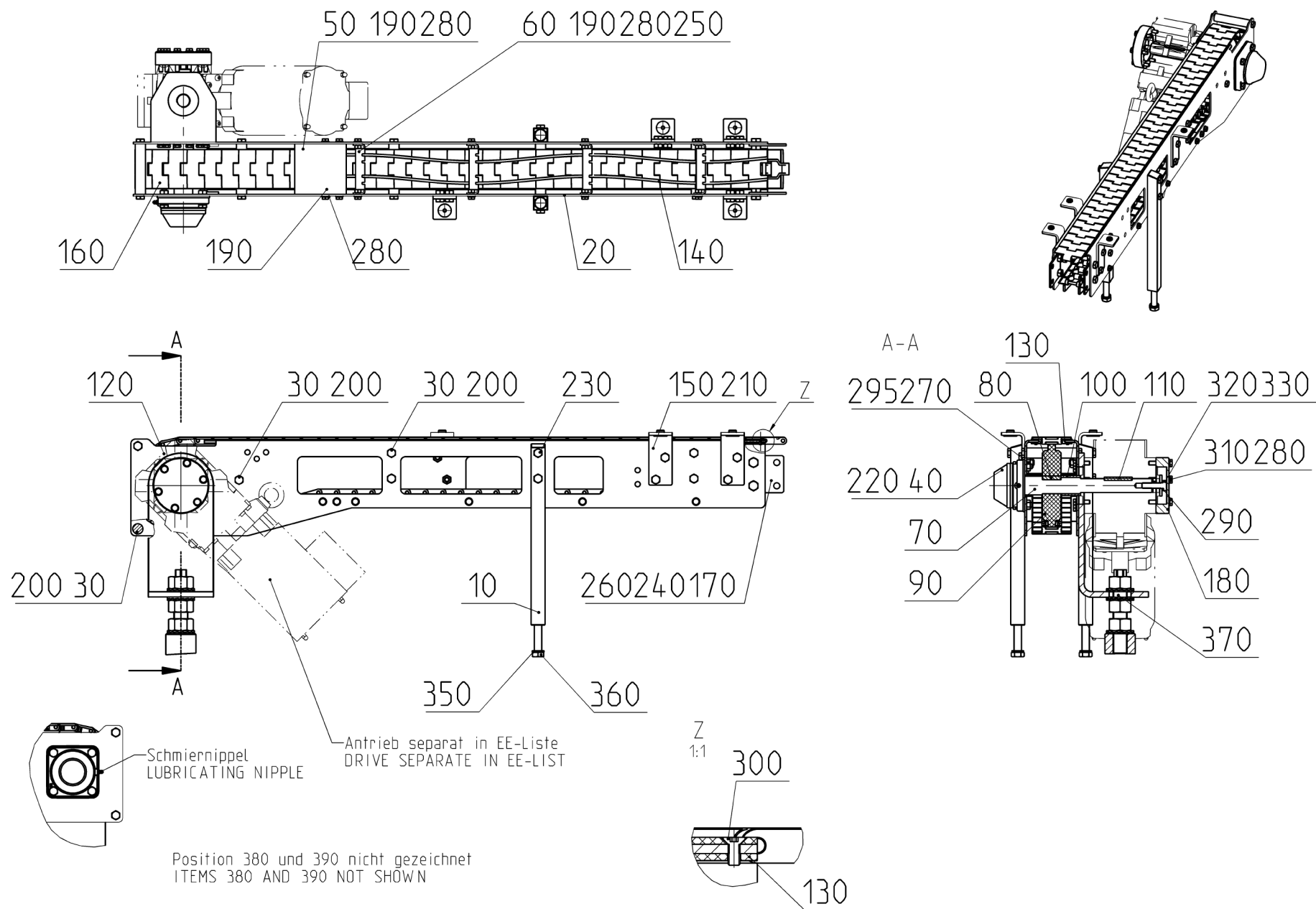
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792014S001 Can conveyor__				KHS-V02	Page 121



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752015S001 Infeed conveyor__		65792014S001 Can conveyor__		KHS-V02 Page 122

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752027S001	Support__ Stütze__	2,000	Units Stück	E						
20	65752016S001	Sheet metal__ Blech__	1,000	Units Stück	E						
30	X65026053	Distance block__ Distanzstück__	9,000	Units Stück	E						
40	301104318731	Flanged bearing_closed_d40 Flanschlager_geschlossen_d40	1,000	Units Stück	E						
50	59914093S005	Chain guide__ Kettenführung__	1,000	Units Stück	E						128
60	X59621132	Distance block_Chain guide_ Distanzstück_Kettenführung__	4,000	Units Stück	E						
70	65752045S001	Shaft__ Welle__	1,000	Units Stück	E						
80	301137132550	Feather key__ Passfeder__	1,000	Units Stück	E						
90	301115310023	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
100	65752026S001	Distance sleeve__ Distanzhülse__	1,000	Units Stück	E						
110	301137132270	Feather key__ Passfeder__	1,000	Units Stück	E						
120	65752017S001	Sheet metal__ Blech__	1,000	Units Stück	E						
130	301204610870	U-section__ U-Profil__	1,000	Units Stück	E						
140	301207620810	Flat bar__ Flachstab__	2,000	Units Stück	E						
150	65029064S001	Bracket_Format parts_ Halter_Formatteile__	4,000	Units Stück	E						
160	301115692615	Flat top chain_straight_ Scharnierbandkette_geradgängig__	1,000	Units Stück	E				X		
170	X56701027	Connecting plate__ Verbindungsblech__	2,000	Units Stück	E						
180	65752061S001	Cover__ Deckel__	1,000	Units Stück	E						

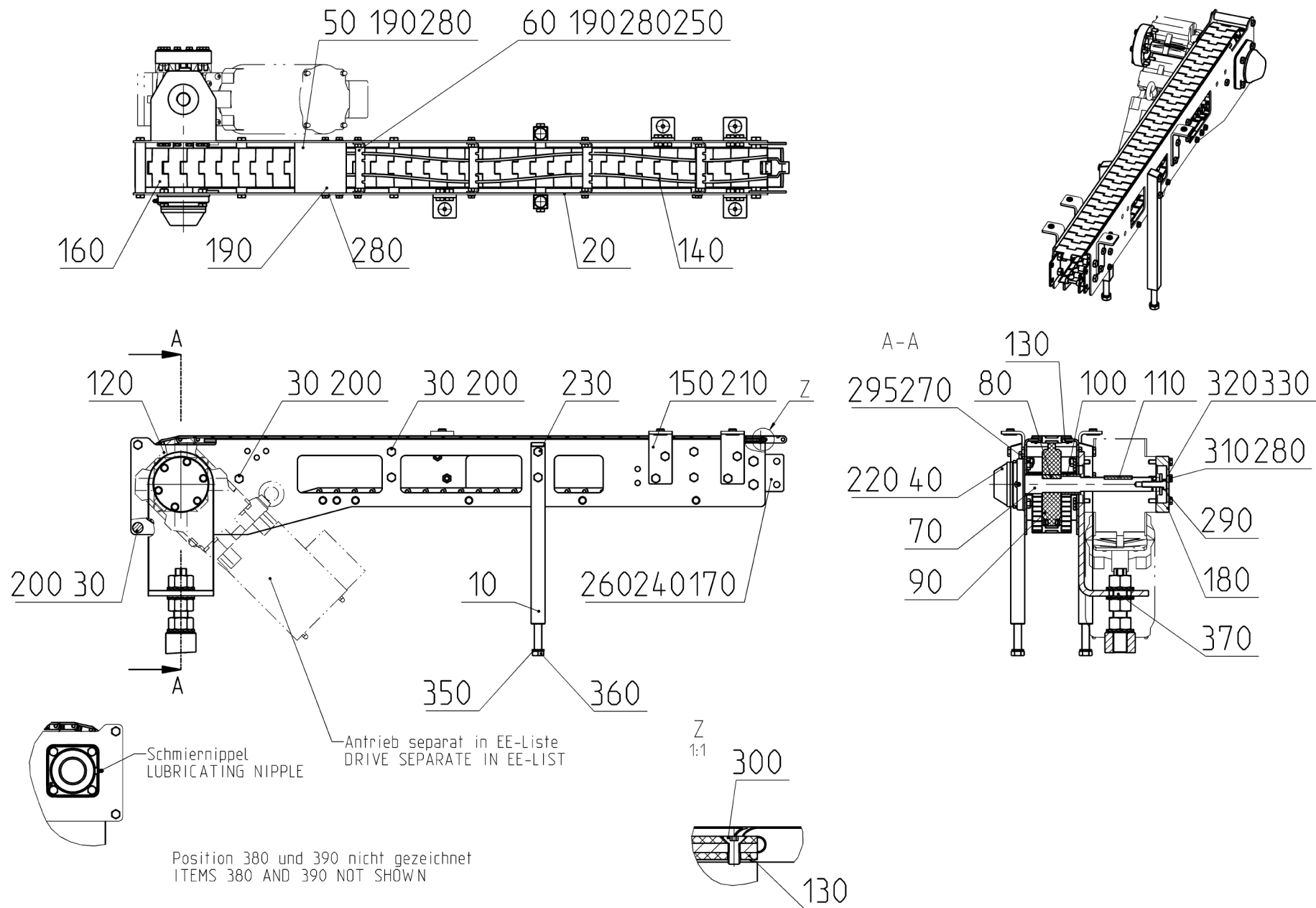
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752015S001 Infeed conveyor__	65792014S001 Can conveyor__			KHS-V02	Page 123



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752015S001 Infeed conveyor__	65792014S001 Can conveyor__	KHS-V02	Page 124

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
200	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	18,000	Units Stück	E						
210	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
220	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
230	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
240	301132172870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
250	301133120170	Hexagonal nut_ Sechskantmutter_	8,000	Units Stück	E						
260	301133120270	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
270	301133120220	Hexagonal nut_ Sechskantmutter_	12,000	Units Stück	E						
280	301134230120	Washer_ Unterlegscheibe_	18,000	Units Stück	E						
290	301134278780	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	1,000	Units Stück	E						
295	301134278770	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	4,000	Units Stück	E						
300	301132320890	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
310	301132171870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
320	301132173220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
330	65752082S001	Washer_ Unterlegscheibe_	1,000	Units Stück	E						
350	301134278830	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	2,000	Units Stück	E						
360	301132174370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						

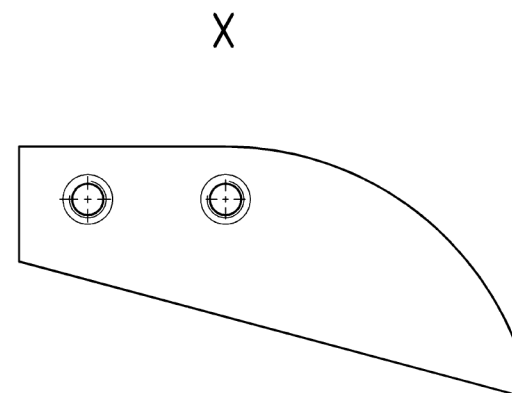
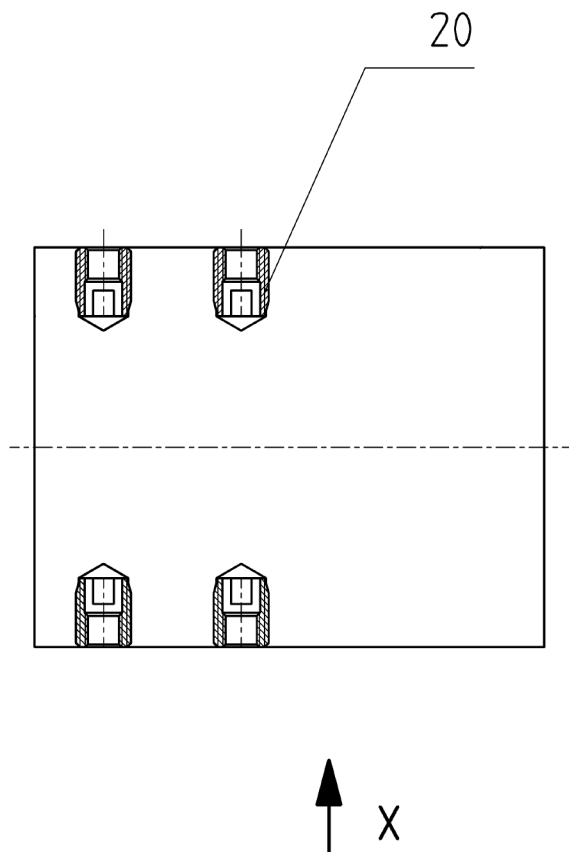
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65752015S001 Infeed conveyor__	65792014S001 Can conveyor__			KHS-V02	Page	125



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752015S001 Infeed conveyor__	65792014S001 Can conveyor__	KHS-V02	Page 126

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	65752084S001	Support angle_complete_ Stützwinkel_komplett_	1,000	Units Stück	E						130
380	65029236S001	Shim_Guide rail_ Distanzblech_Führungsgeländer_	4,000	Units Stück	E						
390	65029236S002	Shim_Guide rail_ Distanzblech_Führungsgeländer_	8,000	Units Stück	E						

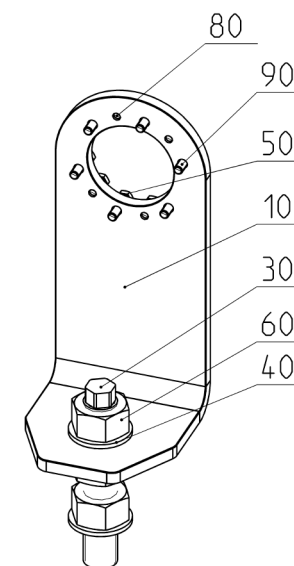
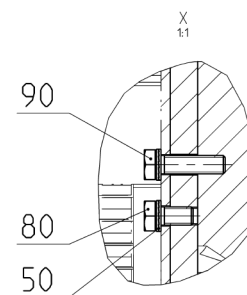
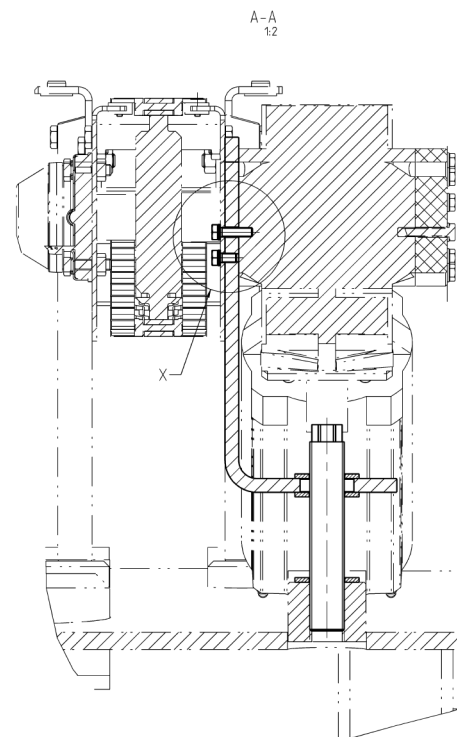
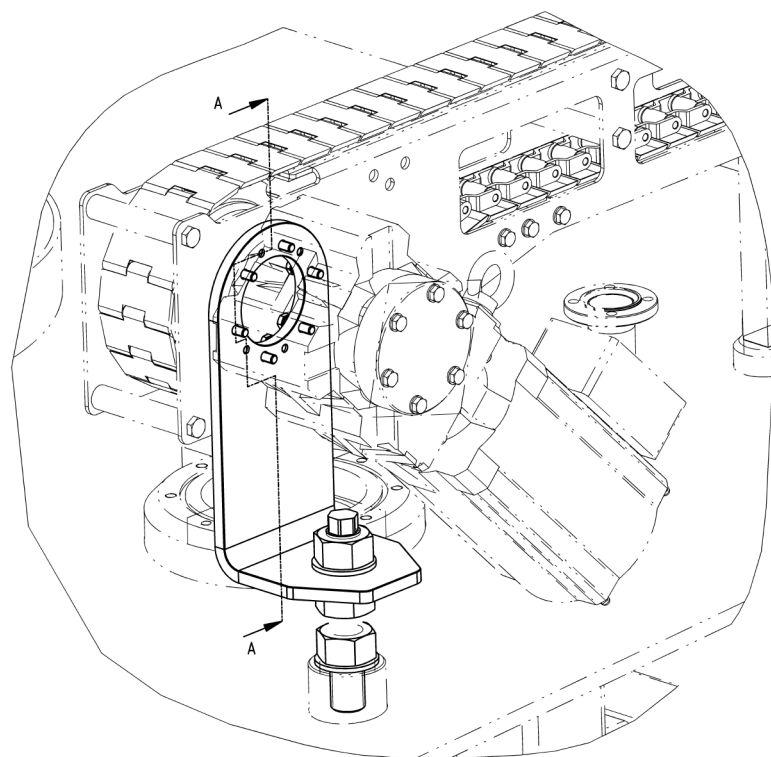
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65752015S001 Infeed conveyor__	65792014S001 Can conveyor__			KHS-V02	Page	127



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59914093S005 Chain guide__	65752015S001 Infeed conveyor__	KHS-V02	Page 128

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911433	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59914093S005 Chain guide__	65752015S001 Infeed conveyor__			KHS-V02	Page	129

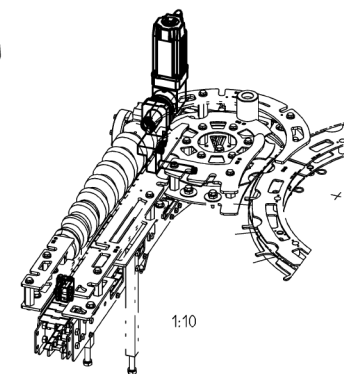
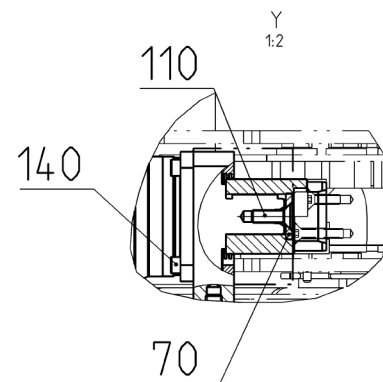
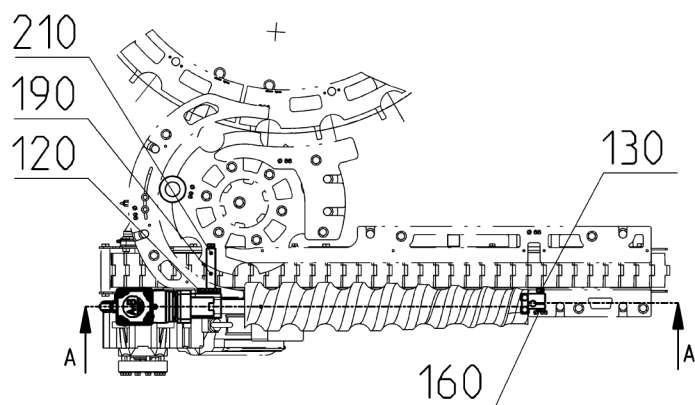
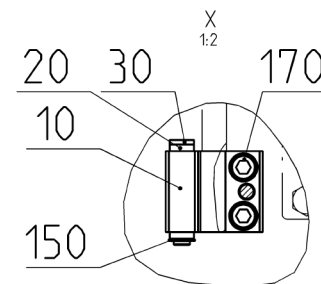
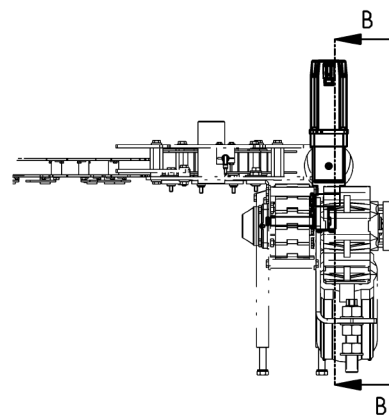
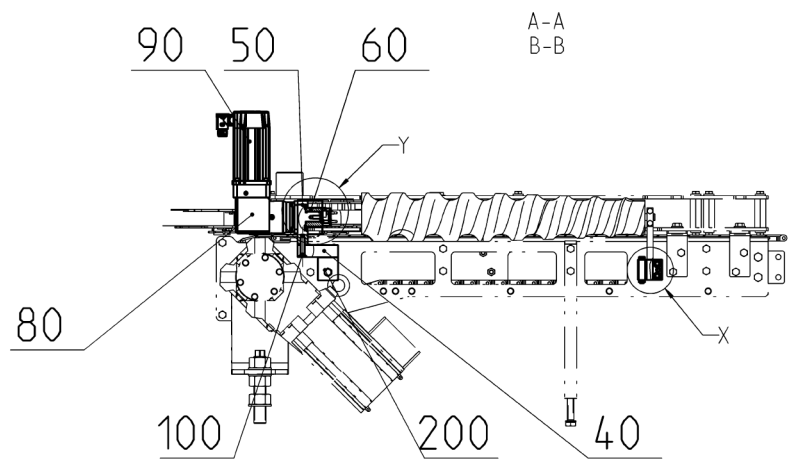


NAME	MASS (kg) Masse
65752084S001	6,851

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752084S001 Support angle_complete_	65752015S001 Infeed conveyor__	KHS-V02	Page 130

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752083S001	Support angle__ Stützwinkel__	1,000	Units Stück	E						
30	65782276S001	Thread bolt__ Gewindebolzen__	1,000	Units Stück	E						
40	301134230480	Washer__ Unterlegscheibe__	3,000	Units Stück	E						
50	301134278760	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	10,000	Units Stück	E						
60	301133120680	Hexagonal nut__ Sechskantmutter__	3,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
90	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752084S001 Support angle_complete_	65752015S001 Infeed conveyor__			KHS-V02	Page 131

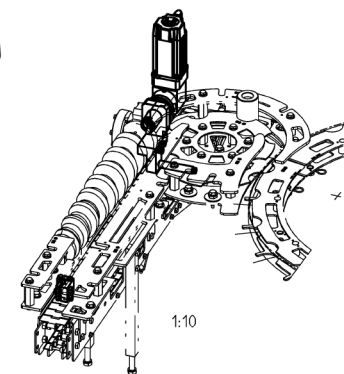
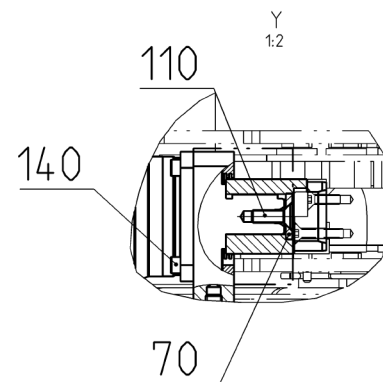
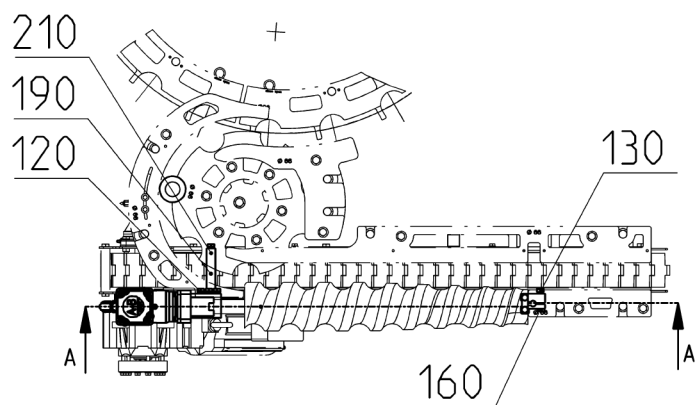
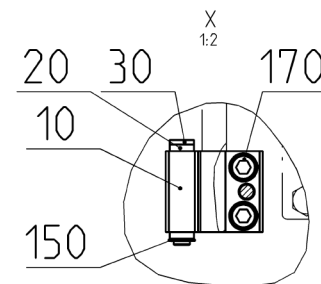
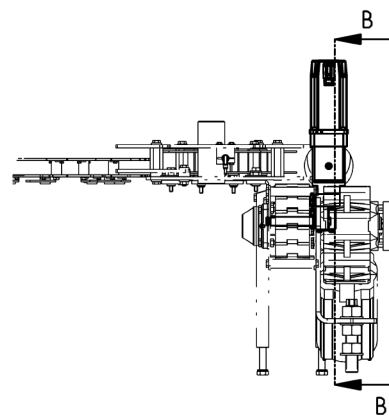
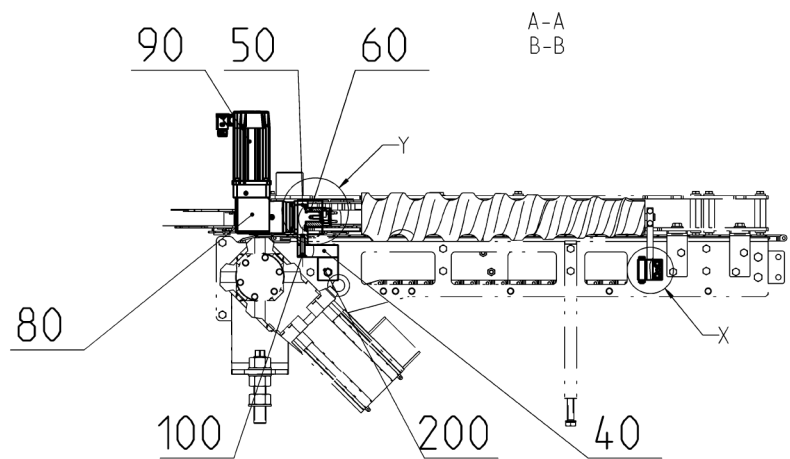


NAME	TK Ø	TEILUNG SPACING	FÜLLSTELLEN FILL STATIONS	MOTOR
65752051s001	TK-1080	40pi / 51,42pi / 60pi	27 / 21 / 18	ALLEN BRADLEY
65752051s002	TK-1440	30pi / 40pi	48 / 36	ALLEN BRADLEY
65752051s003	TK-1080/TK-1440	30pi / 40pi / 51,42pi / 60pi	48 / 36 / 27 / 21 / 18	SIEMENS

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752051S001 Add-on parts_Infeed screw_TK-1080		65792014S001 Can conveyor__		KHS-V02 Page 132

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752048S001	Clamping block__ Spannblock__	1,000	Units Stück	E						
20	65752047S001	Sheet metal__ Blech__	2,000	Units Stück	E						
30	65752049S001	Bolt__ Bolzen__	2,000	Units Stück	E						
40	65752091S001	Block__ Klotz__	1,000	Units Stück	E						
50	65752042S001	Bracket__ Halter__	1,000	Units Stück	E						
60	65752052S001	Drive coupling__ Antriebskupplung__	1,000	Units Stück	E						
70	65752053S001	Washer__ Vorlegescheibe__	1,000	Units Stück	E						
80	65752086S001	Angular gears_Lacquering_ Winkelgetriebe_Lackierung__	1,000	Units Stück	E						136
90	301251980028	Servo motor__ Servomotor__	1,000	Units Stück	E				X		
100	301132322360	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	2,000	Units Stück	E						
110	301132321850	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	1,000	Units Stück	E						
120	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	3,000	Units Stück	E						
130	301133120220	Hexagonal nut__ Sechskantmutter__	2,000	Units Stück	E						
140	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	8,000	Units Stück	E						
150	301021220140	Retaining washer__ Sicherungsscheibe__	2,000	Units Stück	E						
160	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
170	301132151790	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	2,000	Units Stück	E						
190	X65026053	Distance block__ Distanzstück__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752051S001 Add-on parts_Infeed screw_TK-1080	65792014S001 Can conveyor__			KHS-V02	Page 133

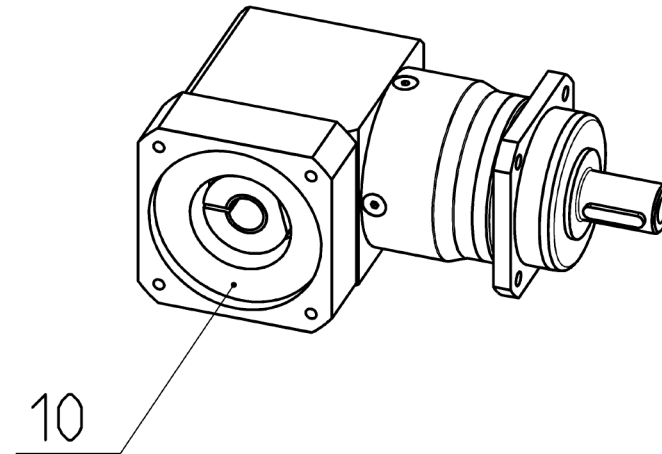
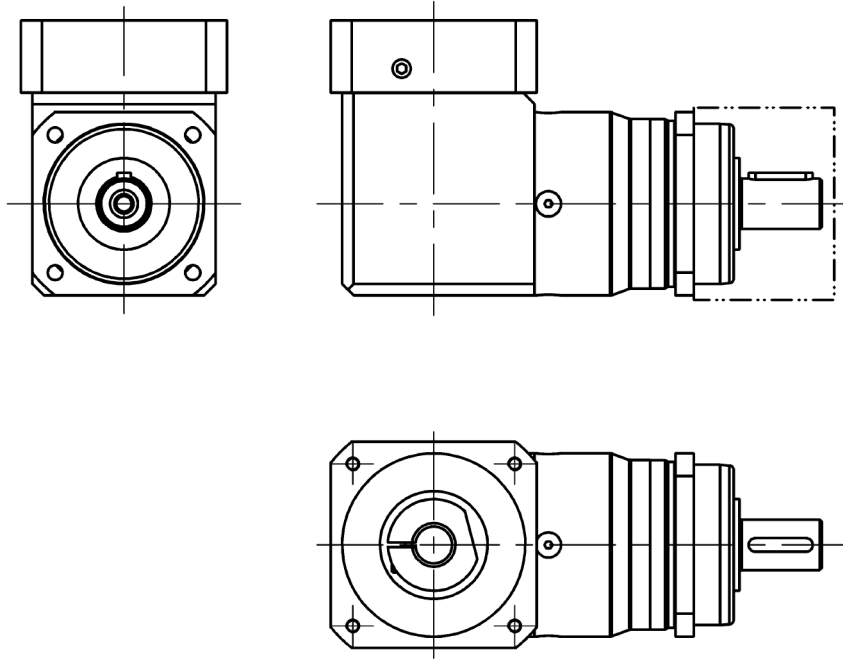


NAME	TK Ø	TEILUNG SPACING	FÜLLSTELLEN FILL STATIONS	MOTOR
65752051s001	TK-1080	40pi / 51,42pi / 60pi	27 / 21 / 18	ALLEN BRADLEY
65752051s002	TK-1440	30pi / 40pi	48 / 36	ALLEN BRADLEY
65752051s003	TK-1080/TK-1440	30pi / 40pi / 51,42pi / 60pi	48 / 36 / 27 / 21 / 18	SIEMENS

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752051S001 Add-on parts_Infeed screw_TK-1080		65792014S001 Can conveyor__		KHS-V02 Page 134

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
210	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

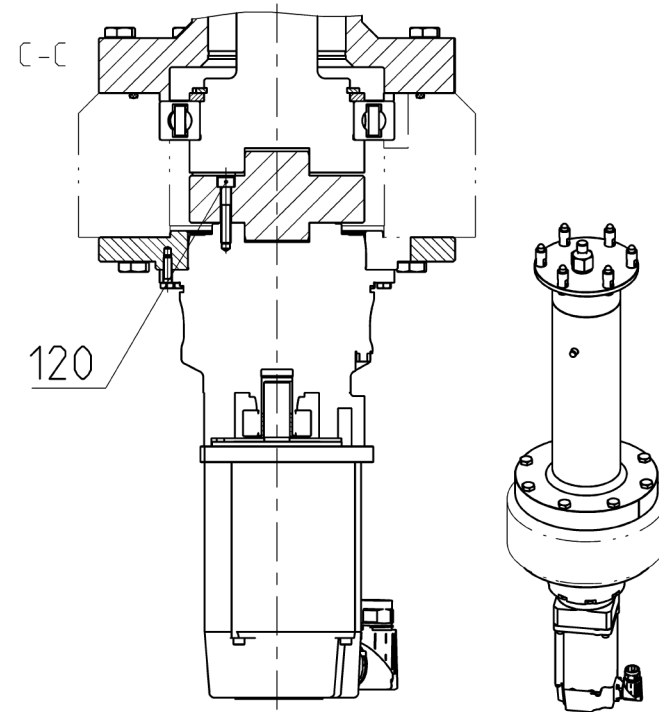
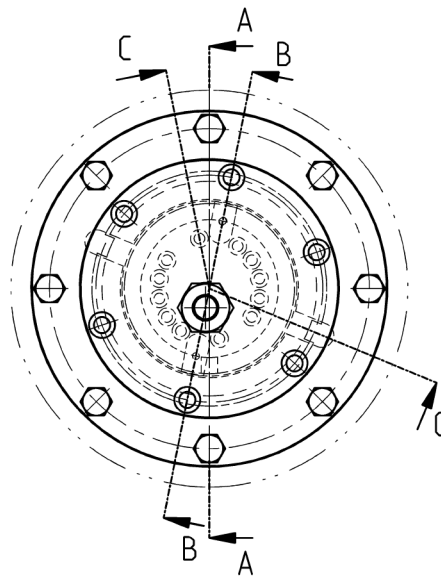
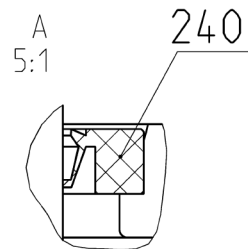
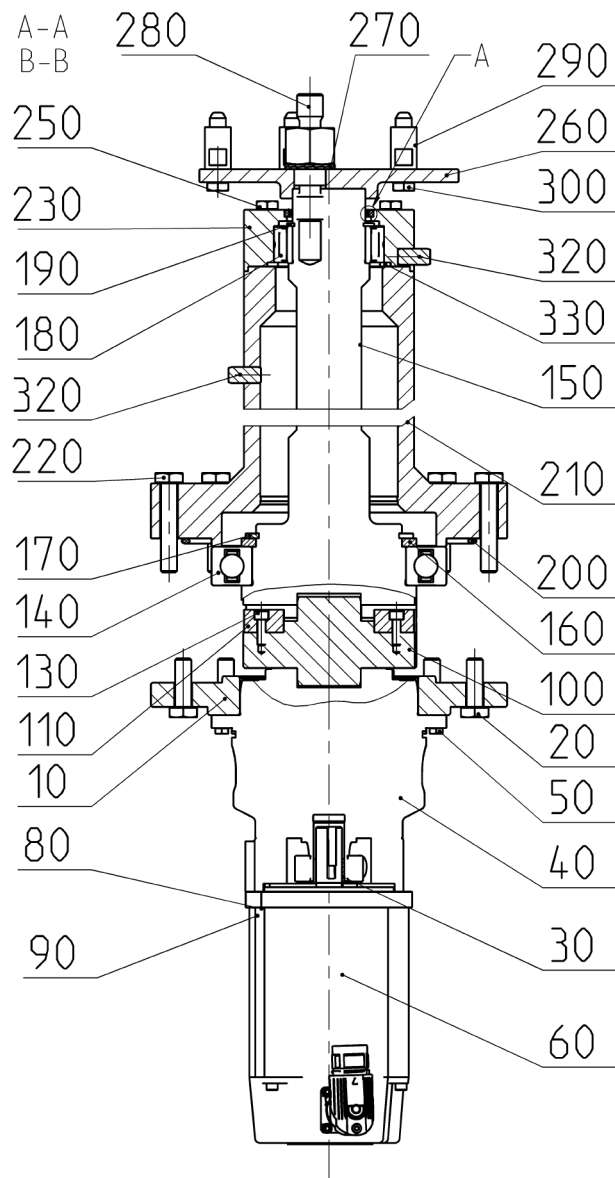
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752051S001 Add-on parts_Infeed screw_TK-1080	65792014S001 Can conveyor__			KHS-V02	Page 135



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752086S001 Angular gears_Lacquering_	65752051S001 Add-on parts_Infeed screw_TK-1080		KHS-V02 Page 136

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999958459	Angular gears__ Winkelgetriebe__	1,000	Units Stück	E				X		

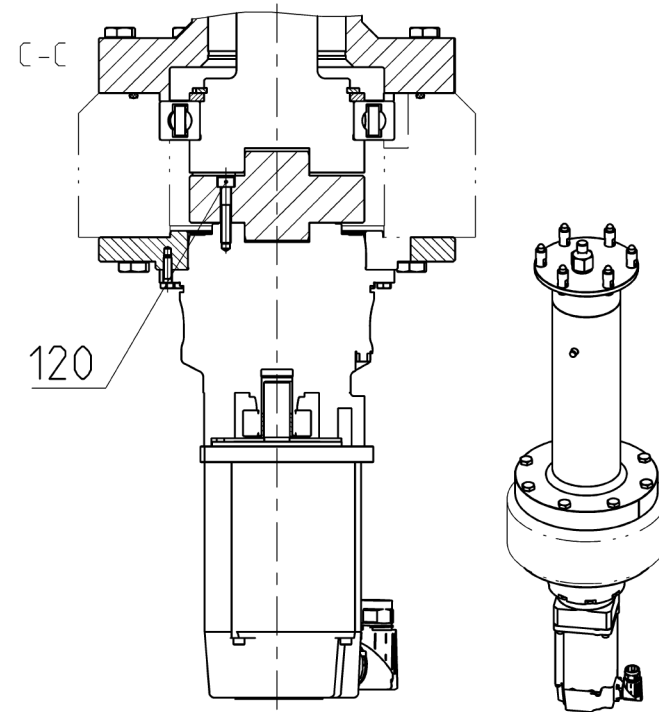
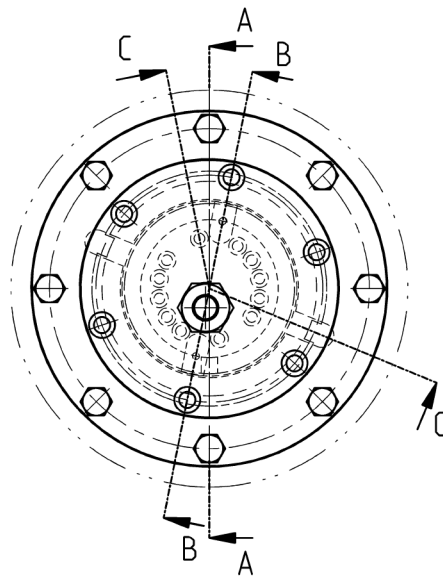
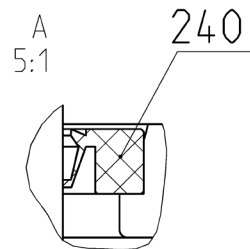
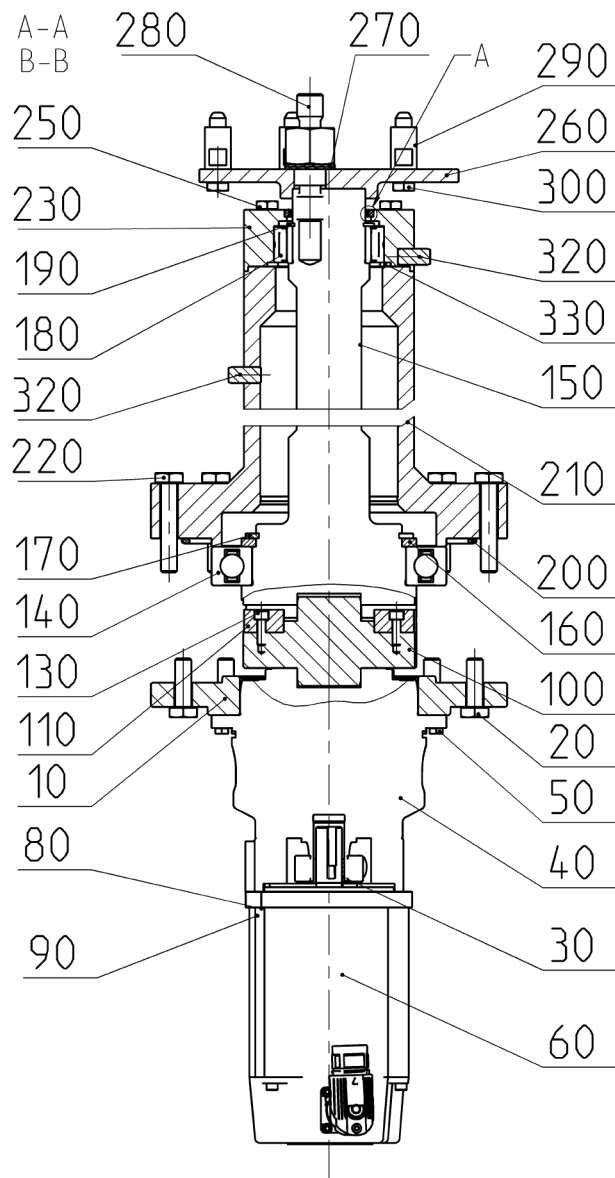
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65752086S001 Angular gears_Lacquering_	65752051S001 Add-on parts_Infeed screw_TK-1080			KHS-V02	Page	137



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752014S001 Star drive_complete_TK-1080	65792014S001 Can conveyor__	KHS-V02	Page 138

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752001S001	Flange__ Flansch__	1,000	Units Stück	E						
20	301132172390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
30	301999961252	Adaptor bushing_Planetary gears_ Klemmbuchse_Planetengetriebe_	1,000	Units Stück	V	X	35000	60			
40	301112570780	Planetary gears_ Planetengetriebe_	1,000	Units Stück	V	X	35000	60	X		142
50	301132170470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
60	301251980027	Servo motor__ Servomotor__	1,000	Units Stück	E	X			X		
80	301134230090	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
90	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
100	65752002S001	Coupling device__ Einkuppelvorrichtung__	1,000	Units Stück	E						
110	65752008S001	Feather key__ Passfeder__	2,000	Units Stück	E						
120	301132150950	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	12,000	Units Stück	E						
130	301132150410	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
140	301104206280	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	1,000	Units Stück	V	X	21000	36			
150	65752003S001	Shaft_Infeed star_ Schaft_Einlaufstern_	1,000	Units Stück	E						
160	65752004S001	Distance washer__ Distanzscheibe__	1,000	Units Stück	E						
170	301021211580	Circlip__ Sicherungsring__	1,000	Units Stück	E						
180	301104620190	Needle bearing_single-row_ Nadellager_einreihig_	1,000	Units Stück	V	X	21000	36			
190	301021210980	Circlip__ Sicherungsring__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65752014S001 Star drive_complete_TK-1080	65792014S001 Can conveyor__			KHS-V02	Page	139



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752014S001 Star drive_complete_TK-1080	65792014S001 Can conveyor__	KHS-V02	Page 140

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	X09004133	O-ring__ O-Ring__	1,000	Units Stück	V	X	21000	36			
210	65752013S001	Distance sleeve_Finished part_ Distanzhülse_Fertigteil__	1,000	Units Stück	E						
220	301132172620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
230	65752005S001	Bearing housing__ Lagergehäuse__	1,000	Units Stück	E						
240	301104670990	Seal ring__ Dichtring__	1,000	Units Stück	V	X	7000	12			
250	301132171870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						
260	65752006S001	Base plate_Star_ Grundplatte_Stern__	1,000	Units Stück	E						
270	301134278870	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
280	65752007S001	Bolt__ Bolzen__	1,000	Units Stück	E						
290	65752009S001	Threaded plug__ Gewindestopfen__	6,000	Units Stück	E						
300	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						
320	301137214170	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
330	65752081S001	Distance washer__ Distanzscheibe__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752014S001 Star drive_complete_TK-1080	65792014S001 Can conveyor__	KHS-V02	Page	141	

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

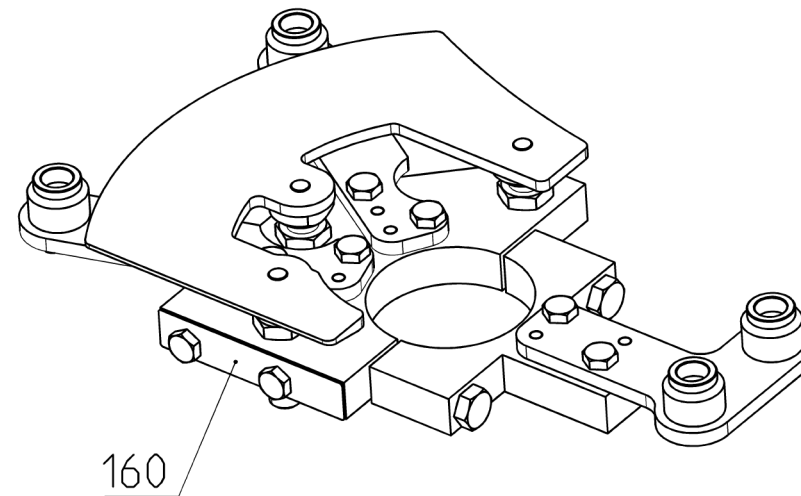
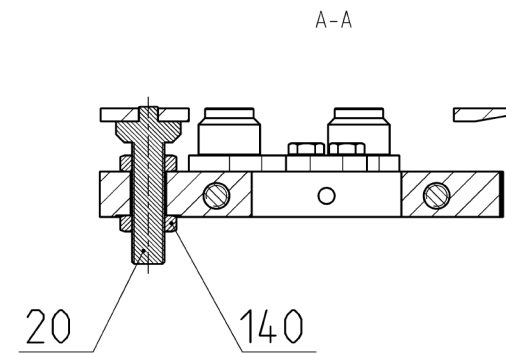
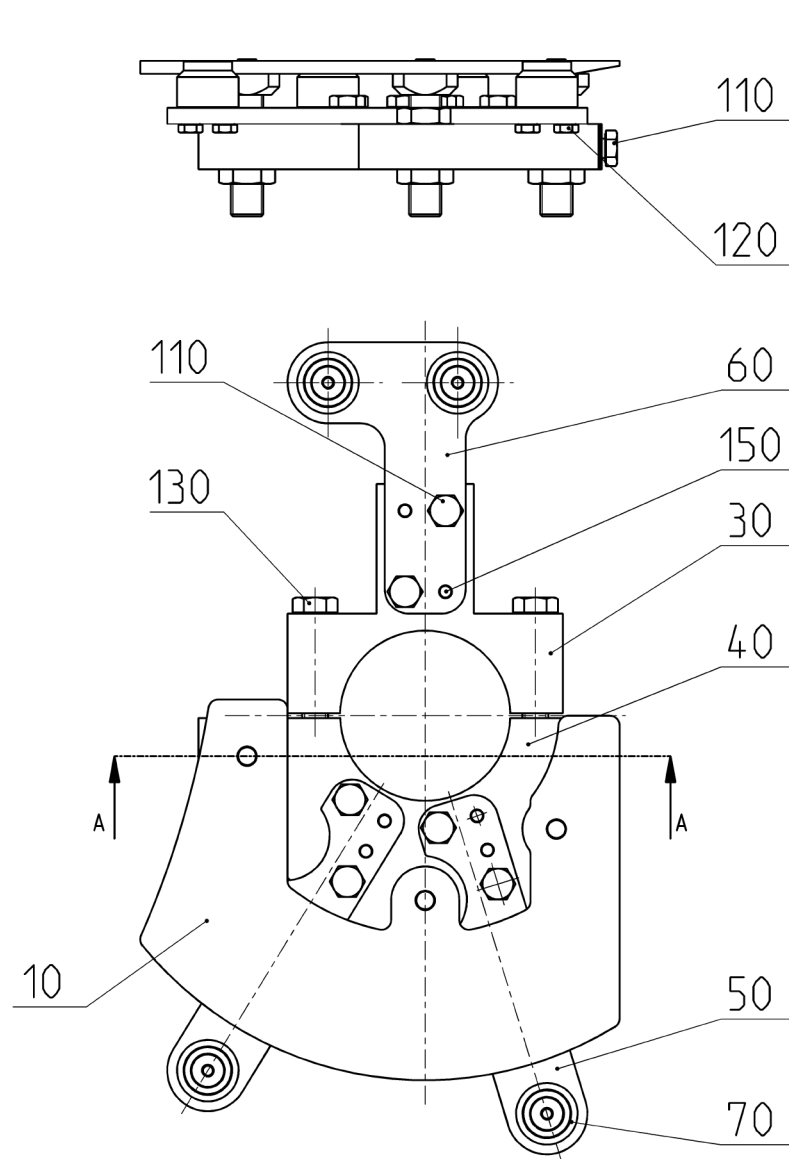
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301112570780 Planetary gears__	65752014S001 Star drive_complete_TK-1080	KHS-V02	Page 142

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999966195	Radial packing ring__ Radial-Wellendichtring__	1,000	Units Stück	E						
20	301999966197	Screw plug__ Verschlusschraube__	1,000	Units Stück	E						
30	301999966199	Clamping ring__ Klemmring__	1,000	Units Stück	E						

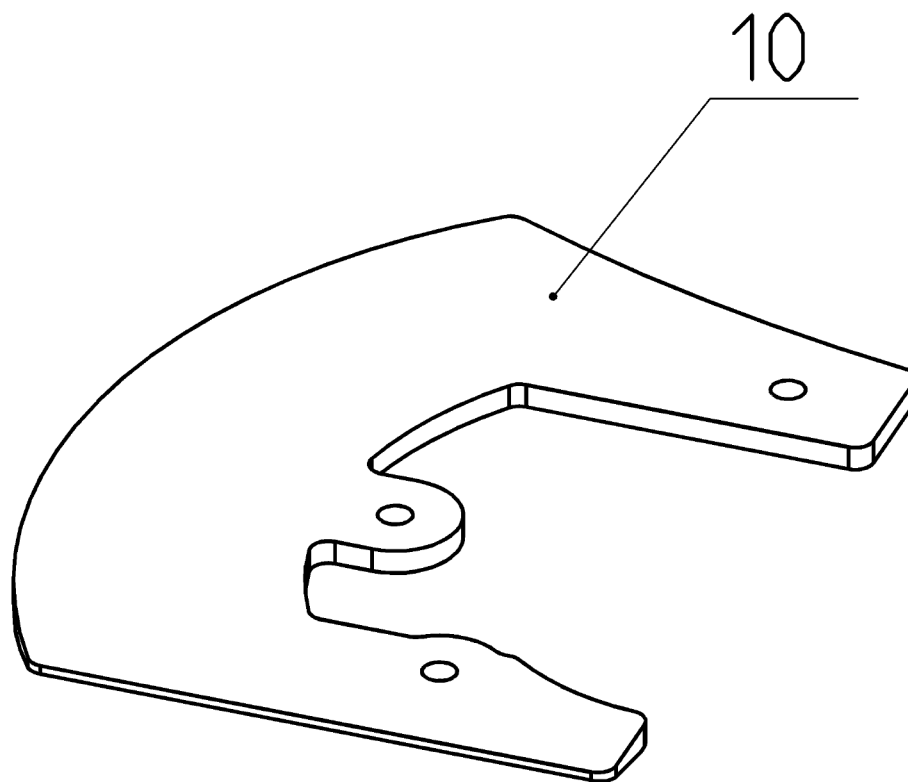
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301112570780 Planetary gears__	65752014S001 Star drive_complete_TK-1080			KHS-V02	Page 14



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752038S001 Slide plate_complete_TK-1080	65792014S001 Can conveyor__	KHS-V02	Page 144

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752087S001	Slide plate__TK1080 - Expanite Gleitblech__TK1080 - Expanite	1,000	Units Stück	E						146
20	65029184S002	Pillar__ Säule__	3,000	Units Stück	E						
30	65752018S001	Clamp__ Klemmung__	1,000	Units Stück	E						
40	65752019S001	Clamp__ Klemmung__	1,000	Units Stück	E						
50	65752021S001	Bracket_Round blank_ Ausleger_Ronde_	2,000	Units Stück	E						
60	65752025S001	Bracket_Pusher_ Ausleger_Einweiser_	1,000	Units Stück	E						
70	65752022S001	Support_Format parts_ Aufnahme_Formatteile_	4,000	Units Stück	E						
110	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
120	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
130	301132174570	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
140	301133102080	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	6,000	Units Stück	E						
150	301137213370	Straight pin__ Zylinderstift__	6,000	Units Stück	E						
160	65752093S001	Sheet metal__ Blech__	2,000	Units Stück	E						

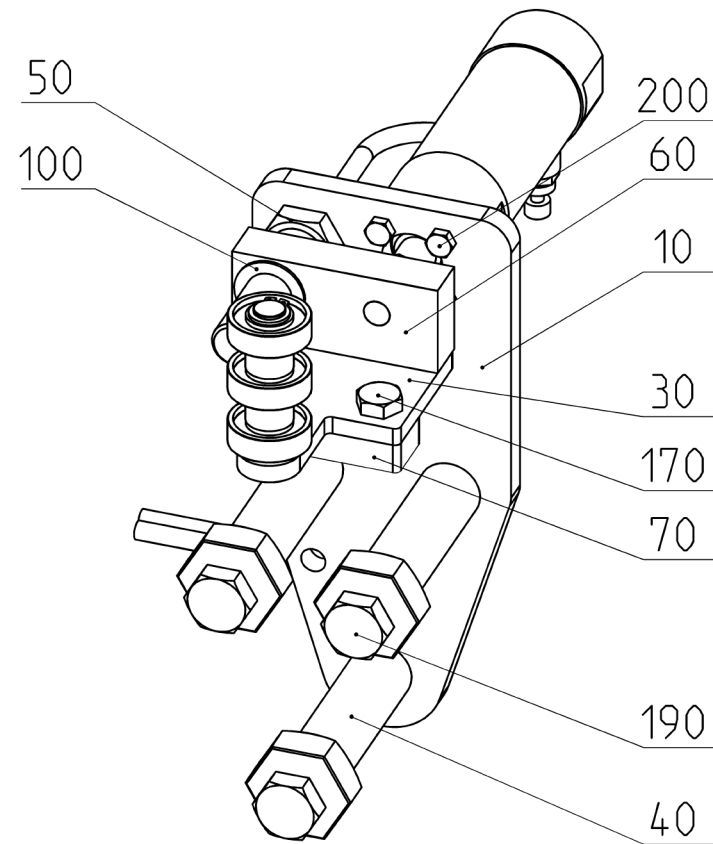
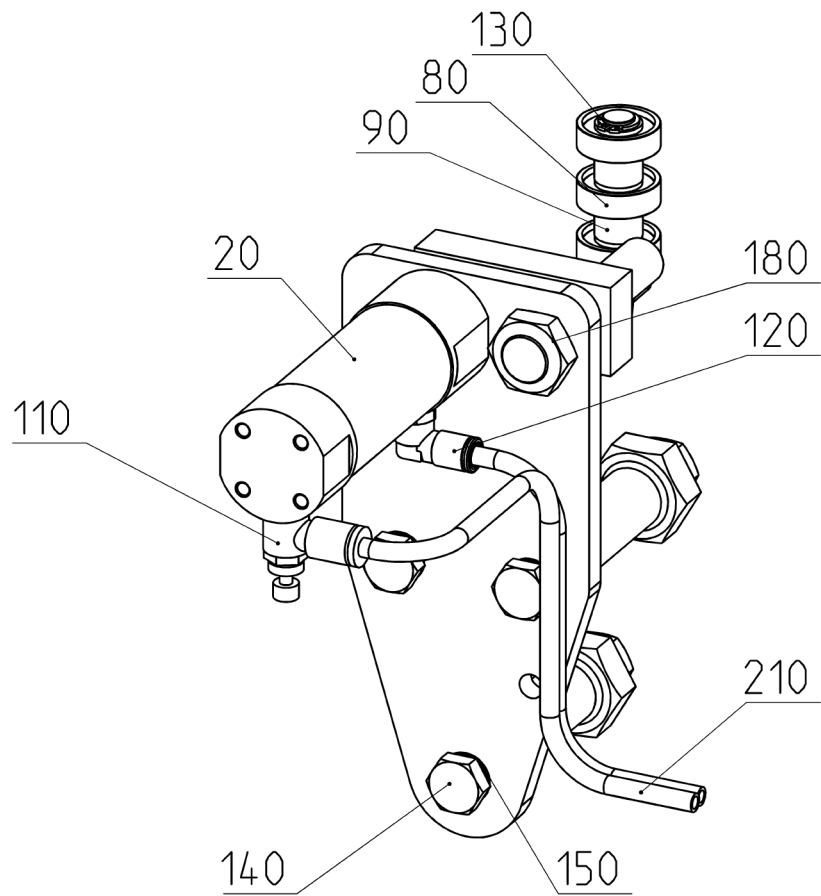
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Subassembly	65752038S001 Slide plate_complete_TK-1080	65792014S001 Can conveyor__			KHS-V02	Page	145



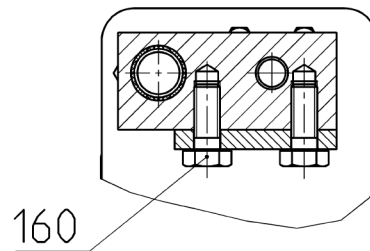
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Subassembly 65752087S001 Slide plate__TK1080 - Expanite		65752038S001 Slide plate_complete_TK-1080		KHS-V02	Page 146

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752020S001	Slide plate__TK-1080 Gleitblech__TK-1080	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65752087S001 Slide plate__TK1080 - Expanite	65752038S001 Slide plate_complete_TK-1080			KHS-V02	Page	147



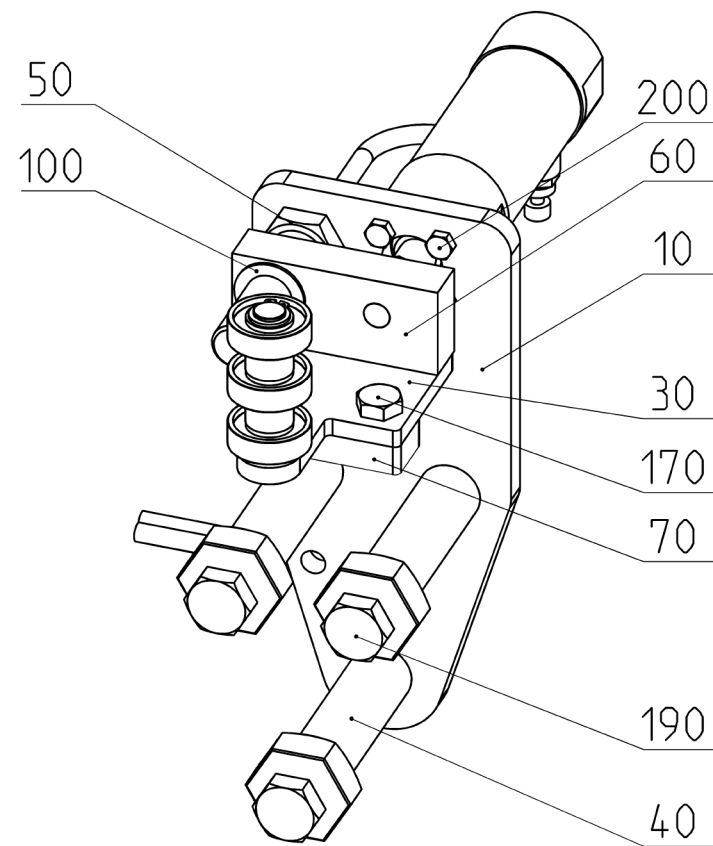
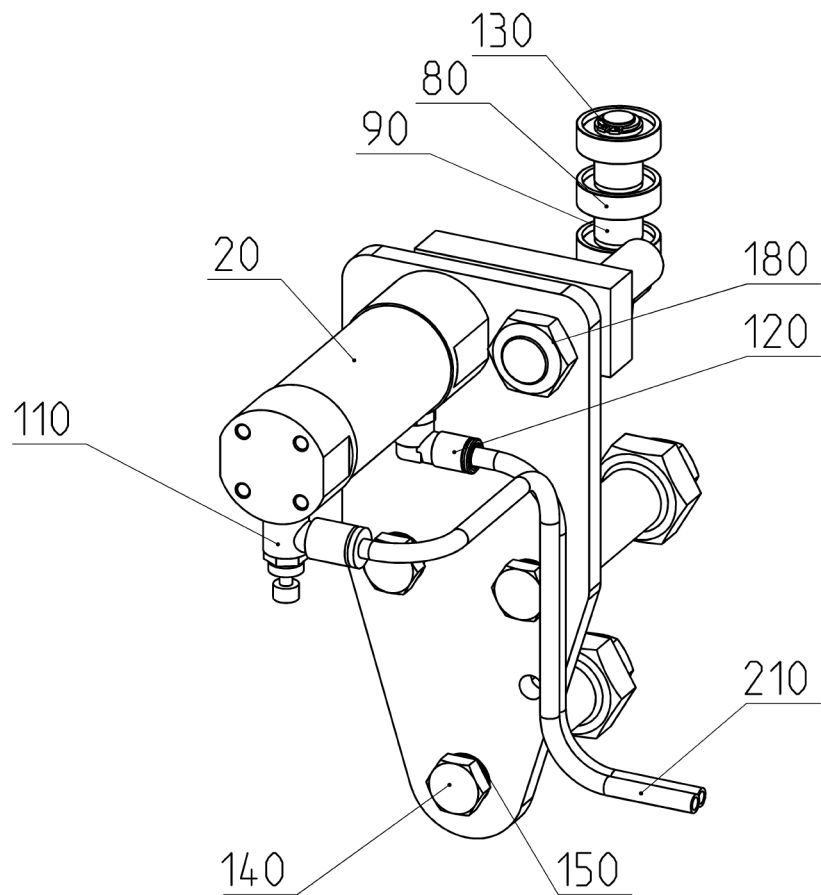
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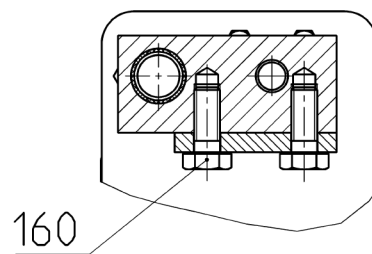
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Subassembly 65752063S001 Package stopper__		65792014S001 Can conveyor__		KHS-V02 Page 148

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752064S001	Plate__ Platte__	1,000	Units Stück	E						
20	301064320060	pneumatic cylinder_Round pipe_ Pneumatikzylinder_Rundrohr_	1,000	Units Stück	E						
30	65752069S001	Stopper_Welded part_ Stopper_Schweißteil_	1,000	Units Stück	E						
40	65752066S001	Guide pin__ Führungsbolzen__	3,000	Units Stück	E						
50	65752065S001	Guide pin__ Führungsbolzen__	1,000	Units Stück	E						
60	65752067S001	Guide sheet__ Führungsblech__	1,000	Units Stück	E						
70	65752075S001	Catch__ Anschlag__	1,000	Units Stück	E						
80	301104200163	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
90	65752072S001	Sleeve__ Hülse__	2,000	Units Stück	E						
100	301104823880	Collar bushing__ Bundbuchse__	1,000	Units Stück	E						
110	301063804469	one-way restrictor_Plug-type connection_ Drosselrückschlagventil_Steckanschluss_	1,000	Units Stück	E						
120	301055115331	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	1,000	Units Stück	E						
130	301021210210	Circlip__ Sicherungsring__	1,000	Units Stück	E						
140	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
150	301134278770	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	3,000	Units Stück	E						
160	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
180	301133101580	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752063S001 Package stopper__	65792014S001 Can conveyor__			KHS-V02	Page 149



A-A

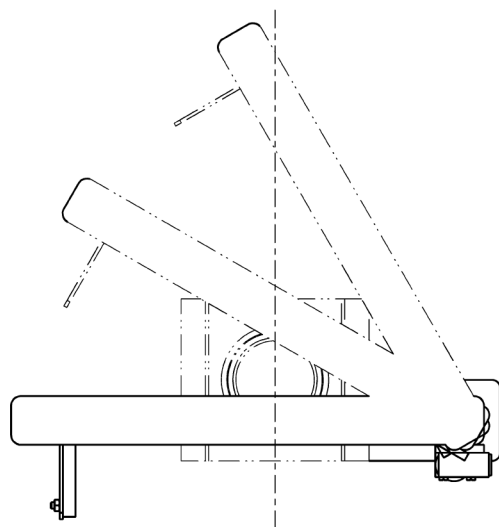


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752063S001 Package stopper__	65792014S001 Can conveyor__		KHS-V02 Page 150

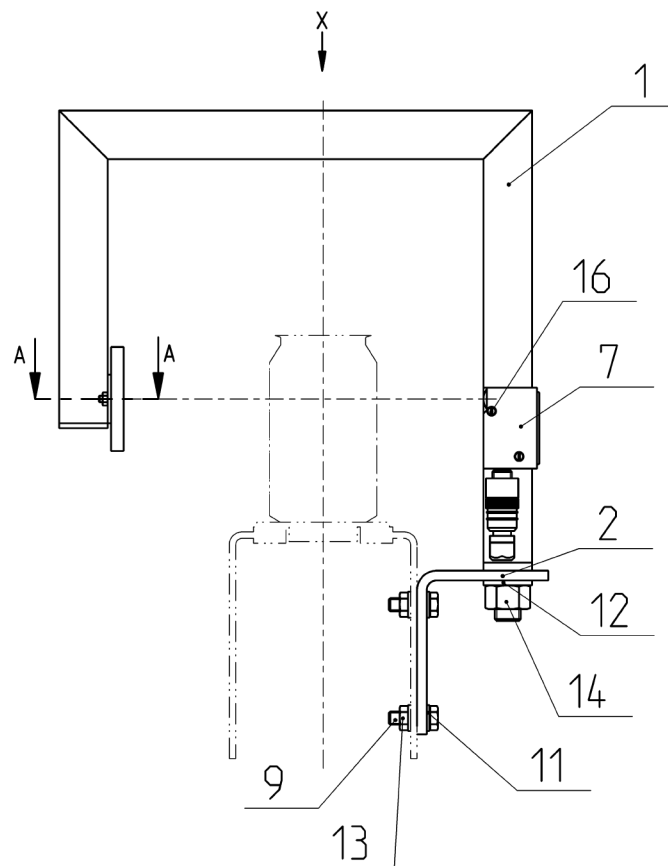
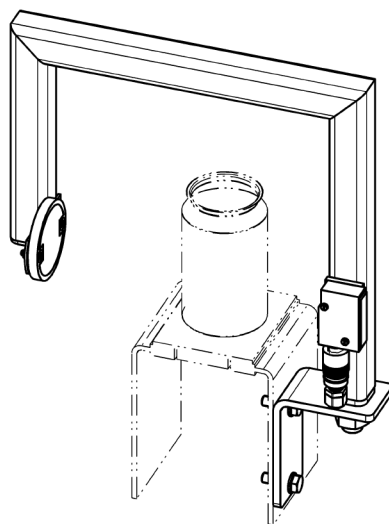
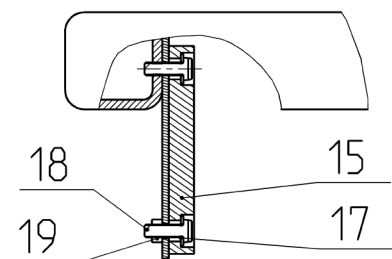
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
200	301132170470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
210	301206530600	Hose_black_6 Schlauch_schwarz_6	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752063S001 Package stopper__	65792014S001 Can conveyor__			KHS-V02	Page 151

Ansicht/view X



A-A
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

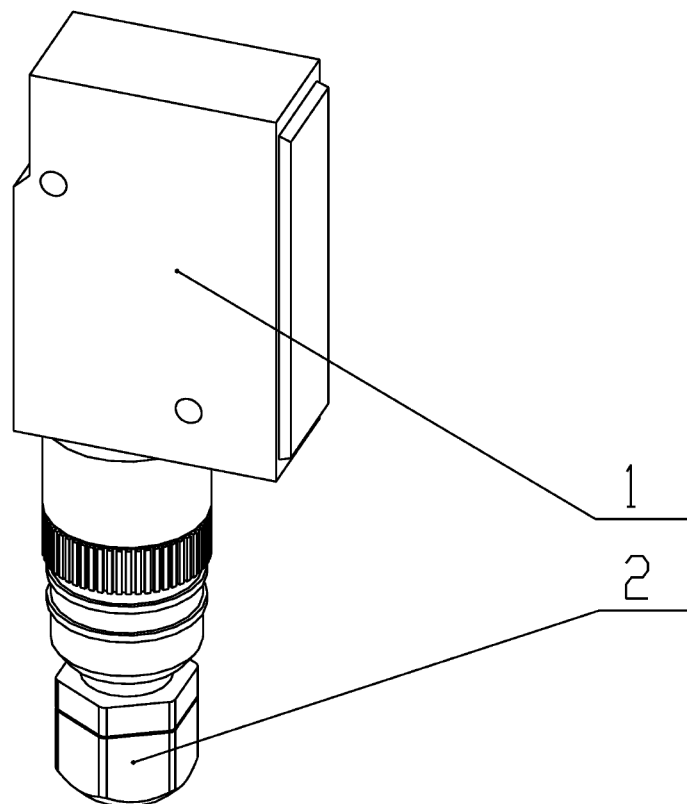
Subassembly H23778010311 Can detection_complete_

65792014S001 Can conveyor_

KHS-V02 Page 152

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	H23778010171	Swivel arm_Can detection_ Schwenkarm_Dosenerkennung_	1,000	Units Stück	E						
2	H23778010161	Bracket_ Halter_	1,000	Units Stück	E						
7	301268812361	Reflective light barrier_Parts list_ Reflexionslichtschranke_Stückliste_	1,000	Units Stück	E						154
9	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
11	301134230120	Washer_ Unterlegscheibe_	4,000	Units Stück	E						
12	301134230240	Washer_ Unterlegscheibe_	1,000	Units Stück	E						
13	301133120170	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
14	301133120370	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
15	301268811150	Reflector_ Reflektor_	1,000	Units Stück	E	X					
16	301132410430	Cheese head cap screw_Slot_ Zylinderschraube_Schlitz_	2,000	Units Stück	E						
17	301134230030	Washer_ Unterlegscheibe_	4,000	Units Stück	E						
18	301132410840	Cheese head cap screw_Slot_ Zylinderschraube_Schlitz_	2,000	Units Stück	E						
19	301133120020	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
21	301268821121	Connector_M12 Steckverbinder_M12	1,000	Units Stück	E						
22	301256211160	Terminal box_150x150x80mm Klemmenkasten_150x150x80mm	1,000	Units Stück	E						

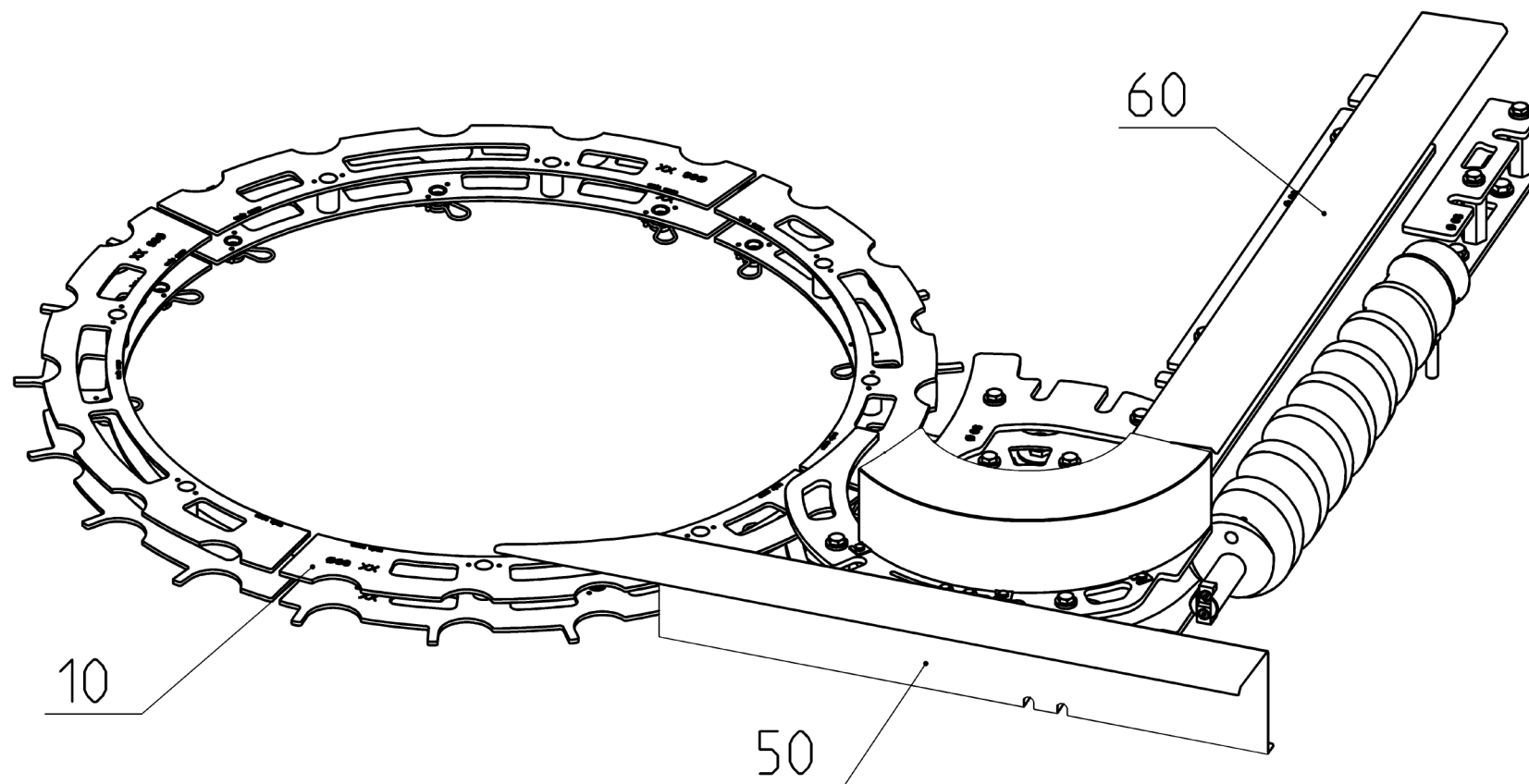
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	H23778010311 Can detection_complete_	65792014S001 Can conveyor__			KHS-V02	Page	153



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301268812361 Reflective light barrier_Parts list_	H23778010311 Can detection_complete_	KHS-V02	Page 154

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	301268817871	Reflective light barrier_ Reflexionslichtschranke_	1,000	Units Stück	E					#Lückenerkennung	
2	301268818424	Connector_axial_M12 Steckverbinder_axial_M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301268812361 Reflective light barrier_Parts list_	H23778010311 Can detection_complete_	KHS-V02	Page	155	



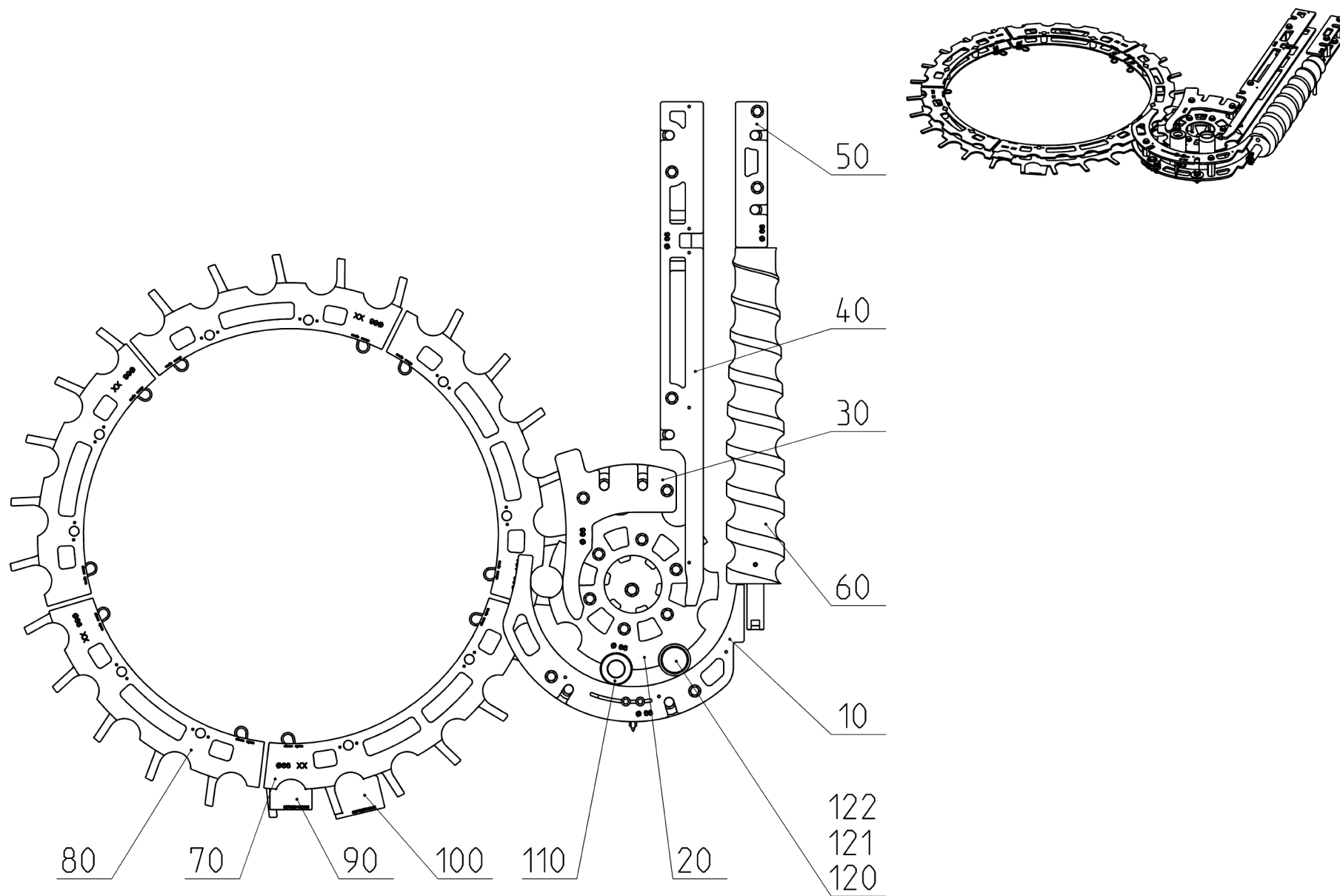
Nicht dargestellte Positionen:
 Pos. 20: Formateilsatz Nr. 2
 Pos. 30: Formateilsatz Nr. 3
 etc.

items not shown:
 item 20: set of formatparts no. 2
 item 30: set of formatparts no. 3
 etc.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65792015S021 Format parts_Filler_		KHS-V02	Page 156

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762166S004	Format parts__DVD 27 D66 Formatteile__DVD 27 D66	1,000	Units Stück	E						158
20	65762183S002	Format parts__DVD 27 D57.4 Formatteile__DVD 27 D57.4	1,000	Units Stück	E						180
50	65752085S001	Cover_Can conveyor_ Abdeckung_Dosentransport_	1,000	Units Stück	E						
60	65752076S001	Cover_Can conveyor_TK-1080 Abdeckung_Dosentransport_TK-1080	1,000	Units Stück	E						202

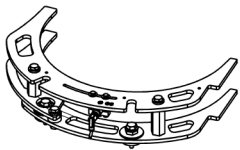
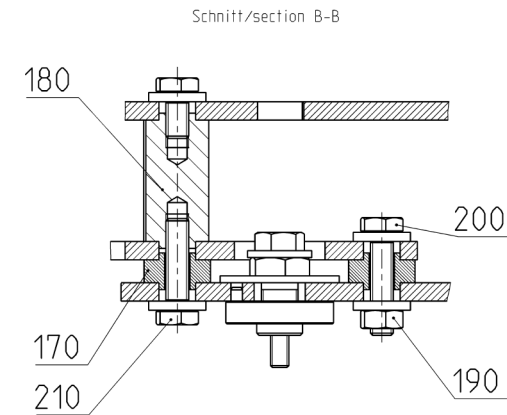
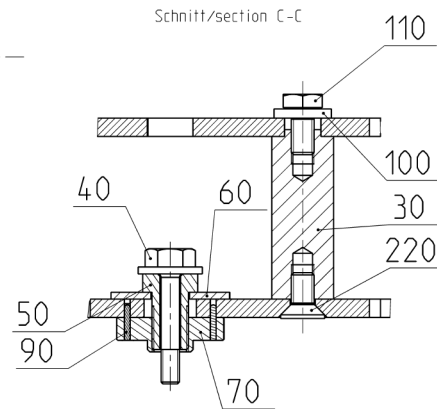
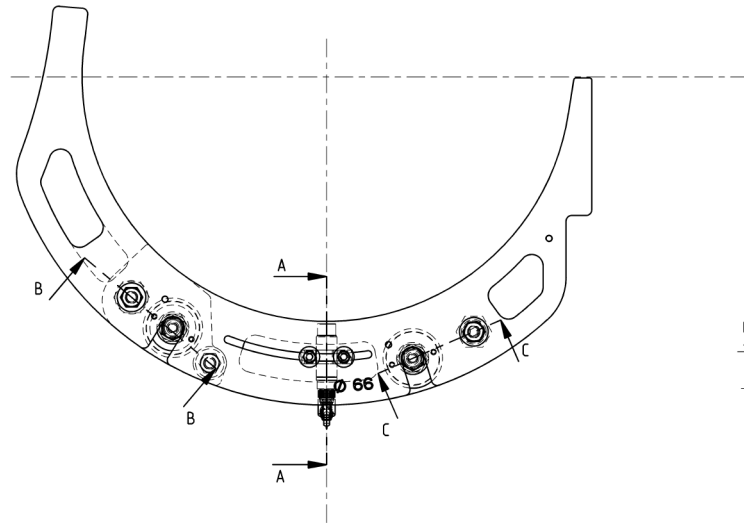
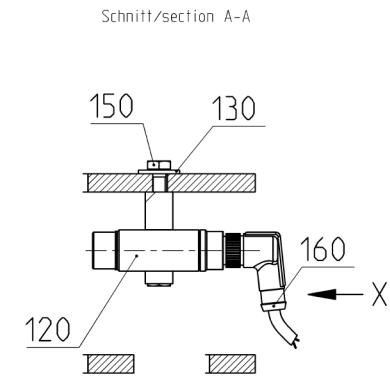
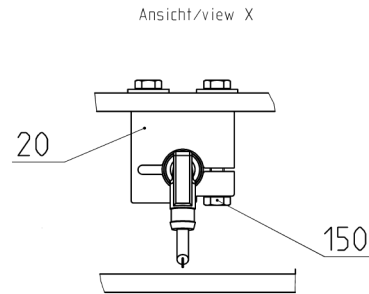
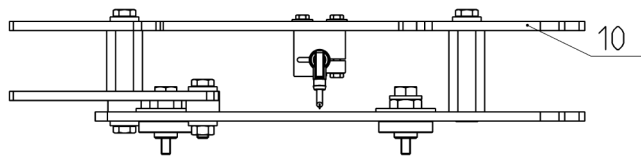
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792015S021 Format parts_Filler_				KHS-V02	Page 157



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762166S004 Format parts__DVD 27 D66		65792015S021 Format parts_Filler_		KHS-V02 Page 158

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762001S001	Round blank_complete_TK-1080 D66 Ronde_komplett_TK-1080 D66	1,000	Units Stück	E						160
20	65763003S001	Star_complete_DVD 36 D66 Stern_komplett_DVD 36 D66	1,000	Units Stück	E						164
30	65762020S001	Pusher_complete_TK-1080 D66 Einweiser_komplett_TK-1080 D66	1,000	Units Stück	E						166
40	65762024S001	Guide_Worm_D66 Führung_Schnecke_D66	1,000	Units Stück	E						168
50	65762028S001	Guide_Infeed_D66 Führung_Einlauf_D66	1,000	Units Stück	E						170
60	65762227S001	Worm_complete_2xD66 T125.66 Schnecke_komplett_2xD66 T125.66	1,000	Units Stück	E						172
70	65762184S001	Can plate_Upper part_DVD 27 6xD66 Dosenteller_Oberteil_DVD 27 6xD66	2,000	Units Stück	E						176
80	65762187S001	Can plate_Upper part_DVD 27 5xD66 Dosenteller_Oberteil_DVD 27 5xD66	3,000	Units Stück	E						178
90	65762043S001	Gauge_topside_D66 Lehre_oben_D66	1,000	Units Stück	E						
100	65762190S001	Gauge_below_D66 Lehre_unten_D66	1,000	Units Stück	E						
110	H23515012643	Adjustment socket__ Einstelldose__	3,000	Units Stück	E						
120	H20533023471	Can_Plexiglass_202/211 0,50L Dose_Plexiglas_202/211 0,50L	1,000	Units Stück	E						

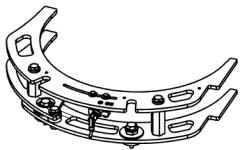
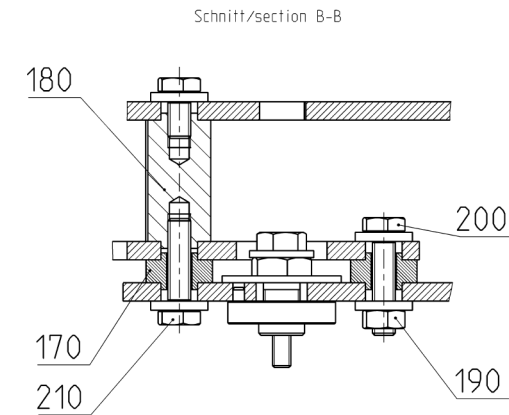
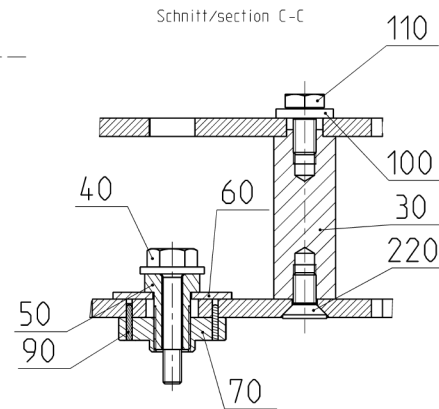
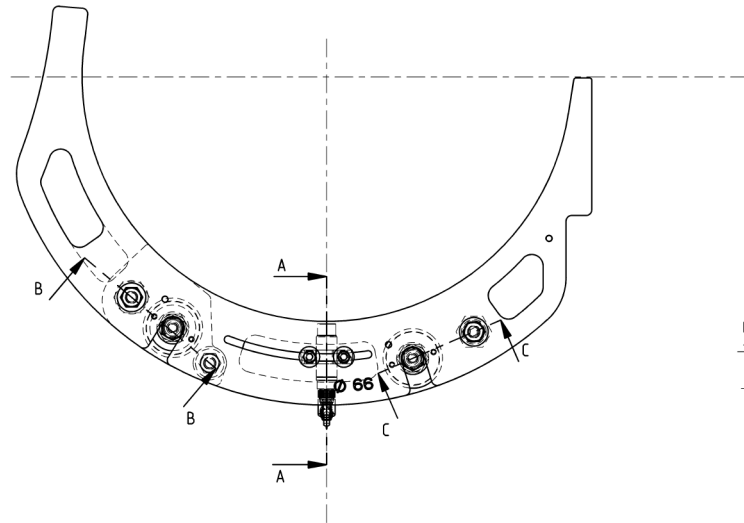
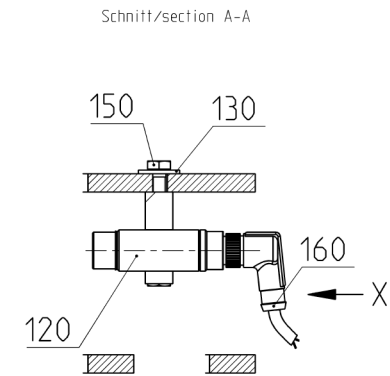
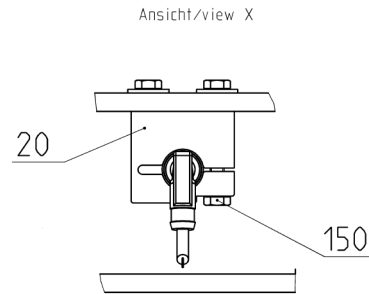
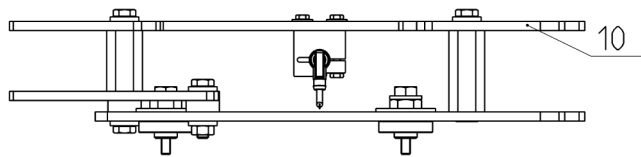
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762166S004 Format parts__DVD 27 D66	65792015S021 Format parts_Filler_			KHS-V02	Page 159



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762001S001 Round blank_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 160

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762002S001	Round blank_processed_TK-1080 D66 Ronde_bearbeitet_TK-1080 D66	1,000	Units Stück	E						
20	65079688S001	Sensor holder__ Sensorhalter__	1,000	Units Stück	E						
30	65079090S071	Distance block_Round blank_ Distanzstück_Ronde_	1,000	Units Stück	E						
40	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
50	65079055S001	Screw_Special_ Schraube_Sonder_	2,000	Units Stück	E						
60	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
70	65079053S001	Centering__ Zentrierung__	2,000	Units Stück	E						
90	301137272140	Spring pin__ Spannstift__	4,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	5,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301262457181	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						
130	301134250390	Washer__ Scheibe__	2,000	Units Stück	E						
150	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
160	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
170	65079301S001	Distance block_Elongation piece_ Distanzstück_Verlängerung_	2,000	Units Stück	E						
180	65079076S053	Distance block__ Distanzstück__	1,000	Units Stück	E						
190	301133120220	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

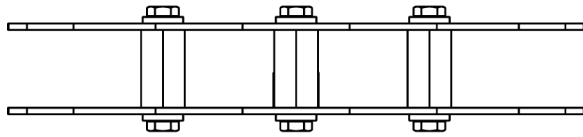
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65762001S001 Round blank_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page	161



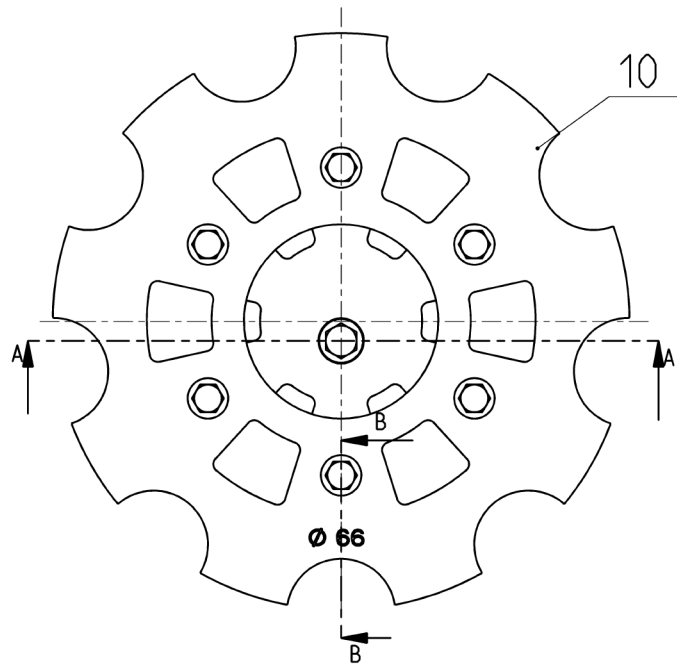
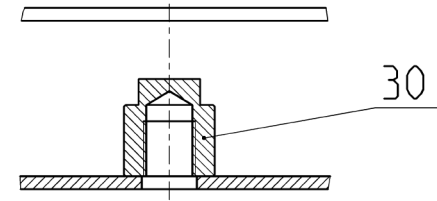
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762001S001 Round blank_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 162

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
220	301132322190	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

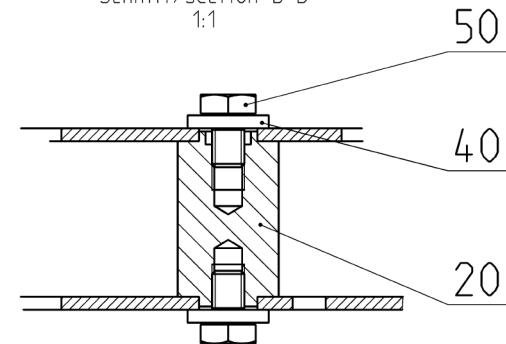
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762001S001 Round blank_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page 163



Schnitt/section A-A
1:1



Schnitt/section B-B
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 65763003S001 Star_complete_DVD 36 D66

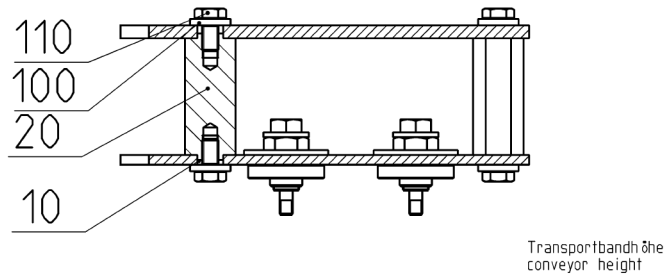
65762166S004 Format parts__DVD 27 D66

KHS-V02 Page 164

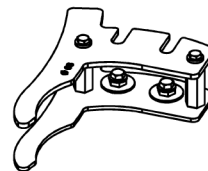
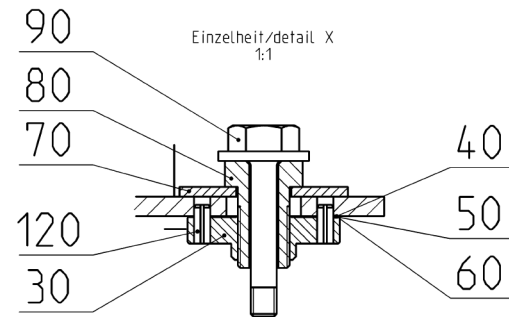
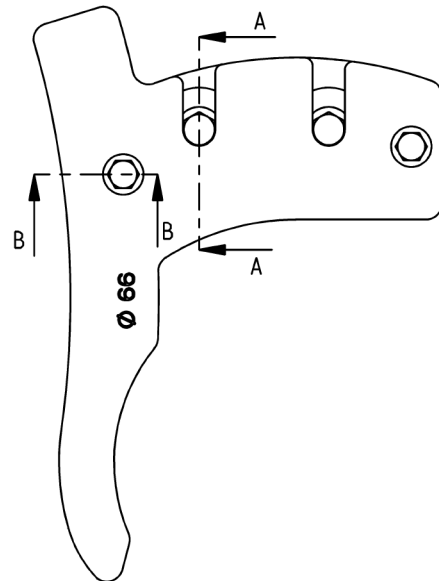
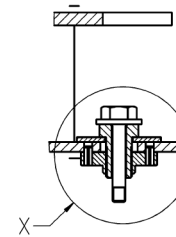
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763004S001	Star-shaped plate_complete_DVD 36 D66 Stermplatte_komplett_DVD 36 D66	1,000	Units Stück	E						
20	65079144S048	Distance block_Star_ Distanzstück_Stern_	6,000	Units Stück	E						
30	65762019S001	Screw_Star_ Schraube_Stern_	1,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	12,000	Units Stück	E						
50	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65763003S001 Star_complete_DVD 36 D66	65762166S004 Format parts__DVD 27 D66	KHS-V02	Page	165	

Schnitt/section B-B



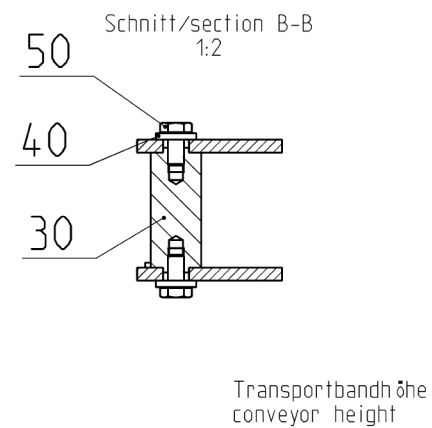
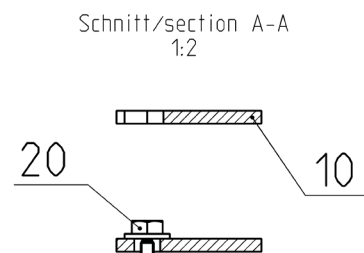
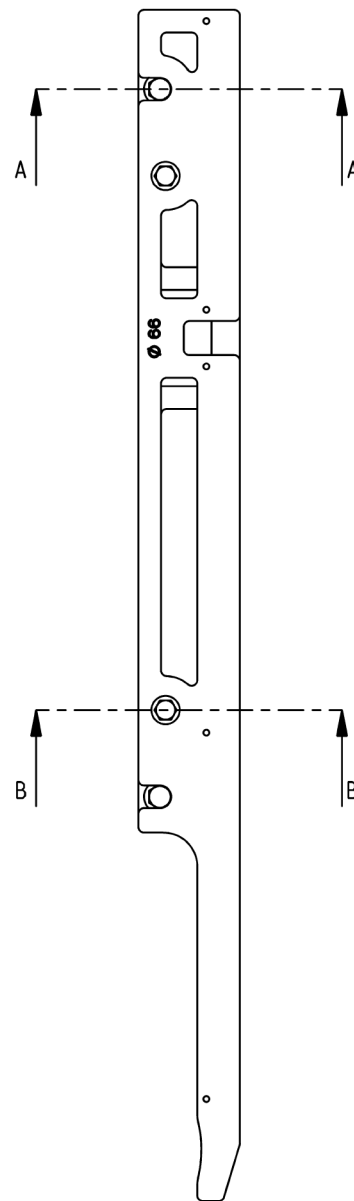
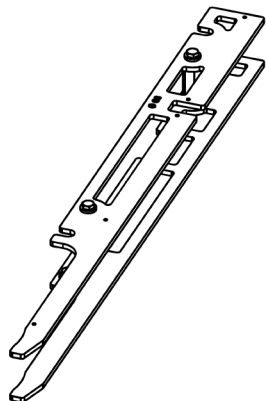
Schnitt/section A-A



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762020S001 Pusher_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 166

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762021S001	Guide sheet_complete_TK-1080 D66 Führungsblech_komplett_TK-1080 D66	1,000	Units Stück	E						
20	65079076S072	Distance block__ Distanzstück__	2,000	Units Stück	E						
30	65079234S001	Centering_Pusher_ Zentrierung_Einweiser_	2,000	Units Stück	E						
40	65079210S001	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	6,000	Units Stück	E						
50	65079210S002	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	4,000	Units Stück	E						
60	65079210S003	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	2,000	Units Stück	E						
70	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
80	65079055S001	Screw_Special_ Schraube_Sonder_	2,000	Units Stück	E						
90	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	4,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
120	301137273350	Spring pin__ Spannstift__	4,000	Units Stück	E						

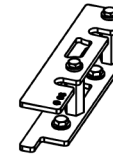
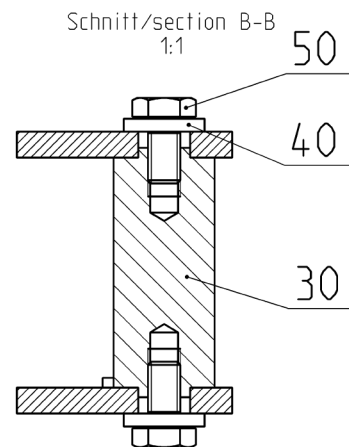
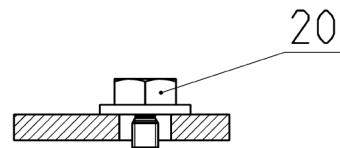
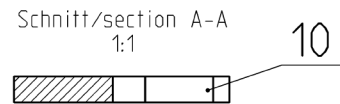
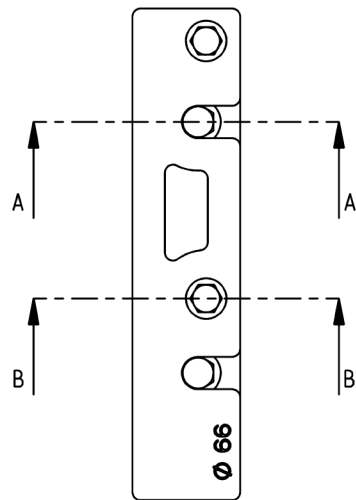
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65762020S001 Pusher_complete_TK-1080 D66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page	167



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762024S001 Guide_Worm_D66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 168

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762025S001	Guide_complete_D66 Führung_komplett_D66	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762024S001 Guide_Worm_D66	65762166S004 Format parts__DVD 27 D66	KHS-V02	Page	169	

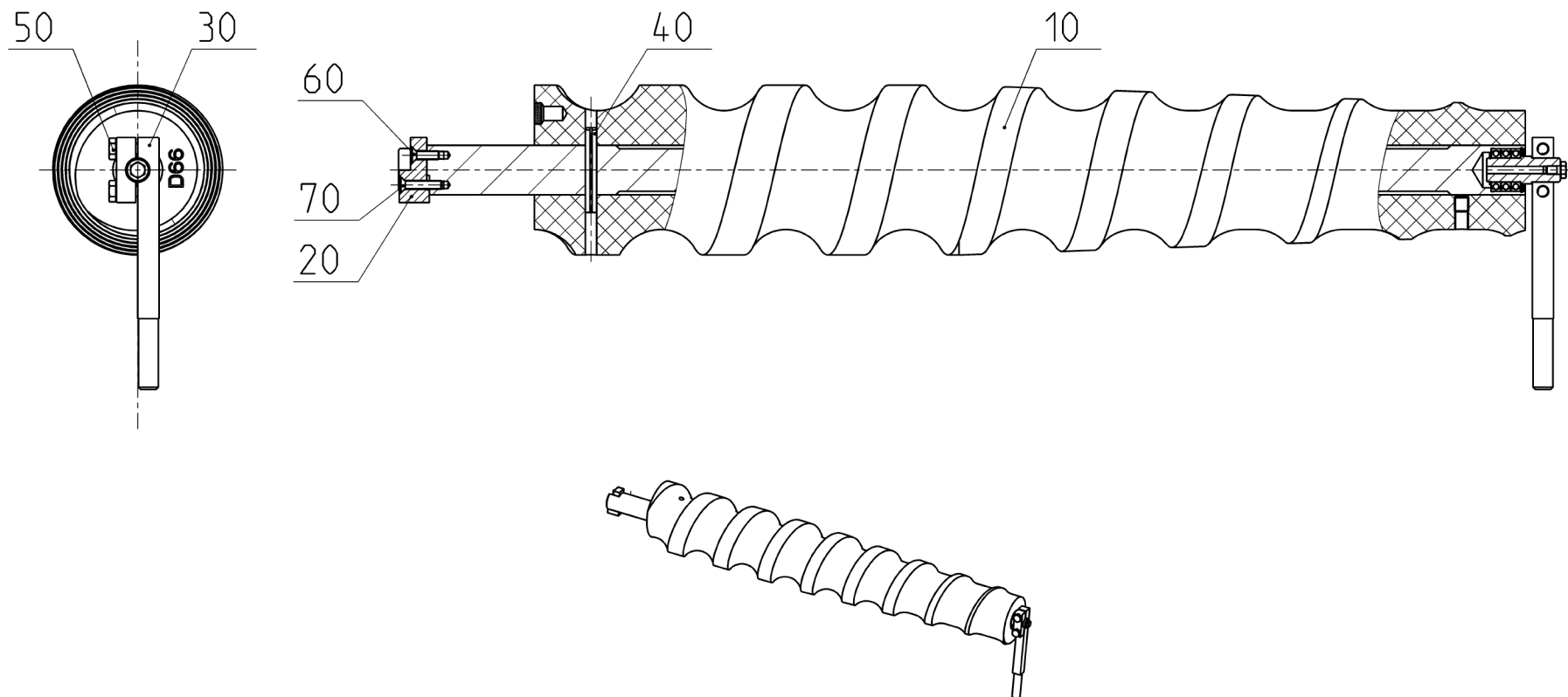


Transportbandhöhe
conveyor height

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762028S001 Guide_Infeed_D66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 170

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762029S001	Guide_complete_D66 Führung_komplett_D66	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

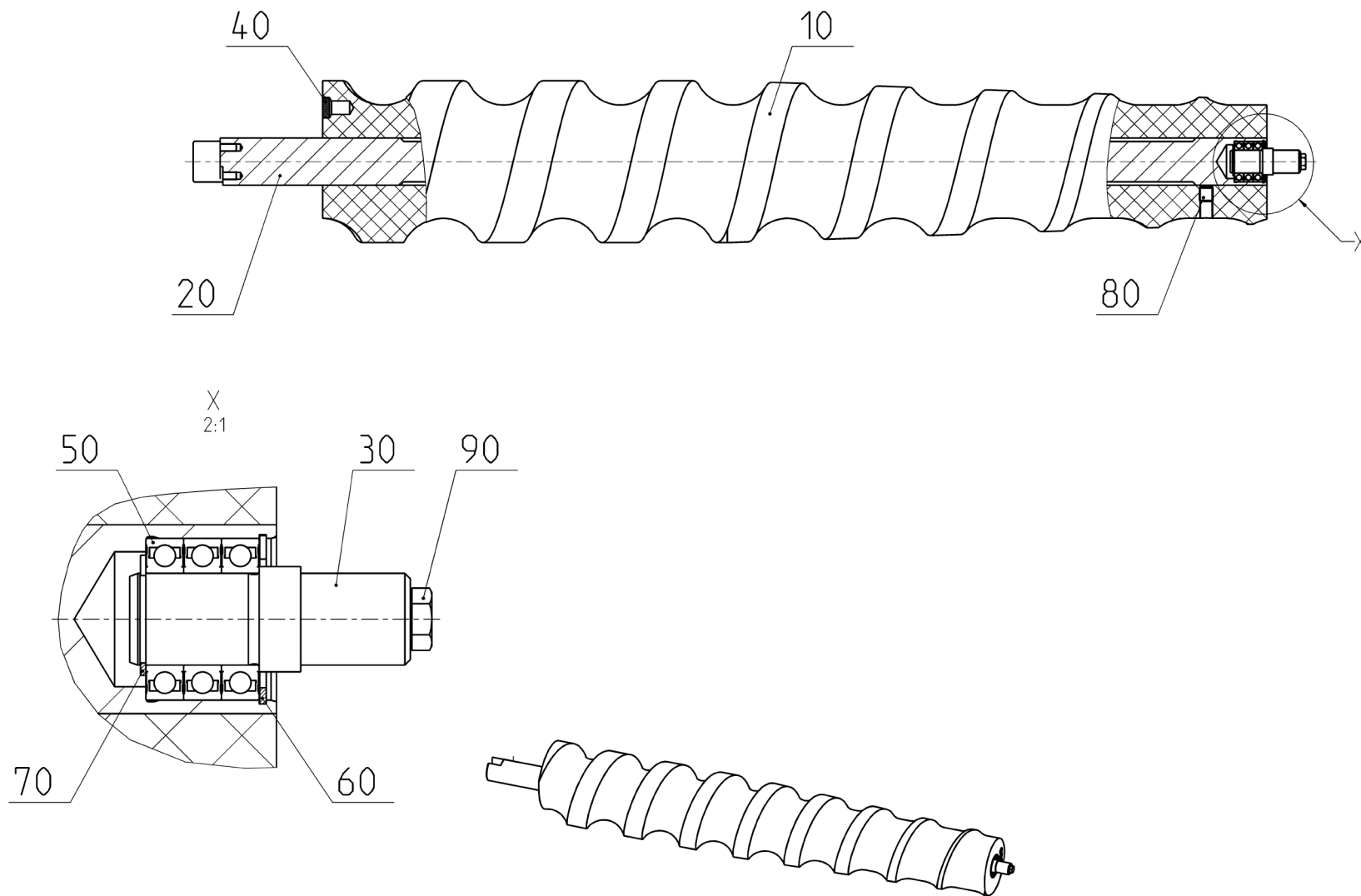
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762028S001 Guide_Infeed_D66	65762166S004 Format parts__DVD 27 D66	KHS-V02	Page	171	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762227S001 Worm_complete_2xD66 T125.66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 172

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762228S001	Worm__2xD66 T125.66 Schnecke__2xD66 T125.66	1,000	Units Stück	E						174
20	65762034S001	Connecting link_Worm_ Kulisse_Schnecke_	1,000	Units Stück	E						
30	65762037S001	Bracket_Worm_ Halter_Schnecke_	1,000	Units Stück	E						
40	301137273660	Spring pin__ Spannstift__	1,000	Units Stück	E						
50	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301132321400	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						
70	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

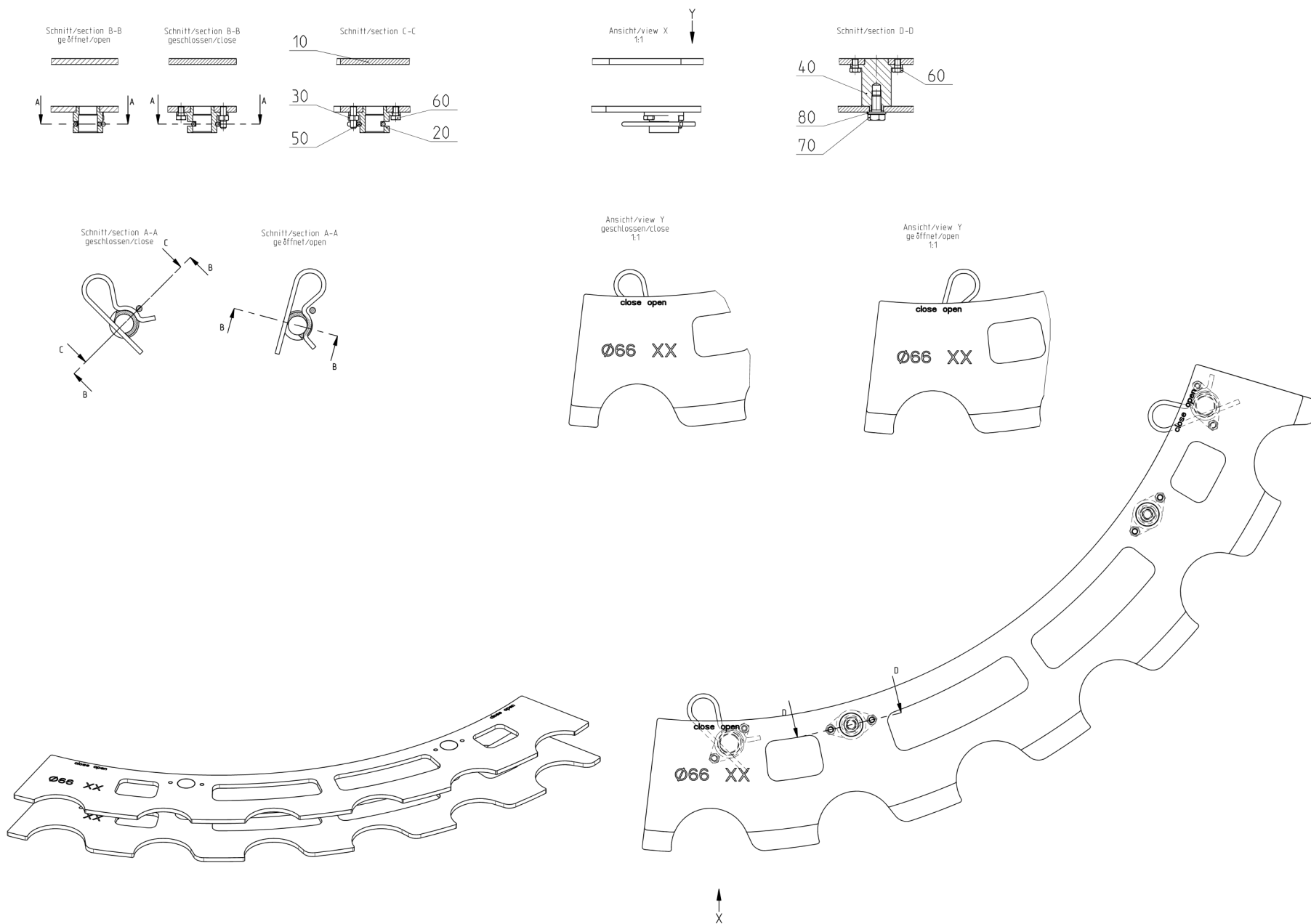
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762227S001 Worm_complete_2xD66 T125.66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page 173



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762228S001 Worm__2xD66 T125.66		65762227S001 Worm_complete_2xD66 T125.66		KHS-V02 Page 174

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763031S001	Infeed screw__2xD66 T125.66 Einlaufschnecke__2xD66 T125.66	1,000	Units Stück	E						
20	65762222S001	Worm gear shaft__ Schneckenwelle__	1,000	Units Stück	E						
30	65762221S001	Axle_Worm_ Achse_Schnecke_	1,000	Units Stück	E						
40	H23731010111	Cap__ Kappe__	5,000	Units Stück	E						
50	301104208896	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
60	301021213540	Circlip__ Sicherungsring__	1,000	Units Stück	E						
70	301021210420	Circlip__ Sicherungsring__	1,000	Units Stück	E						
80	301132692640	Set screw__ Gewindestift__	1,000	Units Stück	E						
90	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

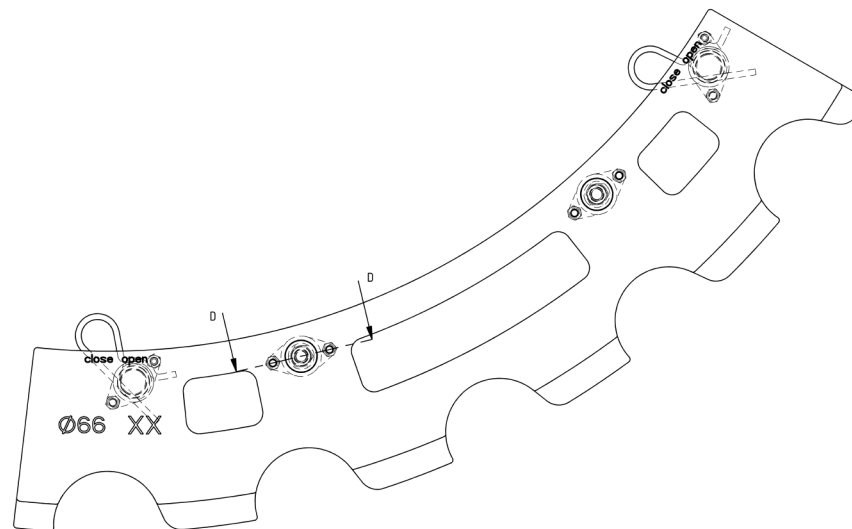
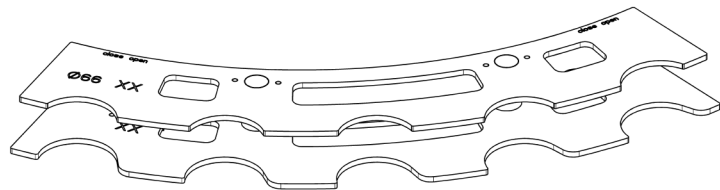
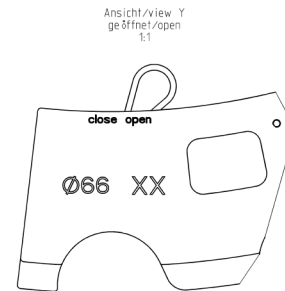
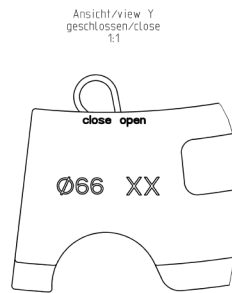
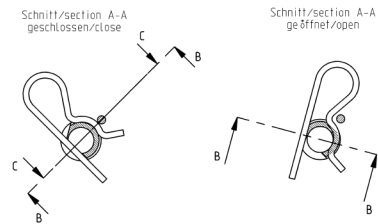
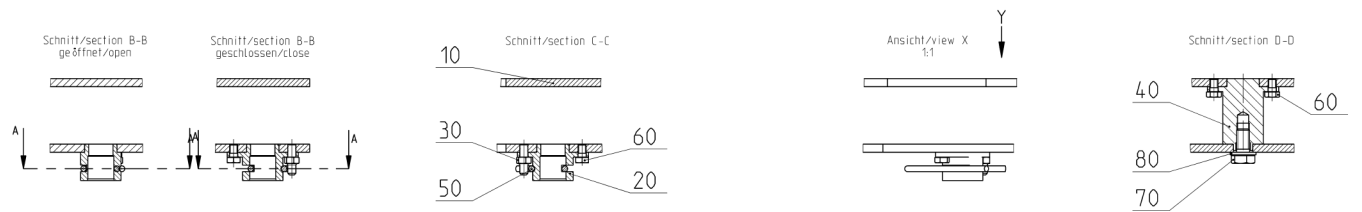
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762228S001 Worm__2xD66 T125.66	65762227S001 Worm_complete_2xD66 T125.66			KHS-V02	Page 175



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762184S001 Can plate_Upper part_DVD 27 6xD66	65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 176

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762185S001	Can plate_processed_DVD 27 6xD66 Dosenteller_bearbeitet_DVD 27 6xD66	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	2,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	2,000	Units Stück	E						
40	65079219S001	Distance block_firm_ Distanzstück_fest_	2,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	2,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

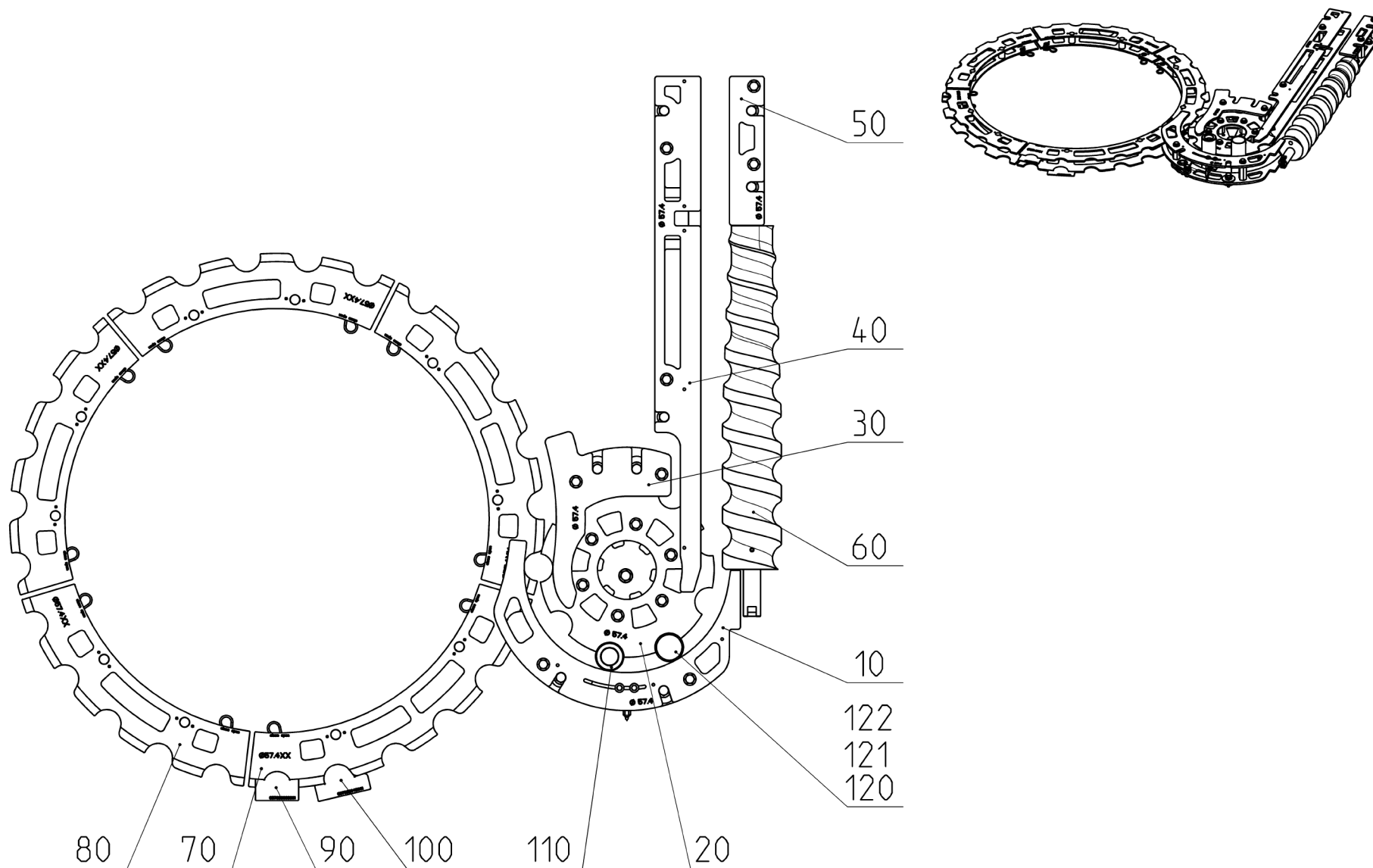
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762184S001 Can plate_Upper part_DVD 27 6xD66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page 177



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762187S001 Can plate_Upper part_DVD 27 5xD66		65762166S004 Format parts__DVD 27 D66		KHS-V02 Page 178

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762188S001	Can plate_processed_DVD 27 5xD66 Dosenteller_bearbeitet_DVD 27 5xD66	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	2,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	2,000	Units Stück	E						
40	65079219S001	Distance block_firm_ Distanzstück_fest_	2,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	2,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

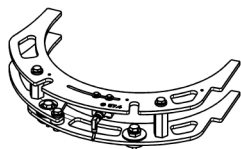
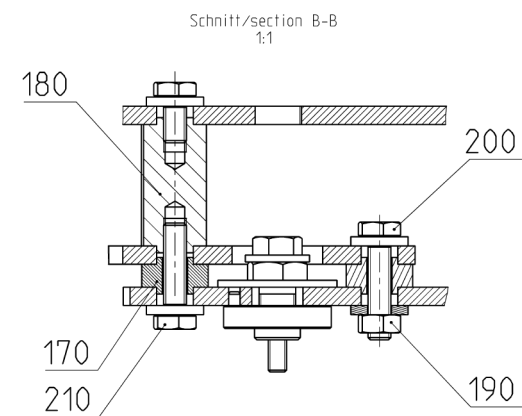
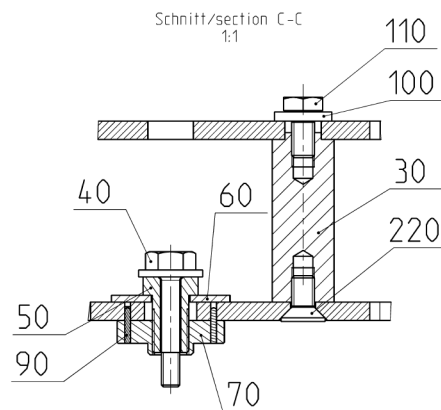
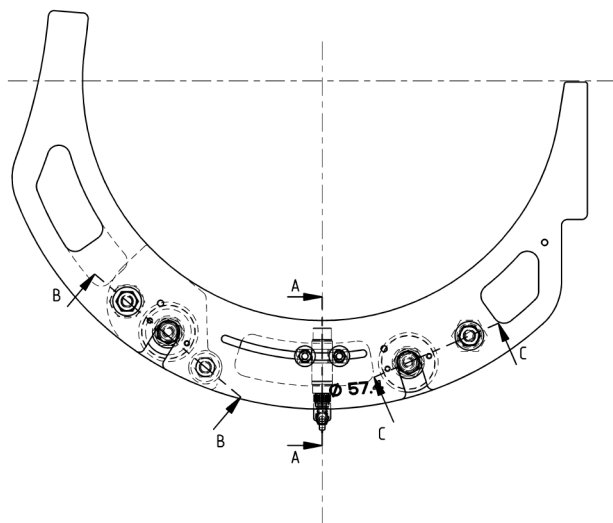
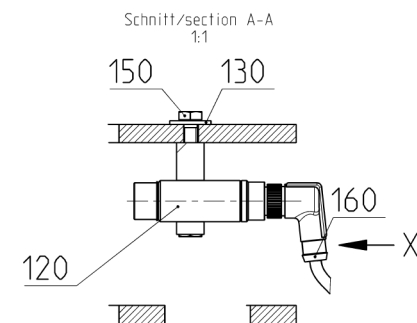
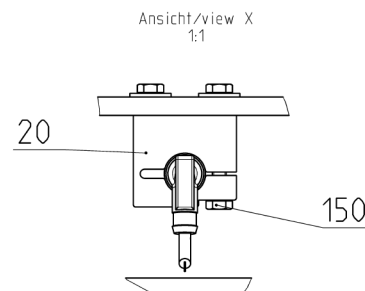
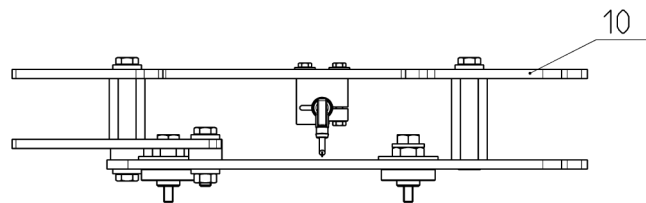
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762187S001 Can plate_Upper part_DVD 27 5xD66	65762166S004 Format parts__DVD 27 D66			KHS-V02	Page 179



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762183S002 Format parts__DVD 27 D57.4		65792015S021 Format parts_Filler_		KHS-V02 Page 180

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762176S001	Round blank_complete_TK-1080 D57.4 Ronde_komplett_TK-1080 D57.4	1,000	Units Stück	E						182
20	65762191S001	Star_complete_TK 360 D57.4 Stern_komplett_TK 360 D57.4	1,000	Units Stück	E						186
30	65762182S001	Pusher_complete_TK-1080 D57.4 Einweiser_komplett_TK-1080 D57.4	1,000	Units Stück	E						188
40	65762178S001	Guide_Worm_D57.4 Führung_Schnecke_D57.4	1,000	Units Stück	E						190
50	65762179S001	Guide_Infeed_D57.4 Führung_Einlauf_D57.4	1,000	Units Stück	E						192
60	65762223S001	Worm_complete_2xD57.4 T125.66 Schnecke_komplett_2xD57.4 T125.66	1,000	Units Stück	E						194
70	65762195S001	Can plate_Upper part_DVD 27 6xD57.4 Dosenteller_Oberteil_DVD 27 6xD57.4	2,000	Units Stück	E						198
80	65762199S001	Can plate_Upper part_DVD 27 5xD57.4 Dosenteller_Oberteil_DVD 27 5xD57.4	3,000	Units Stück	E						200
90	65762088S001	Gauge_topside_D57.4 Lehre_oben_D57.4	1,000	Units Stück	E						
100	65762204S001	Gauge_below_D57.4 Lehre_unten_D57.4	1,000	Units Stück	E						
110	65029252S006	Adjustment socket__ Einstelldose__	3,000	Units Stück	E						
120	H20533024472	Can_Plexiglass_202/sleek Dose_Plexiglas_202/sleek	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65762183S002 Format parts__DVD 27 D57.4	65792015S021 Format parts_Filler_			KHS-V02	Page	181



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

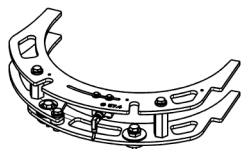
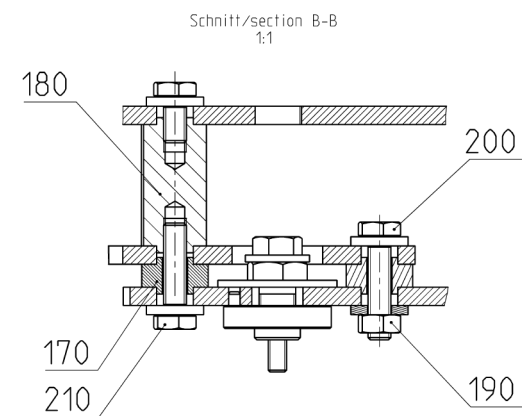
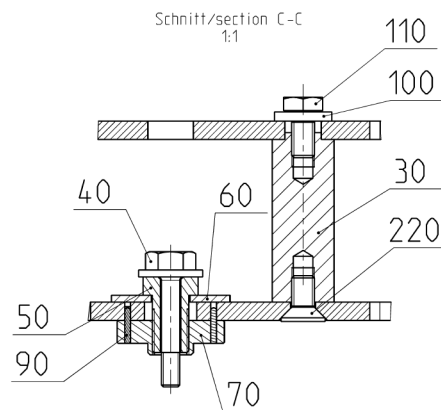
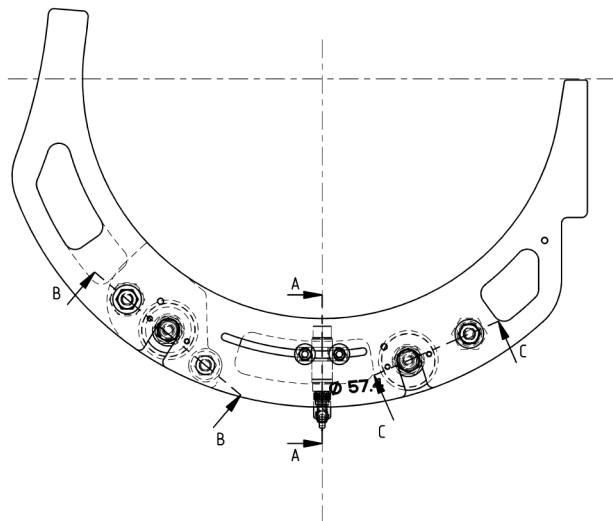
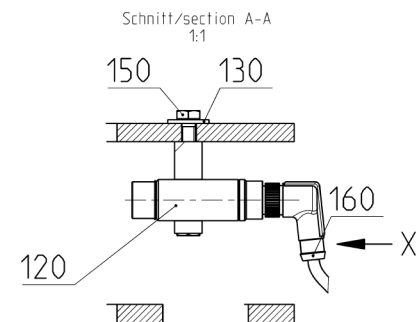
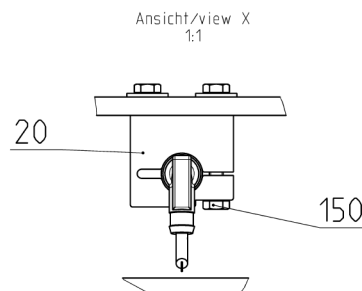
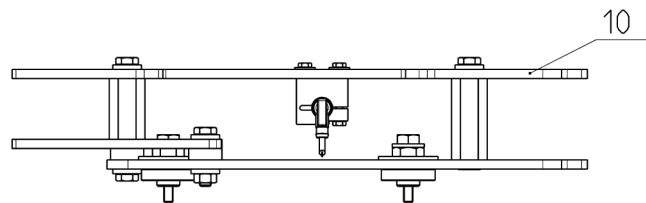
Subassembly 65762176S001 Round blank_complete_TK-1080 D57.4

65762183S002 Format parts__DVD 27 D57.4

KHS-V02 Page 182

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762060S001	Round blank_processed_TK-1080 D57.4 Ronde_bearbeitet_TK-1080 D57.4	1,000	Units Stück	E						
20	65079688S001	Sensor holder__ Sensorhalter__	1,000	Units Stück	E						
30	65079090S071	Distance block_Round blank_ Distanzstück_Ronde_	1,000	Units Stück	E						
40	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
50	65079055S001	Screw_Special_ Schraube_Sonder_	2,000	Units Stück	E						
60	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
70	65079053S001	Centering__ Zentrierung__	2,000	Units Stück	E						
90	301137272140	Spring pin__ Spannstift__	4,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	5,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301262457181	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						
130	301134250390	Washer__ Scheibe__	2,000	Units Stück	E						
150	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
160	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
170	65079301S001	Distance block_Elongation piece_ Distanzstück_Verlängerung_	2,000	Units Stück	E						
180	65079076S053	Distance block__ Distanzstück__	1,000	Units Stück	E						
190	301133120220	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762176S001 Round blank_complete_TK-1080 D57.4	65762183S002 Format parts__DVD 27 D57.4	KHS-V02	Page	183	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

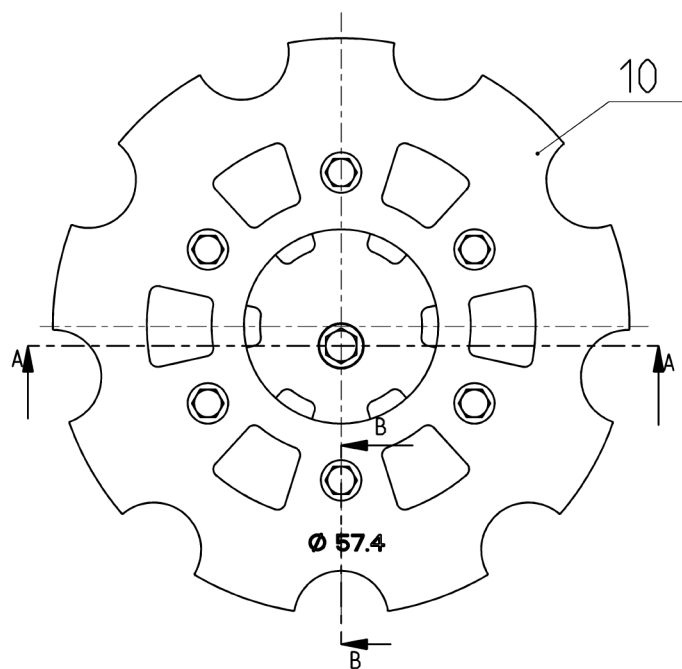
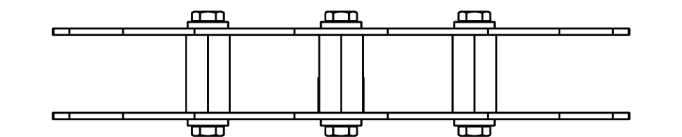
Subassembly 65762176S001 Round blank_complete_TK-1080 D57.4

65762183S002 Format parts__DVD 27 D57.4

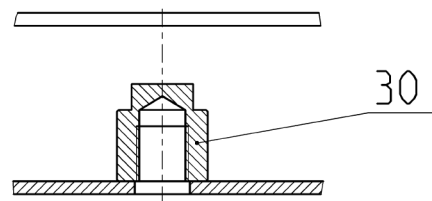
KHS-V02 Page 184

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
220	301132322190	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

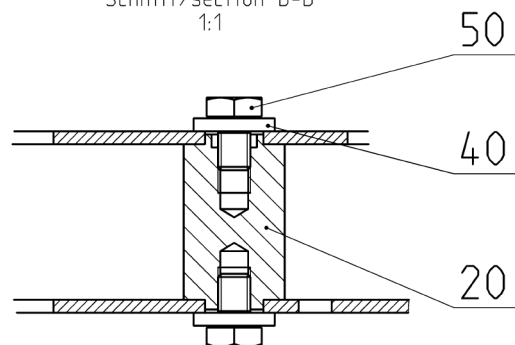
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762176S001 Round blank_complete_TK-1080 D57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 185



Schnitt/section A-A
1:1



Schnitt/section B-B
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

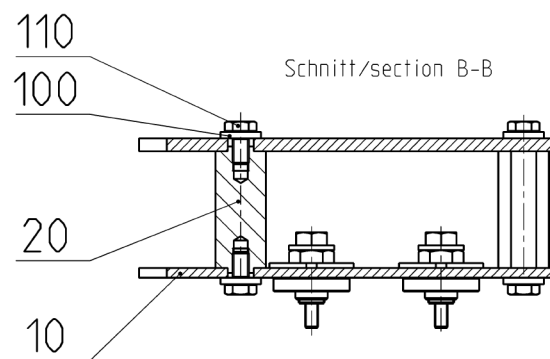
Subassembly 65762191S001 Star_complete_TK 360 D57.4

65762183S002 Format parts__DVD 27 D57.4

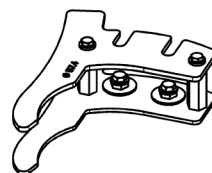
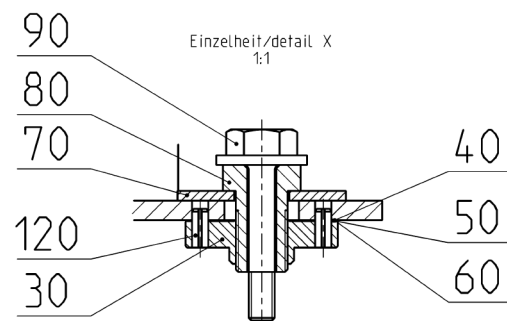
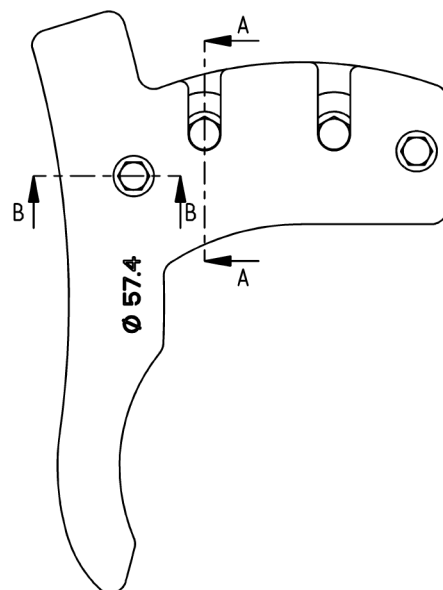
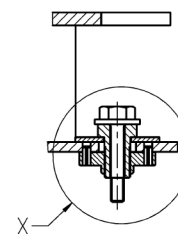
KHS-V02 Page 186

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762192S001	Star-shaped plate_complete_TK 360 D57.4 Stermplatte_komplett_TK 360 D57.4	1,000	Units Stück	E						
20	65079144S048	Distance block_Star_ Distanzstück_Stern_	6,000	Units Stück	E						
30	65762019S001	Screw_Star_ Schraube_Stern_	1,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	12,000	Units Stück	E						
50	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762191S001 Star_complete_TK 360 D57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 187



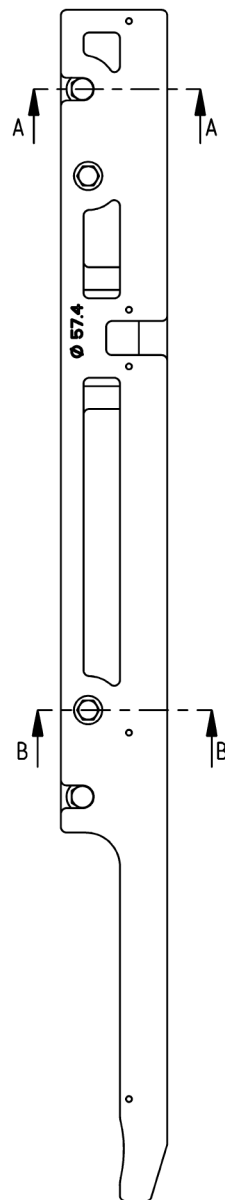
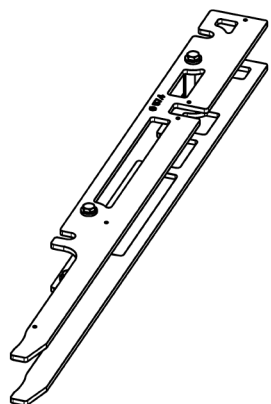
Schnitt/section A-A



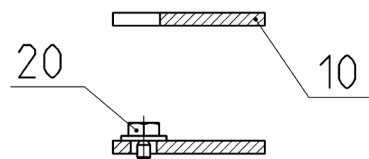
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762182S001 Pusher_complete_TK-1080 D57.4	65762183S002 Format parts__DVD 27 D57.4		KHS-V02 Page 188

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762069S001	Guide sheet_complete_TK-1080 D57.4 Führungsblech_komplett_TK-1080 D57.4	1,000	Units Stück	E						
20	65079076S072	Distance block__ Distanzstück__	2,000	Units Stück	E						
30	65079234S001	Centering_Pusher_ Zentrierung_Einweiser_	2,000	Units Stück	E						
40	65079210S001	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	6,000	Units Stück	E						
50	65079210S002	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	4,000	Units Stück	E						
60	65079210S003	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	2,000	Units Stück	E						
70	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
80	65079055S001	Screw_Special_ Schraube_Sonder_	2,000	Units Stück	E						
90	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	4,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
120	301137273350	Spring pin__ Spannstift__	4,000	Units Stück	E						

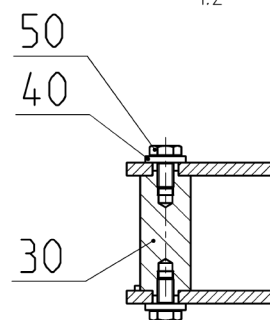
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65762182S001 Pusher_complete_TK-1080 D57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page	189



Schnitt/section A-A
1:2



Schnitt/section B-B
1:2



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

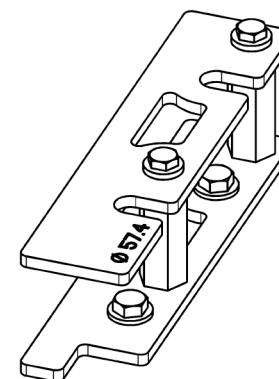
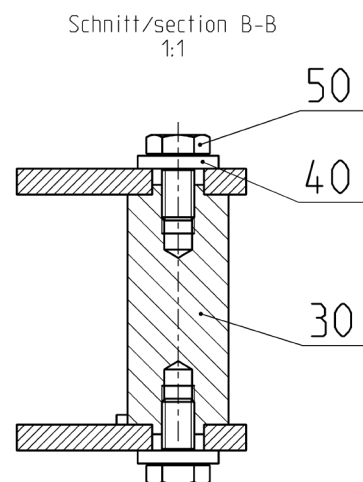
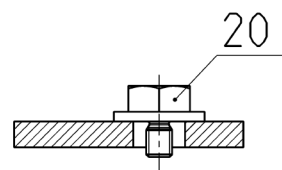
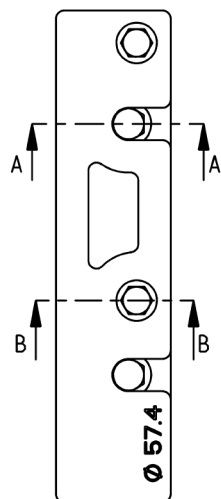
Subassembly 65762178S001 Guide_Worm_D57.4

65762183S002 Format parts__DVD 27 D57.4

KHS-V02 Page 190

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762073S001	Guide_complete_D57.4 Führung_komplett_D57.4	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762178S001 Guide_Worm_D57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 191



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

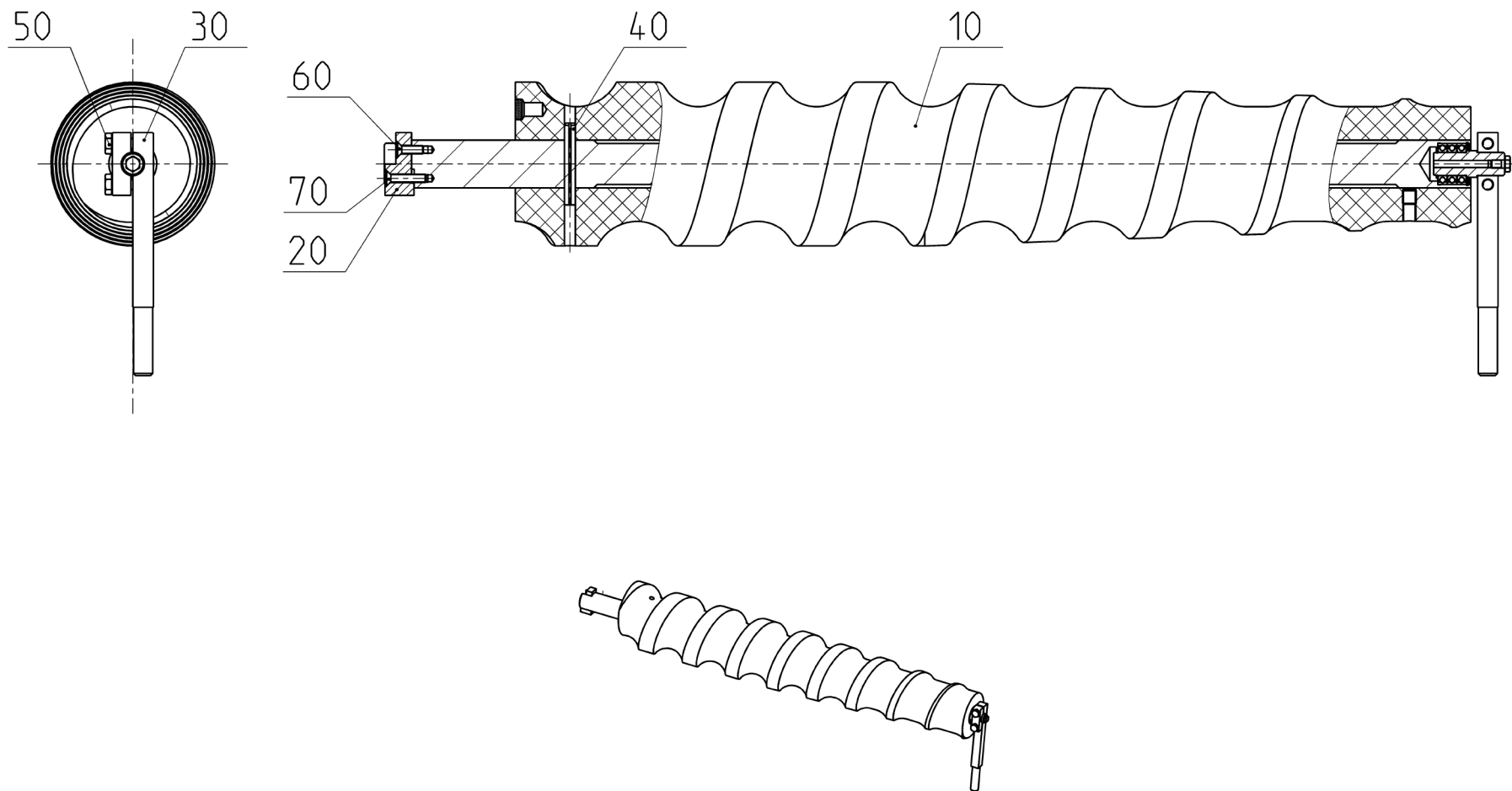
Subassembly 65762179S001 Guide_Infeed_D57.4

65762183S002 Format parts__DVD 27 D57.4

KHS-V02 Page 192

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762077S001	Guide_complete_D57.4 Führung_komplett_D57.4	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

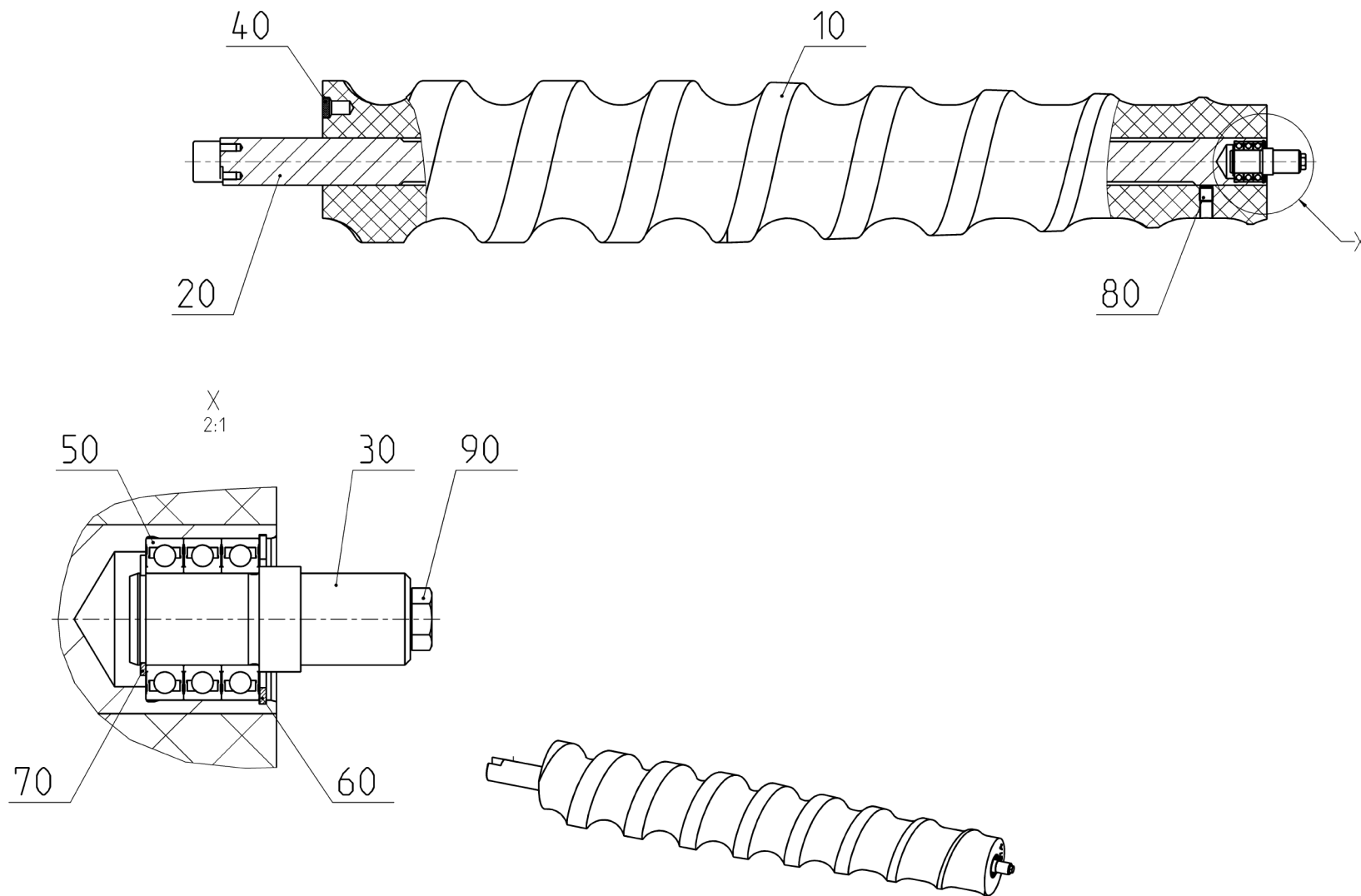
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762179S001 Guide_Infeed_D57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 193



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762223S001 Worm_complete_2xD57.4 T125.66	65762183S002 Format parts__DVD 27 D57.4		KHS-V02 Page 194

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762224S001	Worm__2xD57.4 T125.66 Schnecke__2xD57.4 T125.66	1,000	Units Stück	E						196
20	65762034S001	Connecting link_Worm_ Kulisse_Schnecke_	1,000	Units Stück	E						
30	65762037S001	Bracket_Worm_ Halter_Schnecke_	1,000	Units Stück	E						
40	301137273660	Spring pin__ Spannstift__	1,000	Units Stück	E						
50	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301132321400	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						
70	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762223S001 Worm_complete_2xD57.4 T125.66	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 195



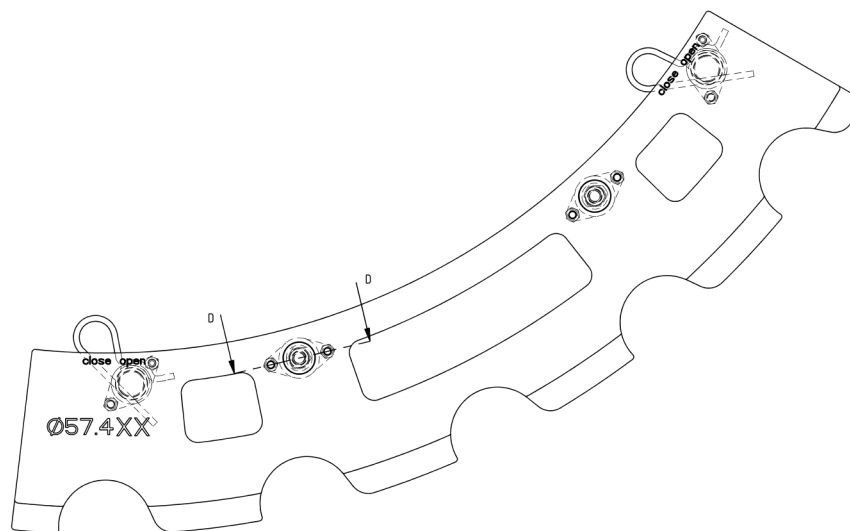
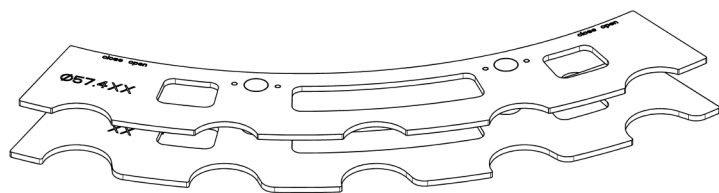
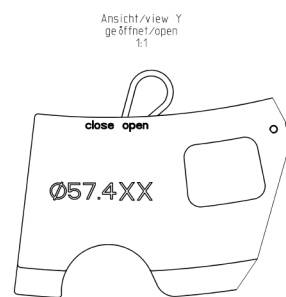
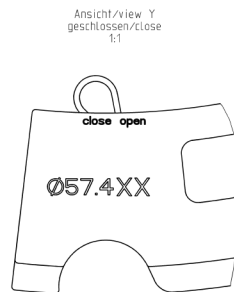
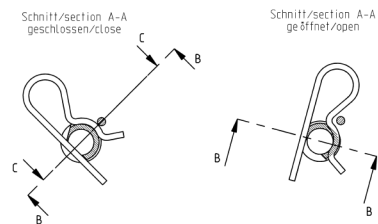
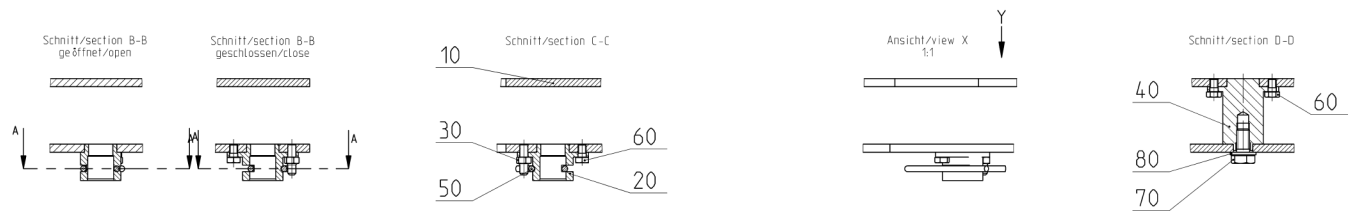
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762224S001 Worm__2xD57.4 T125.66		65762223S001 Worm_complete_2xD57.4 T125.66		KHS-V02 Page 196

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762206S001	Infeed screw__2xD57.4 T125.66 Einlaufschnecke__2xD57.4 T125.66	1,000	Units Stück	E						
20	65762222S001	Worm gear shaft__ Schneckenwelle__	1,000	Units Stück	E						
30	65762221S001	Axle_Worm_ Achse_Schnecke_	1,000	Units Stück	E						
40	H23731010111	Cap__ Kappe__	5,000	Units Stück	E						
50	301104208896	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
60	301021213540	Circlip__ Sicherungsring__	1,000	Units Stück	E						
70	301021210420	Circlip__ Sicherungsring__	1,000	Units Stück	E						
80	301132692640	Set screw__ Gewindestift__	1,000	Units Stück	E						
90	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762224S001 Worm__2xD57.4 T125.66	65762223S001 Worm_complete_2xD57.4 T125.66			KHS-V02	Page 197

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762196S001	Can plate_processed_DVD 27 6xD57.4 Dosenteller_bearbeitet_DVD 27 6xD57.4	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	2,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	2,000	Units Stück	E						
40	65079219S001	Distance block_firm_ Distanzstück_fest_	2,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	2,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

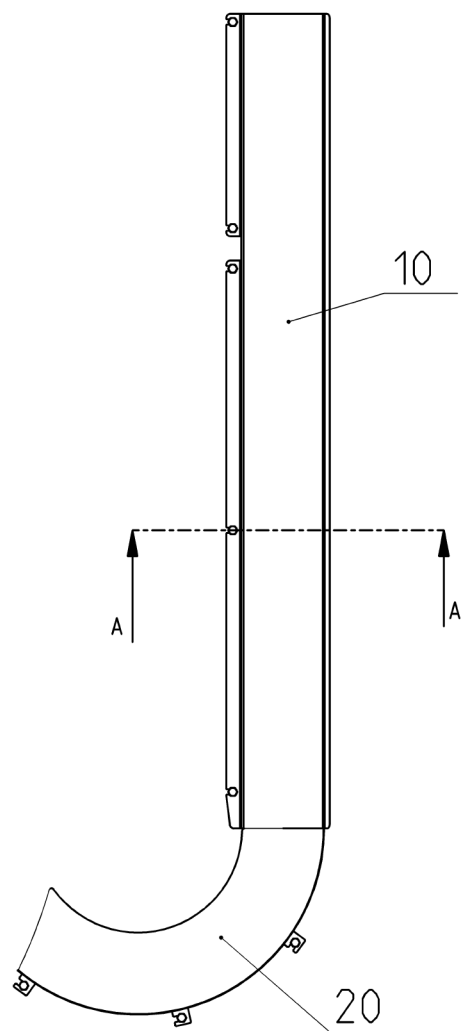
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762195S001 Can plate_Upper part_DVD 27 6xD57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 199



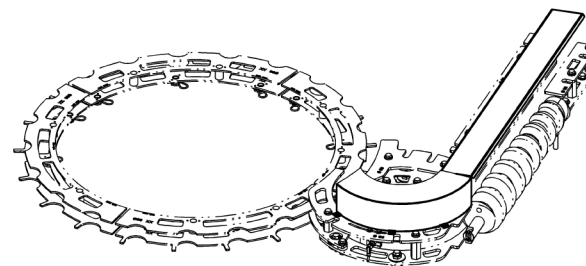
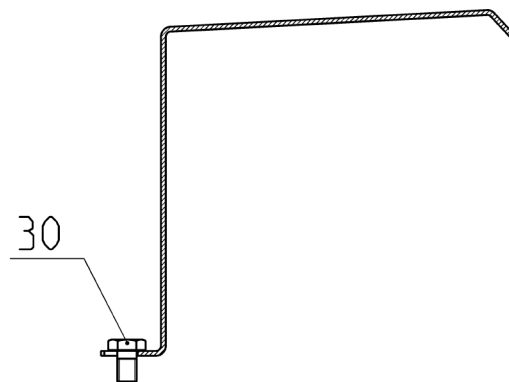
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65762199S001 Can plate_Upper part_DVD 27 5xD57.4		65762183S002 Format parts__DVD 27 D57.4		KHS-V02 Page 200

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65762200S001	Can plate_processed_DVD 27 5xD57.4 Dosenteller_bearbeitet_DVD 27 5xD57.4	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	2,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	2,000	Units Stück	E						
40	65079219S001	Distance block_firm_ Distanzstück_fest_	2,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	2,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65762199S001 Can plate_Upper part_DVD 27 5xD57.4	65762183S002 Format parts__DVD 27 D57.4			KHS-V02	Page 201



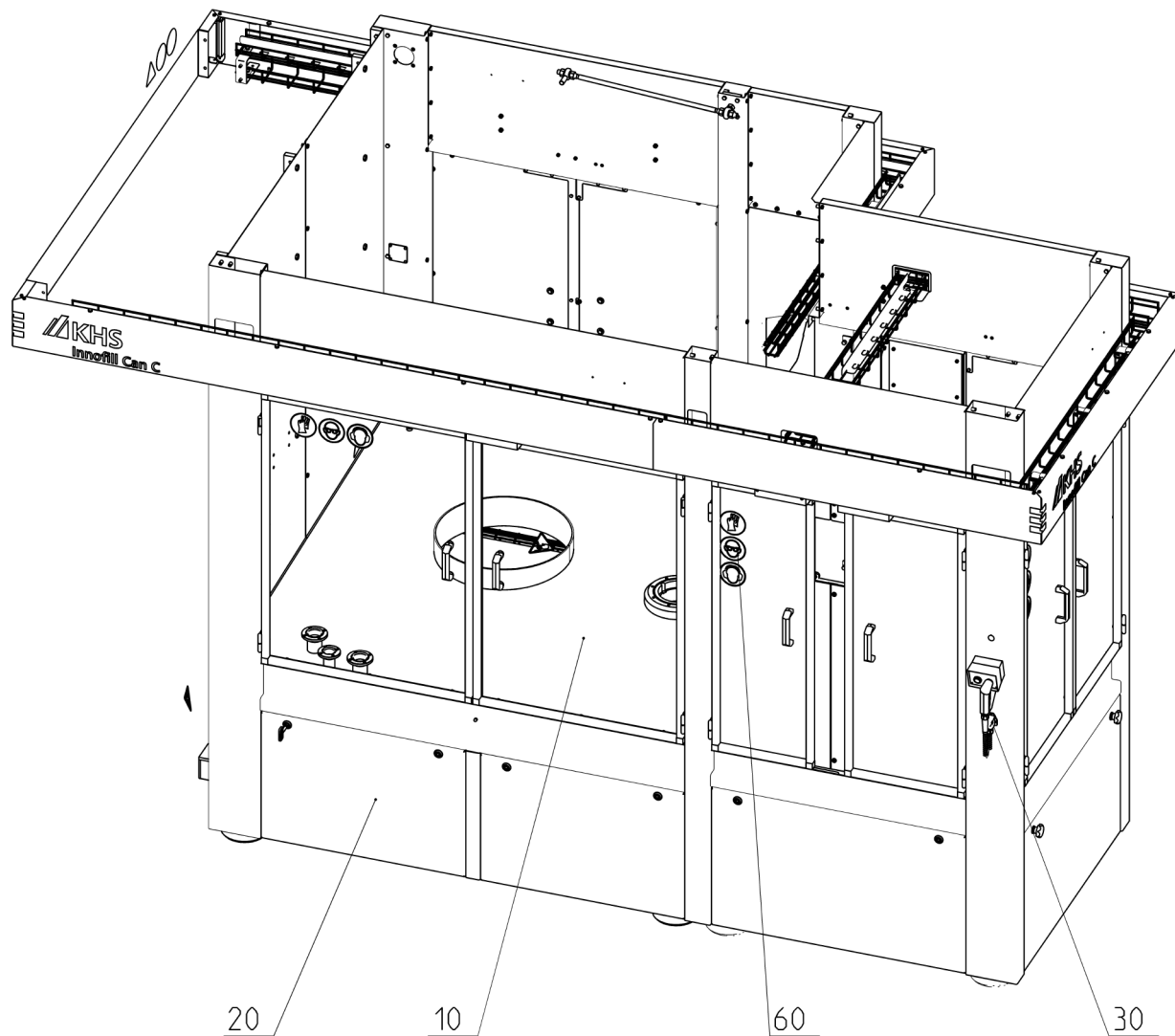
Schnitt/section A-A



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65752076S001 Cover_Can conveyor_TK-1080	65792015S021 Format parts_Filler_	KHS-V02	Page 202

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752077S001	Cover_Conveyor belt_ Abdeckung_Transportband_	1,000	Units Stück	E						
20	65752078S001	Cover_Round blank_TK-1080 Abdeckung_Ronde_TK-1080	1,000	Units Stück	E						
30	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						

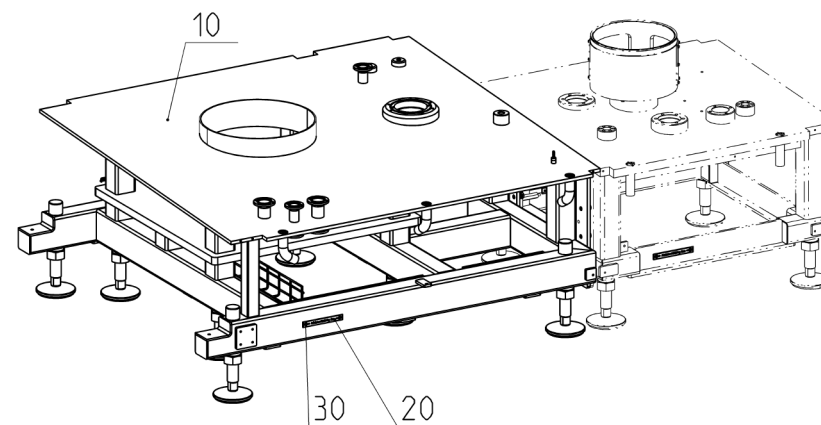
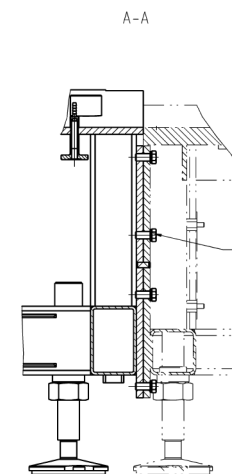
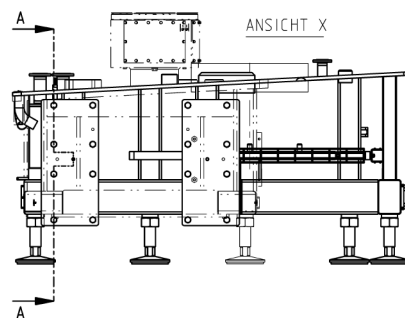
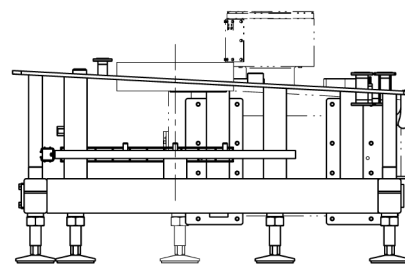
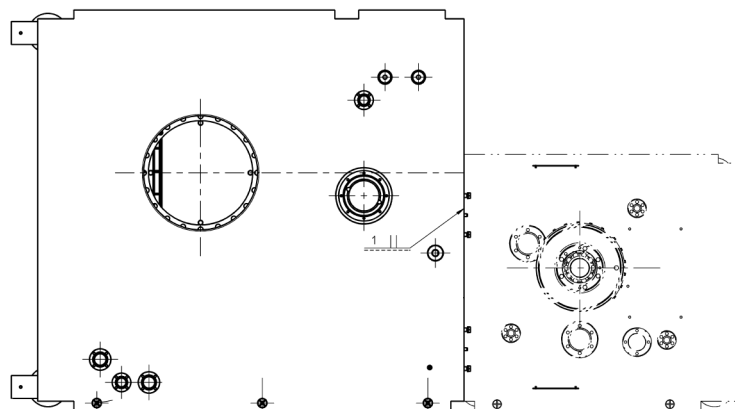
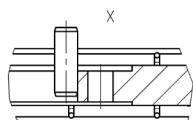
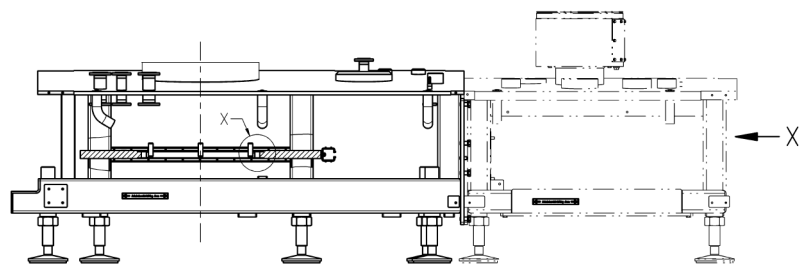
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65752076S001 Cover_Can conveyor_TK-1080	65792015S021 Format parts_Filler_			KHS-V02	Page 203



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782406S001 Machine frame_Casing_		KHS-V02	Page 204

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782409S001	Base frame_complete_ Grundgestell_komplett_	1,000	Units Stück	E						206
20	65782407S001	Casing_complete_ Verkleidung_komplett_	1,000	Units Stück	E						216
30	65782267S001	InchIng operation_Positioning_Ferrum FC0 Tippbetrieb_Positionierung_Ferrum FC03	1,000	Units Stück	E						328
60	65782501S001	Machine labeling_complete_ Maschinenbeschilderung_komplett_	1,000	Units Stück	E						332

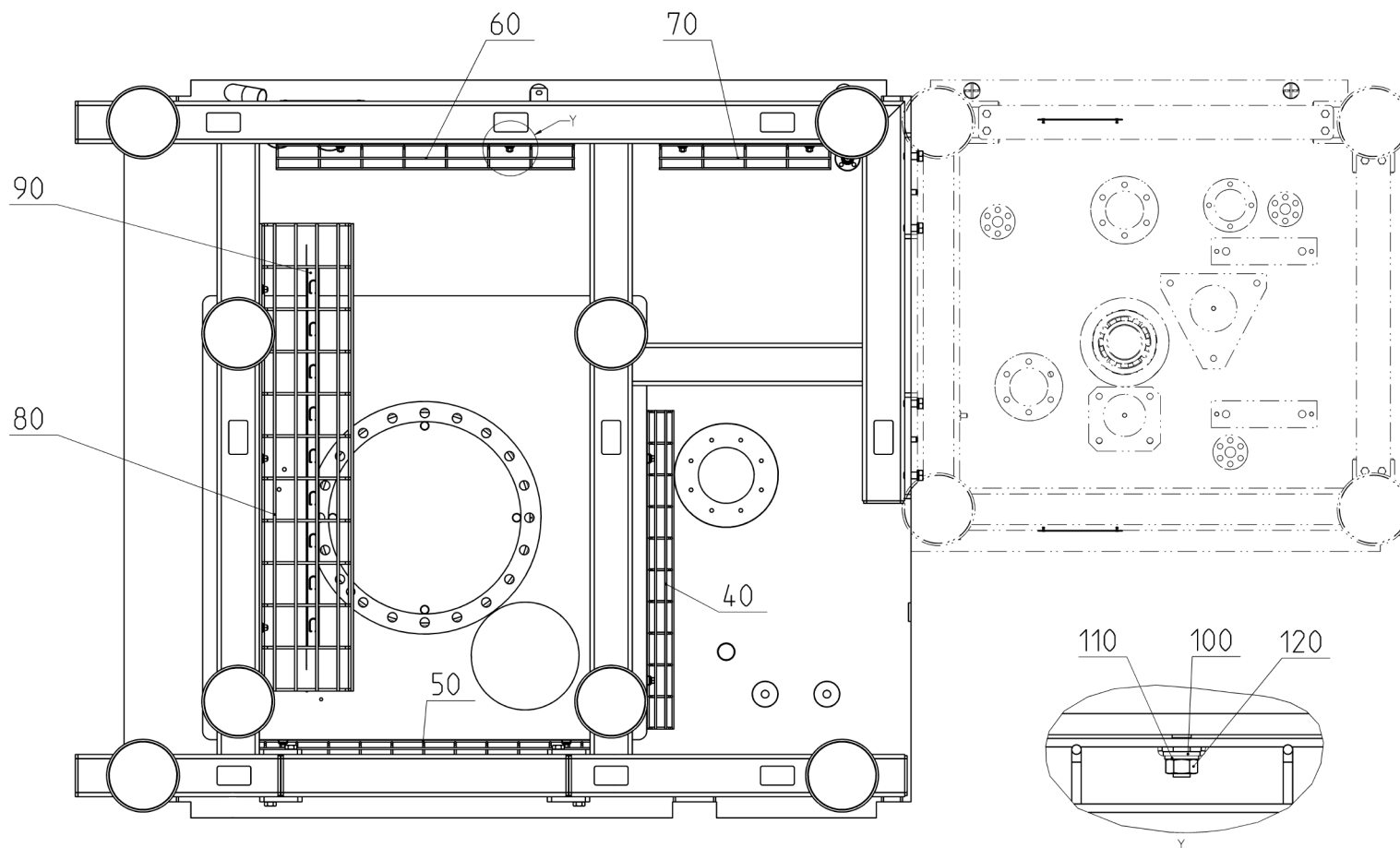
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782406S001 Machine frame_Casing_				KHS-V02	Page 205



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782409S001 Base frame_complete_	65782406S001 Machine frame_Casing_	KHS-V02	Page 206

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782226S001	Base frame_complete_ Grundgestell_komplett_	1,000	Units Stück	E						210
20	65782306S001	Plate_Lifting device_ Schild_Anhebevorrichtung_	3,000	Units Stück	E						
30	301136400190	Blind rivet_ Blindniet_	6,000	Units Stück	E						
40	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
50	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
60	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
70	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
80	301256319312	Grid channel__105x200mm Gitterkanal__105x200mm	1,000	Units Stück	E						
90	59922514S009	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
100	301256319243	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	11,000	Units Stück	E						
110	301134230120	Washer_ Unterlegscheibe_	11,000	Units Stück	E						
120	301133120170	Hexagonal nut_ Sechskantmutter_	11,000	Units Stück	E						

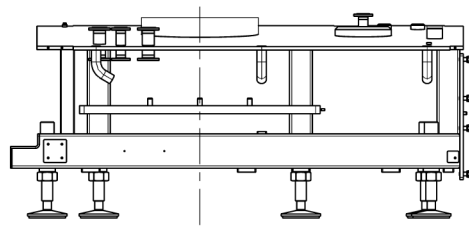
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782409S001 Base frame_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page 207



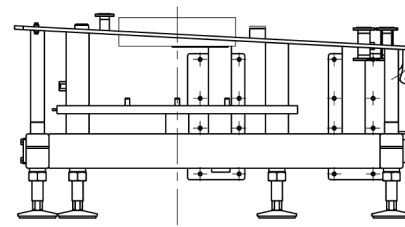
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782409S001 Base frame_complete_	65782406S001 Machine frame_Casing_		KHS-V02 Page 208

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782226S001	Base frame_complete_ Grundgestell_komplett_	1,000	Units Stück	E						210
20	65782306S001	Plate_Lifting device_ Schild_Anhebevorrichtung_	3,000	Units Stück	E						
30	301136400190	Blind rivet_ Blindniet_	6,000	Units Stück	E						
40	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
50	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
60	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
70	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
80	301256319312	Grid channel__105x200mm Gitterkanal__105x200mm	1,000	Units Stück	E						
90	59922514S009	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
100	301256319243	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	11,000	Units Stück	E						
110	301134230120	Washer_ Unterlegscheibe_	11,000	Units Stück	E						
120	301133120170	Hexagonal nut_ Sechskantmutter_	11,000	Units Stück	E						

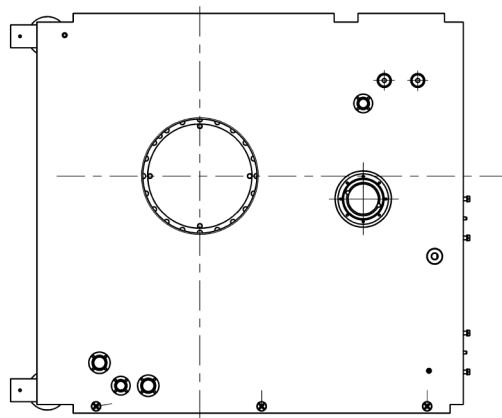
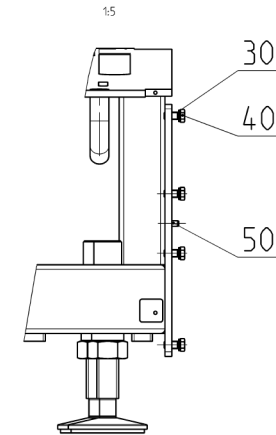
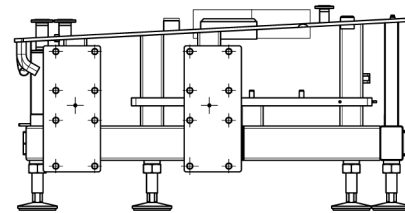
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782409S001 Base frame_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page	209



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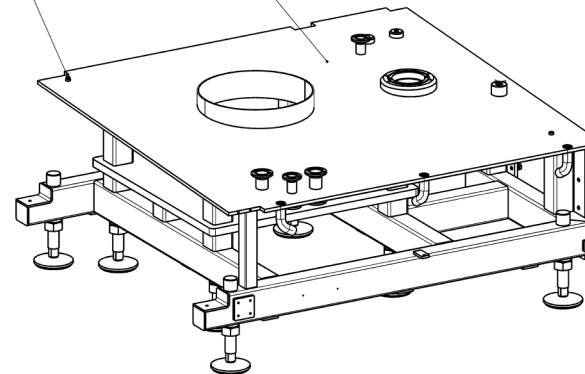


ANSICHT X



60

10



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

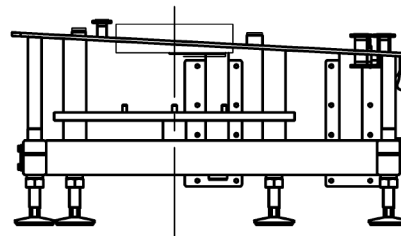
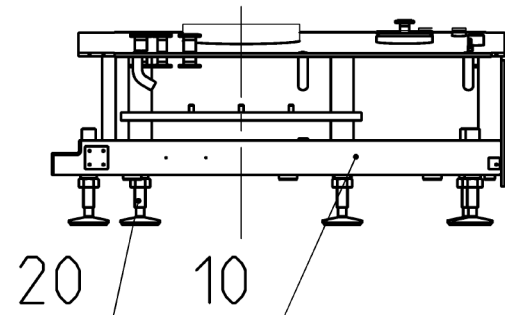
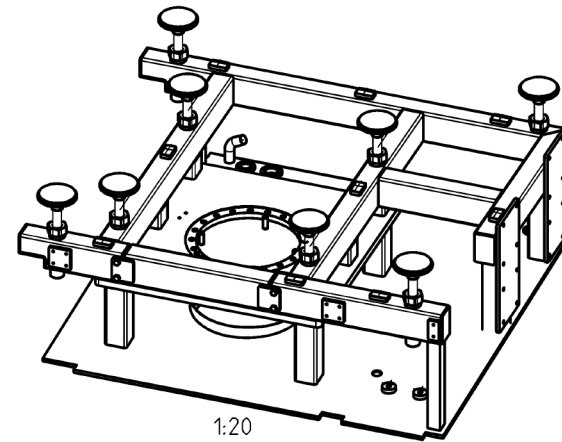
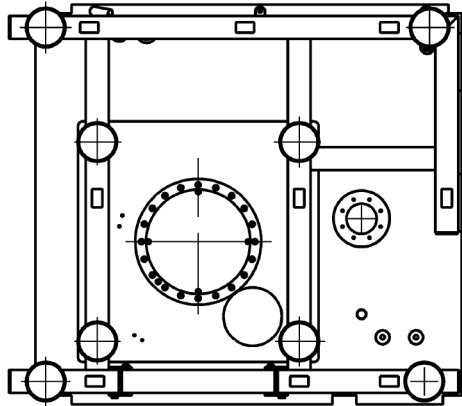
Subassembly 65782226S001 Base frame_complete_

65782409S001 Base frame_complete_

KHS-V02 Page 210

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65720346S001	Base frame_Filler_TK-1080 Grundgestell_Füller_TK-1080	1,000	Units Stück	E						212
30	301134278830	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	16,000	Units Stück	E						
40	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
50	301137215250	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
60	301132180080	Screw plug__ Verschlusschraube__	2,000	Units Stück	E						

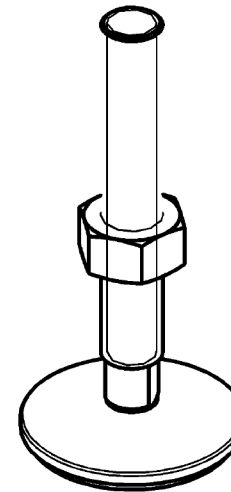
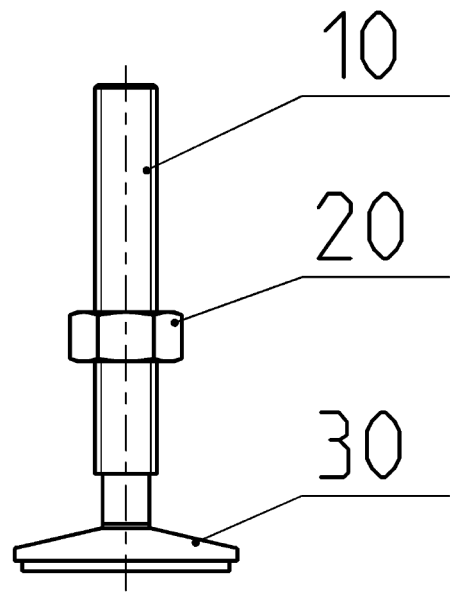
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782226S001 Base frame_complete_	65782409S001 Base frame_complete_			KHS-V02	Page 211



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65720346S001 Base frame_Filler_TK-1080	65782226S001 Base frame_complete_		KHS-V02 Page 212

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782022S100	Base frame_Filler_DVD-Micro Grundgestell_Füller_DVD-Micro	1,000	Units Stück	E						
20	65782172S001	Screw-jack foot_complete_ Fußspindel_komplett_	8,000	Units Stück	E						214

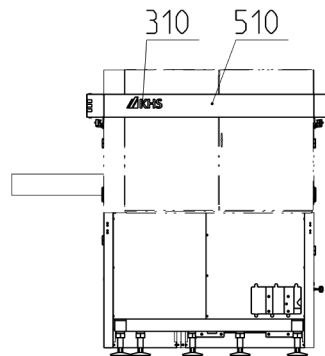
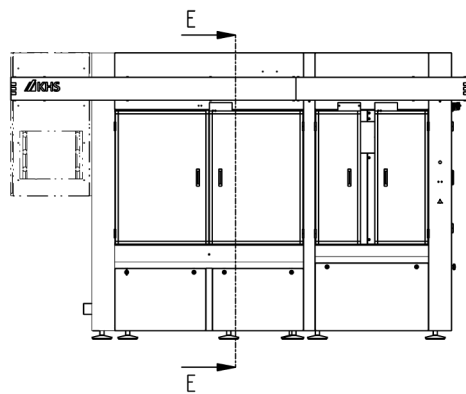
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65720346S001 Base frame_Filler_TK-1080	65782226S001 Base frame_complete_			KHS-V02	Page 213



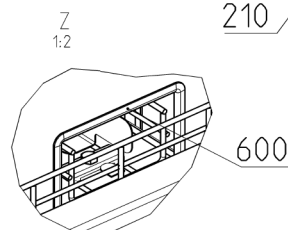
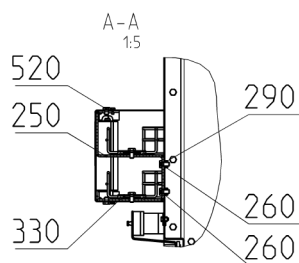
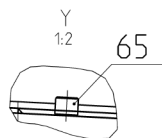
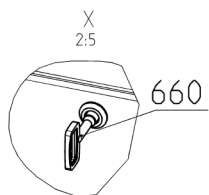
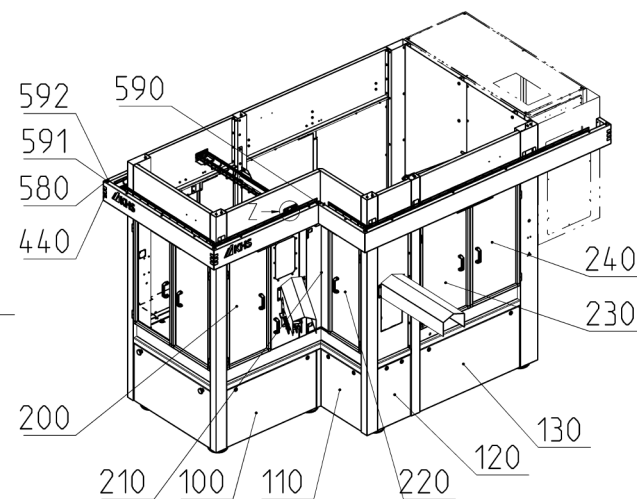
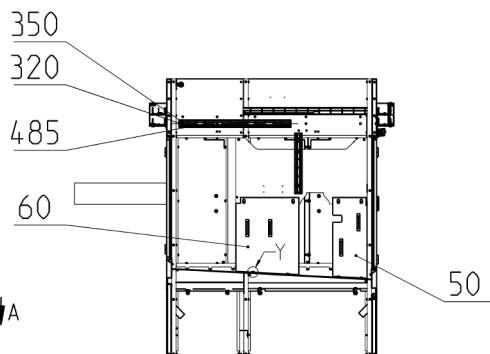
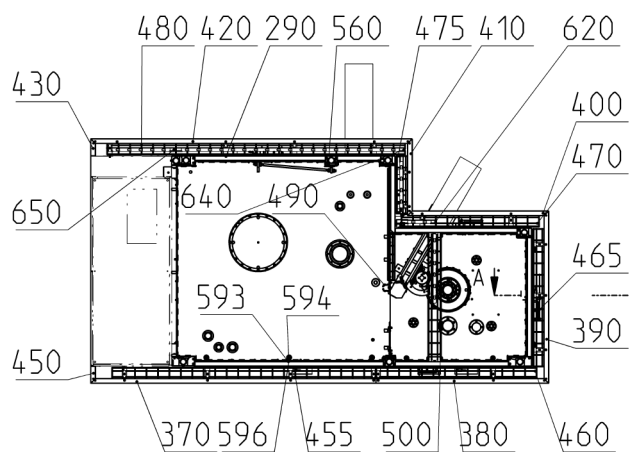
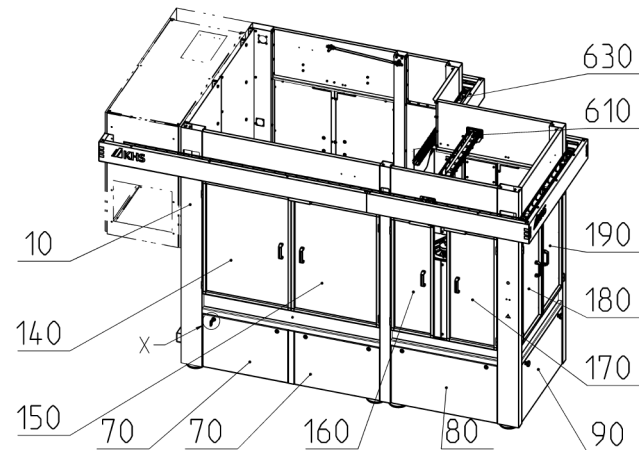
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782172S001 Screw-jack foot_complete_	65720346S001 Base frame_Filler_TK-1080		KHS-V02 Page 214

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301014110860	Screw-jack foot__ Fußspindel__	1,000	Units Stück	E						
20	301133123880	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
30	301014100382	Base plate_complete_ Fußplatte_komplett__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782172S001 Screw-jack foot_complete_	65720346S001 Base frame_Filler_TK-1080			KHS-V02	Page 215



E-E



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

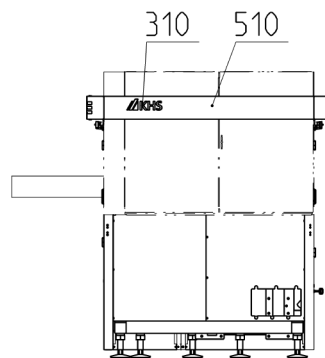
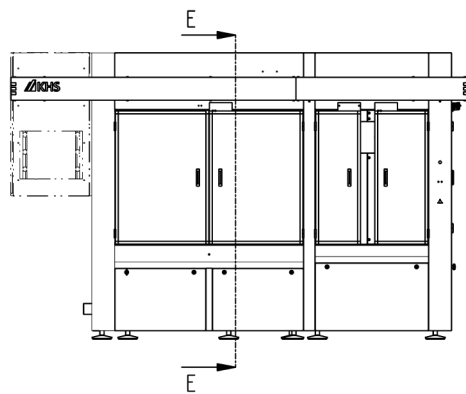
Subassembly 65782407S001 Casing_complete_

65782406S001 Machine frame_Casing_

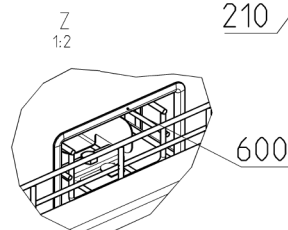
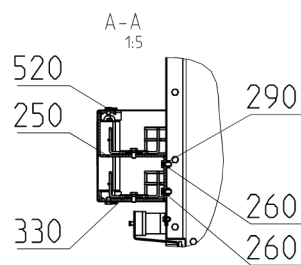
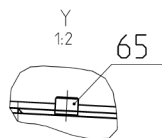
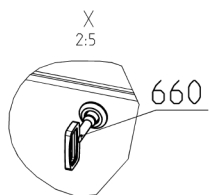
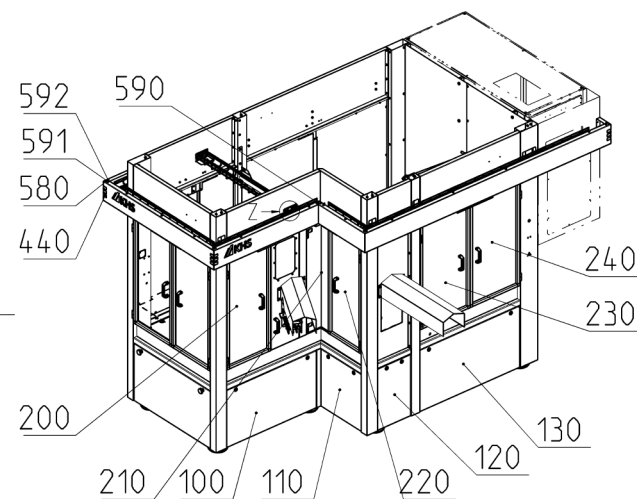
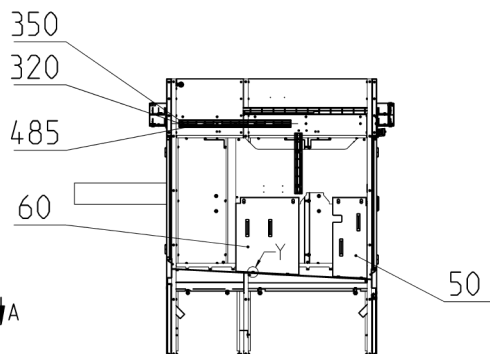
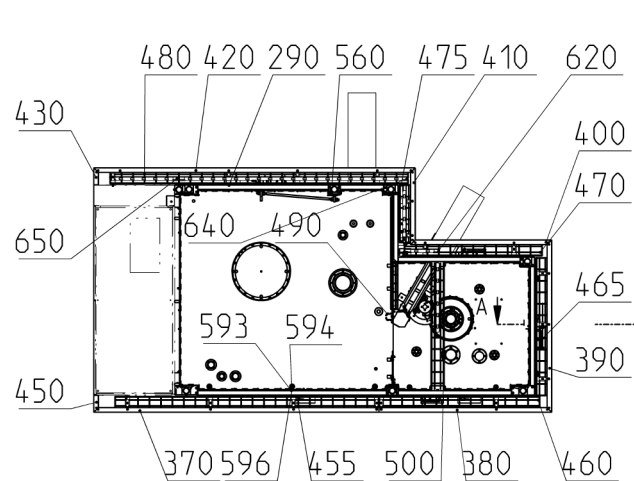
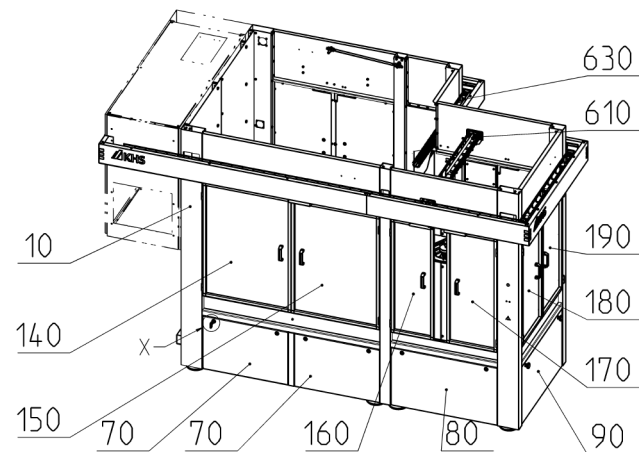
KHS-V02 Page 216

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782408S001	Casing__ Verkleidung__	1,000	Units Stück	E						224
50	65782437S001	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						258
60	65782435S001	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						260
65	65782259S001	Clamping bolt__ Klemmbolzen__	4,000	Units Stück	E						
70	65782109S010	Protection sheet_complete_ Schutzblech_komplett_	2,000	Units Stück	E						262
80	65782109S004	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						264
90	65782461S001	Protection sheet__ Schutzblech__	1,000	Units Stück	E						266
100	65782109S030	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						270
110	65782109S002	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						272
120	65782109S008	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						274
130	65782109S014	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						276
140	65782293S003	Door_left_ Tür_links_	1,000	Units Stück	E						278
150	65782346S003	Door_right_ Tür_rechts_	1,000	Units Stück	E						282
160	65782424S001	Door_left_ Tür_links_	1,000	Units Stück	E						286
170	65782425S001	Door_right_ Tür_rechts_	1,000	Units Stück	E						290
180	65782293S004	Door_left_ Tür_links_	1,000	Units Stück	E						294
190	65782346S004	Door_right_ Tür_rechts_	1,000	Units Stück	E						298
200	65782293S006	Door_left_ Tür_links_	1,000	Units Stück	E						302

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782407S001 Casing_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page 217



E-E



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

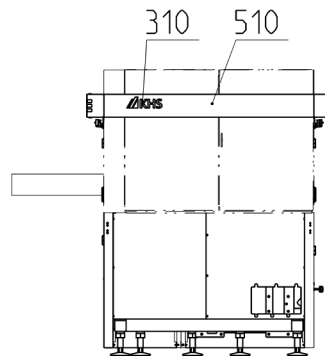
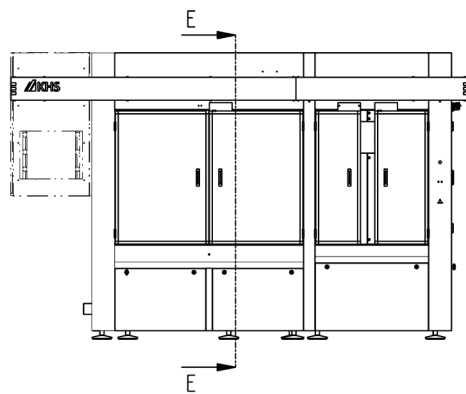
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65782406S001 Machine frame_Casing_

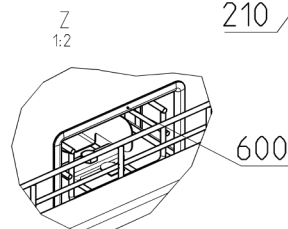
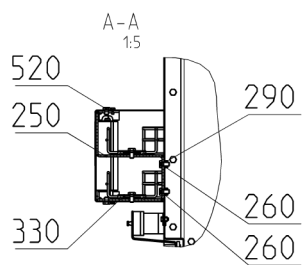
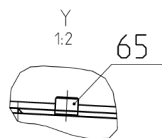
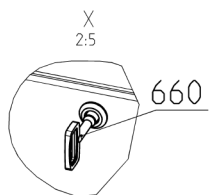
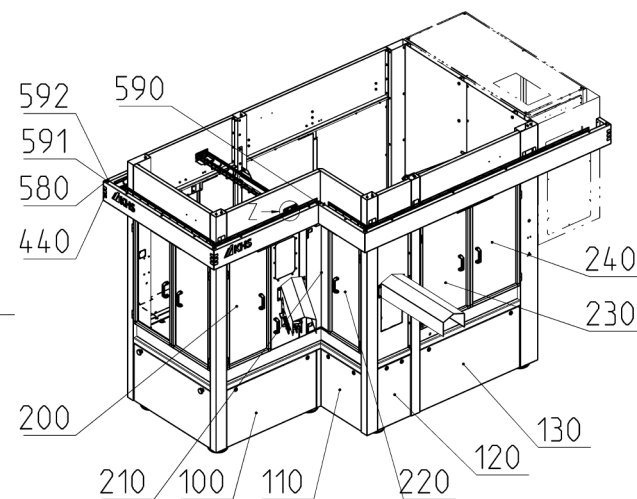
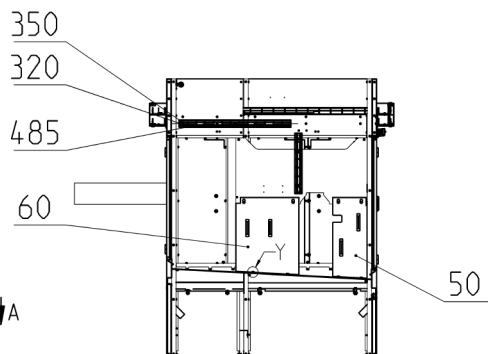
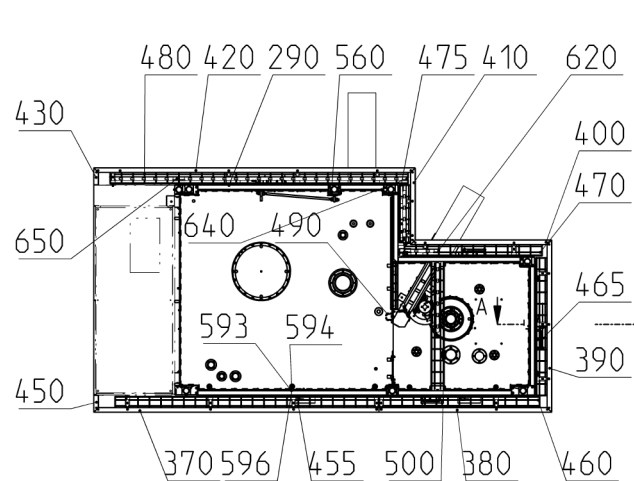
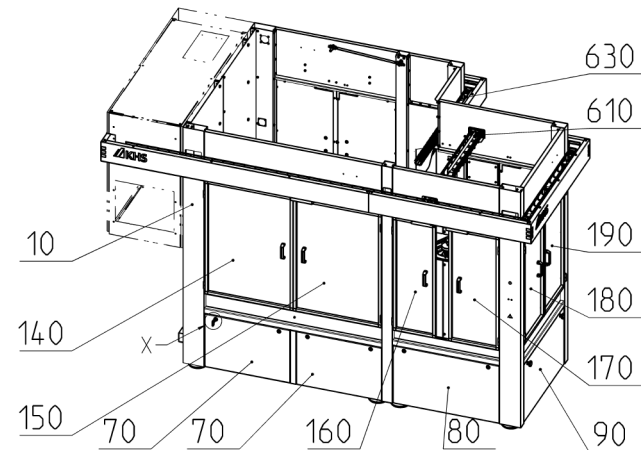
KHS-V02 Page 218

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	65782286S002	Safety door_complete_ Schutztür_komplett_	1,000	Units Stück	E						306
220	65782363S003	Door_right_ Tür_rechts_	1,000	Units Stück	E						312
230	65782293S002	Door_left_ Tür_links_	1,000	Units Stück	E						316
240	65782346S002	Door_right_ Tür_rechts_	1,000	Units Stück	E						320
250	65782068S001	Clamp plate_ Klammerblech_	17,000	Units Stück	E						
260	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	28,000	Units Stück	E						
290	301133120170	Hexagonal nut_ Sechskantmutter_	30,000	Units Stück	E						
300	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
310	301025056000	Company name plate__KHS Firmenschild__KHS	4,000	Units Stück	E						
320	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
330	301256319244	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	36,000	Units Stück	E						
340	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	37,000	Units Stück	E						
350	301256319243	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	4,000	Units Stück	E						
360	301133120170	Hexagonal nut_ Sechskantmutter_	5,000	Units Stück	E						
370	65782236S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
380	65782236S002	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
390	65782325S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
400	65782323S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782407S001 Casing_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page 219



E-E



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

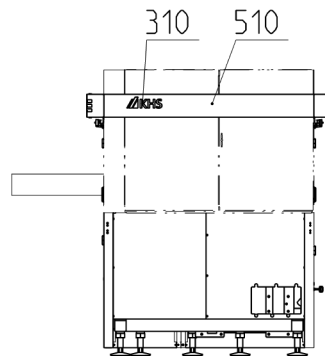
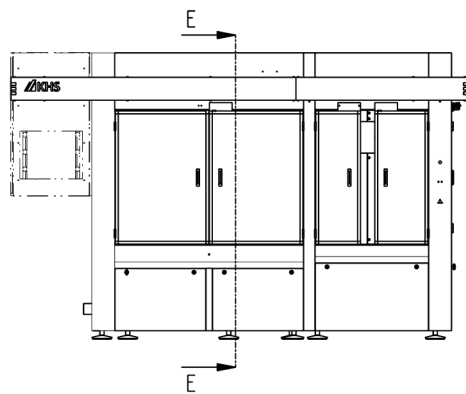
Subassembly 65782407S001 Casing_complete_

65782406S001 Machine frame_Casing_

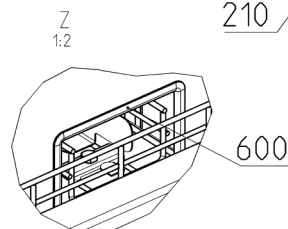
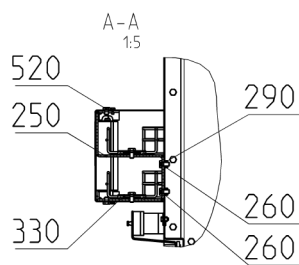
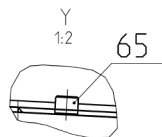
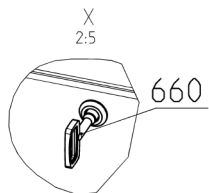
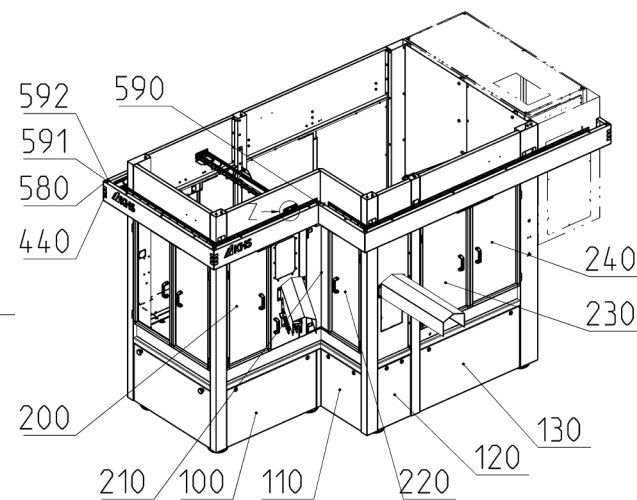
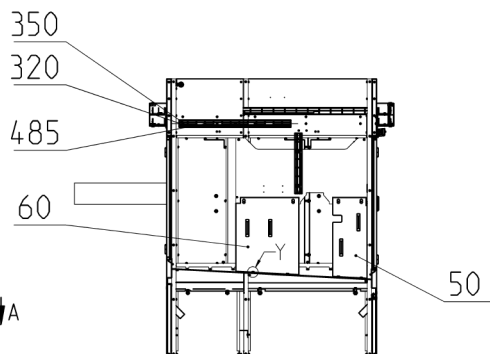
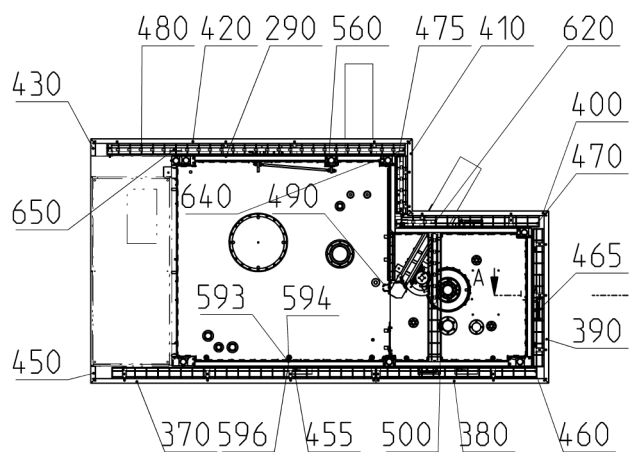
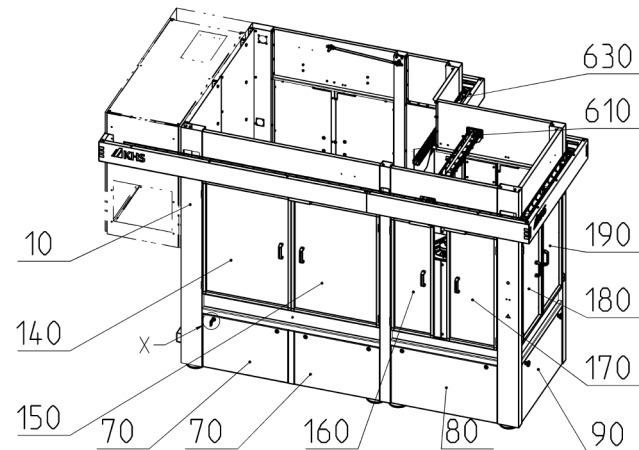
KHS-V02 Page 220

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
410	65782240S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
420	65782241S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
430	65782242S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						324
440	301266311581	Signal lamp_Light-emitting diode_24VDC Signalleuchte_Leuchtdiode_24VDC	4,000	Units Stück	E						
450	65782237S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
455	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
460	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
465	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
470	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
475	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
480	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
485	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
490	301256319300	Grid channel__50 x 50mm Gitterkanal__50 x 50mm	1,000	Units Stück	E						
500	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
510	301025991480	Belt__KHS Band__KHS	1,000	Units Stück	E						
520	301132171320	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	34,000	Units Stück	E						
560	65782234S001	Torque support_ Drehmomentstütze_	1,000	Units Stück	E						326
580	29123037S001	Angle_Corner_Clearline Winkel_Ecke_Clearline	10,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782407S001 Casing_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page	221



E-E



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

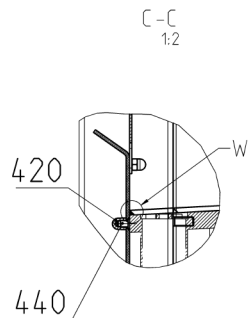
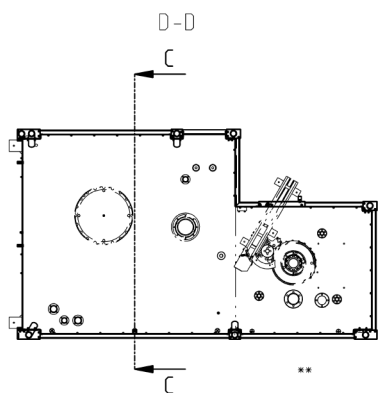
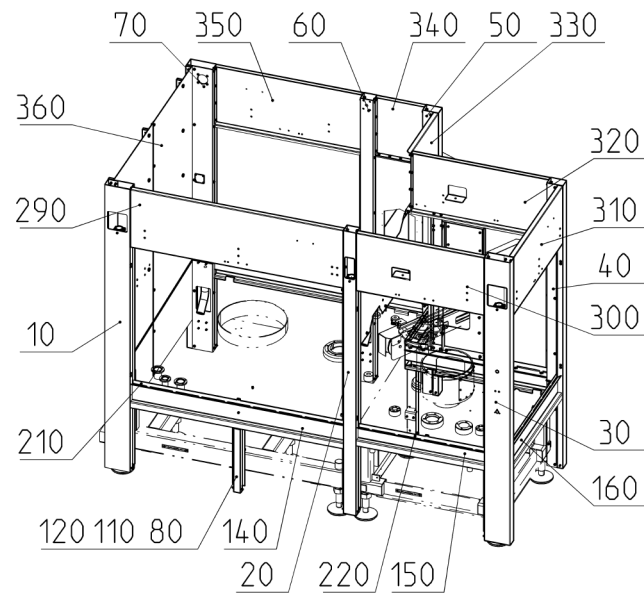
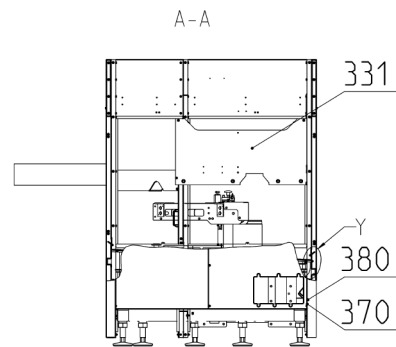
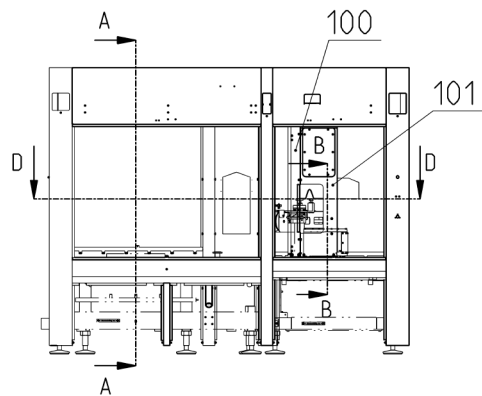
Subassembly 65782407S001 Casing_complete_

65782406S001 Machine frame_Casing_

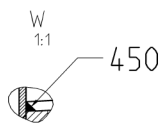
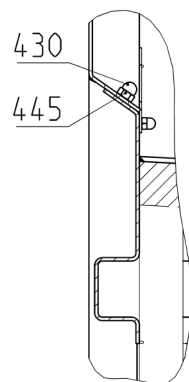
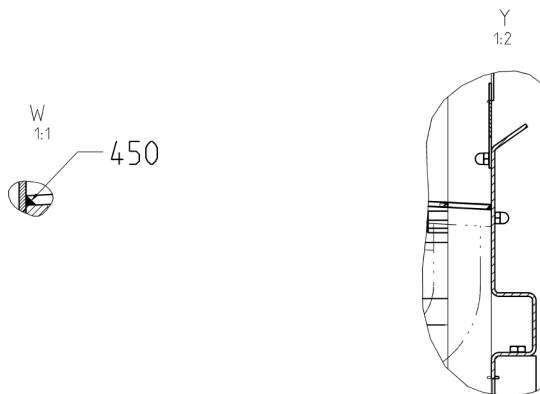
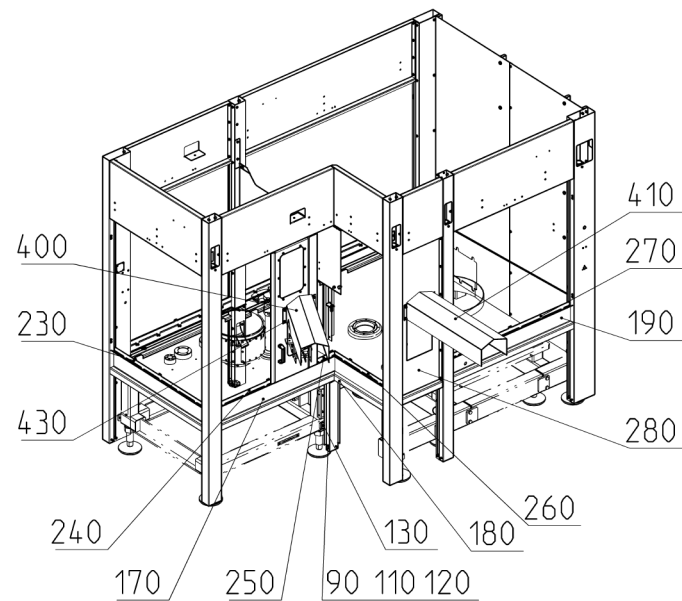
KHS-V02 Page 222

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
590	65782358S001	Angle_Corner_Clearline Winkel_Ecke_Clearline	2,000	Units Stück	E						
591	301134230050	Washer_ Unterlegscheibe_	24,000	Units Stück	E						
592	301132170410	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
593	65782374S001	Rubber buffer_ Gummipuffer_	7,000	Units Stück	E						
594	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	7,000	Units Stück	E						
596	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	7,000	Units Stück	E						
600	301204600150	Profile_ Profil_	1,000	Units Stück	E						
610	59922514S006	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
620	59922514S002	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
630	59922514S004	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
640	59922514S020	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
650	59922514S005	Sheet metal_Shield_ Blech_Abschirmung_	1,000	Units Stück	E						
660	301262905571	Spanner_Switch cabinet_ Schlüssel_Schaltsschrank_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782407S001 Casing_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page 223



B-B
1:2



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

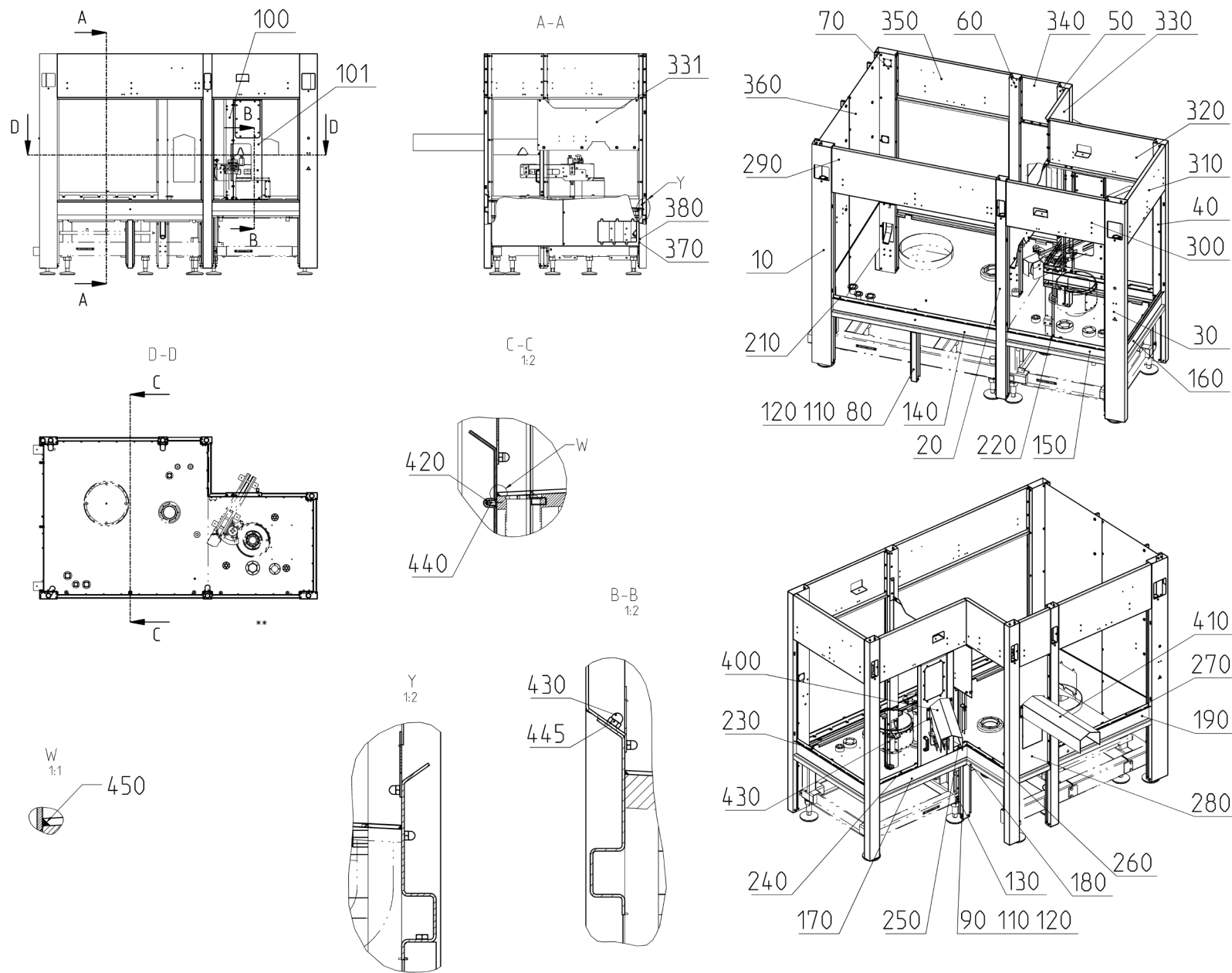
Subassembly 65782408S001 Casing__

65782407S001 Casing_complete_

KHS-V02 Page 224

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782337S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							228
20	65782418S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							232
30	65782420S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							234
40	65782422S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						236
50	65782442S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							238
60	65782331S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							240
70	65782334S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück							242
101	65782500S001	Sheet metal_Outlet_Complete Blech_Abtransport_Complete	1,000	Units Stück							246
280	65782092S002	Sheet metal_complete_ Blech_komplett_	1,000	Units Stück							248
330	65782413S001	Sheet metal_ Blech_	1,000	Units Stück							250
331	65782416S001	Partition plate_complete_ Stegblech_komplett_	1,000	Units Stück							252
360	65782228S001	Sheet metal_complete_ Blech_komplett_	1,000	Units Stück							256
370	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						
380	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
400	65782094S001	Hood_ Haube_	1,000	Units Stück	E						
410	65782093S001	Sheet metal_ Blech_	1,000	Units Stück	E						
420	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	63,000	Units Stück	E						
430	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	12,000	Units Stück	E						

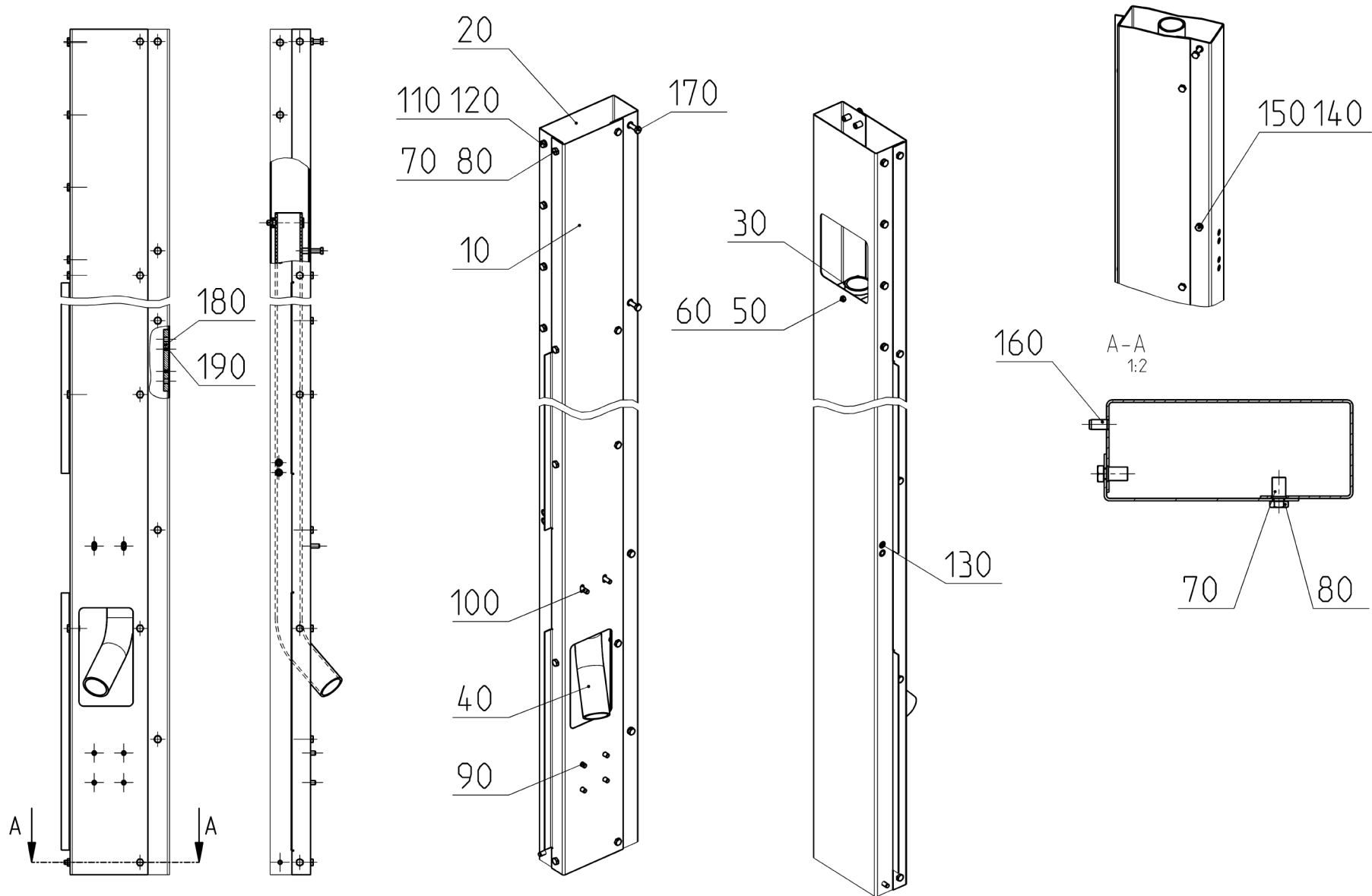
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782408S001 Casing__	65782407S001 Casing_complete_			KHS-V02	Page	225



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782408S001 Casing__	65782407S001 Casing_complete_		KHS-V02 Page 226

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
440	301132682970	Thread bolt__ Gewindebolzen__	63,000	Units Stück	E						
445	301132683360	Thread bolt__ Gewindebolzen__	4,000	Units Stück	E						
450	301244902930	Adhesive__ Kleber__	3,000	Units Stück	E						

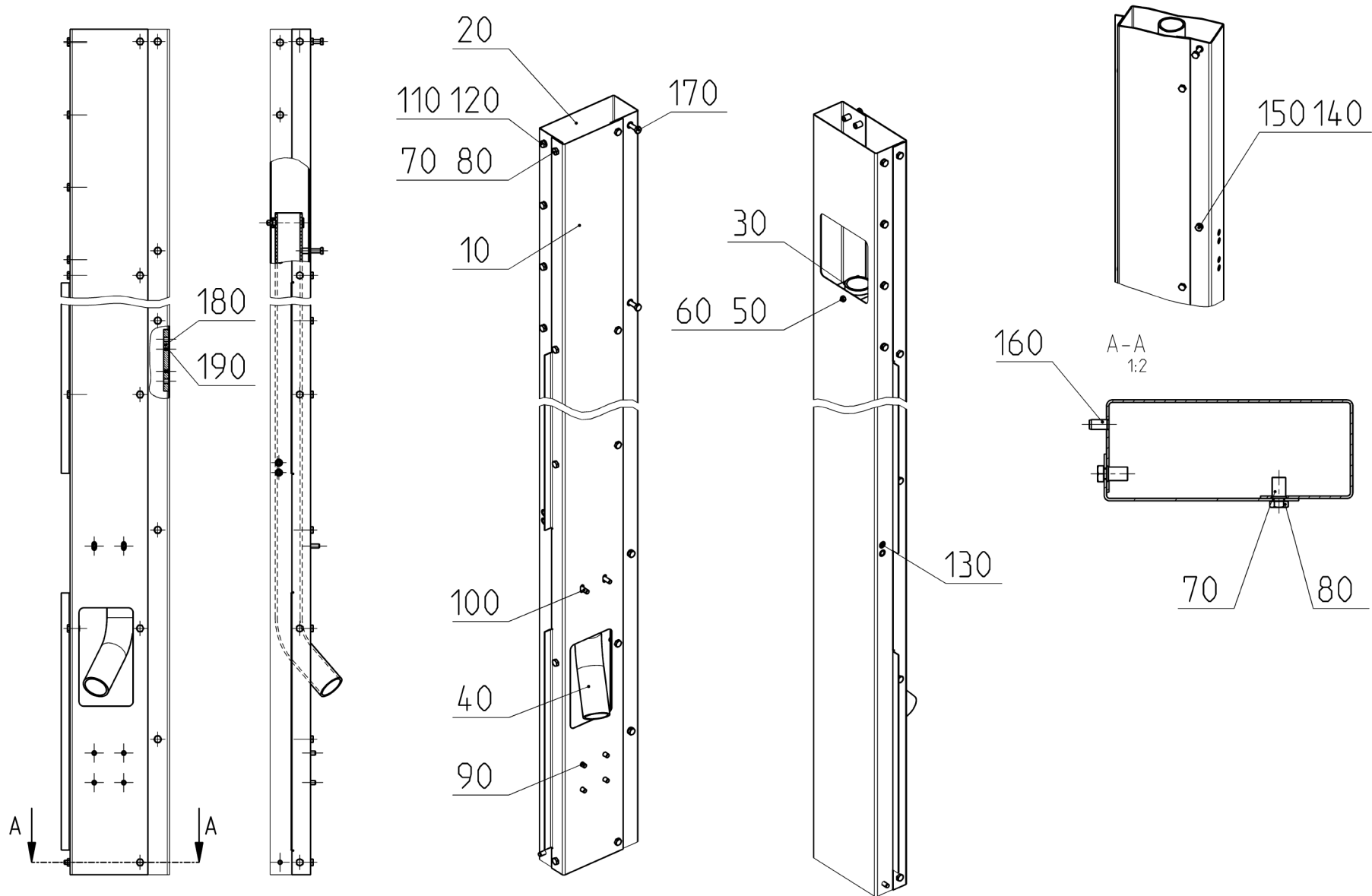
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782408S001 Casing__	65782407S001 Casing_complete_			KHS-V02	Page	227



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782337S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 228

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782045S002	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782338S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	12,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	14,000	Units Stück	E						
90	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301133902760	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
120	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
130	301133902760	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
140	301133902760	Blind rivet nut_ Blindnietmutter_	6,000	Units Stück	E						
150	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
160	301137213220	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
170	301132171770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
180	65782359S001	Fixing plate_ Anschraubplatte_	1,000	Units Stück	E						

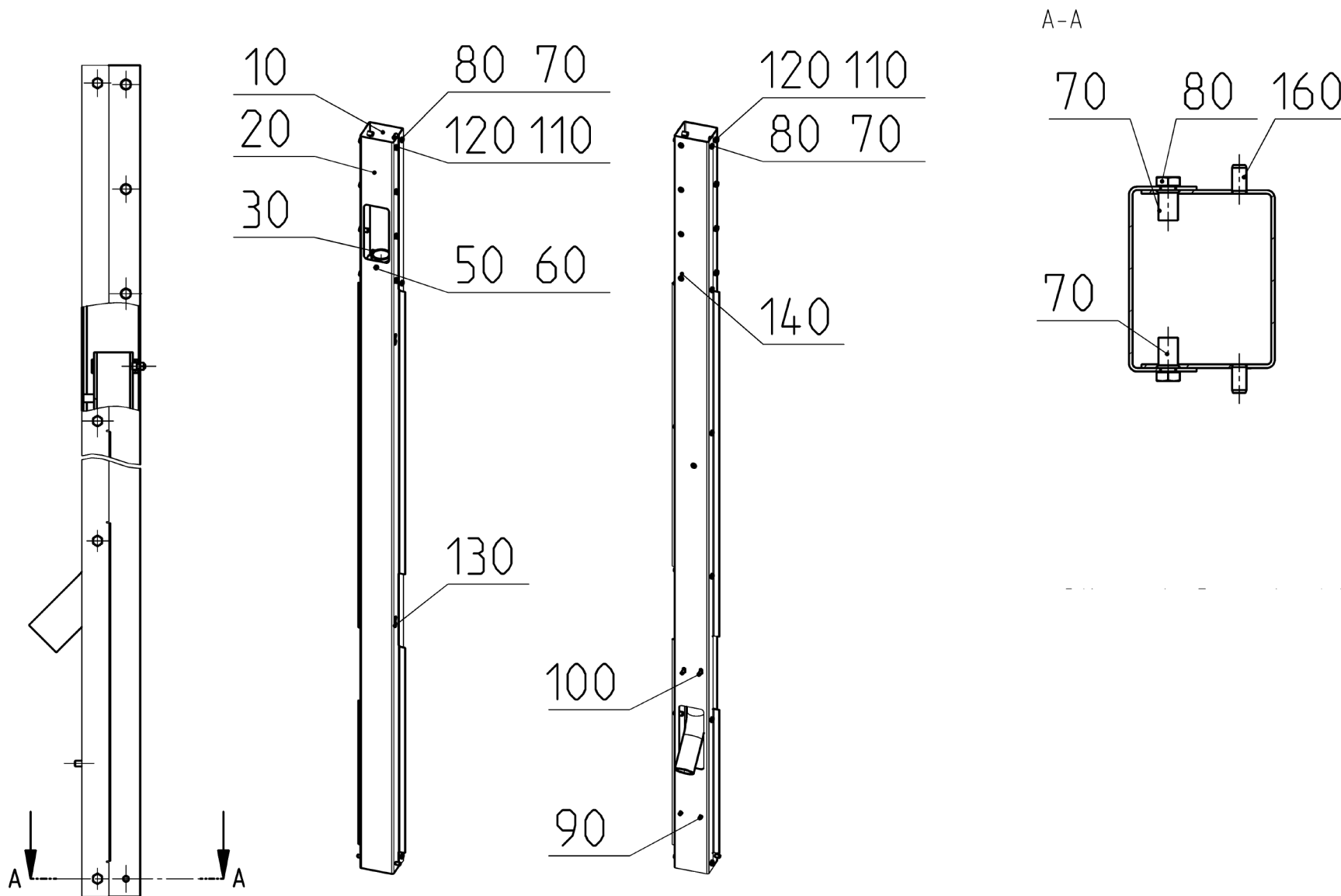
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782337S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	229



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782337S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 230

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						

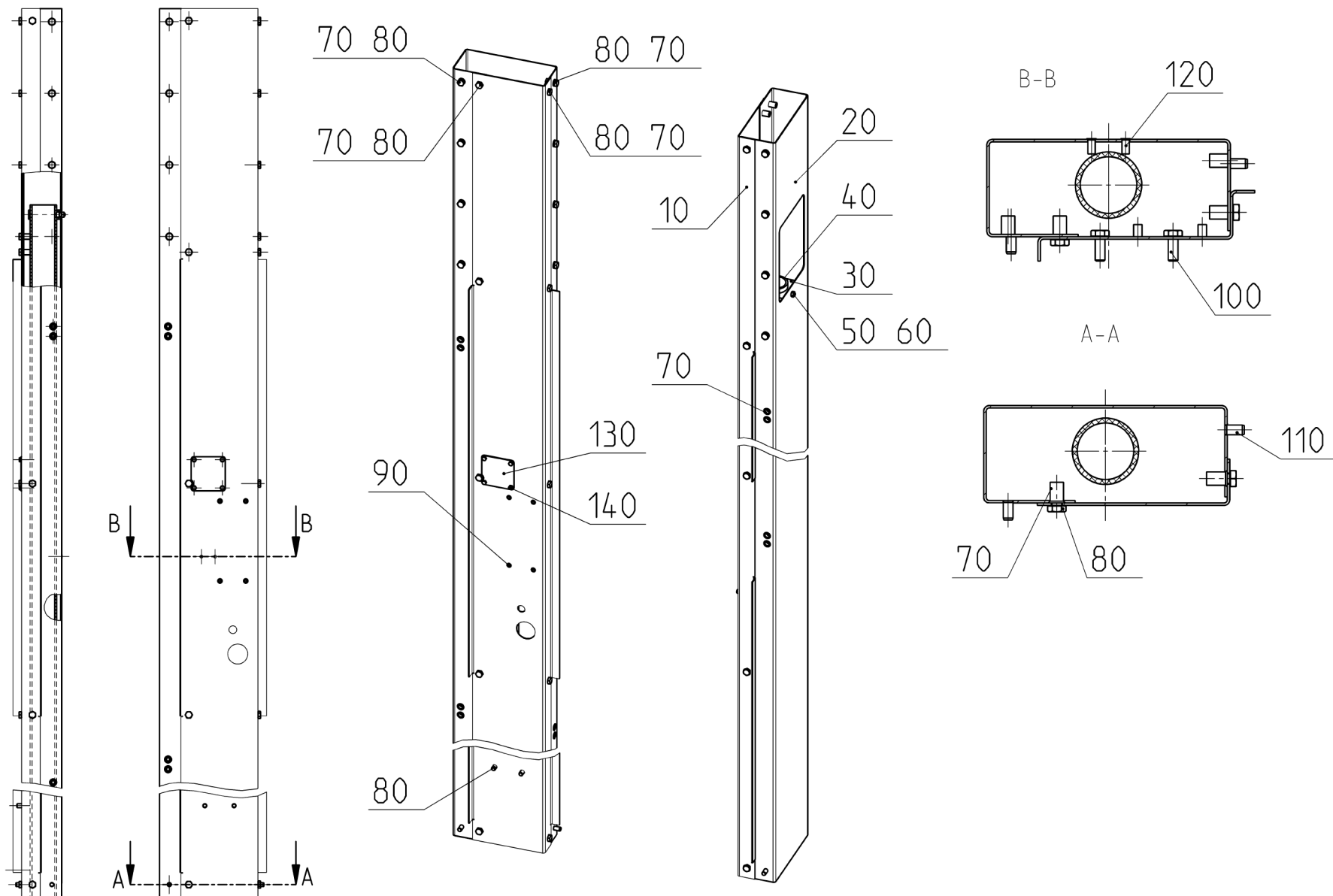
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782337S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	231



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782418S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 232

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782439S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782419S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	13,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	13,000	Units Stück	E						
90	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301133902760	Blind rivet nut_ Blindnietmutter_	8,000	Units Stück	E						
120	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
130	301133902760	Blind rivet nut_ Blindnietmutter_	8,000	Units Stück	E						
140	301133902760	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
160	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

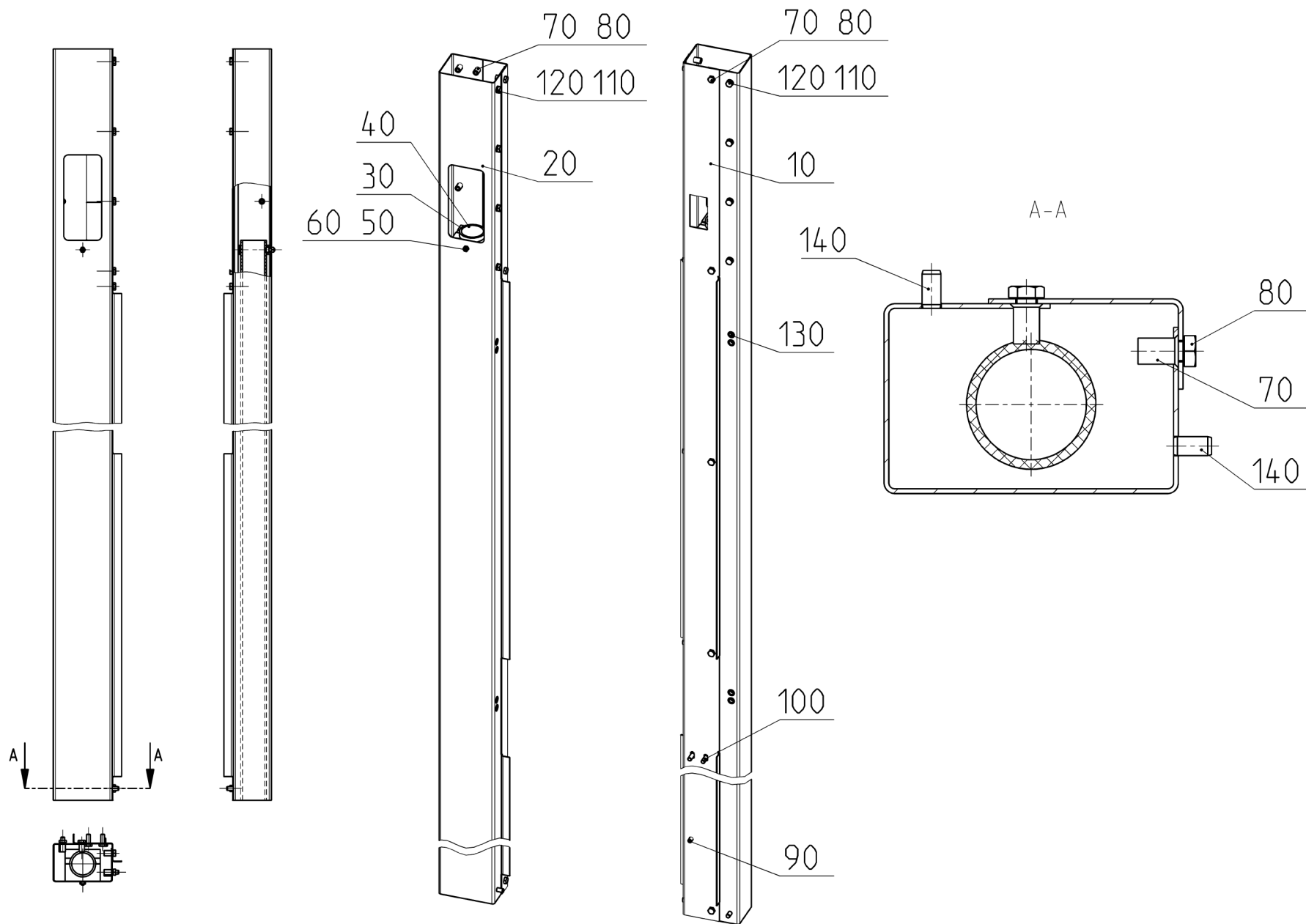
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782418S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	233



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782420S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 234

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782440S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782421S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	22,000	Units Stück	E						
90	301133902550	Blind rivet nut_ Blindnietmutter_	8,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
120	301133900050	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
130	65782373S001	Cover plate_ Abdeckblech_	1,000	Units Stück	E						
140	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

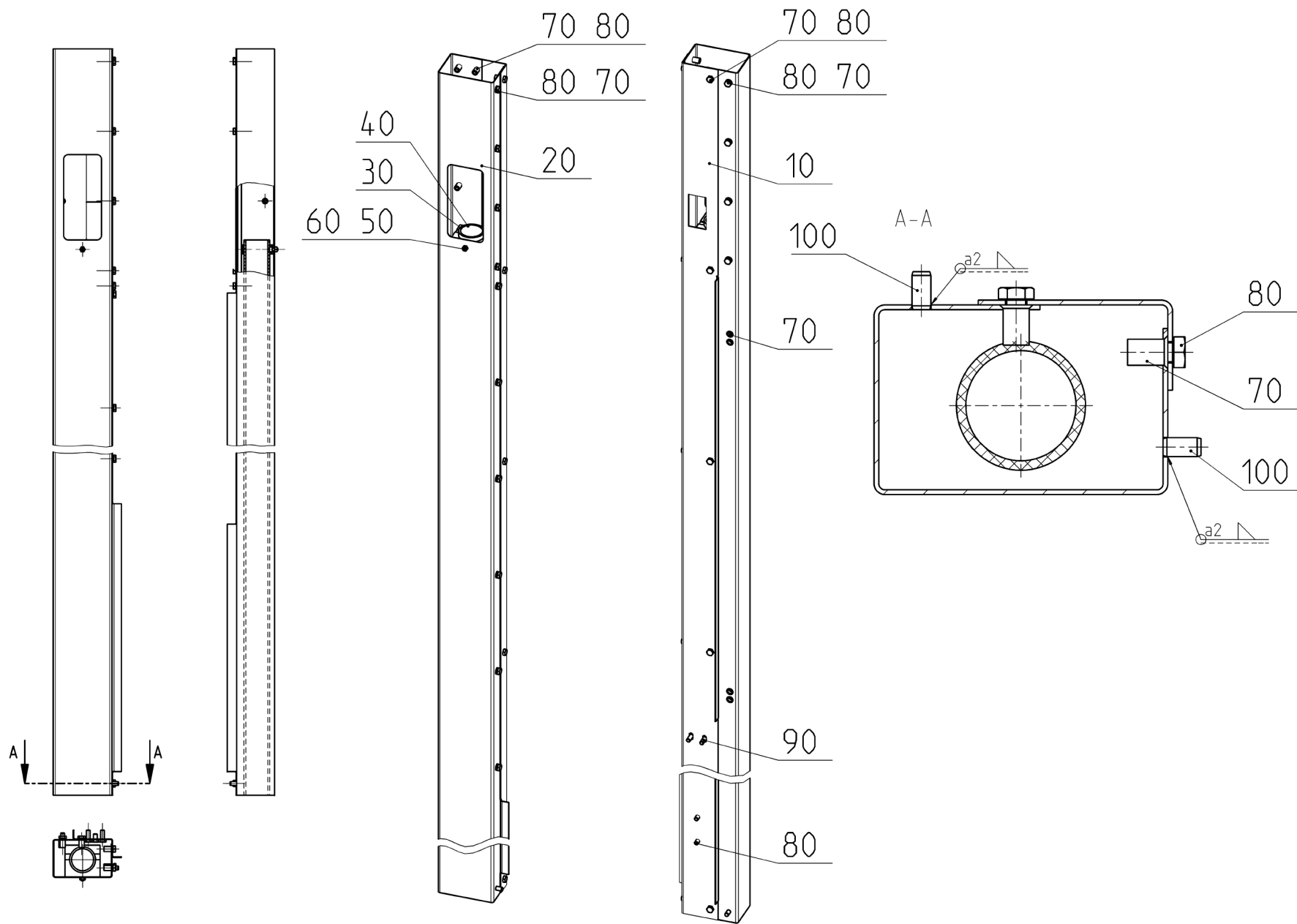
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Subassembly	65782420S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	235



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782422S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 236

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782441S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782423S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	12,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
90	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301133902760	Blind rivet nut_ Blindnietmutter_	8,000	Units Stück	E						
120	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
130	301133902760	Blind rivet nut_ Blindnietmutter_	8,000	Units Stück	E						
140	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

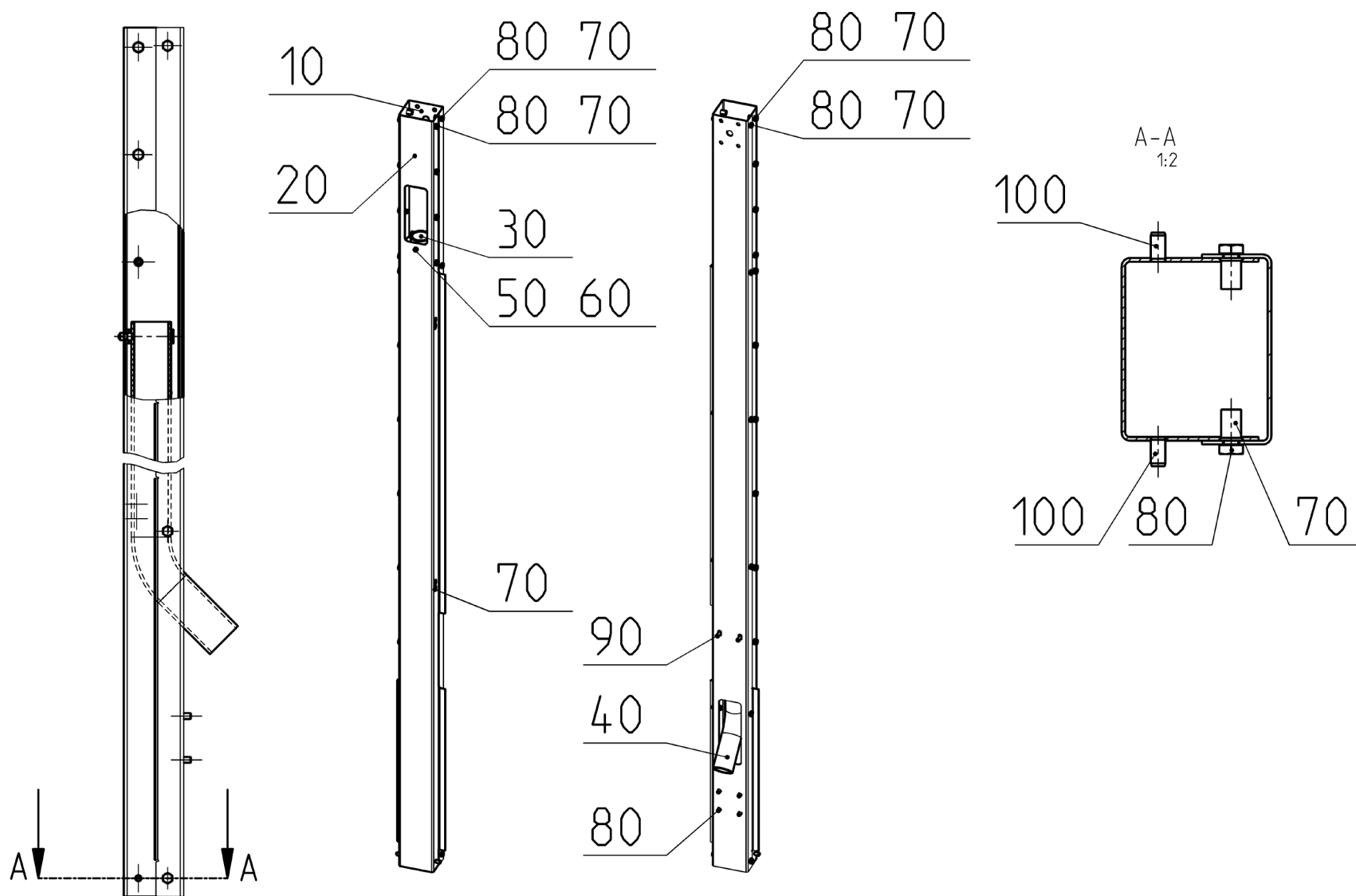
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Subassembly	65782422S001 Pillar_complete_	65782408S001 Casing_		KHS-V02	Page	237



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782442S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 238

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782443S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782444S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	30,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	28,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

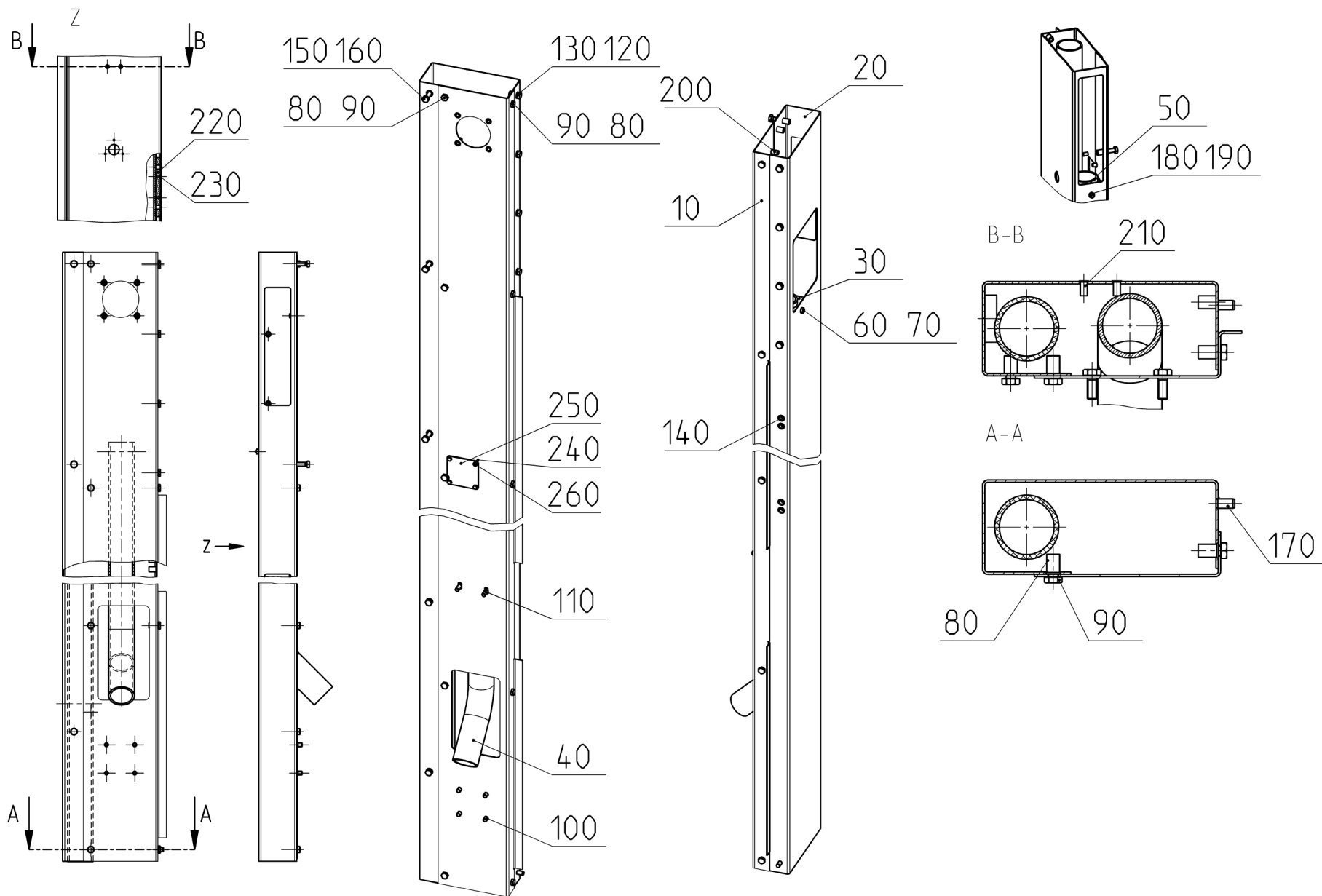
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Subassembly	65782442S001 Pillar_complete_	65782408S001 Casing_		KHS-V02	Page	239



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782331S001 Pillar_complete_		65782408S001 Casing_		KHS-V02 Page 240

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782050S002	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782333S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	1,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	30,000	Units Stück	E						
80	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	30,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

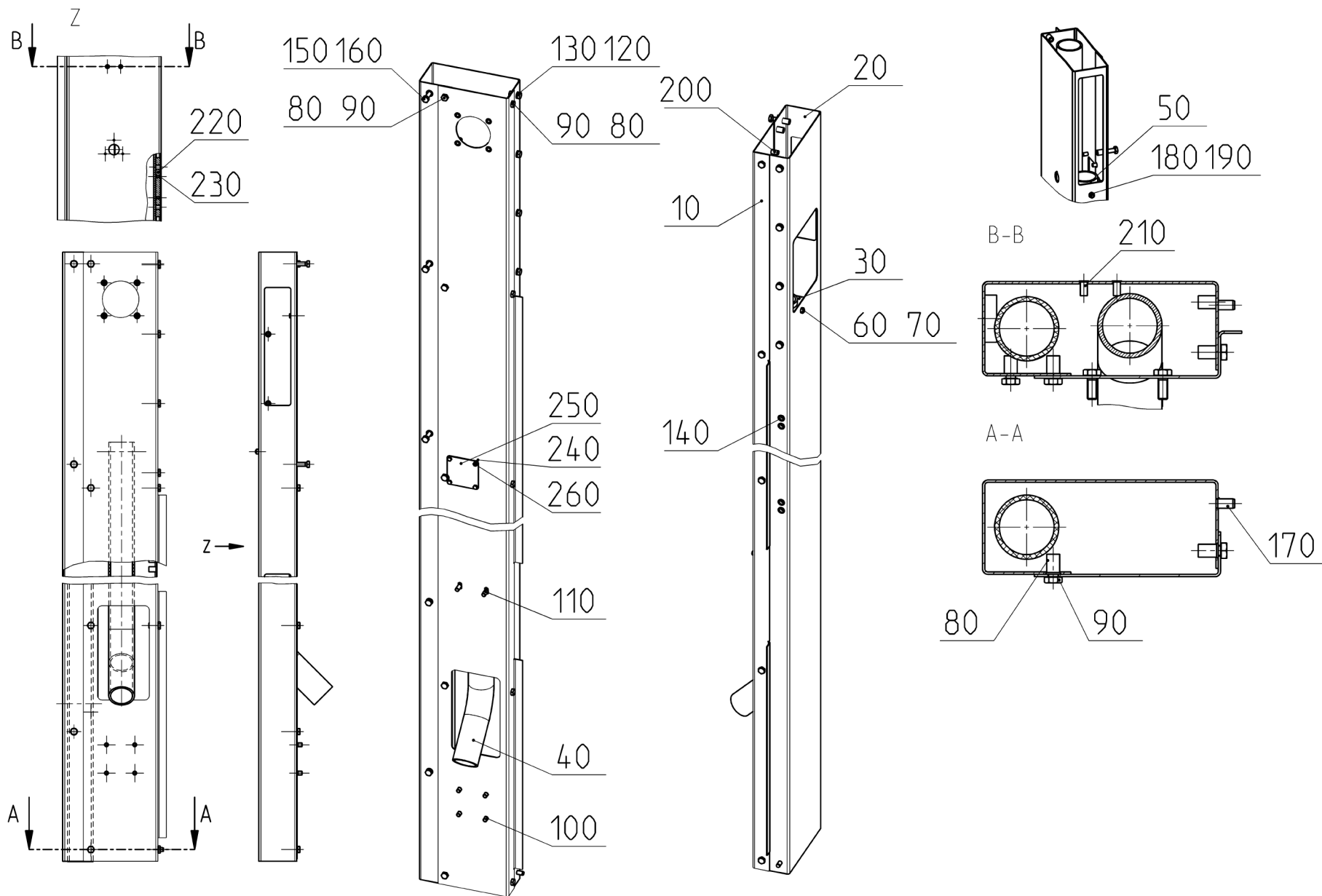
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Subassembly	65782331S001 Pillar_complete_	65782408S001 Casing_		KHS-V02	Page	241



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782334S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 242

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782042S002	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65782335S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301256416270	Bracket_Insulating plastic tube_ Halter_Schutzschlauch_	2,000	Units Stück	E						
40	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
50	301255113070	Insulating plastic tube_Cable_ Schutzschlauch_Kabel_	1,000	Units Stück	E						
60	301132150710	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
70	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
80	301133902760	Blind rivet nut_ Blindnietmutter_	12,000	Units Stück	E						
90	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	15,000	Units Stück	E						
100	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
110	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301133902760	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
130	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
140	301133902760	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
150	301133902760	Blind rivet nut_ Blindnietmutter_	6,000	Units Stück	E						
160	301132171770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
170	301137213220	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
180	301132150740	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						

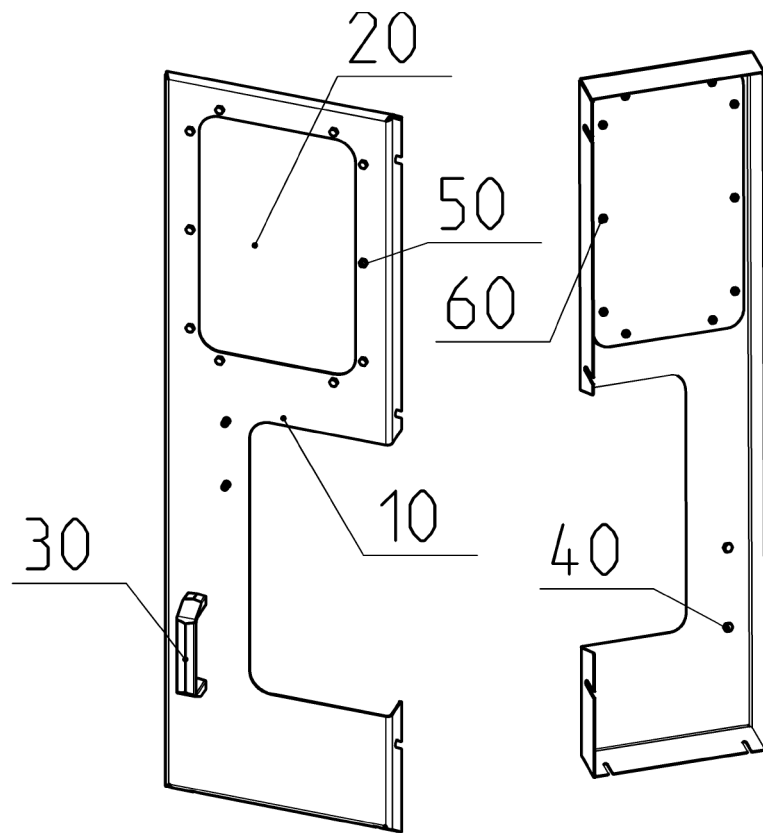
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Subassembly	65782334S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	243



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782334S001 Pillar_complete_	65782408S001 Casing_	KHS-V02	Page 244

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301133120120	Hexagonal nut_ Sechskantmutter__	1,000	Units Stück	E						
200	301133902610	Blind rivet nut_ Blindnietmutter__	4,000	Units Stück	E						
210	301133900050	Blind rivet nut_ Blindnietmutter__	2,000	Units Stück	E						
220	65782359S001	Fixing plate_ Anschraubplatte__	1,000	Units Stück	E						
230	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	2,000	Units Stück	E						
240	301133902550	Blind rivet nut_ Blindnietmutter__	4,000	Units Stück	E						
250	65782373S001	Cover plate_ Abdeckblech__	1,000	Units Stück	E						
260	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	5,000	Units Stück	E						

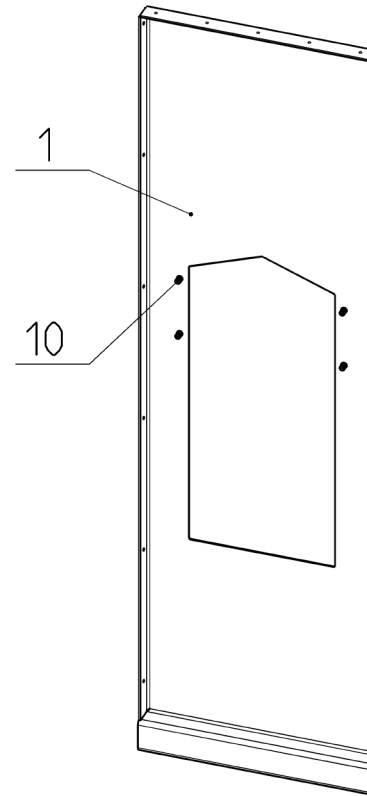
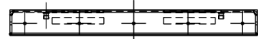
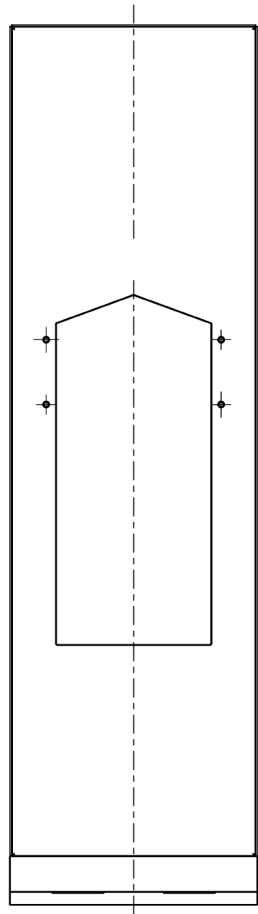
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Subassembly	65782334S001 Pillar_complete_	65782408S001 Casing__			KHS-V02	Page	245



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782500S001 Sheet metal_Outlet_Complete	65782408S001 Casing__	KHS-V02	Page 246

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782499S001	Sheet metal_Outlet_ Blech_Abtransport_	1,000	Units Stück	E						
20	65782475S001	Plate_Window_ Platte_Fenster_	1,000	Units Stück	E						
30	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
40	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
50	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	10,000	Units Stück	E						
60	301133120120	Hexagonal nut__ Sechskantmutter__	10,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782500S001 Sheet metal_Outlet_Complete	65782408S001 Casing__			KHS-V02	Page	247

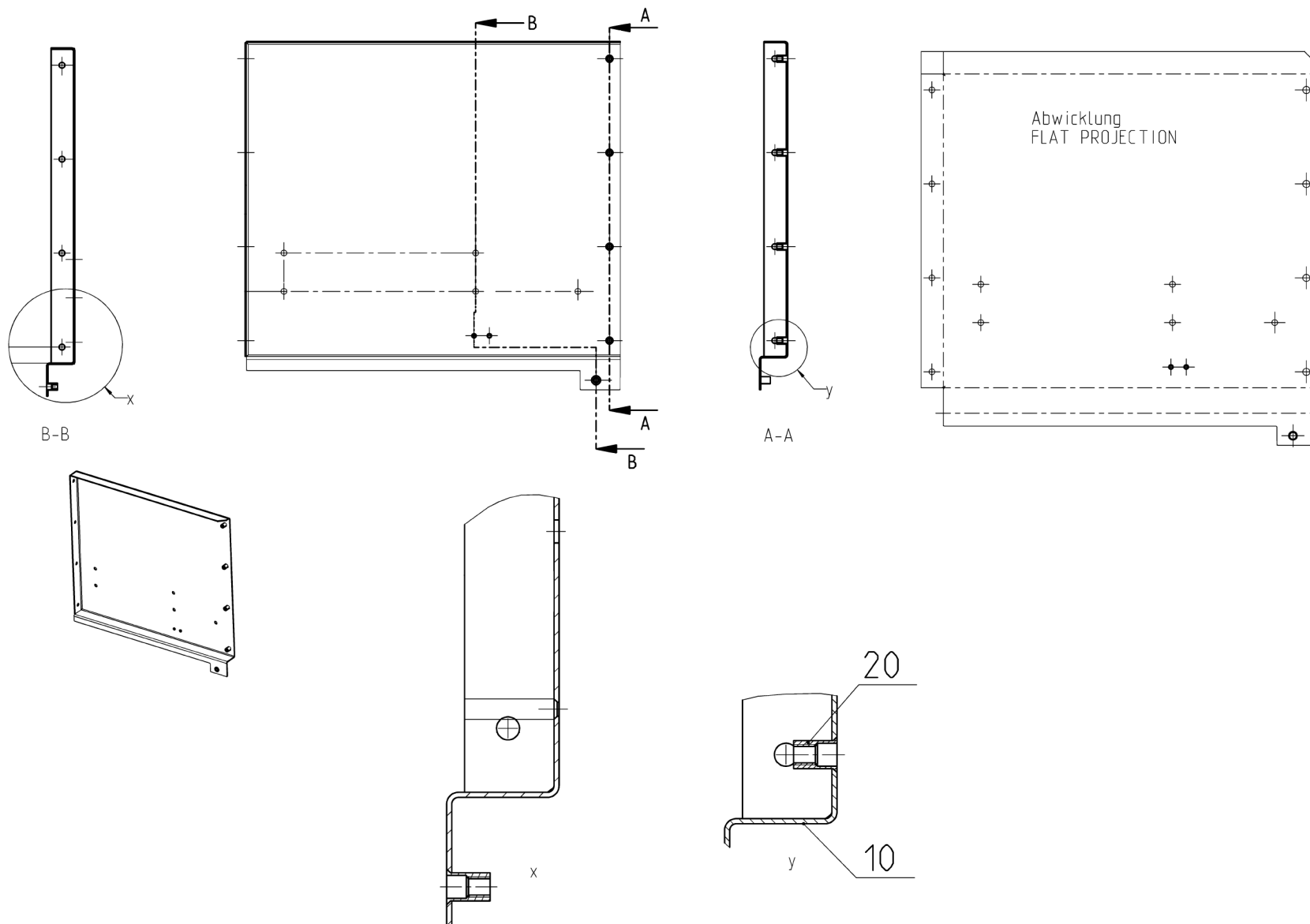


65782092S002
65782092S001
Teilenummer

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782092S002 Sheet metal_complete_	65782408S001 Casing_	KHS-V02	Page 248

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782110S002	Sheet metal__ Blech__	1,000	Units Stück	E						
10	301132683360	Thread bolt__ Gewindebolzen__	4,000	Units Stück	E						

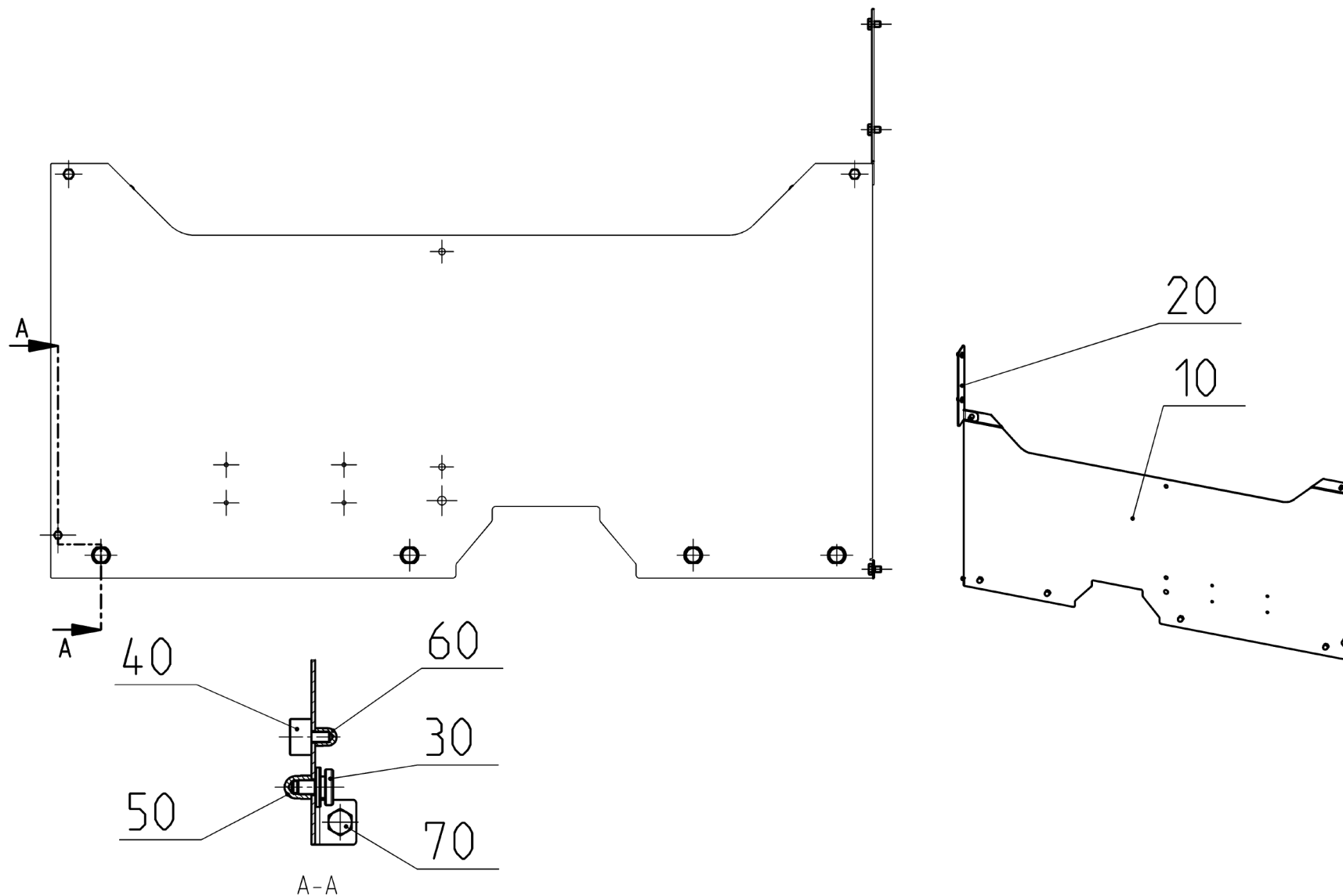
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782092S002 Sheet metal_complete_	65782408S001 Casing__			KHS-V02	Page	249



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782413S001 Sheet metal__		65782408S001 Casing__		KHS-V02 Page 250

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301183411046	Sheet metal__ Blech__	1,000	Units Stück	E						
20	301133902760	Blind rivet nut__ Blindnietmutter__	5,000	Units Stück	E						

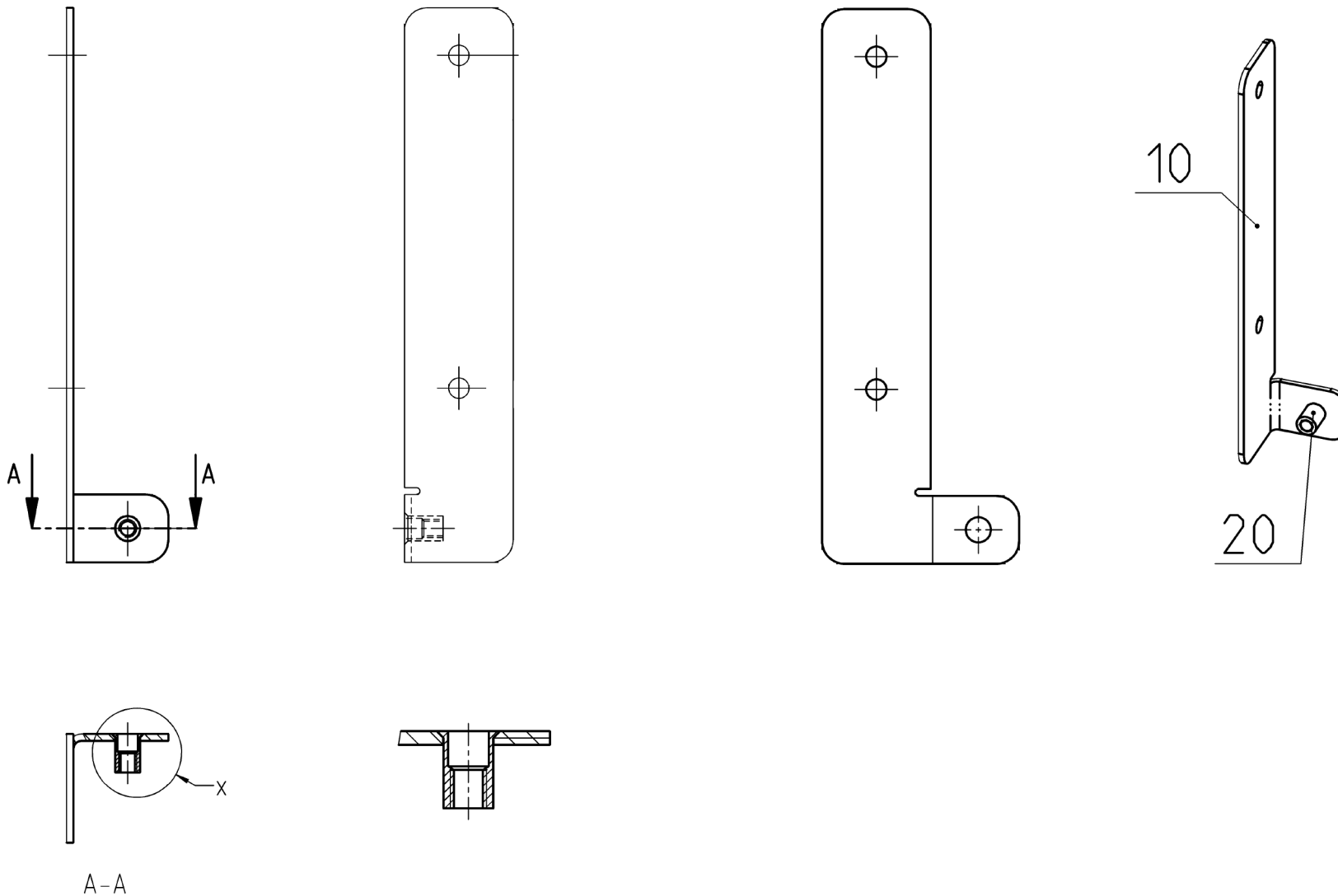
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782413S001 Sheet metal__	65782408S001 Casing__			KHS-V02	Page	251



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782416S001 Partition plate_complete_	65782408S001 Casing__		KHS-V02 Page 252

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782415S001	Partition plate__ Stegblech__	1,000	Units Stück	E						
20	65782414S001	Support bracket__ Auflagewinkel__	1,000	Units Stück	E						254
30	65782112S001	Clamping bolt__ Klemmbolzen__	4,000	Units Stück	E						
40	301022810100	Vibration damper__ Schwingungsdämpfer__	1,000	Units Stück	E						
50	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	4,000	Units Stück	E						
60	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	1,000	Units Stück	E						
70	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	5,000	Units Stück	E						

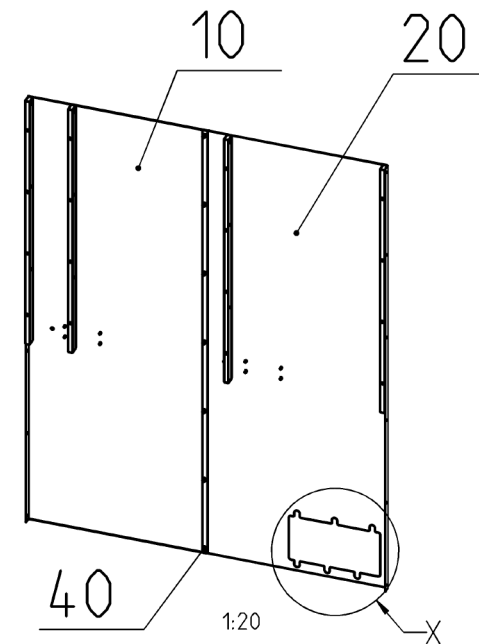
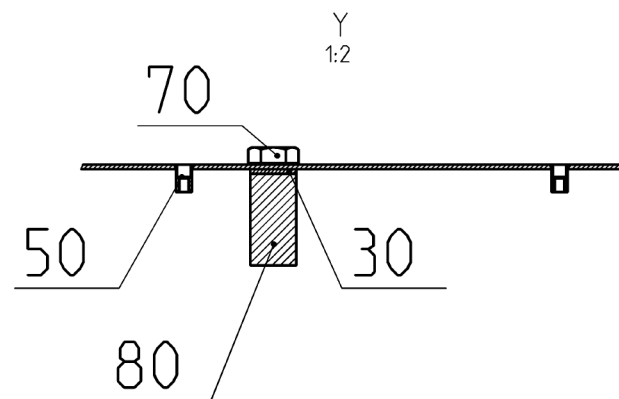
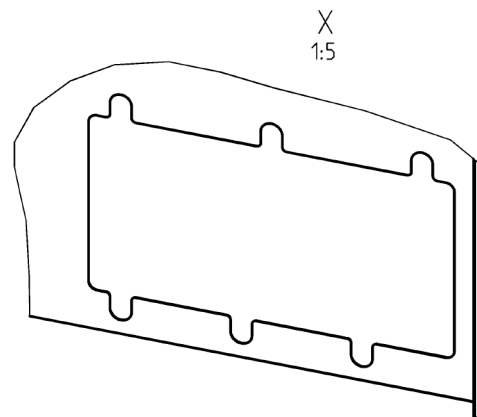
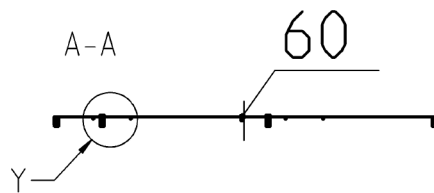
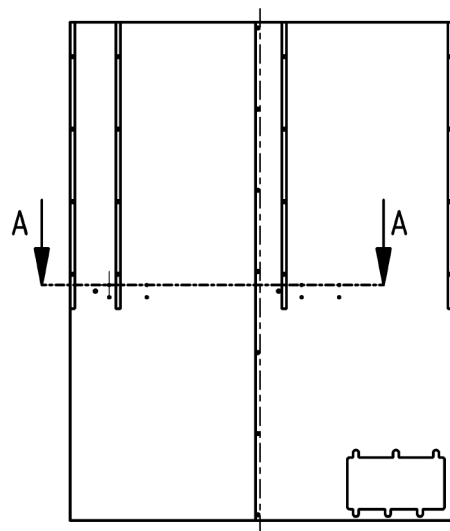
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782416S001 Partition plate_complete_	65782408S001 Casing__			KHS-V02	Page 253



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782414S001 Support bracket__	65782416S001 Partition plate_complete_		KHS-V02 Page 254

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301183411245	Sheet metal__ Blech__	1,000	Units Stück	E						
20	301133902760	Blind rivet nut__ Blindnietmutter__	1,000	Units Stück	E						

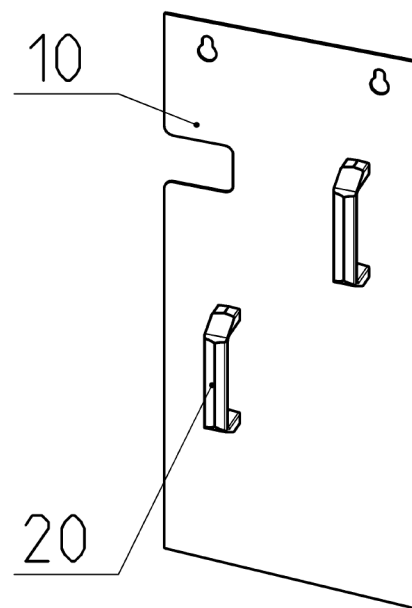
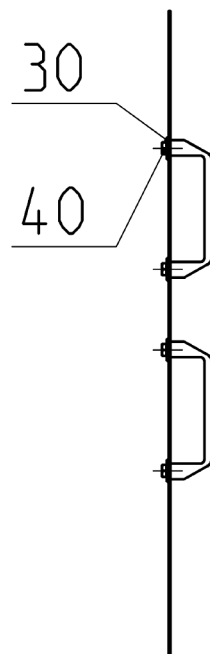
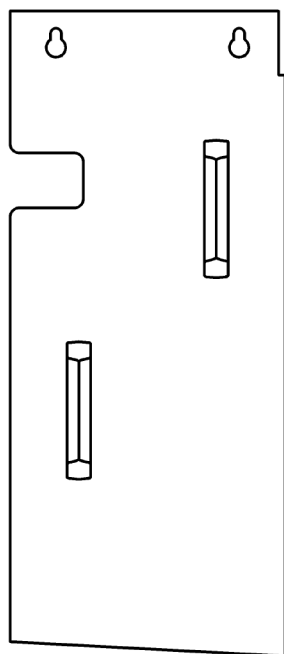
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782414S001 Support bracket__	65782416S001 Partition plate_complete_			KHS-V02	Page	255



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782228S001 Sheet metal_complete_	65782408S001 Casing_	KHS-V02	Page 256

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782091S001	Sheet metal__ Blech__	1,000	Units Stück	E						
20	65782091S002	Sheet metal__ Blech__	1,000	Units Stück	E						
30	65782225S001	Strip__ Streifen__	2,000	Units Stück	E						
40	301133902760	Blind rivet nut__ Blindnietmutter__	7,000	Units Stück	E						
50	301133902550	Blind rivet nut__ Blindnietmutter__	8,000	Units Stück	E						
60	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	7,000	Units Stück	E						
70	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
80	65782224S001	Bar__ Balken__	4,000	Units Stück	E						

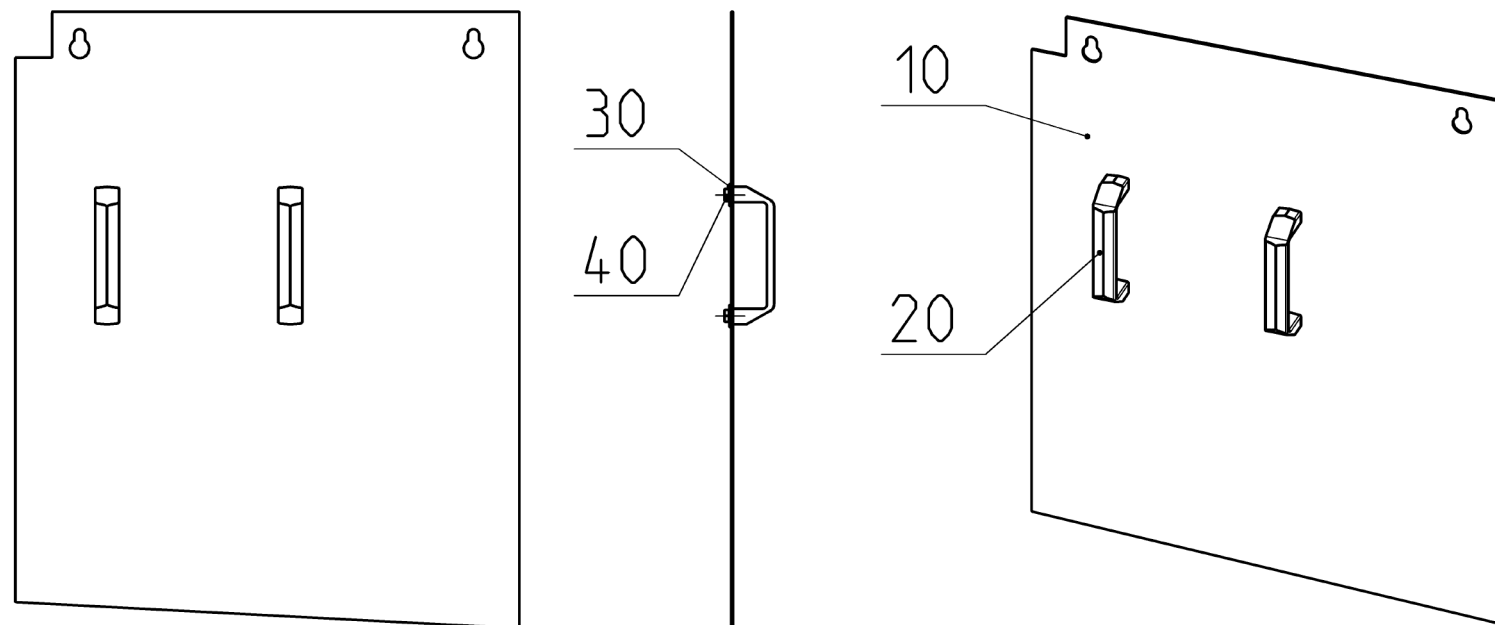
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782228S001 Sheet metal_complete_	65782408S001 Casing__			KHS-V02	Page	257



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782437S001 Protection sheet_complete_	65782407S001 Casing_complete_	KHS-V02	Page 258

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782436S001	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
20	301023120016	Bow-type handle__ Bügelgriff__	2,000	Units Stück	E						
30	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
40	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						

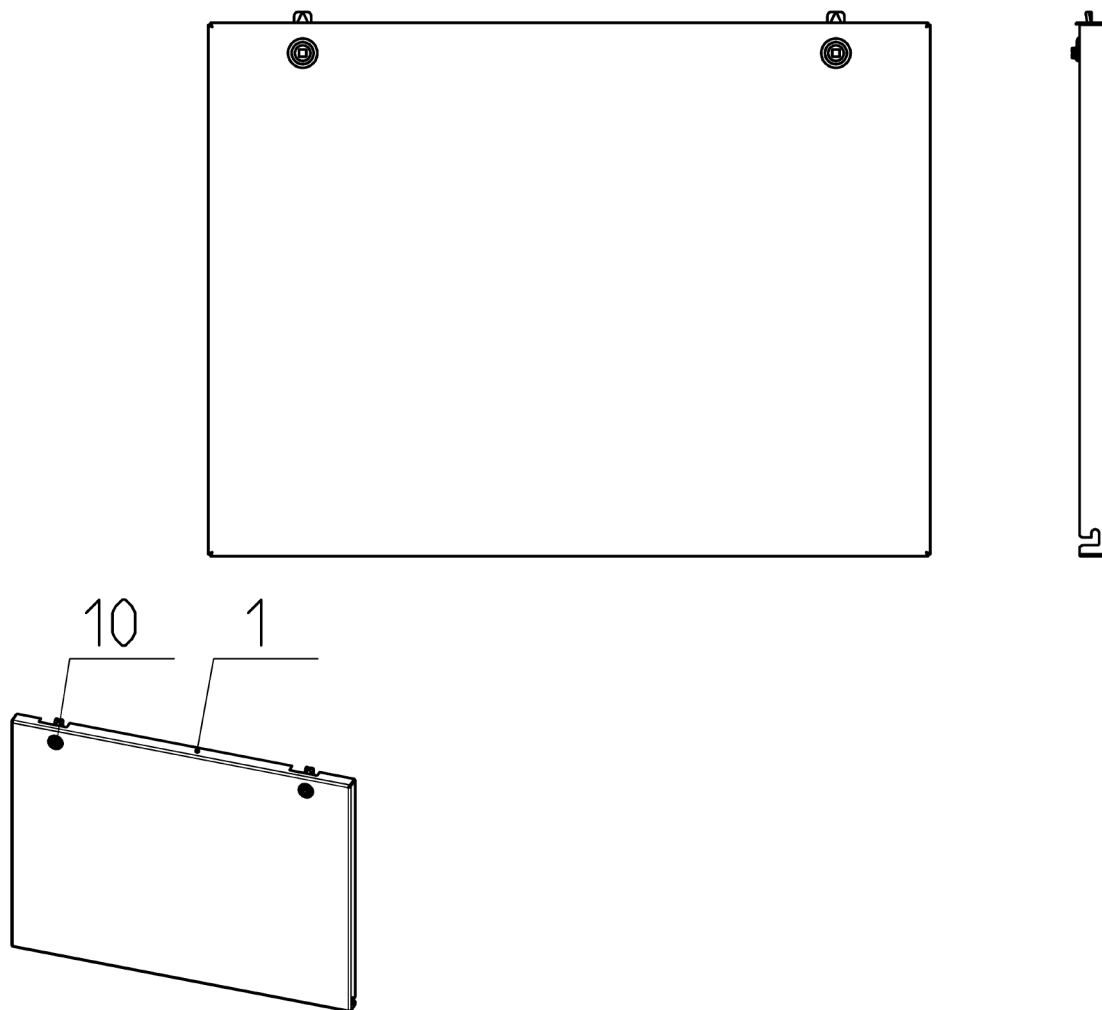
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782437S001 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page	259



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782435S001 Protection sheet_complete_	65782407S001 Casing_complete_	KHS-V02	Page 260

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782434S001	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
20	301023120016	Bow-type handle__ Bügelgriff__	2,000	Units Stück	E						
30	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
40	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						

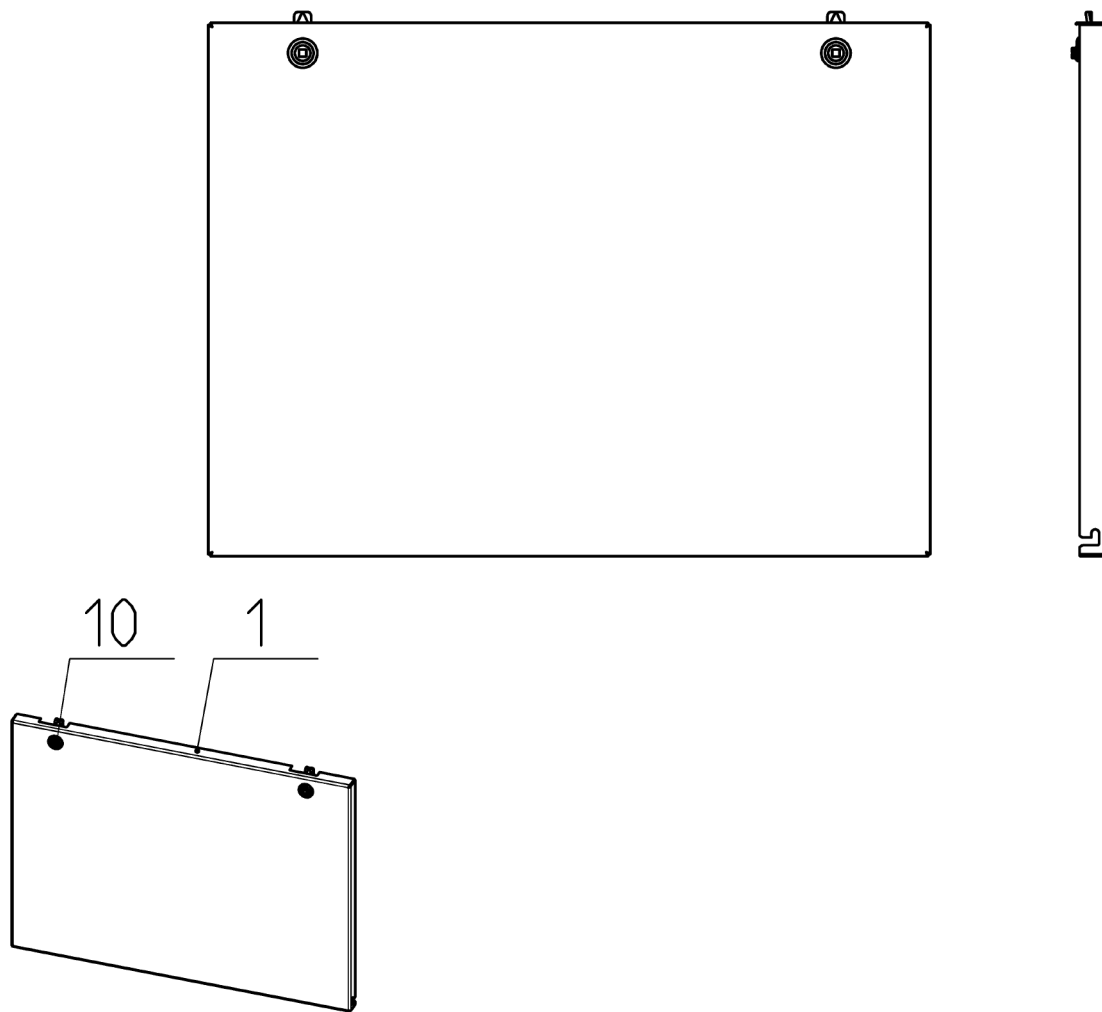
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782435S001 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page 261



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 65782109S010 Protection sheet_complete_		65782407S001 Casing_complete_		KHS-V02	Page 262

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S010	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

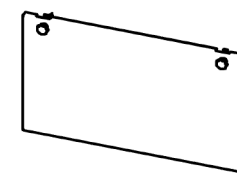
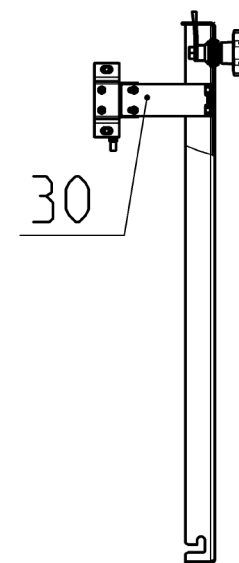
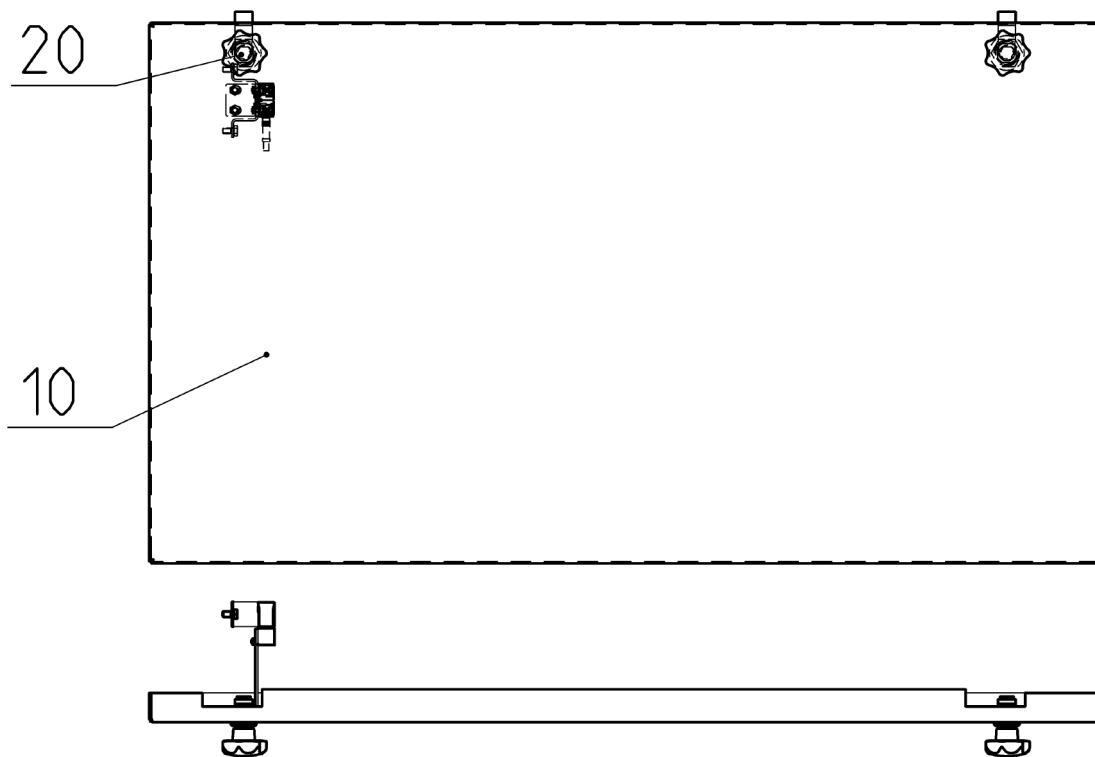
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782109S010 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page	263



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782109S004 Protection sheet_complete_	65782407S001 Casing_complete_	KHS-V02	Page 264

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S004	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782109S004 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page	265

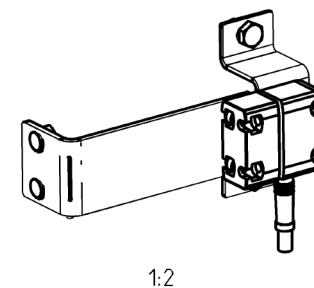
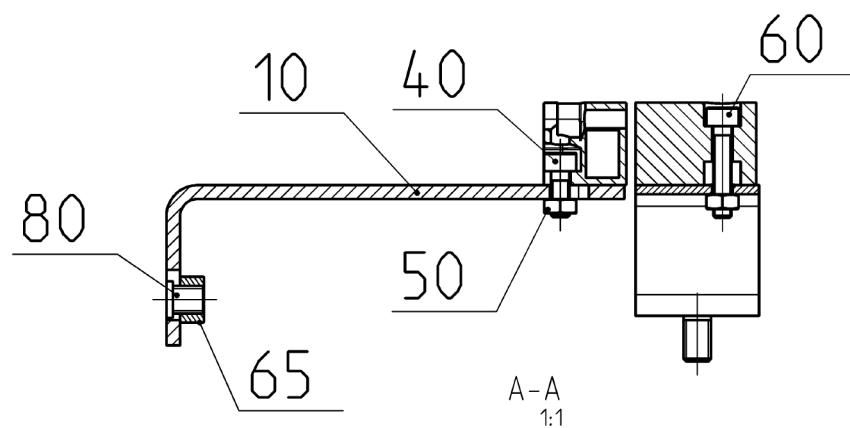
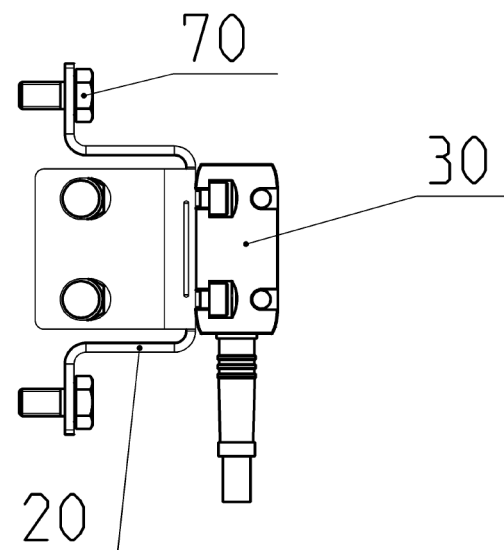
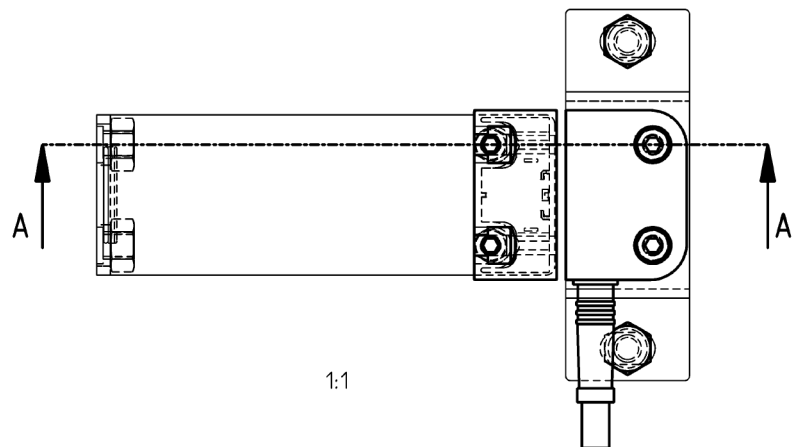


1:20

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782461S001 Protection sheet__	65782407S001 Casing_complete_		KHS-V02 Page 266

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782076S029	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
20	301023310250	Closing handle__ Vorreiber__	2,000	Units Stück	E						
30	85036045S001	Safety device_complete_ Sicherheitseinrichtung_komplett__	1,000	Units Stück	E						268

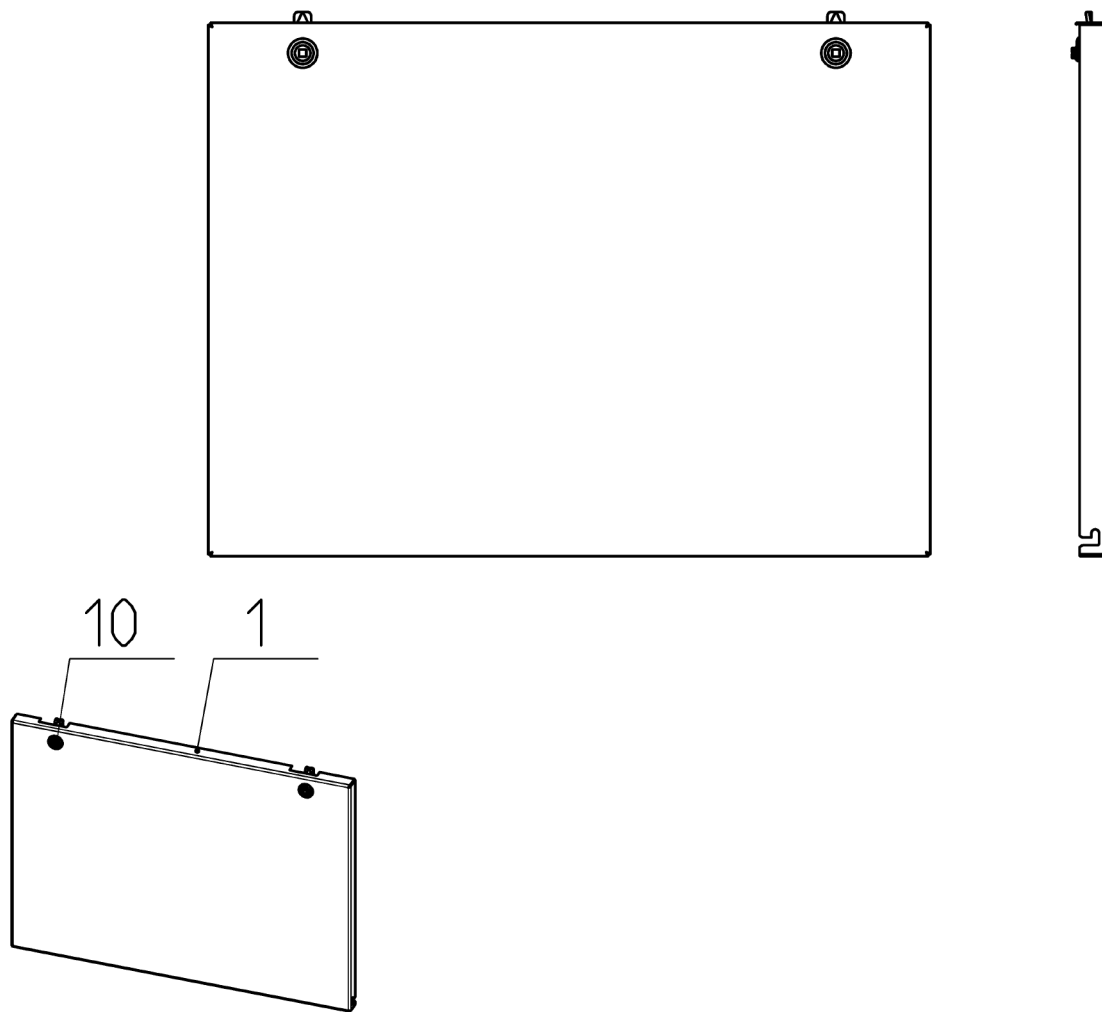
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782461S001 Protection sheet__	65782407S001 Casing_complete_			KHS-V02	Page 267



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85036045S001 Safety device_complete_	65782461S001 Protection sheet__	KHS-V02	Page 268

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85036046S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
20	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
30	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E				X		
40	301132150110	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
50	301133120020	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
60	301132150190	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
65	301133120120	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
70	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301132682970	Thread bolt_ Gewindebolzen_	2,000	Units Stück	E						

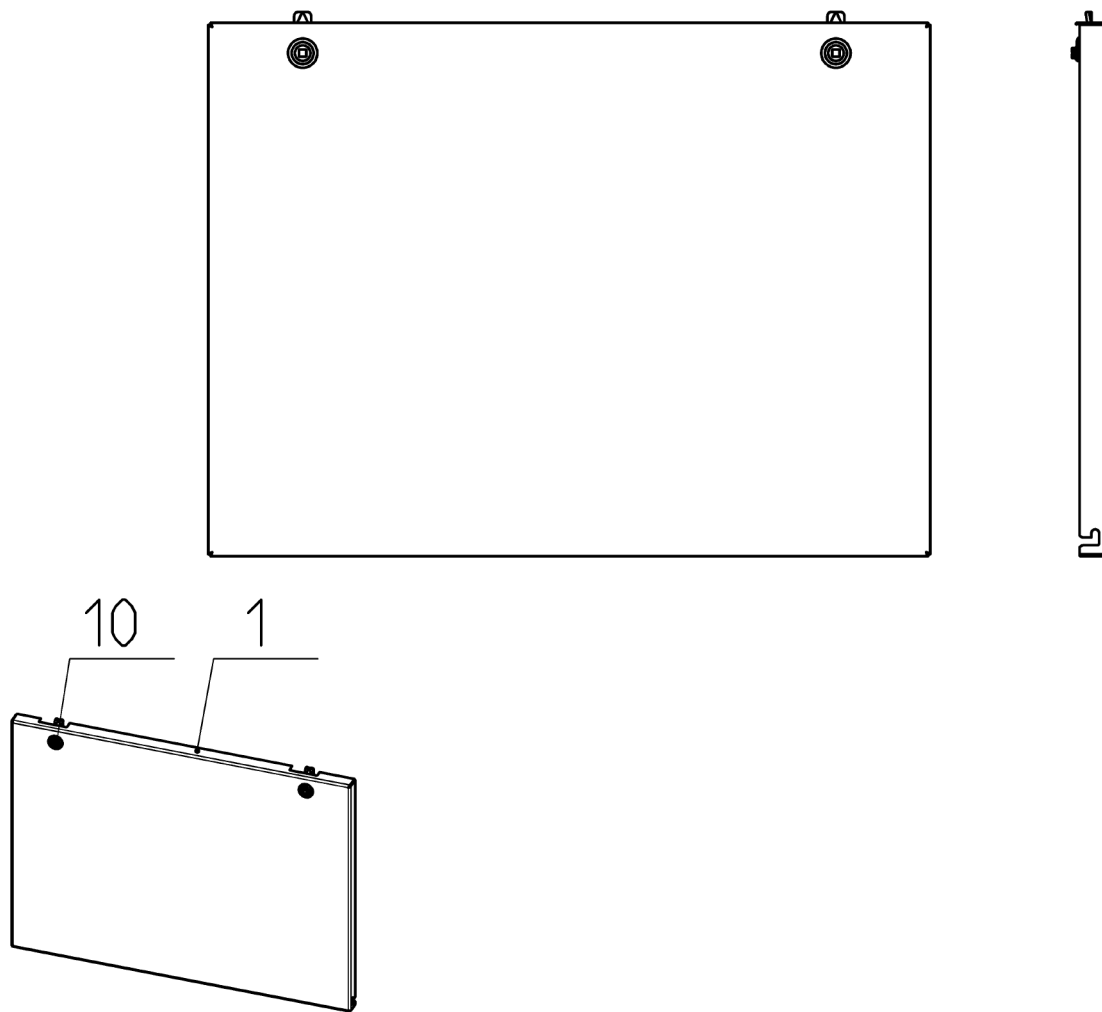
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85036045S001 Safety device_complete_	65782461S001 Protection sheet__			KHS-V02	Page	269



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782109S030 Protection sheet_complete_	65782407S001 Casing_complete_	KHS-V02	Page 270

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S030	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

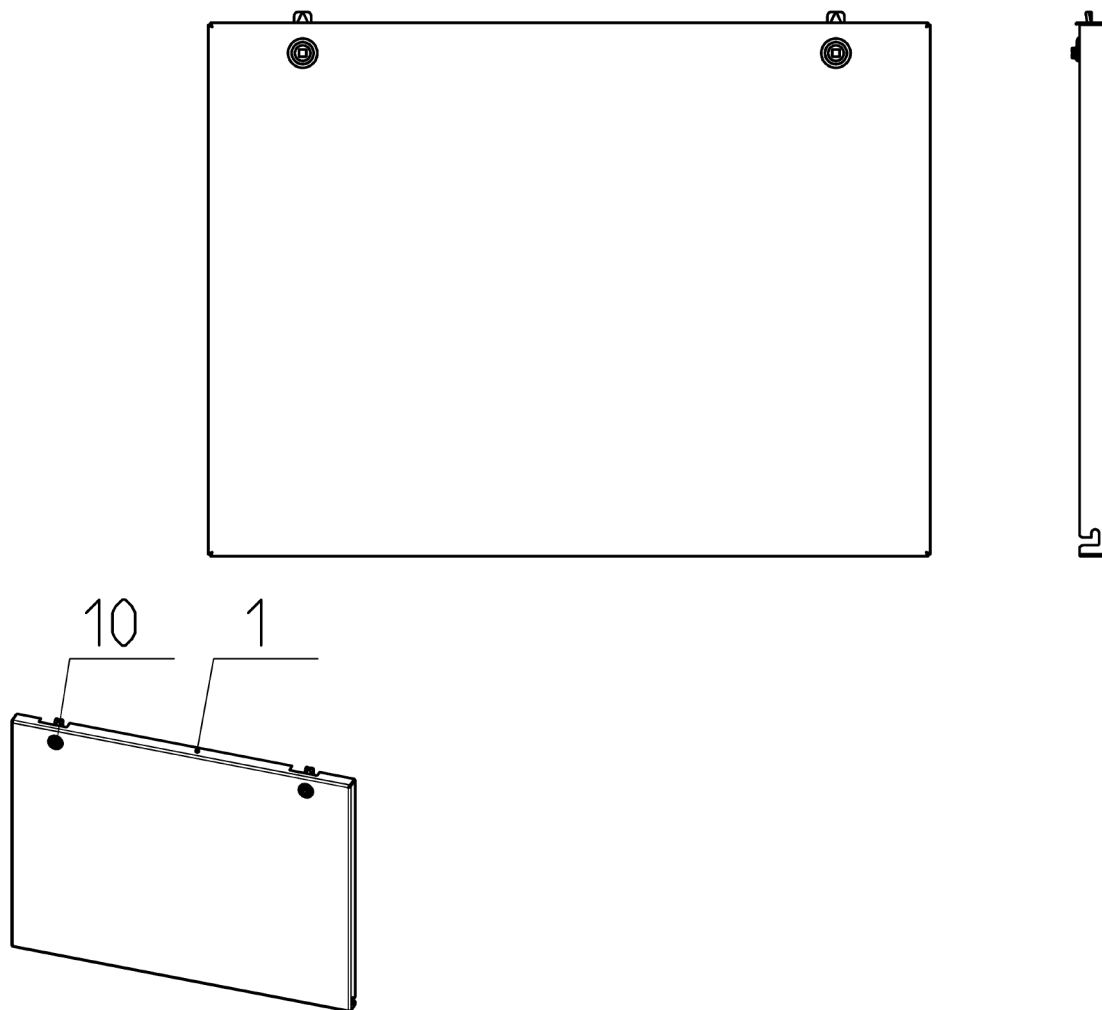
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782109S030 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page	271



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782109S002 Protection sheet_complete_	65782407S001 Casing_complete_	KHS-V02	Page 272

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S002	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

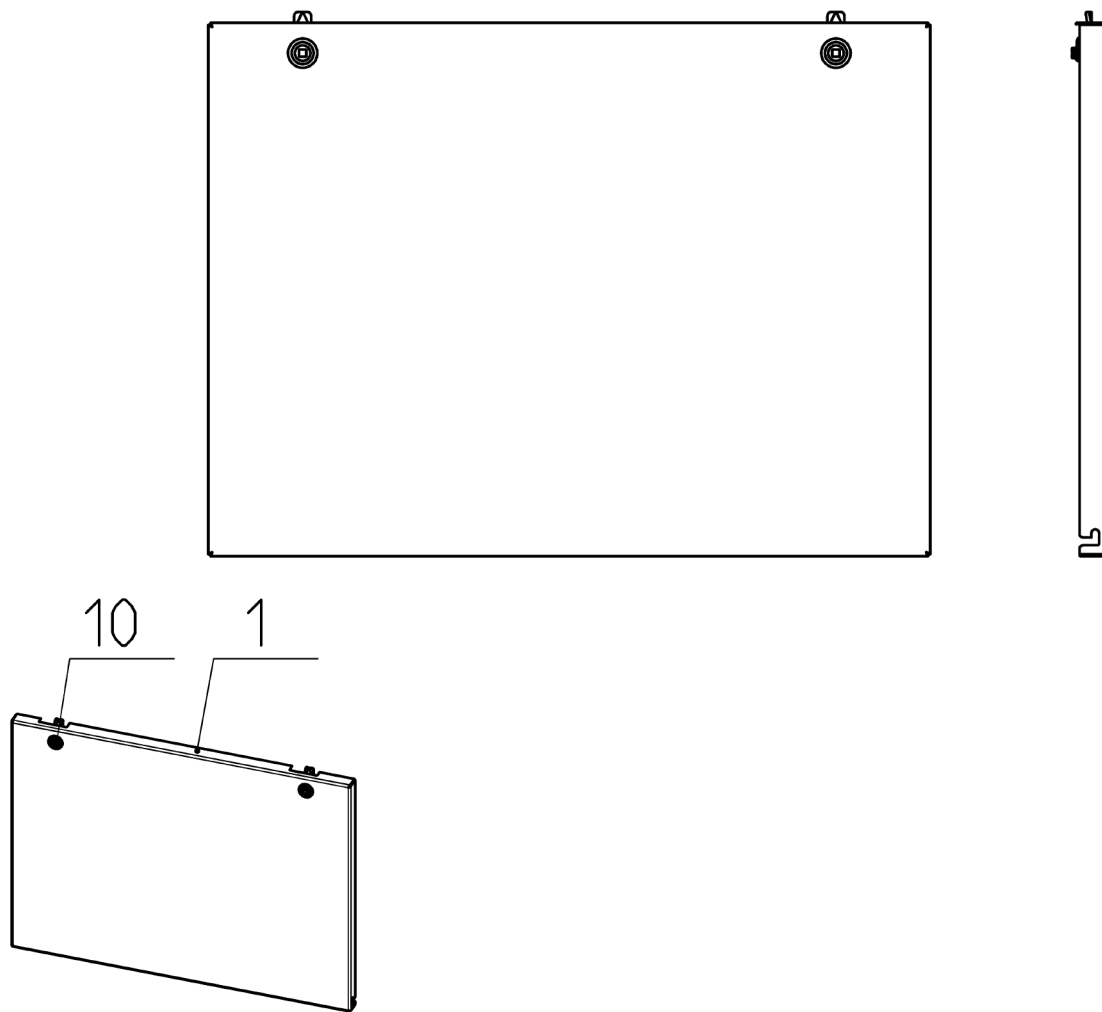
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782109S002 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page 273



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 65782109S008 Protection sheet_complete_		65782407S001 Casing_complete_		KHS-V02	Page 274

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S008	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

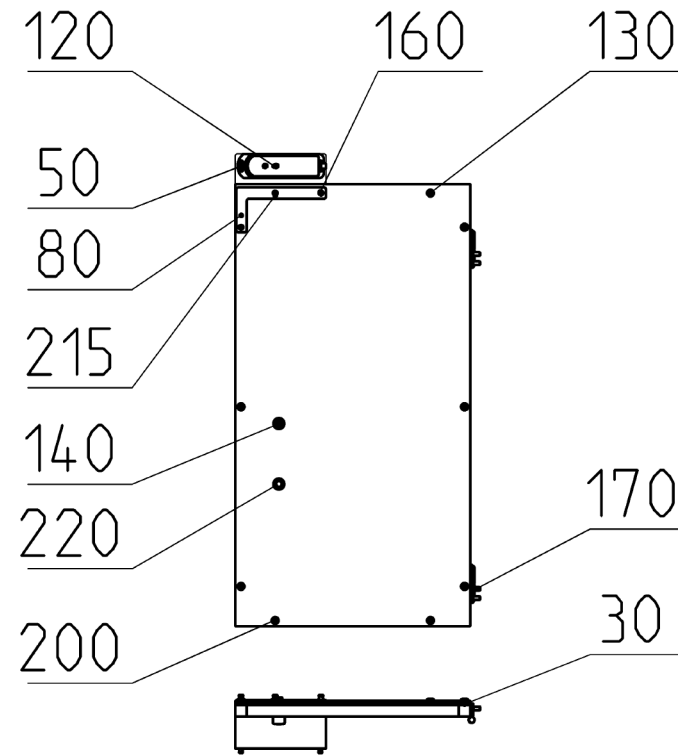
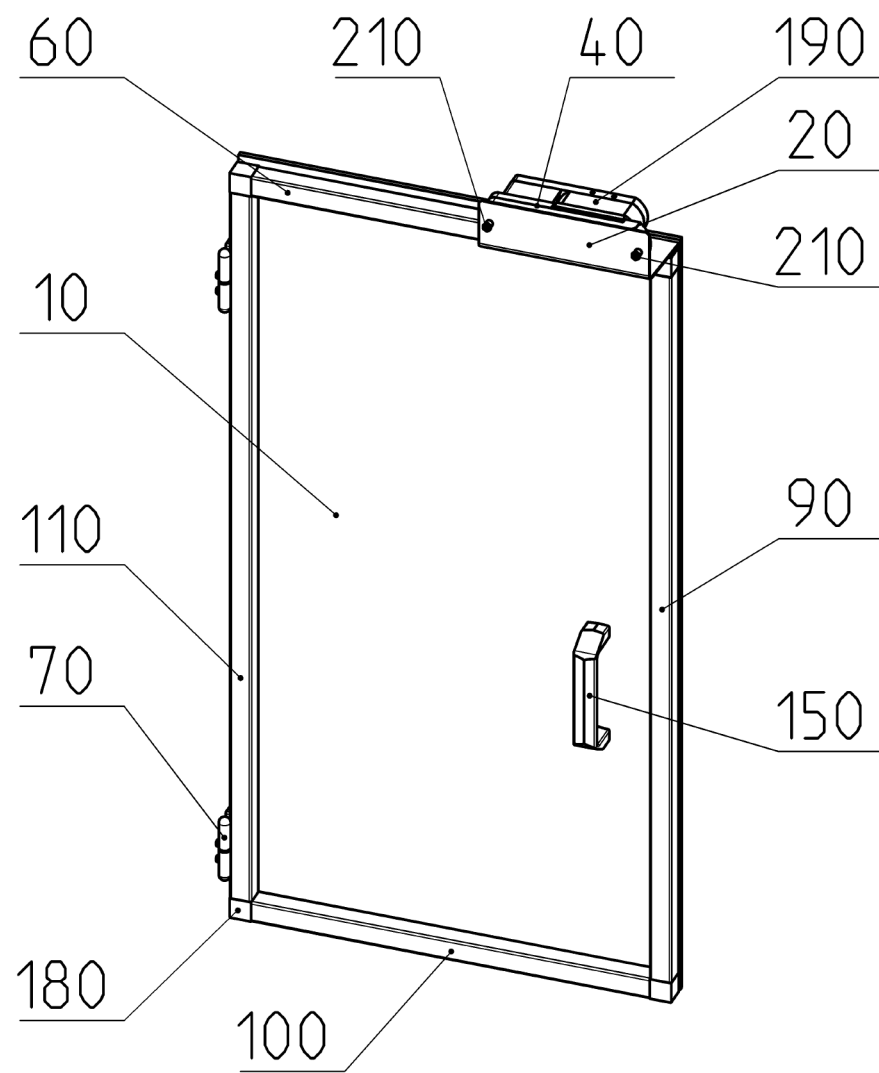
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782109S008 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page 275



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 65782109S014 Protection sheet_complete_		65782407S001 Casing_complete_		KHS-V02	Page 276

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S014	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023320029	Rotary bolt__ Drehriegel__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782109S014 Protection sheet_complete_	65782407S001 Casing_complete_			KHS-V02	Page 277

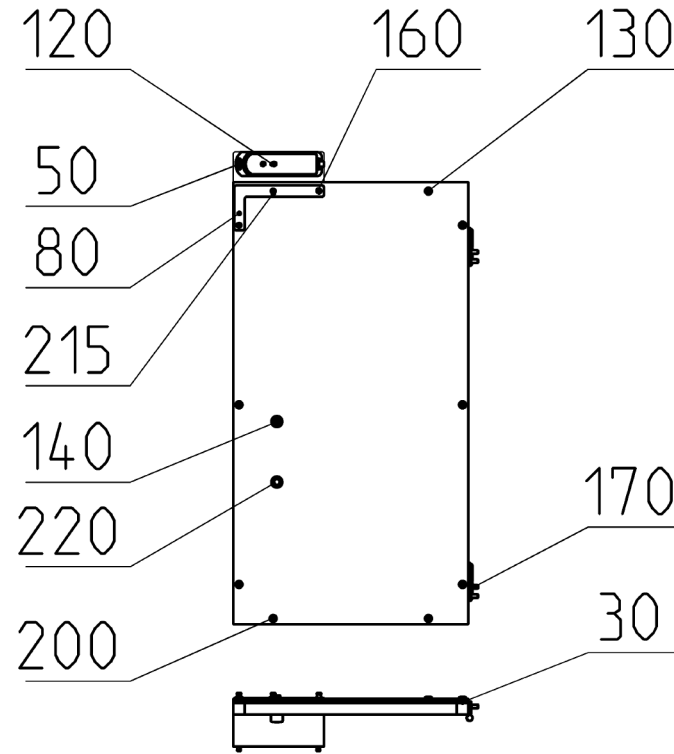
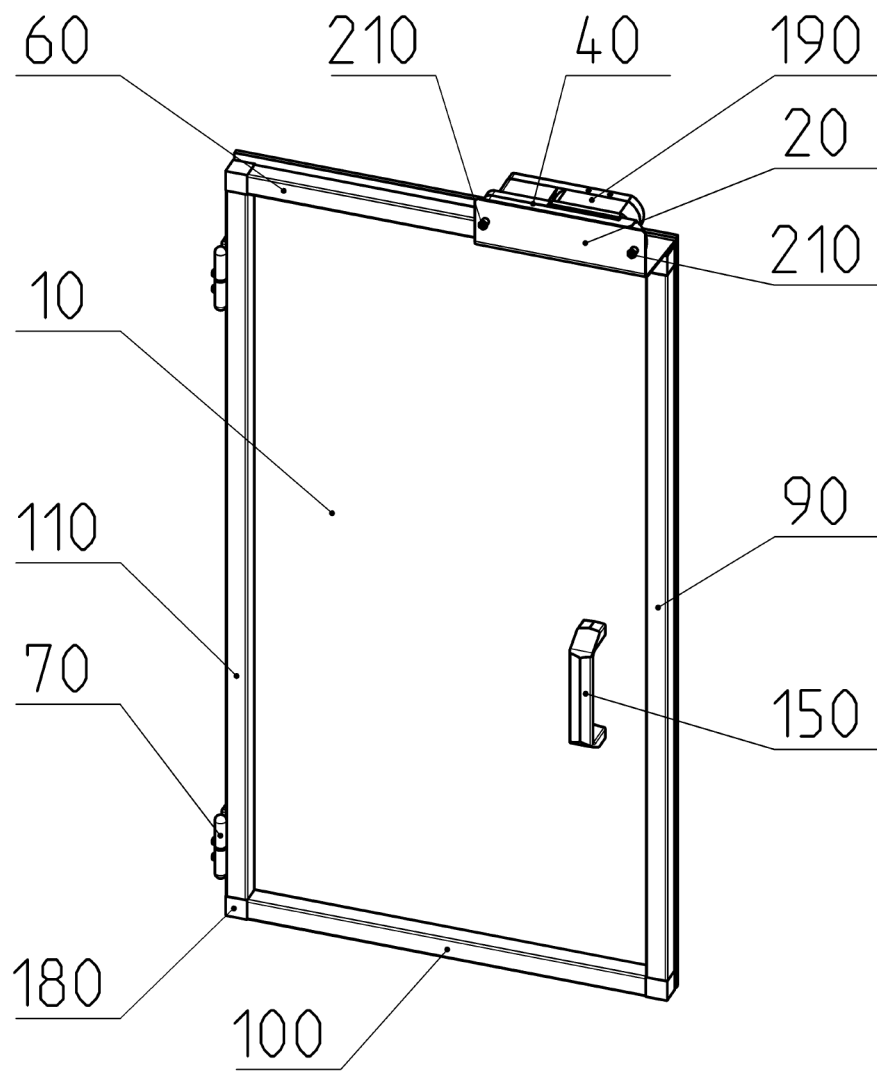


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S003 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 278

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783163S009	Protective screen_ Schuttscheibe_	1,000	Units Stück	E						
20	65782295S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	20,000	Units Stück	E						
40	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E			X			
50	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
60	65783162S007	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65783161S007	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
110	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782293S003 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page 279

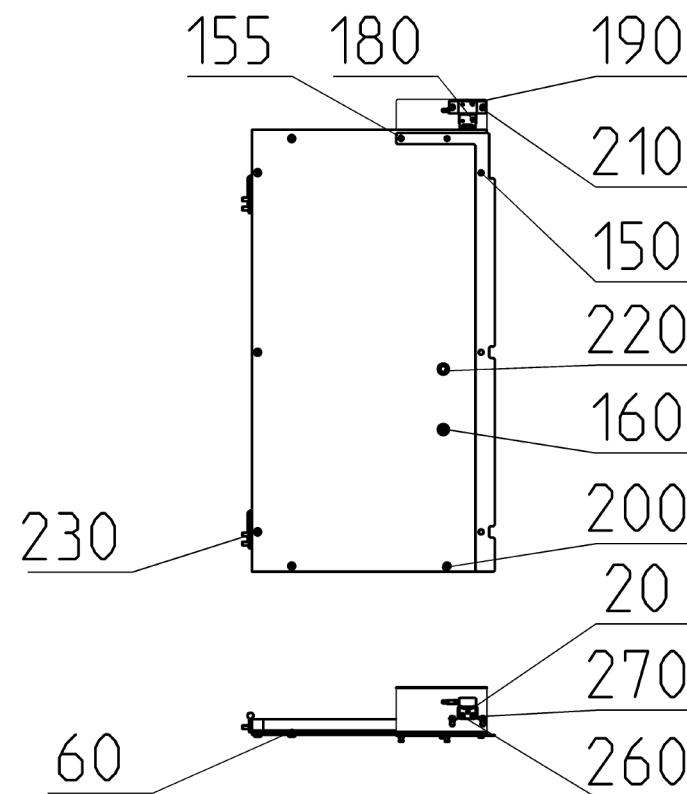
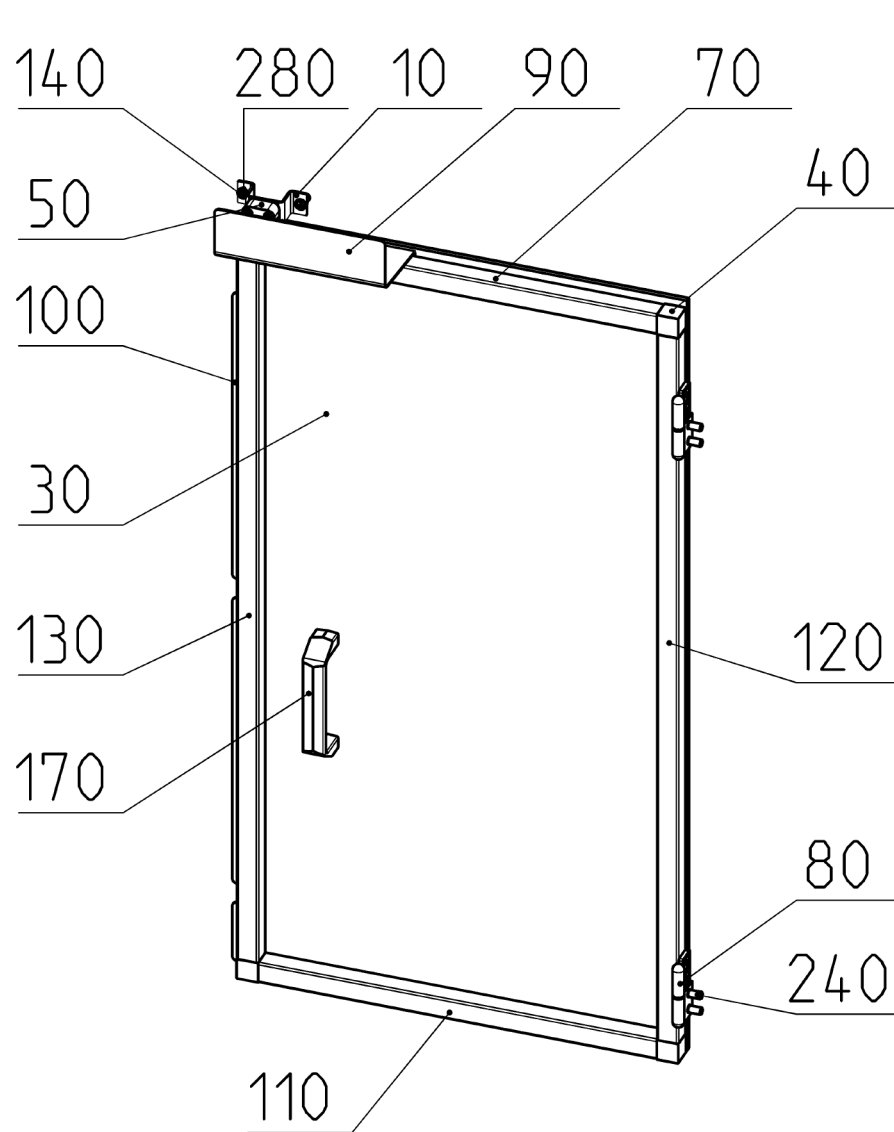


Teilenummer
65782293S001
65782293S002
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65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S003 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 280

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
200	301134911220	Collar disc_ Rosettenscheibe_	10,000	Units Stück	E						
210	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						

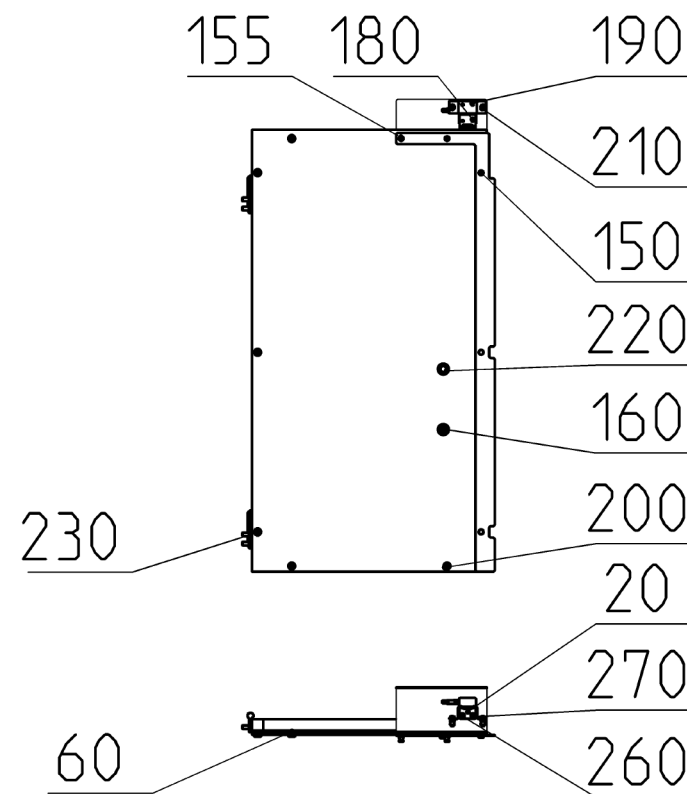
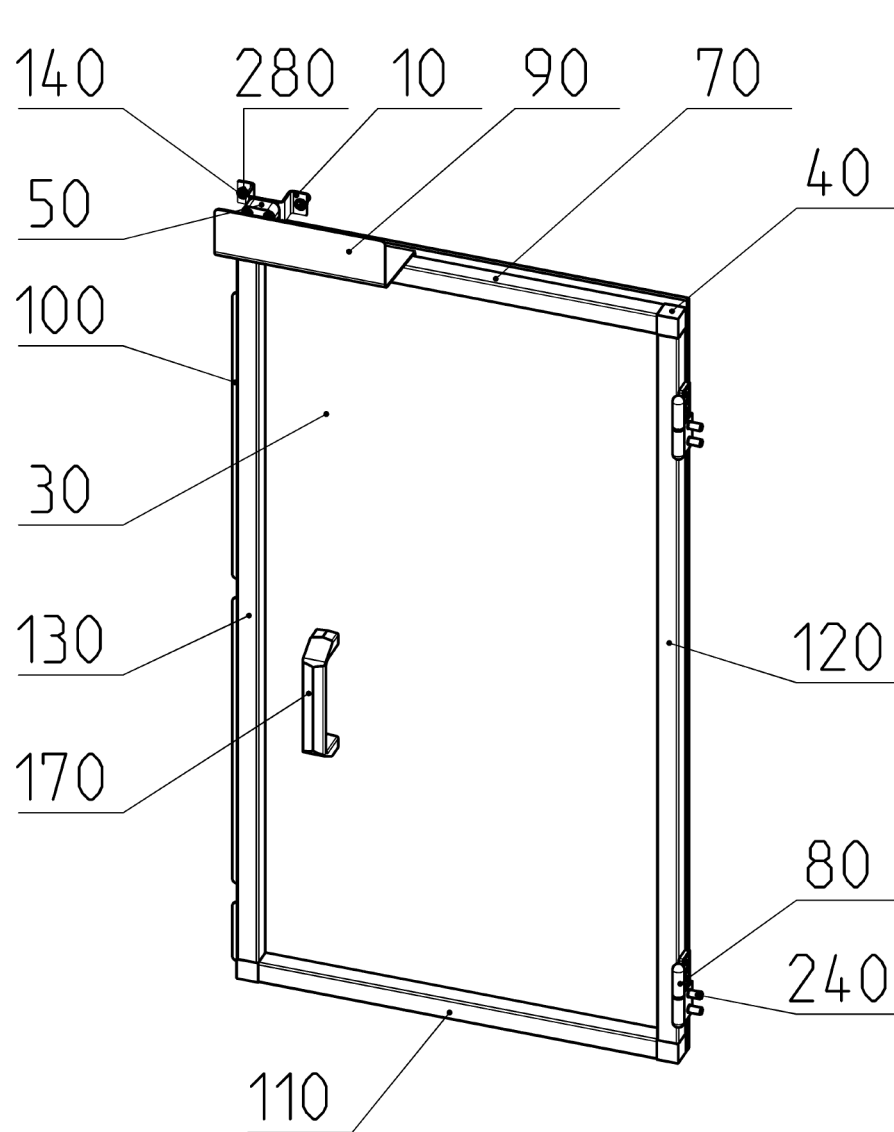
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782293S003 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page 281



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S003 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 282

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
20	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
30	65783163S009	Protective screen_ Schutzscheibe_	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkanrohr_	4,000	Units Stück	E						
50	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
60	301999958614	Washer_ Unterlegscheibe_	22,000	Units Stück	E						
70	65783162S007	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
80	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
100	65782348S002	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
110	65783161S007	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
120	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
130	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
140	301262453659	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
155	301132741953	Stud screw_ Stiftschraube_	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						

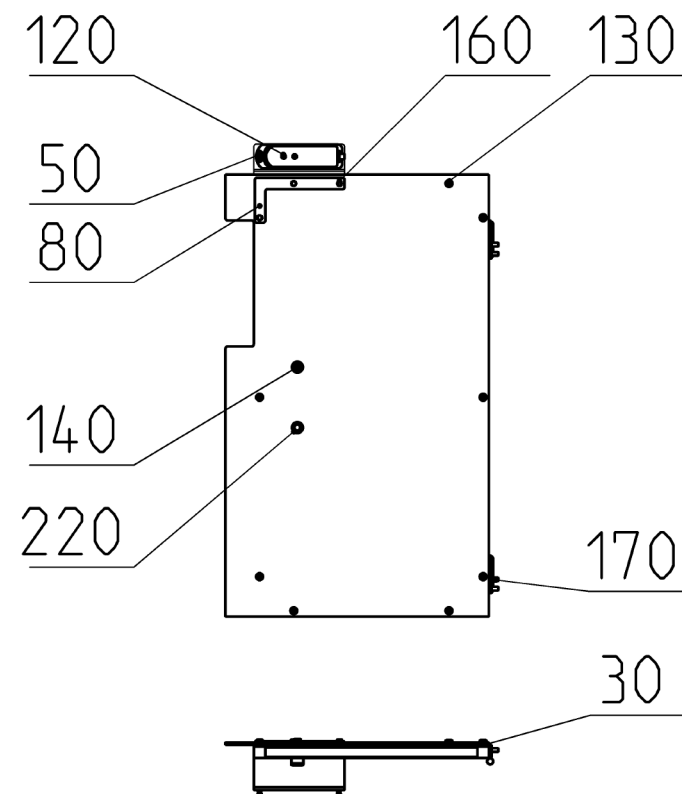
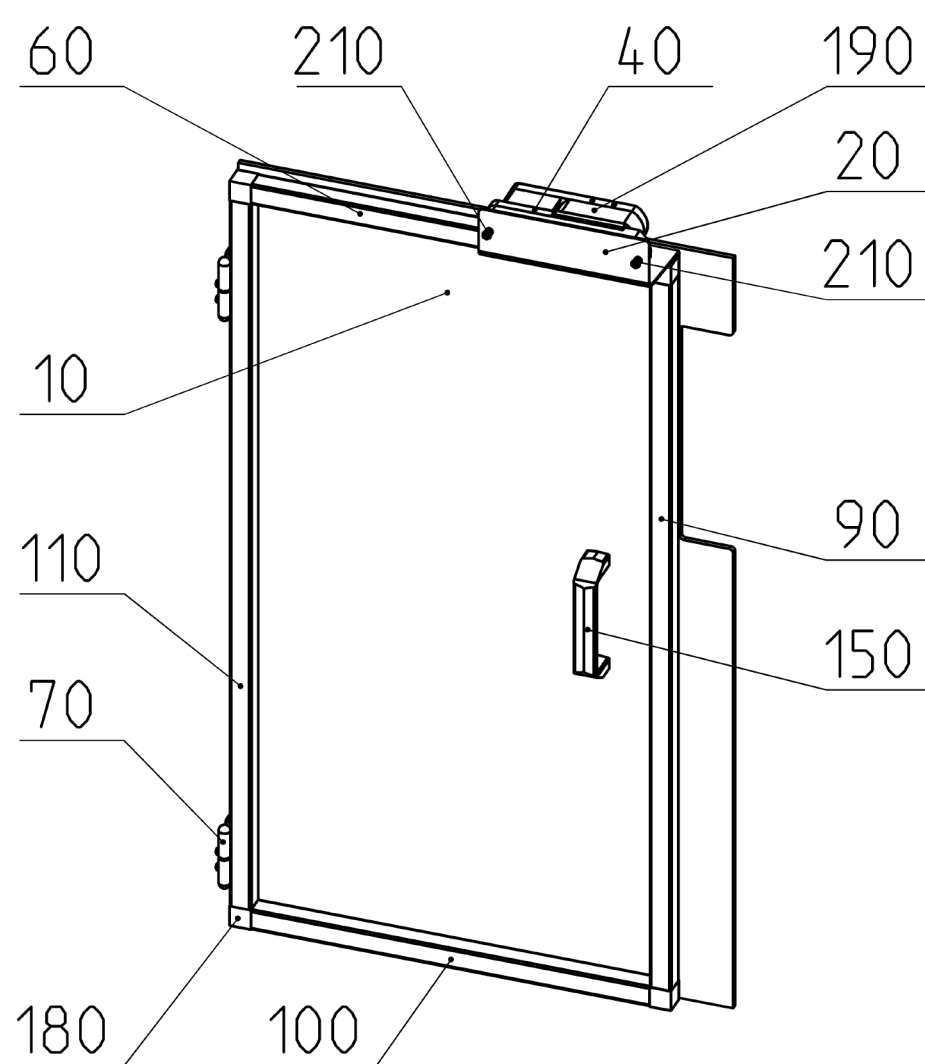
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782346S003 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page 283



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S003 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 284

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
190	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
210	301133903880	Tear-off nut_ Abreißmutter_	4,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
230	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
260	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
270	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
280	301134230090	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

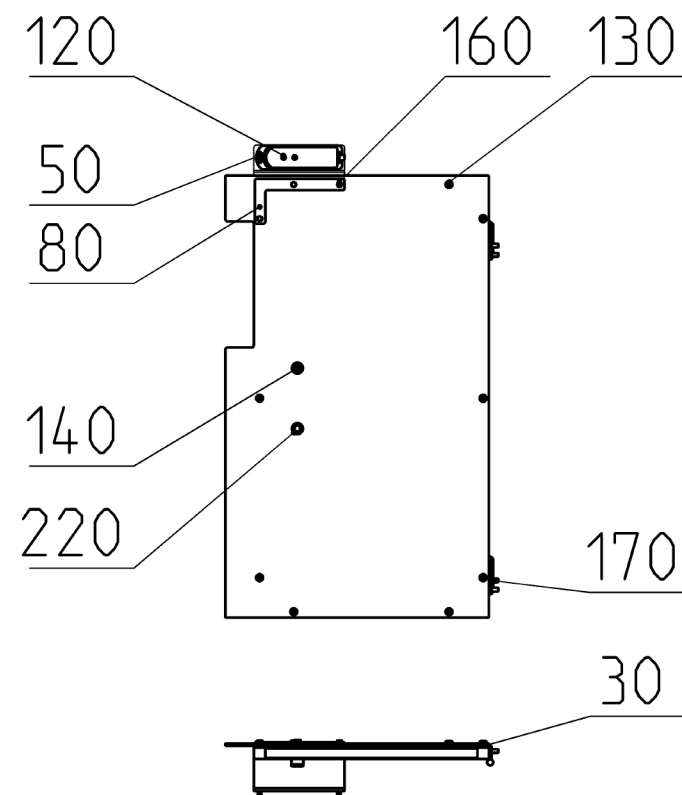
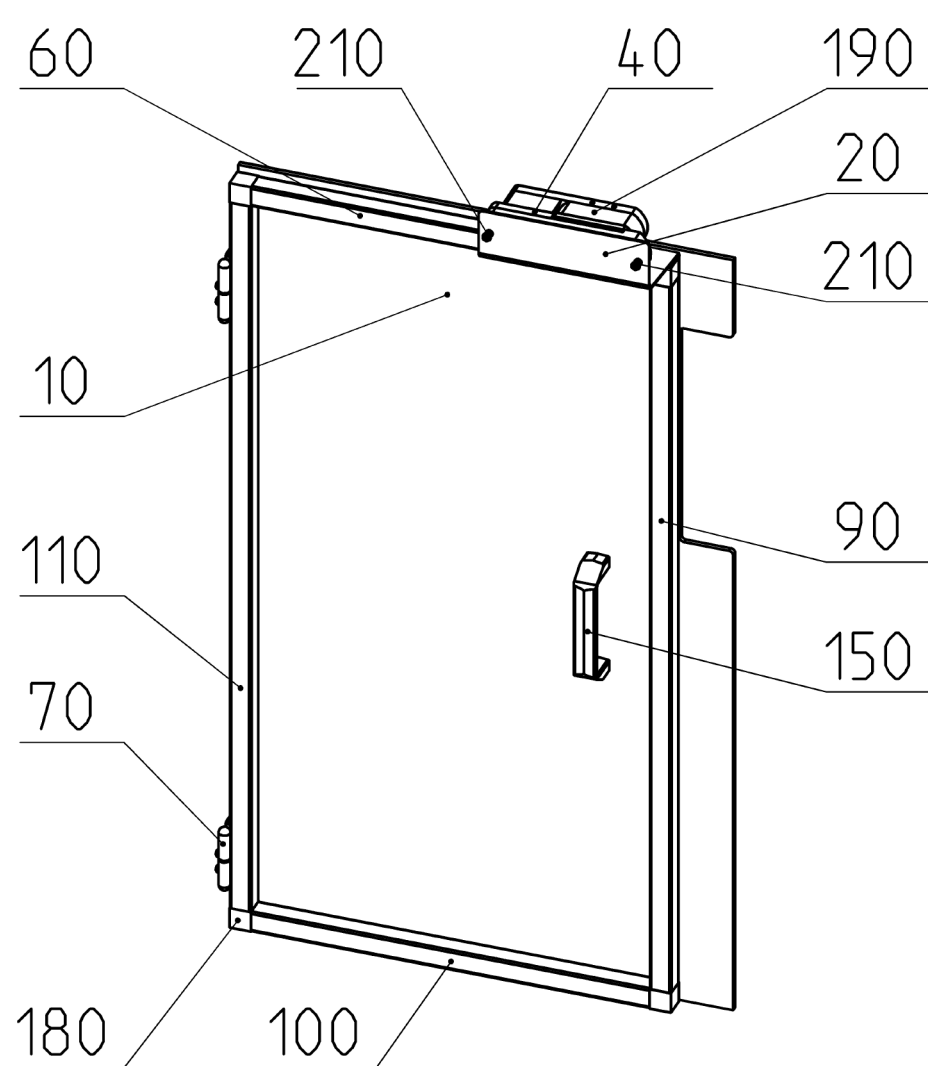
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782346S003 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	285



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782424S001 Door_left_		65782407S001 Casing_complete_		KHS-V02 Page 286

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782428S001	Protective screen_left_ Schuttscheibe_links_	1,000	Units Stück	E						
20	65782295S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	16,000	Units Stück	E						
40	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E			X			
50	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
60	65782296S009	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65782297S010	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	301132320920	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						

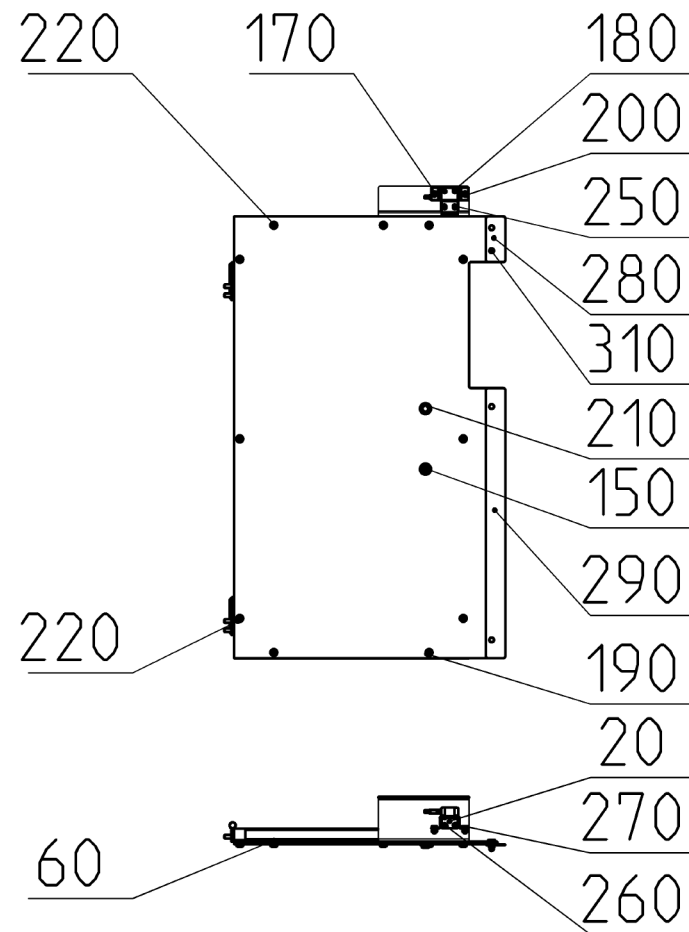
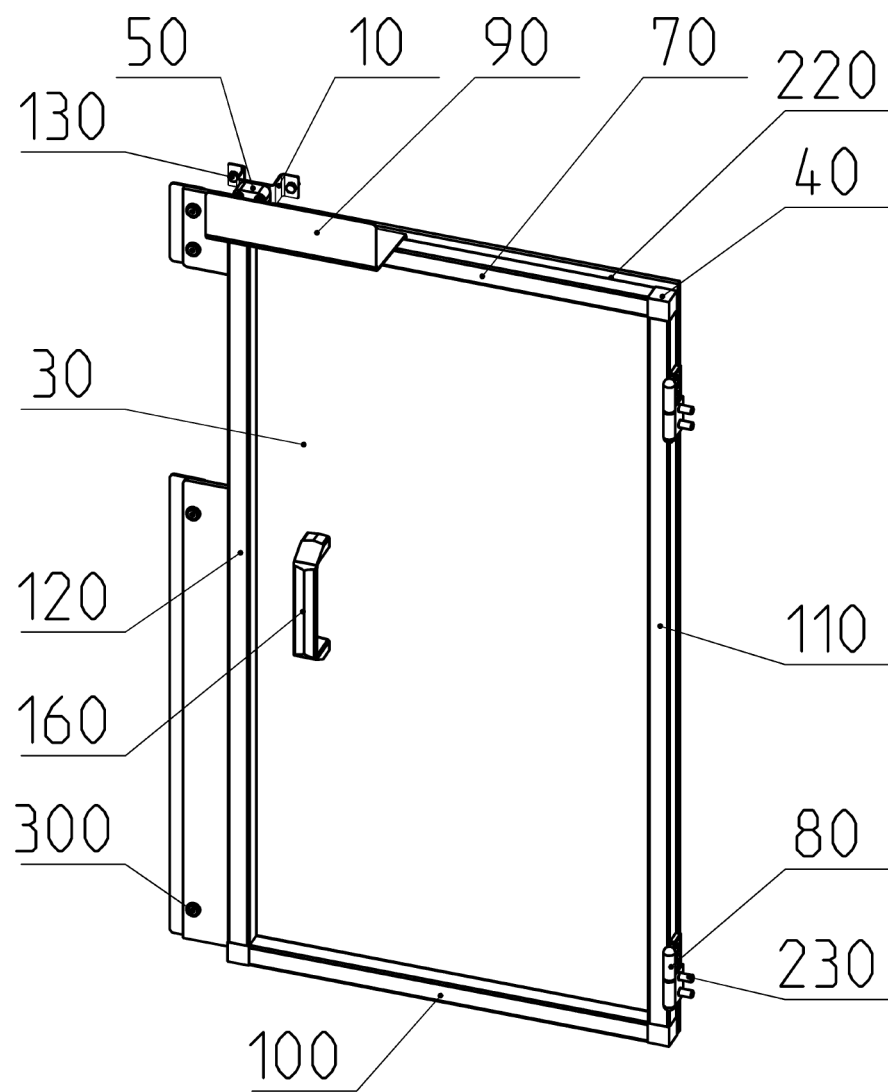
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782424S001 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page 287



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782424S001 Door_left_		65782407S001 Casing_complete_		KHS-V02 Page 288

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
200	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						
210	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						

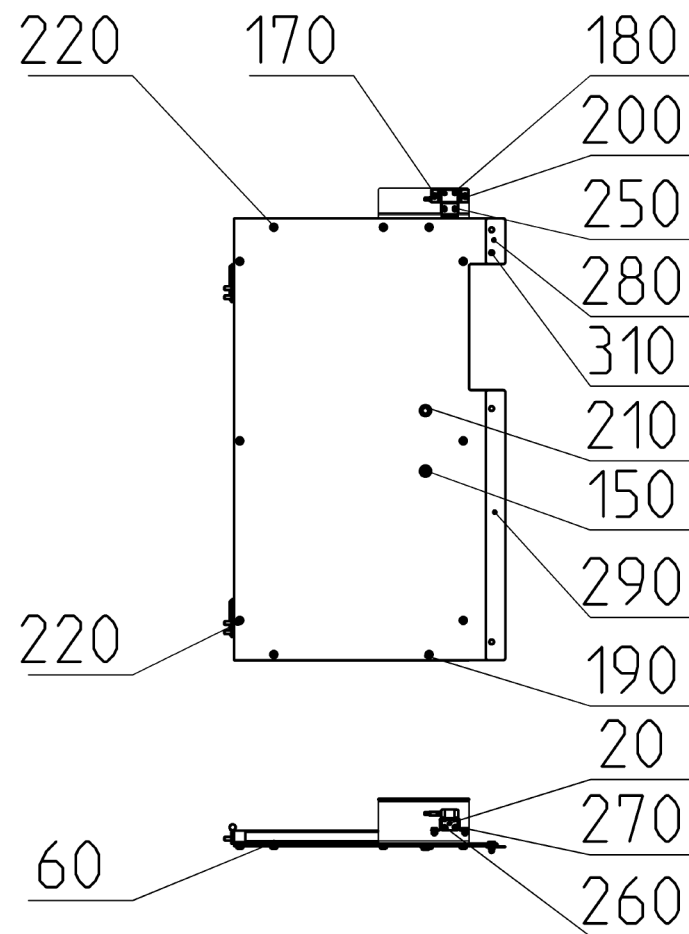
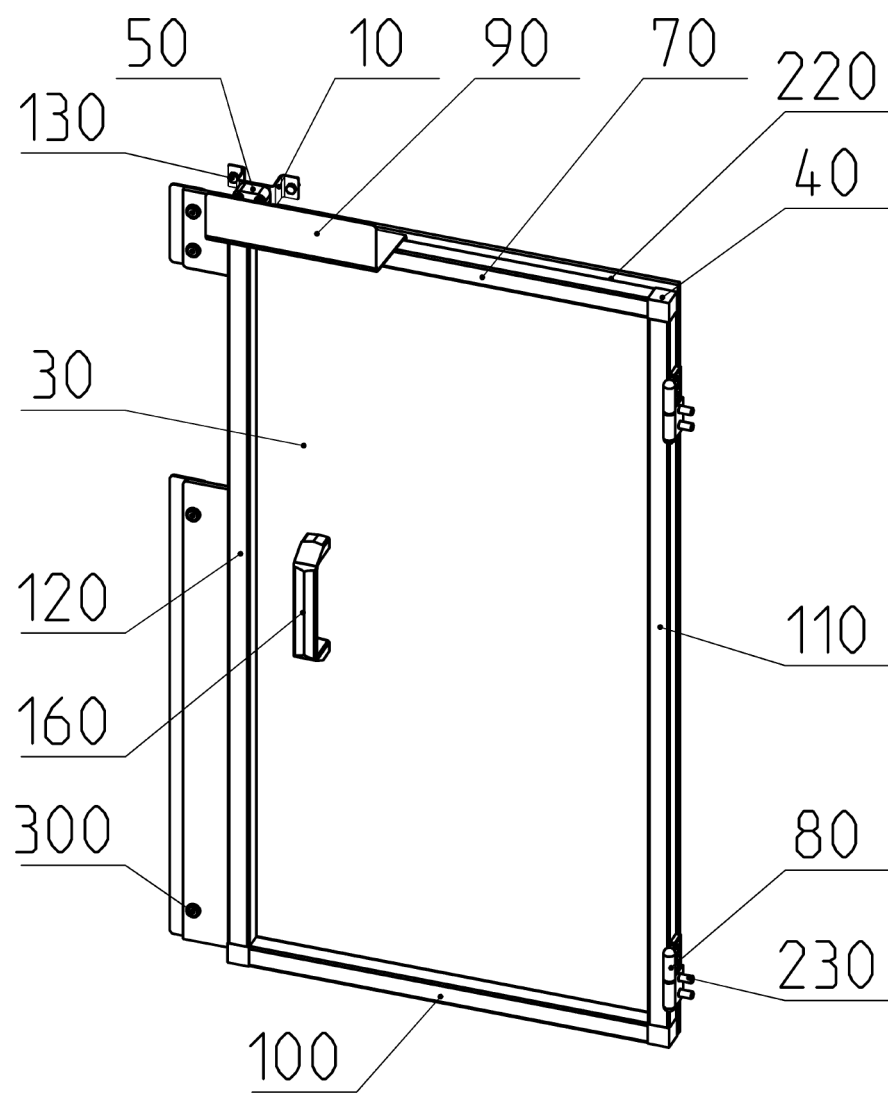
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782424S001 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page 289



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782425S001 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 290

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
20	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
30	65782429S001	Protective screen_left_ Schuttscheibe_links_	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkanrohr_	4,000	Units Stück	E						
50	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
60	301999958614	Washer_ Unterlegscheibe_	18,000	Units Stück	E						
70	65782296S010	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
80	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
100	65782297S011	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
130	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
140	301134911220	Collar disc_ Rosettenscheibe_	4,000	Units Stück	E						
150	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
160	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
170	301132150110	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
180	301132150190	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						

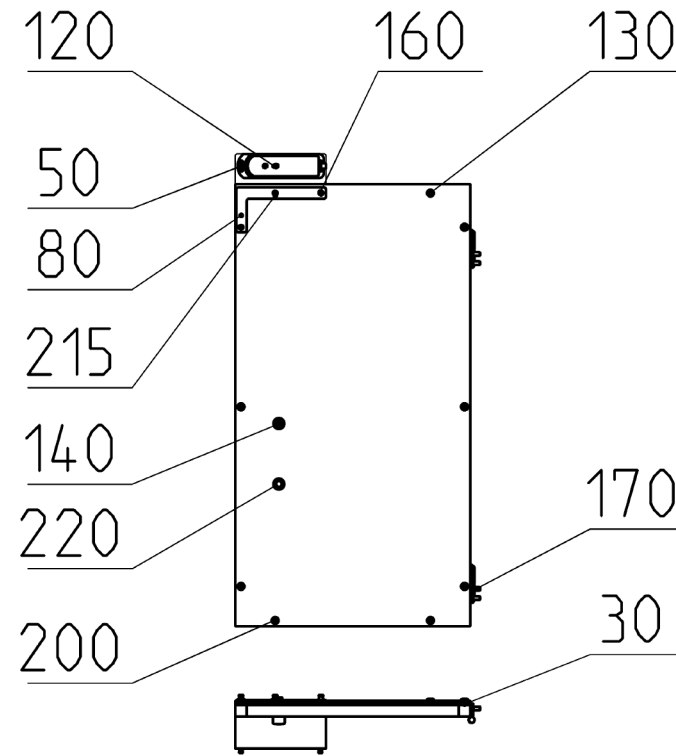
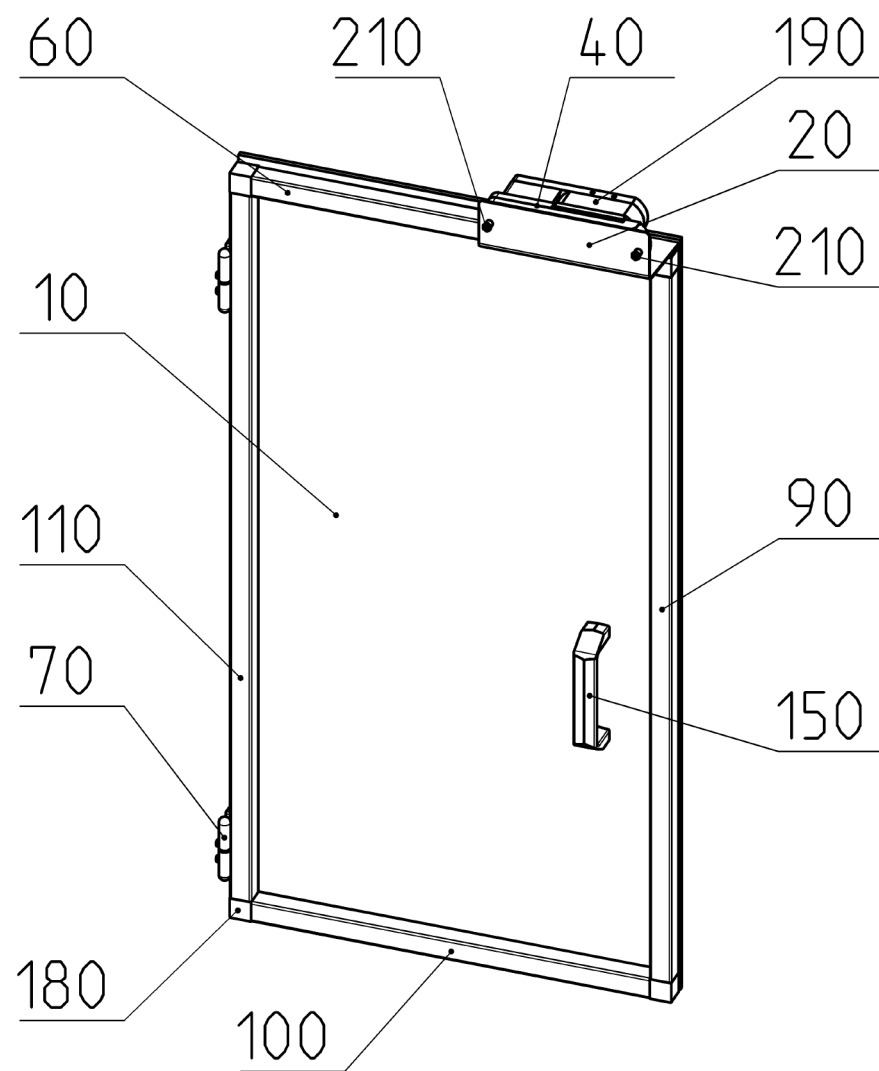
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782425S001 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page 291



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782425S001 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 292

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	11,000	Units Stück	E						
200	301133120120	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
210	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
220	301134911220	Collar disc_ Rosettenscheibe_	11,000	Units Stück	E						
230	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
250	301133120020	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
260	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
270	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
280	65782430S001	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
290	65782431S001	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
300	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	4,000	Units Stück	E						
310	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782425S001 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	293

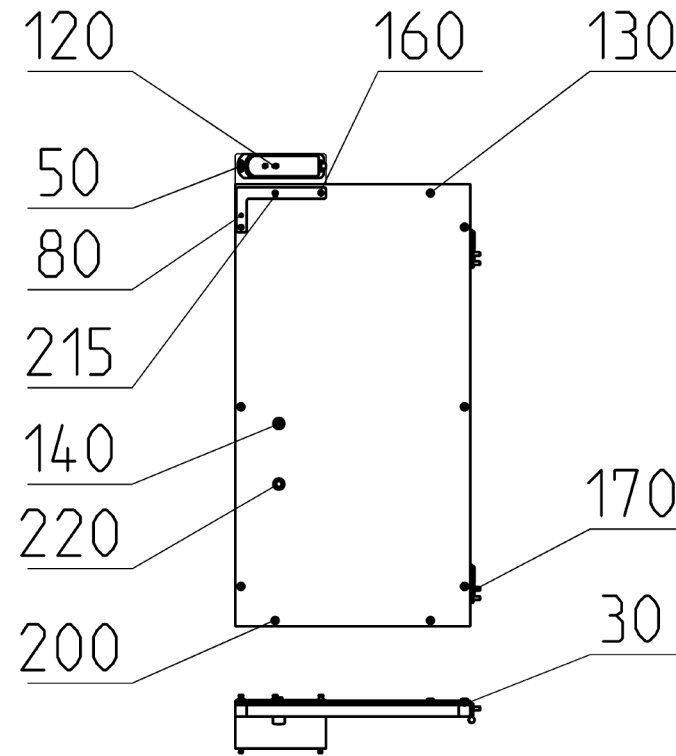
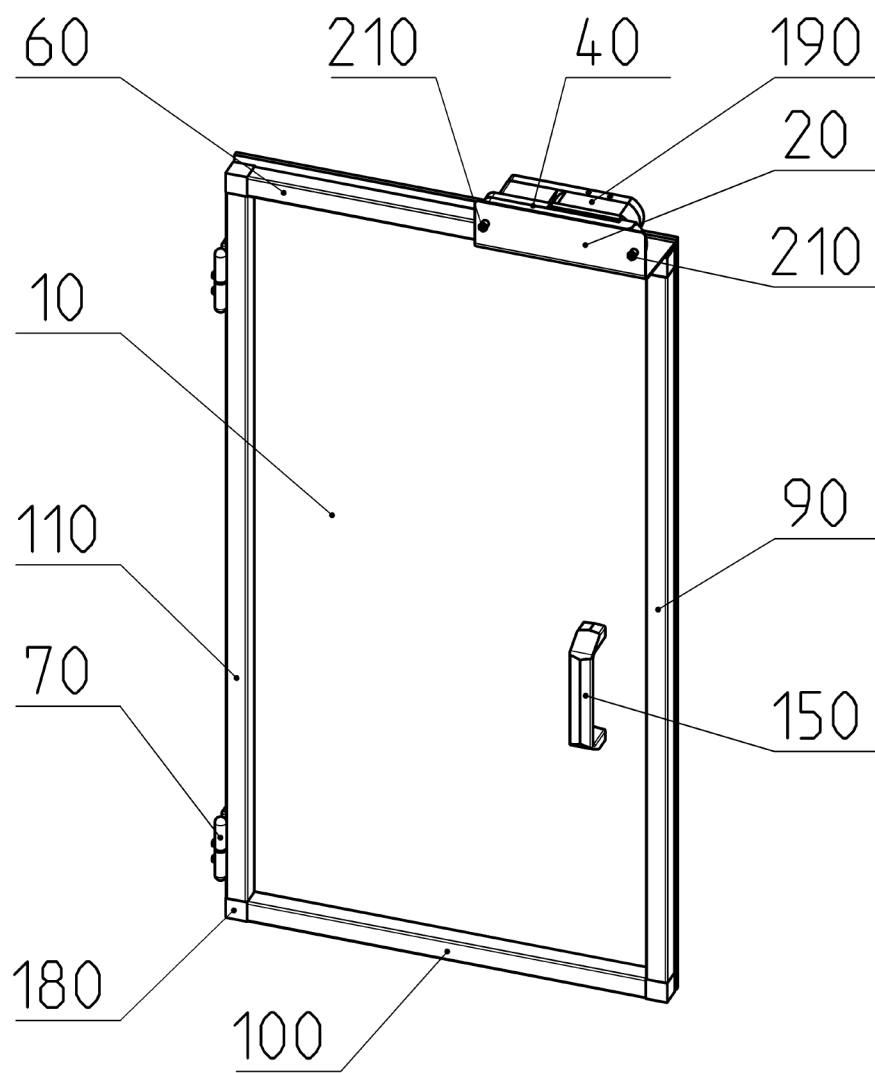


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S004 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 294

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782294S007	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
20	65782295S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	16,000	Units Stück	E						
40	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E			X			
50	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
60	65782296S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S005	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65782297S001	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S005	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782293S004 Door_left_	65782407S001 Casing_complete_				KHS-V02	Page 295

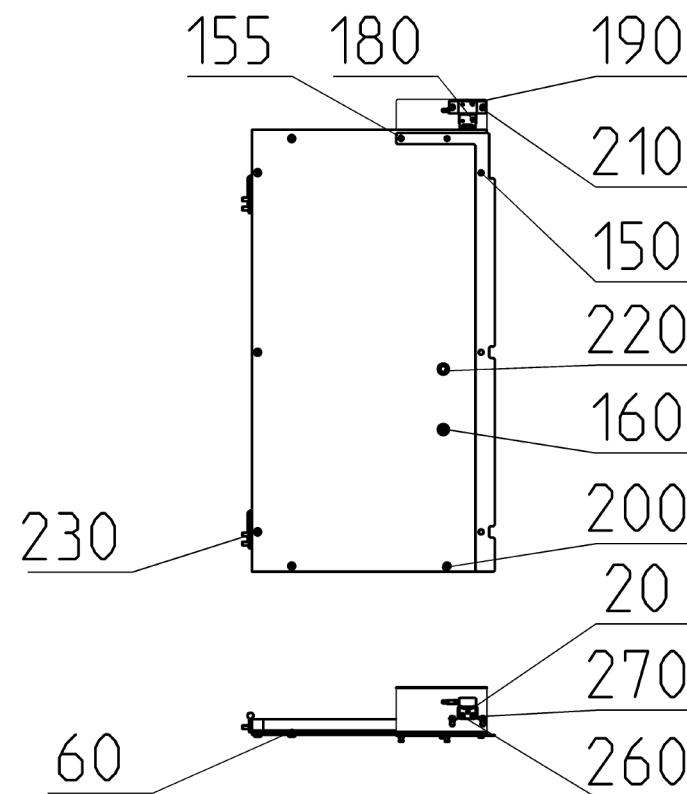
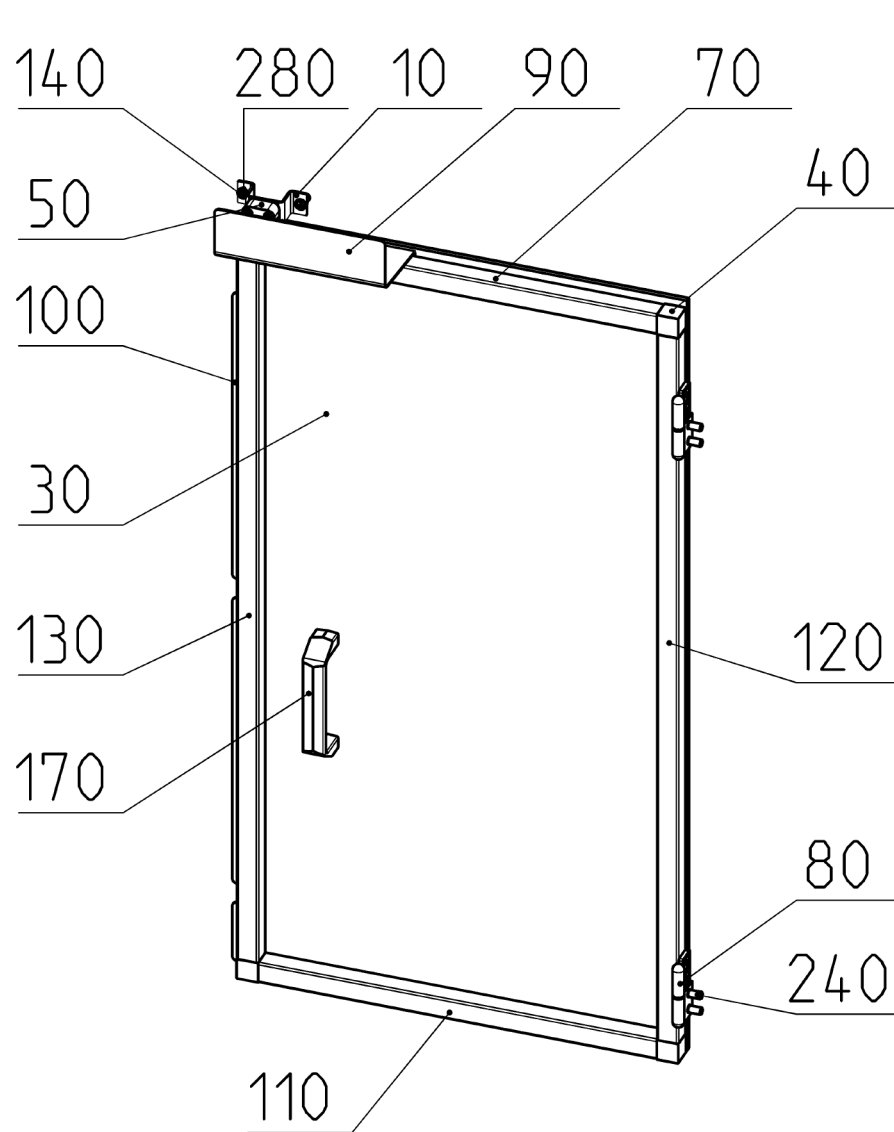


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S004 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 296

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
200	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						
210	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						

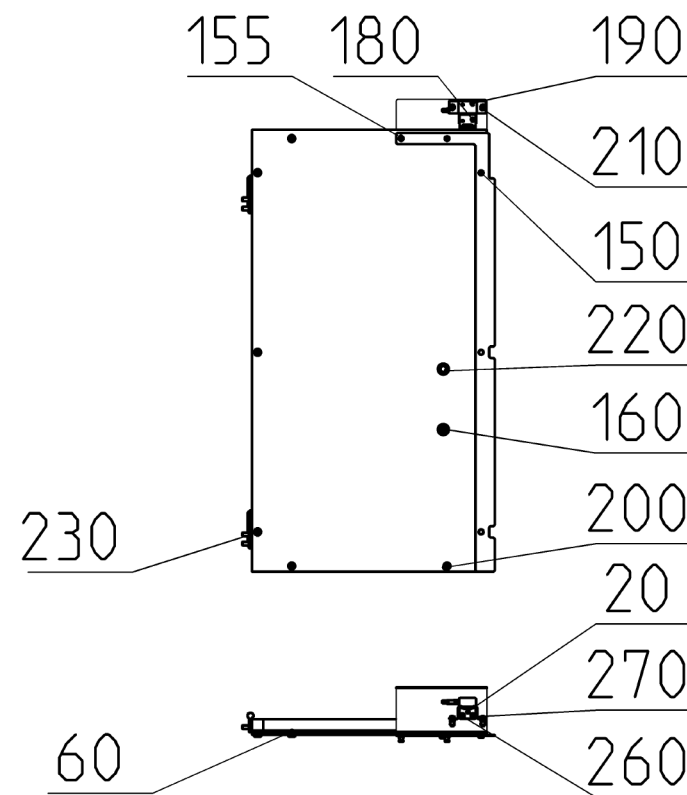
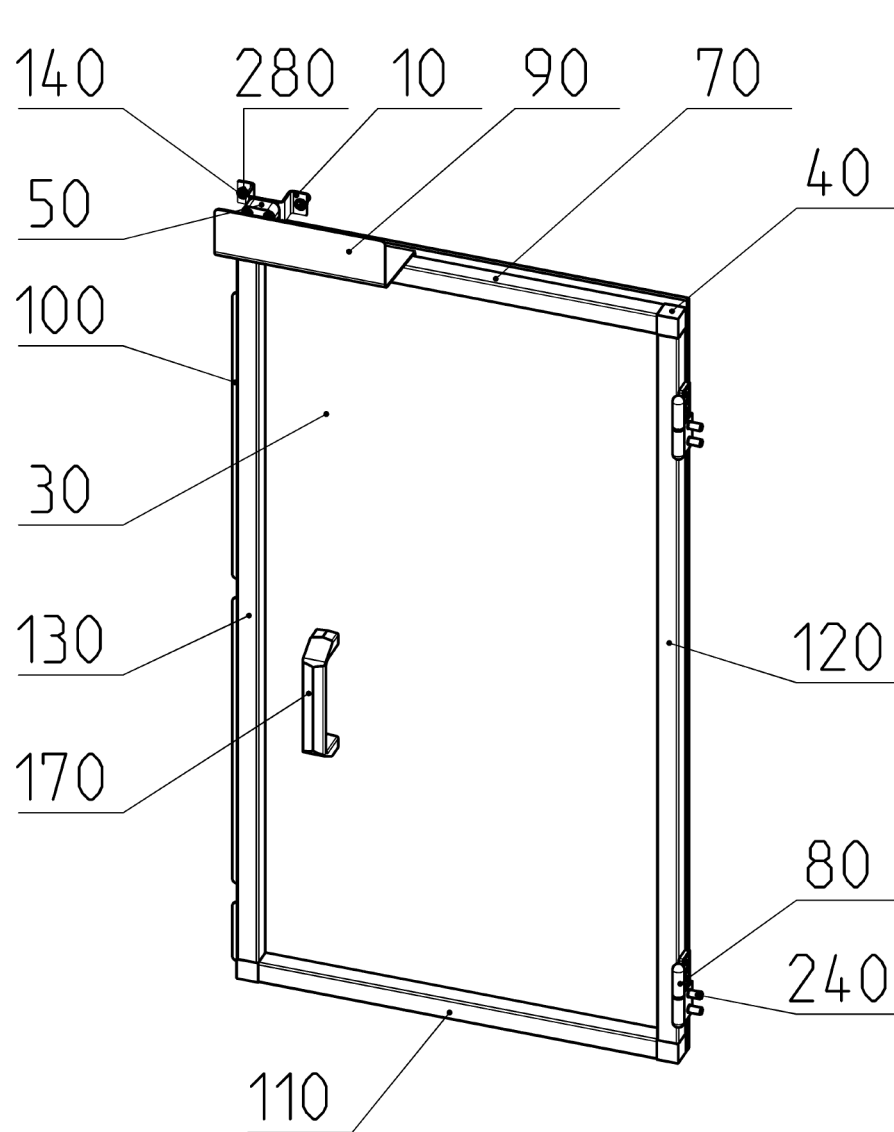
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782293S004 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page	297



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S004 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 298

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
20	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
30	65782294S007	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkanrohr_	4,000	Units Stück	E						
50	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
60	301999958614	Washer_ Unterlegscheibe_	18,000	Units Stück	E						
70	65782296S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
80	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
100	65782348S005	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
110	65782297S001	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
120	65782298S005	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
130	65782299S005	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
140	301262453659	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
155	301132741953	Stud screw_ Stiftschraube_	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						

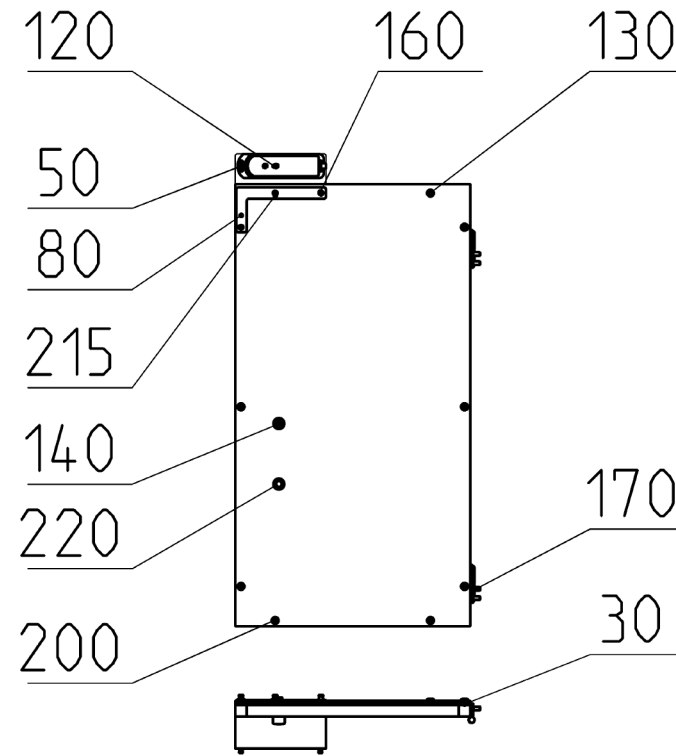
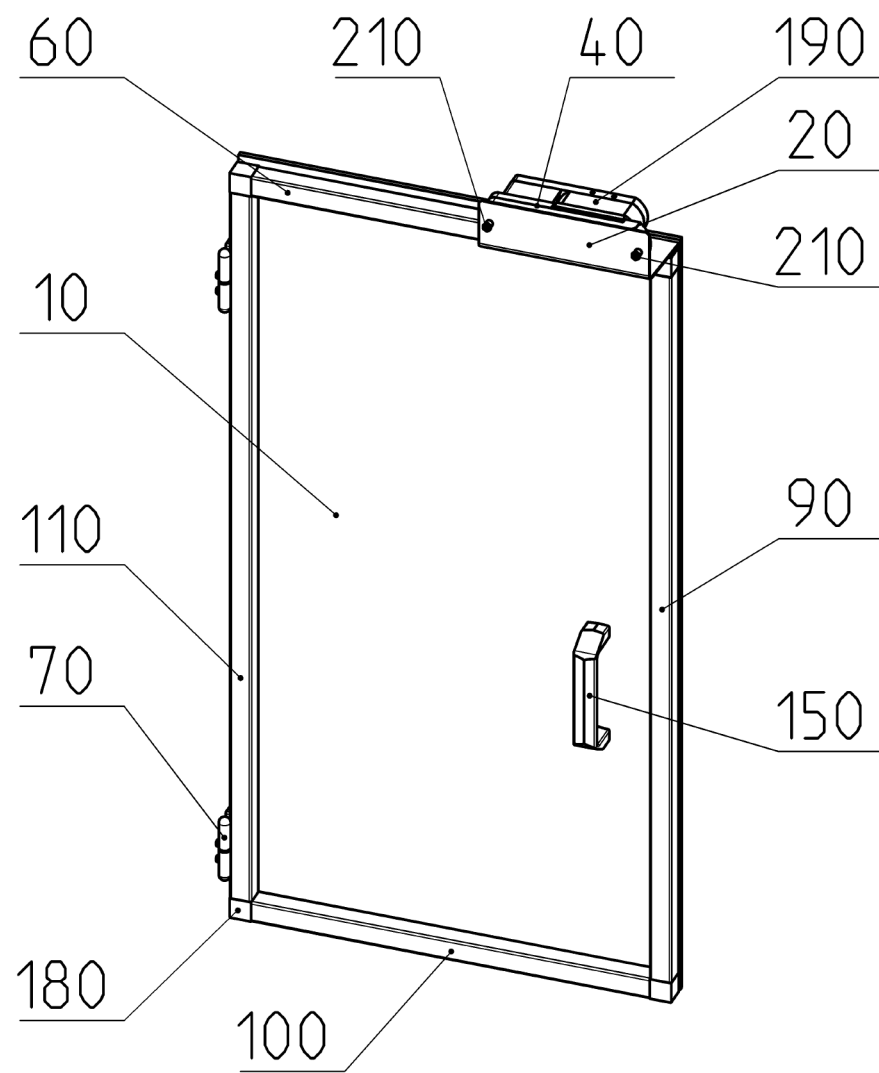
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782346S004 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	299



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S004 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 300

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
190	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	6,000	Units Stück	E						
210	301133903880	Tear-off nut_ Abreißmutter_	4,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
230	301134911220	Collar disc_ Rosettenscheibe_	6,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
260	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
270	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
280	301134230090	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782346S004 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	301

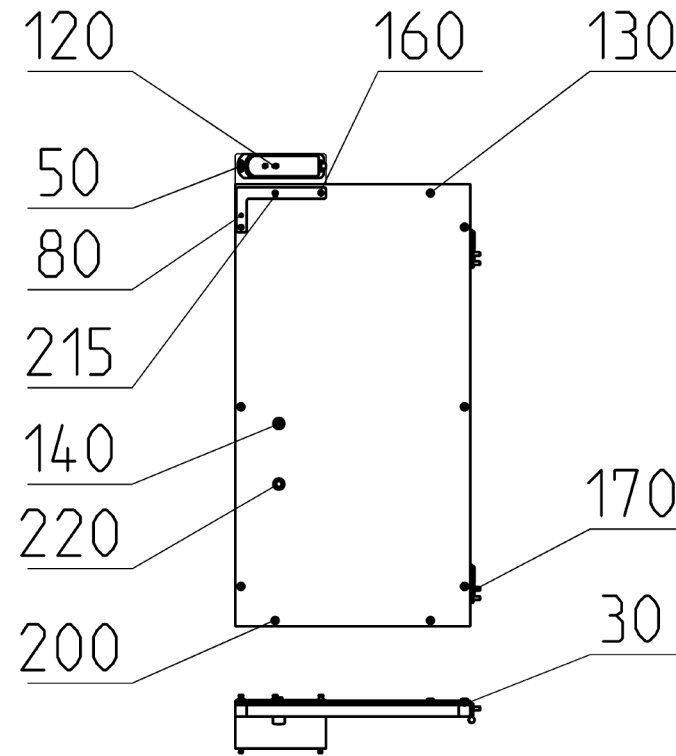
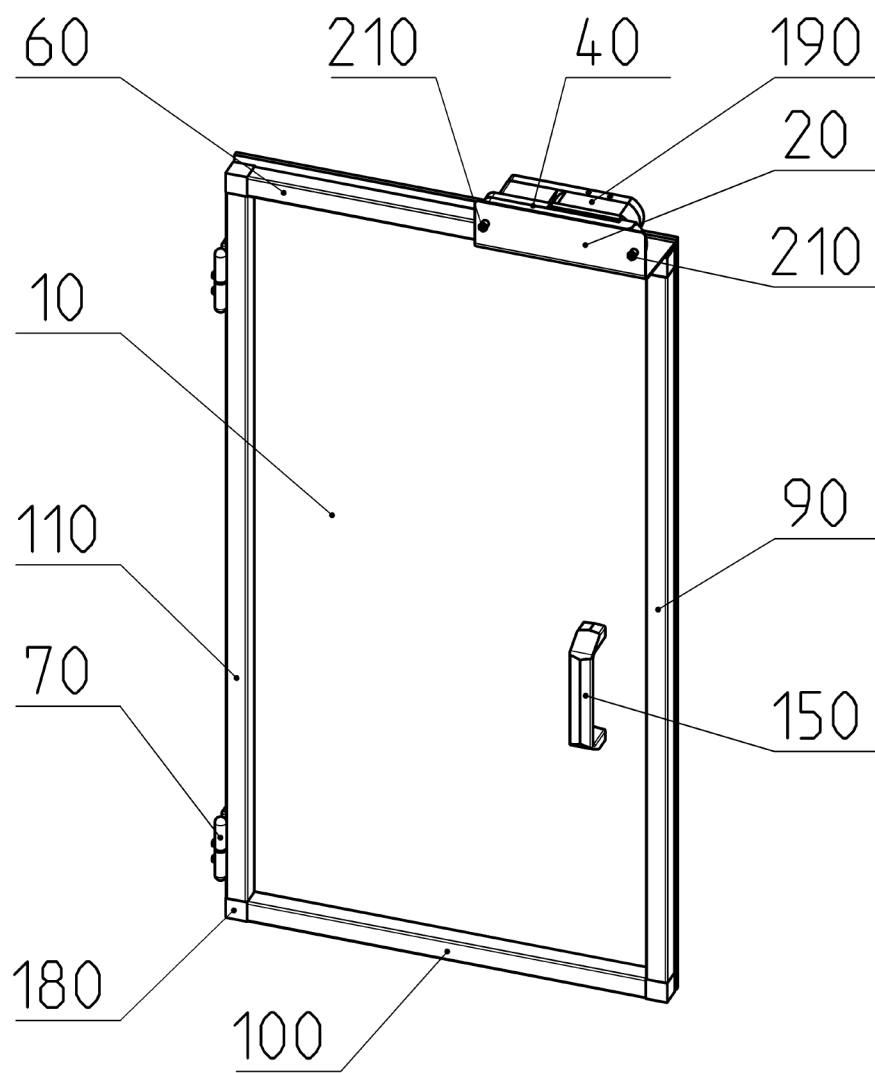


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S006 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 302

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782294S011	Protective screen_left_ Schuttscheibe_links_	1,000	Units Stück	E						
20	65782295S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	16,000	Units Stück	E						
40	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E			X			
50	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
60	65782296S012	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S005	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65782297S013	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S005	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782293S006 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page 303

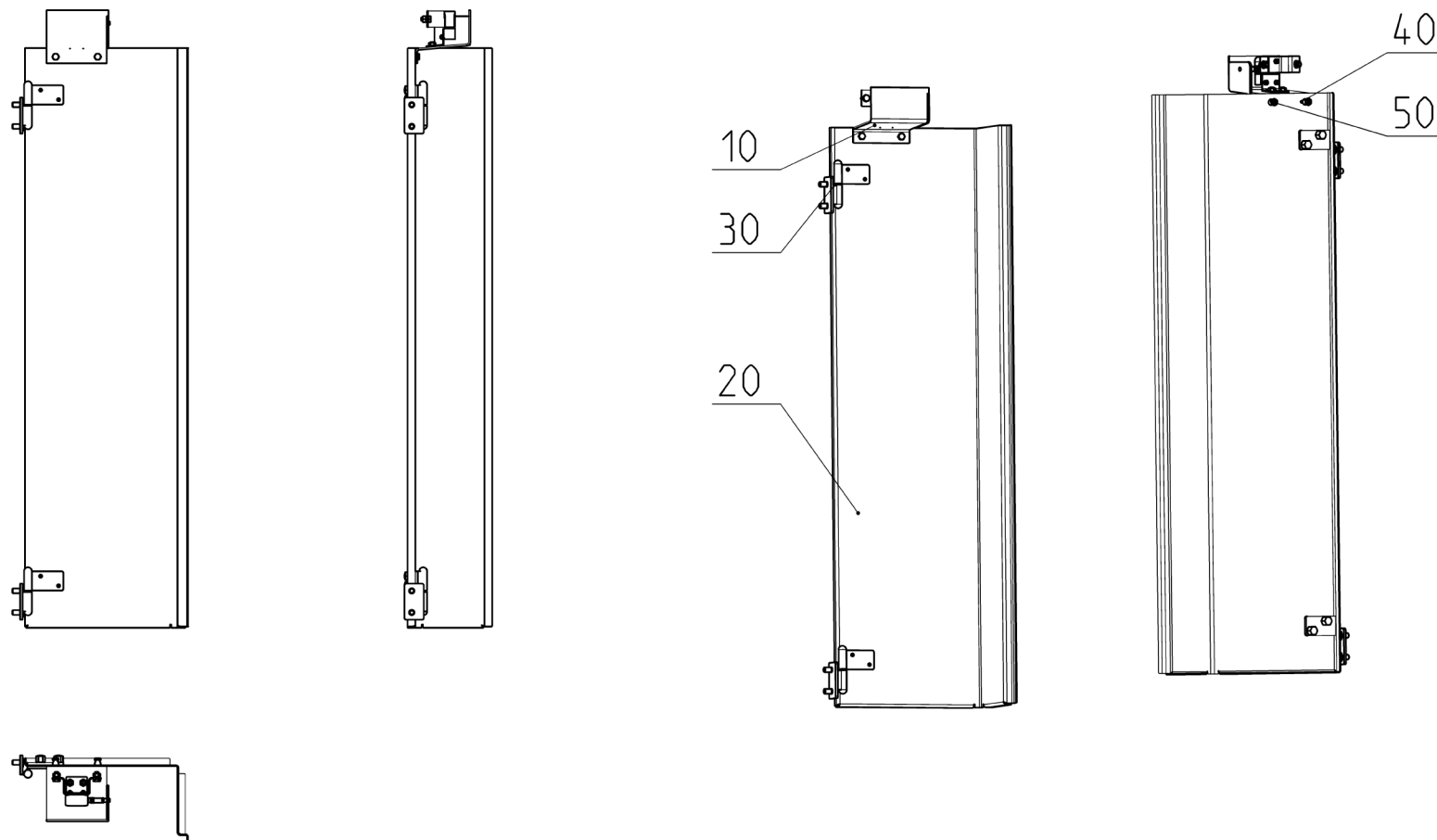


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S006 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 304

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
200	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						
210	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782293S006 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page	305



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782286S002 Safety door_complete_	65782407S001 Casing_complete_	KHS-V02	Page 306

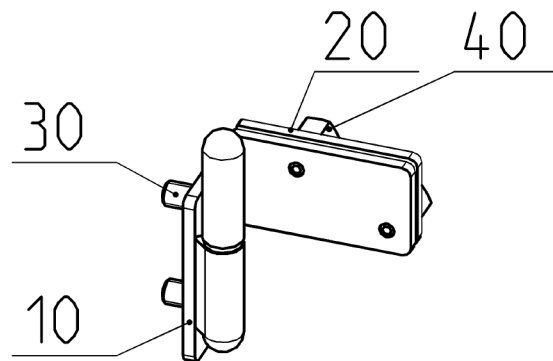
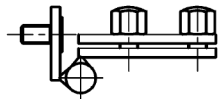
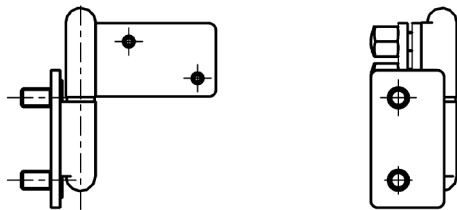
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782371S001	Hinge_complete_ Scharnier_komplett_	1,000	Units Stück	E						308
20	65782285S002	Safety door_ Sicherheitstür_	1,000	Units Stück	E						
30	65782383S001	Hinge_complete_type 1 Scharnier_komplett_type 1	2,000	Units Stück	E						310
40	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
50	301133903880	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782286S002 Safety door_complete_	65782407S001 Casing_complete_			KHS-V02	Page 307

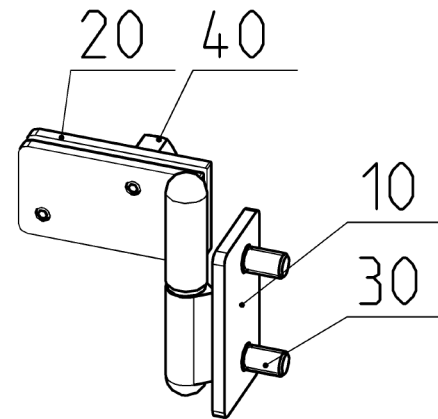
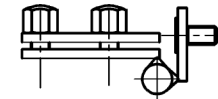
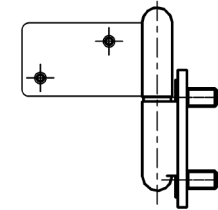
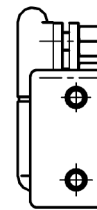
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782291S001	Hinge_Welding assembly_ Scharnier_Schweißbaugruppe_	1,000	Units Stück	E						
20	65782097S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
30	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
40	301132150190	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
50	301132150110	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
60	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
70	301133120020	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
80	301133120120	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
90	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782371S001 Hinge_complete_	65782286S002 Safety door_complete_			KHS-V02	Page 309

Bauart: 1
DESIGN TYPE: 1



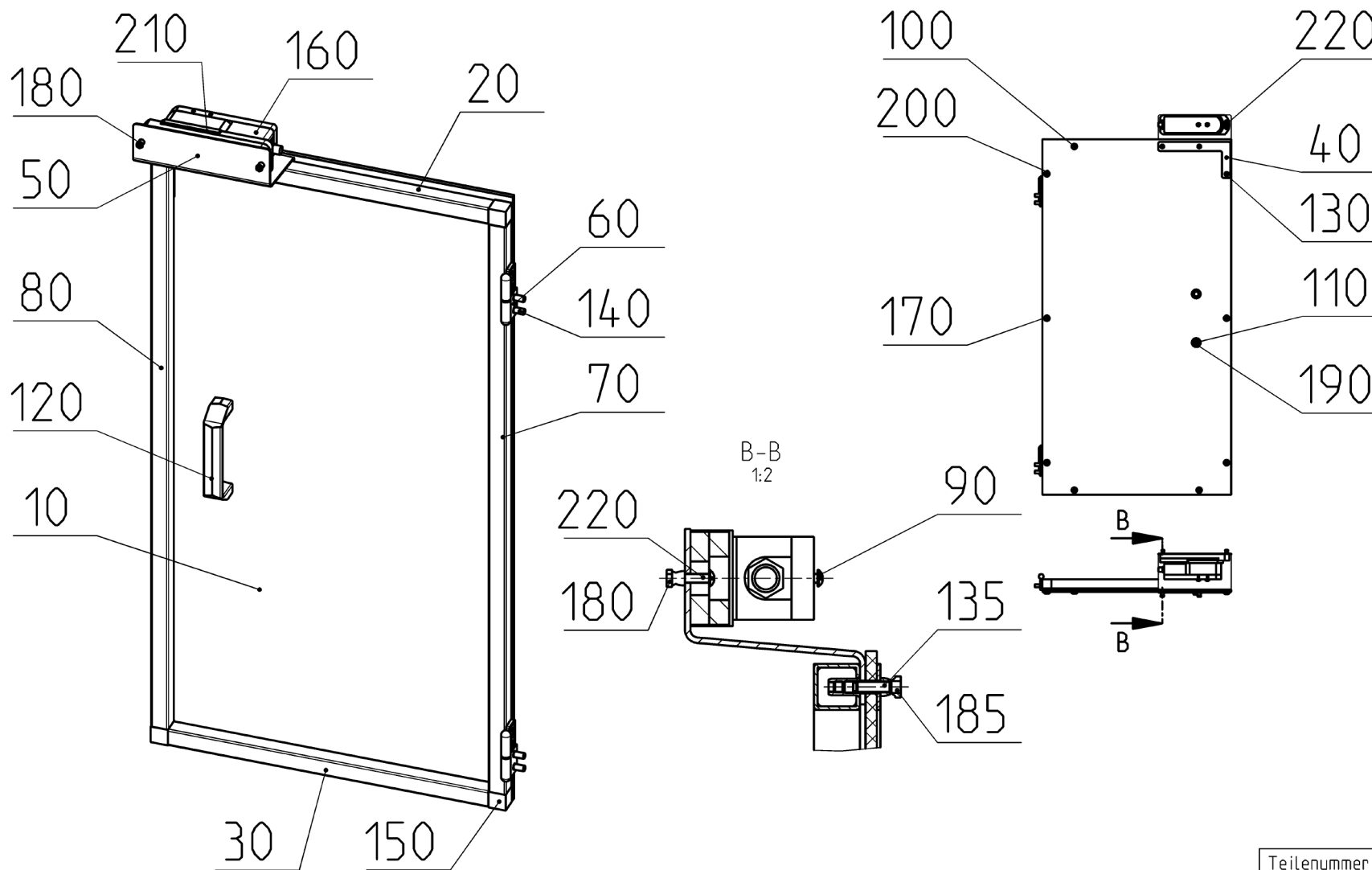
Bauart: 2
DESIGN TYPE: 2



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782383S001 Hinge_complete_type 1	65782286S002 Safety door_complete_		KHS-V02 Page 310

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782384S001	Hinge_Welding assembly_ Scharnier_Schweißbaugruppe_	1,000	Units Stück	E						
20	65782114S001	Plate_Hinge_ Platte_Scharnier_	1,000	Units Stück	E						
30	301132321830	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
40	301133160200	Cap nut_thin type_ Hutmutter_niedrige Form_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782383S001 Hinge_complete_type 1	65782286S002 Safety door_complete_	KHS-V02	Page	311	

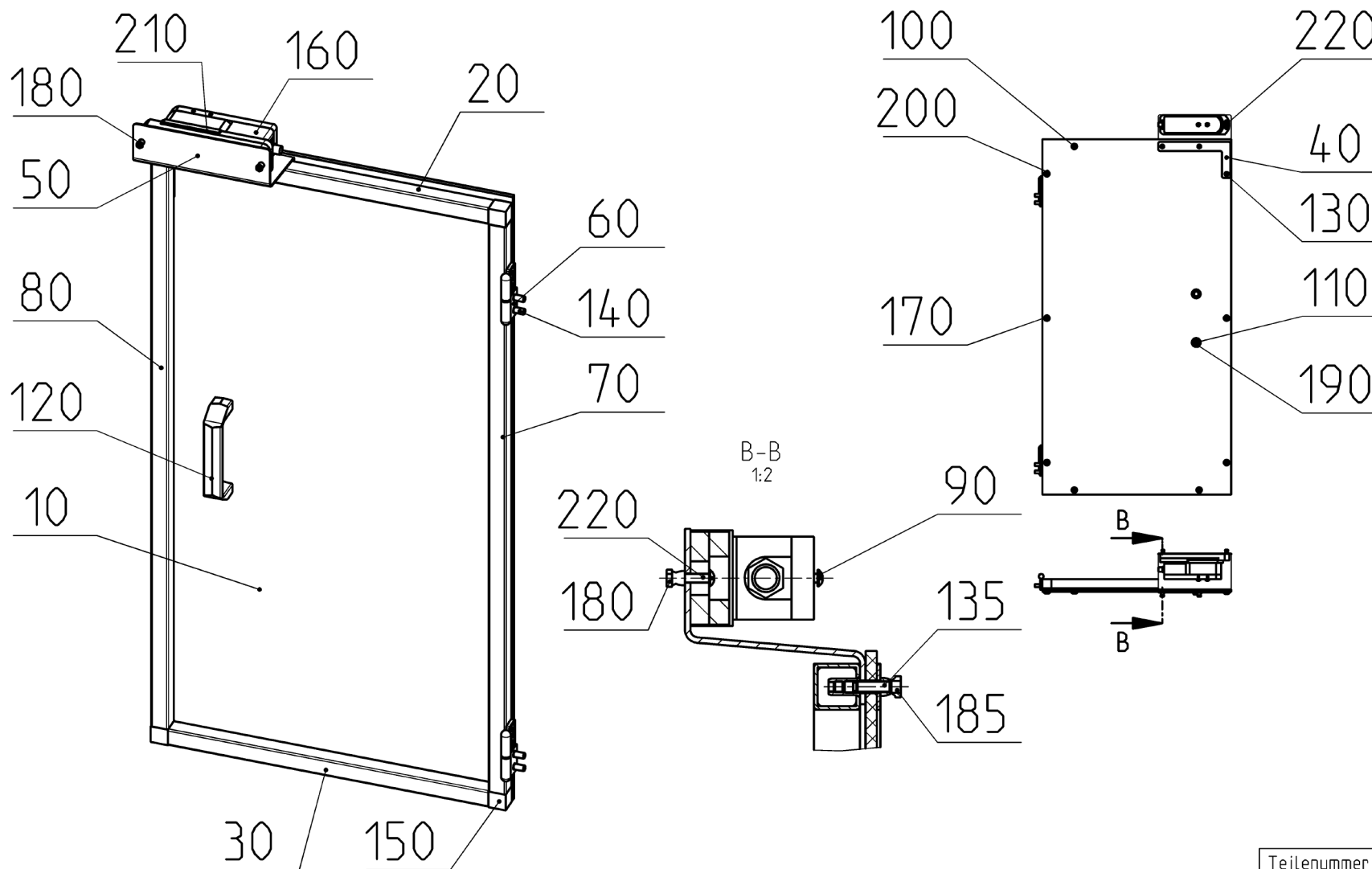


Teilenummer
65782363S001
65782363S002
65782363S003

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782363S003 Door_right_	65782407S001 Casing_complete_	KHS-V02	Page 312

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782294S008	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
20	65782296S011	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
30	65782297S012	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
40	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
50	65782364S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
60	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
70	65782298S005	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
80	65782299S005	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
90	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
100	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
110	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
130	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
135	301132741953	Stud screw_ Stiftschraube_	2,000	Units Stück	E						
140	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
150	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						
160	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
170	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782363S003 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	313

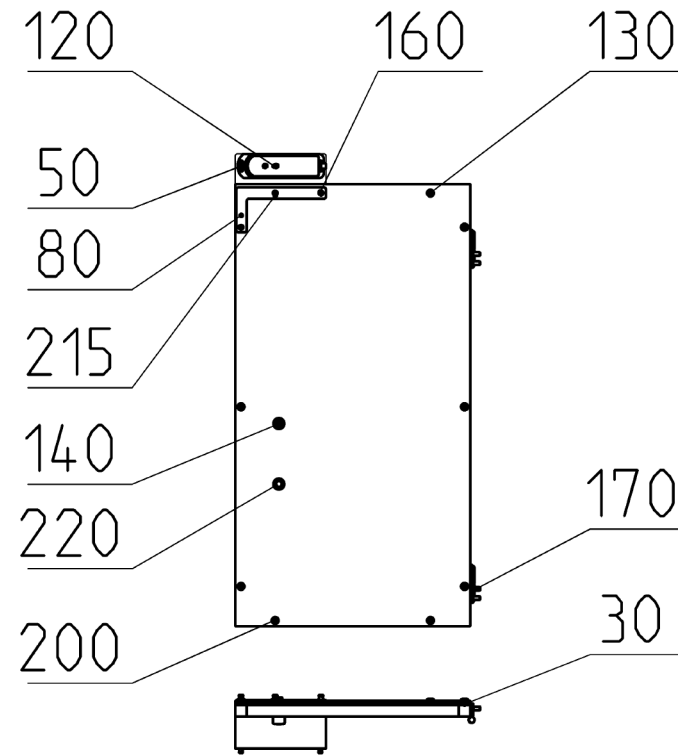
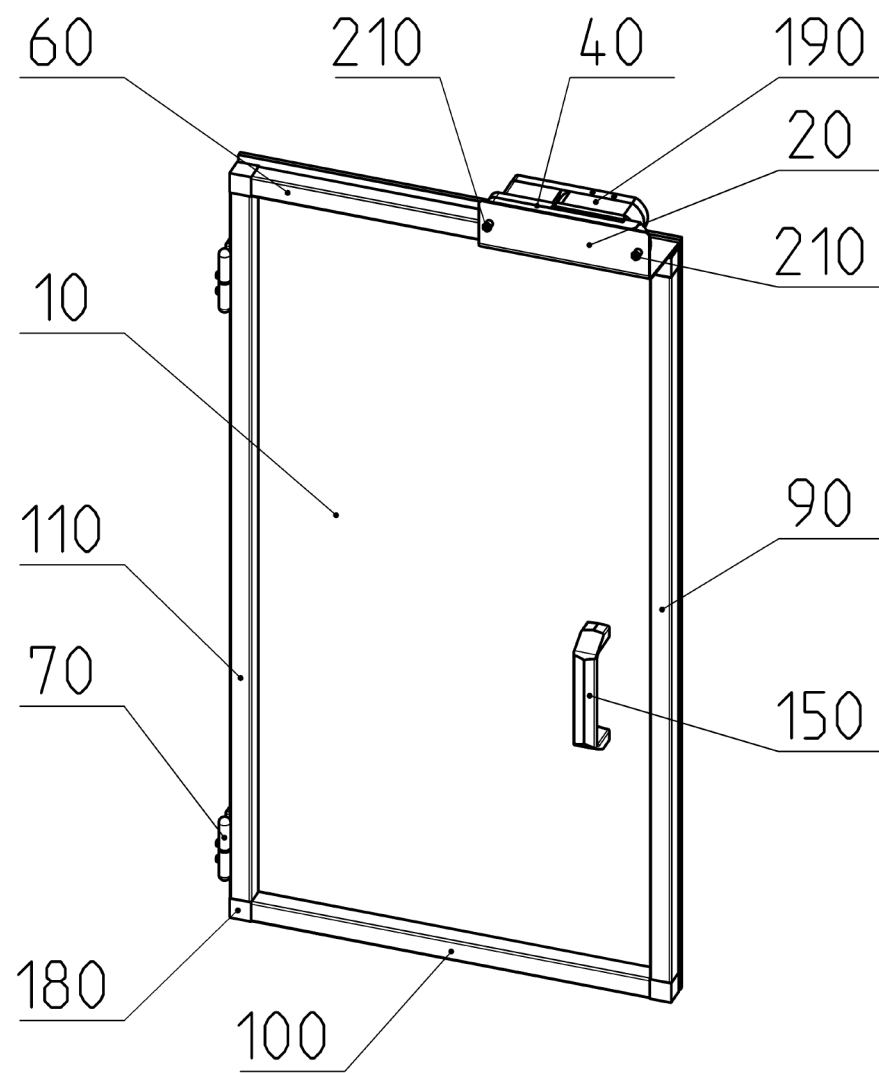


Teilenummer
65782363S001
65782363S002
65782363S003

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782363S003 Door_right_	65782407S001 Casing_complete_	KHS-V02	Page 314

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301133903870	Tear-off nut_ Abreißmutter__	2,000	Units Stück	E						
185	301133903880	Tear-off nut_ Abreißmutter__	2,000	Units Stück	E						
190	301134250510	Washer_ Scheibe__	2,000	Units Stück	E						
200	301999958614	Washer_ Unterlegscheibe__	16,000	Units Stück	E						
210	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E				X		
220	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782363S003 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	315

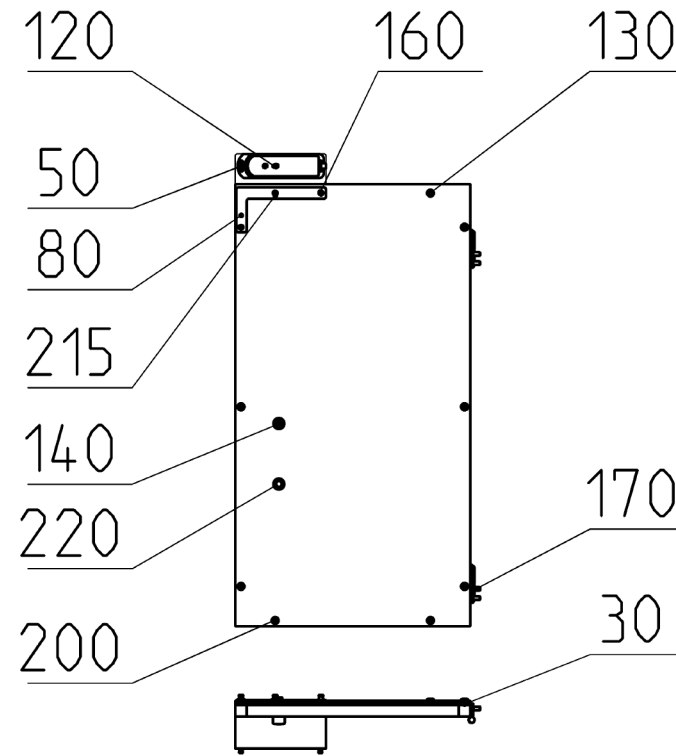
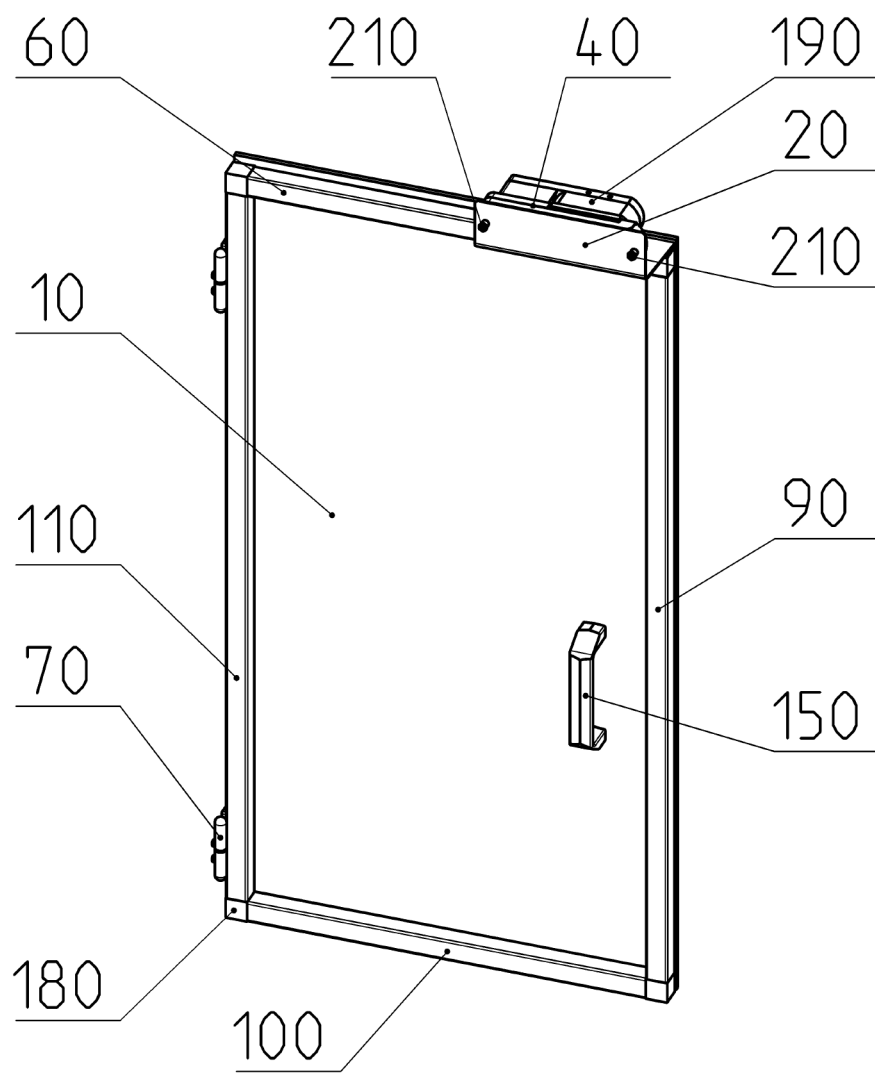


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S002 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 316

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782294S002	Protective screen_left_ Schuttscheibe_links_	1,000	Units Stück	E						
20	65782295S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	16,000	Units Stück	E						
40	301262453545	Actuator_Magnet_ Betätiger_Magnet_	1,000	Units Stück	E			X			
50	301262453657	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
60	65782296S002	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S002	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65782297S002	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S002	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782293S002 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page	317

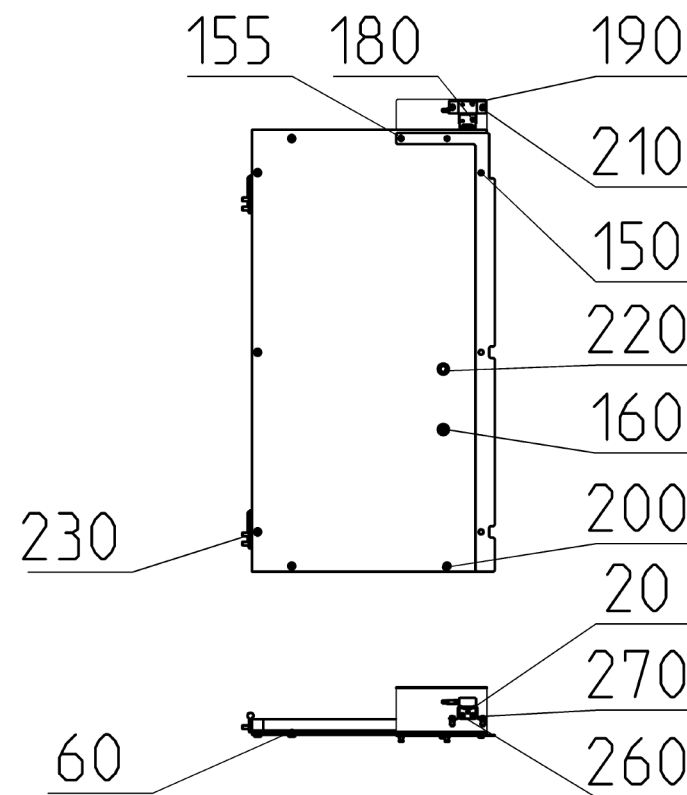
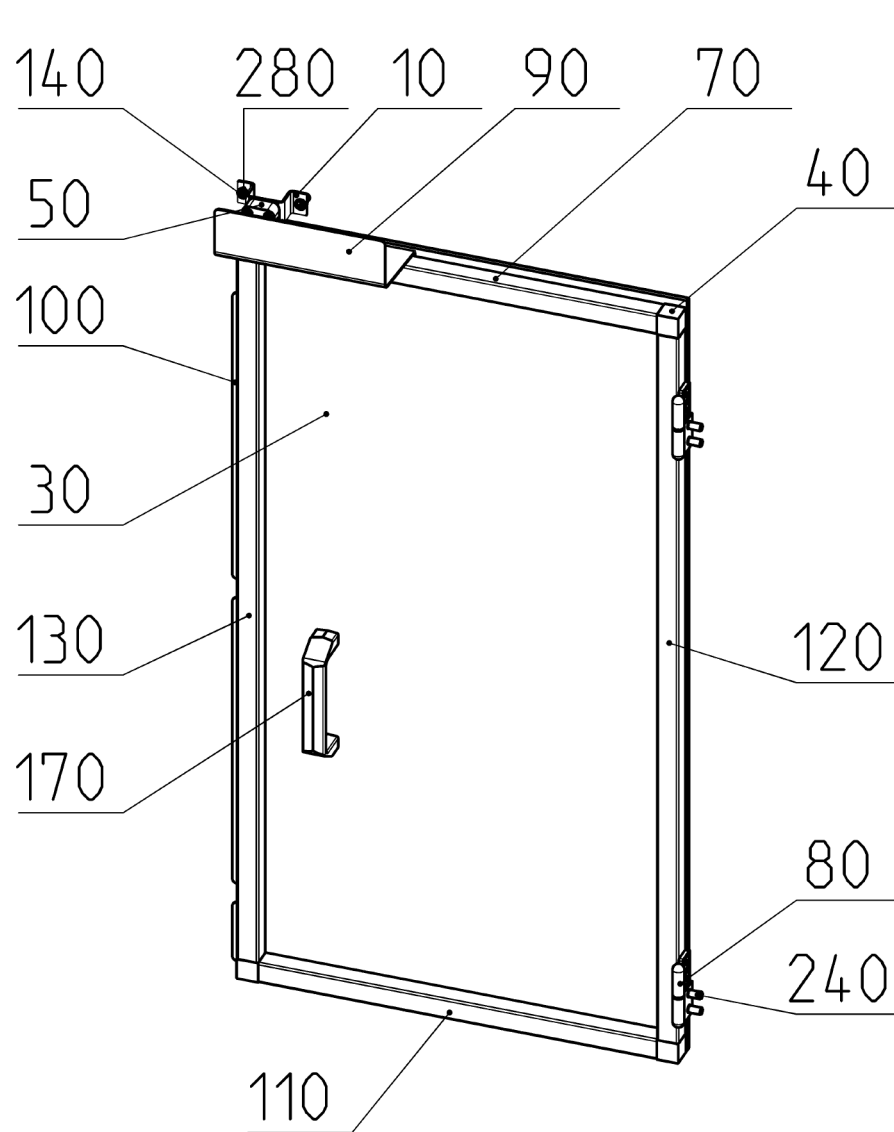


Teilenummer
65782293S001
65782293S002
65782293S003
65782293S004
65782293S005
65782293S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782293S002 Door_left_	65782407S001 Casing_complete_	KHS-V02	Page 318

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262453544	Safety switch_Magnet_24VDC 0,5A Sicherheitsschalter_Magnet_24VDC 0,5A	1,000	Units Stück	E				X		
200	301134911220	Collar disc_ Rosettenscheibe_	8,000	Units Stück	E						
210	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						

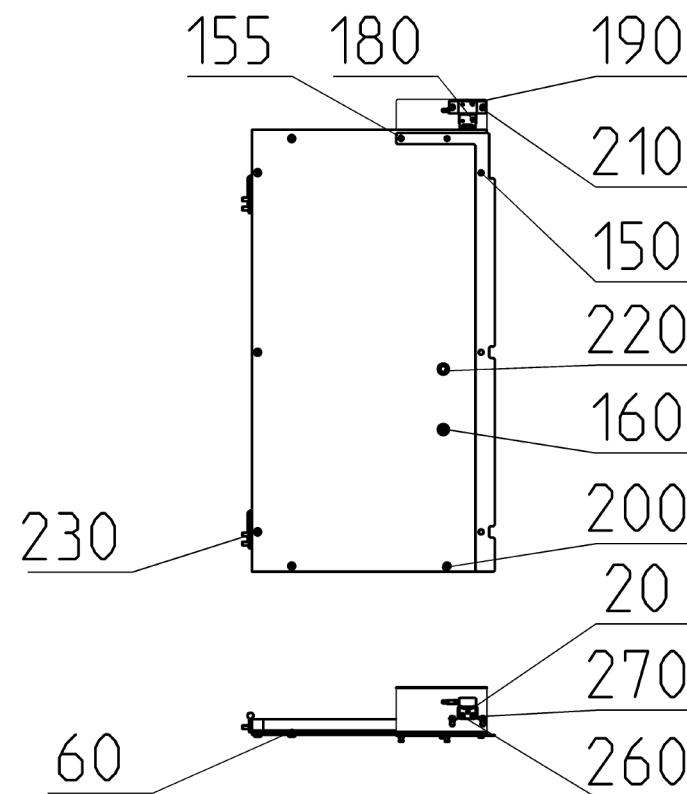
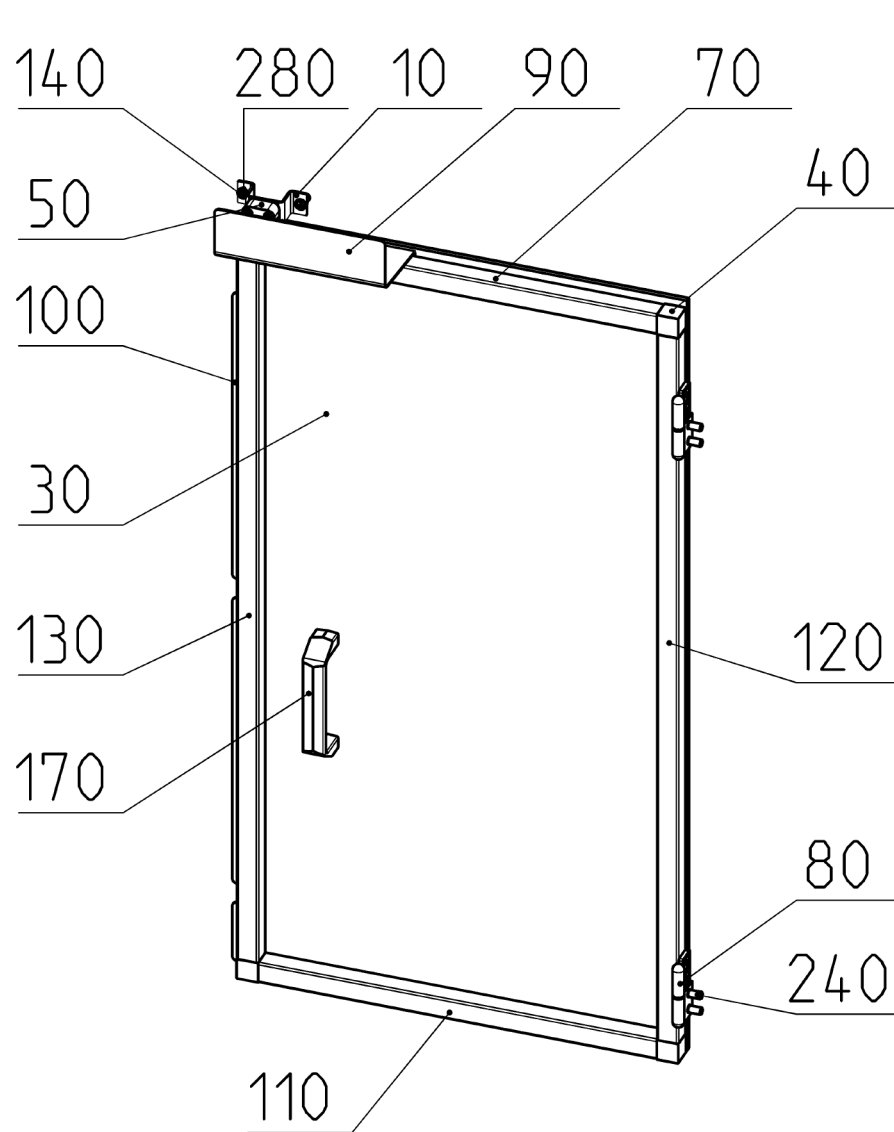
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782293S002 Door_left_	65782407S001 Casing_complete_			KHS-V02	Page	319



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S002 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 320

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
20	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
30	65782294S002	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkanrohr_	4,000	Units Stück	E						
50	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
60	301999958614	Washer_ Unterlegscheibe_	18,000	Units Stück	E						
70	65782296S002	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
80	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
100	65782348S001	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
110	65782297S002	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
120	65782298S002	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
130	65782299S002	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
140	301262453659	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
155	301132741953	Stud screw_ Stiftschraube_	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						

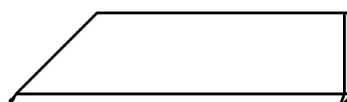
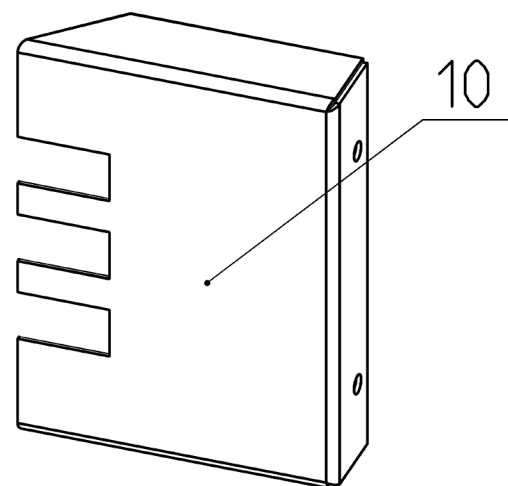
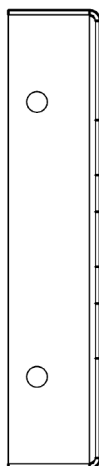
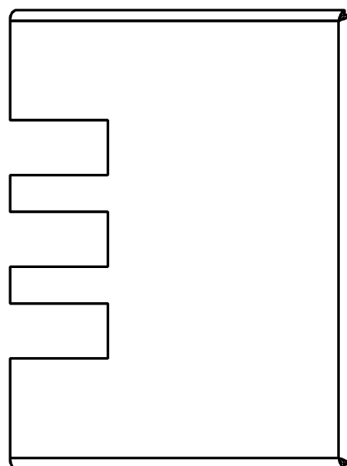
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782346S002 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page 321



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782346S002 Door_right_		65782407S001 Casing_complete_		KHS-V02 Page 322

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
190	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	6,000	Units Stück	E						
210	301133903880	Tear-off nut_ Abreißmutter_	4,000	Units Stück	E						
220	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
230	301134911220	Collar disc_ Rosettenscheibe_	6,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
260	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
270	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
280	301134230090	Washer_ Unterlegscheibe_	2,000	Units Stück	E						

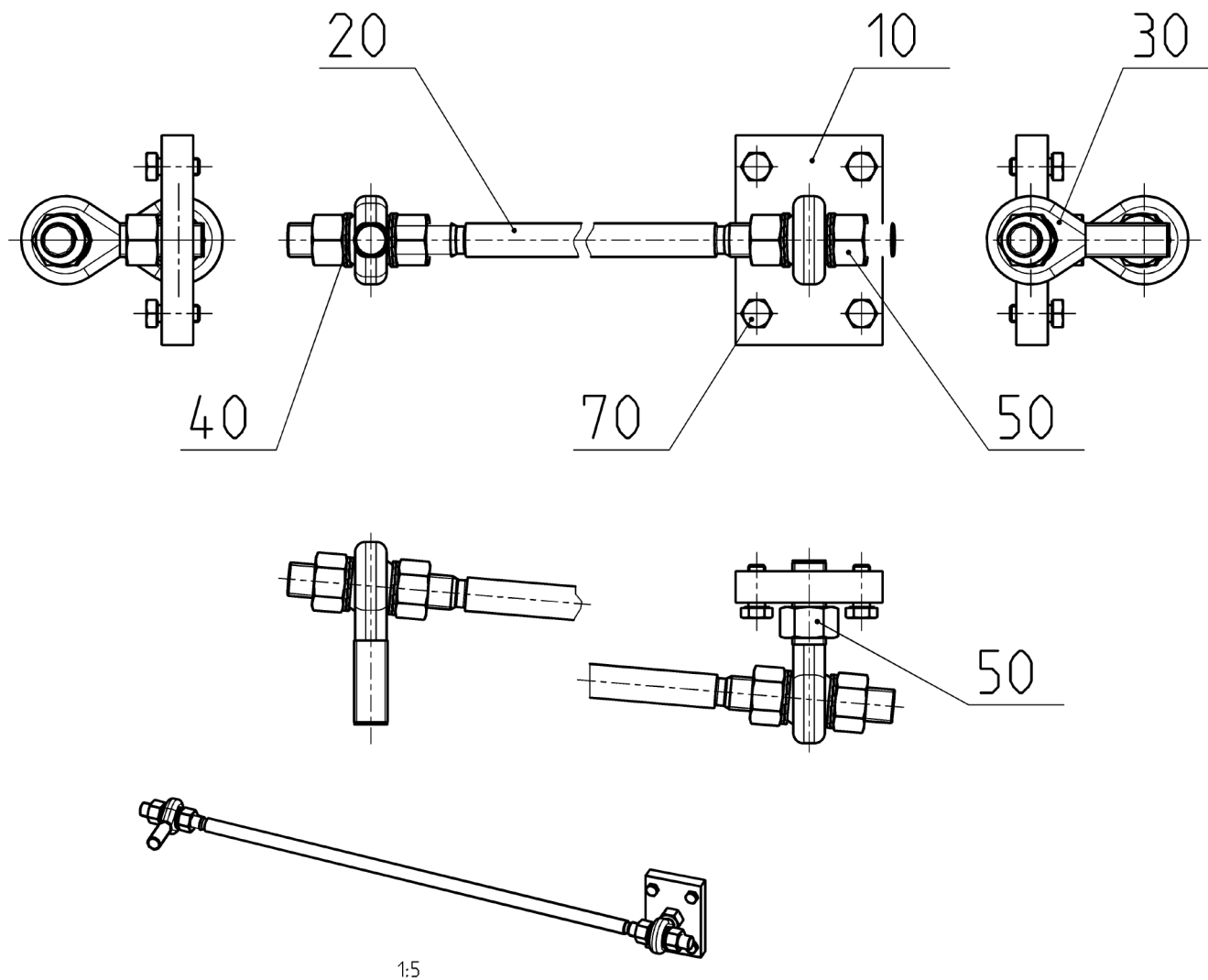
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782346S002 Door_right_	65782407S001 Casing_complete_			KHS-V02	Page	323



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782242S001 Front panel_Lacquering_	65782407S001 Casing_complete_		KHS-V02 Page 324

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782104S001	Front panel_Cable trunking_ Frontblende_Kabelkanal_	1,000	Units Stück	E						

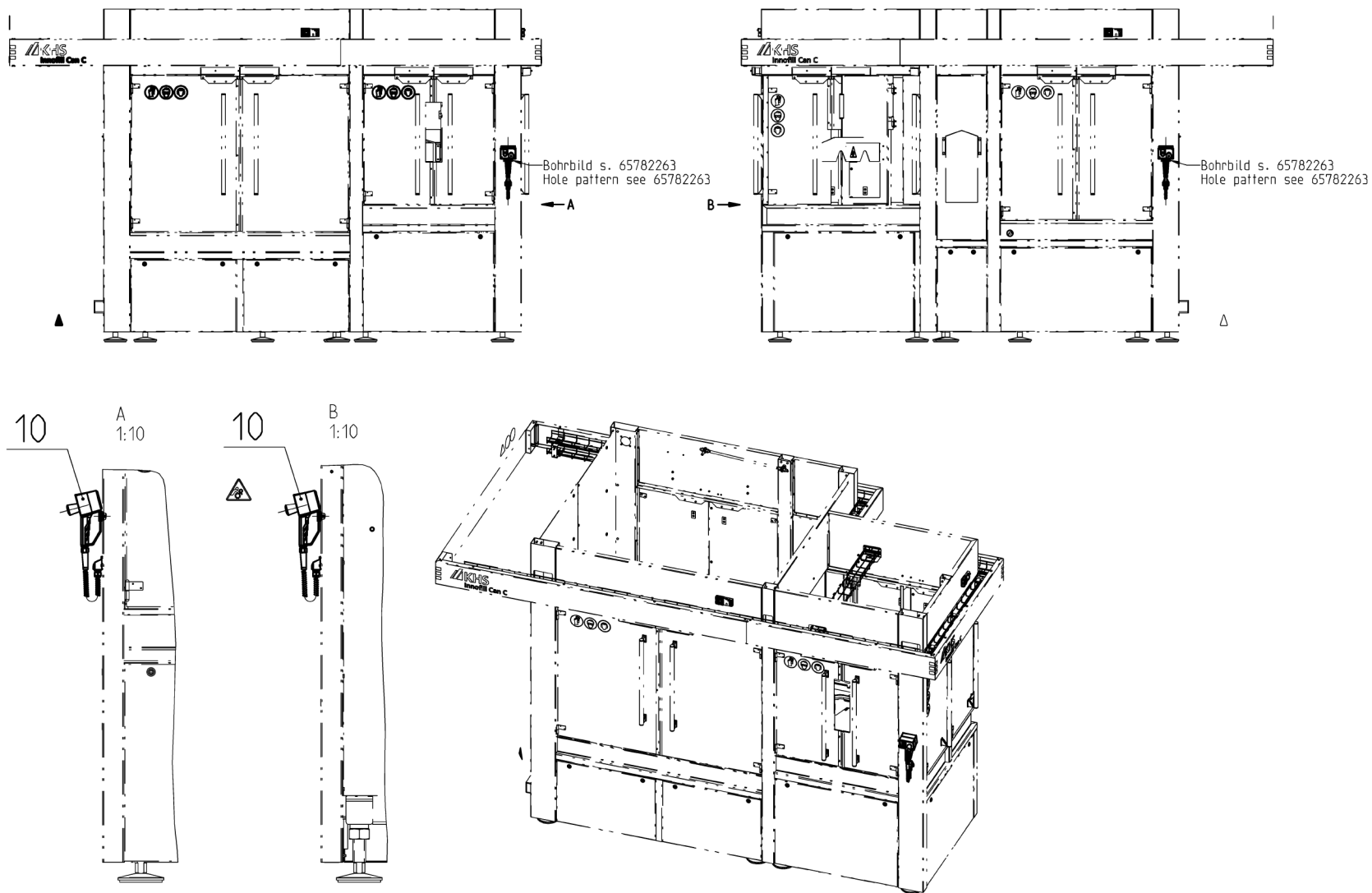
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782242S001 Front panel_Lacquering_	65782407S001 Casing_complete_			KHS-V02	Page	325



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782234S001 Torque support__	65782407S001 Casing_complete_		KHS-V02 Page 326

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782233S001	Sheet metal__ Blech__	1,000	Units Stück	E						
20	65782235S001	Rod_Torque support_ Stange_Drehmomentstütze_	1,000	Units Stück	E						
30	301104011450	Joint head_External thread_ Gelenkkopf_Außengewinde_	2,000	Units Stück	E						
40	301134278830	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	4,000	Units Stück	E						
50	301133120370	Hexagonal nut__ Sechskantmutter__	5,000	Units Stück	E						
70	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

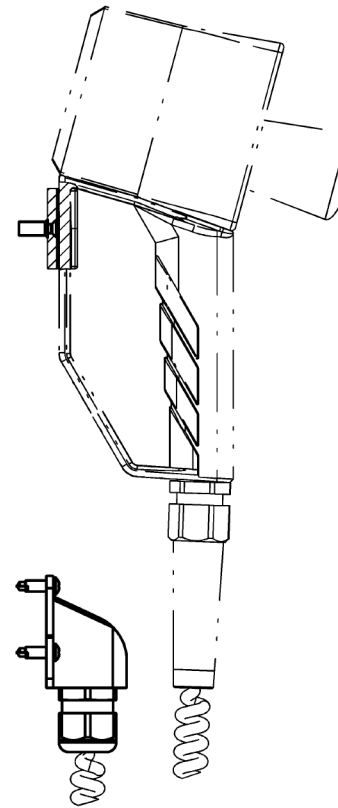
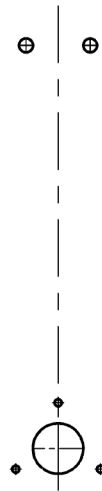
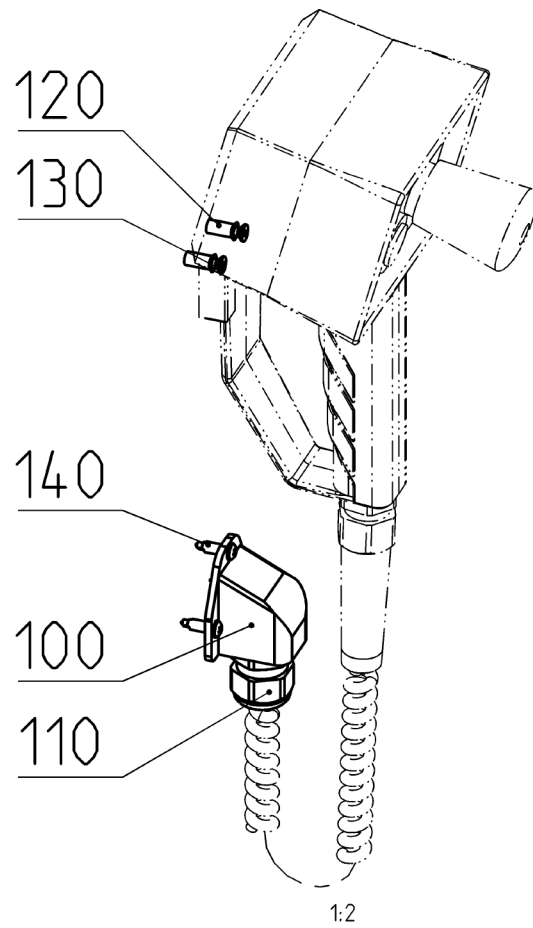
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782234S001 Torque support__	65782407S001 Casing_complete_			KHS-V02	Page 327



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782267S001 InclIng operation_Positioning_Ferrum FC0	65782406S001 Machine frame_Casing_		KHS-V02 Page 328

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782263S001	Switch_InchIng operation_ Schalter_Tippbetrieb_	2,000	Units Stück	E						330

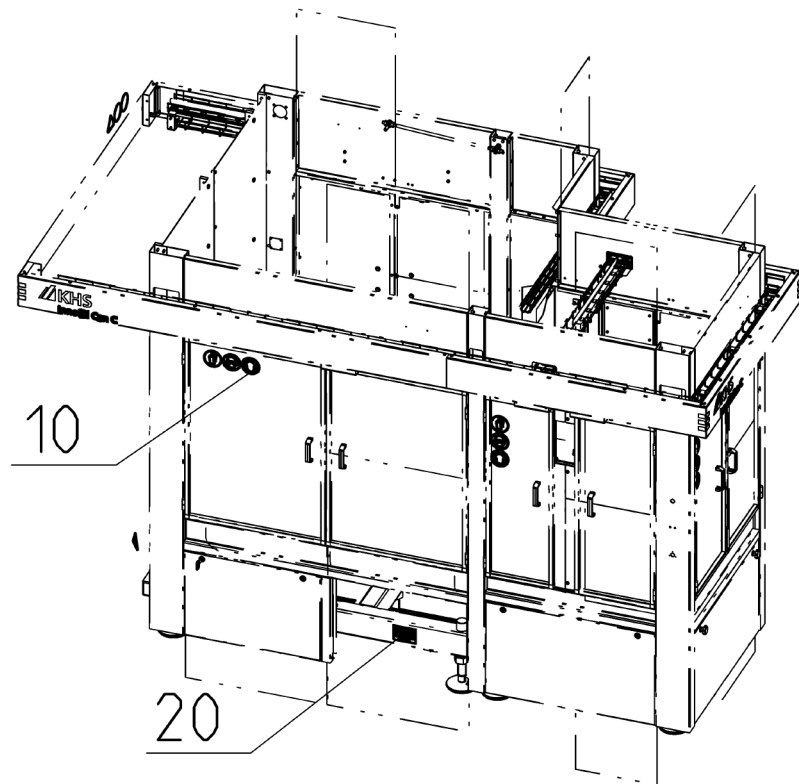
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782267S001 InchIng operation_Positioning_Ferrum FC0	65782406S001 Machine frame_Casing_			KHS-V02	Page	329



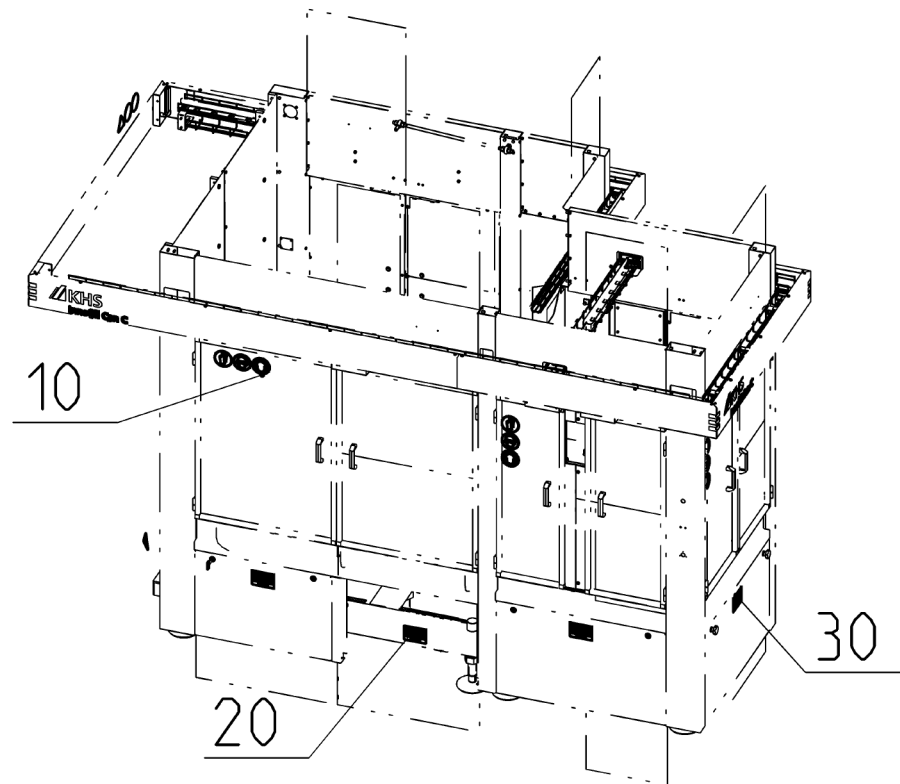
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782263S001 Switch_InchIng operation_	65782267S001 InchIng operation_Positioning_Ferrum FC0		KHS-V02 Page 330

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
100	301256461074	Angle bracket_Hose_M20 Anschlusswinkel_Schlauch_M20	1,000	Units Stück	E						
110	301256460013	Cable gland__ST M20 Kabelverschraubung__ST M20	1,000	Units Stück	E						
120	301133900050	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						
130	301132320500	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
140	301132215970	Fillister head screw_self-cutting_ Linsenkopfschraube_selbstschneidend_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782263S001 Switch_InchIng operation_	65782267S001 InchIng operation_Positioning_Ferrum FC0	KHS-V02	Page	331	



65782501s001

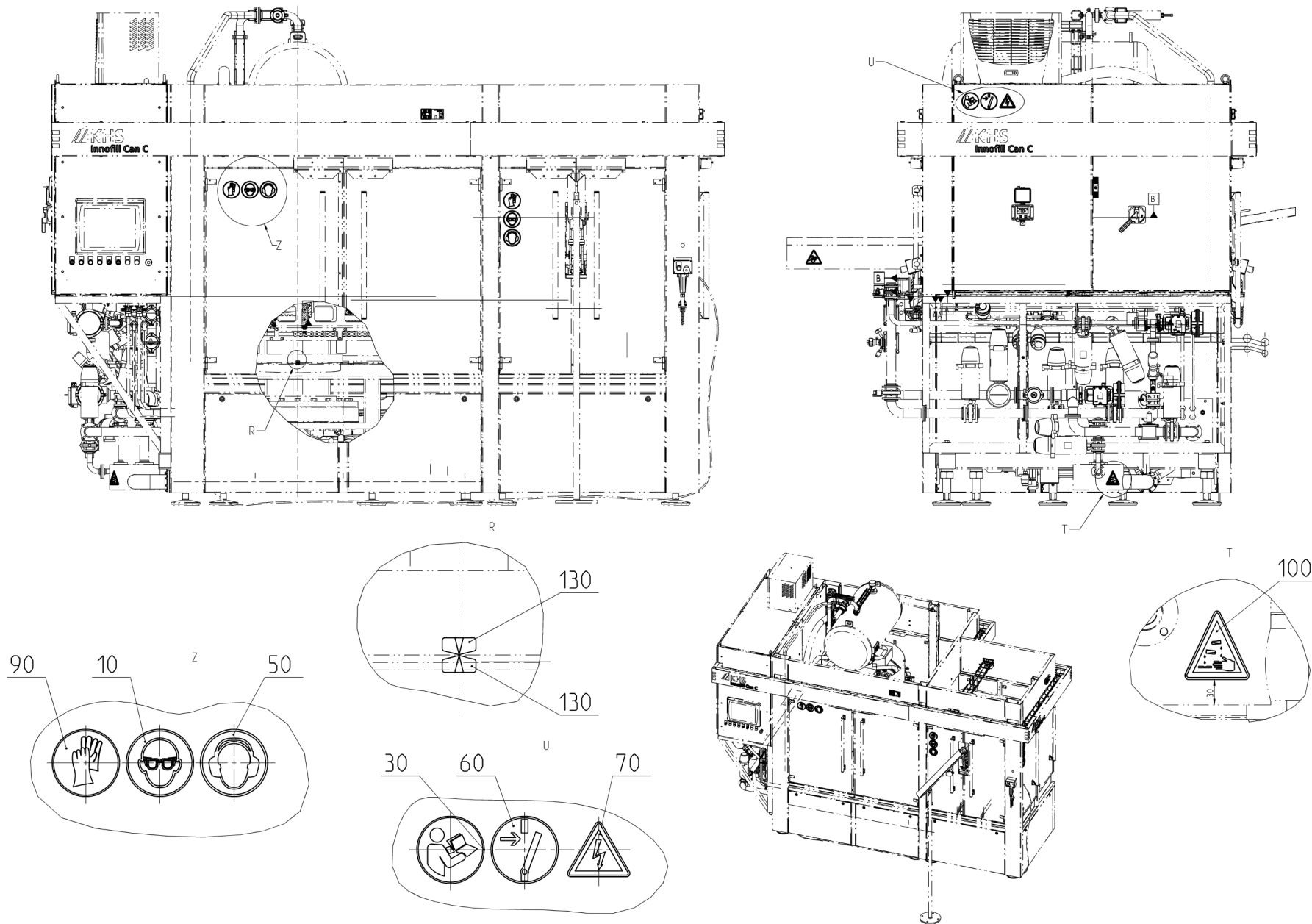


65782501s002

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782501S001 Machine labeling_complete_		65782406S001 Machine frame_Casing_		KHS-V02 Page 332

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782269S001	Machine labeling_complete_ Maschinenbeschilderung_komplett_	1,000	Units Stück	E						334
20	65782445S001	Machine labeling_ Maschinenbeschilderung_	1,000	Units Stück	E						340

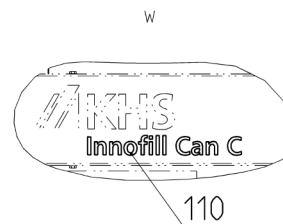
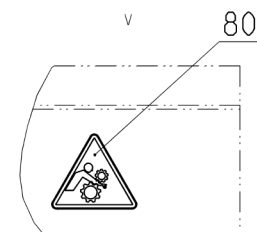
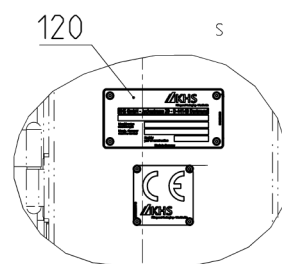
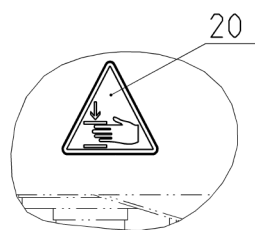
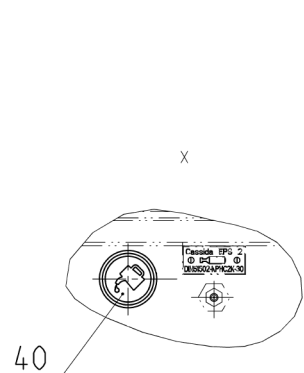
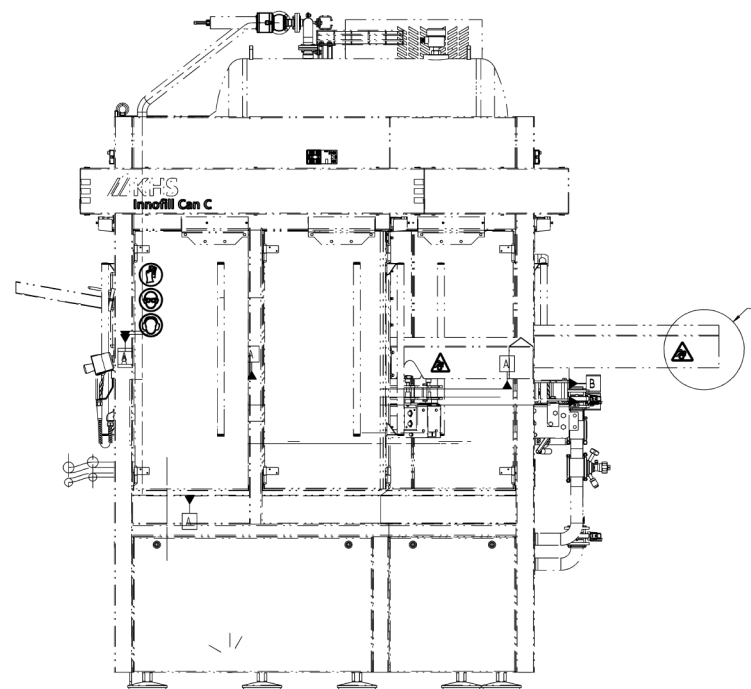
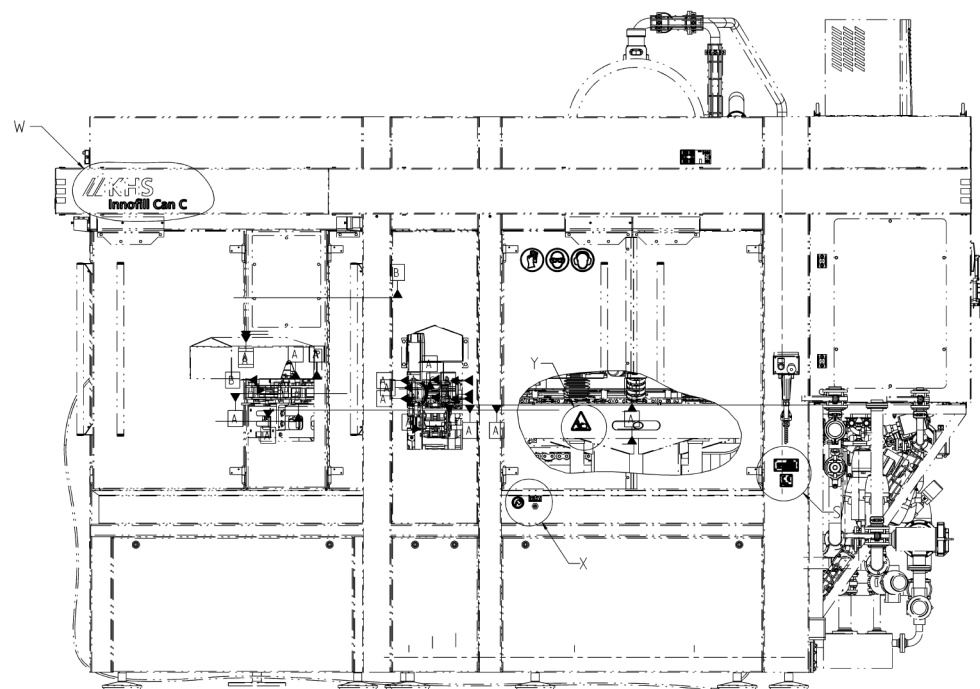
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782501S001 Machine labeling_complete_	65782406S001 Machine frame_Casing_			KHS-V02	Page	333



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782269S001 Machine labeling_complete_	65782501S001 Machine labeling_complete_	KHS-V02	Page 334

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301025992800	Instruction notice_Eye protection_ Gebotsschild_Augenschutz_	6,000	Units Stück	E						
20	301025992770	Danger sign_Hand injury_ Warnschild_Handverletzung_	3,000	Units Stück	E						
30	301025992816	Instruction notice_Operating instruction Gebotsschild_Gebrauchsanweisung_	1,000	Units Stück	E						
40	301025992923	Instruction notice_Oil spray can_ Gebotsschild_Ölspritzkanne_	1,000	Units Stück	E						
50	301025992850	Instruction notice_Ear defenders_ Gebotsschild_Gehörschutz_	6,000	Units Stück	E						
60	301025992251	Instruction notice__Vor Arbeiten freisch Gebotsschild__Vor Arbeiten freischalten	1,000	Units Stück	E						
70	301025990440	Danger sign_Electrical hazard warning sy Warnschild_Blitzpfeil_	1,000	Units Stück	E						
80	301025992610	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	4,000	Units Stück	E						
90	301025992760	Instruction notice_Protective gloves_ Gebotsschild_Schutzhandschuhe_	6,000	Units Stück	E						
100	301025992740	Danger sign_corrosive substances_ Warnschild_ätzende Stoffe_	1,000	Units Stück	E						
110	301025050024	Sticker_Innofill_Can C Aufkleber_Innofill_Can C	4,000	Units Stück	E						
120	65782389S001	Name plate_complete_ Typenschild_komplett_	1,000	Units Stück							338
130	301023309630	Scale arrow_ Skalierungspfeil_	2,000	Units Stück	E						

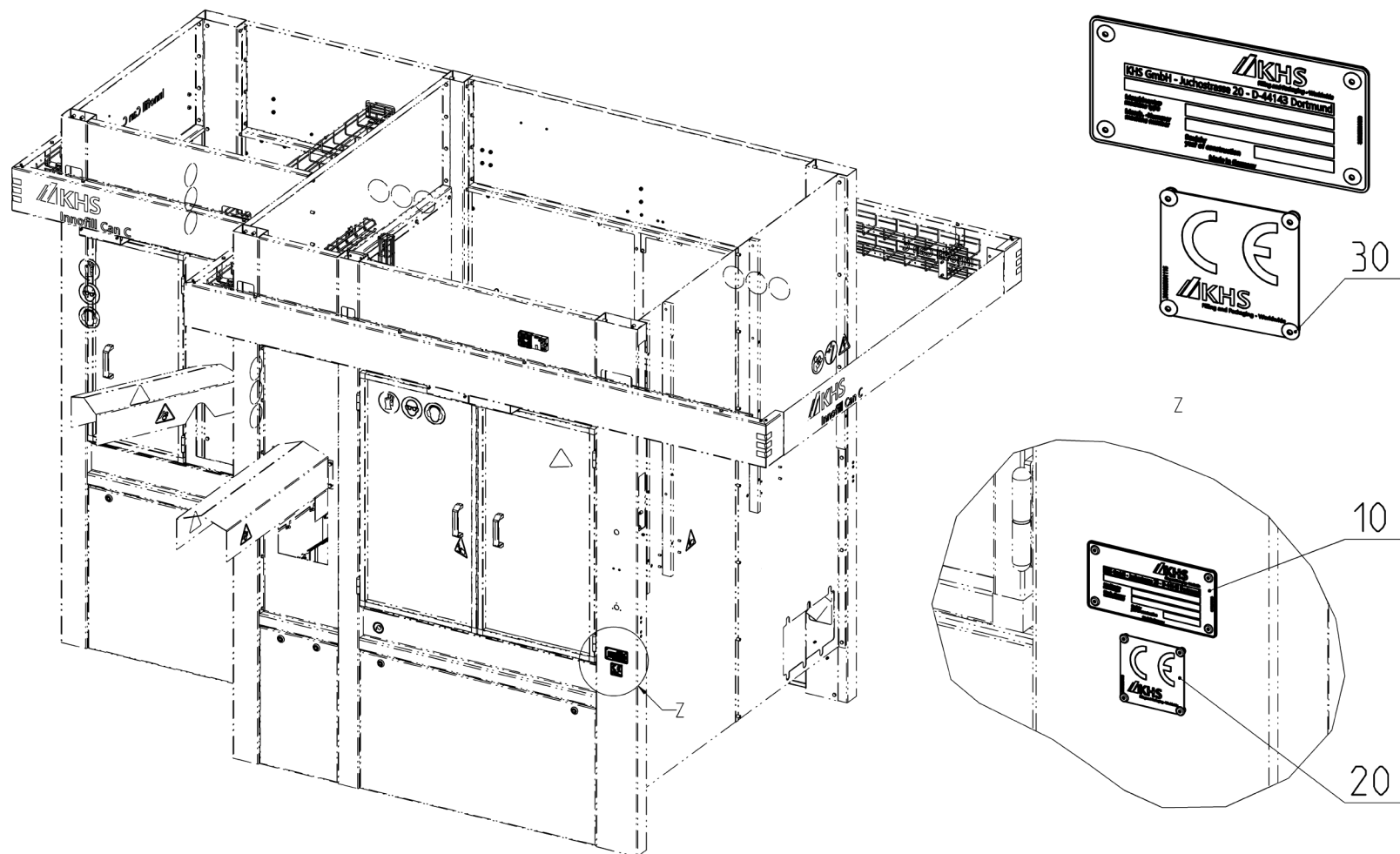
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782269S001 Machine labeling_complete_	65782501S001 Machine labeling_complete_			KHS-V02	Page	335



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782269S001 Machine labeling_complete_		65782501S001 Machine labeling_complete_		KHS-V02 Page 336

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301025992800	Instruction notice_Eye protection_ Gebotsschild_Augenschutz_	6,000	Units Stück	E						
20	301025992770	Danger sign_Hand injury_ Warnschild_Handverletzung_	3,000	Units Stück	E						
30	301025992816	Instruction notice_Operating instruction Gebotsschild_Gebrauchsanweisung_	1,000	Units Stück	E						
40	301025992923	Instruction notice_Oil spray can_ Gebotsschild_Ölspritzkanne_	1,000	Units Stück	E						
50	301025992850	Instruction notice_Ear defenders_ Gebotsschild_Gehörschutz_	6,000	Units Stück	E						
60	301025992251	Instruction notice__Vor Arbeiten freisch Gebotsschild__Vor Arbeiten freischalten	1,000	Units Stück	E						
70	301025990440	Danger sign_Electrical hazard warning sy Warnschild_Blitzpfeil_	1,000	Units Stück	E						
80	301025992610	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	4,000	Units Stück	E						
90	301025992760	Instruction notice_Protective gloves_ Gebotsschild_Schutzhandschuhe_	6,000	Units Stück	E						
100	301025992740	Danger sign_corrosive substances_ Warnschild_ätzende Stoffe_	1,000	Units Stück	E						
110	301025050024	Sticker_Innofill_Can C Aufkleber_Innofill_Can C	4,000	Units Stück	E						
120	65782389S001	Name plate_complete_ Typenschild_komplett_	1,000	Units Stück							338
130	301023309630	Scale arrow_ Skalierungspfeil_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782269S001 Machine labeling_complete_	65782501S001 Machine labeling_complete_			KHS-V02	Page 337



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782389S001 Name plate_complete_	65782269S001 Machine labeling_complete_		KHS-V02 Page 338

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	301136400160	Blind rivet_ Blindniet_	8,000	Units Stück	E						

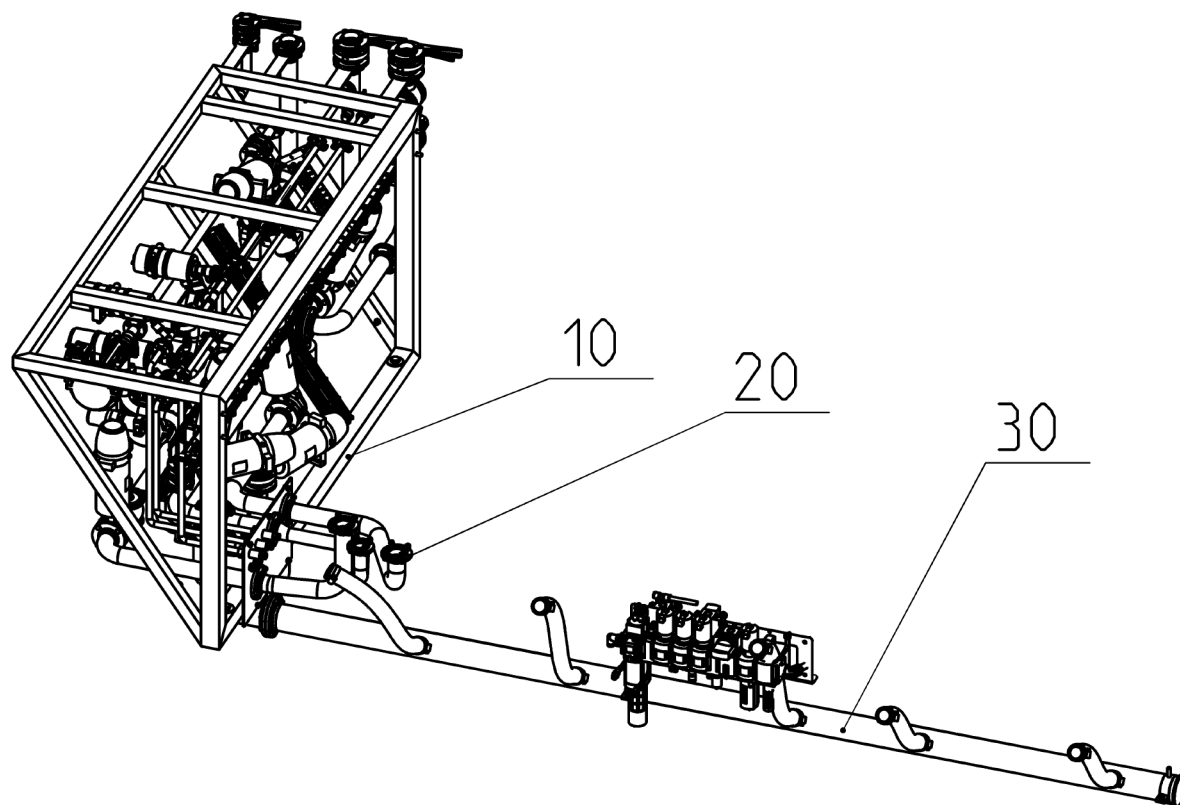
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782389S001 Name plate_complete_	65782269S001 Machine labeling_complete_			KHS-V02	Page	339

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782445S001 Machine labeling__	65782501S001 Machine labeling_complete_	KHS-V02	Page 340

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301025990037	Danger sign__Caution Do Not Operate w/o Warnschild__Caution Do Not Operate w/o	9,000	Units Stück	E						

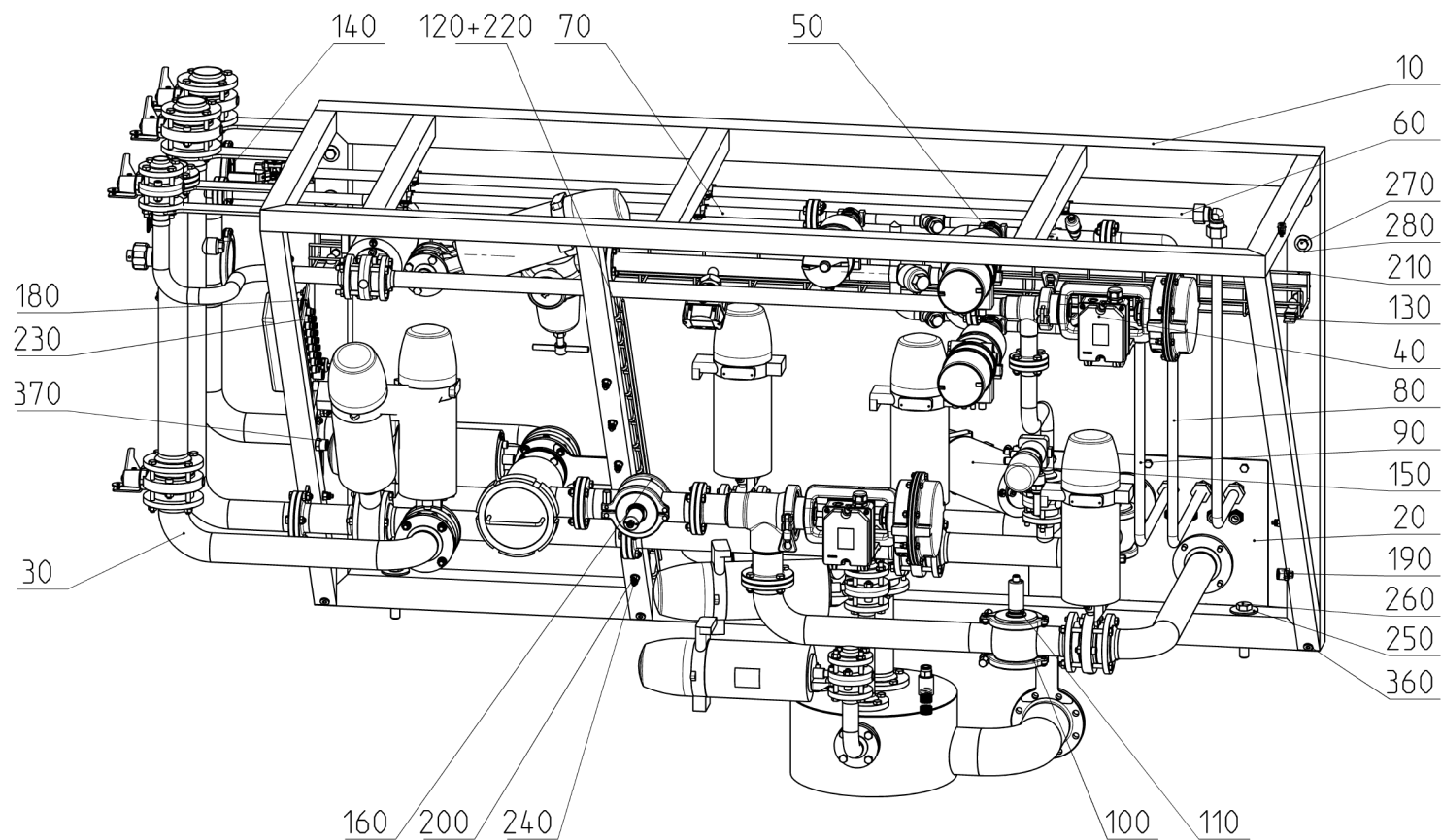
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65782445S001 Machine labeling__	65782501S001 Machine labeling_complete_			KHS-V02	Page 34



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65792009S018 Process technology__		KHS-V02	Page 342

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59646971S001	Valve node_complete_ Ventilknoten_komplett_	1,000	Units Stück	E						344
20	59646979S001	Pipework_Machine_ Verrohrung_Maschine_	1,000	Units Stück	E						408
30	65782245S001	Media_Collecting pipe_ Medien_Sammelleitung_	1,000	Units Stück	E						422

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792009S018 Process technology__				KHS-V02	Page 343



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

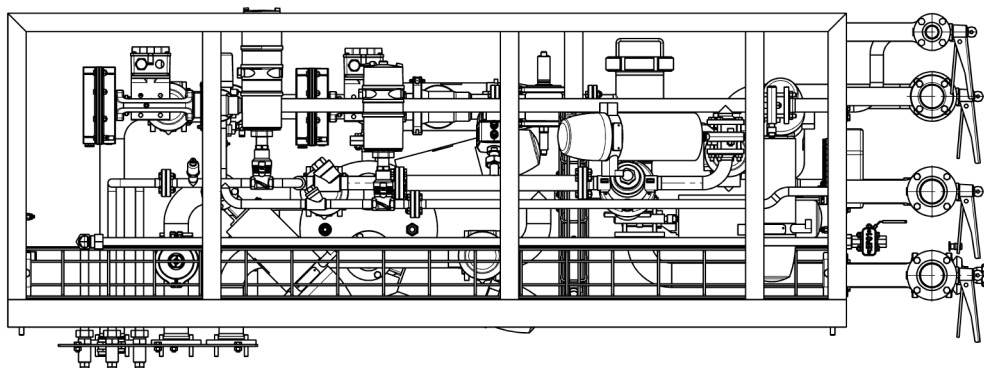
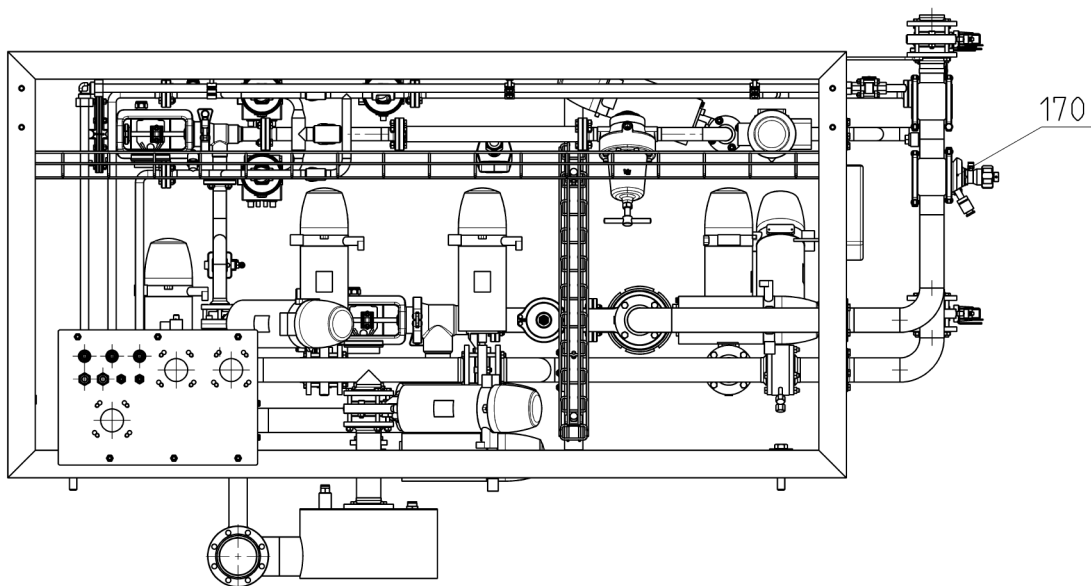
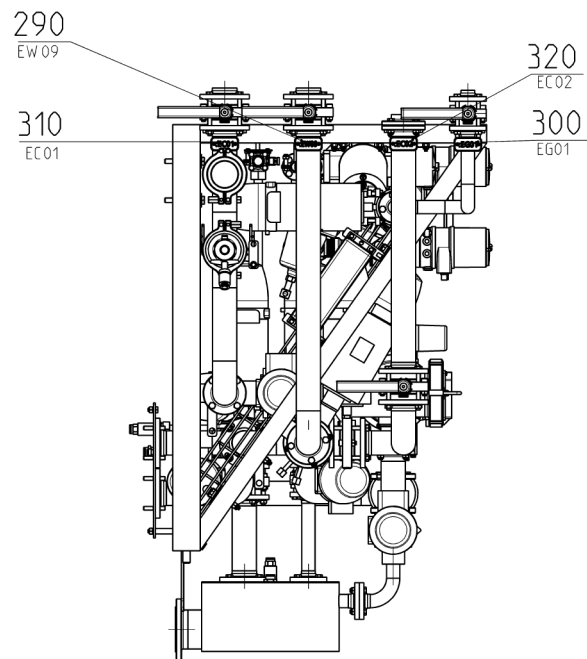
Subassembly 59646971S001 Valve node_complete_

65792009S018 Process technology__

KHS-V02 Page 344

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	59646978S001	Transfer module__ Übergabemodul__	1,000	Units Stück							348
30	59646972S001	Product level__ Produktebene__	1,000	Units Stück							350
40	59646973S001	CO2 supply__ CO2-Zuführung__	1,000	Units Stück							370
50	59646974S001	CO2 supply_Pressure control__ CO2-Zuführung_Druckregelung__	1,000	Units Stück							374
60	59646975S001	Control air pipe__ Steuerluftleitung__	1,000	Units Stück							380
100	59654061S007	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	3,000	Units Stück							382
110	59654061S006	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	3,000	Units Stück							386
140	59654061S002	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	2,000	Units Stück							390
150	59654060S025	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	1,000	Units Stück							358
160	59654061S005	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							392
170	59654061S013	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							394
230	301063956229	Valve terminal__ Ventilinsel__	1,000	Units Stück							398
250	301134250750	Washer__ Scheibe__	2,000	Units Stück	E						
260	301132174470	Hexagon head cap screw_Thread to head__ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
290	59654054S309	Plate__Loto Schild__Loto	1,000	Units Stück	E						400
300	59654054S401	Plate__Loto Schild__Loto	1,000	Units Stück	E						402
310	59654054S001	Plate__Loto Schild__Loto	1,000	Units Stück	E						404
320	59654054S002	Plate__Loto Schild__Loto	1,000	Units Stück	E						406

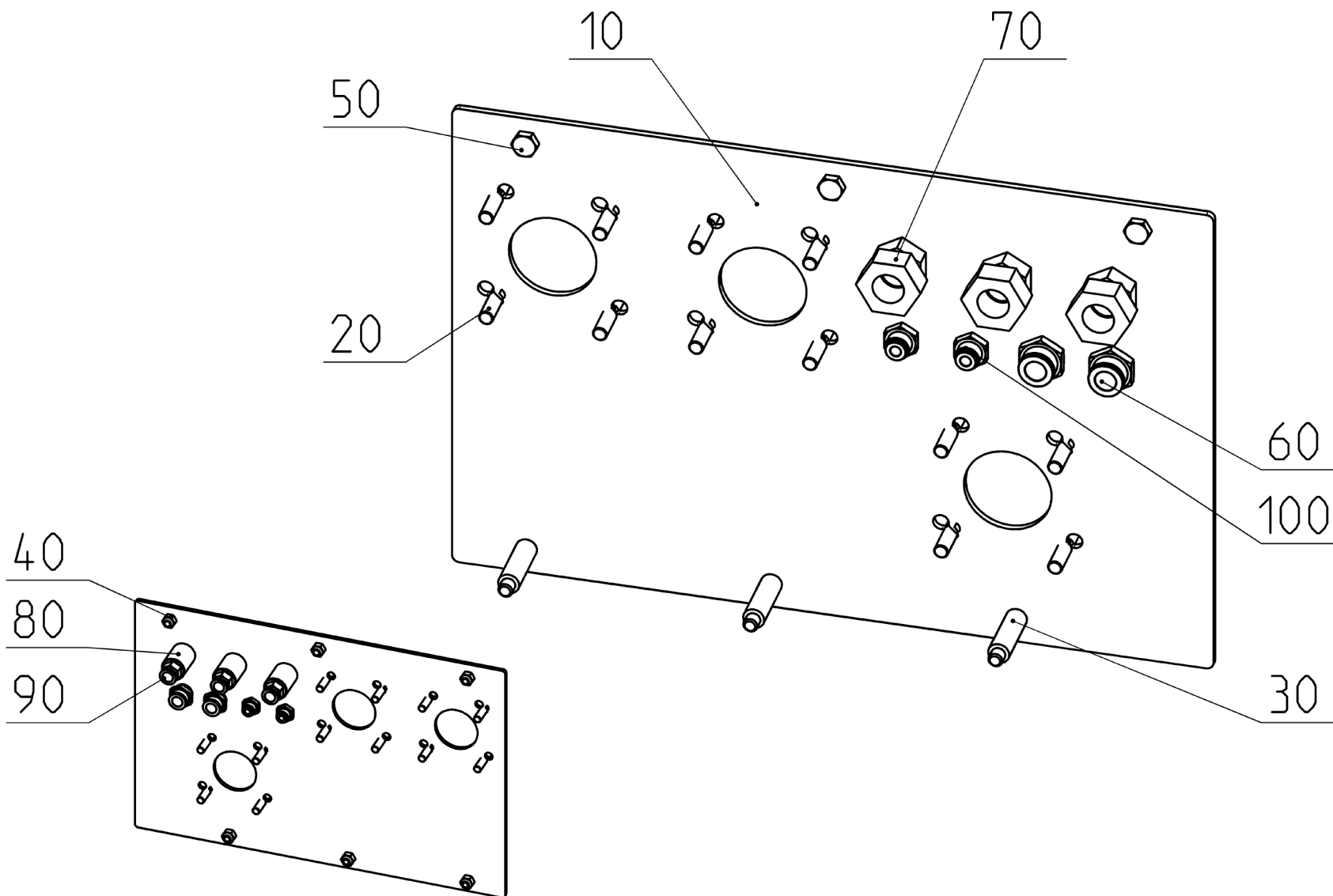
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646971S001 Valve node_complete_	65792009S018 Process technology__			KHS-V02	Page 345



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646971S001 Valve node_complete_		65792009S018 Process technology__		KHS-V02 Page 346

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
330	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V		7000	12			
360	301132183075	Screw plug_ Verschlusschraube_	3,000	Units Stück	E						

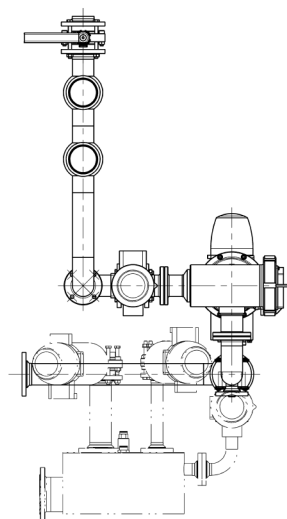
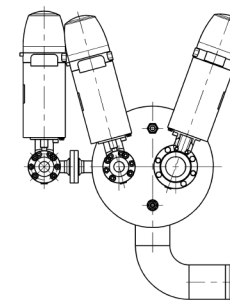
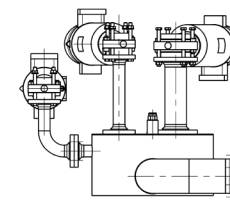
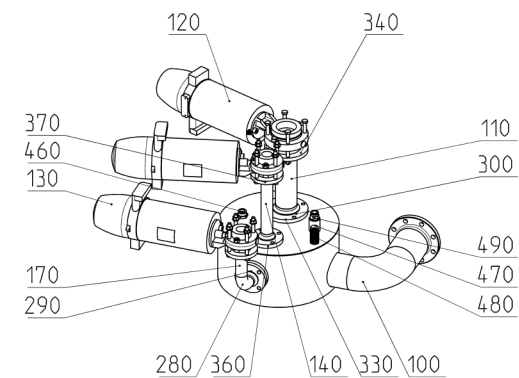
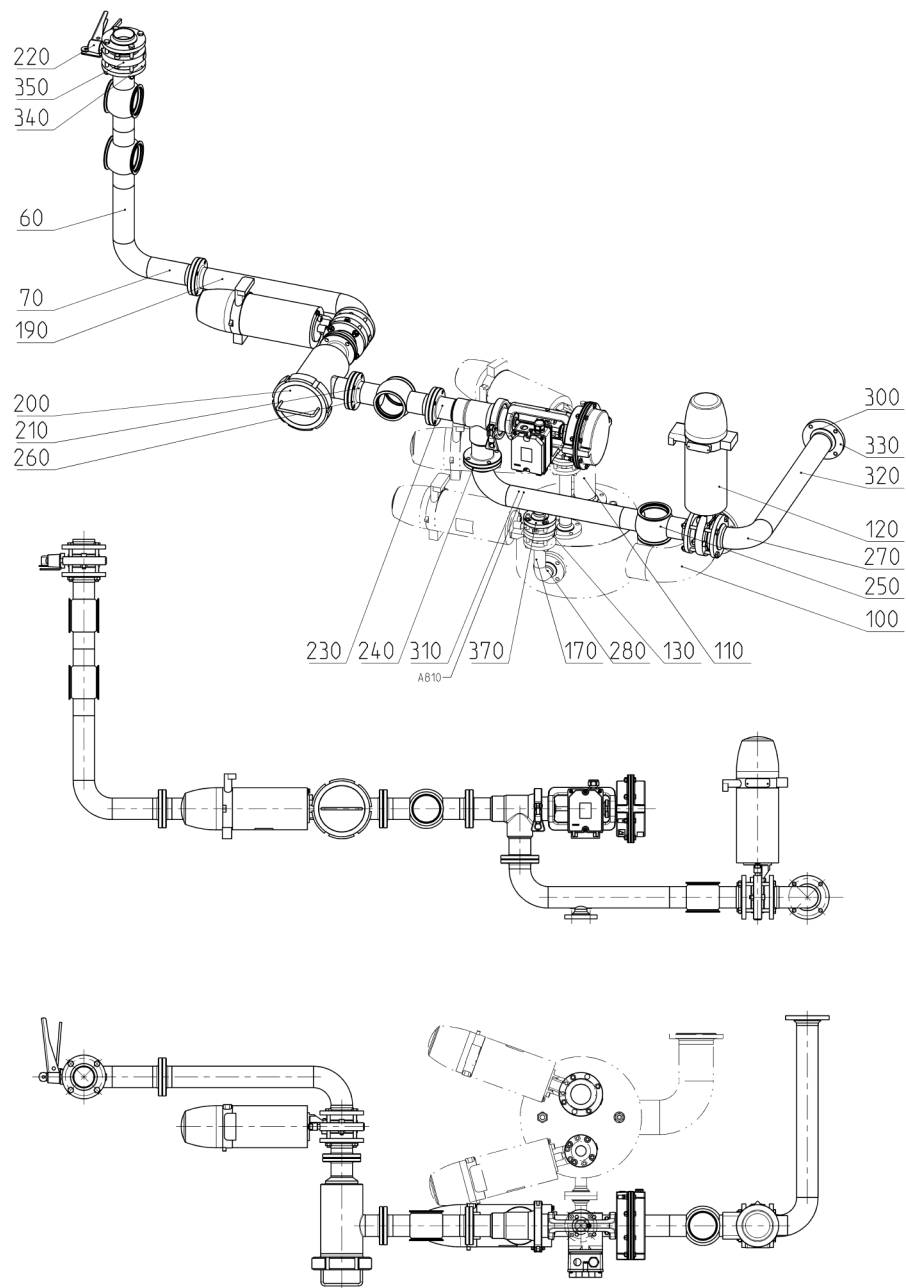
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646971S001 Valve node_complete_	65792009S018 Process technology__			KHS-V02	Page	347



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646978S001 Transfer module__	59646971S001 Valve node_complete_		KHS-V02 Page 348

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59646977S001	Transfer plate__ Übergabeplatte__	1,000	Units Stück	E						
20	59646624S001	Thread bolt__M8 Gewindebolzen__M8	12,000	Units Stück	E						
60	301055132935	Connector_Bulkhead_ Steckverbindung_Schott__	2,000	Units Stück	E						
70	301055101900	Male connector_straight_ Einschraubverschraubung_gerade__	3,000	Units Stück	E						
80	301055350125	Socket__ Muffe__	3,000	Units Stück	E						
90	301055105236	Push-fit fitting_straight_ Steckverschraubung_gerade__	3,000	Units Stück	E						
100	301055132965	Connector_Bulkhead_ Steckverbindung_Schott__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646978S001 Transfer module__	59646971S001 Valve node_complete_			KHS-V02	Page	349



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

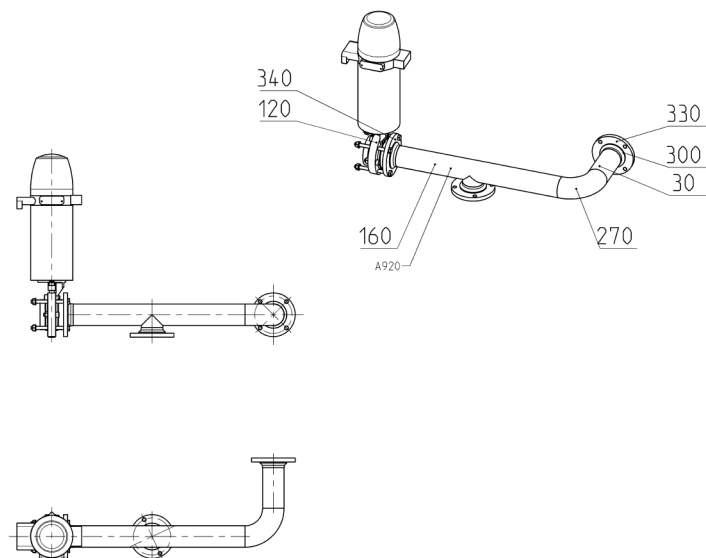
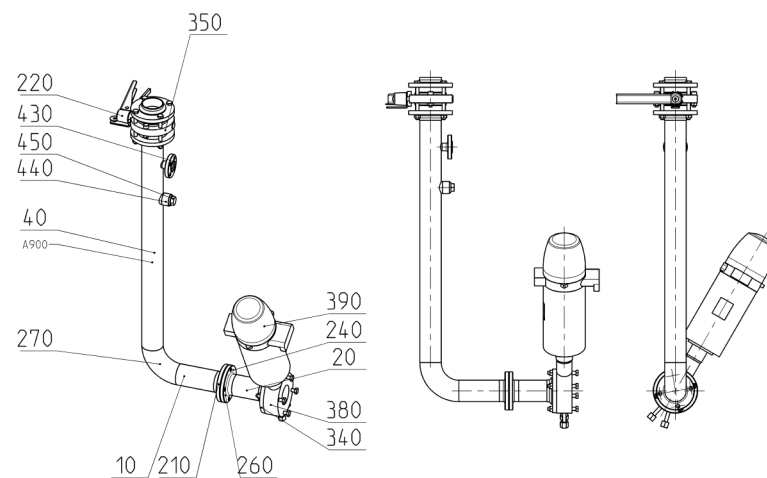
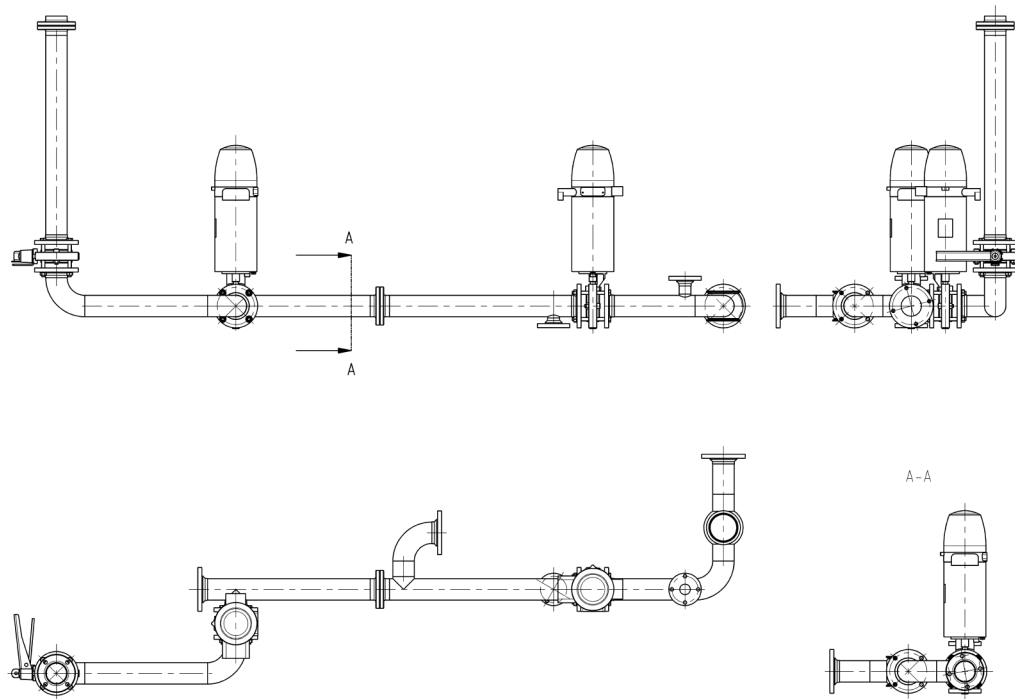
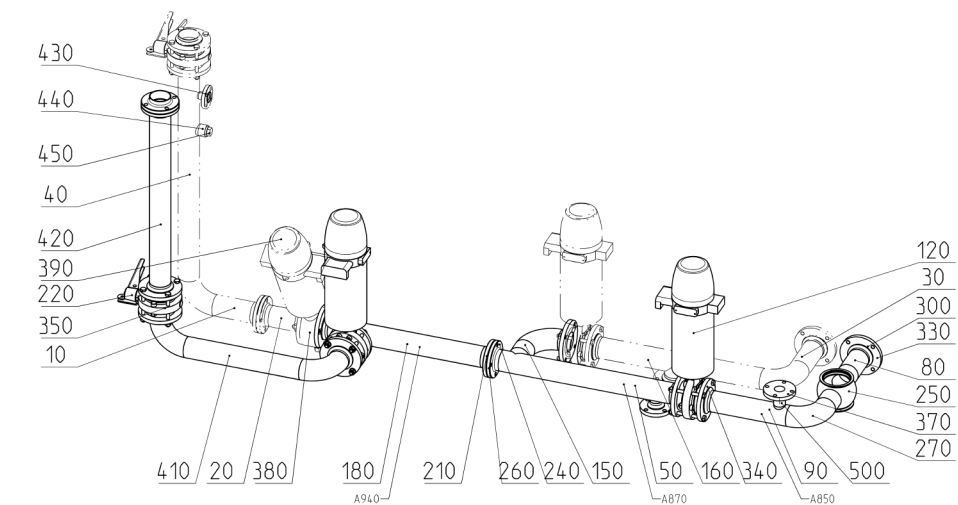
Subassembly 59646972S001 Product level__

59646971S001 Valve node_complete_

KHS-V02 Page 350

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
100	59646981S001	Flush box__ Spüldose__	1,000	Units Stück	E						
120	59654060S050	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	6,000	Units Stück	E						354
130	59654060S025	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	2,000	Units Stück	E						358
200	301058443494	Corner tube strainer_Grooved flange_ Eckrohrsieb_Nutflansch__	1,000	Units Stück							362
230	301067031163	Control valve_Saddle flange_DN50/Kvs 16, Regelventil_Bundflansch_DN50/Kvs 16,0	1,000	Units Stück	E				X		364
260	301057048550	O-ring_Aseptic_ O-Ring_Aseptik__	8,000	Units Stück	V		7000	12			
290	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	V		7000	12			
300	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	4,000	Units Stück	V		7000	12			
350	301067087521	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	3,000	Units Stück					X		356
380	301067086921	Butterfly valve_Leakage_ Scheibenventil_Leakage__	1,000	Units Stück	E				X		366
390	301067105210	Rotary drive_Leak valve_IO-Link Drehantrieb_Leakageventil_IO-Link	1,000	Units Stück	E						368
480	301064110940	Silencer_Screw-in_G1/2 Schalldämpfer_Einschraub_G1/2	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646972S001 Product level__	59646971S001 Valve node_complete_			KHS-V02	Page 351



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 59646972S001 Product level__

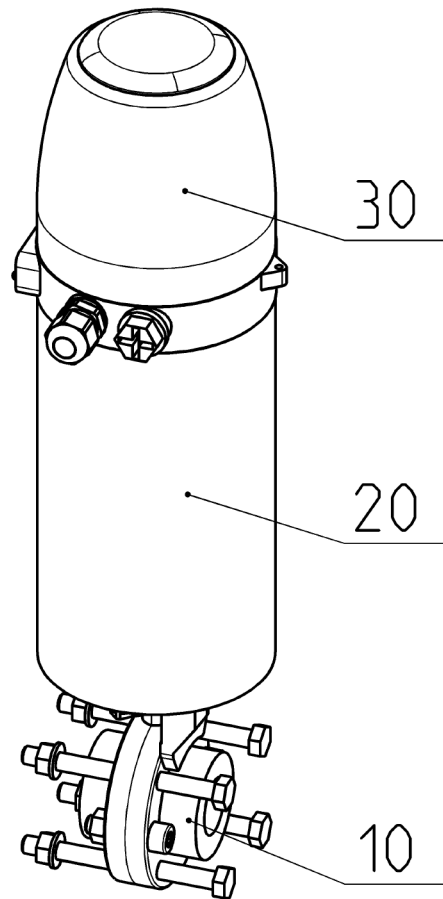
59646971S001 Valve node_complete_

KHS-V02 Page 352

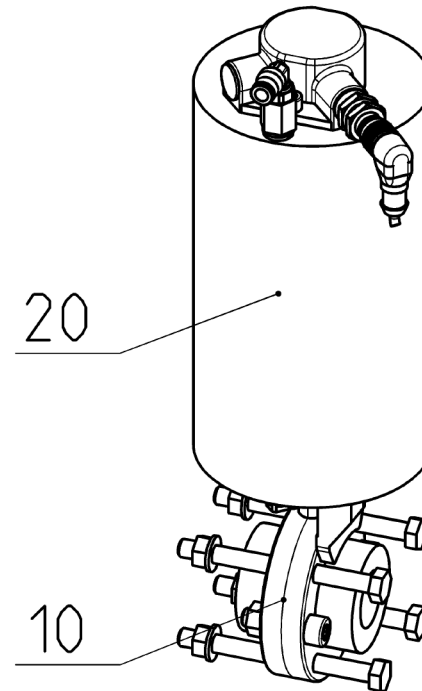
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
100	59646981S001	Flush box__ Spüldose__	1,000	Units Stück	E						
120	59654060S050	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	6,000	Units Stück	E						354
130	59654060S025	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	2,000	Units Stück	E						358
200	301058443494	Corner tube strainer_Grooved flange_ Eckrohrsieb_Nutflansch__	1,000	Units Stück							362
230	301067031163	Control valve_Saddle flange_DN50/Kvs 16, Regelventil_Bundflansch_DN50/Kvs 16,0	1,000	Units Stück	E				X		364
260	301057048550	O-ring_Aseptic_ O-Ring_Aseptik__	8,000	Units Stück	V		7000	12			
290	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	V		7000	12			
300	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	4,000	Units Stück	V		7000	12			
350	301067087521	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	3,000	Units Stück					X		356
380	301067086921	Butterfly valve_Leakage_ Scheibenventil_Leakage__	1,000	Units Stück	E				X		366
390	301067105210	Rotary drive_Leak valve_IO-Link Drehantrieb_Leakageventil_IO-Link	1,000	Units Stück	E						368
480	301064110940	Silencer_Screw-in_G1/2 Schalldämpfer_Einschraub_G1/2	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646972S001 Product level__	59646971S001 Valve node_complete_			KHS-V02	Page 353

S025-S101



S125-S201



S201	S101	Viton
S200	S100	EPDM
S181	S081	Viton
S180	S080	EPDM
S166	S066	Viton
S165	S065	EPDM
S151	S051	Viton
S150	S050	EPDM
S141	S041	Viton
S140	S040	EPDM
S126	S026	Viton
S125	S025	EPDM
Variante variation	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

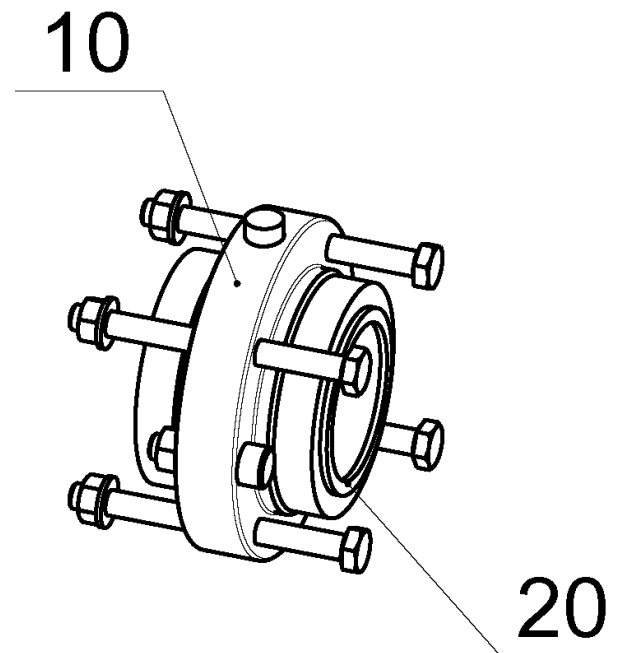
Subassembly 59654060S050 Butterfly valve__kpl. IO-Link

59646972S001 Product level__

KHS-V02 Page 354

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067087521	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E				X		356
20	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil__	1,000	Units Stück	E						92
30	301999942077	Control head_electronic_KI-TOP/IO-Link Steuerkopf_elektronisch_KI-TOP/IO-Link	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654060S050 Butterfly valve__kpl. IO-Link	59646972S001 Product level__			KHS-V02	Page	355

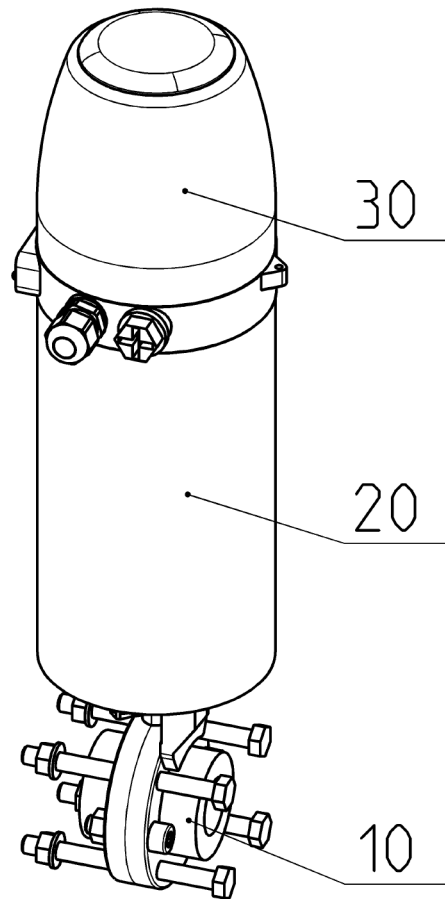


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067087521 Butterfly valve with intermediate flange	59654060S050 Butterfly valve__kpl. IO-Link	KHS-V02	Page 356

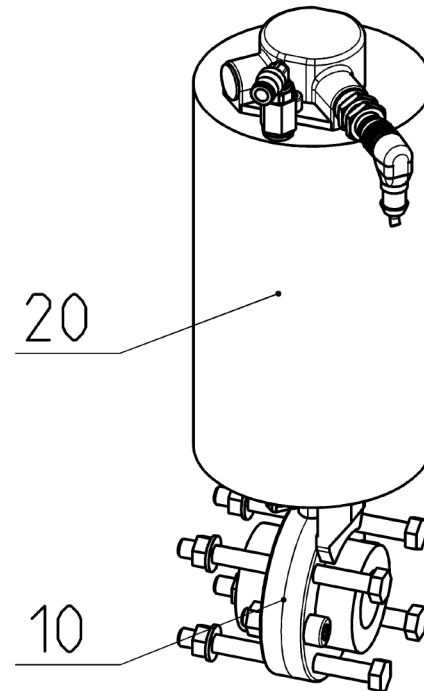
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973587	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	2,000	Units Stück	V		7000	12			

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067087521 Butterfly valve with intermediate flange	59654060S050 Butterfly valve__kpl. IO-Link			KHS-V02	Page 357

S025-S101



S125-S201



S201	S101	Viton
S200	S100	EPDM
S181	S081	Viton
S180	S080	EPDM
S166	S066	Viton
S165	S065	EPDM
S151	S051	Viton
S150	S050	EPDM
S141	S041	Viton
S140	S040	EPDM
S126	S026	Viton
S125	S025	EPDM
Variante variation	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

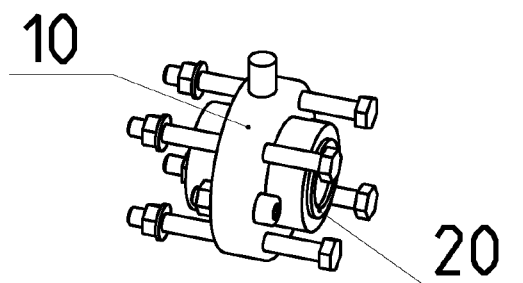
Subassembly 59654060S025 Butterfly valve__kpl. IO-Link

59646972S001 Product level__

KHS-V02 Page 358

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067087501	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E				X		360
20	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil__	1,000	Units Stück	E						92
30	301999942077	Control head_electronic_KI-TOP/IO-Link Steuerkopf_elektronisch_KI-TOP/IO-Link	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59654060S025 Butterfly valve__kpl. IO-Link	59646972S001 Product level__			KHS-V02	Page 359



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067087501 Butterfly valve with intermediate flange	59654060S025 Butterfly valve__kpl. IO-Link	KHS-V02	Page 360

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973584	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	V		7000	12			

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067087501 Butterfly valve with intermediate flange	59654060S025 Butterfly valve__kpl. IO-Link			KHS-V02	Page 36

Siehe Zukaufteile-Dokumentation

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Ver documentação de peças compradas de terceiros

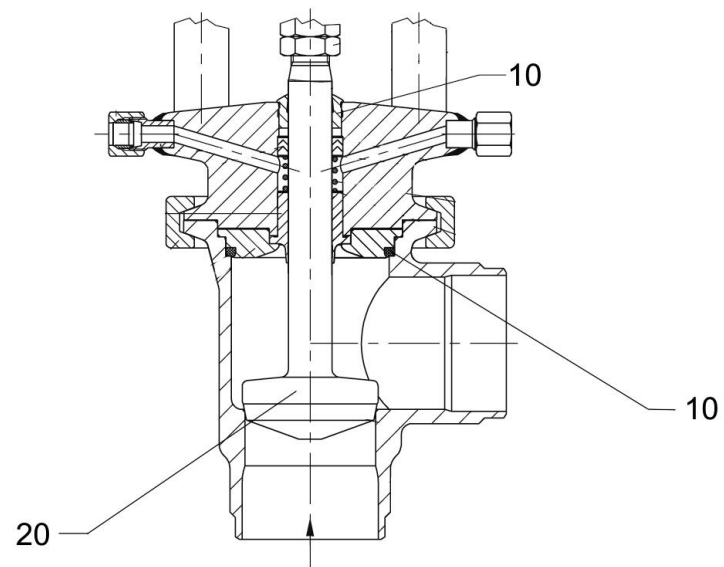
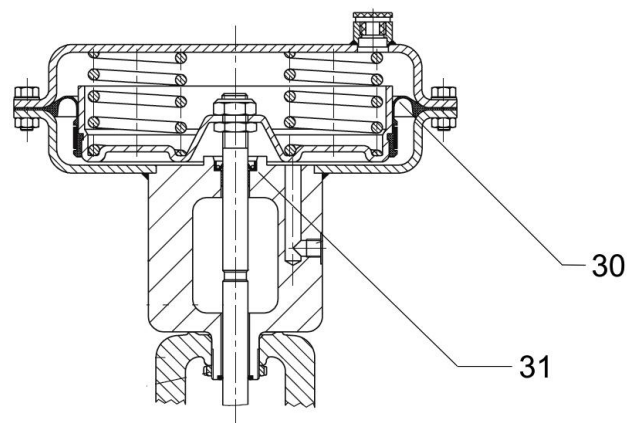
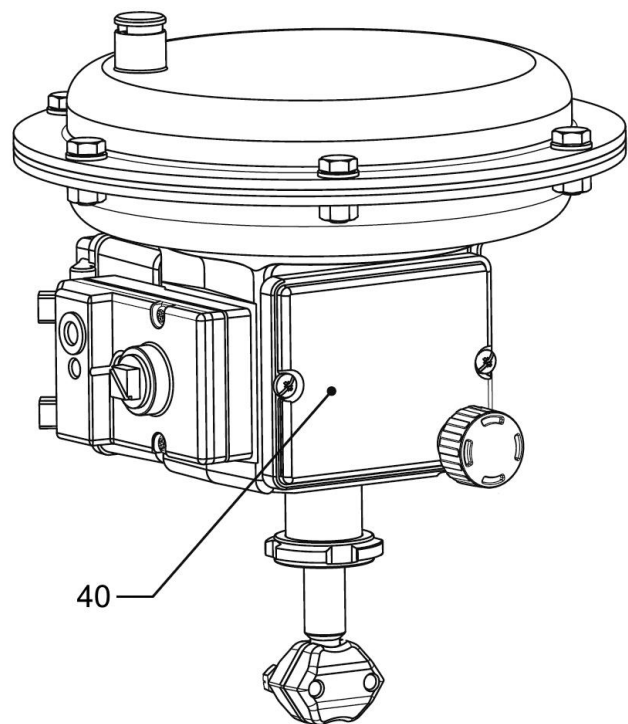
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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301058443494 Corner tube strainer_Grooved flange_	59646972S001 Product level__	KHS-V02	Page 362

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999941303	Set of seals_Corner tube strainer_DN40-6 Dichtungssatz_Eckrohrsieb_DN40-65	1,000	Units Stück	E						

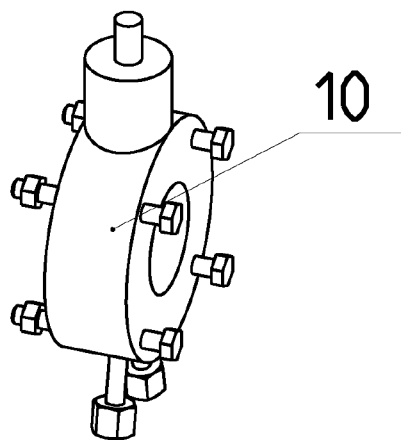
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301058443494 Corner tube strainer_Grooved flange_	59646972S001 Product level_		KHS-V02	Page	363



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067031163 Control valve_Saddle flange_DN50/Kvs 16,	59646972S001 Product level__	KHS-V02	Page 364

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943708	Set of seals_Control valve_3347-1/DN50 Dichtungssatz_Regelventil_3347-1/DN50	1,000	SET SET	V	X	7000	12			
20	301999943722	Cone_Control valve_DN50/Kvs 16,0 Kegel_Regelventil_DN50/Kvs 16,0	1,000	Units Stück	E						
30	301999973010	Diaphragm_Servo drive_271-120cm² Membran_Stellantrieb_271-120cm²	1,000	Units Stück	V	X	14000	24			
31	301999978006	Repair kit_Drive_ Reparatursatz_Antrieb_	1,000	Units Stück	V	X	14000	24			
40	301999969272	Position regulator__E/P Stellungsregler__E/P	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067031163 Control valve_Saddle flange_DN50/Kvs 16,	59646972S001 Product level__	KHS-V02	Page	365	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067086921 Butterfly valve_Leakage_	59646972S001 Product level__	KHS-V02	Page 366

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999961697	Gasket__Leckage-AK-DN50 Dichtung__Leckage-AK-DN50	1,000	Units Stück	V	X	7000	12			
20	301999968532	Seal ring__ Dichtring__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067086921 Butterfly valve_Leakage_	59646972S001 Product level__	KHS-V02	Page	367	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

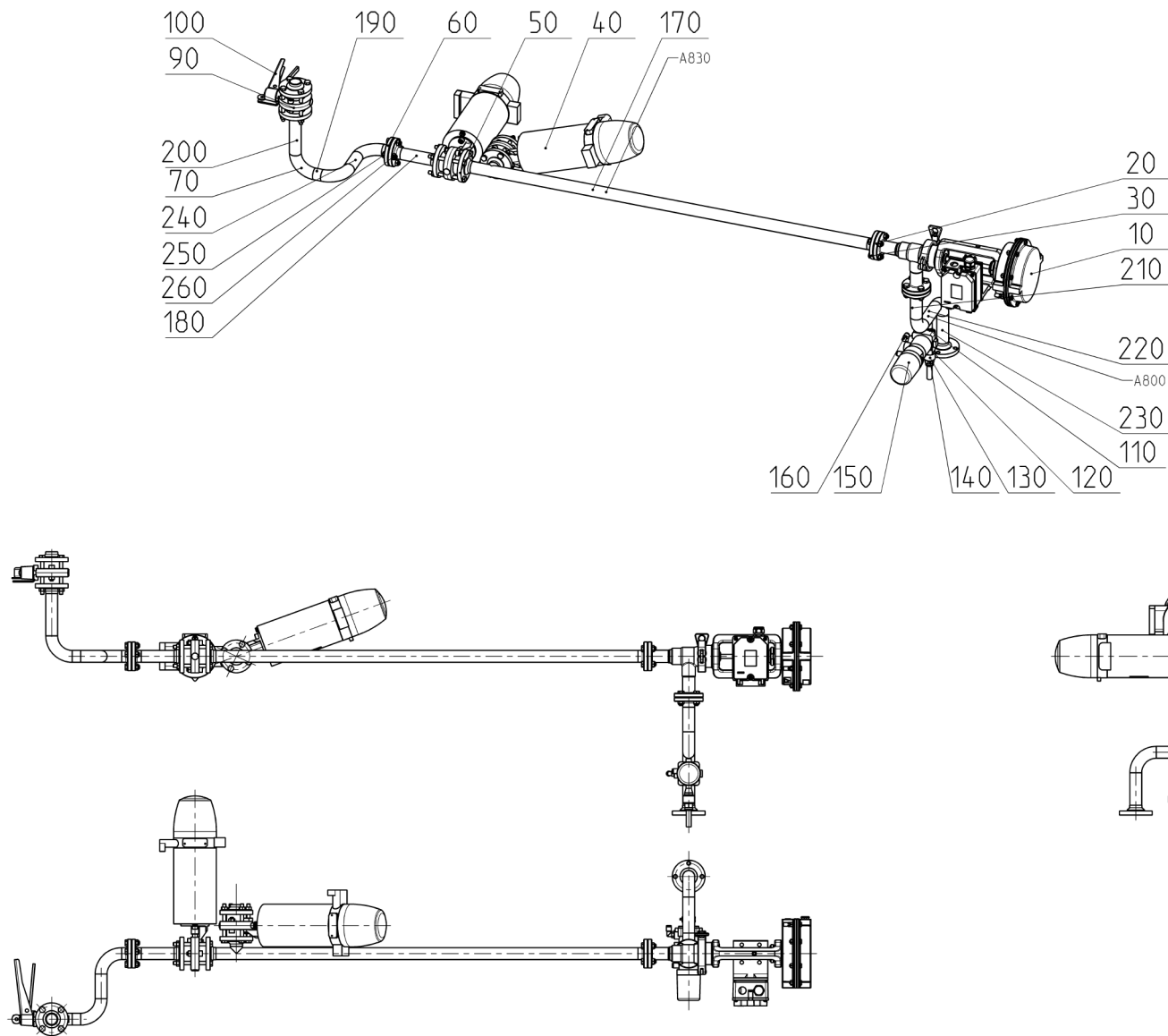
Subassembly 301067105210 Rotary drive_Leak valve_IO-Link

59646972S001 Product level__

KHS-V02 Page 368

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999942077	Control head_electronic_KI-TOP/IO-Link Steuerkopf_elektronisch_KI-TOP/IO-Link	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067105210 Rotary drive_Leak valve_IO-Link	59646972S001 Product level__			KHS-V02	Page 369



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646973S001 CO2 supply__	59646971S001 Valve node_complete_		KHS-V02 Page 370

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067031063	Control valve_Saddle flange_DN25/Kvs 1,6 Regelventil_Bundflansch_DN25/Kvs 1,6	1,000	Units Stück	E				X		372
20	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	V		7000	12			
40	59654060S025	Butterfly valve__kpl. IO-Link Scheibenventil__kpl. IO-Link	2,000	Units Stück	E						358
90	301067087501	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E				X		360
100	301067080010	Hand lever_closable_ Handhebel_Abschliessbar_	1,000	Units Stück	E						
150	301063800011	Connection_Valve_IO-Link Anschaltung_Ventil_IO-Link	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646973S001 CO2 supply__	59646971S001 Valve node_complete_			KHS-V02	Page 371

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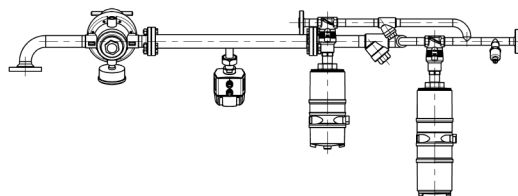
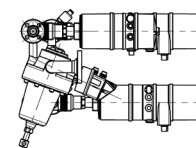
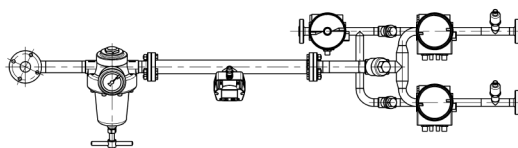
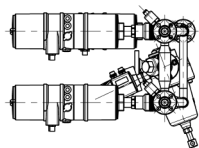
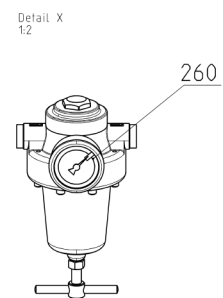
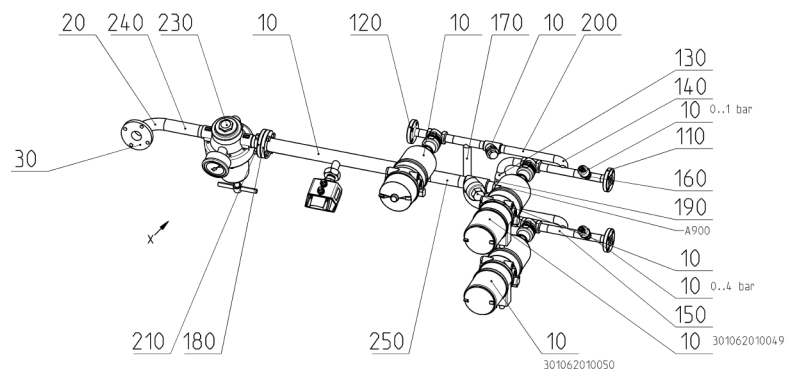
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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067031063 Control valve_Saddle flange_DN25/Kvs 1,6	59646973S001 CO2 supply__	KHS-V02	Page 372

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943660	Set of seals_Control valve_3347-1/DN25 Dichtungssatz_Regelventil_3347-1/DN25	1,000	SET SET	V	X	7000	12			
20	301999943715	Cone_Control valve_DN25/Kvs 1,6 Kegel_Regelventil_DN25/Kvs 1,6	1,000	Units Stück	E						
30	301999973010	Diaphragm_Servo drive_271-120cm² Membran_Stellantrieb_271-120cm²	1,000	Units Stück	V	X	14000	24			
31	301999978006	Repair kit_Drive_ Reparatursatz_Antrieb_	1,000	Units Stück	V	X	14000	24			
40	301999969272	Position regulator__E/P Stellungsregler__E/P	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301067031063 Control valve_Saddle flange_DN25/Kvs 1,6	59646973S001 CO2 supply__	KHS-V02	Page	373	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646974S001 CO2 supply_Pressure control_		59646971S001 Valve node_complete_		KHS-V02 Page 374

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999958752	Dosing system_CO2_ Dosieranlage_CO2_	1,000	Units Stück	E						376
120	301057048510	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	V		7000	12			
180	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	2,000	Units Stück	V		7000	12			
230	301064051970	Pressure reducer_Pressure gauge_DN25 Druckminderer_Manometer_DN25	1,000	Units Stück	E				X		378

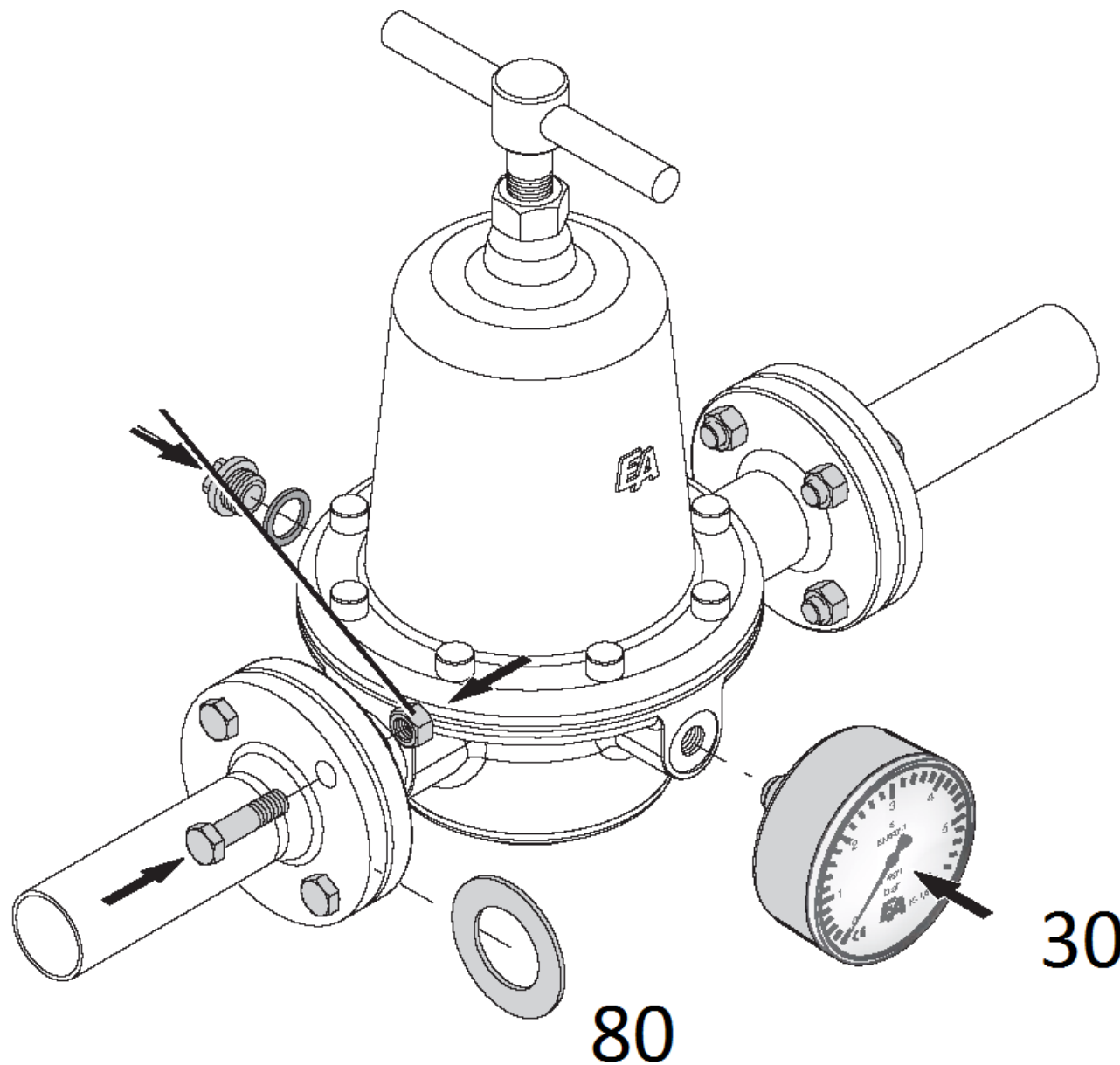
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646974S001 CO2 supply_Pressure control_	59646971S001 Valve node_complete_			KHS-V02	Page 375

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301999958752 Dosing system_CO2_	59646974S001 CO2 supply_Pressure control_	KHS-V02	Page 376

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301212410141	mass flow meter_CO2_DN25 Massendurchflussmesser_CO2_DN25	1,000	Units Stück	E						
20	301062010050	Process controller_Pneumatic drive_ Prozessregler_Pneumatikantrieb_	2,000	Units Stück	E			X			
30	301063800065	Globe valve_Control head_ Geradsitzventil_Steuerkopf_	1,000	Units Stück	E			X			
40	301214170023	Pressure transmitter__0..1bar Drucktransmitter__0..1bar	1,000	Units Stück	E			X			
50	301214170024	Pressure transmitter__0..4bar Drucktransmitter__0..4bar	1,000	Units Stück	E			X			
60	301067010057	Non-return valve__DN25 Rückschlagventil__DN25	1,000	Units Stück	E						
70	301067010058	Non-return valve__DN15 Rückschlagventil__DN15	2,000	Units Stück	E						
80	301268810100	Connecting pipe_Flow meter_ Anschlussleitung_Durchflussmesser_	2,000	Units Stück	E						
90	301268810106	Connecting pipe_Pressure transmitter_ Anschlussleitung_Drucktransmitter_	2,000	Units Stück	E						
100	301268810103	Connecting pipe_Flow meter_ Anschlussleitung_Durchflussmesser_	3,000	Units Stück	E						
110	301268810104	Connecting pipe_Flow meter_ Anschlussleitung_Durchflussmesser_	2,000	Units Stück	E						
120	301268810105	Connecting pipe_Flow meter_90° Anschlussleitung_Durchflussmesser_90°	2,000	Units Stück	E						

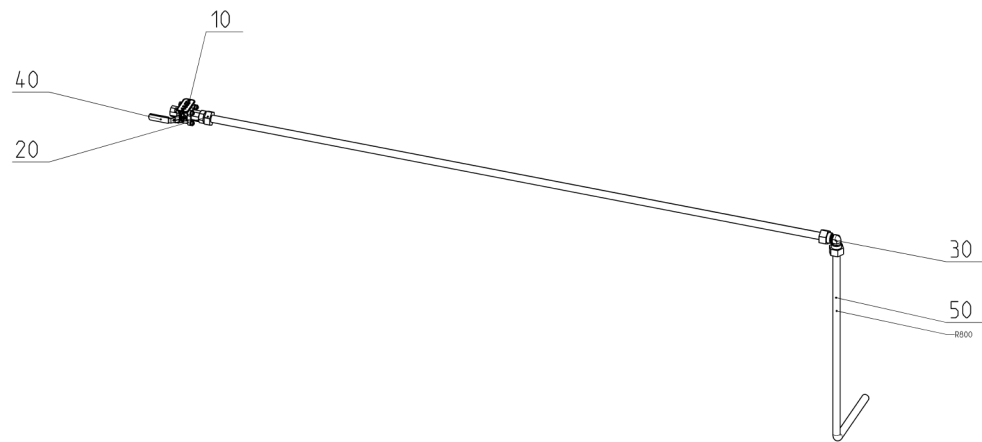
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301999958752 Dosing system_CO2_	59646974S001 CO2 supply_Pressure control_			KHS-V02	Page	377



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301064051970 Pressure reducer_Pressure gauge_DN25	59646974S001 CO2 supply_Pressure control_		KHS-V02 Page 378

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	301214101100	Pressure gauge__NG63 Manometer__NG63	1,000	Units Stück	E						
80	301999961866	Diaphragm_Pressure reducer_DN25 Membran_Druckminderer_DN25	1,000	Units Stück	V	X	7000	12			

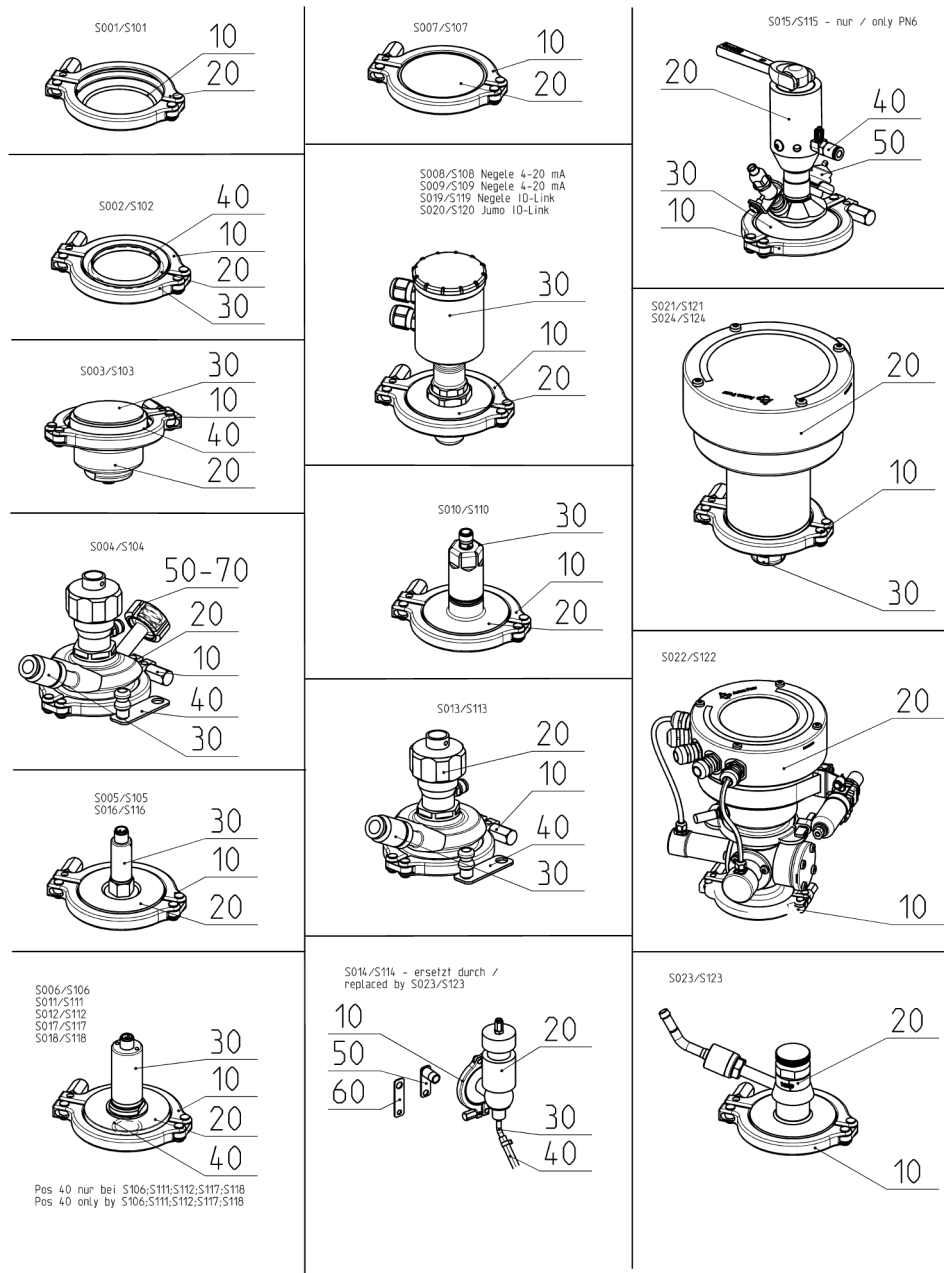
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301064051970 Pressure reducer_Pressure gauge_DN25	59646974S001 CO2 supply_Pressure control_			KHS-V02	Page	379



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646975S001 Control air pipe__	59646971S001 Valve node_complete_		KHS-V02 Page 380

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	21605004S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						
20	301055101900	Male connector_straight_ Einschraubverschraubung_gerade_	1,000	Units Stück	E						
30	301055110900	Threaded elbow joint_ Winkelverschraubung_	1,000	Units Stück	E						
40	301065903890	Ball valve_closable_ Kugelhahn_Abschliessbar_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646975S001 Control air pipe__	59646971S001 Valve node_complete_			KHS-V02	Page	381



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlußklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

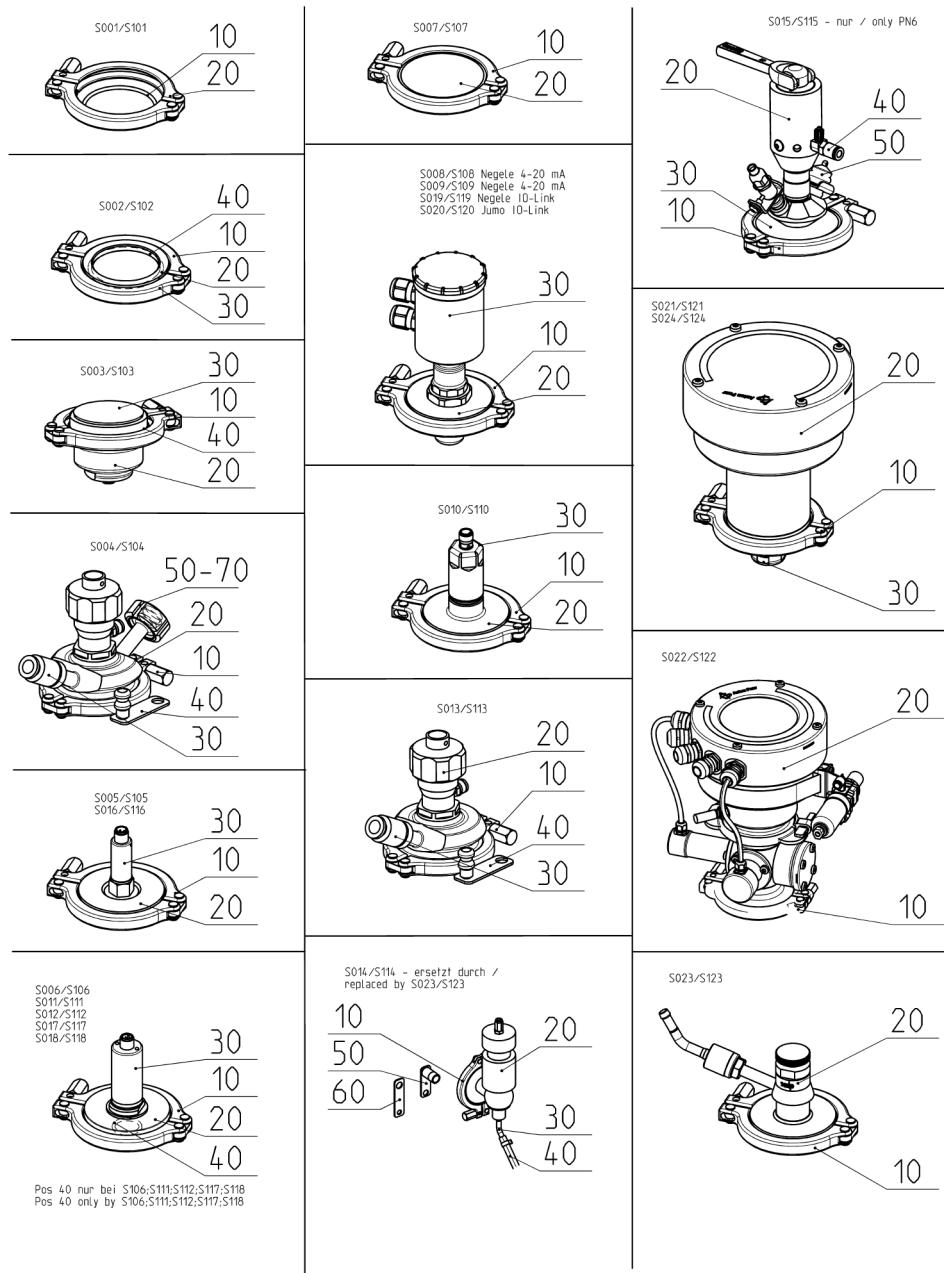
Subassembly 59654061S007 Add-on parts_in-line_Gehäuse

59646971S001 Valve node_complete_

KHS-V02 Page 382

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E						384
20	301057354240	Blind flange_Sight glass_DN40-DN150 Blindflansch_Schauglas_DN40-DN150	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59654061S007 Add-on parts_in-line_Gehäuse	59646971S001 Valve node_complete_			KHS-V02	Page 383



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlussklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

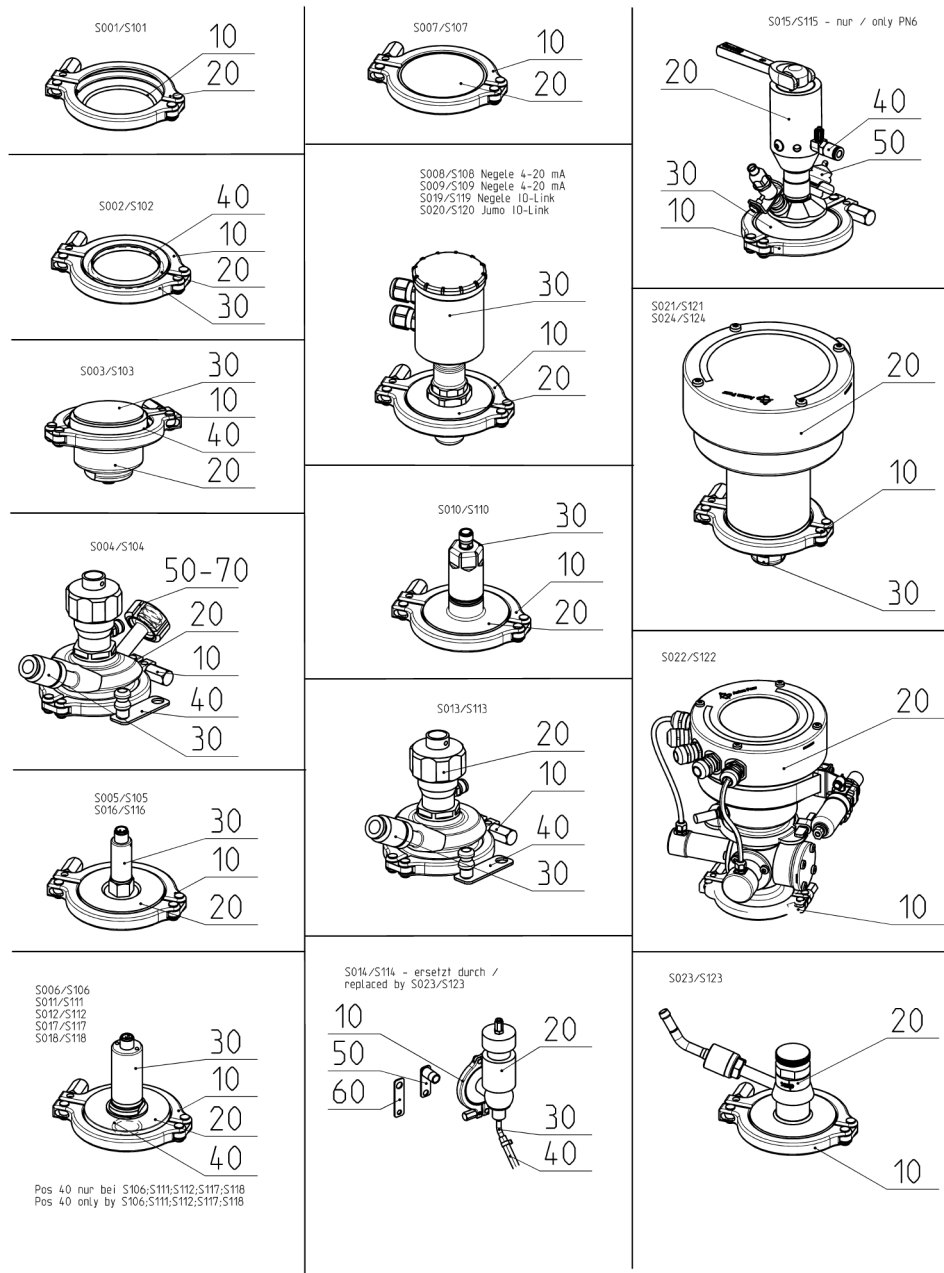
Subassembly 59654061S001 Add-on parts_in-line_Gehäuse

59654061S007 Add-on parts_in-line_Gehäuse

KHS-V02 Page 384

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301024016220	O-ring__ O-Ring__	1,000	Units Stück	V	X	14000	24			
20	301057354190	Clip_Sight glass_DN40-DN150 Klammer_Schauglas_DN40-DN150	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654061S001 Add-on parts_in-line_Gehäuse	59654061S007 Add-on parts_in-line_Gehäuse				KHS-V02	Page 385



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlußklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 59654061S006 Add-on parts_in-line_Gehäuse

59646971S001 Valve node_complete_

KHS-V02 Page 386

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E						384
20	301262411542	Connection adaptor_Varivent_DN 40-125 Anschlussadapter_Varivent_DN 40-125	1,000	Units Stück	E						
30	301062020017	Pressure transducer__0-12 bar Druckmessumformer__0-12 bar	1,000	Units Stück	E				X		388

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654061S006 Add-on parts_in-line_Gehäuse	59646971S001 Valve node_complete_			KHS-V02	Page	387

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

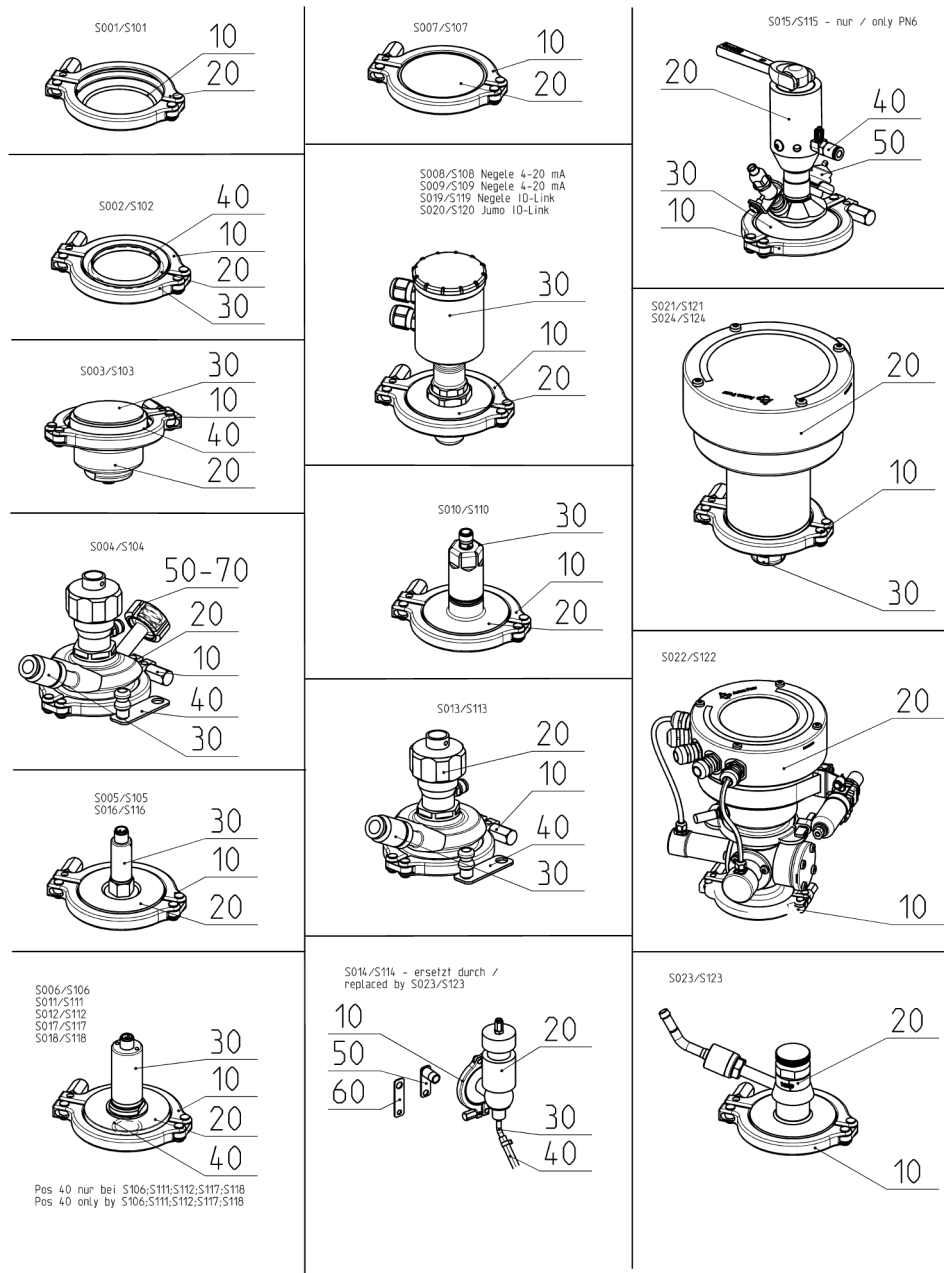
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301062020017 Pressure transducer__0-12 bar	59654061S006 Add-on parts_in-line_Gehäuse		KHS-V02 Page 388

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301024010156	O-ring__ O-Ring__	1,000	Units Stück	E						
20	301024010157	O-ring__ O-Ring__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301062020017 Pressure transducer__0-12 bar	59654061S006 Add-on parts_in-line_Gehäuse			KHS-V02	Page	389



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlußklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

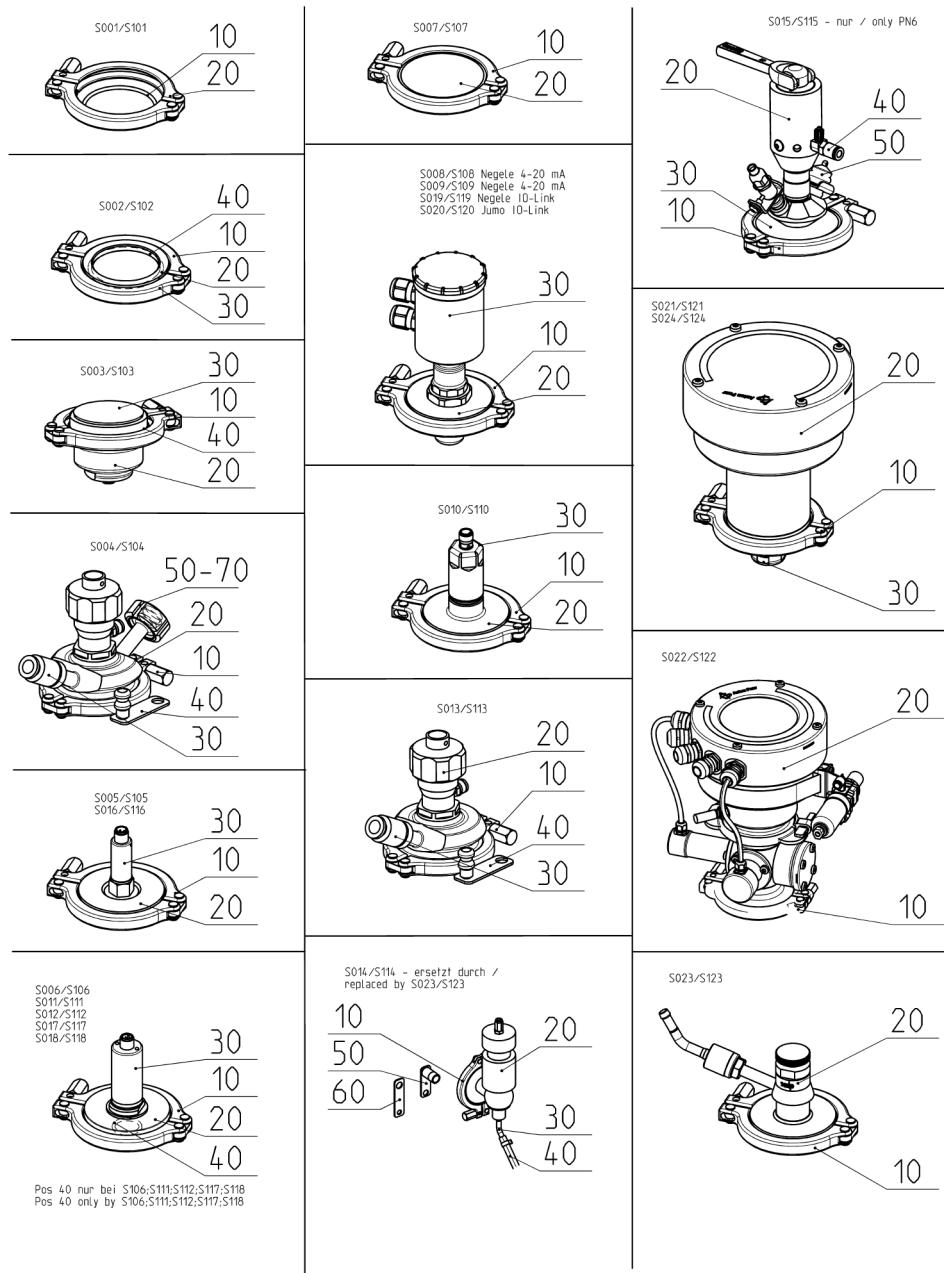
Subassembly 59654061S002 Add-on parts_in-line_Gehäuse

59646971S001 Valve node_complete_

KHS-V02 Page 390

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E						384
20	301999942225	Flange_Sight glass_DN40-DN150 Flansch_Schauglas_DN40-DN150	1,000	Units Stück	E						
30	301057354230	Glass insert_Sight glass_DN40-DN150 Glaseinsatz_Schauglas_DN40-DN150	1,000	Units Stück	E						
40	301024016220	O-ring____ O-Ring____	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59654061S002 Add-on parts_in-line_Gehäuse	59646971S001 Valve node_complete_			KHS-V02	Page 391



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlußklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

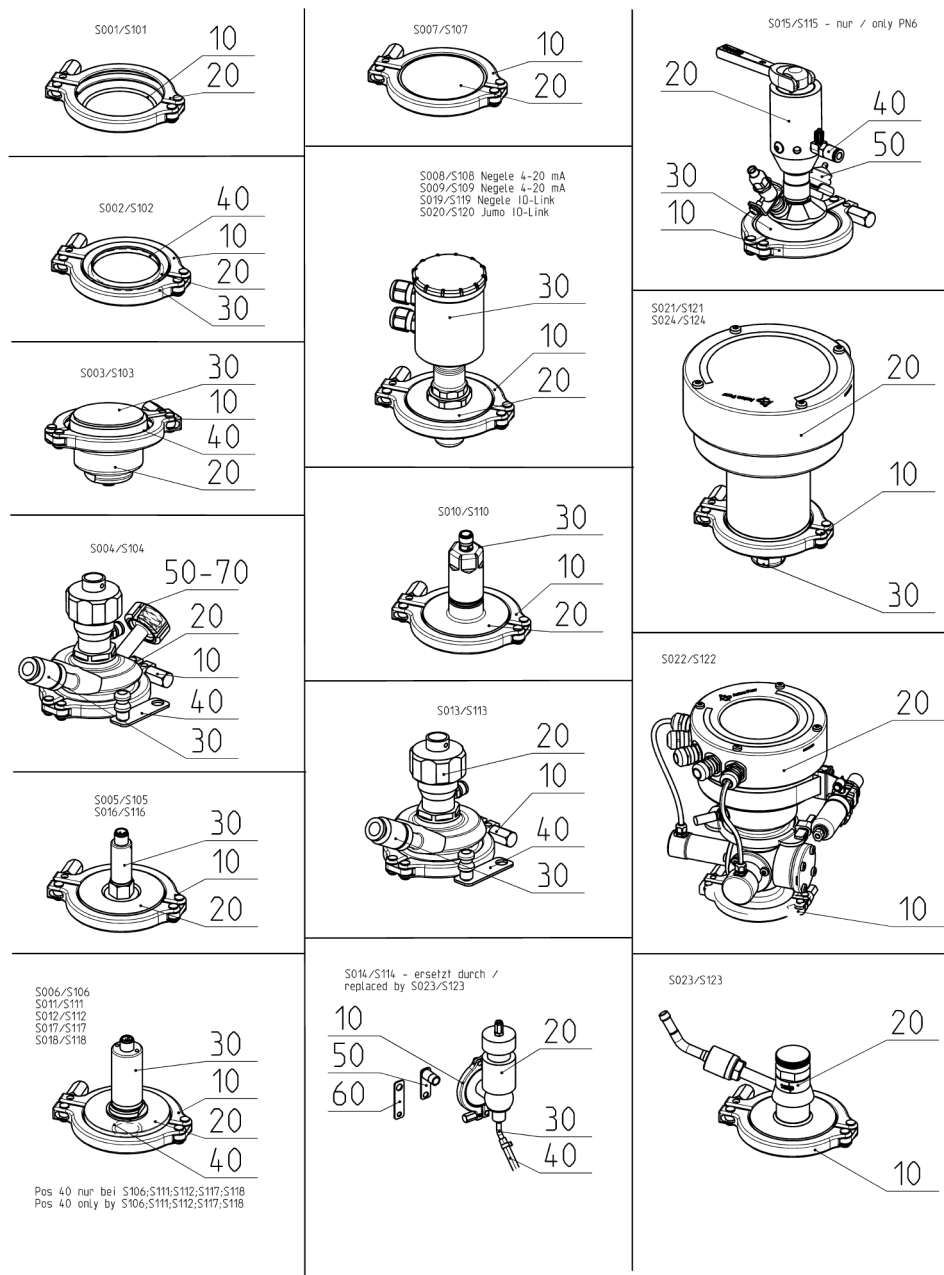
Subassembly 59654061S005 Add-on parts_in-line_Gehäuse

59646971S001 Valve node_complete_

KHS-V02 Page 392

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E						384
20	301216405660	Connection adaptor_Varivent_ Anschlussadapter_Varivent_	1,000	Units Stück	E						
30	301216400014	Temperature sensor__IO-Link Temperatursensor__IO-Link	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59654061S005 Add-on parts_in-line_Gehäuse	59646971S001 Valve node_complete_	KHS-V02	Page	393	



S024	02 Anton Paar Oxy 510 Profinet CSD (wide range)	EPDM	S124	Viton
S023	Probenahme manuell AWH Sampling manual AWH	EPDM	S123	Viton
S022	C02 Anton Paar Carbo 510 OT Profinet	EPDM	S122	Viton
S021	02 Anton Paar Oxy 510 Profinet Bier / Beer	EPDM	S121	Viton
S020	Leitwert DN50-DN100 IO-Link Jumo Conductivity DN50-DN100 IO-Link Jumo	EPDM	S120	Viton
S019	Leitwert DN50-DN100 IO-Link Conductivity DN50-DN100 IO-Link	EPDM	S119	Viton
S018	Drucksensor 0-1,5 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S118	Viton
S017	Drucksensor 0-11 bar Pressure sensor 0-11 bar 4-20 mA	EPDM	S117	Viton
S016	Temperatursensor -10-150 °C Temperature sensor -10-150 °C 4-20 mA	EPDM	S116	Viton
S015	Probenahme Keofit PN6 Sampling Keofit PN6	EPDM	S115	Viton
S014	Probenahme K+H Sampling K+H	EPDM	S114	Viton
S013	Probenahme Sampling	EPDM	S113	Viton
S012	Drucksensor 0-30 bar Pressure sensor 0-30 bar	EPDM	S112	Viton
S011	Drucksensor 0-2,5 bar Pressure sensor 0-2,5 bar	EPDM	S111	Viton
S010	Niveausonde Level probe	EPDM	S110	Viton
S009	Leitwert Sonderausführung Conductivity special version	EPDM	S109	Viton
S008	Leitwert DN50-DN100 Standard Conductivity DN50-DN100	EPDM	S108	Viton
S007	Blinddeckel Blind cover	EPDM	S107	Viton
S006	Drucksensor 0-12 bar Pressure sensor 0-12 bar	EPDM	S106	Viton
S005	Temperatur -50-150 °C Temperature -50-150 °C	EPDM	S105	Viton
S004	Probenahme Sampling	EPDM	S104	Viton
S003	Beleuchtung Lighting	EPDM	S103	Viton
S002	Schauglas Sight glass	EPDM	S102	Viton
S001	O-Ring-Verschlussklammer O-ring-lock clip	EPDM	S101	Viton
Variante variation	Typ Type	Dichtung seal	Variante variation	Dichtung seal

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 59654061S013 Add-on parts_in-line_Gehäuse

59646971S001 Valve node_complete_

KHS-V02 Page 394

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E						384
20	301067011420	Sampling valve_Varivent_DN40-125 Probenahmeventil_Varivent_DN40-125	1,000	Units Stück	E				X		396
30	301999958162	Hose coupling_Sampling valve_DN10 Schlauchkupplung_Probenahmeventil_DN10	1,000	Units Stück	E						
40	59657054S001	Bracket_Sampling tap_Schlauch Halter_Probehahn_Schlauch	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654061S013 Add-on parts_in-line_Gehäuse	59646971S001 Valve node_complete_			KHS-V02	Page	395

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301067011420 Sampling valve_Varivent_DN40-125	59654061S013 Add-on parts_in-line_Gehäuse		KHS-V02 Page 396

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943607	Set of seals_Sampling valve_Classic Dichtungssatz_Probenahmeventil_Classic	1,000	SET SET	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301067011420 Sampling valve_Varivent_DN40-125	59654061S013 Add-on parts_in-line_Gehäuse			KHS-V02	Page	397

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301063956229 Valve terminal__	59646971S001 Valve node_complete_	KHS-V02	Page 398

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999957964	Push-fit fitting_straight_ Steckverschraubung_gerade_	16,000	Units Stück	E						
20	301999957949	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
30	301999957950	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
40	301999943214	Flat packing_Valve terminal_ Flachdichtung_Ventilinsel_	1,000	Units Stück	E						
50	301999957951	Cable gland_Valve terminal_ Kabelverschraubung_Ventilinsel_	1,000	Units Stück	E						
60	301999957955	Control_Valve terminal_ Steuerung_Ventilinsel_	1,000	Units Stück	E						
70	301999954190	Way valve_3/2-way_ Wegeventil_3/2 Wege_	16,000	Units Stück	E				X		
80	301999957952	Valve plate_ Ventilplatte_	1,000	Units Stück	E						
90	301999957953	Button head screw_Valve terminal_ Flachkopfschraube_Ventilinsel_	2,000	Units Stück	E						
100	301999957954	Plug_Valve terminal_ Stecker_Ventilinsel_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301063956229 Valve terminal__	59646971S001 Valve node_complete_			KHS-V02	Page	399

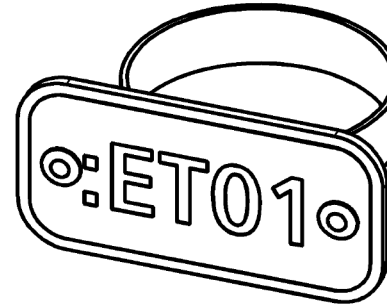
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S2xx=EPxx



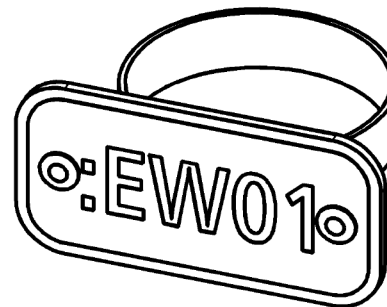
S1xx=ETxx



S4xx=EGxx



S3xx=EWxx



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

Subassembly 59654054S309 Plate__Loto

59646971S001 Valve node_complete_

KHS-V02 Page 400

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605003S009	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

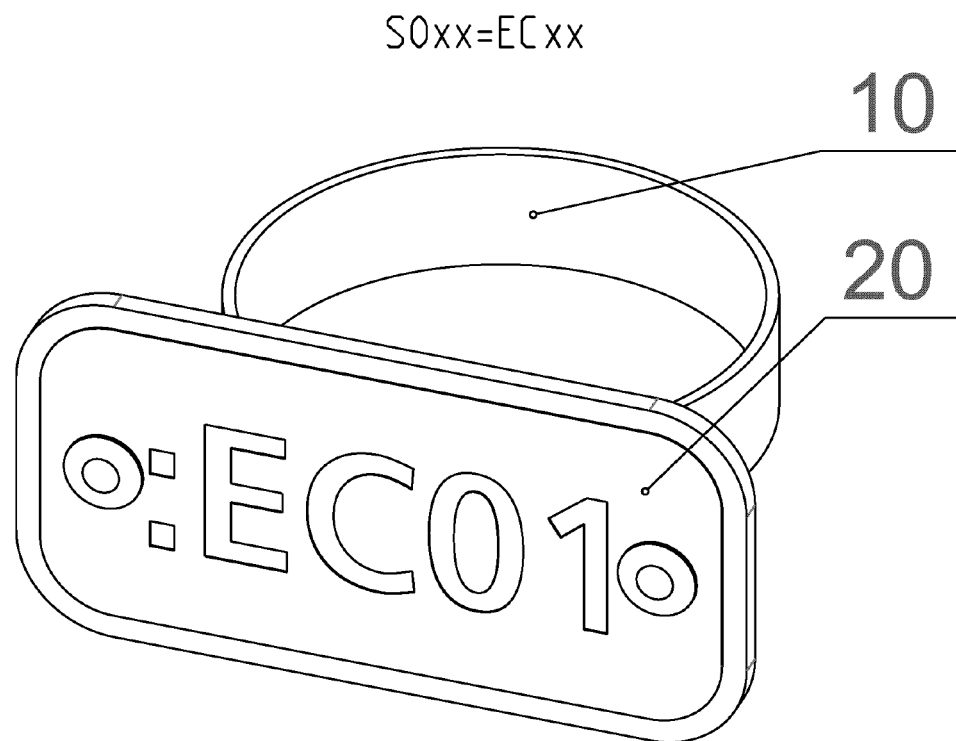
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654054S309 Plate__Loto	59646971S001 Valve node_complete_			KHS-V02	Page	401



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59654054S401 Plate__Loto	59646971S001 Valve node_complete_	KHS-V02	Page 402

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605002S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654054S401 Plate__Loto	59646971S001 Valve node_complete_			KHS-V02	Page	403



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019	
Subassembly 59654054S001 Plate__Loto		59646971S001 Valve node_complete_		KHS-V02	Page 404

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605001S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

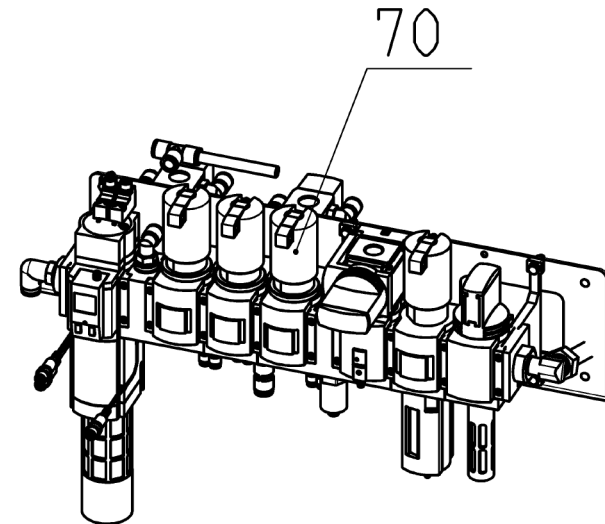
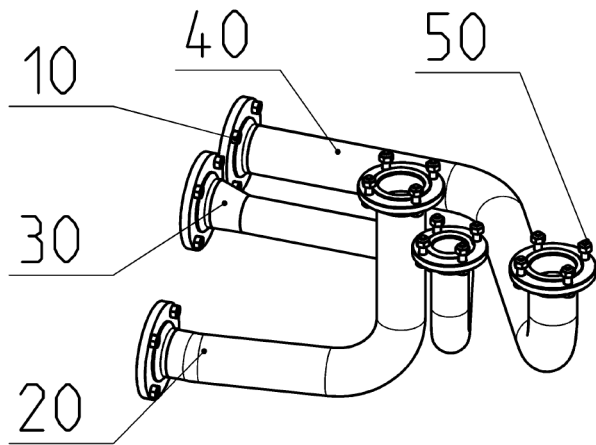
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59654054S001 Plate__Loto	59646971S001 Valve node_complete_			KHS-V02	Page	405



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59654054S002 Plate__Loto	59646971S001 Valve node_complete_	KHS-V02	Page 406

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605001S002	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

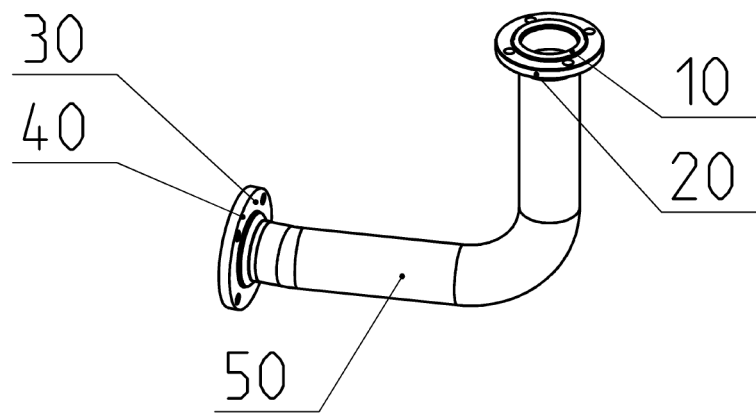
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59654054S002 Plate__Loto	59646971S001 Valve node_complete_			KHS-V02	Page 407



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646979S001 Pipework_Machine_	65792009S018 Process technology__		KHS-V02 Page 408

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	59646855S001	Product line__ Produktleitung__	1,000	Units Stück							410
30	59646856S001	Pressurisation gas pipe__ Spanngasleitung__	1,000	Units Stück							412
40	59646857S001	Pressure relief pipe__ Entlastungsleitung__	1,000	Units Stück							414
70	59646859S001	Maintenance unit_complete_ Wartungseinheit_komplett_	1,000	Units Stück							416

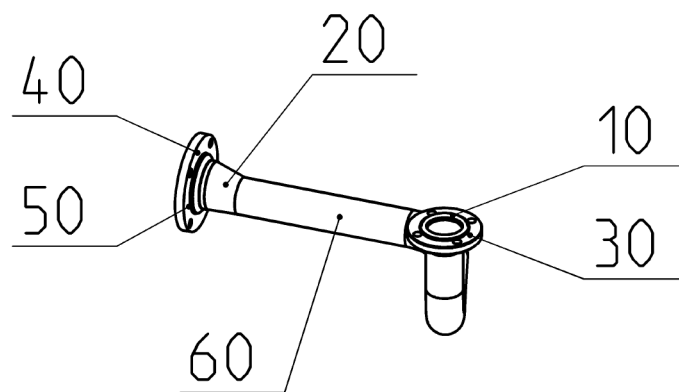
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646979S001 Pipework_Machine_	65792009S018 Process technology__			KHS-V02	Page	409



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646855S001 Product line__	59646979S001 Pipework_Machine_		KHS-V02 Page 410

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V		7000	12			
40	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	1,000	Units Stück	V		7000	12			

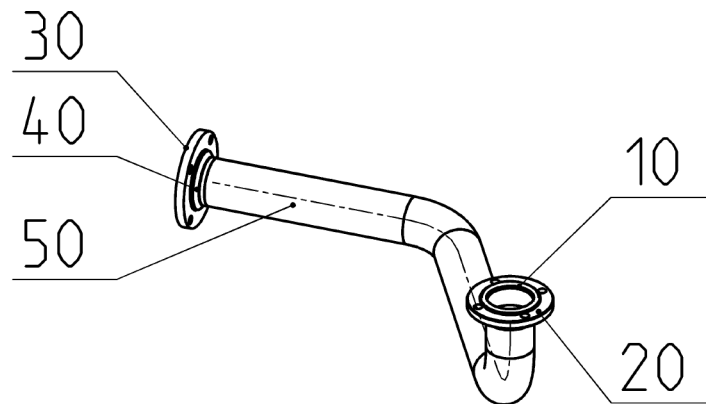
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646855S001 Product line__	59646979S001 Pipework_Machine_			KHS-V02	Page 411



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646856S001 Pressurisation gas pipe__	59646979S001 Pipework_Machine_		KHS-V02 Page 412

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V		7000	12			
50	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	1,000	Units Stück	V		7000	12			

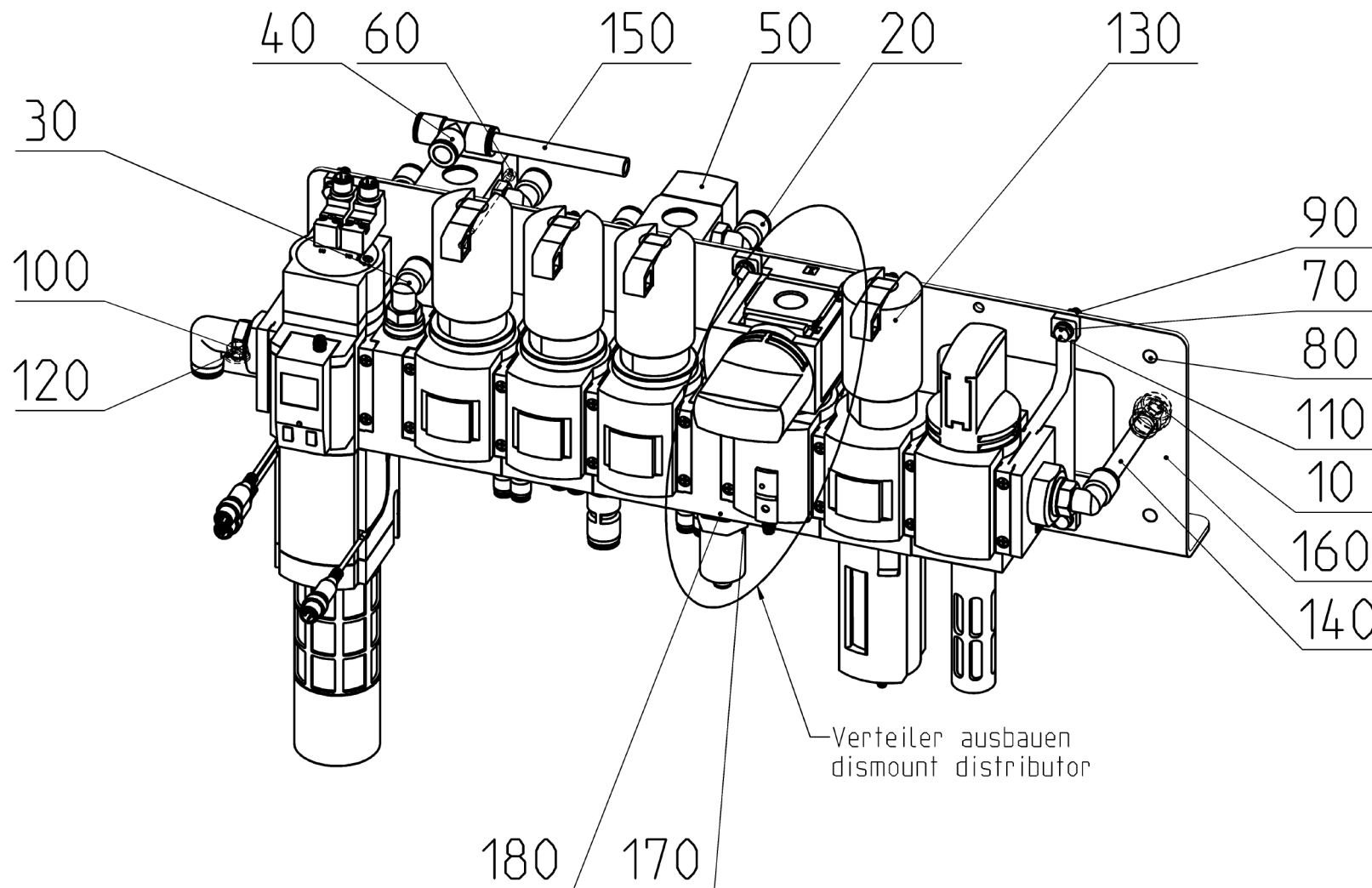
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	59646856S001 Pressurisation gas pipe__	59646979S001 Pipework_Machine_			KHS-V02	Page 413



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646857S001 Pressure relief pipe__	59646979S001 Pipework_Machine_		KHS-V02 Page 414

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V		7000	12			
40	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	1,000	Units Stück	V		7000	12			

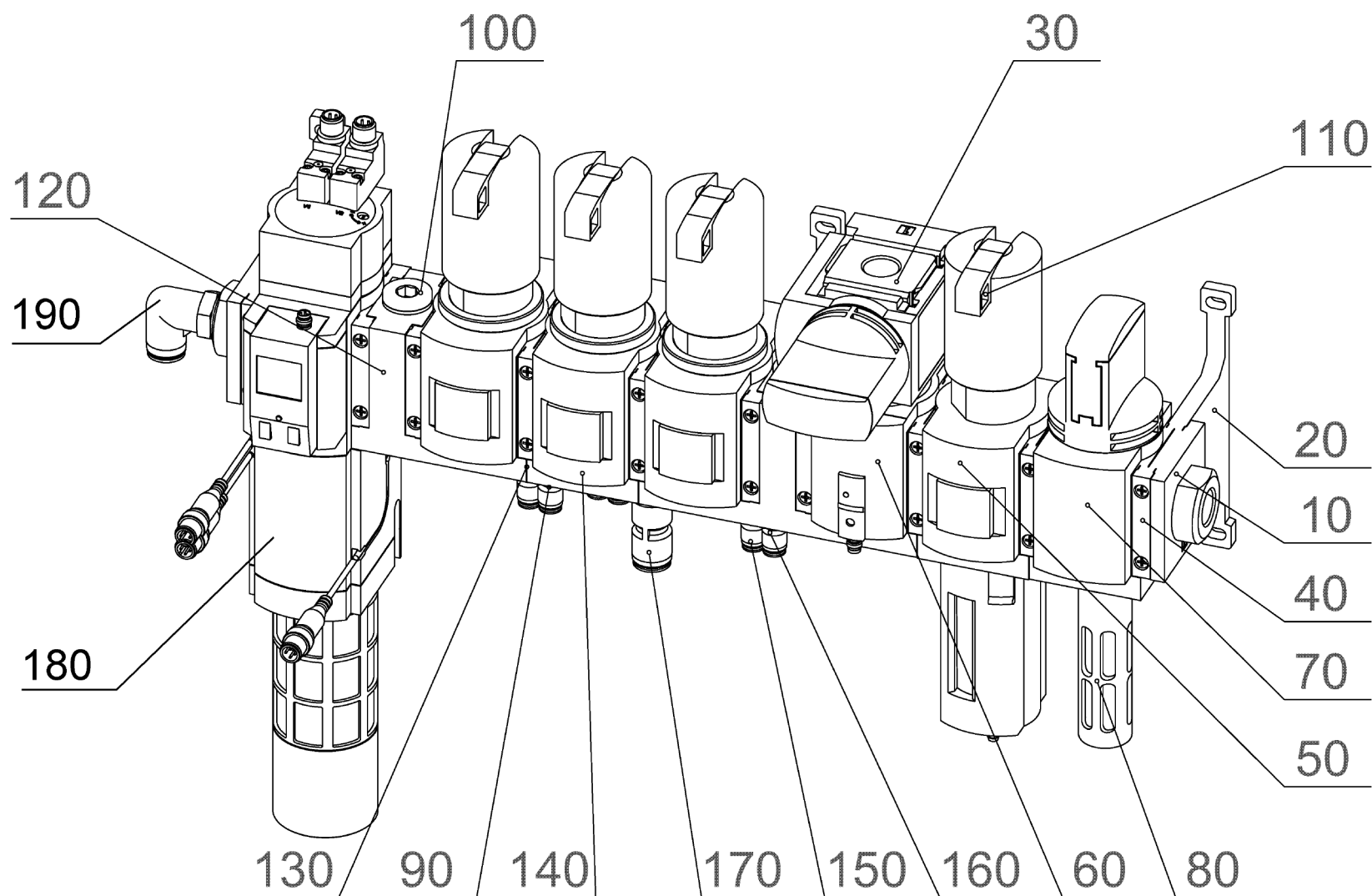
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646857S001 Pressure relief pipe__	59646979S001 Pipework_Machine_				KHS-V02	Page 415



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 59646859S001 Maintenance unit_complete_	59646979S001 Pipework_Machine_	KHS-V02	Page 416

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055105236	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
20	301055115077	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	6,000	Units Stück	E						
30	301055115097	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	2,000	Units Stück	E						
40	301055125766	Connector__T Steckverbindung__T	1,000	Units Stück	E						
50	301064050037	Proportional pressure control valve__ Proportionaldruckregelventil__	2,000	Units Stück	E				X		
130	301144238648	Maintenance unit__ Wartungseinheit__	1,000	Units Stück	E				X		418
170	301214170850	Pressure sensor__0-10bar Drucksensor__0-10bar	1,000	Units Stück	E				X		

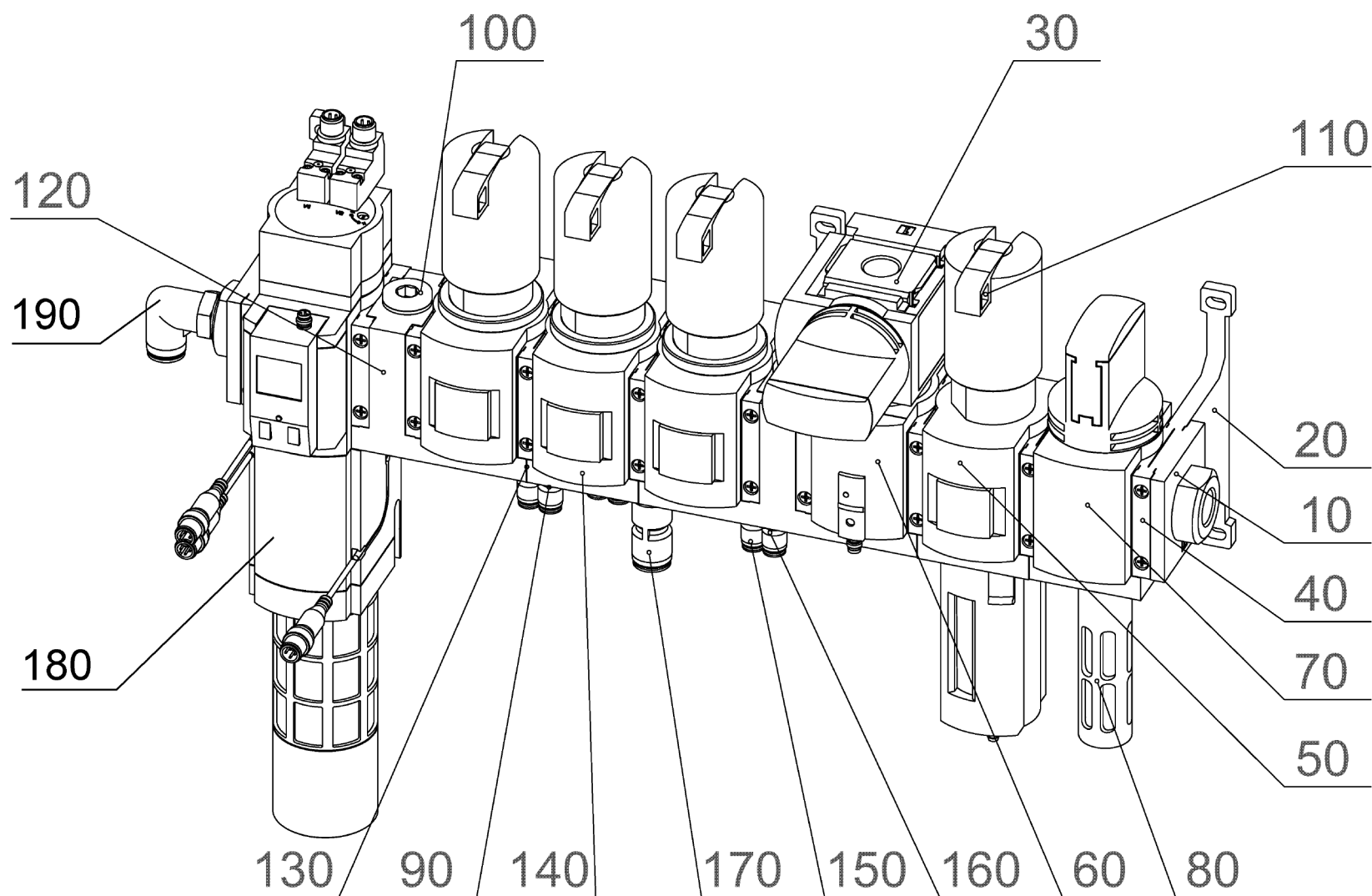
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	59646859S001 Maintenance unit_complete_	59646979S001 Pipework_Machine_			KHS-V02	Page	417



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301144238648 Maintenance unit__		59646859S001 Maintenance unit_complete_		KHS-V02 Page 418

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999950232	Connection plate_Maintenance unit_ Anschlussplatte_Wartungseinheit_	1,000	Units Stück	E						
20	301999989476	Clip angle_ Befestigungswinkel_	5,000	Units Stück	E						
30	301063940110	Start-up valve_ Einschaltventil_	1,000	Units Stück	E						
40	301999989475	Connector_Module_ Verbinder_Modul_	5,000	Units Stück	E						
50	301999957598	Filter control valve_ Filterregelventil_	1,000	Units Stück	E						
60	301999950040	Branch module_ Abzweigmodul_	1,000	Units Stück	E						
70	301999956413	Start-up valve_ Einschaltventil_	1,000	Units Stück	E				X		
80	301064111510	Silencer_Screw-in union_ Schalldämpfer_Einschraubanschluss_	1,000	Units Stück	E						
90	301055293341	Double nipple_ Doppelnippel_	1,000	Units Stück	E						
100	301999955059	Blind plug_ Blindstopfen_	5,000	Units Stück	E						
110	301991010361	Padlock_Pressure control valve_ Vorhängeschloss_Druckregelventil_	1,000	Units Stück	E						
120	301999956411	Distributor block_ Verteilerblock_	2,000	Units Stück	E						
130	301999940839	Seal ring_ Dichtring_	2,000	Units Stück	E						
140	301064050011	Pressure control valve_ Druckregelventil_	3,000	Units Stück	E				X		
150	301055125520	Connector_Y_ Steckverbindung_Y	5,000	Units Stück	E						
160	301055177250	Socket_Reduction_ Steckhülse_Reduzierung_	1,000	Units Stück	E						
170	301055105305	Connector_straight_ Steckverbindung_gerade_	1,000	Units Stück	E						
180	301063940011	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E				X		

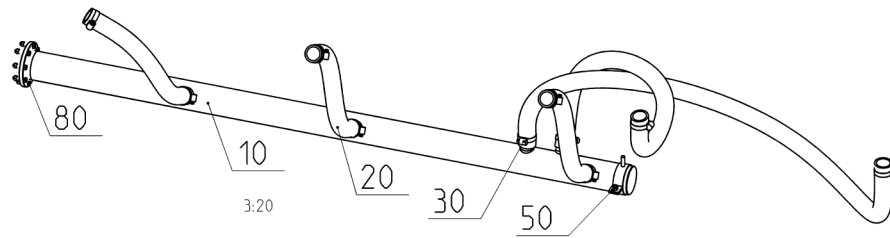
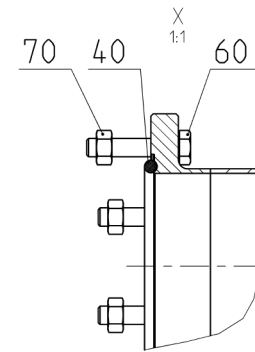
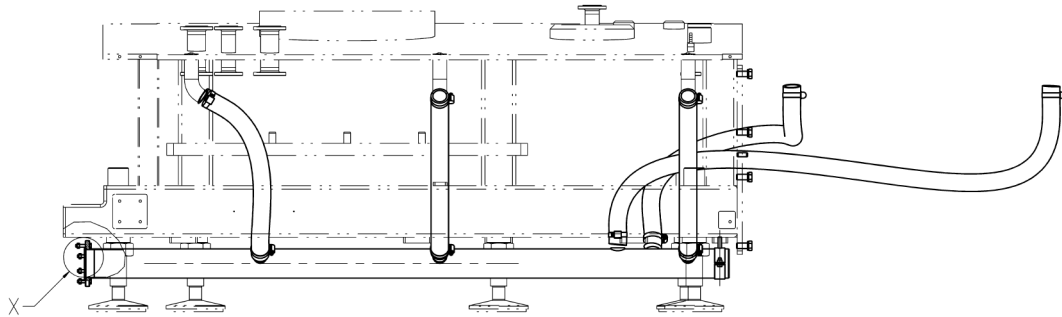
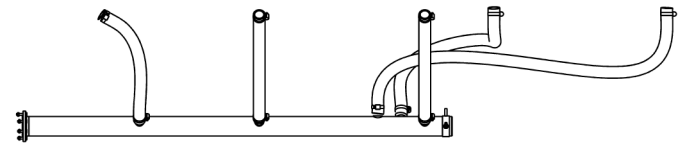
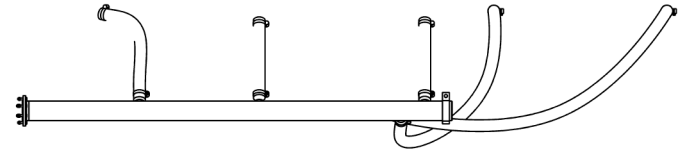
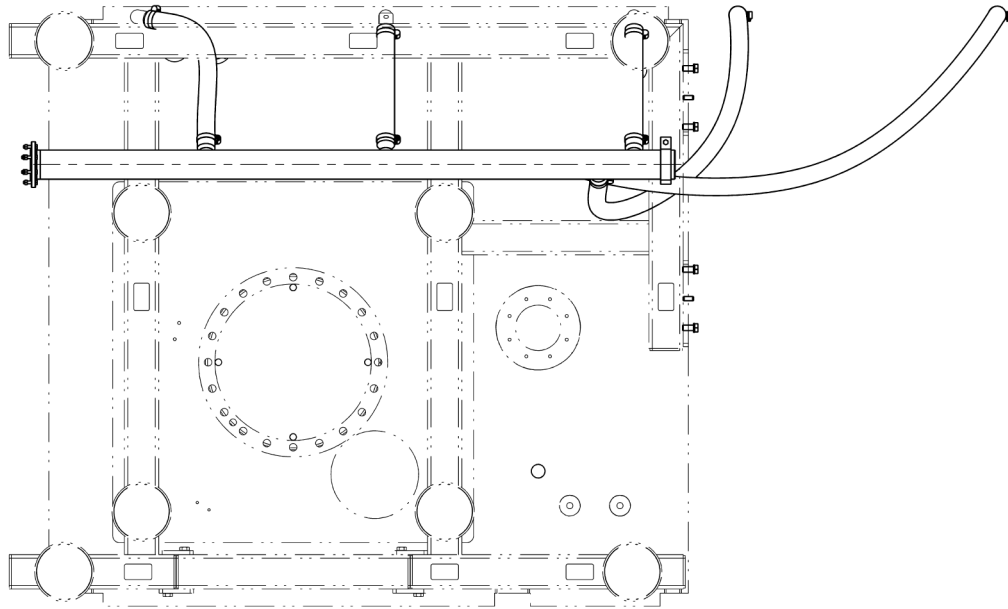
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301144238648 Maintenance unit__	59646859S001 Maintenance unit_complete_			KHS-V02	Page 419



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301144238648 Maintenance unit__		59646859S001 Maintenance unit_complete_		KHS-V02 Page 420

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301055114855	Push-fit fitting_Angular_ Steckverschraubung_winkelig_	1,000	Units Stück	E						

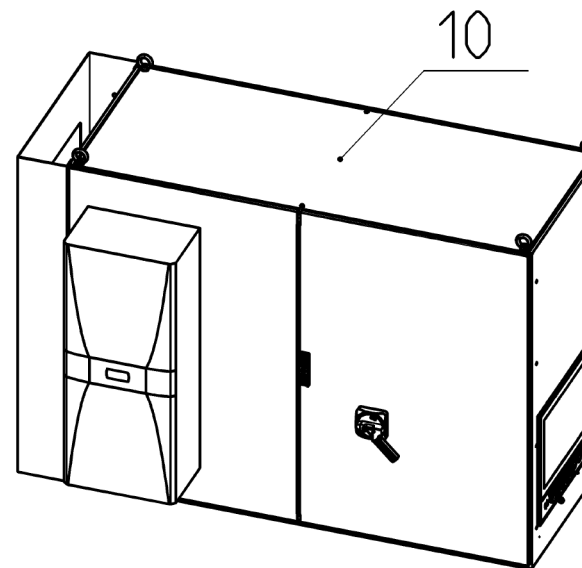
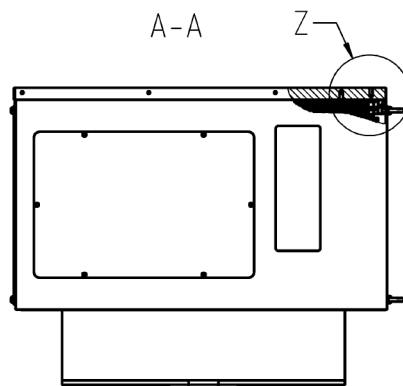
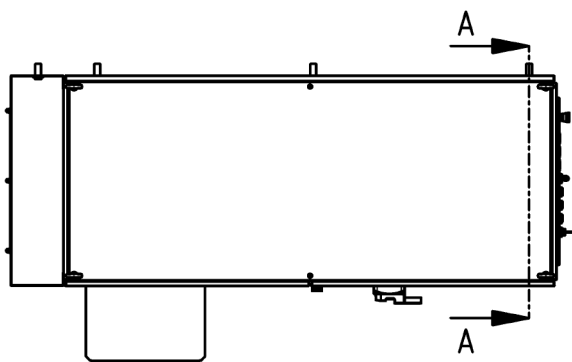
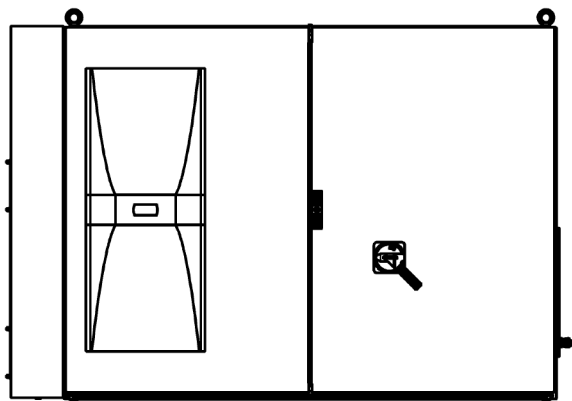
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301144238648 Maintenance unit__	59646859S001 Maintenance unit_complete_			KHS-V02	Page	421



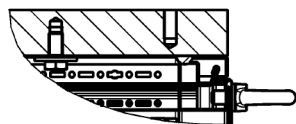
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65782245S001 Media_Collecting pipe_	65792009S018 Process technology__	KHS-V02	Page 422

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782264S001	Pipe__ Rohr__	1,000	Units Stück	E						
20	301053151190	Hose__ Schlauch__	1,000	Units Stück	V		14000	24			
30	301053580680	Hose clamp__ Schlauchschelle__	10,000	Units Stück	E						
40	301057048570	O-ring_Aseptic_ O-Ring_Aseptik__	1,000	Units Stück	V		14000	24			
50	301053552051	Pipe clamp__ Rohrschelle__	1,000	Units Stück	E						
60	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
70	301133120170	Hexagonal nut__ Sechskantmutter__	8,000	Units Stück	E						
80	301132171770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	65782245S001 Media_Collecting pipe_	65792009S018 Process technology__			KHS-V02	Page	423



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1:4



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 65792020S001 Electrics_Filler_		KHS-V02	Page 424

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	20827238	Electrics_Filler_ Elektrik_Füller_	1,000	Units Stück	E						426

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	65792020S001 Electrics_Filler_				KHS-V02	Page 425

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20827238 Electrics_Filler_	65792020S001 Electrics_Filler_	KHS-V02	Page 426

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	20826160	Electrical parts_Control_R10/R11 Elektroteile_Steuerung_R10/R11	1,000	Units Stück	E						428
20	20826161	Electrical parts_Panel_P101/P200/P201 Elektroteile_Pult_P101/P200/P201	1,000	Units Stück	E						432
30	20826162	Electrical parts_Switch cabinet_S1 Elektroteile_Schaltschrank_S1	1,000	Units Stück	E						434
40	20826163	Electrical parts_Machine_M1 Elektroteile_Maschine_M1	1,000	Units Stück	E						446
60	20826165	Electrical parts_Valve node_M3 Elektroteile_Ventilknoten_M3	1,000	Units Stück	E						452

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20827238 Electrics_Filler_	65792020S001 Electrics_Filler_	KHS-V02	Page	427	

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826160 Electrical parts_Control_R10/R11	20827238 Electrics_Filler_	KHS-V02	Page 428

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301261290019	Connector_straight_RJ45 Ethernet Steckverbinder_gerade_RJ45 Ethernet	1,000	Units Stück	E						
20	301263325500	Protective switch_Current_ Schutzschalter_Strom_	5,000	Units Stück	E						
30	301263325501	Feed module_ Einspeisemodul_	1,000	Units Stück	E						
40	301268871602	Terminal module_Standard_ Terminalmodul_Standard_	3,000	Units Stück	E	X					
50	301268871607	Central processing unit_CPU_1586 Zentralbaugruppe_CPU_1586	1,000	Units Stück	E	X			X		
60	301268871624	Bus module_complete_ Busmodul_komplett_	1,000	Units Stück	E	X					
70	301268871626	Bus module_complete_ Busmodul_komplett_	1,000	Units Stück	E	X					430
80	301268871636	Input module_complete_16DI Eingangsmodul_komplett_16DI	3,000	Units Stück	E	X					
90	301268871647	Output module_complete_16 DO Ausgangsmodul_komplett_16 DO	1,000	Units Stück	E	X					
100	301268871650	Front connector__12P Frontstecker__12P	3,000	Units Stück	E						
110	301268871723	Digital input/output_ Digitalein-/Ausgabe_	3,000	Units Stück	E						
120	301268871740	Memory module__512MB Speichermodul__512MB	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	20826160 Electrical parts_Control_R10/R11	20827238 Electrics_Filler_			KHS-V02	Page	429

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301268871626 Bus module_complete_	20826160 Electrical parts_Control_R10/R11	KHS-V02	Page 430

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301268871602	Terminal module_Standard_ Terminalmodul_Standard_	1,000	Units Stück	E						
20	301268871650	Front connector__12P Frontstecker__12P	1,000	Units Stück	E						
30	301268871622	Bus module_Transmitter_ Busmodul_Transmitter_	1,000	Units Stück	E						
40	301268871682	Lock_Mechanical_Modul Verriegelung_mechanisch_Modul	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	301268871626 Bus module_complete_	20826160 Electrical parts_Control_R10/R11	KHS-V02	Page	431	

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826161 Electrical parts_Panel_P101/P200/P201	20827238 Electrics_Filler_	KHS-V02	Page 432

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	156038018431	Bracket angle_Repair switch_ Haltewinkel_Reparaturschalter_	1,000	Units Stück	E						
20	301254690297	Spiral cable_grey_Ölflex Spiral 400P Spiralkabel_grau_Ölflex Spiral 400P	2,000	Units Stück	E						
30	301261291774	Connector_Distributor_M12Y Steckverbinder_Verteiler_M12Y	3,000	Units Stück	E						
40	301262220516	Repair switch__EMV 5,5KW/3P+1S Reparaturschalter__EMV 5,5KW/3P+1S	1,000	Units Stück	E						
50	301262316101	Emergency stop button_illuminated_EN418 Not-Aus Schalter_beleuchtet_EN418	2,000	Units Stück	E						
60	301262316150	Illuminated push-button_Transparent_ Leuchtdrucktaster_transparent_	2,000	Units Stück	E						
70	301262316180	Switch point_Front fixing_ Schaltansatz_Frontbefestigung_	4,000	Units Stück	E						
80	301262316181	Switch point_Front fixing_ Schaltansatz_Frontbefestigung_	4,000	Units Stück	E						
90	301262316190	Mounting flange_Contact element_ Befestigungsflansch_Kontaktelement_	4,000	Units Stück	E						
100	301262316192	Lamp_white_ Leuchtelement_weiß_	2,000	Units Stück	E						
110	301262316194	Lamp_red_ Leuchtelement_rot_	2,000	Units Stück	E						
120	301262324470	Fixing device for label_circular_ Schildträger_Rund_	2,000	Units Stück	E						
130	301262900330	Control housing_ Betätigungsgehäuse_	2,000	Units Stück	E						
140	301266311581	Signal lamp_Light-emitting diode_24VDC Signalleuchte_Leuchtdiode_24VDC	4,000	Units Stück	E						
150	301999958661	Light selector switch_white_I-O<II Leuchtwahlschalter_weiß_I-O<II	1,000	Units Stück	E						
160	301999988693	Emergency stop label_yellow_ Not-Aus Schild_gelb_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826161 Electrical parts_Panel_P101/P200/P201	20827238 Electrics_Filler_		KHS-V02	Page	433

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_	KHS-V02	Page 434

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301252230770	Transformer__1AC 1600VA Transformator__1AC 1600VA	1,000	Units Stück	E						
20	301252811310	Under-voltage supply__DC24/24V 40A Unterspannungsversorgung__DC24/24V 40A	1,000	Units Stück	E	X					
30	301252811320	Module_Storage battery_24VDC/20A Modul_Akku_24VDC/20A	1,000	Units Stück	E						
40	301252852350	Power supply unit_regulated_3AC/24VDC-40 Stromversorgung_geregelt_3AC/24VDC-40A	1,000	Units Stück	E						
50	301254135451	Earth strap_flat_ Erdungsband_Flach_	6,000	Units Stück	E						
60	301254696390	Patch cable__1/1 - 2x180°-0,3m Patchkabel__1/1 - 2x180°-0,3m	3,000	Units Stück	E						
70	301254696391	Patch cable_shielded_1/1 - 2x180°-0,5m Patchkabel_Geschirmt_1/1 - 2x180°-0,5m	1,000	Units Stück	E						
80	301254696392	Patch cable__1/1 - 2x180°-1,0m Patchkabel__1/1 - 2x180°-1,0m	3,000	Units Stück	E						
90	301254696393	Patch cable__1/1 - 2x180°-2,0m Patchkabel__1/1 - 2x180°-2,0m	4,000	Units Stück	E						
100	301254696394	Patch cable__2x180°-3,0m Patchkabel__2x180°-3,0m	2,000	Units Stück	E						
110	301257557220	Disconnect terminal__0,5-6,0mm2 GY Trennklemme__0,5-6,0mm2 GY	2,000	Units Stück	E						
120	301257557221	Cover__ Deckel__	1,000	Units Stück	E						
130	301261290019	Connector_straight_RJ45 Ethernet Steckverbinder_gerade_RJ45 Ethernet	8,000	Units Stück	E						
140	301261290087	Interface__RJ45 Schnittstelle__RJ45	1,000	Units Stück	E						
150	301262210046	Load-break switch__ Lasttrennschalter__	1,000	Units Stück	E						
160	301262216570	Auxiliary switch__1NO+1NC Hilfsschalter__1NO+1NC	9,000	Units Stück	E						
170	301262216581	Motor protection switch__32-45A Motorschutzschalter__32-45A	1,000	Units Stück	E						
180	301262216730	Handle_Load-break switch_30-60A Griff_Lasttrennschalter_30-60A	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_		KHS-V02	Page	435

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_	KHS-V02	Page 436

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262216742	Manual control_Load-break switch_ Handbetätigung_Lasttrennschalter_	1,000	Units Stück	E						
200	301262258501	Thermistor motor protection relay_ Thermistor-Motorschutzrelais_	1,000	Units Stück	E						
210	301262258710	Motor protection switch__0.16-0.25A Motorschutzschalter__0.16-0.25A	1,000	Units Stück	E						
220	301262258750	Motor protection switch__1-1.6A Motorschutzschalter__1-1.6A	2,000	Units Stück	E						
230	301262258760	Motor protection switch__1.6-2.5A Motorschutzschalter__1.6-2.5A	1,000	Units Stück	E						
240	301262258780	Motor protection switch__4-6.3A Motorschutzschalter__4-6.3A	3,000	Units Stück	E						
250	301262258790	Motor protection switch__6.3-10A Motorschutzschalter__6.3-10A	2,000	Units Stück	E						
260	301262258952	Transformer protection switch__4.0A Trafoschutzschalter__4.0A	1,000	Units Stück	E						
270	301262258983	Comb bridge_Motor protection switch_ Brückenamm_Motorschutzschalter_	1,000	Units Stück	E						
280	301262258991	Feed adapter_Comb bridge_ Einspeiseadapter_Brückenamm_	1,000	Units Stück	E						
290	301262310018	Light-emitting diode_ Leuchtdiode_	1,000	Units Stück	E						
300	301262310026	Switching element__1 NO Schaltelement__1 NO	1,000	Units Stück	E						
310	301262315788	Adaptor_ Adapter_	1,000	Units Stück	E						
320	301262316154	Illuminated push-button_blue_ Leuchtdrucktaster_blau_	1,000	Units Stück	E						
330	301262316181	Switch point_Front fixing_ Schaltansatz_Frontbefestigung_	1,000	Units Stück	E						
340	301262316190	Mounting flange_Contact element_ Befestigungsflansch_Kontaktelement_	1,000	Units Stück	E						
350	301262316192	Lamp_white_ Leuchtelement_weiß_	1,000	Units Stück	E						
360	301262401811	Operating frame__21,5" Clearline Bedienkonsole__21,5" Clearline	1,000	Units Stück	E				X		444

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_		KHS-V02	Page	437

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_	KHS-V02	Page 438

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	301262450087	Light selector switch_white_I-0<II Leuchtwahlschalter_weiß_I-0<II	1,000	Units Stück	E						
380	301262708000	Contactor__4kW/400V, 24V DC Schütz__4kW/400V, 24V DC	4,000	Units Stück	E						
390	301262708010	Contactor__5,5kW/400V, 24V DC Schütz__5,5kW/400V, 24V DC	1,000	Units Stück	E						
400	301262708040	Contactor__15kW/400V, 24V DC Schütz__15kW/400V, 24V DC	1,000	Units Stück	E						
410	301262708111	Auxiliary switch__ Hilfsschalter__	4,000	Units Stück	E						
420	301262708112	Auxiliary switch__ Hilfsschalter__	2,000	Units Stück	E						
430	301262900026	Cable trunking_Switch cabinet_ Kabelkanal_Schaltschrank_	1,000	Units Stück	E						
440	301262910030	Switch cabinet__1650x1250x700mm Schaltschrank__1650x1250x700mm	1,000	Units Stück	E						
450	301263324145	Miniature circuit breaker__2P/16A/C Sicherungsautomat__2P/16A/C	1,000	Units Stück	E						
460	301263325500	Protective switch_Current_ Schutzschalter_Strom_	6,000	Units Stück	E						
470	301263325501	Feed module__ Einspeisemodul__	1,000	Units Stück	E						
480	301265180040	Siren__ Sirene__	1,000	Units Stück	E						
490	301265363220	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	4,000	Units Stück	E				X		
500	301265363223	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	2,000	Units Stück	E				X		
510	301265371022	Voltage monitoring relay__3AC500V Spannungsüberwachungsrelais__3AC500V	1,000	Units Stück	E						
520	301268300582	Cooler_Wall mounting_1000W Kühlgerät_Wandmontage_1000W	1,000	Units Stück	E						
530	301268300620	Air duct_Cooler_ Luftführung_Kühlgerät_	1,000	Units Stück	E						
540	301268709740	Power choke__15KW/35A Netzdrossel__15KW/35A	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_		KHS-V02	Page	439

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_	KHS-V02	Page 440

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
550	301268710010	Module_Servo controller_ Modul_Servoregler_	1,000	Units Stück	E				X		
560	301268710011	Feed module__3AC325-528V, 25A Einspeisemodul__3AC325-528V, 25A	1,000	Units Stück	E				X		
570	301268710014	Mains filter__3AC / 480V / 42A Netzfilter__3AC / 480V / 42A	1,000	Units Stück	E						
580	301268710078	Module_Servo controller_ Modul_Servoregler_	2,000	Units Stück	E						
590	301268714242	Frequency converter__3AC 380-480V 1,5kW Frequenzumrichter__3AC 380-480V 1,5kW	1,000	Units Stück	E						
600	301268760012	Central processing unit_Safety module_ Zentralbaugruppe_Sicherheitsmodul_	1,000	Units Stück	E						
610	301268760046	Central processing unit__ Zentralbaugruppe__	1,000	Units Stück	E						
620	301268768701	Mounting rack__ Baugruppenträger__	1,000	Units Stück	E	X					
630	301268768711	Power supply unit__24VDC/13A Stromversorgung__24VDC/13A	1,000	Units Stück	E						
640	301268768777	Communication assembly_Ethernet_ Kommunikationsmodul_Ethernet_	2,000	Units Stück	E						
650	301268768805	Power supply unit__10-28,8VDC,6A Stromversorgung__10-28,8VDC,6A	1,000	Units Stück	E						
660	301268768826	Digital input_Safety module_ Digitaleingabe_Sicherheitsmodul_	5,000	Units Stück	E				X		
670	301268768827	Digital input__8DE/24VDC Digitaleingabe__8DE/24VDC	7,000	Units Stück	E						
680	301268768836	Digital output_Safety module_ Digitalausgabe_Sicherheitsmodul_	1,000	Units Stück	E				X		
690	301268768837	Digital output__8DA/24VDC/3A Digitalausgabe__8DA/24VDC/3A	6,000	Units Stück	E				X		
700	301268768845	Analogue input__2AE/0/4-20mA 16Bit Analogeingabe__2AE/0/4-20mA 16Bit	3,000	Units Stück	E						
710	301268768855	Analogue output__2AA/0/4-20mA 13Bit Analogausgabe__2AA/0/4-20mA 13Bit	2,000	Units Stück	E						
720	301268768865	Connection_Ethernet_ Anschaltung_Ethernet_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_		KHS-V02	Page	441

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_	KHS-V02	Page 442

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
730	301268768877	Mounting rack__ Baugruppenträger__	30,000	Units Stück	E						
740	301268770100	Memory stick_Set_USB2.0 32GB Speicherstick_Set_USB2.0 32GB	1,000	Units Stück	E						
750	301268800630	Analogue converter__ Analogwandler__	1,000	Units Stück	E	X					
760	301268840016	Optocoupler__ Optokoppler__	1,000	Units Stück	E						
770	301268840017	Relay coupler__ Relaiskoppler__	9,000	Units Stück	E						
780	301268856366	Network module_Ethernet_ Netzwerkmodul_Ethernet_	1,000	Units Stück	E						
790	301268856372	Network module_Ethernet_ Netzwerkmodul_Ethernet_	1,000	Units Stück	E						
800	301268858101	Network module__VPN-Router Netzwerkmodul__VPN-Router	1,000	Units Stück	E						
810	301268858102	Memory card__VPN-Router 128kB Speicherkarte__VPN-Router 128kB	1,000	Units Stück	E						
820	301999958480	Switching element__RAFIX 22 Schaltelement__RAFIX 22	1,000	Units Stück	E						
830	301999988555	Fuse link__600VAC/300VDC/50A Sicherungseinsatz__600VAC/300VDC/50A	3,000	Units Stück	E						
840	301999988693	Emergency stop label_yellow_ Not-Aus Schild_gelb_	1,000	Units Stück	E						
910	301262905060	Guide roller_Switch cabinet_ Führungsrolle_Schaltschrank_	1,000	Units Stück	E						
920	301262905322	Push rod__ Schubstange__	1,000	Units Stück	E						
930	301262905330	Lock_Load-break switch_ Verriegelung_Lasttrennschalter_	1,000	Units Stück	E						
940	301262905340	Mechanism_Actuation_ Mechanik_Betätigung_	1,000	Units Stück	E						
950	301262905530	Fixing_Switch cabinet door_ Arretierung_Schaltschranktür_	1,000	Units Stück	E						
960	301265180040	Siren__ Sirene__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826162 Electrical parts_Switch cabinet_S1	20827238 Electrics_Filler_		KHS-V02	Page	443

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 301262401811 Operating frame__21,5" Clearline	20826162 Electrical parts_Switch cabinet_S1	KHS-V02	Page 444

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301262401830	Industrial computer__PPC2100 Industriecomputer__PPC2100	1,000	Units Stück	E				X		
20	301268870012	Memory module__CFast 32GByte MLC Speichermodul__CFast 32GByte MLC	1,000	Units Stück	E						
30	301262401831	Display_Operating frame_AP5230 Display_Bedienkonsole_AP5230	1,000	Units Stück	E						
40	301262401833	EXTENDING UNIT__ Erweiterungseinheit__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	301262401811 Operating frame__21,5" Clearline	20826162 Electrical parts_Switch cabinet_S1			KHS-V02	Page	445

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_	KHS-V02	Page 446

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301253220331	Cable__7G2,5 Kabel__7G2,5	5,000	Metres Meter	E						
20	301253222991	Single conductor__Ölflex-FD90 Einzelader__Ölflex-FD90	20,000	Metres Meter	E						
30	301254690134	Power line_pre-assembled_9m Leistungsleitung_konfektioniert_9m	2,000	Units Stück	E						
40	301254690149	Hybrid cable_pre-assembled_9m Hybridkabel_konfektioniert_9m	2,000	Units Stück	E						
50	301254696381	Connector_pre-assembled_M12 60V Steckverbinder_konfektioniert_M12 60V	1,000	Units Stück	E						
60	301254692803	Power line_pre-assembled_9m Leistungsleitung_konfektioniert_9m	1,000	Units Stück	E						
70	301254692842	Signal line_pre-assembled_9m Signalleitung_konfektioniert_9m	3,000	Units Stück	E						
80	301254695506	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
90	301254695516	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
100	301254695542	Connector_pre-assembled_M12/RJ45 Steckverbinder_konfektioniert_M12/RJ45	1,000	Units Stück	E						
110	301254695551	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	6,000	Units Stück	E						
120	301254695560	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	1,000	Units Stück	E						
130	301254695562	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
140	301254695570	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	12,000	Units Stück	E						
150	301254695640	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
160	301256430024	Cable sleeve_large_1x7-24mm Kabeltülle_groß_1x7-24mm	1,000	Units Stück	E						
170	301256431507	Cable inlet_Blanking plate_ Kabeleinführung_Blindplatte_	1,000	Units Stück	E						
180	301256431537	Cable inlet_Blind plug_ Kabeleinführung_Blindstopfen_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_	KHS-V02			Page 447

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_	KHS-V02	Page 448

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	301256431575	Cable sleeve_closed_ Kabeltülle_geschlossen_	6,000	Units Stück	E						
220	301256431626	Cable bushing_Plate_ Kabeldurchführung_Platte_	1,000	Units Stück	E						
230	301256431627	Cable bushing_Plate_ Kabeldurchführung_Platte_	2,000	Units Stück	E						
240	301256431628	Cable bushing_Plate_ Kabeldurchführung_Platte_	1,000	Units Stück	E						
250	301261291500	Connector_M12 - Stecker Steckverbinder_M12 - Stecker	4,000	Units Stück	E						
260	301261291602	Connector_Ethernet_ Steckverbinder_Ethernet_	2,000	Units Stück	E						
270	301268710033	Plug_ Stecker_	2,000	Units Stück	E						
280	301268750065	Field bus coupler_IO-Link / EtherNet Feldbuskoppler_IO-Link / EtherNet	3,000	Units Stück	E						
290	301268810020	Connector_pre-assembled_M8/M12 Steckverbinder_konfektioniert_M8/M12	1,000	Units Stück	E						
300	301268819036	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
310	301268819037	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
320	301268819052	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
330	301268819114	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	3,000	Units Stück	E						
340	301268819351	Connector_10mtr. Steckverbinder_10mtr.	2,000	Units Stück	E						
350	301256431500	Cable inlet_Rail_ Kabeleinführung_Leiste_	2,000	Units Stück	E						
360	301256430026	Cable inlet_Grommet_5-6mm Kabeleinführung_Tülle_5-6mm	1,000	Units Stück	E						
370	301256430028	Cable inlet_Grommet_9-10mm Kabeleinführung_Tülle_9-10mm	6,000	Units Stück	E						
380	301256430029	Cable inlet_Grommet_11-12mm Kabeleinführung_Tülle_11-12mm	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_		KHS-V02	Page	449

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_	KHS-V02	Page 450

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
390	301256430032	Cable inlet_Grommet_15-16mm Kabeleinführung_Tülle_15-16mm	2,000	Units Stück	E						
400	301256430033	Cable inlet_Grommet_17mm Kabeleinführung_Tülle_17mm	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	20826163 Electrical parts_Machine_M1	20827238 Electrics_Filler_			KHS-V02	Page	451

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

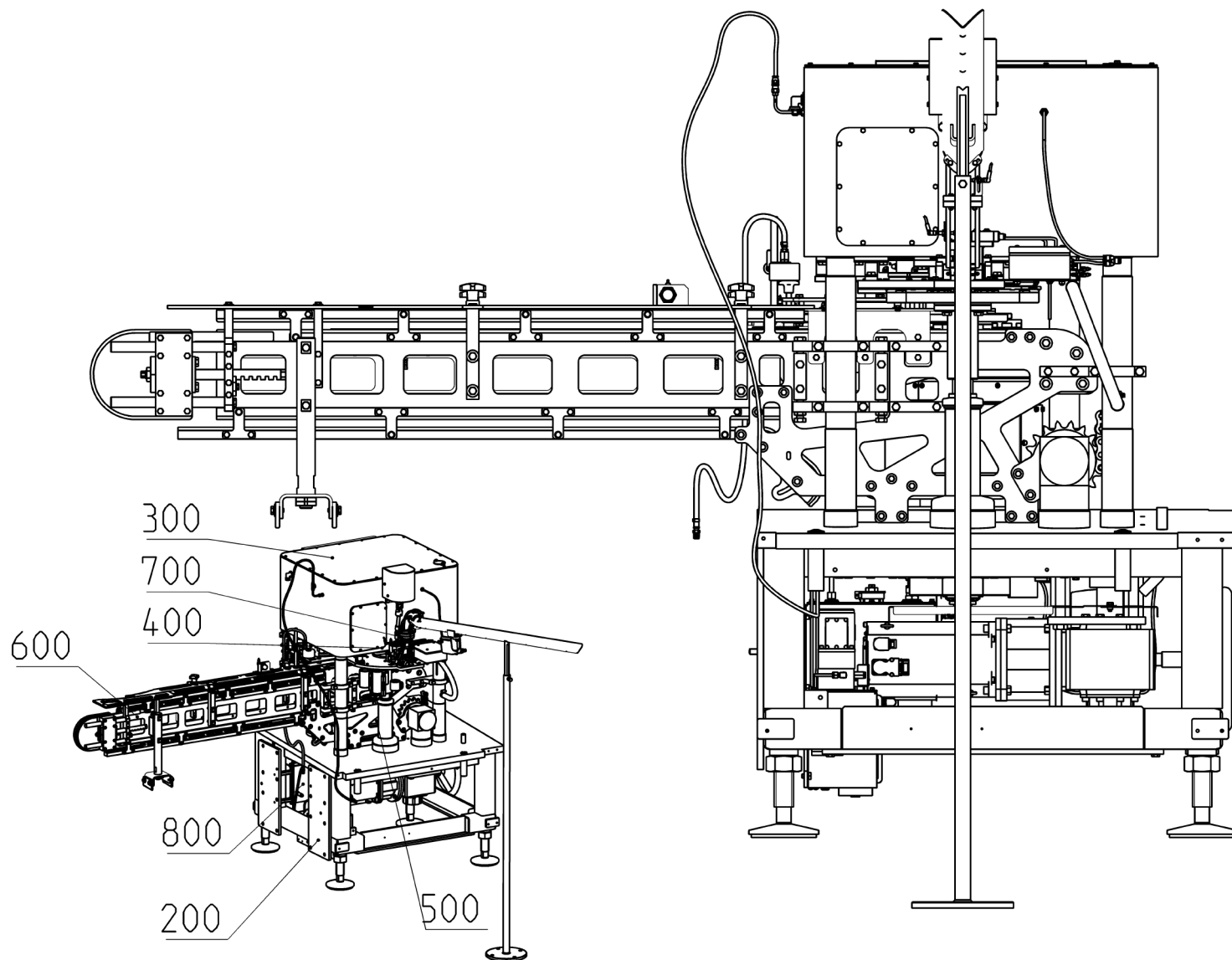
Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 20826165 Electrical parts_Valve node_M3	20827238 Electrics_Filler_	KHS-V02	Page 452

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301254690325	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	3,000	Units Stück	E						
20	301254695560	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
30	301254695670	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
40	301254695671	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	12,000	Units Stück	E						
50	301262457226	Analogue output_Converter_IO-Link Analogausgabe_Wandler_IO-Link	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	20826165 Electrical parts_Valve node_M3	20827238 Electrics_Filler_		KHS-V02	Page	453

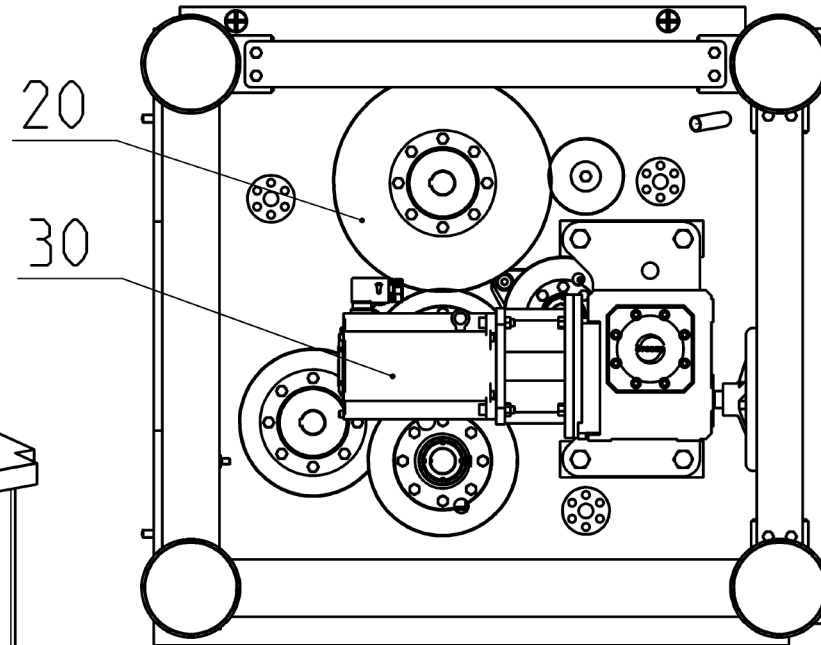
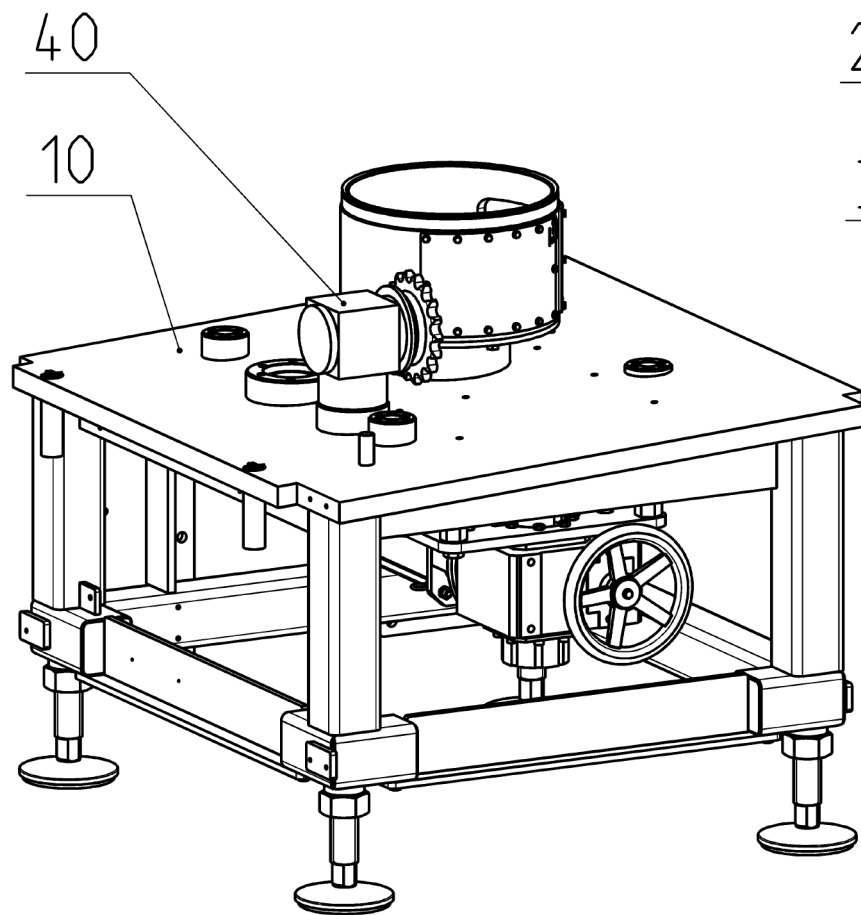


Item 900 not show
Pos. 900 nicht angezeigt

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85000013S001 Seamer__27/6 Canopy Growth		KHS-V02	Page 454

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	85003089S003	Lower part_Seamer_TK250 Unterteil_Dosenverschliesser_TK250	1,000	Units Stück	E						456
300	85008010S001	Upper part_Seamer_ Oberteil_Dosenverschliesser_	1,000	Units Stück	E						494
400	85013153S001	Seaming turret_Upper part_complete Falzrotor_Oberteil_complete	1,000	Units Stück	E						524
500	85013165S001	Seaming turret_Lower part_complete Falzrotor_Unterteil_complete	1,000	Units Stück	E						550
600	85018199S003	Transport_Can_ Transport_Dose_	1,000	Units Stück	E						568
700	85023109S066	Format parts_Seaming tool_27/6 Canopy Gr Formatteile_Falzwerkzeug_27/6 Canopy Gr	1,000	Units Stück	E						660
800	85028022S003	Process components_Seamer_ Prozesskomponenten_Dosenverschliesser_	1,000	Units Stück	E						692
900	85035003S001	Tool kit_Seamer_TK250 Werkzeugkasten_Dosenverschliesser_TK250	1,000	Units Stück	E						728

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85000013S001 Seamer__27/6 Canopy Growth				KHS-V02	Page 455



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

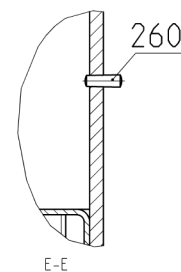
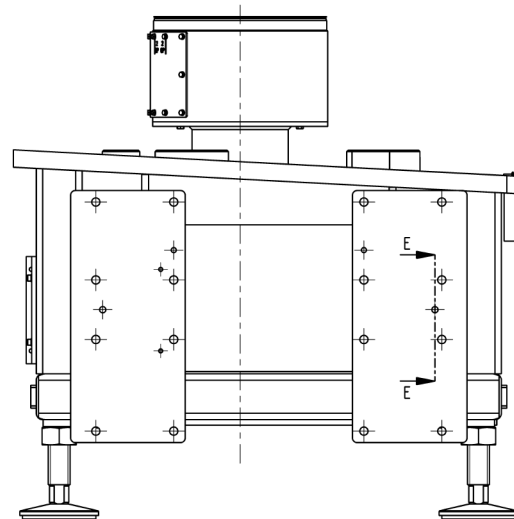
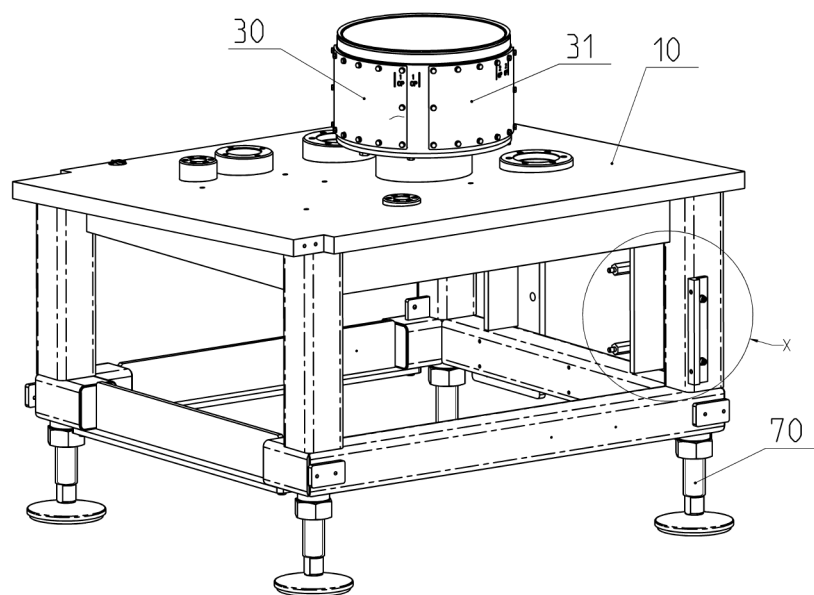
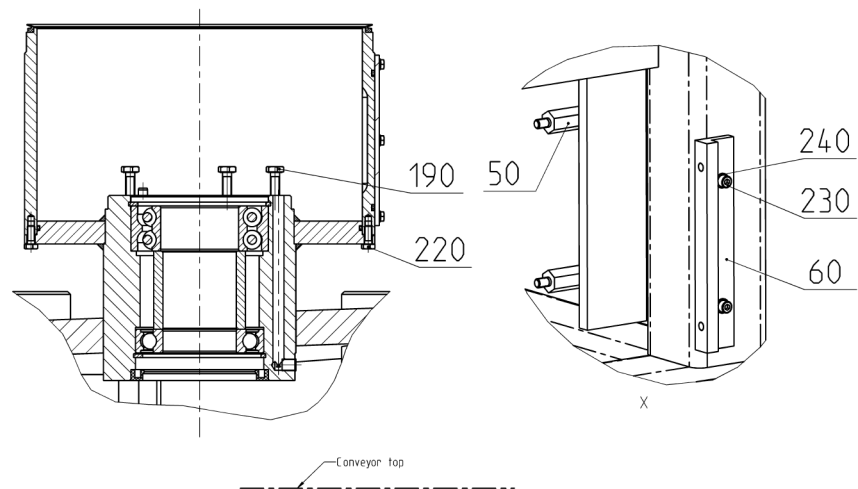
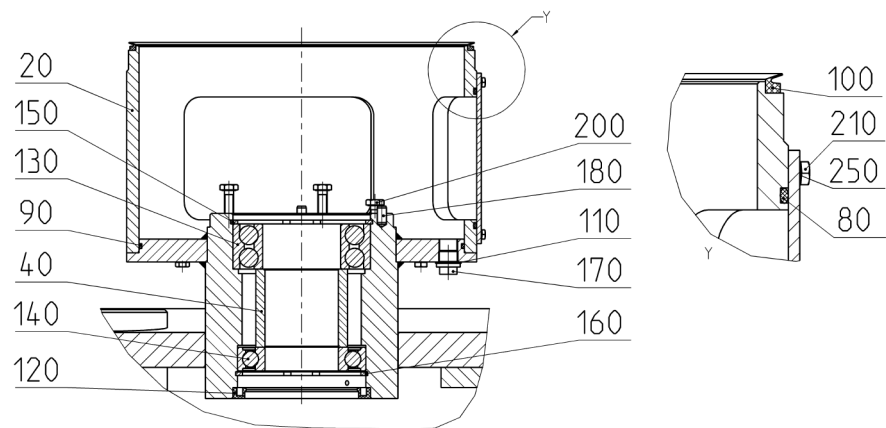
Subassembly 85003089S003 Lower part_Seamer_TK250

85000013S001 Seamer__27/6 Canopy Growth

KHS-V02 Page 456

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003051S001	Table_complete_ Tisch_komplett_	1,000	Units Stück	E						458
20	85003106S001	Drive_Seamer_ Antrieb_Dosenverschliesser_	1,000	Units Stück	E						472
30	85003093S001	Main drive_complete_ Hauptantrieb_komplett_	1,000	Units Stück	E						488
40	85003090S001	Chain drive_ Kettentrieb_	1,000	Units Stück	E						492

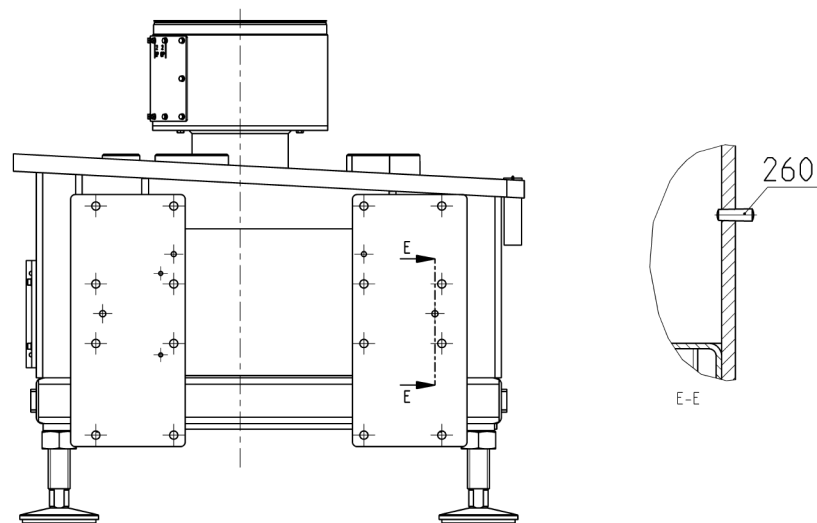
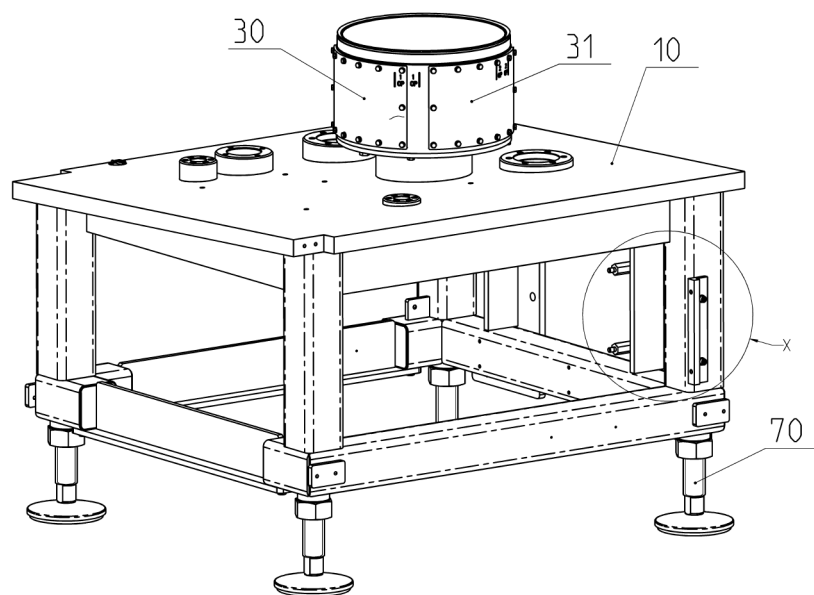
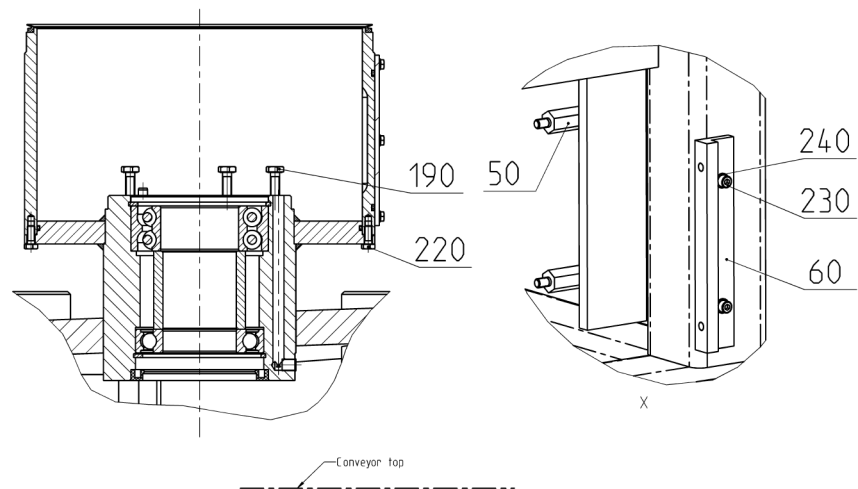
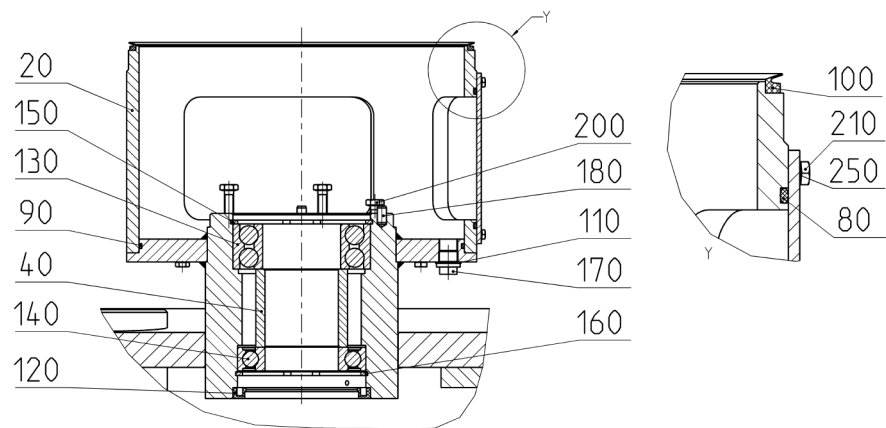
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003089S003 Lower part_Seamer_TK250	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page	457



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003051S001 Table_complete_	85003089S003 Lower part_Seamer_TK250	KHS-V02	Page 458

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003052S001	Table_processed_ Tisch_bearbeitet_	1,000	Units Stück	E						462
20	85003085S001	Cladding_ Mantel_	1,000	Units Stück	E						
30	85003077S001	Cover_	1,000	Units	E						
31	85003077S002	Cover_	1,000	Units	E						
40	85013138S001	Spacer sleeve_ Zwischenhülse_	1,000	Units Stück	E						
50	85003078S001	Spacer_ Abstandhalter_	2,000	Units Stück	E						
60	85003079S001	Plate_ Platte_	1,000	Units Stück	E						
70	65782172S001	Screw-jack foot_complete_ Fußspindel_komplett_	4,000	Units Stück	E						214
80	301024010091	O-ring_ O-Ring_	2,000	Units Stück	E						
90	301024010060	O-ring_ O-Ring_	1,000	Units Stück	E						
100	301024522640	V-ring_ V-Ring_	1,000	Units Stück	E						
110	301026214290	Seal ring_ Dichtring_	1,000	Units Stück	E						
120	301024319100	Radial packing ring_ Radial-Wellendichtring_	1,000	Units Stück	E						
130	301104220441	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig_	1,000	Units Stück	E						
140	301104205321	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	1,000	Units Stück	E						
150	301021214920	Circlip_ Sicherungsring_	1,000	Units Stück	E						
160	301021214870	Circlip_ Sicherungsring_	1,000	Units Stück	E						
170	301132180180	Screw plug_ Verschlusschraube_	1,000	Units Stück	E						

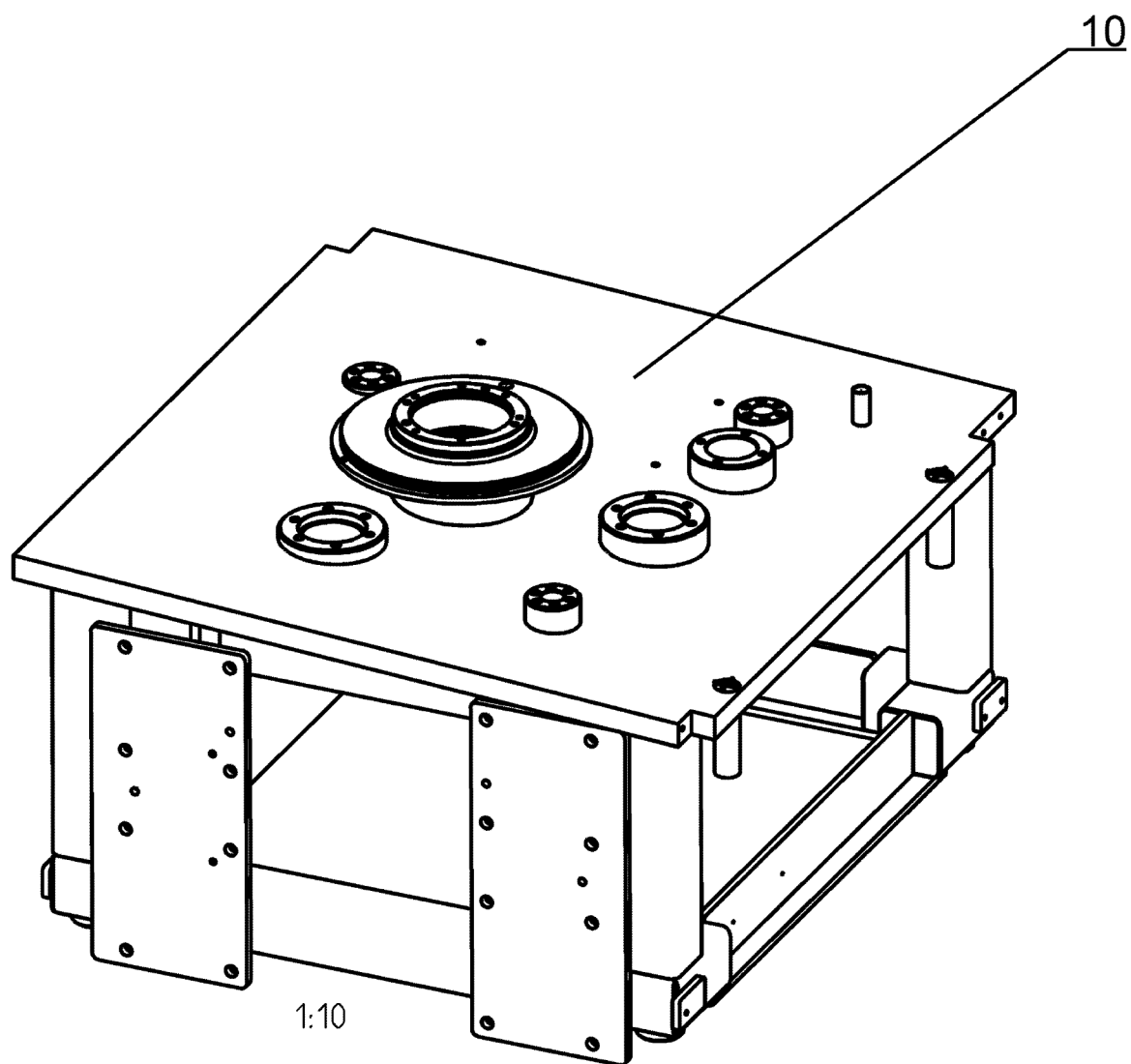
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003051S001 Table_complete_	85003089S003 Lower part_Seamer_TK250			KHS-V02	Page 459



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003051S001 Table_complete_	85003089S003 Lower part_Seamer_TK250	KHS-V02	Page 460

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301137214170	Straight pin__ Zylinderstift__	3,000	Units Stück	E						
190	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
200	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
210	301132170801	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	28,000	Units Stück	E						
220	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
230	301132151220	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	2,000	Units Stück	E						
240	301134230120	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
250	301134230090	Washer__ Unterlegscheibe__	28,000	Units Stück	E						
260	301137206250	Taper pin__ Kegelstift__	2,000	Units Stück	E						

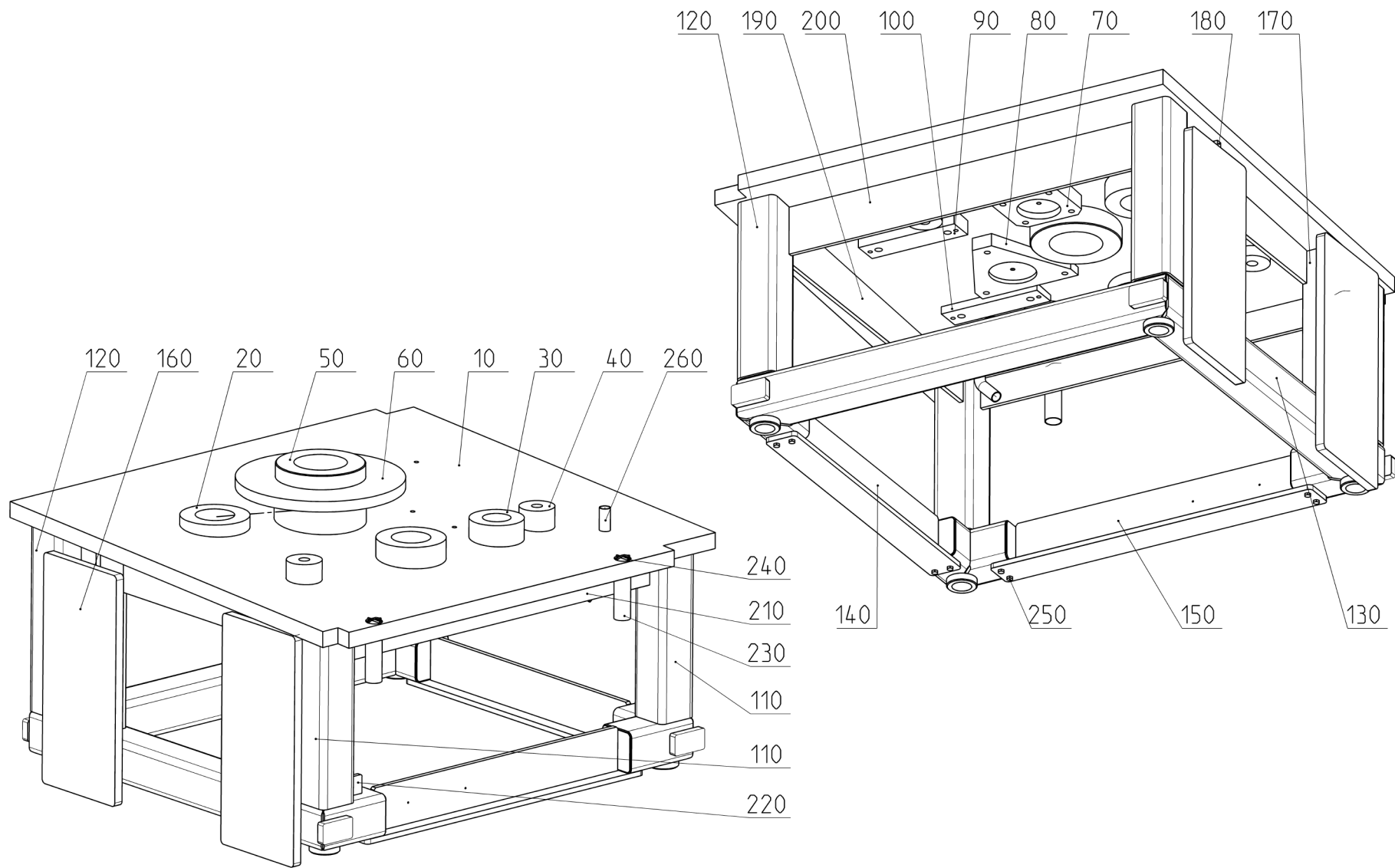
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003051S001 Table_complete_	85003089S003 Lower part_Seamer_TK250			KHS-V02	Page 461



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003052S001 Table_processed_	85003051S001 Table_complete_		KHS-V02 Page 462

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003053S001	Table_Welded part_ Tisch_Schweißteil_	1,000	Units Stück	E						464

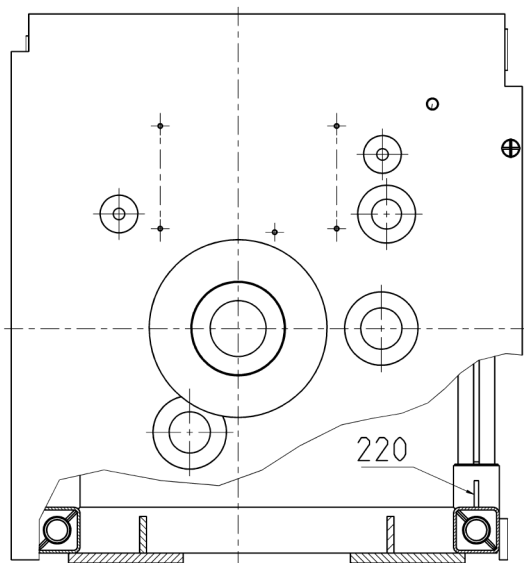
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003052S001 Table_processed_	85003051S001 Table_complete_			KHS-V02	Page	463



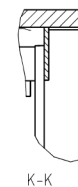
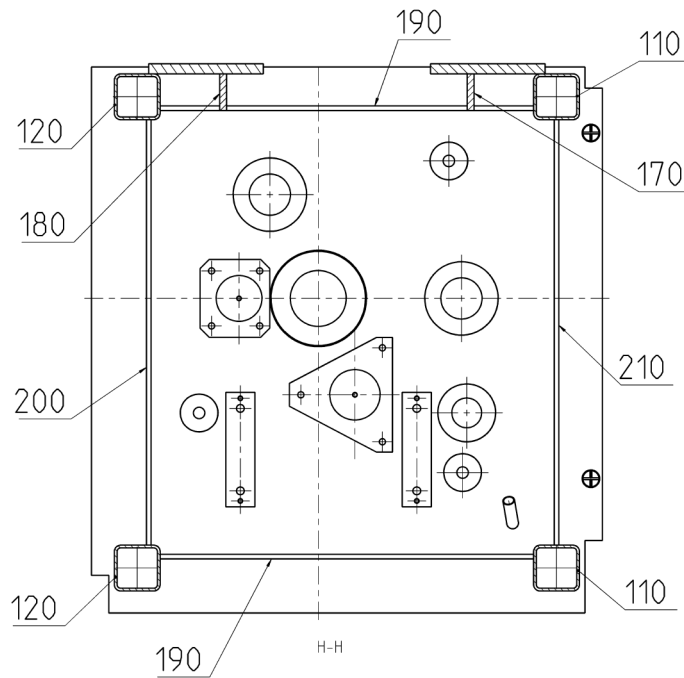
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003053S001 Table_Welded part_		85003052S001 Table_processed_		KHS-V02 Page 464

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
90	85003033S001	Support plate__ Stützplatte__	1,000	Units Stück							468
100	85003033S002	Support plate__ Stützplatte__	1,000	Units Stück							470
250	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						

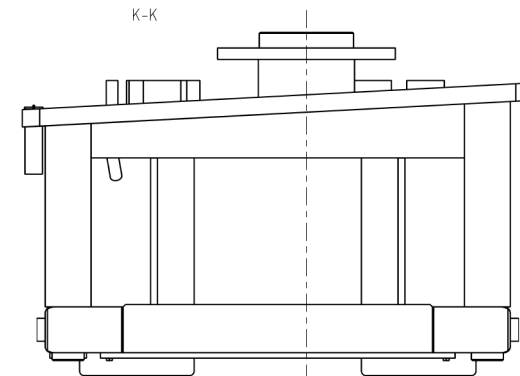
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003053S001 Table_Welded part_	85003052S001 Table_processed_			KHS-V02	Page	465



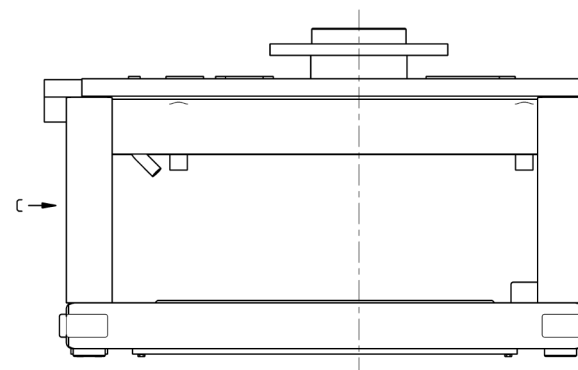
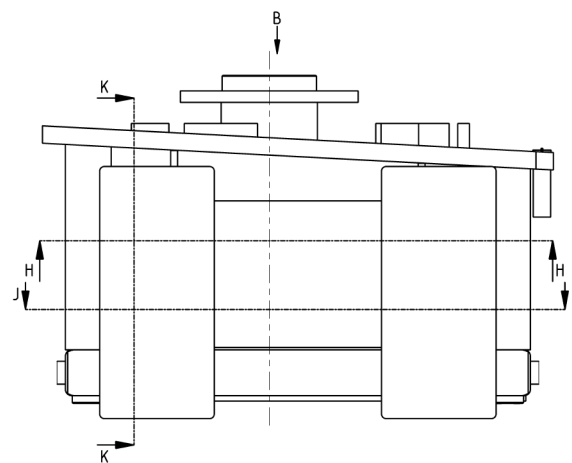
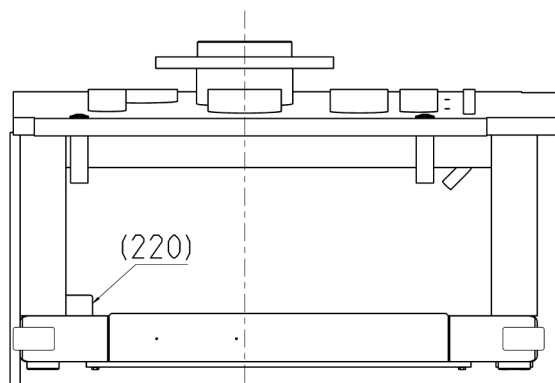
J-J
Ansicht B / View B
Oben Ansicht / Top View



K-K



Ansicht C / View C



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

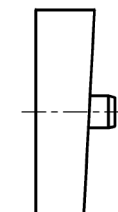
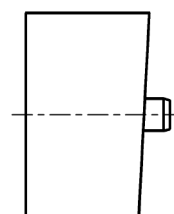
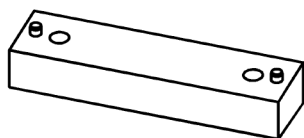
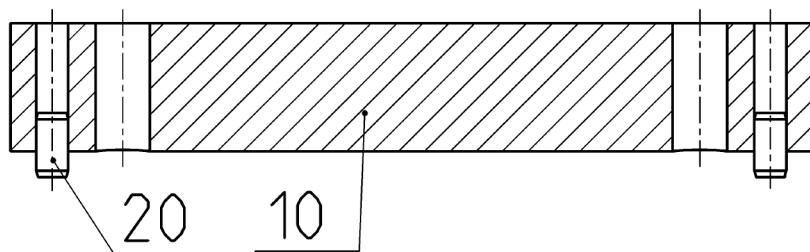
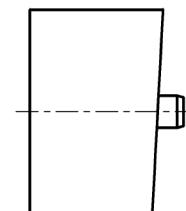
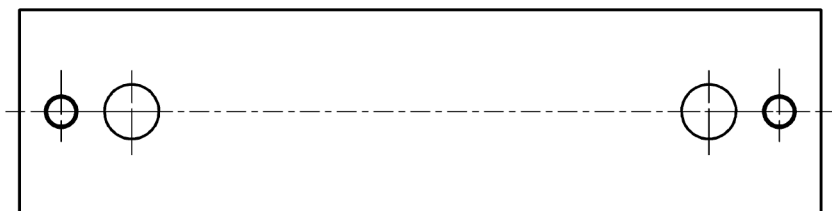
Subassembly 85003053S001 Table_Welded part_

85003052S001 Table_processed_

KHS-V02 Page 466

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
90	85003033S001	Support plate__ Stützplatte__	1,000	Units Stück							468
100	85003033S002	Support plate__ Stützplatte__	1,000	Units Stück							470
250	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003053S001 Table_Welded part_	85003052S001 Table_processed_				KHS-V02	Page 467

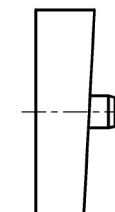
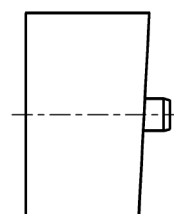
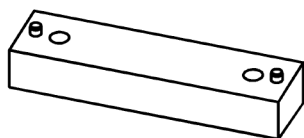
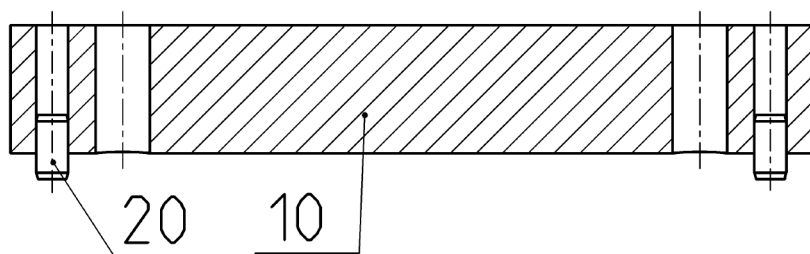
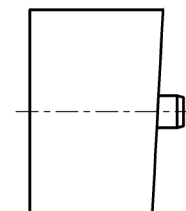
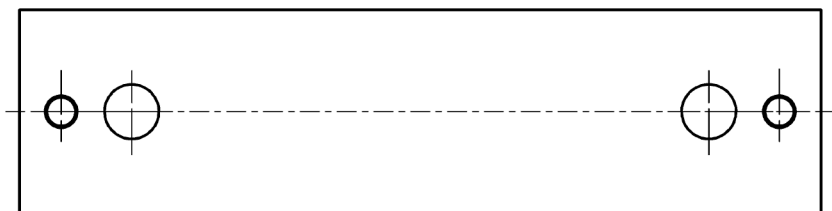


S002_P010

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003033S001 Support plate__	85003053S001 Table_Welded part_		KHS-V02 Page 468

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003086S001	Plate__ Platte__	1,000	Units Stück	E						
20	301137214170	Straight pin__ Zylinderstift__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003033S001 Support plate__	85003053S001 Table_Welded part_			KHS-V02	Page	469

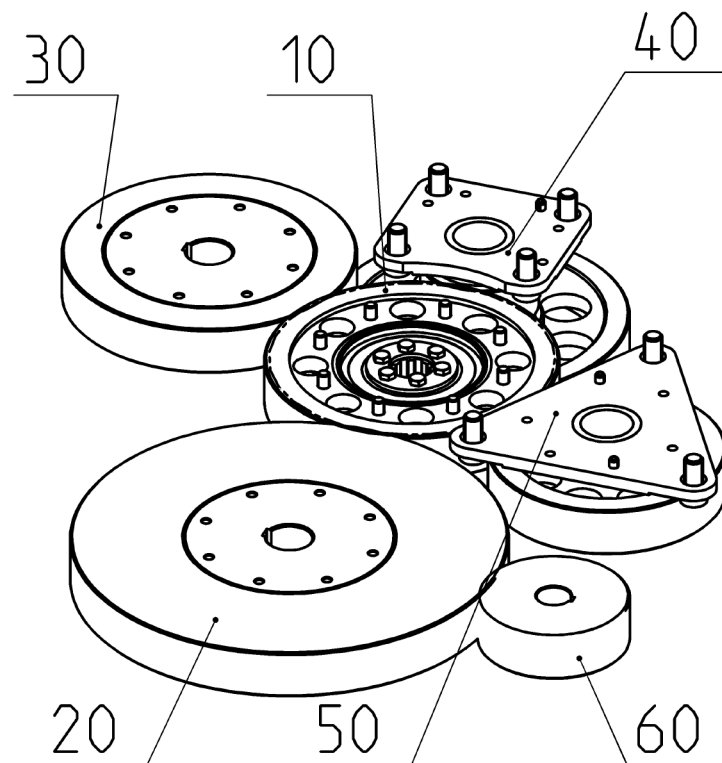


S002_P010

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003033S002 Support plate__	85003053S001 Table_Welded part_		KHS-V02 Page 470

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003086S002	Plate__ Platte__	1,000	Units Stück	E						
20	301137214170	Straight pin__ Zylinderstift__	2,000	Units Stück	E						

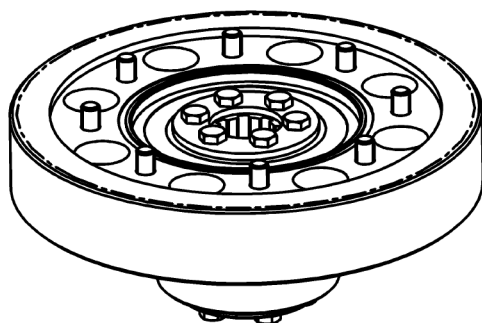
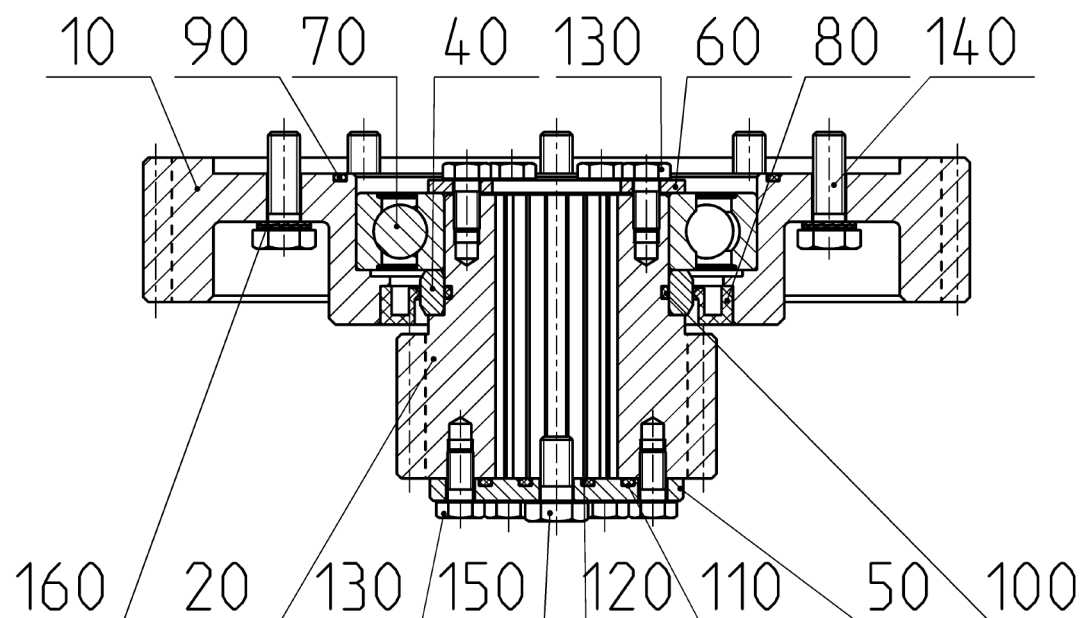
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003033S002 Support plate__	85003053S001 Table_Welded part_			KHS-V02	Page	471



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003106S001 Drive_Seamer_	85003089S003 Lower part_Seamer_TK250		KHS-V02 Page 472

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003105S001	Gear set_Seaming turret_ Zahnradatz_Falzrotor_	1,000	Units Stück	E						474
20	85003028S001	Helical gear_Infeed star_ Schrägstimrad_Einlaufstern_	1,000	Units Stück	E						476
30	85003027S001	Helical gear_Discharge star_ Schrägstimrad_Auslaufstern_	1,000	Units Stück	E						480
40	85003103S001	Idler gear_ Zwischenrad_	1,000	Units Stück	E						484
50	85003104S001	Idler gear_ Zwischenrad_	1,000	Units Stück	E						486
60	85003022S001	Helical gear_ Schrägstimrad_	1,000	Units Stück	E						

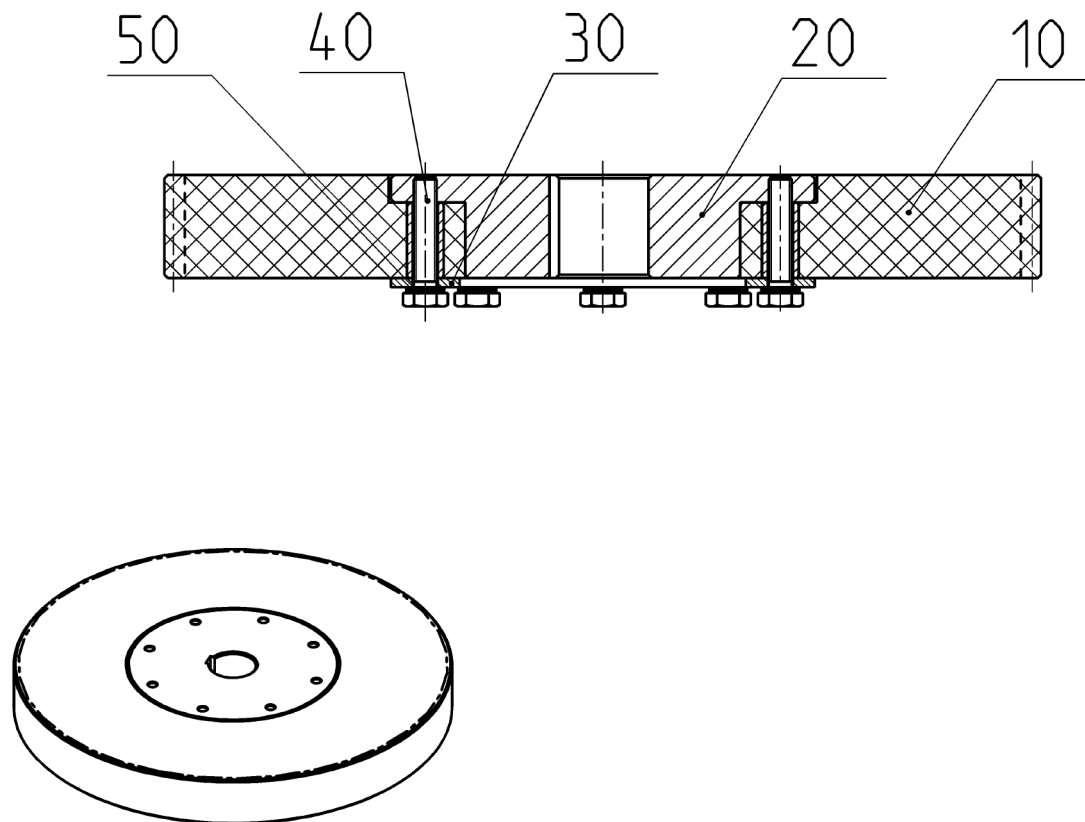
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003106S001 Drive_Seamer_	85003089S003 Lower part_Seamer_TK250			KHS-V02	Page	473



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003105S001 Gear set_Seaming turret_	85003106S001 Drive_Seamer_		KHS-V02 Page 474

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003102S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						
20	85003048S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						
40	85003049S001	Wear ring__ Schleißring__	1,000	Units Stück	E						
50	85003050S001	Cover plate__ Deckplatte__	1,000	Units Stück	E						
60	85003073S001	Ring__	1,000	Units	E						
70	301104205310	Deep groove ball bearing__ Rillenkugellager__	1,000	Units Stück	E						
80	301024317800	Radial packing ring__ Radial-Wellendichtring__	1,000	Units Stück	E						
90	301024014150	O-ring__ O-Ring__	1,000	Units Stück	E						
100	301026012520	O-ring__ O-Ring__	1,000	Units Stück	E						
110	301024010670	O-ring__ O-Ring__	1,000	Units Stück	E						
120	301024010490	O-ring__ O-Ring__	1,000	Units Stück	E						
130	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
140	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
150	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
160	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	8,000	Units Stück	E						

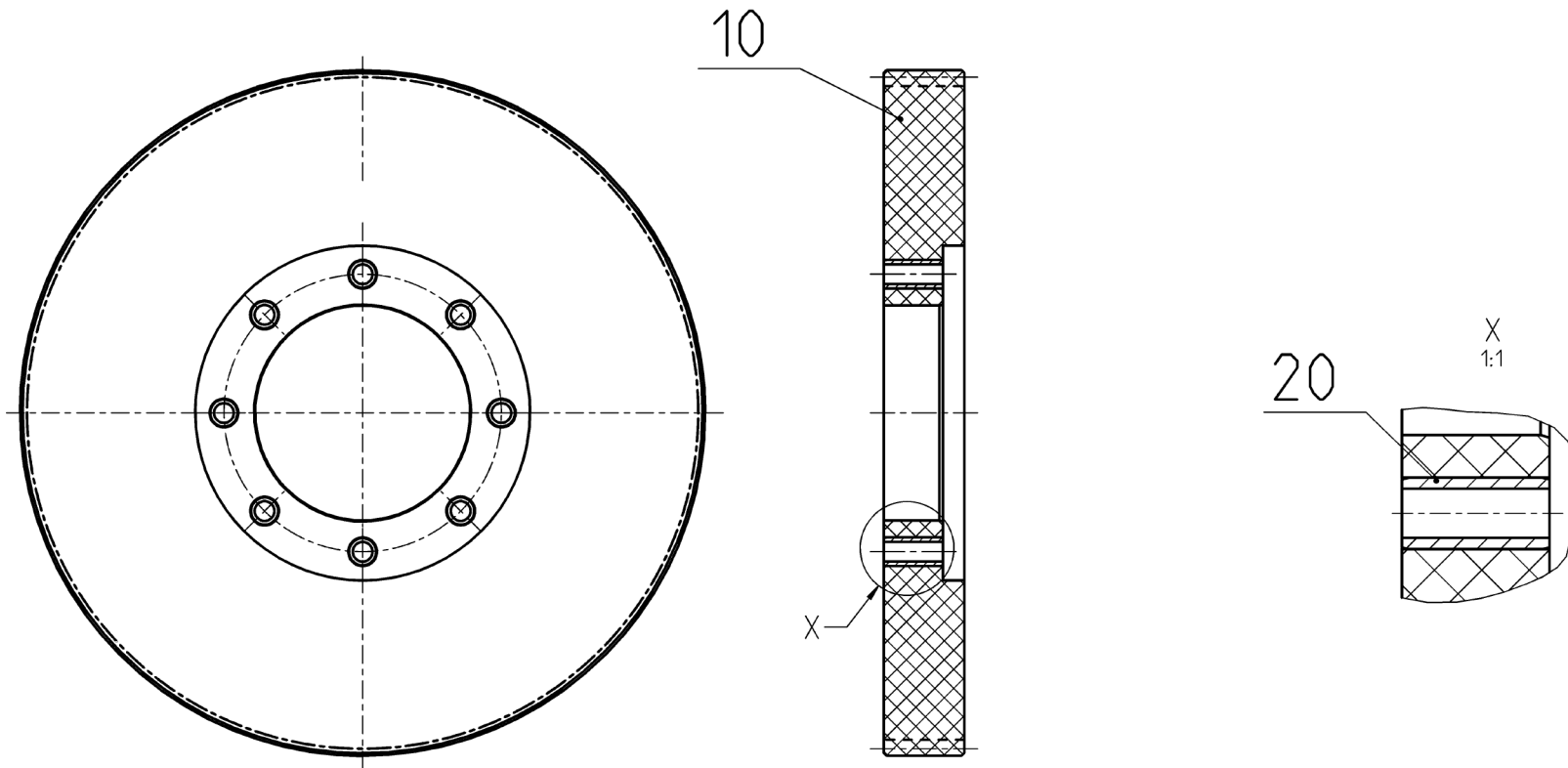
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003105S001 Gear set_Seaming turret_	85003106S001 Drive_Seamer_			KHS-V02	Page	475



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003028S001 Helical gear_Infeed star_	85003106S001 Drive_Seamer_		KHS-V02 Page 476

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003024S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						478
20	85003025S001	Hub flange__ Nabenflansch__	1,000	Units Stück	E						
30	85003026S001	Ring__	1,000	Units	E						
40	301132172570	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
50	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	8,000	Units Stück	E						

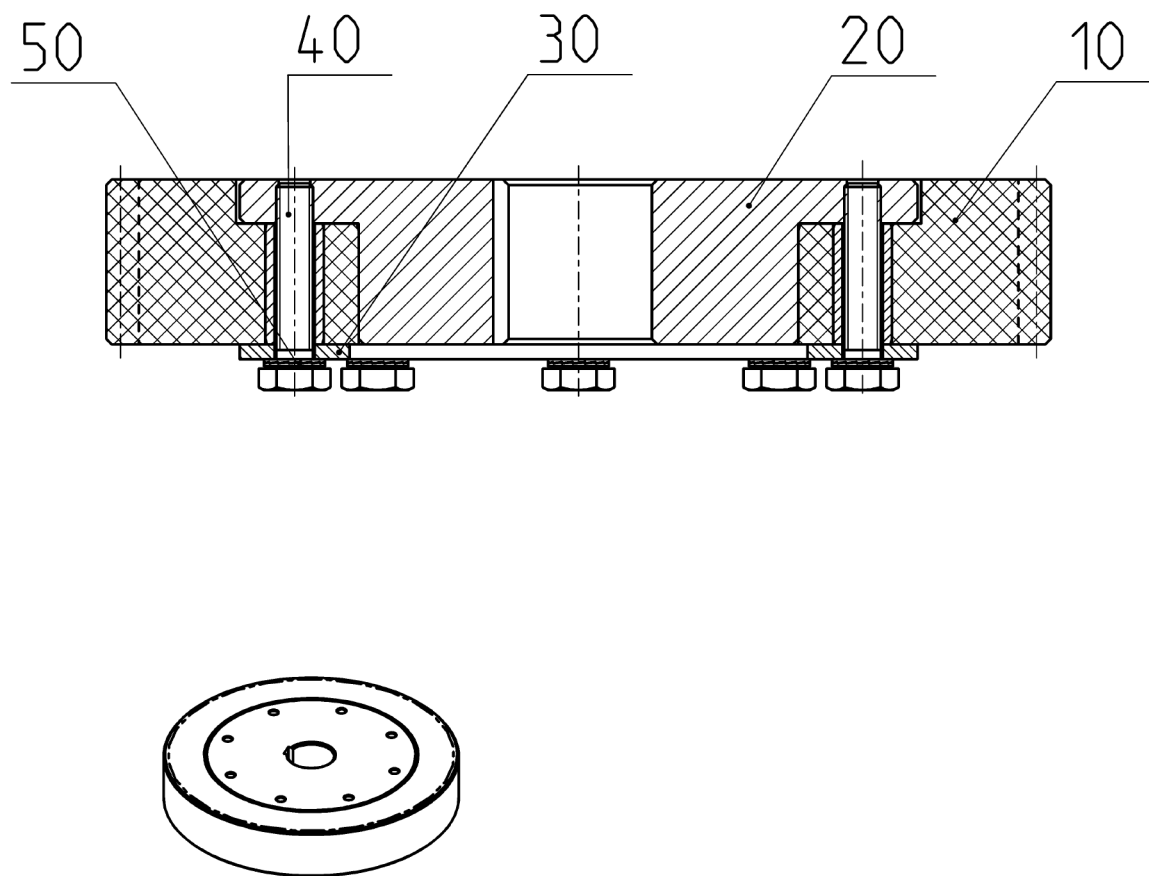
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003028S001 Helical gear_Infeed star_	85003106S001 Drive_Seamer_			KHS-V02	Page 477



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003024S001 Helical gear__	85003028S001 Helical gear_Infeed star_		KHS-V02 Page 478

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203540011	Plate__ Platte__	1,000	Units Stück	E						
20	301186362750	Pipe__ Rohr__	8,000	Units Stück	E						

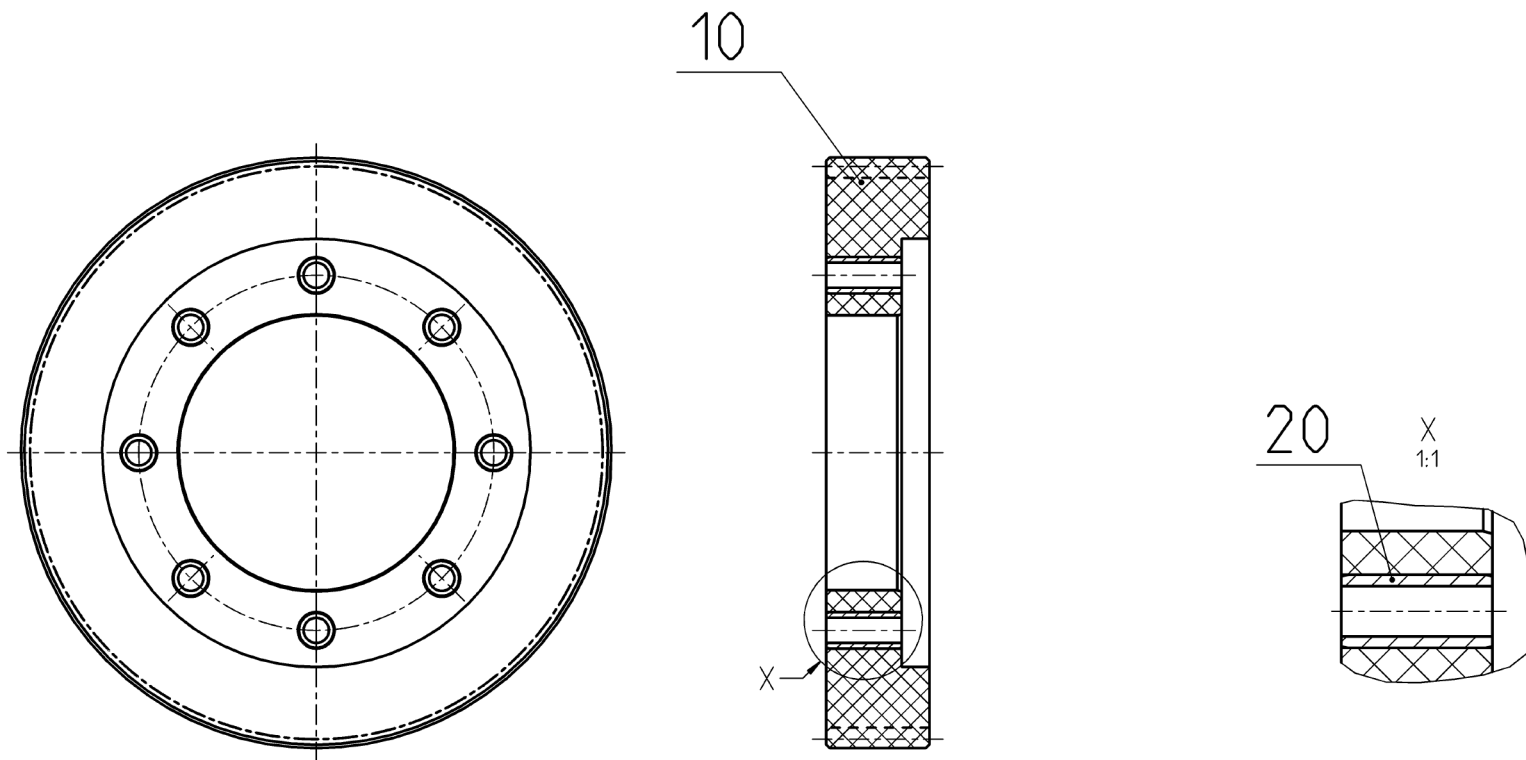
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003024S001 Helical gear__	85003028S001 Helical gear_Infeed star_			KHS-V02	Page	479



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003027S001 Helical gear_Discharge star_	85003106S001 Drive_Seamer_		KHS-V02 Page 480

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003023S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						482
20	85003025S001	Hub flange__ Nabenflansch__	1,000	Units Stück	E						
30	85003026S001	Ring__	1,000	Units	E						
40	301132172570	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
50	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	8,000	Units Stück	E						

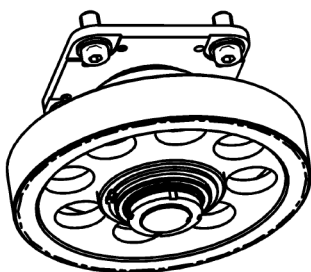
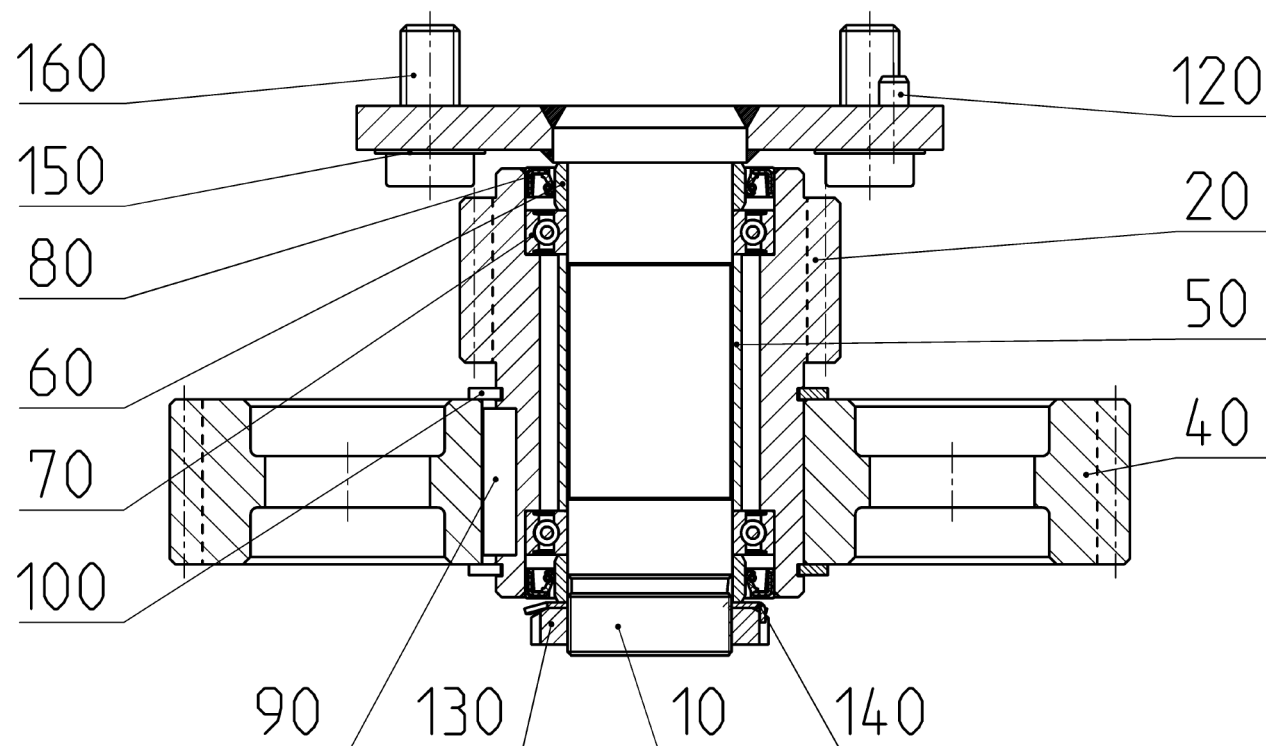
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003027S001 Helical gear_Discharge star_	85003106S001 Drive_Seamer_				KHS-V02	Page 481



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003023S001 Helical gear__		85003027S001 Helical gear_Discharge star_		KHS-V02 Page 482

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203540011	Plate__ Platte__	1,000	Units Stück	E						
20	301186362750	Pipe__ Rohr__	8,000	Units Stück	E						

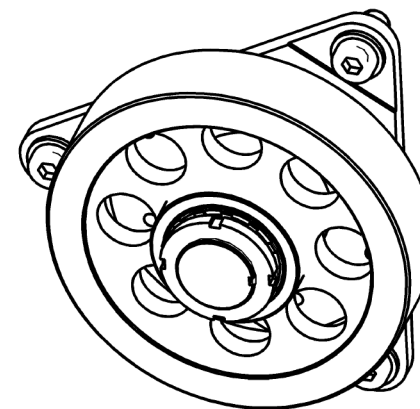
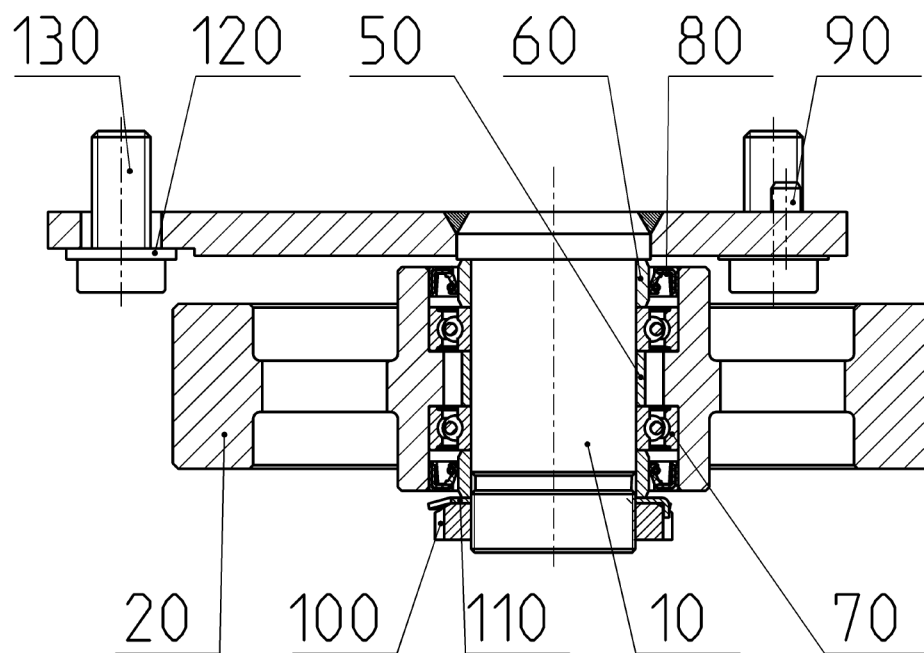
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003023S001 Helical gear__	85003027S001 Helical gear_Discharge star_			KHS-V02	Page 483



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003103S001 Idler gear__		85003106S001 Drive_Seamer_		KHS-V02 Page 484

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003011S001	Bearing shaft__ Lagerwelle__	1,000	Units Stück	E						
20	85003014S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						
40	85003100S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						
50	85003017S001	Bushing__ Buchse__	1,000	Units Stück	E						
60	85018038S003	Wear ring__ Schleißring__	2,000	Units Stück	E						
70	301104207811	Deep groove ball bearing__ Rillenkugellager__	2,000	Units Stück	E						
80	301024315480	Radial packing ring__ Radial-Wellendichtring__	2,000	Units Stück	E						
90	301137103330	Feather key__ Passfeder__	1,000	Units Stück	E						
100	301021211510	Circlip__ Sicherungsring__	2,000	Units Stück	E						
120	301137273560	Spring pin__ Spannstift__	2,000	Units Stück	E						
130	301133240190	Groove nut__ Nutmutter__	1,000	Units Stück	E						
140	301134400070	Safety plate__ Sicherungsblech__	1,000	Units Stück	E						
150	301134230240	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
160	301132205340	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	4,000	Units Stück	E						

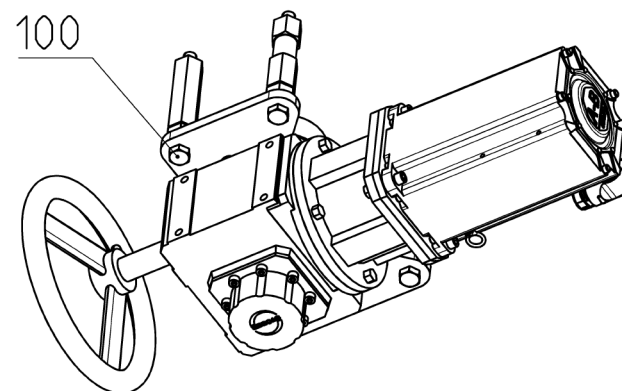
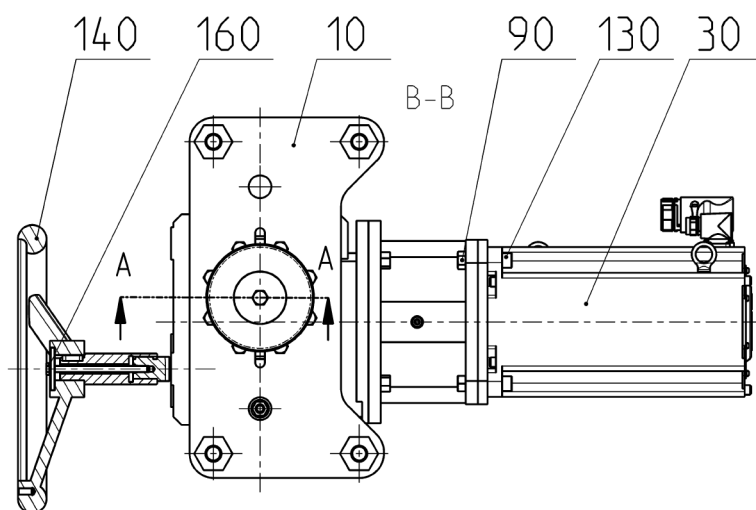
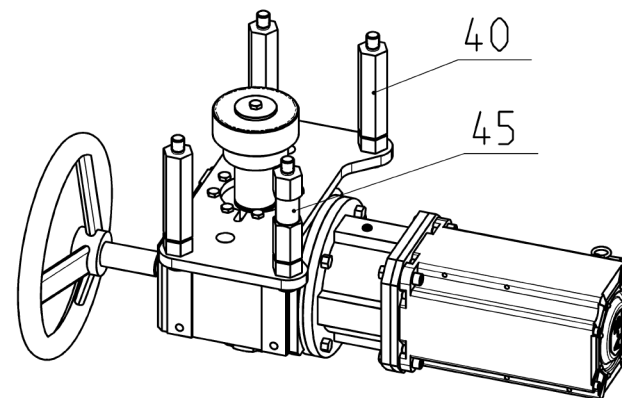
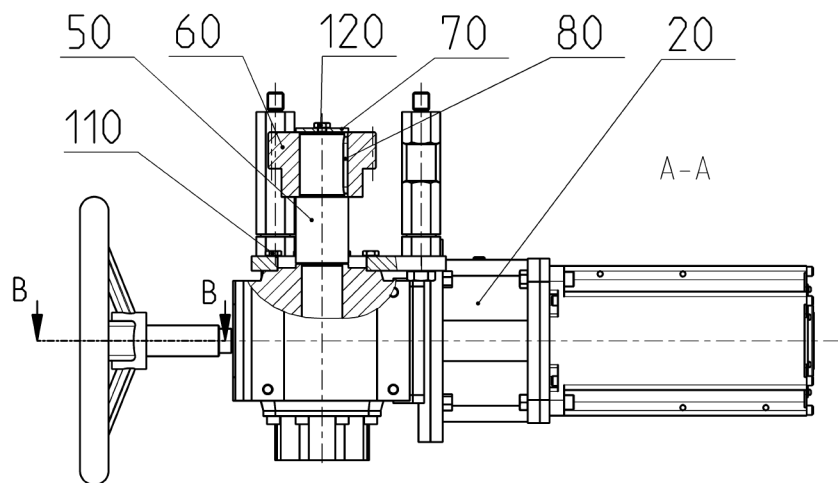
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003103S001 Idler gear__	85003106S001 Drive_Seamer_			KHS-V02	Page 485



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003104S001 Idler gear__		85003106S001 Drive_Seamer_		KHS-V02 Page 486

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003040S001	Bearing shaft__ Lagerwelle__	1,000	Units Stück	E						
20	85003101S001	Helical gear__ Schrägstimrad__	1,000	Units Stück	E						
50	85003017S002	Bushing__ Buchse__	1,000	Units Stück	E						
60	85018038S003	Wear ring__ Schleißring__	2,000	Units Stück	E						
70	301104207811	Deep groove ball bearing__ Rillenkugellager__	2,000	Units Stück	E						
80	301024315480	Radial packing ring__ Radial-Wellendichtring__	2,000	Units Stück	E						
90	301137273560	Spring pin__ Spannstift__	2,000	Units Stück	E						
100	301133240190	Groove nut__ Nutmutter__	1,000	Units Stück	E						
110	301134400070	Safety plate__ Sicherungsblech__	1,000	Units Stück	E						
120	301134230240	Washer__ Unterlegscheibe__	3,000	Units Stück	E						
130	301132205340	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	3,000	Units Stück	E						

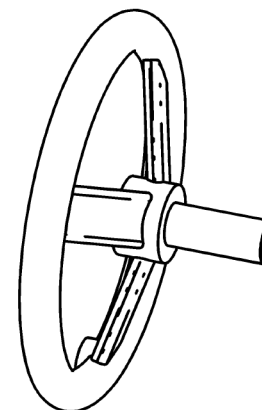
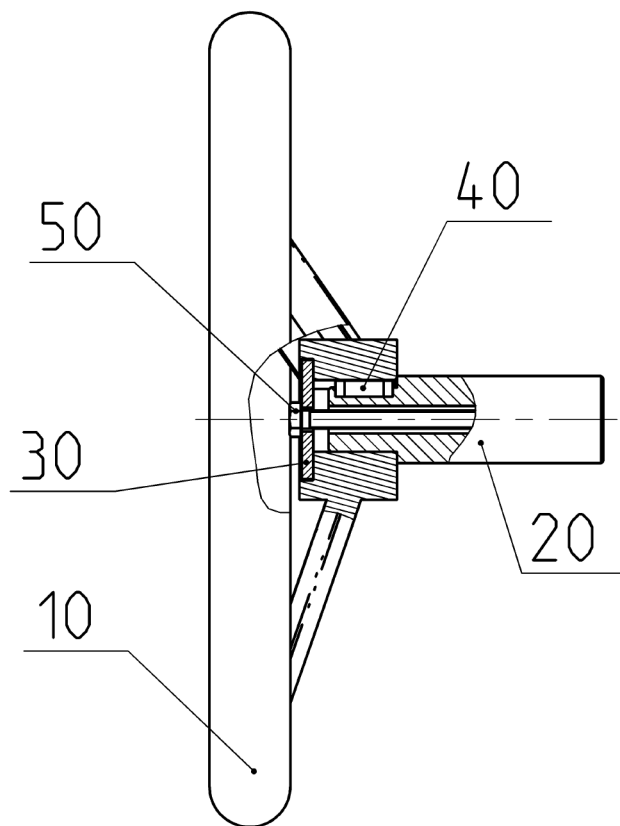
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003104S001 Idler gear__	85003106S001 Drive_Seamer_			KHS-V02	Page	487



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003093S001 Main drive_complete_	85003089S003 Lower part_Seamer_TK250		KHS-V02 Page 488

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003031S001	Gear plate__ Getriebeplatte__	1,000	Units Stück	E						
20	301999958623	Worm gears__ Schneckengetriebe__	1,000	Units Stück	E			X			
30	301251980124	Servo motor__NM=47,9 N=2250 Servomotor__NM=47,9 N=2250	1,000	Units Stück	E			X			
40	85003094S001	Bolt_Main drive__ Bolzen_Hauptantrieb__	3,000	Units Stück	E						
45	85003094S002	Bolt_Main drive__ Bolzen_Hauptantrieb__	1,000	Units Stück	E						
50	85003034S002	Primary shaft__ Antriebswelle__	1,000	Units Stück	E						
60	85003032S001	Pinion_Main drive__ Ritzel_Hauptantrieb__	1,000	Units Stück	E						
70	85018051S002	Washer__ Scheibe__	1,000	Units Stück	E						
80	301137103840	Feather key__ Passfeder__	1,000	Units Stück	E						
90	301133120270	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						
100	301132175380	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
110	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
120	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
130	301132152580	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	4,000	Units Stück	E						
140	85003099S001	Hand wheel_Assembly_ Handrad_Baugruppe__	1,000	Units Stück	E						490
160	301134230120	Washer__ Unterlegscheibe__	1,000	Units Stück	E						

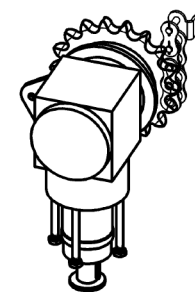
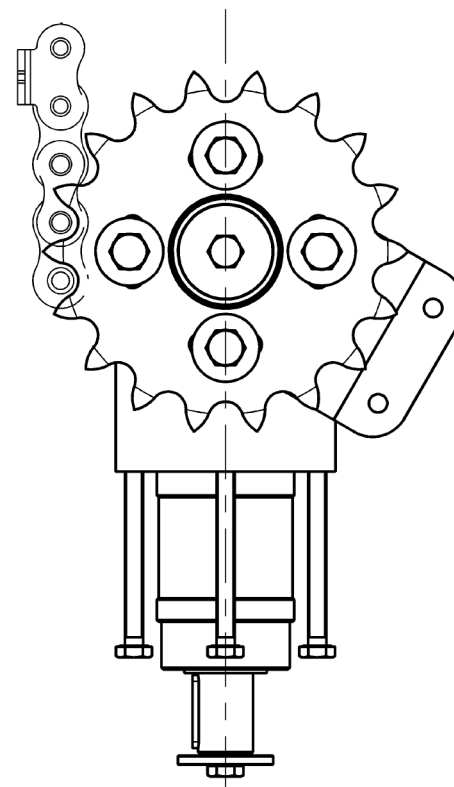
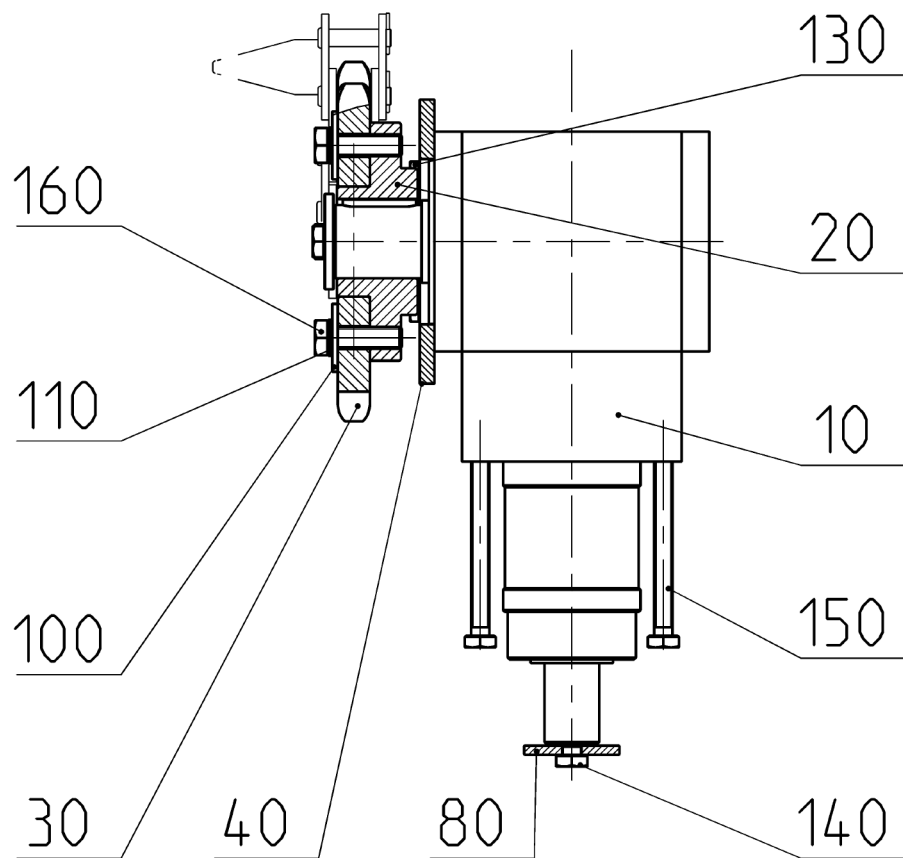
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85003093S001 Main drive_complete_	85003089S003 Lower part_Seamer_TK250			KHS-V02	Page	489



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003099S001 Hand wheel_Assembly_		85003093S001 Main drive_complete_		KHS-V02 Page 490

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003097S001	Hand wheel__ Handrad__	1,000	Units Stück	E						
20	85003098S001	Adaptor shaft__ Handwheel Adapterwelle__ Handwheel	1,000	Units Stück	E						
30	85018051S001	Washer__ Scheibe__	1,000	Units Stück	E						
40	301137102050	Feather key__ Passfeder__	1,000	Units Stück	E						
50	301132172010	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003099S001 Hand wheel_Assembly_	85003093S001 Main drive_complete_			KHS-V02	Page 491

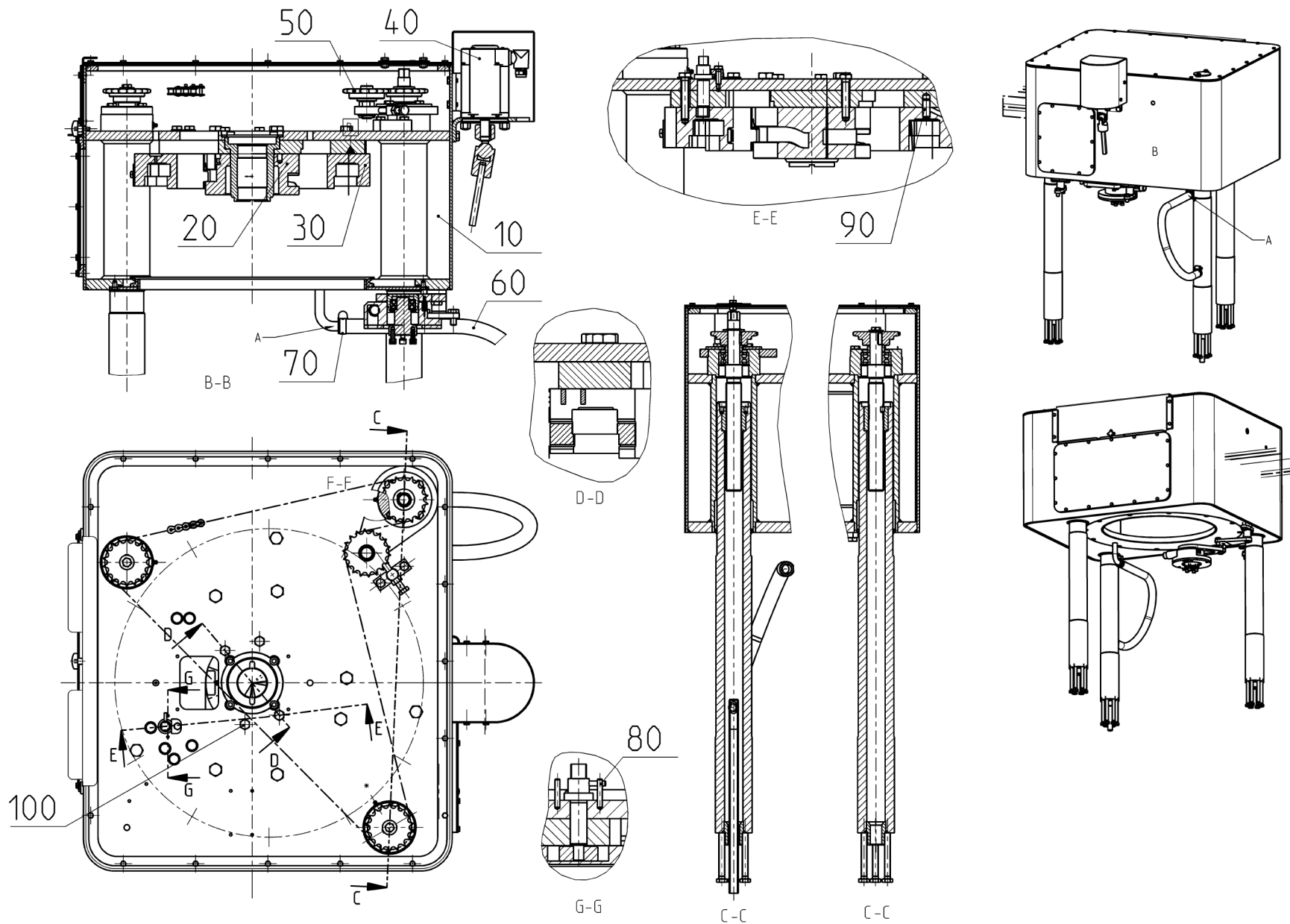


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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85003090S001 Chain drive__	85003089S003 Lower part_Seamer_TK250		KHS-V02 Page 492

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85003074S001	Angular gears__ Winkelgetriebe__	1,000	Units Stück	E						
20	85003075S001	Hub flange__ Aufnahmeflansch__	1,000	Units Stück	E						
30	85003010S001	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
40	85003087S002	Mounting plate__ Aufnahmeblech__	1,000	Units Stück	E						
80	85018051S001	Washer__ Scheibe__	2,000	Units Stück	E						
100	301134250630	Washer__ Scheibe__	4,000	Units Stück	E						
110	301134278780	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	4,000	Units Stück	E						
130	301132171420	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	4,000	Units Stück	E						
140	301132172170	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	2,000	Units Stück	E						
150	301132172540	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	4,000	Units Stück	E						
160	301132173180	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	4,000	Units Stück	E						

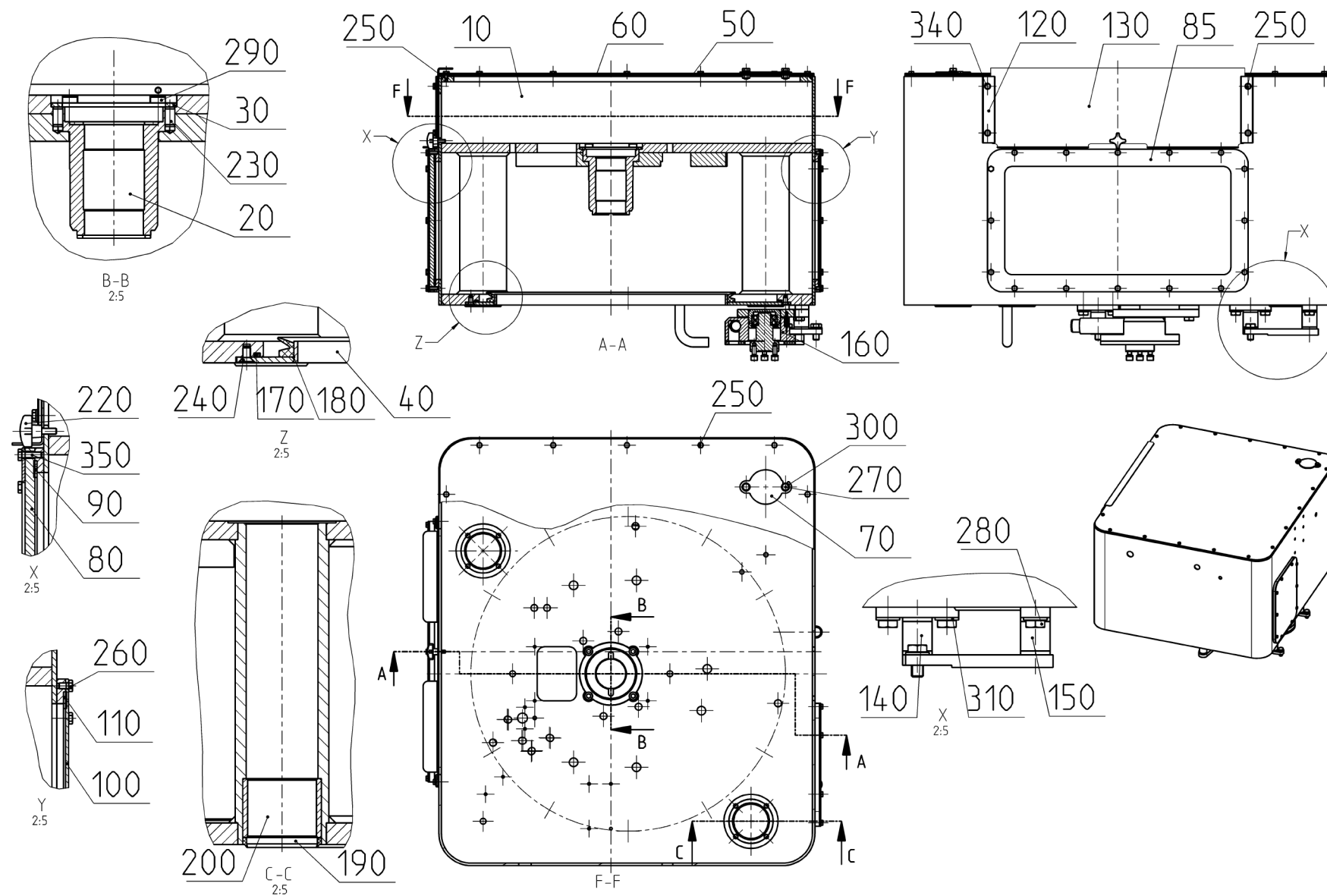
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85003090S001 Chain drive__	85003089S003 Lower part_Seamer_TK250			KHS-V02	Page 493



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008010S001 Upper part_Seamer_	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 494

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008001S001	Housing, upper part_complete_ Gehäuseoberteil_komplett_	1,000	Units Stück	E						496
20	85008076S001	Knock out cam_ Ausstoßerkurve_	1,000	Units Stück	E						
30	85008069S001	Seaming cam_complete_ Falzkurve_komplett_	1,000	Units Stück	E						506
40	85008060S001	Drive unit_Separator_ Antriebseinheit_Separator_	1,000	Units Stück	E						512
50	85008020S001	Height adjustment_complete_ Höhenverstellung_komplett_	1,000	Units Stück	E						514
60	304053159550	Hose_ Schlauch_	1,000	Units Stück	E						
70	301053580610	Hose clamp_ Schlauchschelle_	2,000	Units Stück	E						
80	301137211900	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
90	301137215260	Straight pin_ Zylinderstift_	3,000	Units Stück	E						
100	301132173420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

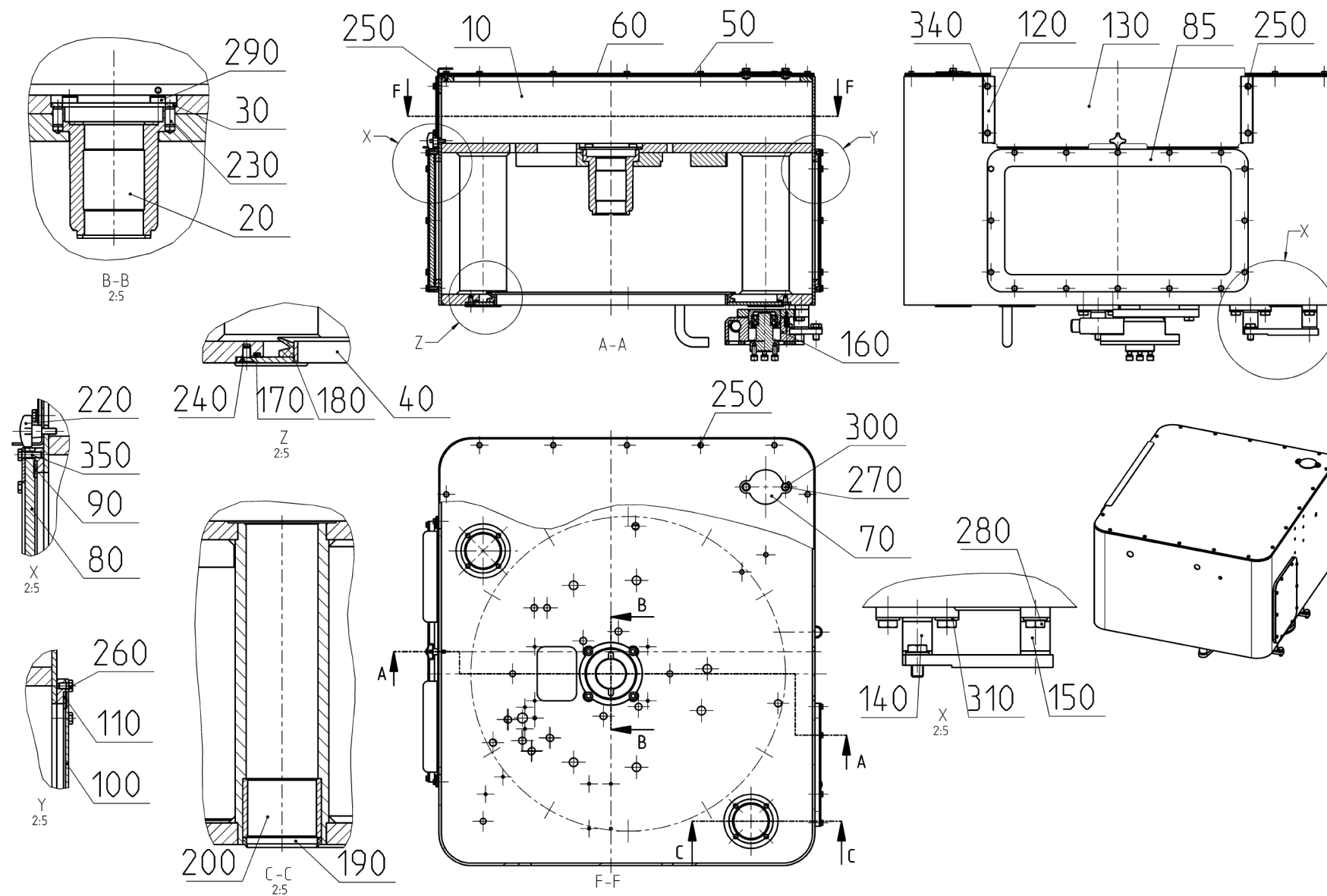
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008010S001 Upper part_Seamer_	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page	495



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008001S001 Housing, upper part_complete_	85008010S001 Upper part_Seamer_	KHS-V02	Page 496

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008002S001	Housing, upper part_Seaming turret_ Gehäuseoberteil_Falzrotor_	1,000	Units Stück	E						500
20	85008003S001	Bushing_Seaming turret_ Buchse_Falzrotor_	1,000	Units Stück	E						
30	85008065S001	Ring__	1,000	Units	E						
40	85008005S001	Cover plate_Seaming turret_ Deckplatte_Falzrotor_	1,000	Units Stück	E						
50	85008007S001	Cover plate__ Deckplatte__	1,000	Units Stück	E						
60	85008006S001	Gasket__ Dichtung__	1,000	Units Stück	E						
70	85008024S001	Cover__	1,000	Units	E						
80	85008038S001	Cover plate__ Deckplatte__	1,000	Units Stück	E						
85	85008077S001	Cover frame__ Abdeckrahmen__	1,000	Units Stück	E						
90	85008037S001	Gasket__ Dichtung__	1,000	Units Stück	E						
100	85008042S001	Cover plate__ Deckplatte__	1,000	Units Stück	E						
110	85008041S001	Gasket__ Dichtung__	1,000	Units Stück	E						
120	85008039S001	Guide__ Führung__	2,000	Units Stück	E						
130	85008040S001	Side panel__ Seitenblech__	1,000	Units Stück	E						
140	85008025S001	Bracket__ Halter__	2,000	Units Stück	E						
150	85008026S001	Bracket__ Halter__	1,000	Units Stück	E						
160	85018030S001	Star mounting_Can infeed star_complet Sternlagerung_Doseneinlaufstern_complet	1,000	Units Stück	E						502
170	301024010062	O-ring__ O-Ring__	1,000	Units Stück	E						

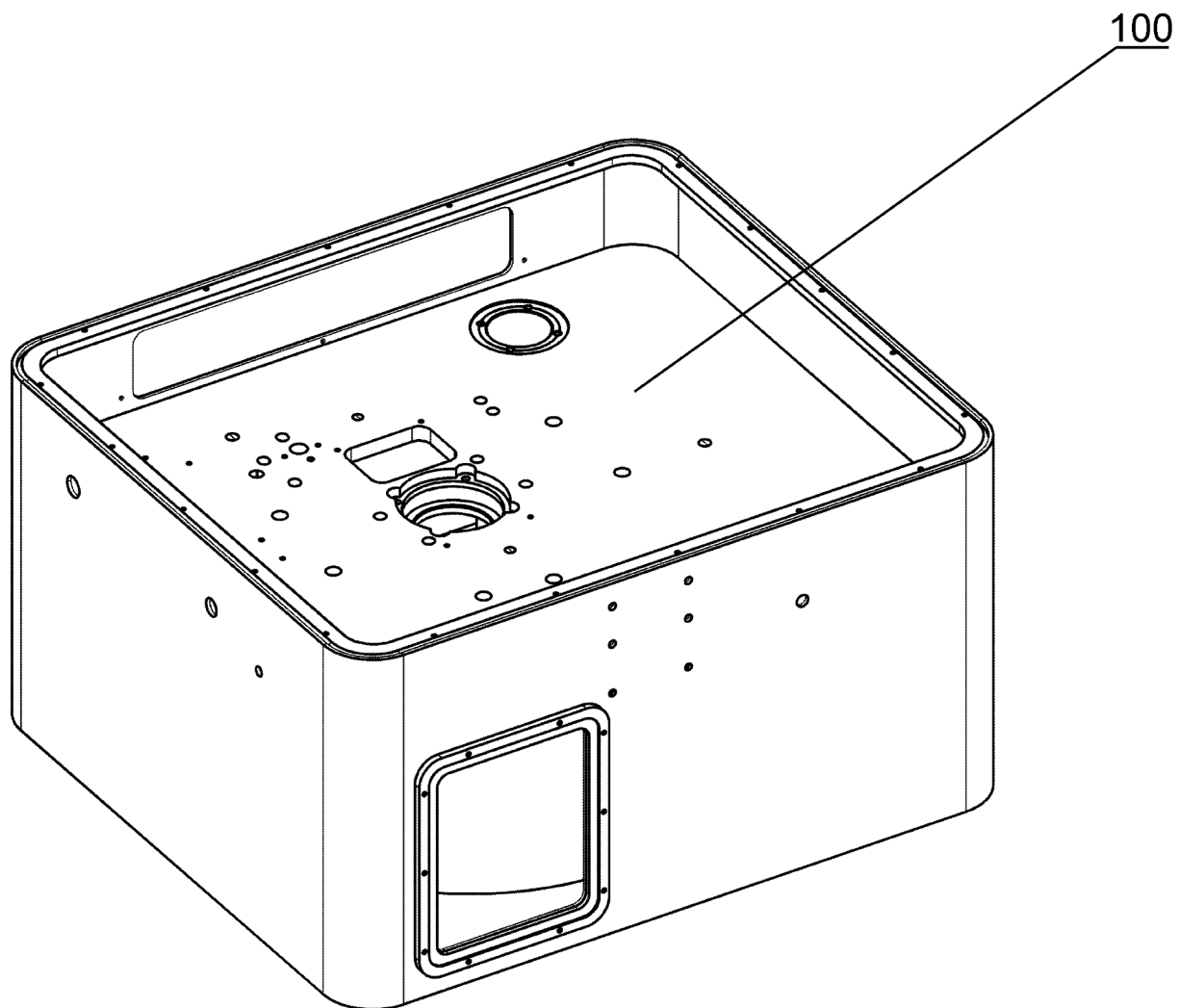
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85008001S001 Housing, upper part_complete_	85008010S001 Upper part_Seamer_			KHS-V02	Page 497



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008001S001 Housing, upper part_complete_	85008010S001 Upper part_Seamer_	KHS-V02	Page 498

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301024521400	VA-ring__ VA-Ring__	1,000	Units Stück	E						
190	301024082455	Wiper__ Abstreifer__	3,000	Units Stück	E						
200	301104824600	Cylinder bearing__ Zylinderlager__	3,000	Units Stück	E						
220	301023095090	Star handle__ Kreuzgriff__	1,000	Units Stück	E						
230	301137214170	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
240	301132321790	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	12,000	Units Stück	E						
250	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	24,000	Units Stück	E						
260	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	10,000	Units Stück	E						
270	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
280	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
290	301132976320	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	4,000	Units Stück	E						
300	301134230120	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
310	301134230180	Washer__ Unterlegscheibe__	12,000	Units Stück	E						
340	301134230090	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
350	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	16,000	Units Stück	E						

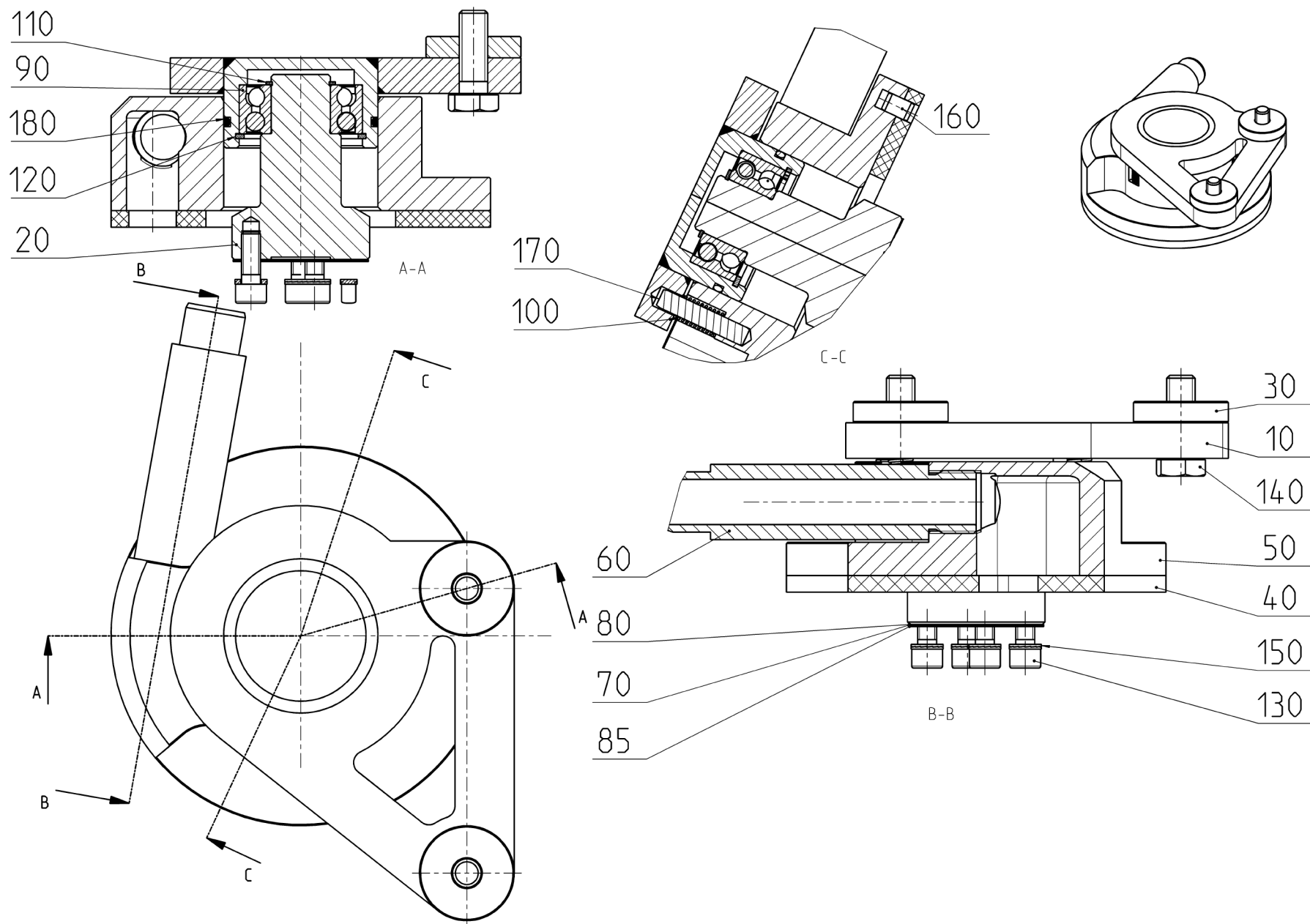
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008001S001 Housing, upper part_complete_	85008010S001 Upper part_Seamer_			KHS-V02	Page	499



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008002S001 Housing, upper part_Seaming turret_	85008001S001 Housing, upper part_complete_		KHS-V02 Page 500

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
100	85008064S001	Housing, upper part_Welded part_ Gehäuseoberteil_Schweißteil_	1,000	Units Stück	E						

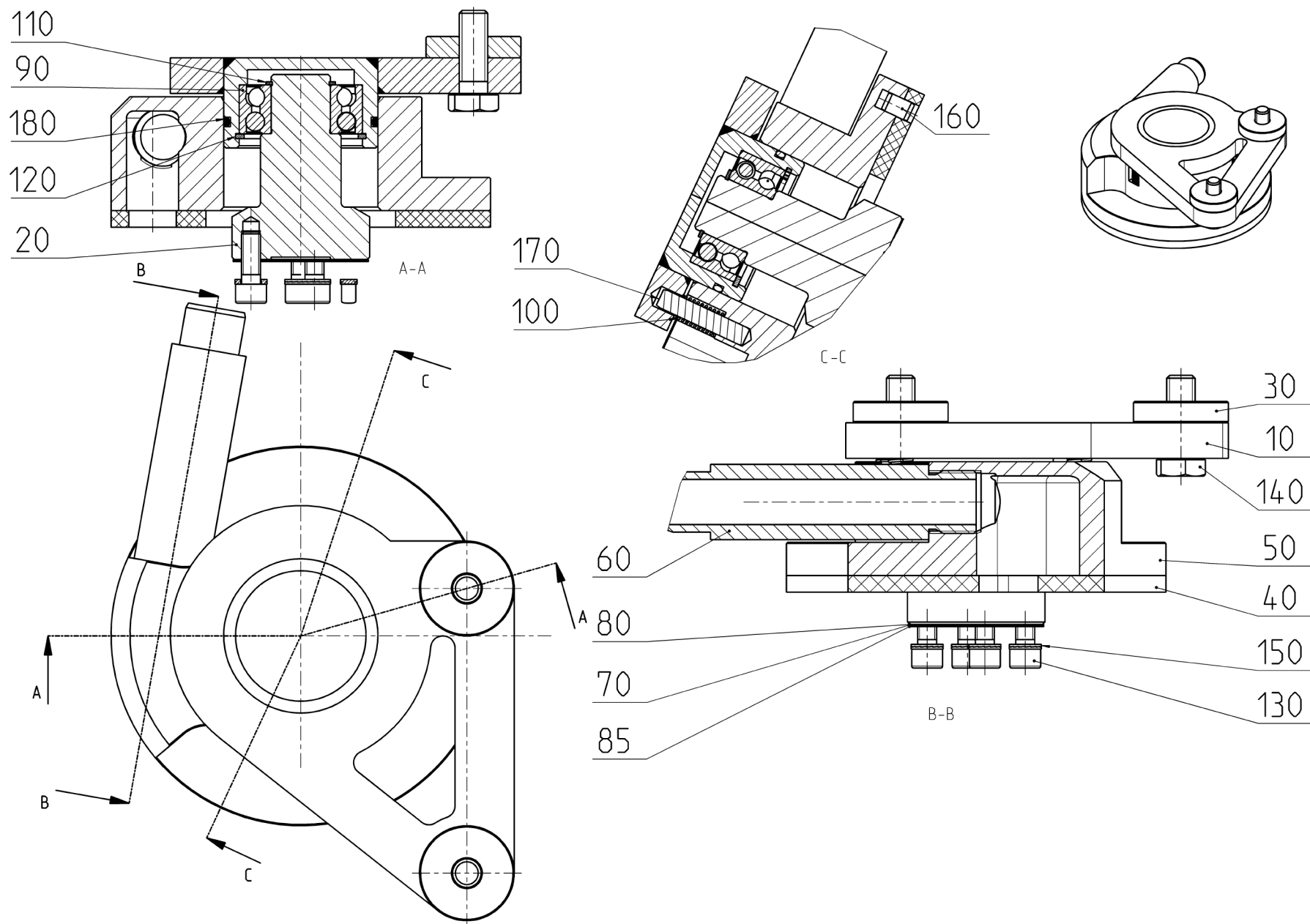
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008002S001 Housing, upper part_Seaming turret_	85008001S001 Housing, upper part_complete_			KHS-V02	Page	501



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018030S001 Star mounting_Can infeed star_complet	85008001S001 Housing, upper part_complete_		KHS-V02 Page 502

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018029S001	Bearing housing_Can infeed star_ Lagergehäuse_Doseneinlaufstern_	1,000	Units Stück	E						
20	85018028S001	Shaft_Can infeed star_Upper Schaft_Doseneinlaufstern_Upper	1,000	Units Stück	E						
30	85018031S001	Spacer__	2,000	Units	E						
40	85018032S001	Distribution Disc_Undercover gassing_ Verteilerscheibe_Unterdeckelbegasung_	1,000	Units Stück	E						
50	85018033S001	Gas distributor_Undercover gassing_ Gasverteiler_Unterdeckelbegasung_	1,000	Units Stück	E						
60	85018034S001	Gas tube_Undercover gassing_ Gasrohr_Unterdeckelbegasung_	1,000	Units Stück	E						
70	85018140S010	Shim_Can infeed star_ Passscheibe_Doseneinlaufstern_	2,000	Units Stück	E						
80	85018140S020	Shim_Can infeed star_ Passscheibe_Doseneinlaufstern_	2,000	Units Stück	E						
85	85018140S090	Shim_Can infeed star_ Passscheibe_Doseneinlaufstern_	1,000	Units Stück	E						
90	301104223850	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig_	1,000	Units Stück	E						
100	301022020920	Compression spring_ Druckfeder__	3,000	Units Stück	E						
110	301021210630	Circlip_ Sicherungsring__	1,000	Units Stück	E						
120	301021213920	Circlip_ Sicherungsring__	1,000	Units Stück	E						
130	301132151250	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
140	301132173120	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301134278760	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	4,000	Units Stück	E						
160	301137213120	Straight pin_ Zylinderstift__	2,000	Units Stück	E						
170	301137213570	Straight pin_ Zylinderstift__	3,000	Units Stück	E						

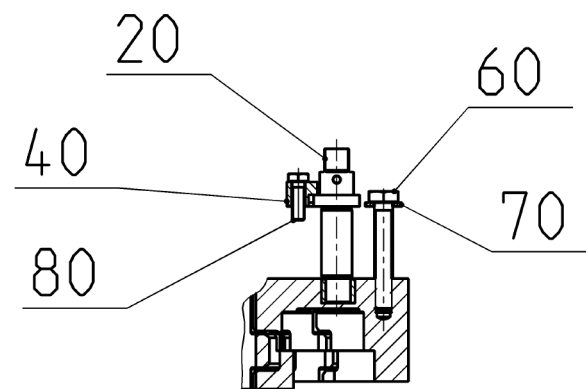
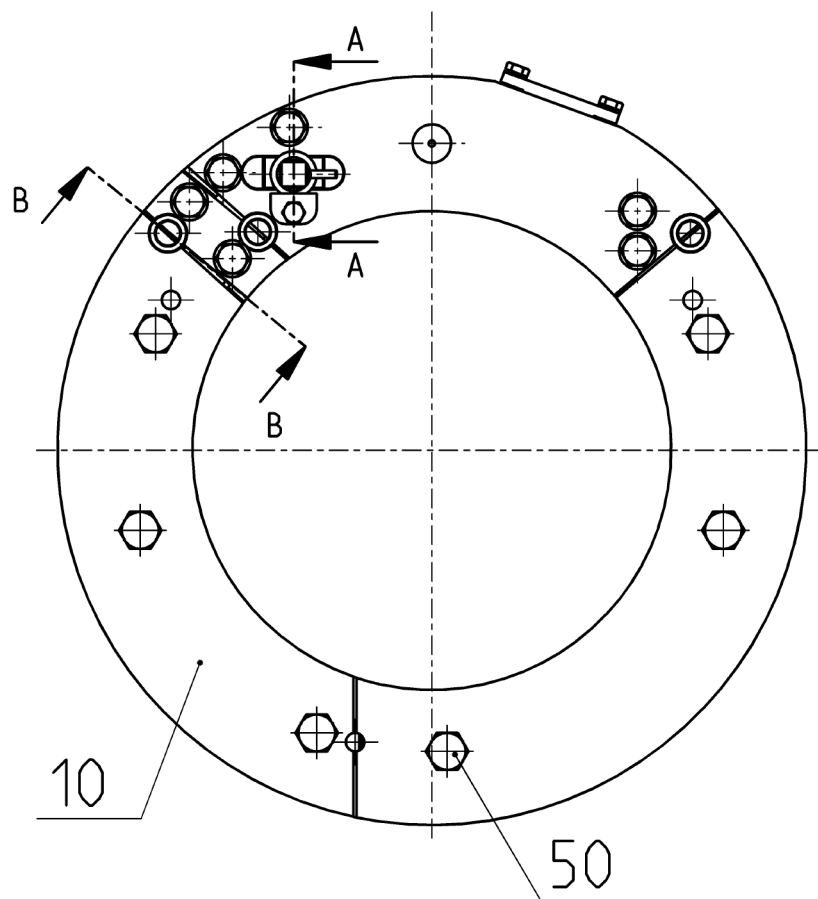
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018030S001 Star mounting_Can infeed star_complet	85008001S001 Housing, upper part_complete_			KHS-V02	Page	503



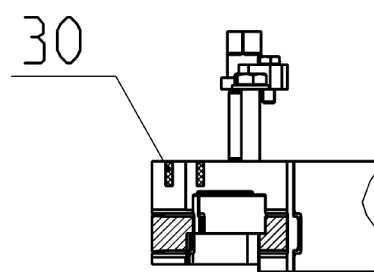
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018030S001 Star mounting_Can infeed star_complet	85008001S001 Housing, upper part_complete_		KHS-V02 Page 504

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	X05222448	O-ring__ O-Ring__	1,000	Units Stück	E						

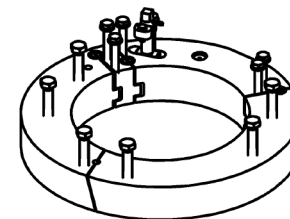
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018030S001 Star mounting_Can infeed star_complet	85008001S001 Housing, upper part_complete_			KHS-V02	Page	505



A-A



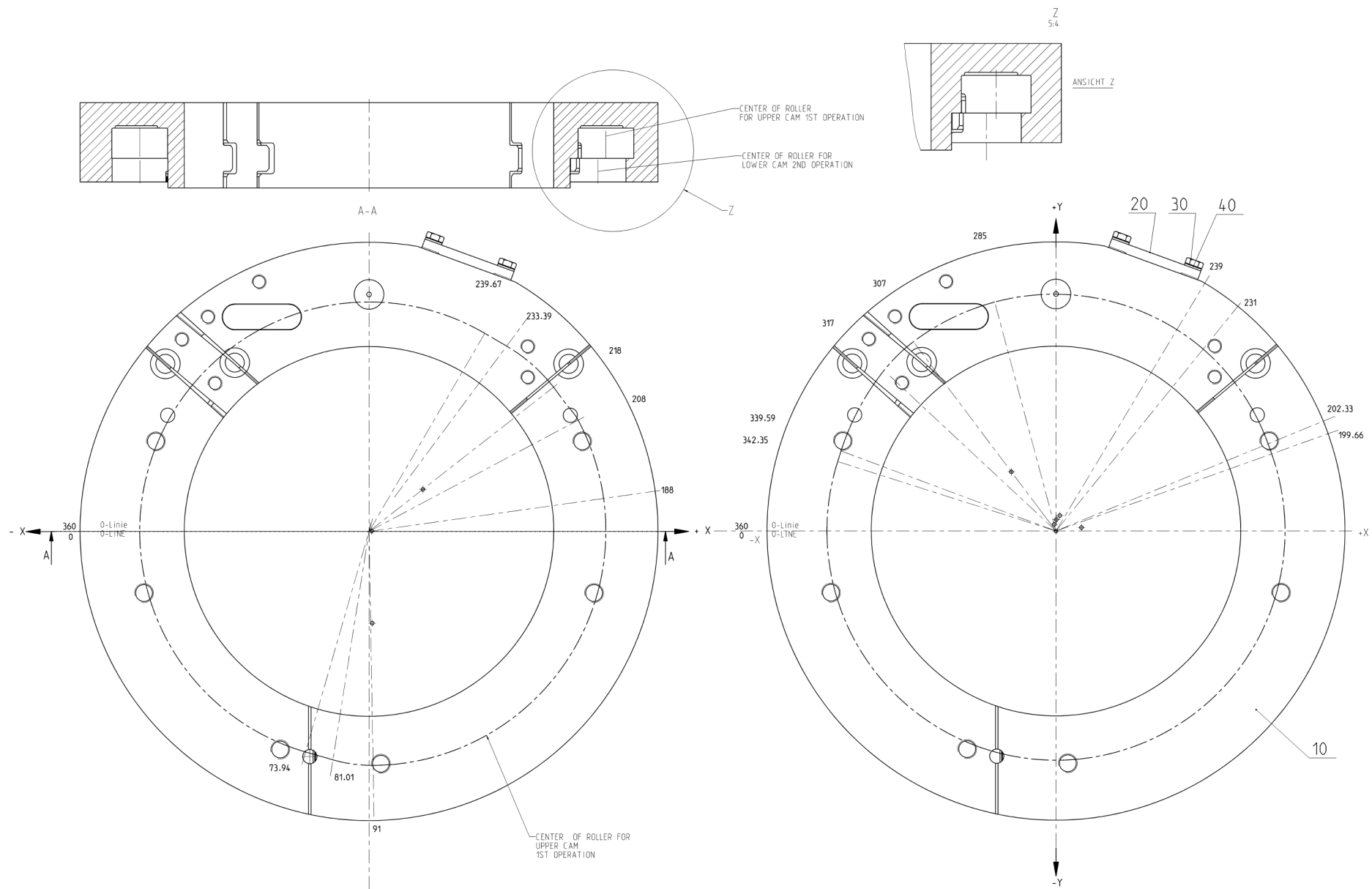
B-B



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008069S001 Seaming cam_complete_	85008010S001 Upper part_Seamer_		KHS-V02 Page 506

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008009S001	Seaming cam_ Falzkurve__	1,000	Units Stück	E						508
20	85008035S001	Eccentric shaft_complete_ Exenterwelle_komplett__	1,000	Units Stück	E						510
30	85008034S001	Bushing_ Buchse__	3,000	Units Stück	E						
40	85013079S001	Clamp plate_ Klammerblech__	1,000	Units Stück	E						
50	301132174220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						
60	301132173470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						
70	301134230180	Washer_ Unterlegscheibe__	6,000	Units Stück	E						
80	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						

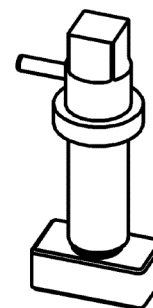
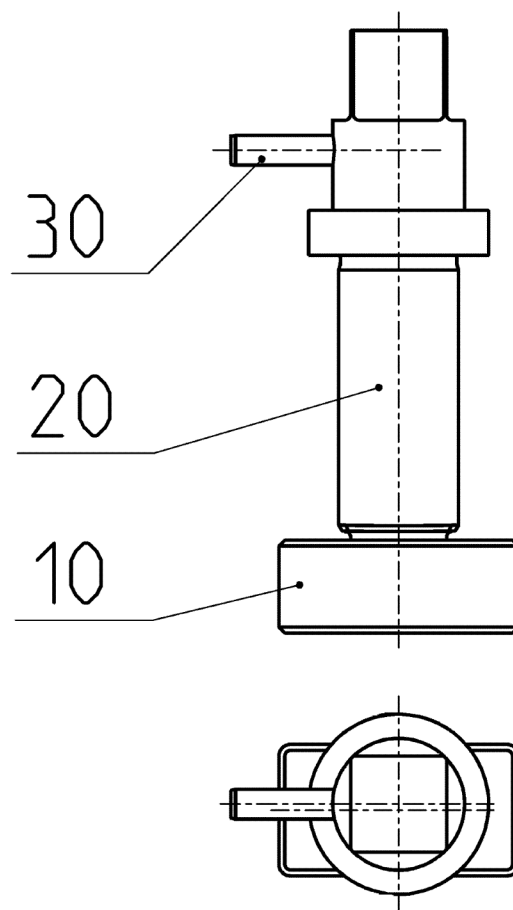
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85008069S001 Seaming cam_complete_	85008010S001 Upper part_Seamer_			KHS-V02	Page 507



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008009S001 Seaming cam__	85008069S001 Seaming cam_complete_		KHS-V02 Page 508

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008046S001	Cam track__Pre-machining Kurvenbahn__Pre-machining	1,000	Units Stück	E						
20	85008032S001	Curve insert__SMG CAM Kurveneinlage__SMG CAM	1,000	Units Stück	E						

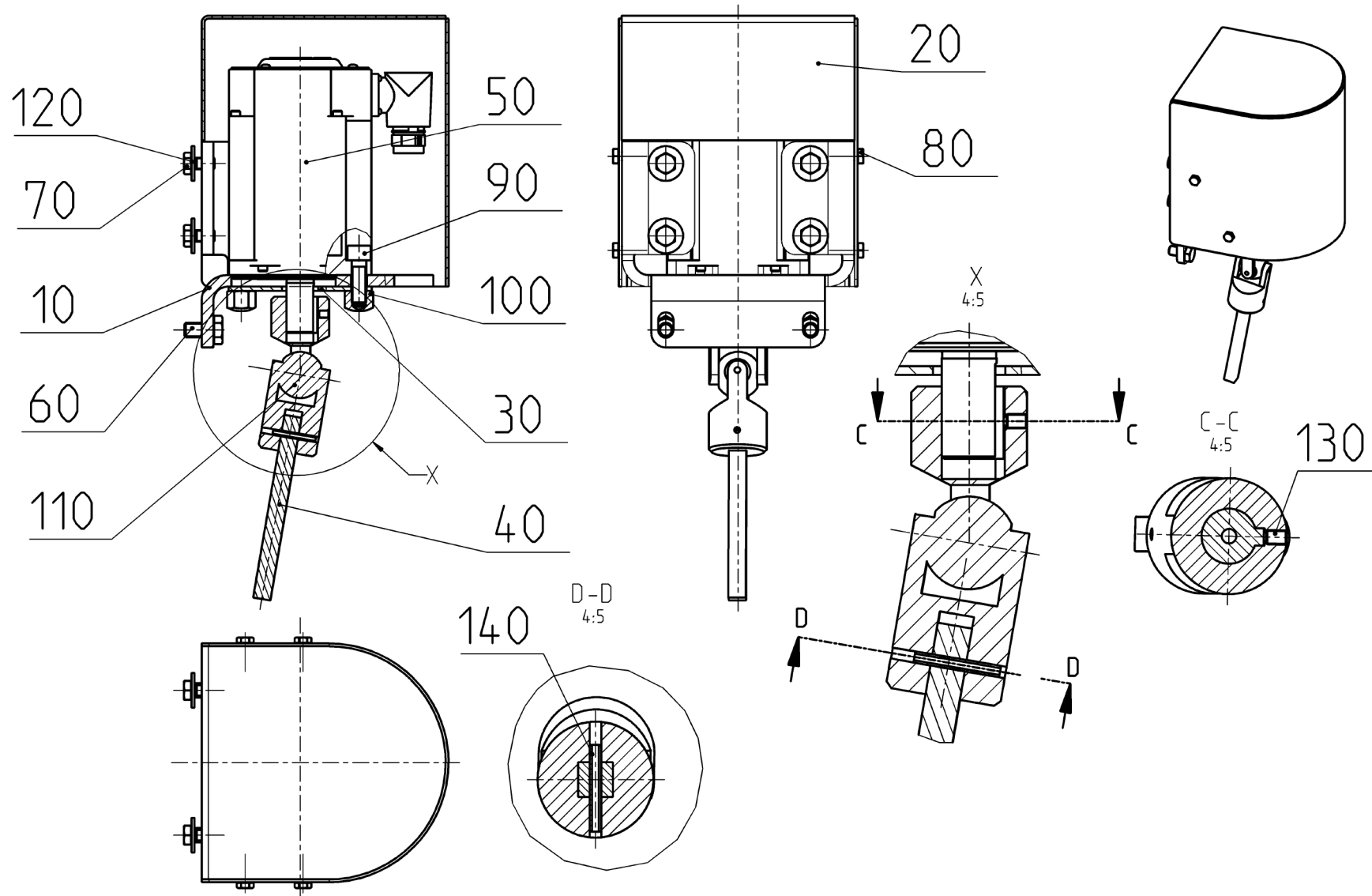
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008009S001 Seaming cam__	85008069S001 Seaming cam_complete_			KHS-V02	Page	509



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008035S001 Eccentric shaft_complete_	85008069S001 Seaming cam_complete_		KHS-V02 Page 510

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008033S001	Slide block__SMG Cam Off Seam Gleitstein__SMG Cam Off Seam	1,000	Units Stück	E						
20	85008031S001	Guide pin__Off Seam Führungsbolzen__Off Seam	1,000	Units Stück	E						
30	301137211940	Straight pin__ Zylinderstift__	1,000	Units Stück	E						

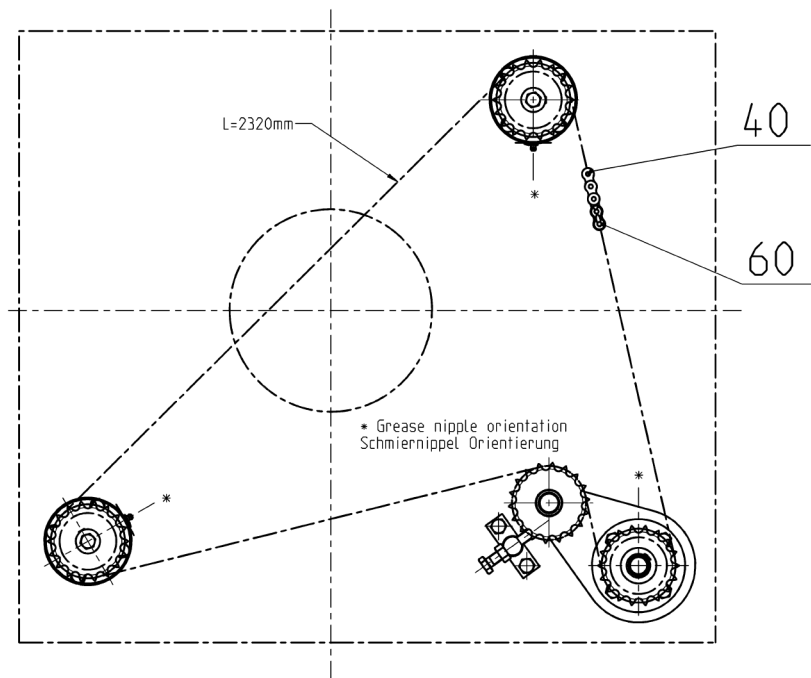
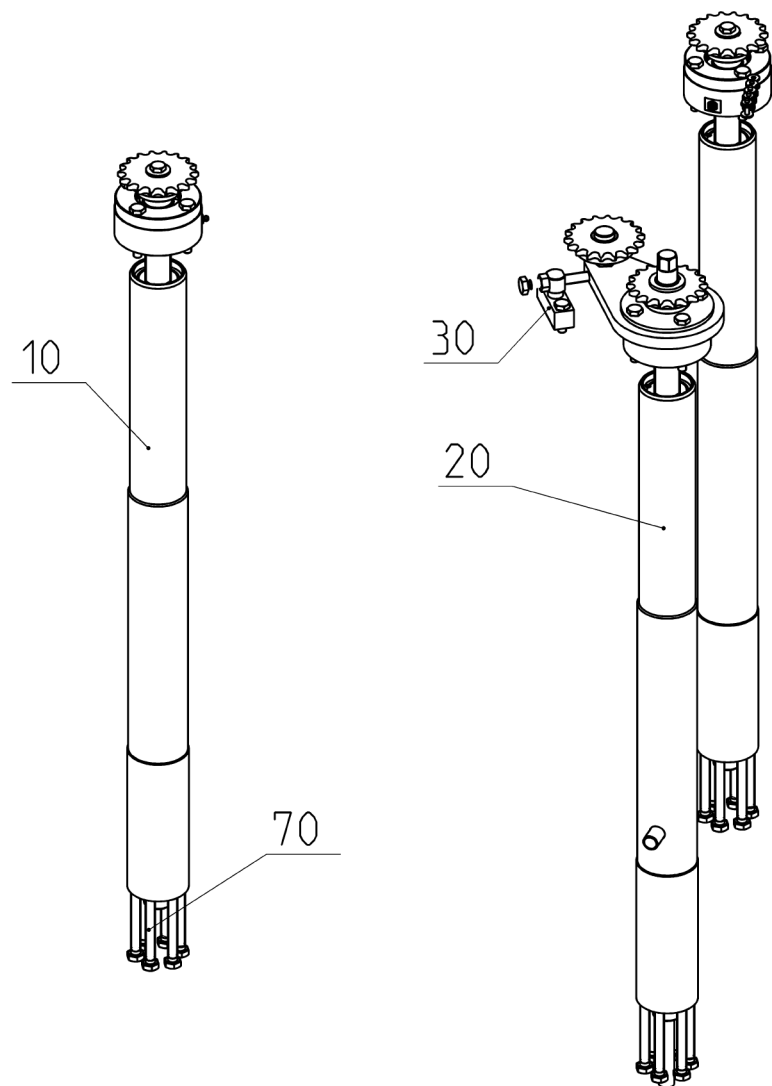
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85008035S001 Eccentric shaft_complete_	85008069S001 Seaming cam_complete_			KHS-V02	Page 511



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008060S001 Drive unit_Separator_	85008010S001 Upper part_Seamer_	KHS-V02	Page 512

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008061S001	Bracket__ Halter__	1,000	Units Stück	E						
20	85008063S001	Cover__ Deckel__	1,000	Units Stück	E						
30	85008062S001	Cover plate__ Deckplatte__	1,000	Units Stück	E						
40	85018057S002	Bar__ Stab__	1,000	Units Stück	E						
50	301251980032	Servo motor__NM=2,3 N=3000 Servomotor__NM=2,3 N=3000	1,000	Units Stück	E				X		
60	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
80	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
90	301132151850	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	4,000	Units Stück	E						
100	301133160223	Cap nut_thin type_ Hutmutter_niedrige Form__	4,000	Units Stück	E						
110	301021010019	Cardan joint__ Wellengelenk__	1,000	Units Stück	E						
120	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
130	301132691100	Set screw__ Gewindestift__	1,000	Units Stück	E						
140	301137270250	Spring pin__ Spannstift__	1,000	Units Stück	E						

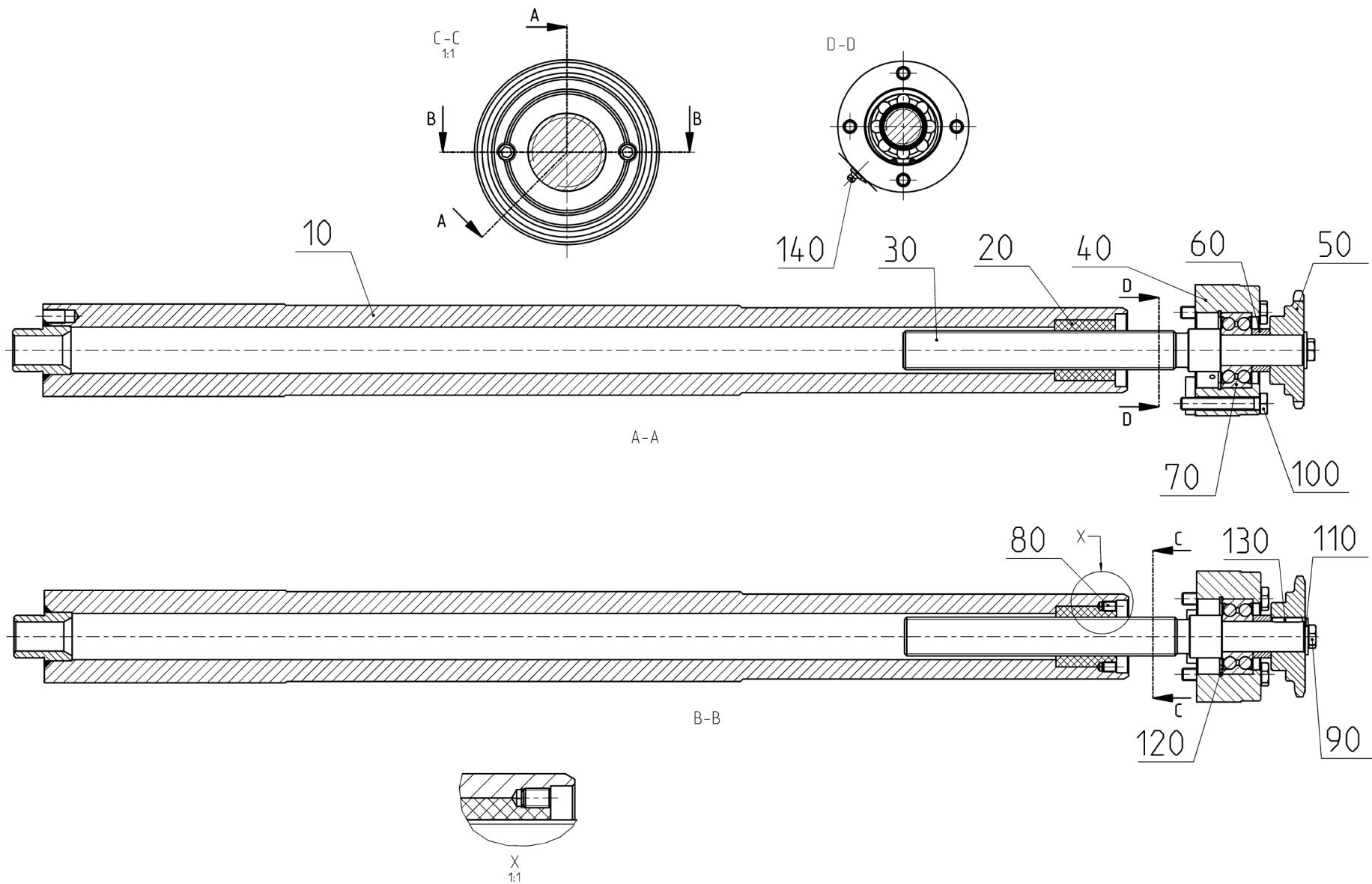
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008060S001 Drive unit_Separator_	85008010S001 Upper part_Seamer_			KHS-V02	Page	513



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008020S001 Height adjustment_complete_	85008010S001 Upper part_Seamer_		KHS-V02 Page 514

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008016S001	Height adjustment_ Höhenverstellung_	2,000	Units Stück	E						516
20	85008017S001	Height adjustment_ Höhenverstellung_	1,000	Units Stück	E						518
30	85008045S001	Tensioning unit_ Spanneinheit_	1,000	Units Stück	E						522
40	301115784720	Roller chain_simple_ Rollenkette_einfach_	1,000	Units Stück	E						
60	301115784920	Roller chain_Coupling link_ Rollenkette_Verbindungsglied_	1,000	Units Stück	E						
70	301132173600	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	18,000	Units Stück	E						

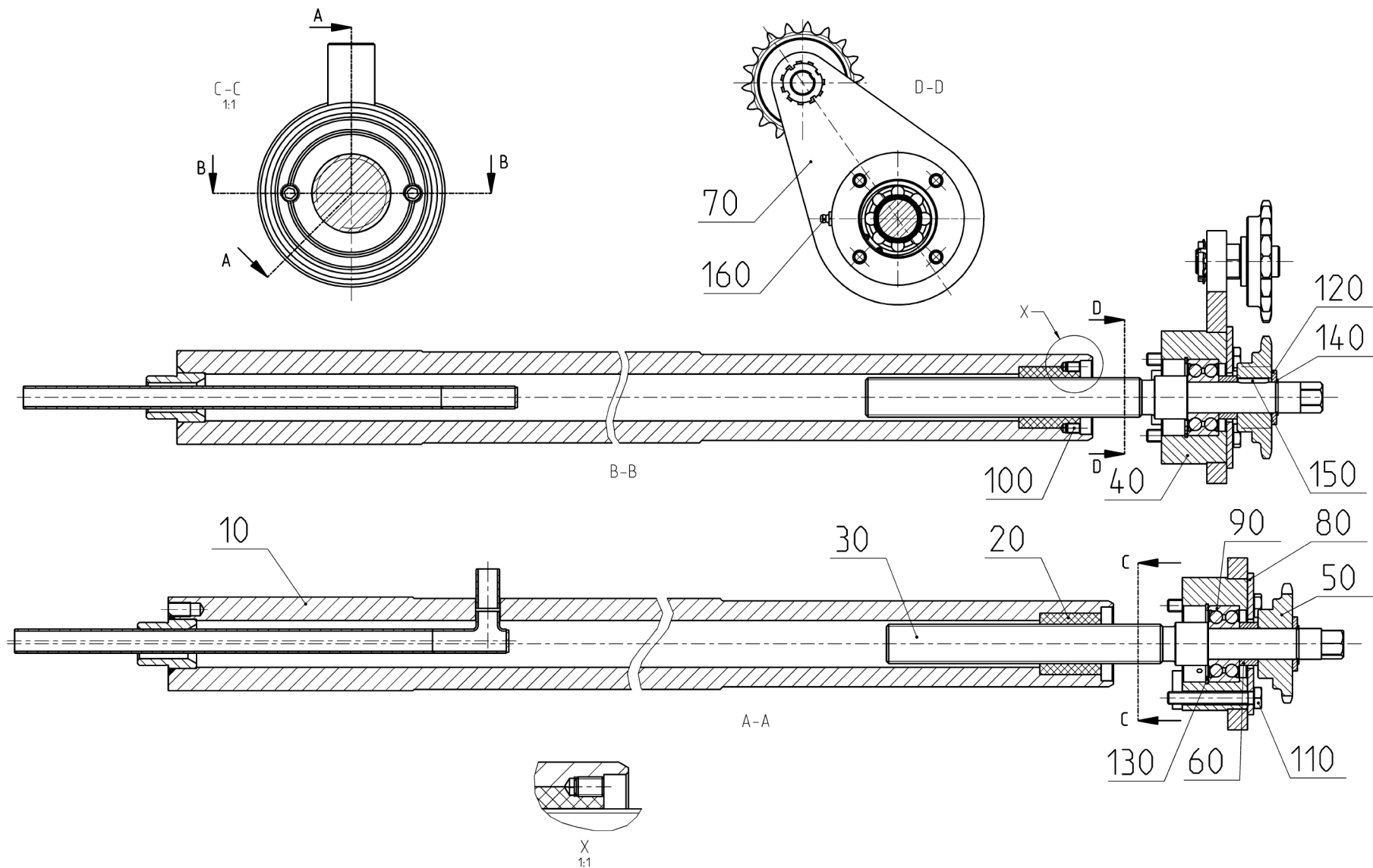
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008020S001 Height adjustment_complete_	85008010S001 Upper part_Seamer_			KHS-V02	Page	515



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008016S001 Height adjustment__	85008020S001 Height adjustment_complete_		KHS-V02 Page 516

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008012S001	Lifting column__ Hubsäule__	1,000	Units Stück	E						
20	85008013S001	Nut__ Mutter__	1,000	Units Stück	E						
30	85008014S001	Shaft__ Welle__	1,000	Units Stück	E						
40	85008011S001	Bearing housing__ Lagergehäuse__	1,000	Units Stück	E						
50	85008018S001	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
60	85008019S001	Spacer__	1,000	Units	E						
70	301104220550	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig__	1,000	Units Stück	E						
80	301132717020	Set screw__ Gewindestift__	2,000	Units Stück	E						
90	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
100	301132172700	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
110	301134250600	Washer__ Scheibe__	1,000	Units Stück	E						
120	301021214050	Circlip__ Sicherungsring__	1,000	Units Stück	E						
130	301137102050	Feather key__ Passfeder__	1,000	Units Stück	E						
140	301148050100	Lubricating nipple_Cone_ Schmiernippel_Kegel__	1,000	Units Stück	E						

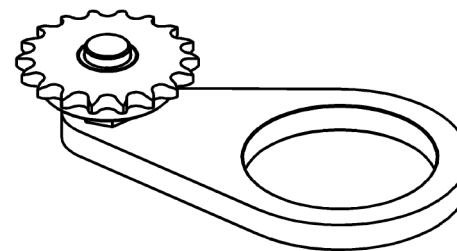
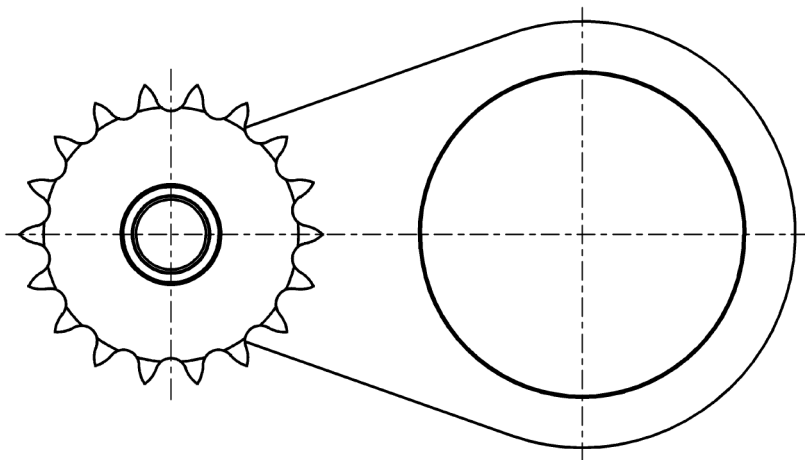
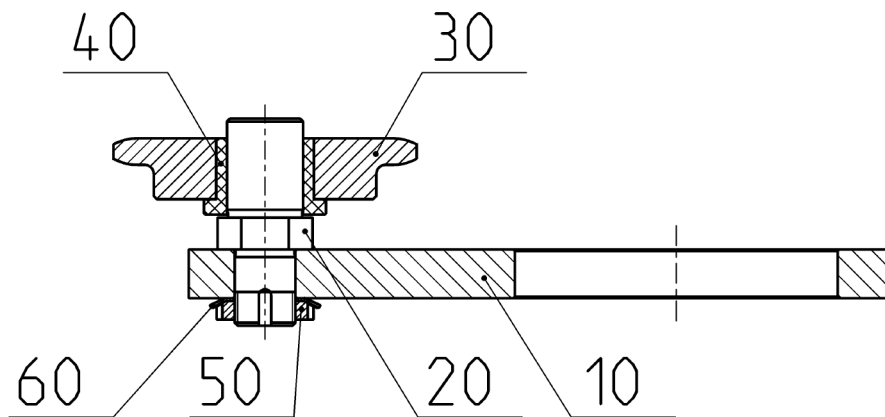
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008016S001 Height adjustment__	85008020S001 Height adjustment_complete_			KHS-V02	Page	517



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008017S001 Height adjustment__	85008020S001 Height adjustment_complete_		KHS-V02 Page 518

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008073S001	Lifting column__ Hubsäule__	1,000	Units Stück	E						
20	85008013S001	Nut__ Mutter__	1,000	Units Stück	E						
30	85008015S001	Shaft__ Welle__	1,000	Units Stück	E						
40	85008011S001	Bearing housing__ Lagergehäuse__	1,000	Units Stück	E						
50	85008018S001	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
60	85008019S001	Spacer__	1,000	Units	E						
70	85008023S001	Tensioner__ Spannvorrichtung__	1,000	Units Stück	E						520
80	85008047S001	Ring__	1,000	Units	E						
90	301104220550	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig__	1,000	Units Stück	E						
100	301132717020	Set screw__ Gewindestift__	2,000	Units Stück	E						
110	301132172551	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
120	301134230360	Washer__ Unterlegscheibe__	1,000	Units Stück	E						
130	301021214050	Circlip__ Sicherungsring__	1,000	Units Stück	E						
140	301021210620	Circlip__ Sicherungsring__	1,000	Units Stück	E						
150	301137102050	Feather key__ Passfeder__	1,000	Units Stück	E						
160	301148050100	Lubricating nipple_Cone_ Schmiernippel_Kegel__	1,000	Units Stück	E						

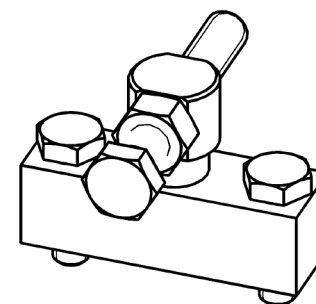
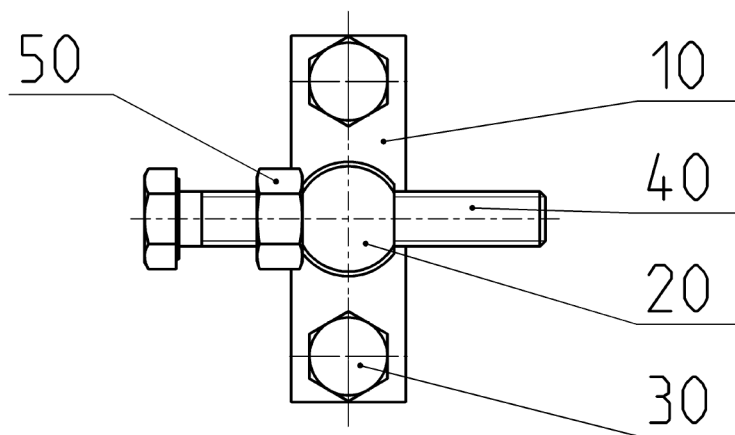
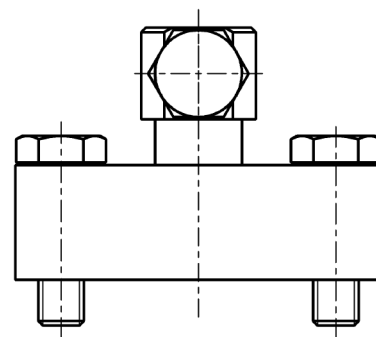
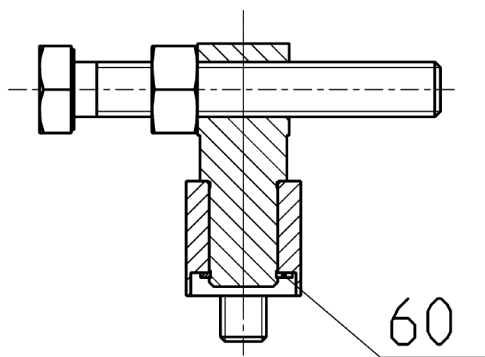
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008017S001 Height adjustment__	85008020S001 Height adjustment_complete_			KHS-V02	Page	519



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008023S001 Tensioner__	85008017S001 Height adjustment__		KHS-V02 Page 520

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008066S001	Tension lever__ Spannhebel__	1,000	Units Stück	E						
20	85008067S001	Shaft__ Welle__	1,000	Units Stück	E						
30	85008022S001	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
40	301104821950	Collar bearing__ Bundlager__	1,000	Units Stück	E						
50	301133240040	Groove nut__ Nutmutter__	1,000	Units Stück	E						
60	301134400020	Safety plate__ Sicherungsblech__	1,000	Units Stück	E						

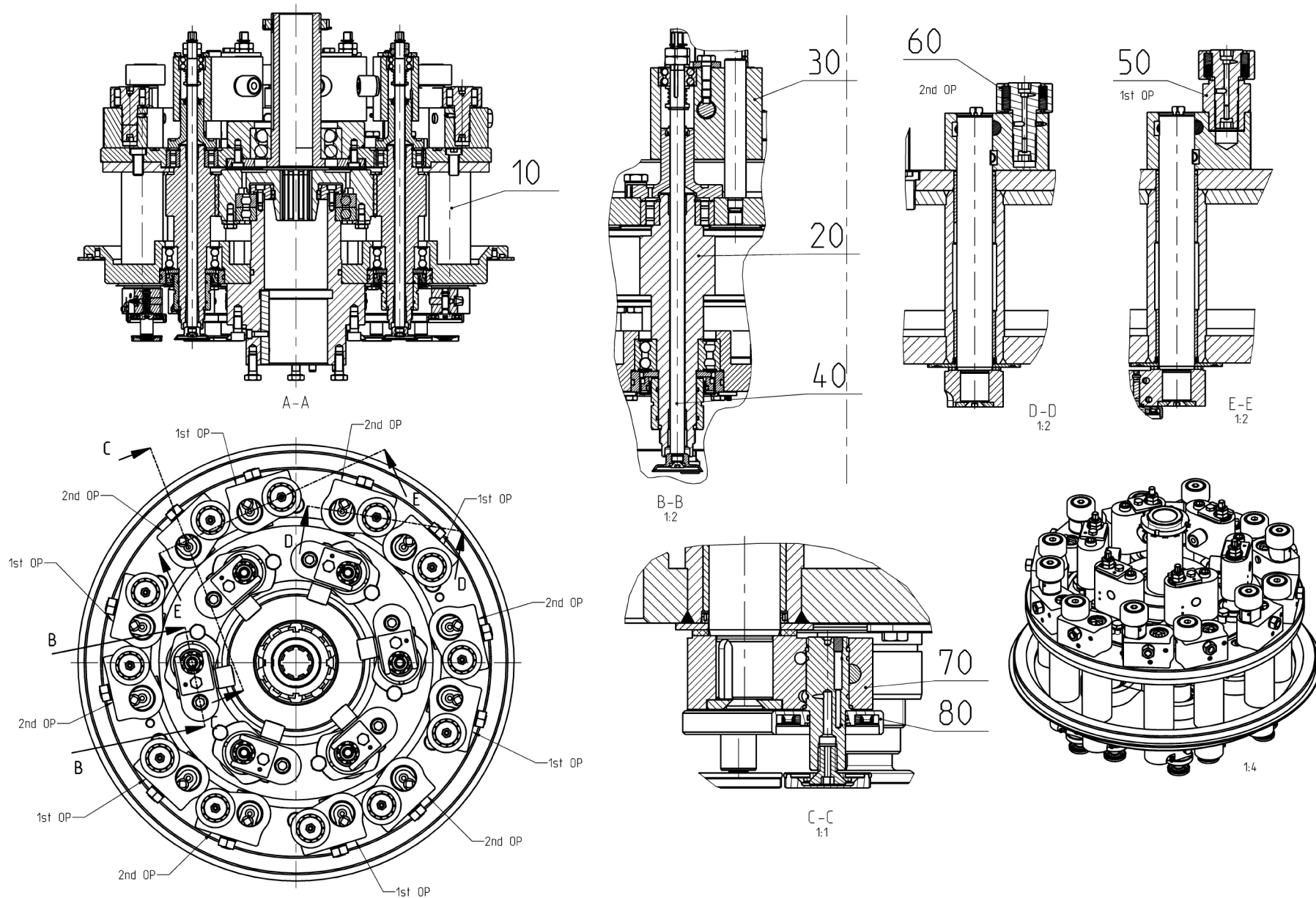
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85008023S001 Tensioner__	85008017S001 Height adjustment__			KHS-V02	Page 521



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85008045S001 Tensioning unit__	85008020S001 Height adjustment_complete_		KHS-V02 Page 522

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008044S001	Tensioning block__ Spannbock__	1,000	Units Stück	E						
20	85008043S001	Shaft__ Welle__	1,000	Units Stück	E						
30	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
40	301132173530	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
50	301133120270	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
60	301021210360	Circlip__ Sicherungsring__	1,000	Units Stück	E						

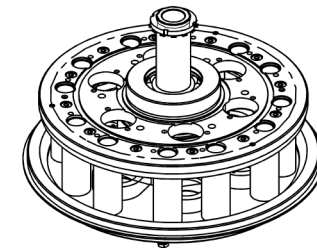
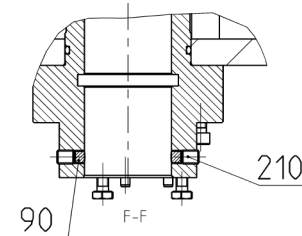
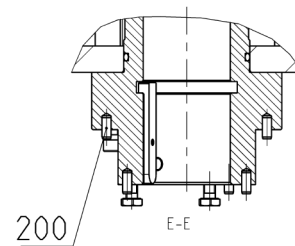
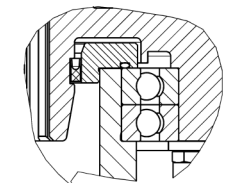
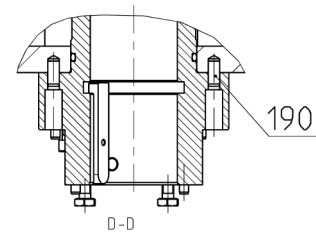
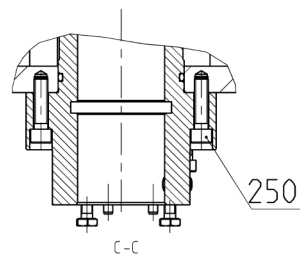
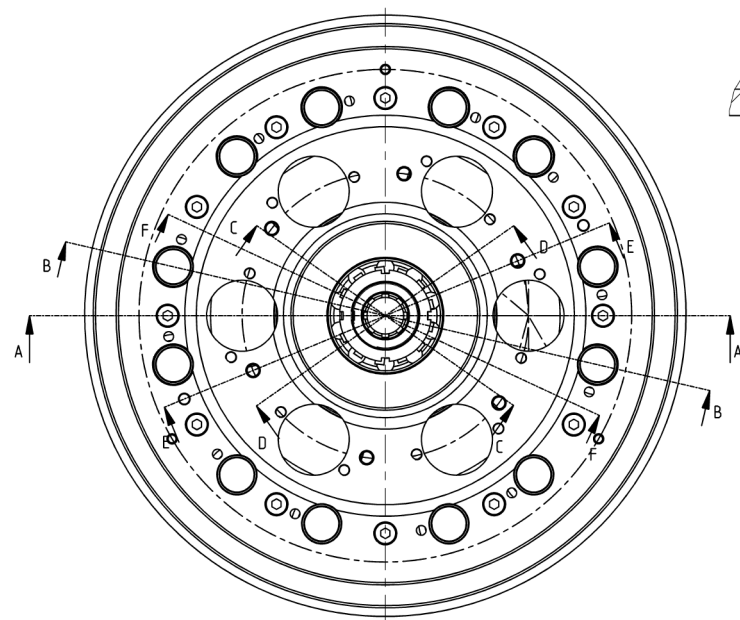
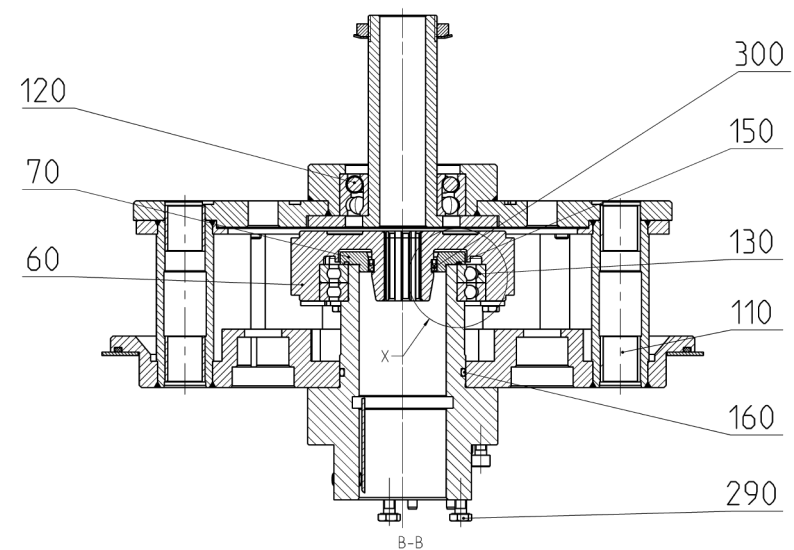
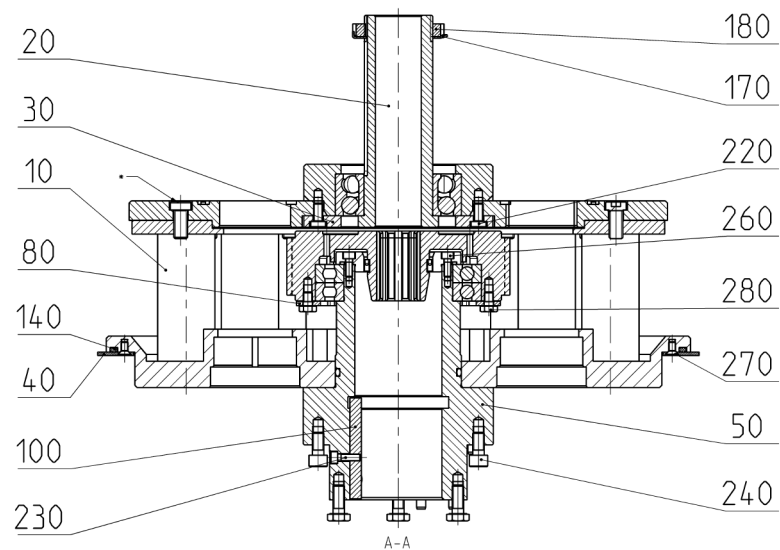
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85008045S001 Tensioning unit__	85008020S001 Height adjustment_complete_			KHS-V02	Page	523



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013153S001 Seaming turret_Upper part_complete	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 524

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013154S001	Seaming turret_Pre-assembly_ Falzrotor_Vormontage_	1,000	Units Stück	E						526
20	85013036S001	Seaming spindle_complete_ Falzwelle_komplett_	6,000	Units Stück	E						532
30	85013008S001	Carrier_Knock out rod_comp Verbindungsträger_Ausstoßerstangen_comp	6,000	Units Stück	E						536
40	85013012S001	Knock out rod_complete_ Ausstoßerstangen_komplett_	6,000	Units Stück	E						538
50	85013033S001	Lever_Seaming cam_1st Operation complete Hebel_Falzkurve_1st Operation complete	6,000	Units Stück	E						540
60	85013034S001	Lever_Seaming cam_2nd Operation complete Hebel_Falzkurve_2nd Operation complete	6,000	Units Stück	E						542
70	85013125S001	Seaming lever_complete_ Falzhebel_komplett_	12,000	Units Stück	E						544
80	85013121S001	Mounting part_Seaming Roll_komplett Befestigungsteil_Falzrolle_komplett	12,000	Units Stück	E						546

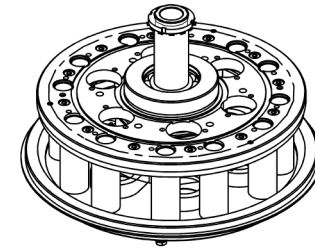
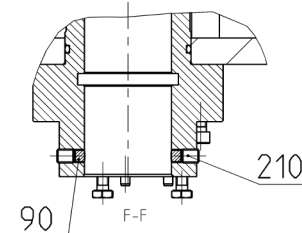
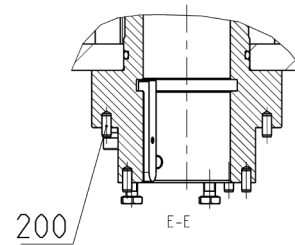
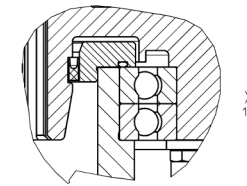
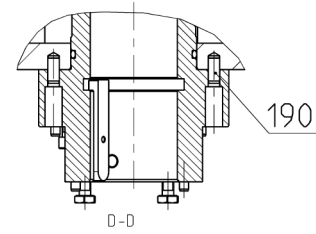
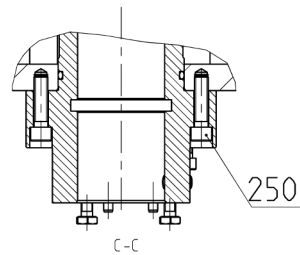
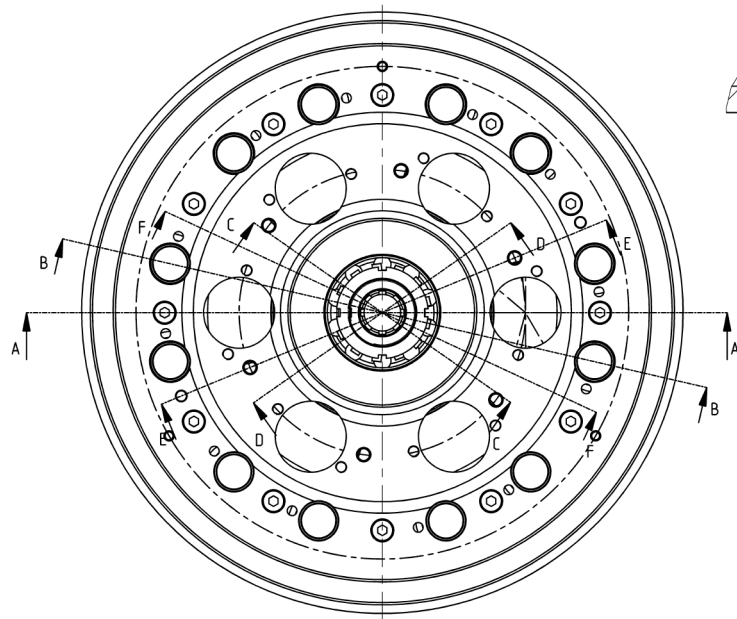
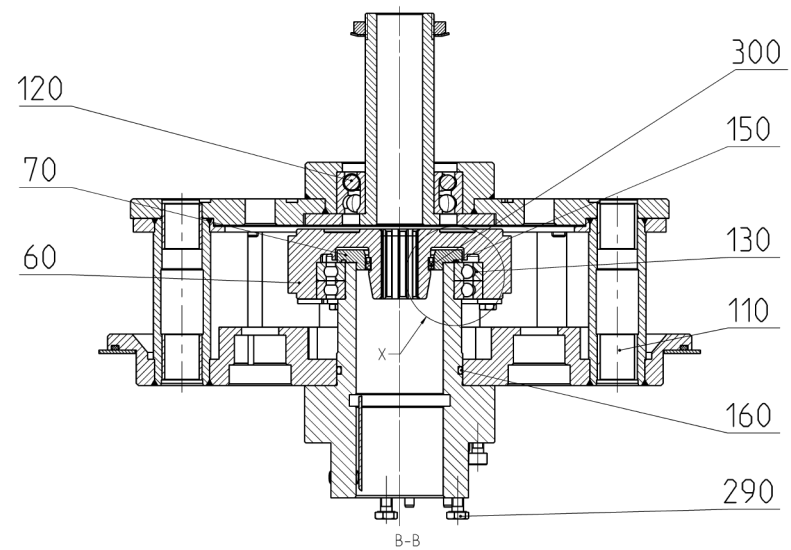
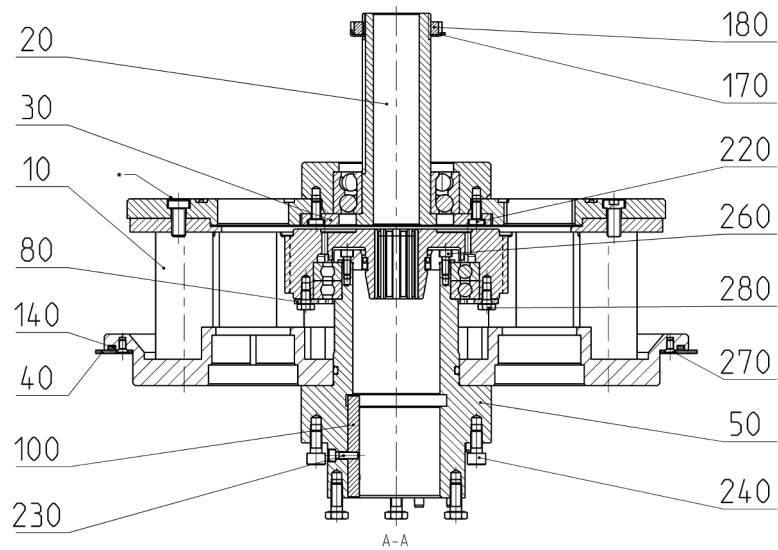
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013153S001 Seaming turret_Upper part_complete	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page	525



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013154S001 Seaming turret_Pre-assembly_	85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 526

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013155S001	Seaming turret_processed_ Falzrotor_bearbeitet_	1,000	Units Stück	E						530
20	85013049S001	Support tube_ Auflagerohr_	1,000	Units Stück	E						
30	85013044S001	Ring_	1,000	Units	E						
40	85013058S001	Seal ring_ Dichtring_	1,000	Units Stück	E						
50	85013046S001	Hub_Seaming turret_ Nabe_Falzrotor_	1,000	Units Stück	E						
60	85013045S001	Helical gear_Seaming spindle_ Schrägstinrad_Falzwelle_	1,000	Units Stück	E						
70	85013168S001	Clamping ring_ Klemmring_	1,000	Units Stück	E						
80	85013134S001	Clamp plate_ Klammerblech_	2,000	Units Stück	E						
90	85013129S001	Plug_ Stecker_	2,000	Units Stück	E						
100	85013085S001	Feather key_ Passfeder_	1,000	Units Stück	E						
110	85013137S001	Sintered bushing_ Sinterbuchse_	24,000	Units Stück	E						
120	301104220470	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig_	1,000	Units Stück	E						
130	301104200150	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	2,000	Units Stück	E						
140	301024010061	O-ring_ O-Ring_	1,000	Units Stück	E						
150	301024013430	O-ring_ O-Ring_	1,000	Units Stück	E						
160	301057048581	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						
170	301134400100	Safety plate_ Sicherungsblech_	1,000	Units Stück	E						
180	301133240280	Groove nut_ Nutmutter_	1,000	Units Stück	E						

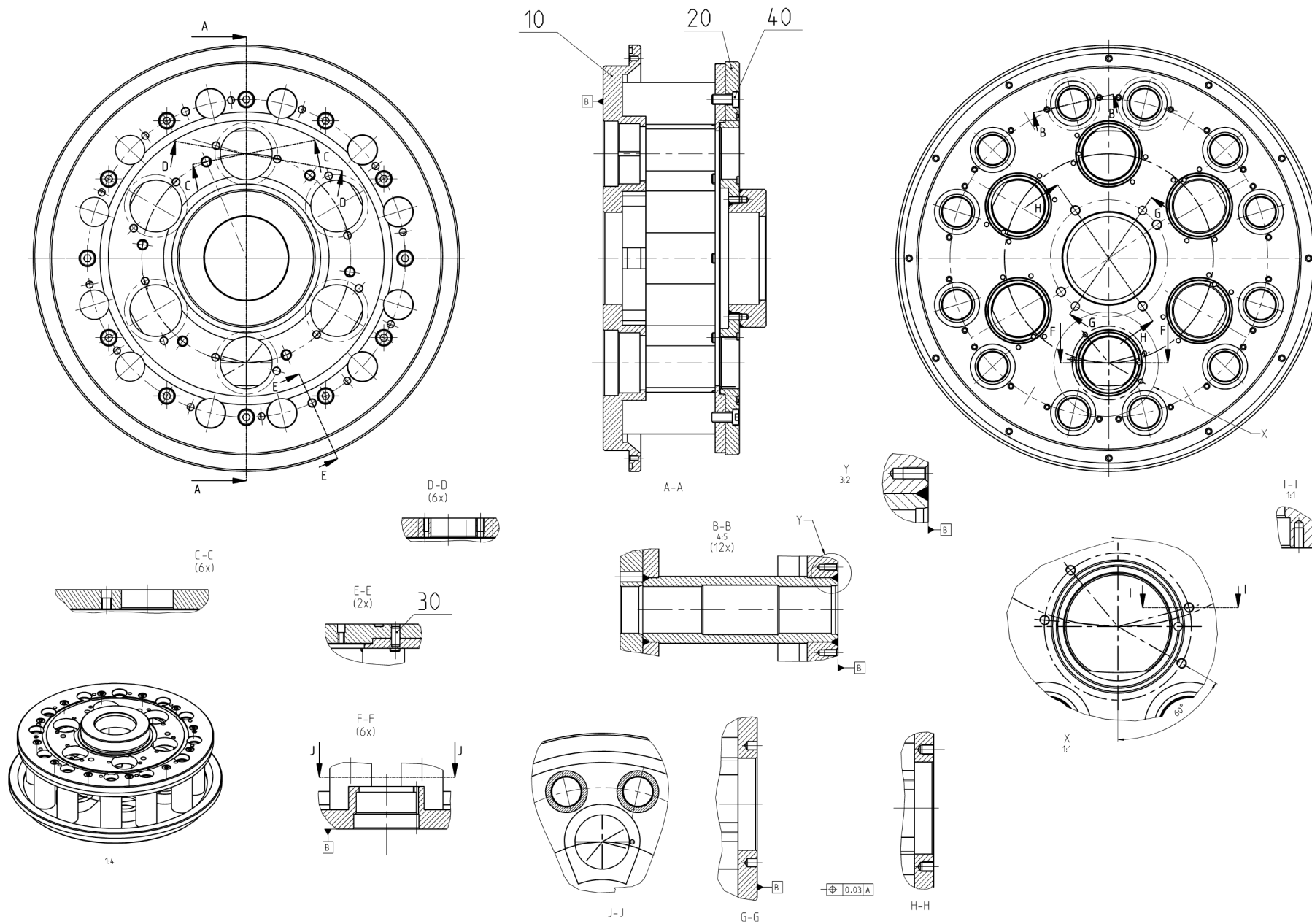
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013154S001 Seaming turret_Pre-assembly_	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page	527



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013154S001 Seaming turret_Pre-assembly_	85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 528

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301137214220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
200	301137213321	Straight pin_ Zylinderstift_	8,000	Units Stück	E						
210	301132718470	Set screw_ Gewindestift_	2,000	Units Stück	E						
220	301132976221	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	6,000	Units Stück	E						
230	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
240	301132151730	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
250	301132152510	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
260	301132150740	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
270	301132321340	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	12,000	Units Stück	E						
280	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
290	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
300	301024030011	Lip seal_ Nutring_	1,000	Units Stück	E						

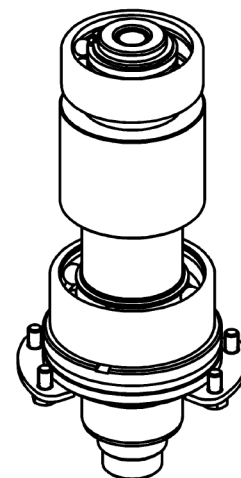
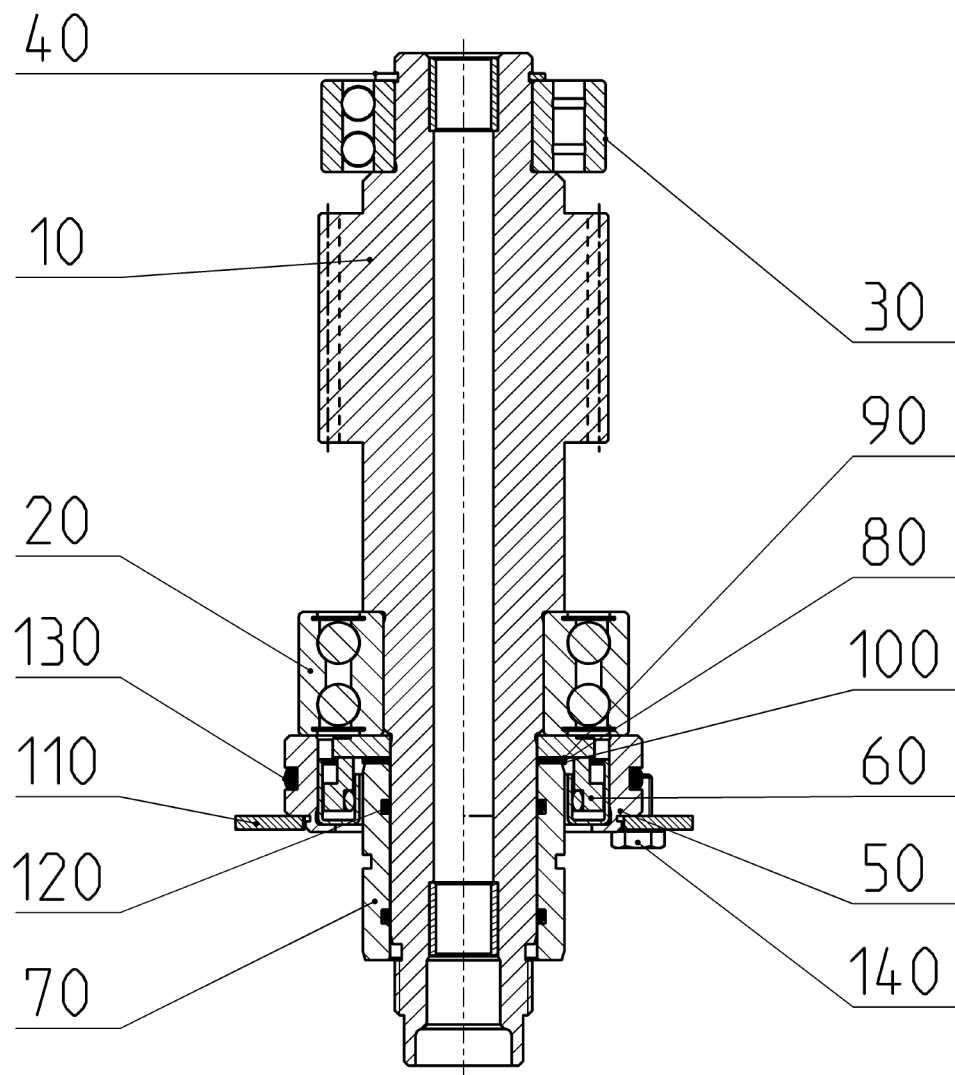
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013154S001 Seaming turret_Pre-assembly_	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page	529



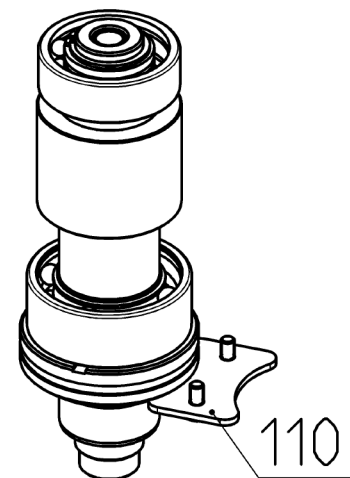
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013155S001 Seaming turret_processed_		85013154S001 Seaming turret_Pre-assembly_		KHS-V02 Page 530

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013156S001	Seaming turret_Main frame_ Falzrotor_Grundrahmen_	1,000	Units Stück	E						
20	85013157S001	Cover flange_Seaming turret_ Deckelflansch_Falzrotor_	1,000	Units Stück	E						
30	301137214220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
40	301132203770	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013155S001 Seaming turret_processed_	85013154S001 Seaming turret_Pre-assembly_			KHS-V02	Page 531



85013036s001



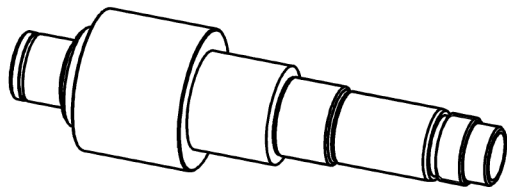
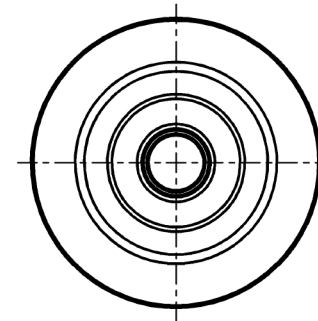
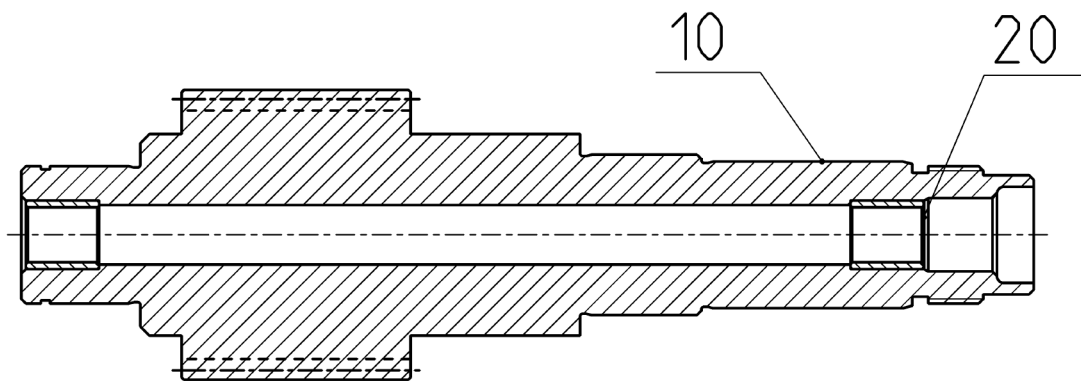
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85013036S001
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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013036S001 Seaming spindle_complete_	85013153S001 Seaming turret_Upper part_complete	KHS-V02	Page 532

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013128S001	Seaming spindle_complete_ Falzwelle_komplett_	1,000	Units Stück	E						534
20	301104220420	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig_	1,000	Units Stück	E						
30	301104202070	Deep groove ball bearing_double-row_ Rillenkugellager_zweireihig_	1,000	Units Stück	E						
40	301021210730	Circlip_ Sicherungsring_	1,000	Units Stück	E						
50	85013039S001	Seal cover_Rotating mechanical seal_ Dichtungsdeckel_Gleitringdichtung_	1,000	Units Stück	E						
60	85013041S001	Rotating mechanical seal_ Gleitringdichtung_	1,000	Units Stück	E						
70	85013038S001	Spacer_Seaming spindle_ Abstandhalter_Falzwelle_	1,000	Units Stück	E						
80	85013113S010	Shim_Seaming chuck_ Passscheibe_Falzkopf_	1,000	Units Stück	E						
90	85013113S025	Shim_Seaming chuck_ Passscheibe_Falzkopf_	3,000	Units Stück	E						
100	85013113S040	Shim_Seaming chuck_ Passscheibe_Falzkopf_	2,000	Units Stück	E						
110	85013132S001	Clamping plate_ Befestigungsplatte_	2,000	Units Stück	E						
120	301024017410	O-ring_ O-Ring_	2,000	Units Stück	E						
130	301024016711	O-ring_ O-Ring_	1,000	Units Stück	E						
140	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

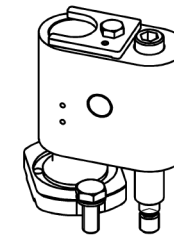
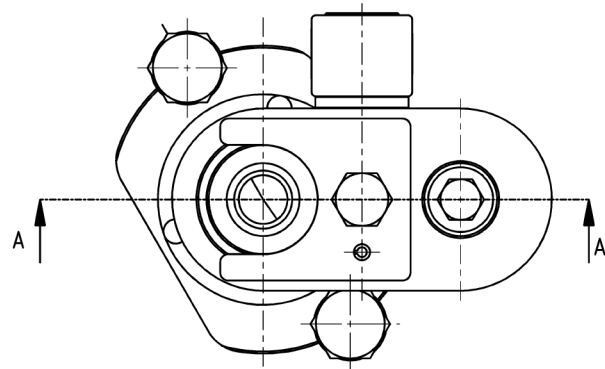
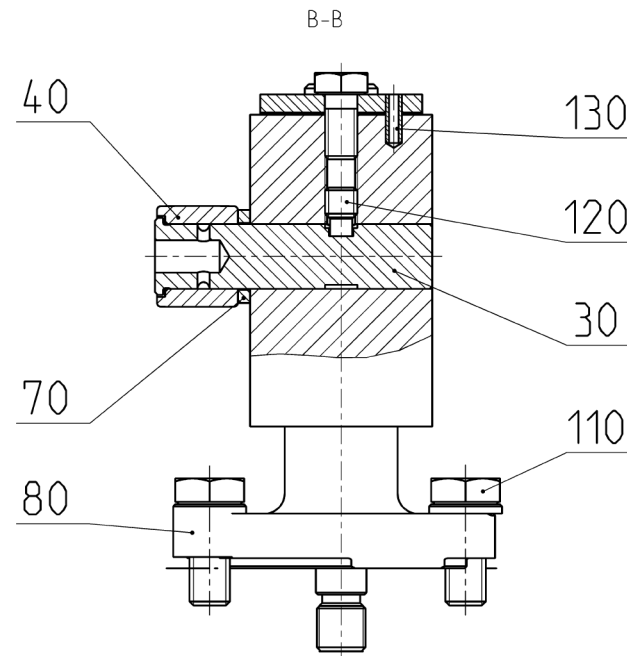
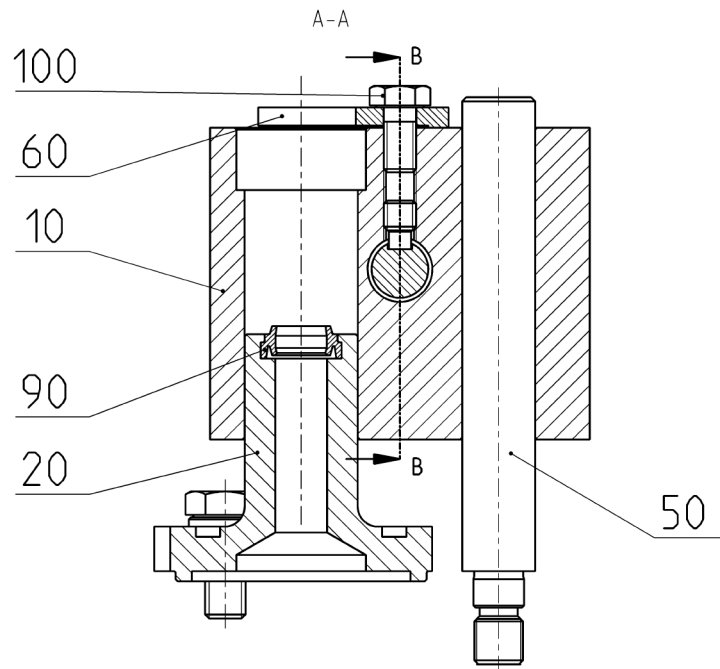
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013036S001 Seaming spindle_complete_	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page 533



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013128S001 Seaming spindle_complete_	85013036S001 Seaming spindle_complete_		KHS-V02 Page 534

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013037S001	Seaming spindle_ Falzwelle__	1,000	Units Stück	V		28000	48			
20	301104800891	Cylinder bearing_ Zylinderlager__	2,000	Units Stück	V		7000	12			

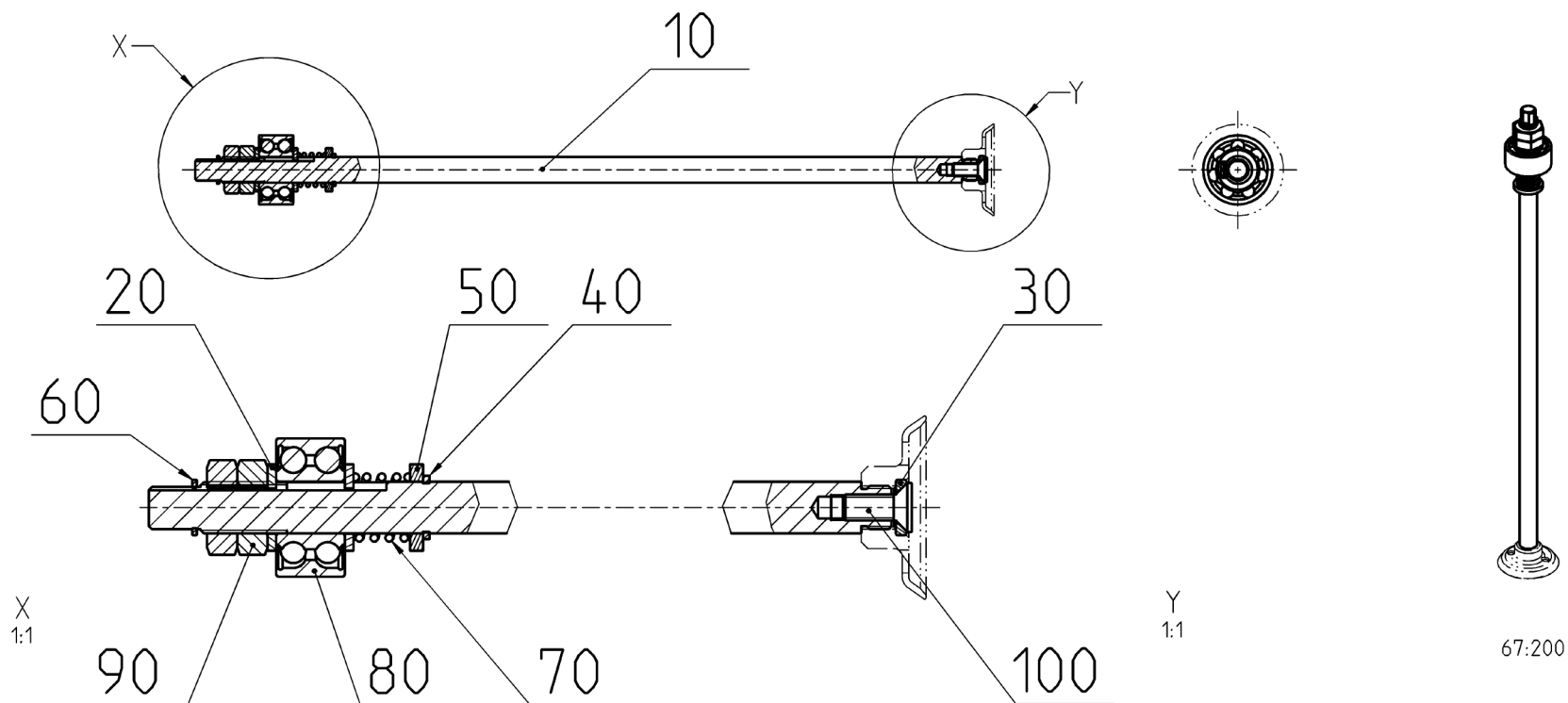
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013128S001 Seaming spindle_complete_	85013036S001 Seaming spindle_complete_			KHS-V02	Page	535



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013008S001 Carrier_Knock out rod_comp	85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 536

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013001S001	Carrier_Knock out rod_ Mitnehmer_Ausstoßerstangen_	1,000	Units Stück	E						
20	85013175S001	Guide flange_Knock out rod_ Führungsflansch_Ausstoßerstangen_	1,000	Units Stück	E						
30	85013003S001	Shaft_Roller_ Welle_Rolle_	1,000	Units Stück	E						
40	85013146S001	Roller_Knock out cam_25 mm diameter Rolle_Ausstoßerkurve_25 mm diameter	1,000	Units Stück	E						
50	85013005S001	Guide pin_Knock out rod_ Führungsstift_Ausstoßerstangen_	1,000	Units Stück	E						
60	85013006S001	Pressure plate_ Andrückplatte_	1,000	Units Stück	E						
70	85013007S001	Washer_ Scheibe_	1,000	Units Stück	E						
80	85013149S001	Spacer_	2,000	Units	E						
90	301024080013	Wiper_Double-acting_ Abstreifer_doppeltwirkend_	1,000	Units Stück	E						
100	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
110	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301132720470	Set screw_ Gewindestift_	1,000	Units Stück	E						
130	301137273180	Spring pin_ Spannstift_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013008S001 Carrier_Knock out rod_comp	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page 537

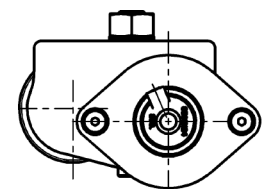
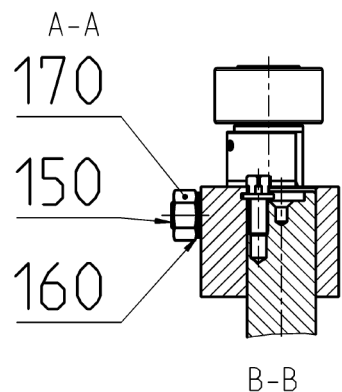
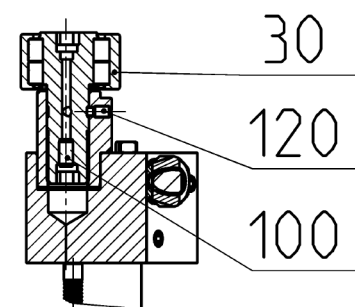


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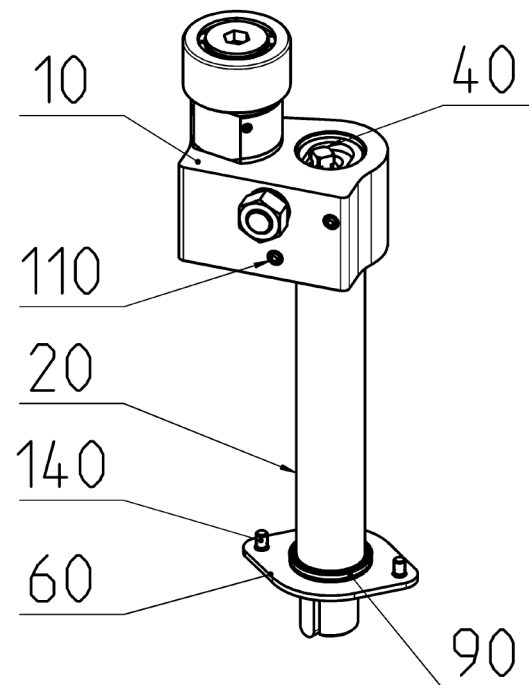
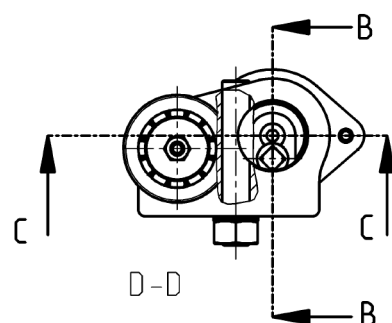
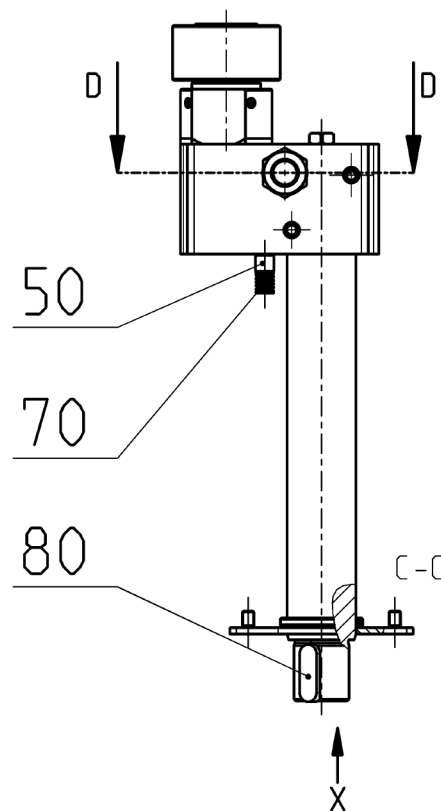
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013012S001 Knock out rod_complete_		85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 538

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013009S001	Knock out rod_ Ausstoßerstangen__	1,000	Units Stück	E						
20	85013035S001	Tab washer_ Nasenblech__	2,000	Units Stück	E						
30	85013011S001	Washer_Knock out pad_ Scheibe_Ausstoßerpad__	1,000	Units Stück	E						
40	304999951278	Circlip_ Sicherungsring__	1,000	Units Stück	E						
50	301134210180	Washer_ Scheibe__	1,000	Units Stück	E						
60	301021210190	Circlip_ Sicherungsring__	1,000	Units Stück	E						
70	301022020036	Compression spring_ Druckfeder__	1,000	Units Stück	E						
80	301104220730	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig__	1,000	Units Stück	E						
90	301133130050	Hexagonal nut_flat_ Sechskantmutter_Flach__	2,000	Units Stück	E						
100	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013012S001 Knock out rod_complete_	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page	539



Ansicht X / View X



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

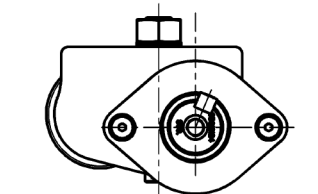
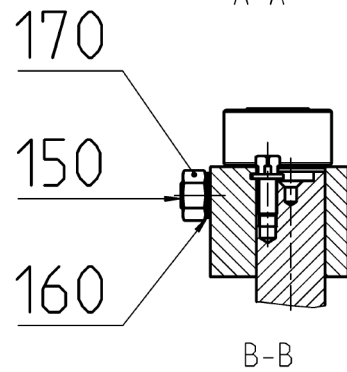
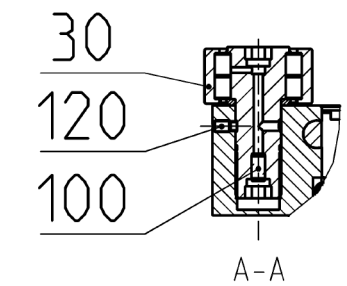
Subassembly 85013033S001 Lever_Seaming cam_1st Operation complete

85013153S001 Seaming turret_Upper part_complete

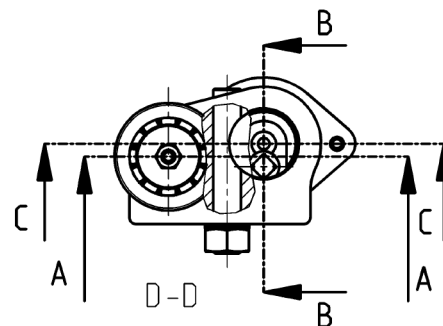
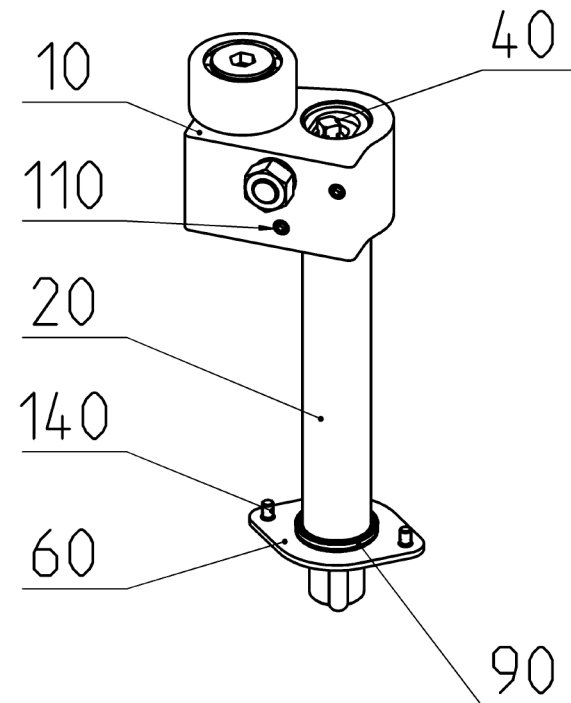
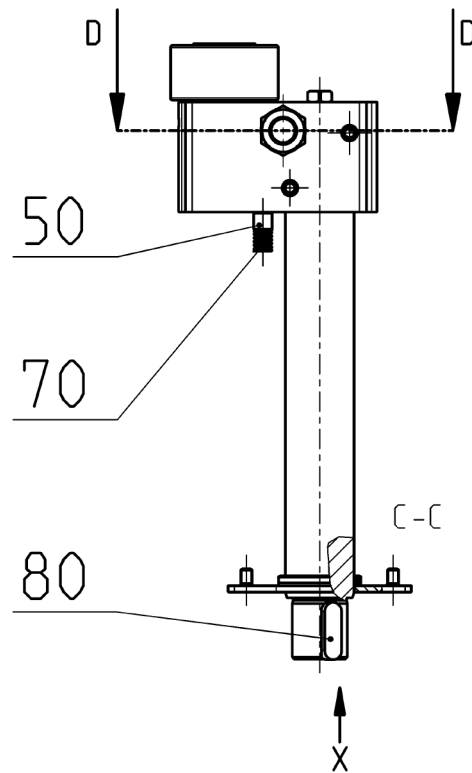
KHS-V02 Page 540

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013031S001	Seaming lever__1st operation Falzhebel__1st operation	1,000	Units Stück	E						
20	85013124S001	Shaft_Seaming lever_ Welle_Falzhebel_	1,000	Units Stück	E						
30	85013167S001	Curved roller_Reworking_ Kurvenrolle_Nacharbeit_	1,000	Units Stück	E						
40	85013084S001	Screw_ Schraube_	1,000	Units Stück	E						
50	85013115S001	Push rod__8x8 mm Schubstange__8x8 mm	1,000	Units Stück	E						
60	85013048S001	Wear ring_Seaming turret_ Schleißring_Falzrotor_	1,000	Units Stück	E						
70	301022020520	Compression spring_ Druckfeder_	1,000	Units Stück	E						
80	301137132060	Feather key_ Passfeder_	1,000	Units Stück	E						
90	301024190016	Rod seal_ Stangendichtung_	1,000	Units Stück	E						
100	301137212320	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
110	301132717400	Set screw_ Gewindestift_	2,000	Units Stück	E						
120	301132724720	Set screw_ Gewindestift_	2,000	Units Stück	E						
140	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
150	85013147S001	Locking pin_ Sicherungsstift_	1,000	Units Stück	E						
160	301134278780	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
170	301133120270	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013033S001 Lever_Seaming cam_1st Operation complete	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page	541



Ansicht X / View X



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

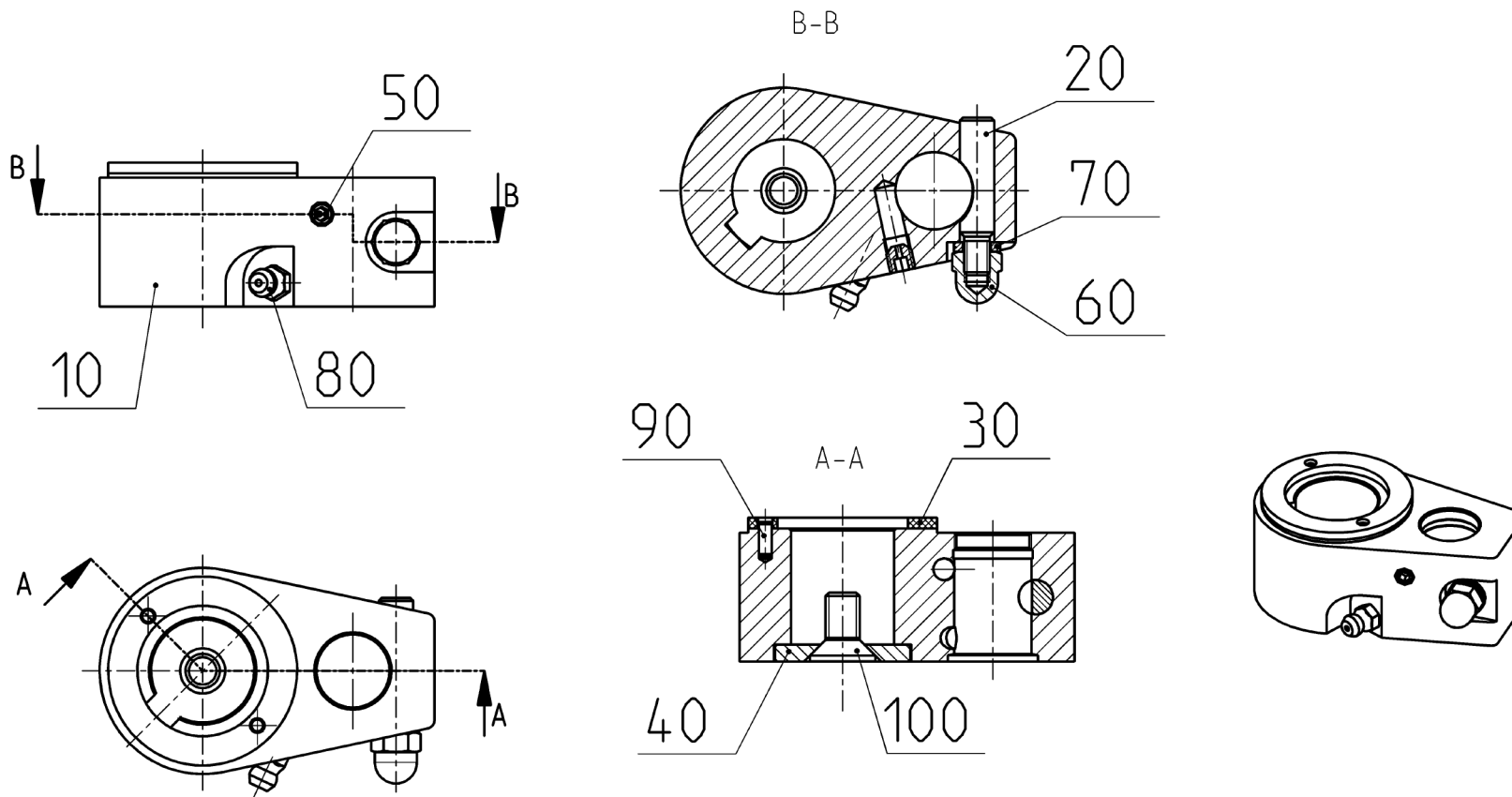
Subassembly 85013034S001 Lever_Seaming cam_2nd Operation complete

85013153S001 Seaming turret_Upper part_complete

KHS-V02 Page 542

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013032S001	Lever_Seaming cam_2nd OP Hebel_Falzkurve_2nd OP	1,000	Units Stück	E						
20	85013124S002	Shaft_Seaming lever_ Welle_Falzhebel_	1,000	Units Stück	E						
30	85013167S001	Curved roller_Reworking_ Kurvenrolle_Nacharbeit_	1,000	Units Stück	E						
40	85013084S001	Screw_ Schraube_	1,000	Units Stück	E						
50	85013115S001	Push rod_8x8 mm Schubstange_8x8 mm	1,000	Units Stück	E						
60	85013048S001	Wear ring_Seaming turret_ Schleißring_Falzrotor_	1,000	Units Stück	E						
70	301022020520	Compression spring_ Druckfeder_	1,000	Units Stück	E						
80	301137132060	Feather key_ Passfeder_	1,000	Units Stück	E						
90	301024190016	Rod seal_ Stangendichtung_	1,000	Units Stück	E						
100	301137212320	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
110	301132717400	Set screw_ Gewindestift_	2,000	Units Stück	E						
120	301132724720	Set screw_ Gewindestift_	2,000	Units Stück	E						
140	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
150	85013147S001	Locking pin_ Sicherungsstift_	1,000	Units Stück	E						
160	301134278780	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	1,000	Units Stück	E						
170	301133120270	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						

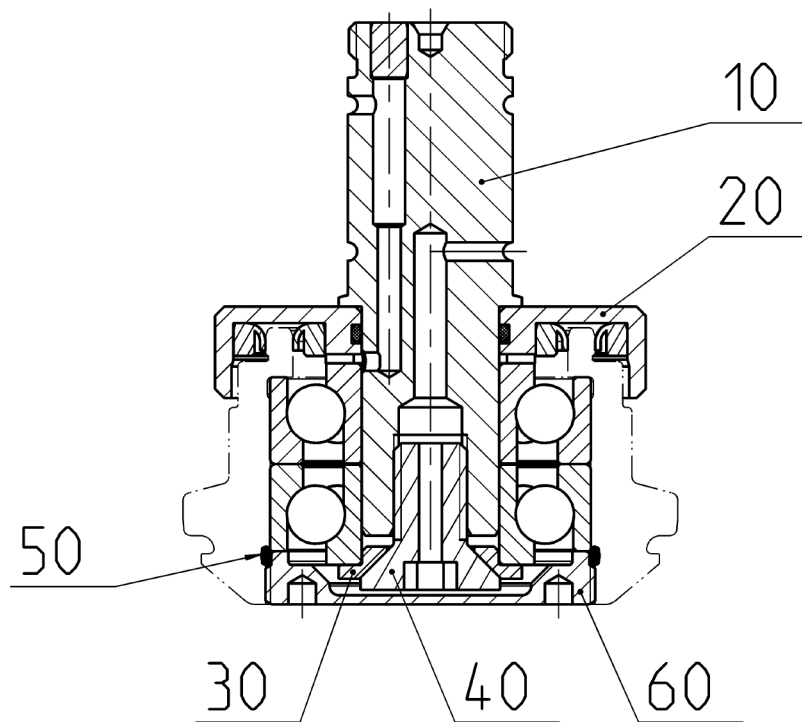
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013034S001 Lever_Seaming cam_2nd Operation complete	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page	543



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013125S001 Seaming lever_complete_	85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 544

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013123S001	Seaming lever__ Falzhebel__	1,000	Units Stück	E						
20	85013068S001	Locking pin__ Sicherungsstift__	1,000	Units Stück	E						
30	85013047S001	Wear ring_Seaming lever_ Schleißring_Falzhebel_	1,000	Units Stück	V		21000	36			
40	85013126S001	Washer_Seaming lever_ Scheibe_Falzhebel_	1,000	Units Stück	E						
50	85013016S001	Set screw__ Gewindestift__	1,000	Units Stück	E						
60	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	1,000	Units Stück	E						
70	301134278750	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
80	301148050040	Lubricating nipple_Cone_ Schmiernippel_Kegel_	1,000	Units Stück	E						
90	301137210170	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
100	301132321810	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

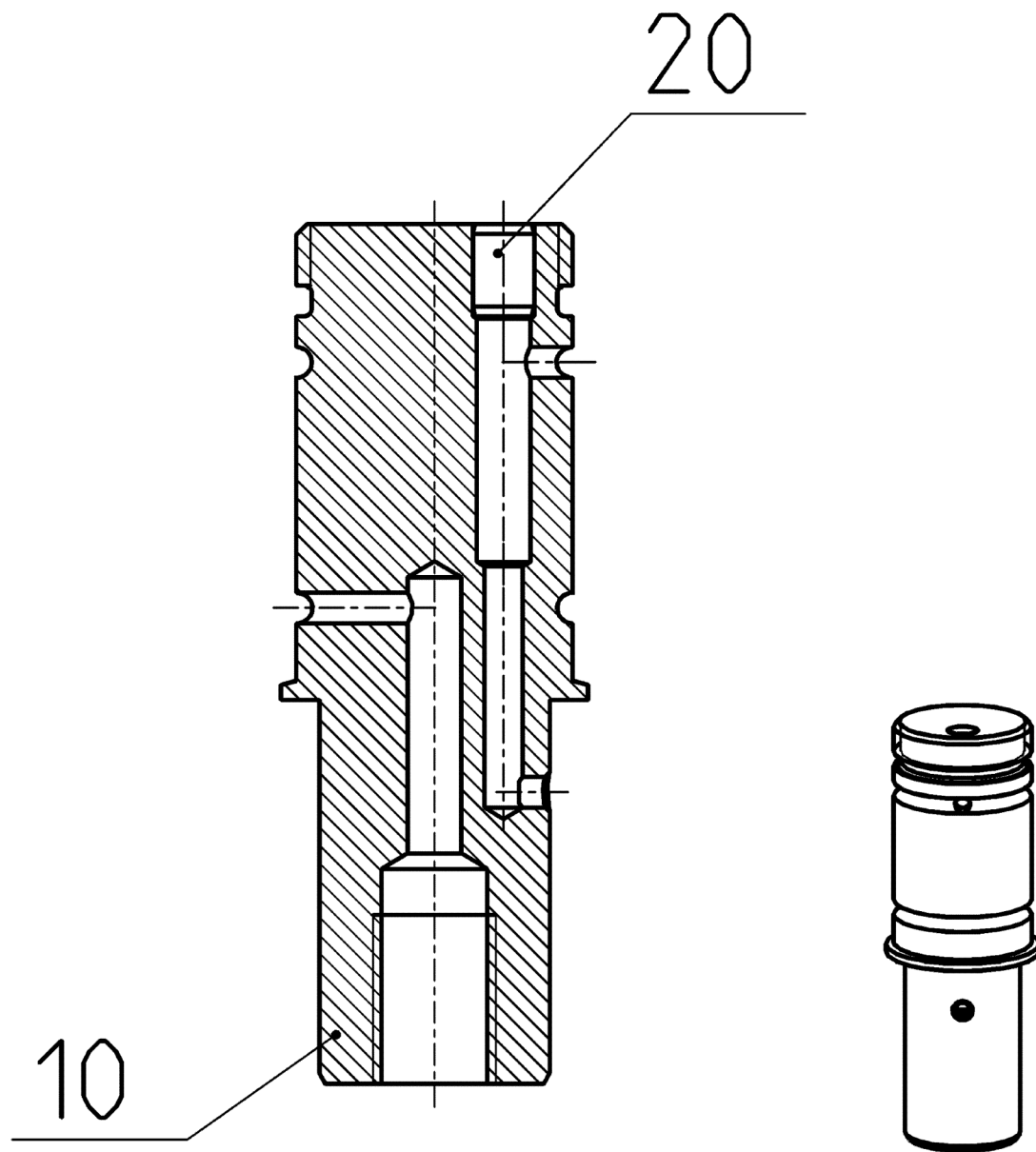
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013125S001 Seaming lever_complete_	85013153S001 Seaming turret_Upper part_complete			KHS-V02	Page 545



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013121S001 Mounting part_Seaming Roll_komplett	85013153S001 Seaming turret_Upper part_complete		KHS-V02 Page 546

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013118S001	Pin_Seaming Roll_complete Stift_Falzrolle_complete	1,000	Units Stück	E						548
20	85013120S001	Sealing parts_Seaming Roll_ Verschlusssteile_Falzrolle_	1,000	Units Stück	E						
30	85013023S001	Retaining washer_ Sicherungsscheibe_	1,000	Units Stück	E						
40	85013028S001	Retaining screw_ Überwurfschraube_	1,000	Units Stück	E						
50	301024013210	O-ring_ O-Ring_	1,000	Units Stück	E						
60	85013119S001	Cap_Seaming Roll_bottom Kappe_Falzrolle_bottom	1,000	Units Stück	E						

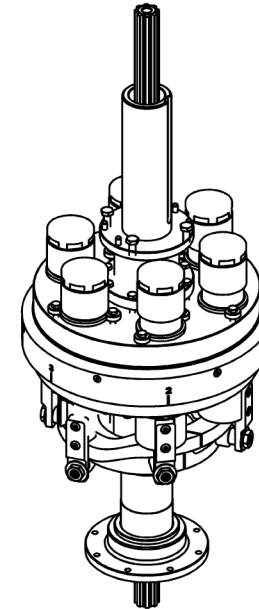
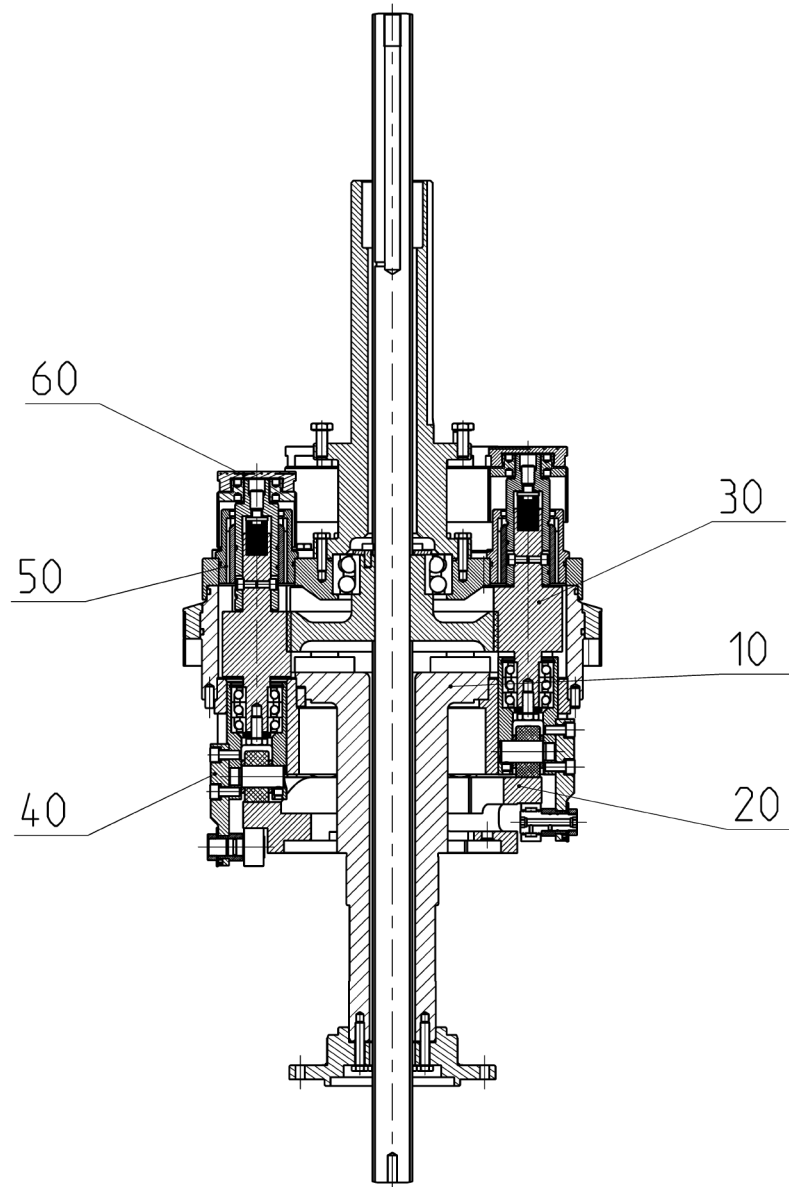
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013121S001 Mounting part_Seaming Roll_komplett	85013153S001 Seaming turret_Upper part_complete	KHS-V02	Page	547	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013118S001 Pin_Seaming Roll_complete		85013121S001 Mounting part_Seaming Roll_komplett		KHS-V02 Page 548

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013117S001	Pin_Seaming Roll_ Stift_Falzrolle_	1,000	Units Stück	E						
20	301137210720	Straight pin_ Zylinderstift_	1,000	Units Stück	E						

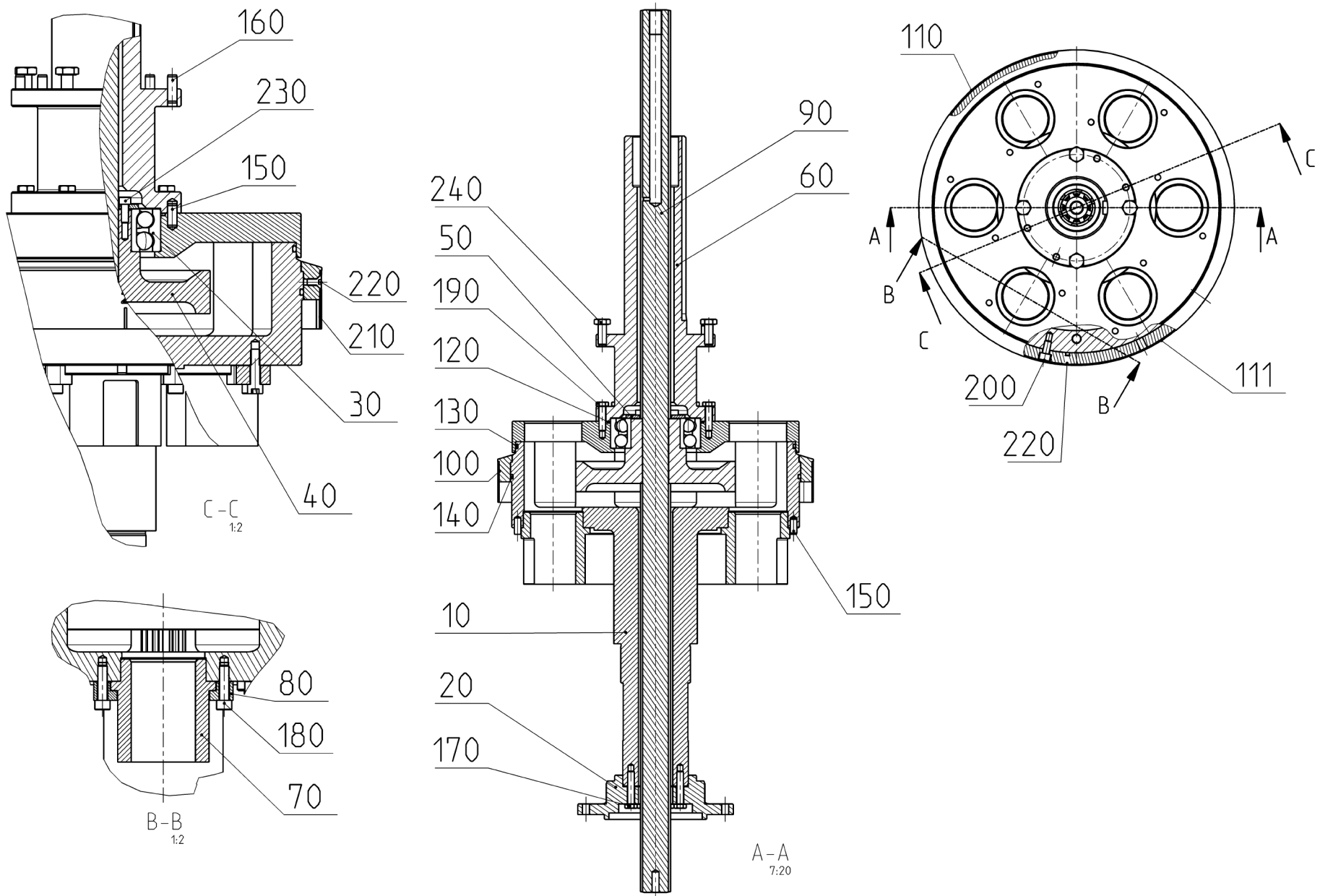
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013118S001 Pin_Seaming Roll_complete	85013121S001 Mounting part_Seaming Roll_komplett			KHS-V02	Page	549



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013165S001 Seaming turret_Lower part_complete	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 550

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013164S001	Seaming turret_Lower part_complete Falzrotor_Unterteil_complete	1,000	Units Stück	E						552
20	85013111S001	Lifting cam__ Hubkurve__	1,000	Units Stück	E						
30	85013010S001	Lifting station_upper_ Hubstation_Obere_	6,000	Units Stück	E						560
40	85013105S001	Slide block__Assembly Gleitstein__Assembly	6,000	Units Stück	E						562
50	85013099S001	Bushing_Lifting station_complete Laufbuchse_Hubstation_complete	6,000	Units Stück	E						564
60	85013174S001	Lifting station_complete_ Liftstation_komplett_	6,000	Units Stück	E						566

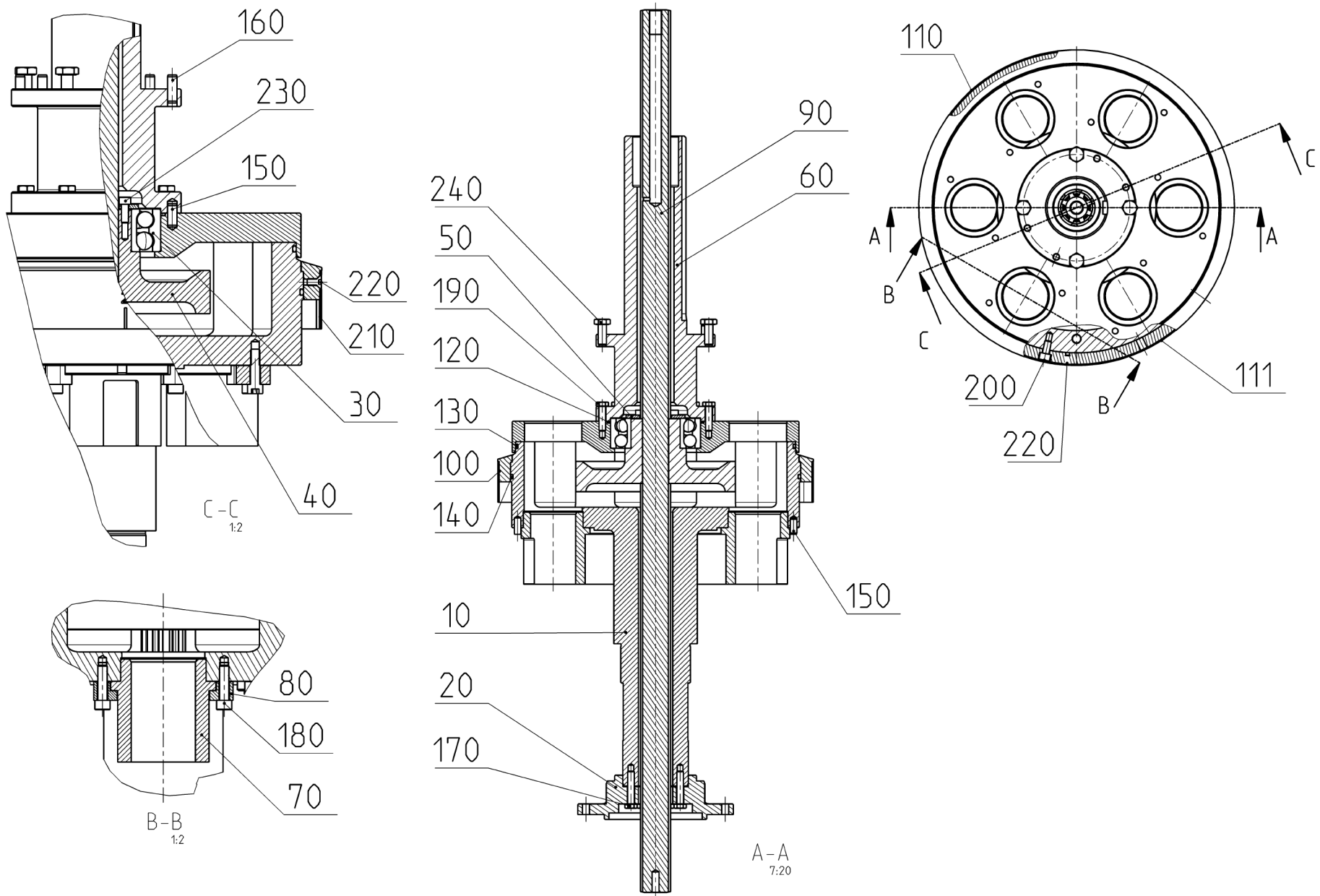
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013165S001 Seaming turret_Lower part_complete	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page	551



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013164S001 Seaming turret_Lower part_complete	85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 552

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013163S001	Seaming turret_Lower part_Main frame Falzrotor_Unterteil_Main frame	1,000	Units Stück	E						556
20	85013142S001	Hub____ Nabe____	1,000	Units Stück	E						558
30	301104220470	Angular contact ball bearing_double-row_ Schräggugellager_zweireihig_	1,000	Units Stück	E						
40	85013051S001	Helical gear____ Schrägstimrad____	1,000	Units Stück	E						
50	85013135S001	Clamping ring____ Klemmring____	1,000	Units Stück	E						
60	85013052S001	Hollow shaft____ Hohlwelle____	1,000	Units Stück	E						
70	85013104S001	Bushing_Lifting station_lower Laufbuchse_Hubstation_lower	6,000	Units Stück	E						
80	85013079S001	Clamp plate____ Klammerblech____	12,000	Units Stück	E						
90	85013091S001	Splined shaft____ Zahnwelle____	1,000	Units Stück	E						
100	85013150S001	Ring____	1,000	Units	E						
110	85013166S001	Jacket sheet__TK 250 Mantelblech__TK 250	1,000	Units Stück	E						
111	85013166S002	Jacket sheet__TK 250 Mantelblech__TK 250	1,000	Units Stück	E						
120	301024014050	O-ring____ O-Ring____	1,000	Units Stück	E						
130	301026013070	O-ring____ O-Ring____	1,000	Units Stück	E						
140	301024010060	O-ring____ O-Ring____	1,000	Units Stück	E						
150	301137213321	Straight pin____ Zylinderstift____	7,000	Units Stück	E						
160	301137213370	Straight pin____ Zylinderstift____	4,000	Units Stück	E						
170	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

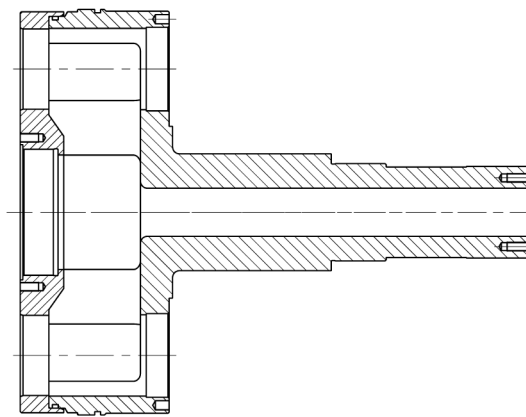
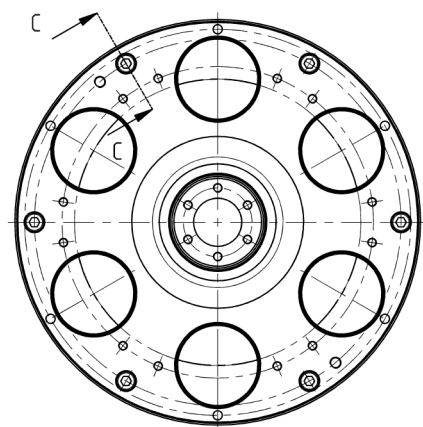
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013164S001 Seaming turret_Lower part_complete	85013165S001 Seaming turret_Lower part_complete			KHS-V02	Page 553



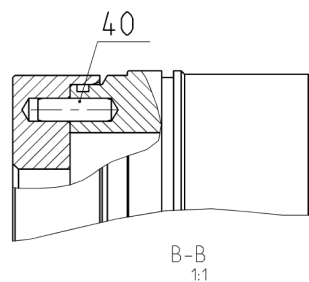
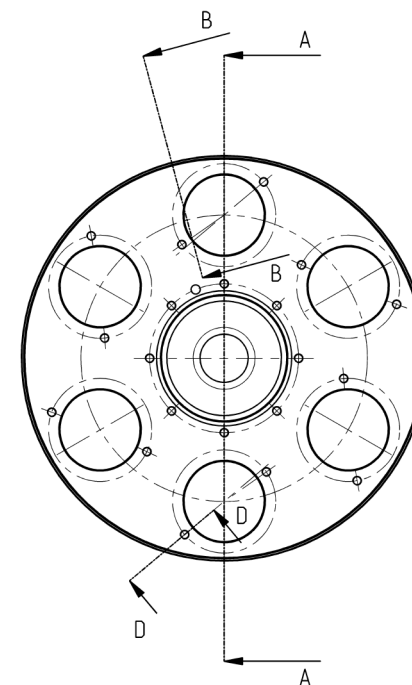
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013164S001 Seaming turret_Lower part_complete	85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 554

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301132151340	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	12,000	Units Stück	E						
190	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
200	301132151160	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
210	85013152S001	Cover plate_ Abdeckblech_	2,000	Units Stück	E						
220	301132321340	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
230	301132150740	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	6,000	Units Stück	E						
240	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

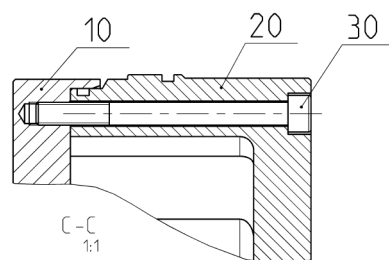
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013164S001 Seaming turret_Lower part_complete	85013165S001 Seaming turret_Lower part_complete			KHS-V02	Page 555



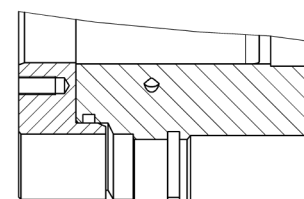
A-A



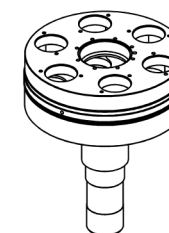
B-B
1:1



C-C
1:1



D-D (6x)
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

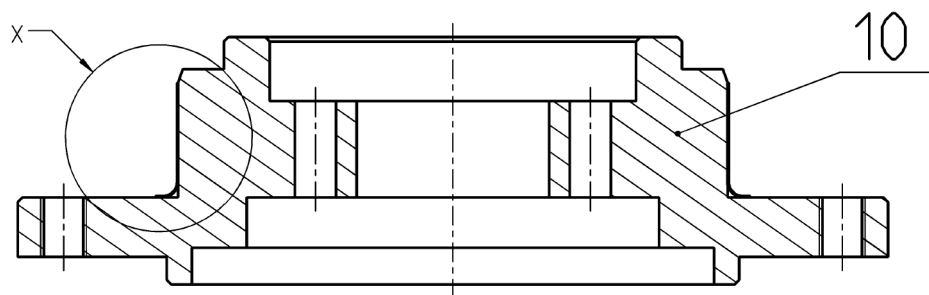
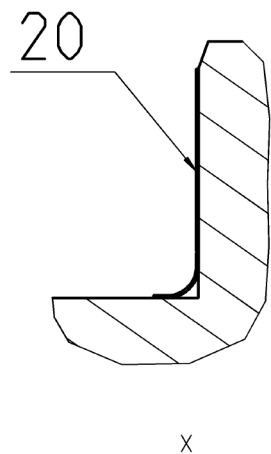
Subassembly 85013163S001 Seaming turret_Lower part_Main frame

85013164S001 Seaming turret_Lower part_complete

KHS-V02 Page 556

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013161S001	Top plate_Seaming turret_lower Kopfplatte_Falzrotor_lower	1,000	Units Stück	E						
20	85013162S001	Seaming turret_Lower part_bottom Falzrotor_Unterteil_bottom	1,000	Units Stück	E						
30	301132159130	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	6,000	Units Stück	E						
40	301137214310	Straight pin_ Zylinderstift_	1,000	Units Stück	E						

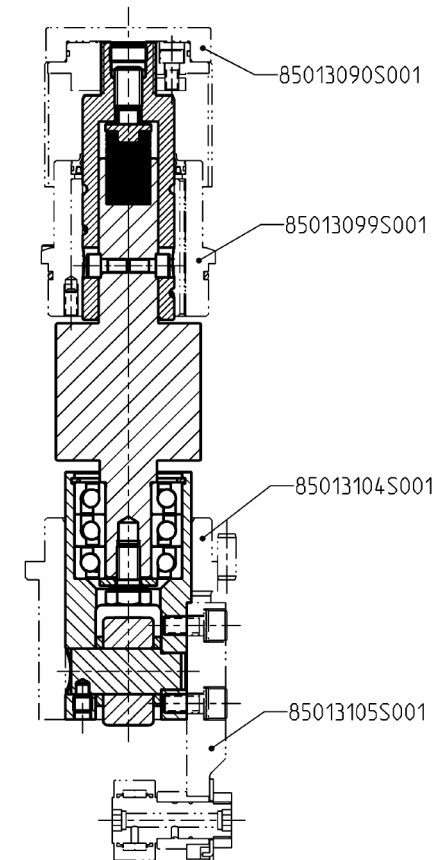
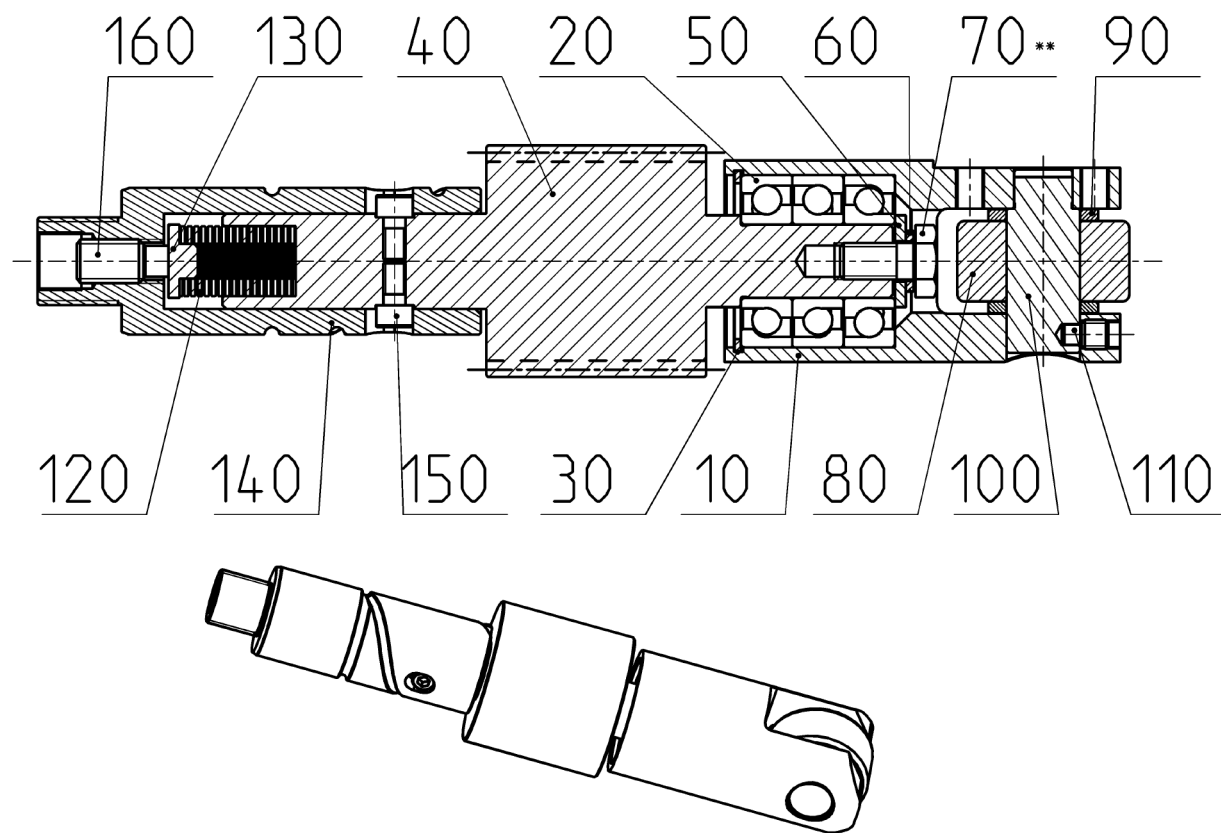
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85013163S001 Seaming turret_Lower part_Main frame	85013164S001 Seaming turret_Lower part_complete			KHS-V02	Page	557



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013142S001 Hub__	85013164S001 Seaming turret_Lower part_complete		KHS-V02 Page 558

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013087S001	Hub__ Nabe__	1,000	Units Stück	E						
20	301999958534	Protective sleeve_Shaft_ Schutzhülse_Welle_	1,000	Units Stück	E						

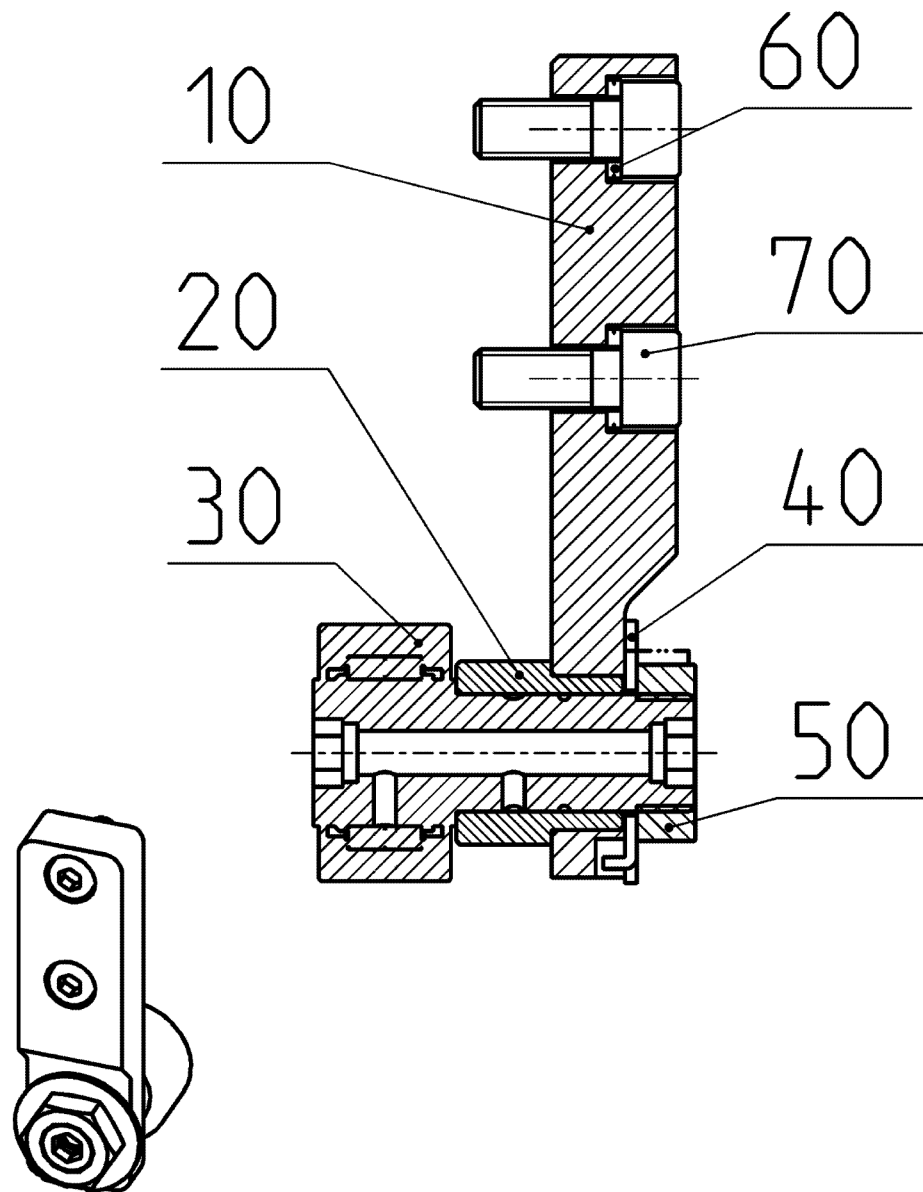
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013142S001 Hub__	85013164S001 Seaming turret_Lower part_complete			KHS-V02	Page 559



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013010S001 Lifting station_upper_	85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 560

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013102S001	Linear slide_Lifting station_lower Linearschlitten_Hubstation_lower	1,000	Units Stück	E						
20	301104220040	Angular contact ball bearing_single-row_ Schräggkugellager_einreihig_	3,000	Units Stück	E						
30	301021213820	Circlip_ Sicherungsring_	1,000	Units Stück	E						
40	85013097S001	Lifting gears_ Hubgetriebe_	1,000	Units Stück	E						
50	85013116S001	Washer_Lifting station_ Scheibe_Hubstation_	1,000	Units Stück	E						
60	301134278770	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	1,000	Units Stück	E						
70	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
80	85013107S001	Roller_Lifting cam_ Walze_Hubkurve_	1,000	Units Stück	E						
90	85013082S001	Washer disc_ Laufscheibe_	2,000	Units Stück	E						
100	85013103S001	Bearing shaft_ Lagerwelle_	1,000	Units Stück	E						
110	301132720470	Set screw_ Gewindestift_	1,000	Units Stück	E						
120	304999951265	Compression spring_ Druckfeder_	1,000	Units Stück	E						
130	85013098S001	Spring block_ Federblock_	1,000	Units Stück	E						
140	85013096S001	Linear slide_Lifting station_upper Linearschlitten_Hubstation_upper	1,000	Units Stück	E						
150	301132150701	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
160	301132721350	Set screw_ Gewindestift_	1,000	Units Stück	E						

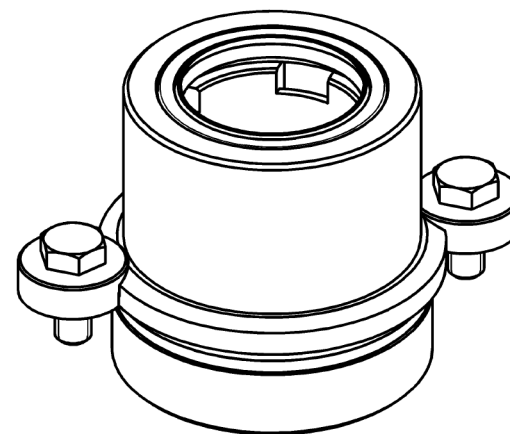
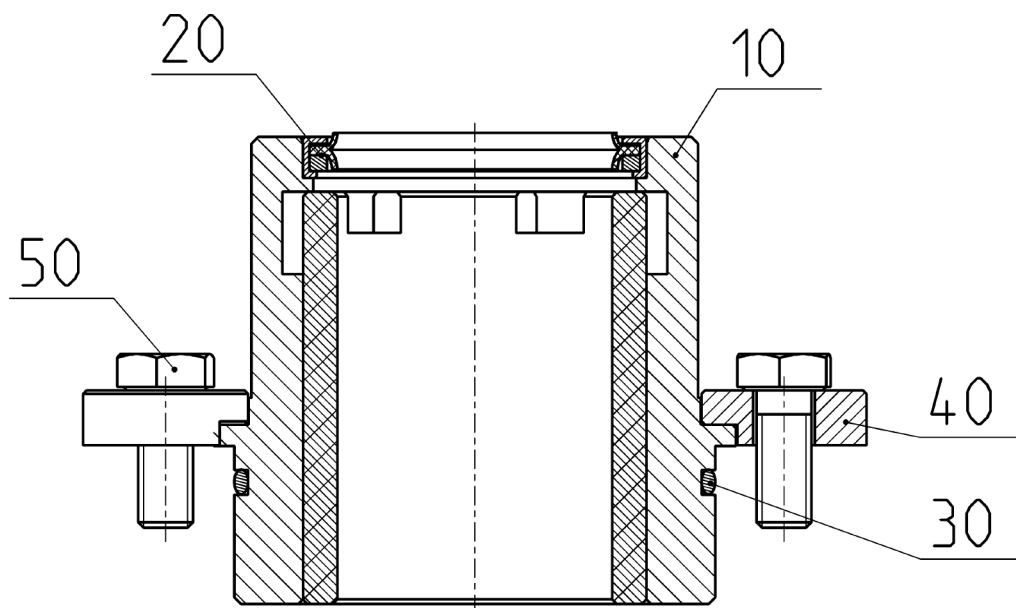
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013010S001 Lifting station_upper_	85013165S001 Seaming turret_Lower part_complete	KHS-V02	Page	561	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013105S001 Slide block__Assembly	85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 562

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013106S001	Slide block__ Gleitstein__	1,000	Units Stück	E						
20	85013109S001	Spacer sleeve__ Zwischenhülse__	1,000	Units Stück	E						
30	X05049227	Curved roller__ Kurvenrolle__	1,000	Units Stück	E						
40	301134220240	Safety plate__ Sicherungsblech__	1,000	Units Stück	E						
50	301133101680	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	1,000	Units Stück	E						
60	301134278760	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	2,000	Units Stück	E						
70	301132151220	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						

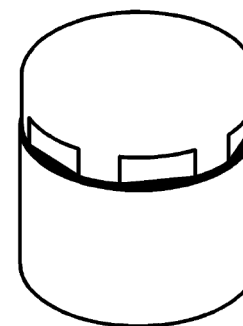
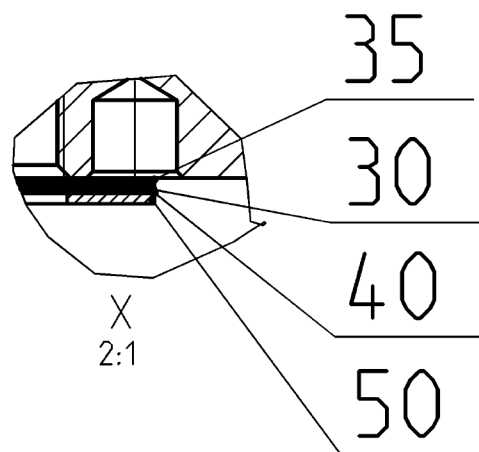
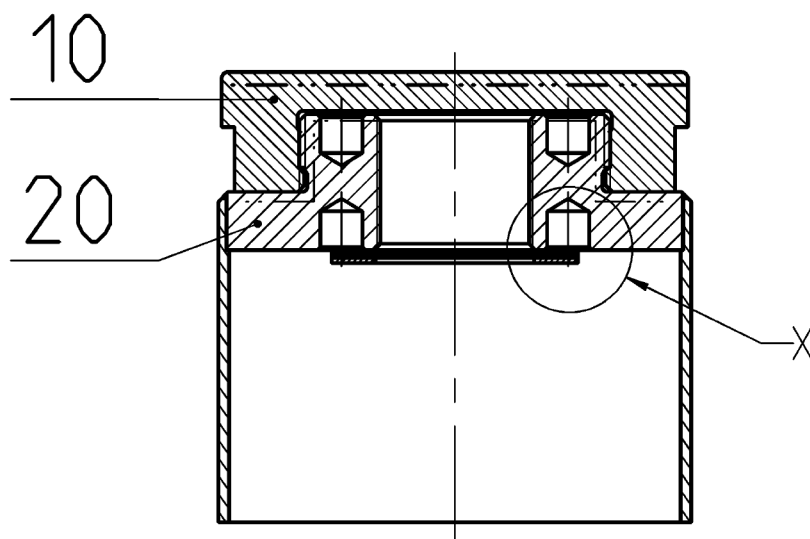
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013105S001 Slide block__Assembly	85013165S001 Seaming turret_Lower part_complete			KHS-V02	Page 563



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013099S001 Bushing_Lifting station_complete		85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 564

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013100S001	Flange bushing_Lifting station_ Flanschbuchse_Hubstation_	1,000	Units Stück	E						
20	85013203S001	Lip seal gasket_ Nuttingdichtung_	1,000	Units Stück	E						
30	301024011360	O-ring_ O-Ring_	1,000	Units Stück	E						
40	85013110S001	Clamping washer_ Klemmscheibe_	2,000	Units Stück	E						
50	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						

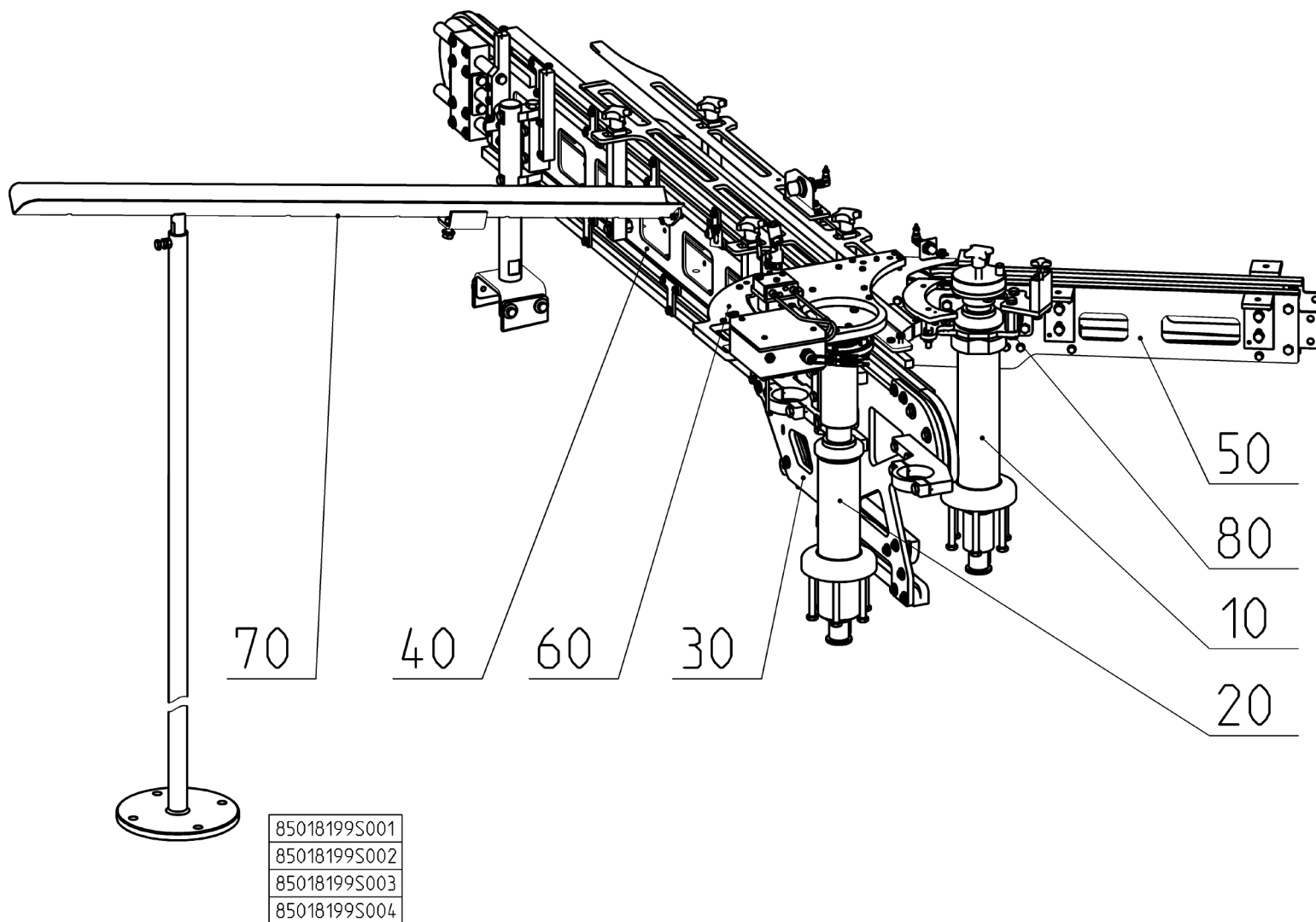
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013099S001 Bushing_Lifting station_complete	85013165S001 Seaming turret_Lower part_complete	KHS-V02	Page	565	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85013174S001 Lifting station_complete_		85013165S001 Seaming turret_Lower part_complete		KHS-V02 Page 566

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85013169S001	Can plate__72 mm Dosenteller__72 mm	1,000	Units Stück	E						
20	85013170S001	Support plate_complete_ Stützplatte_komplett_	1,000	Units Stück	E						
30	85013172S010	Shim_Can plate_ Passscheibe_Dosenteller_	2,000	Units Stück	E						
35	85013172S015	Shim_Can plate_ Passscheibe_Dosenteller_	4,000	Units Stück	E						
40	85013172S020	Shim_Can plate_ Passscheibe_Dosenteller_	1,000	Units Stück	E						
50	85013172S080	Shim_Can plate_ Passscheibe_Dosenteller_	2,000	Units Stück	E						

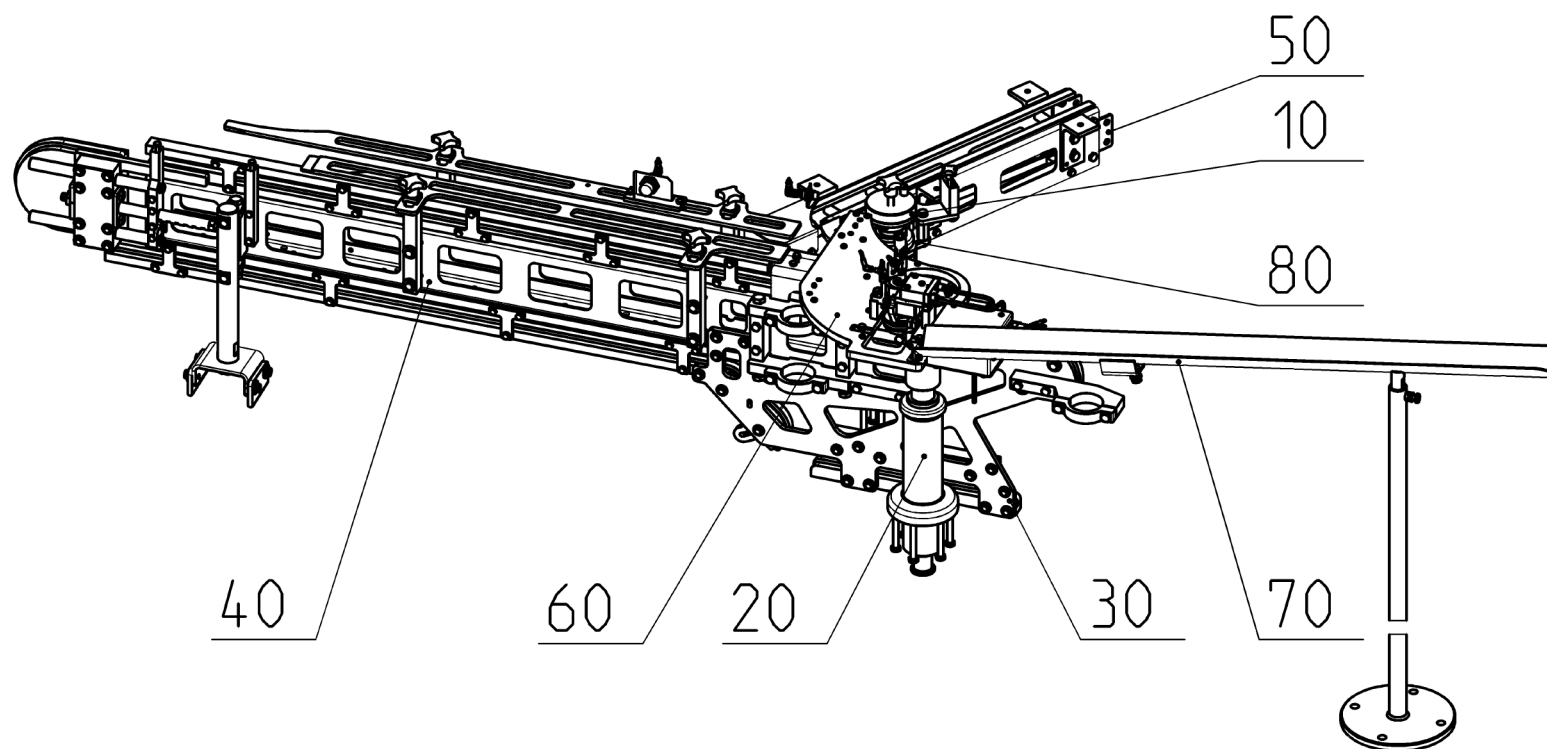
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85013174S001 Lifting station_complete_	85013165S001 Seaming turret_Lower part_complete	KHS-V02	Page	567	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018199S003 Transport_Can_		85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 568

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018045S001	Star mounting_Discharge star_ Sternlagerung_Auslaufstern_	1,000	Units Stück	E						572
20	85018040S001	Star mounting_Can infeed star_ Sternlagerung_Doseneinlaufstern_	1,000	Units Stück	E						578
30	85018082S001	Chain support_ Kettenunterstützung_	1,000	Units Stück	E						582
40	85018197S001	Infeed conveyor_complete_ Einlauftransporteur_komplett_	1,000	Units Stück	E						594
50	85018137S001	Output conveyor_ Abtransporteur_	1,000	Units Stück	E						634
60	85018070S001	Cap feed_ Verschlusszuführung_	1,000	Units Stück	E						640
70	85018155S003	Cap chute_complete_ Kappenrutsche_komplett_	1,000	Units Stück	E						652
80	85018133S001	Support bracket_ Tragkonsole_	1,000	Units Stück	E						656

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018199S003 Transport_Can_	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page 569

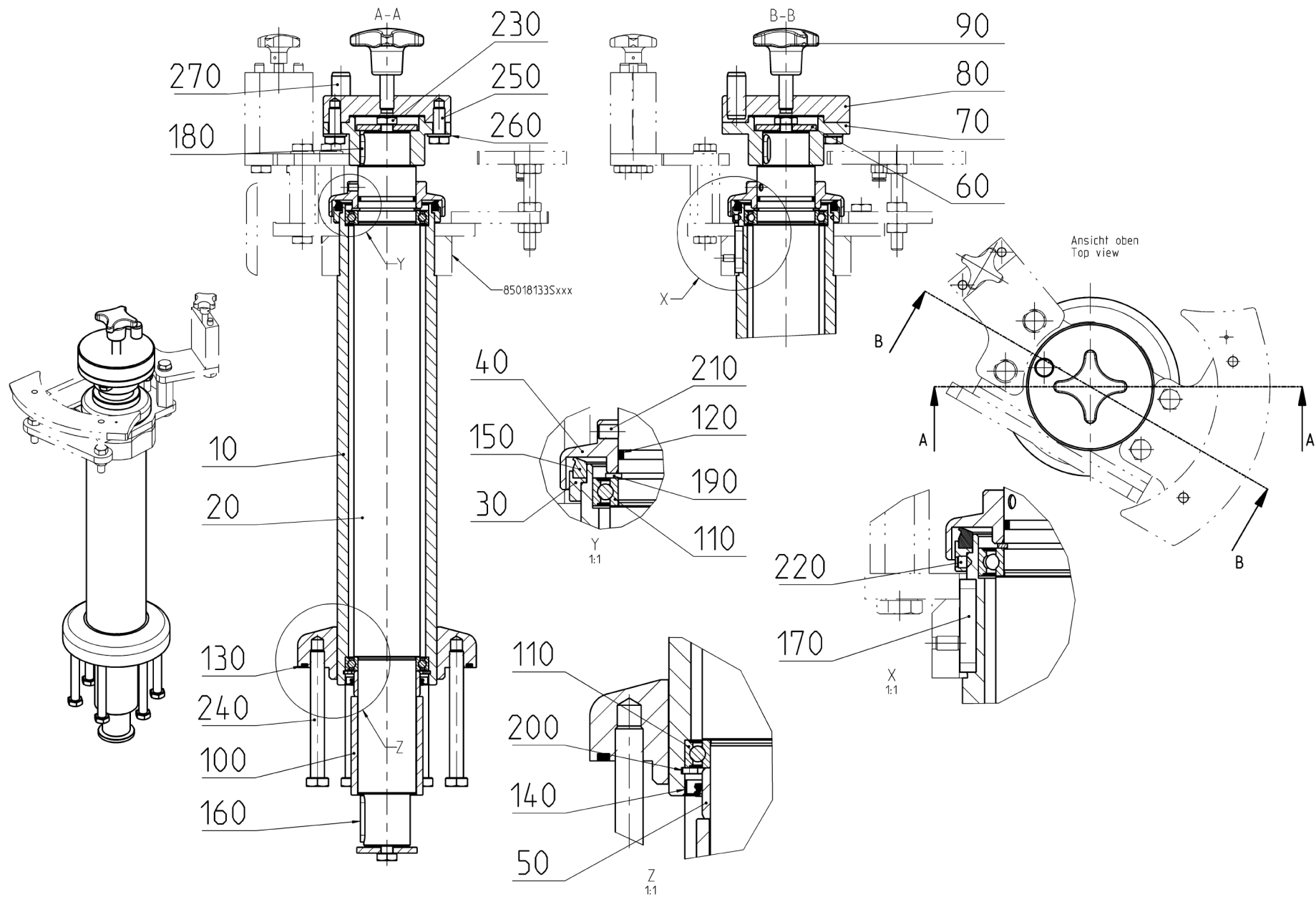


Part No.
85018199S001_F001
85018199S002_F001
85018199S003_F001
85018199S004_F001

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018199S003 Transport_Can_	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 570

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018045S001	Star mounting_Discharge star_ Sternlagerung_Auslaufstern_	1,000	Units Stück	E						572
20	85018040S001	Star mounting_Can infeed star_ Sternlagerung_Doseneinlaufstern_	1,000	Units Stück	E						578
30	85018082S001	Chain support_ Kettenunterstützung_	1,000	Units Stück	E						582
40	85018197S001	Infeed conveyor_complete_ Einlauftransporteur_komplett_	1,000	Units Stück	E						594
50	85018137S001	Output conveyor_ Abtransporteur_	1,000	Units Stück	E						634
60	85018070S001	Cap feed_ Verschlusszuführung_	1,000	Units Stück	E						640
70	85018155S003	Cap chute_complete_ Kappenrutsche_komplett_	1,000	Units Stück	E						652
80	85018133S001	Support bracket_ Tragkonsole_	1,000	Units Stück	E						656

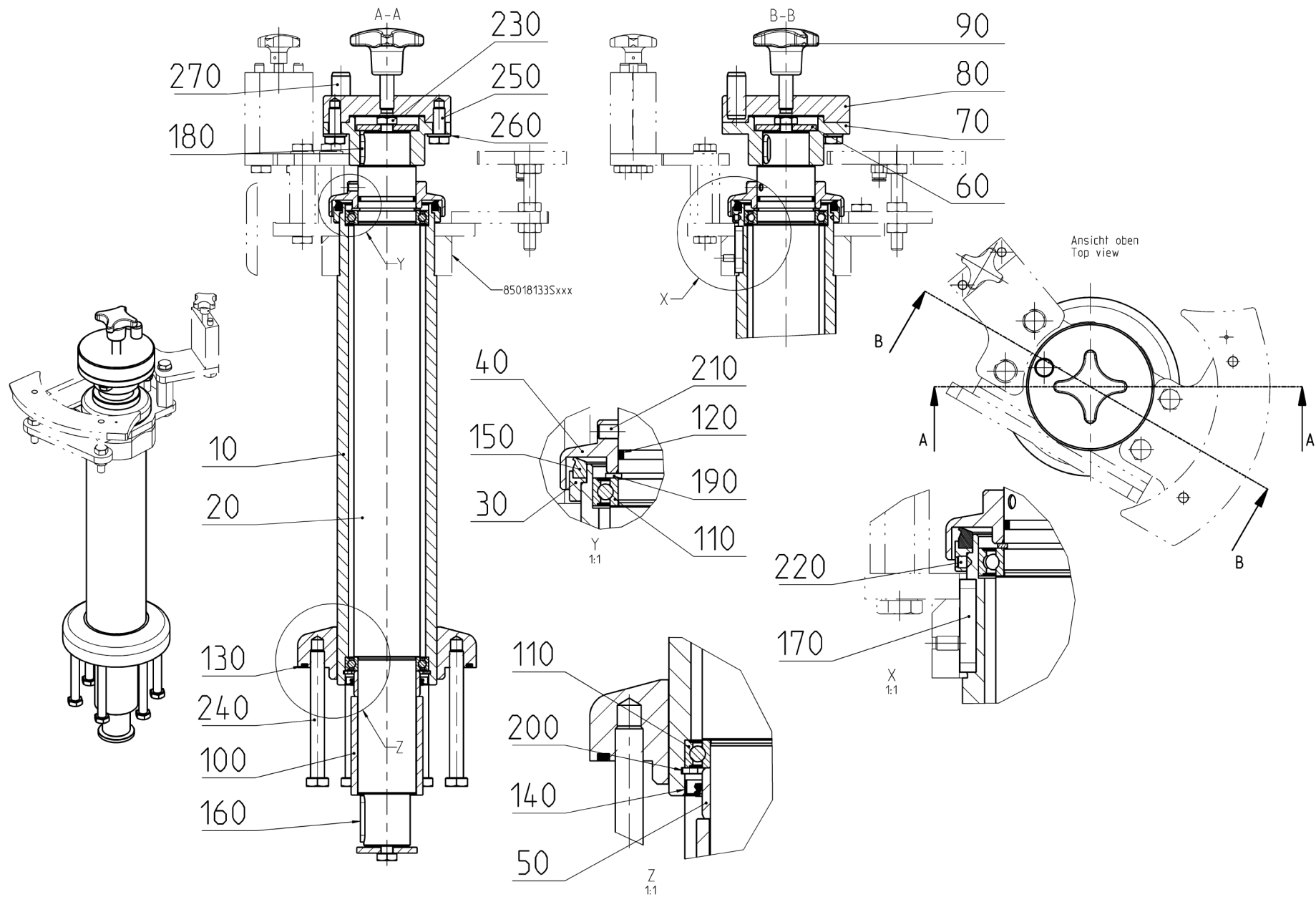
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018199S003 Transport_Can_	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page 571



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018045S001 Star mounting_Discharge star_	85018199S003 Transport_Can_		KHS-V02 Page 572

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018044S001	Pedestal bearing housing_ Stehlagergehäuse__	1,000	Units Stück	E						
20	85018043S001	Shaft_Discharge star_ Welle_Auslaufstern__	1,000	Units Stück	E						
30	85018101S001	Ring__	1,000	Units	E						
40	85018042S001	Cover ring_Star mounting_ Abdeckring_Sternlagerung__	1,000	Units Stück	E						
50	85018038S001	Wear ring_ Schleißring__	1,000	Units Stück	E						
60	85018051S001	Washer_ Scheibe__	2,000	Units Stück	E						
70	85018047S001	Adjustment plate_ Stellplatte__	1,000	Units Stück	E						
80	85018048S001	Adaptor disc_Discharge star_ Adapterscheibe_Auslaufstern__	1,000	Units Stück	E						
90	85018049S001	Gripper_ Greifer__	1,000	Units Stück	E						576
100	85018117S001	Spacer__	1,000	Units	E						
110	301104207821	Deep groove ball bearing_ Rillenkugellager__	2,000	Units Stück	E						
120	301024016340	O-ring_ O-Ring__	1,000	Units Stück	E						
130	301026012850	O-ring_ O-Ring__	1,000	Units Stück	E						
140	301024216551	Radial packing ring_ Radial-Wellendichtring__	1,000	Units Stück	E						
150	301024522260	VA-ring_ VA-Ring__	1,000	Units Stück	E						
160	301137132940	Feather key_ Passfeder__	1,000	Units Stück	E						
170	301137132170	Feather key_ Passfeder__	1,000	Units Stück	E						
180	X09006204	Feather key_ Passfeder__	1,000	Units Stück	E						

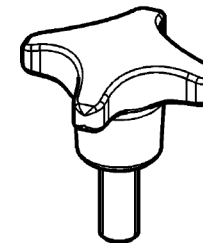
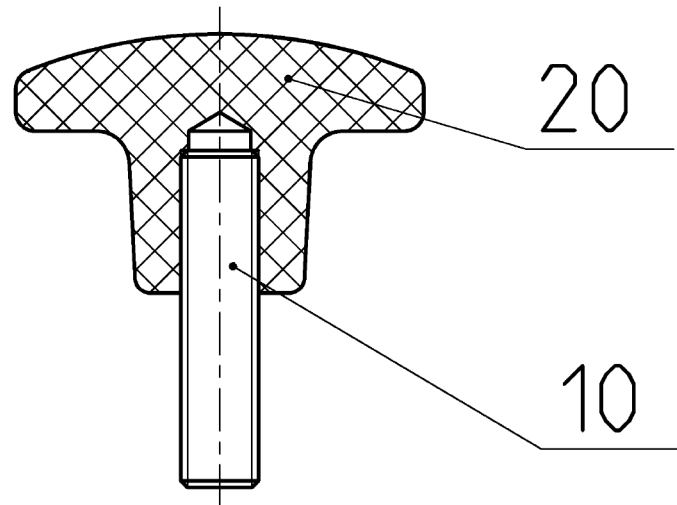
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018045S001 Star mounting_Discharge star_	85018199S003 Transport_Can_			KHS-V02	Page	573



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018045S001 Star mounting_Discharge star_		85018199S003 Transport_Can_		KHS-V02 Page 574

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301021211050	Circlip__ Sicherungsring__	1,000	Units Stück	E						
200	301021214230	Circlip__ Sicherungsring__	1,000	Units Stück	E						
210	301132710720	Set screw__ Gewindestift__	1,000	Units Stück	E						
220	301132710010	Set screw__ Gewindestift__	1,000	Units Stück	E						
230	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
240	301132173600	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						
250	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
260	301134230150	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
270	301137218120	Straight pin__ Zylinderstift__	1,000	Units Stück	E						

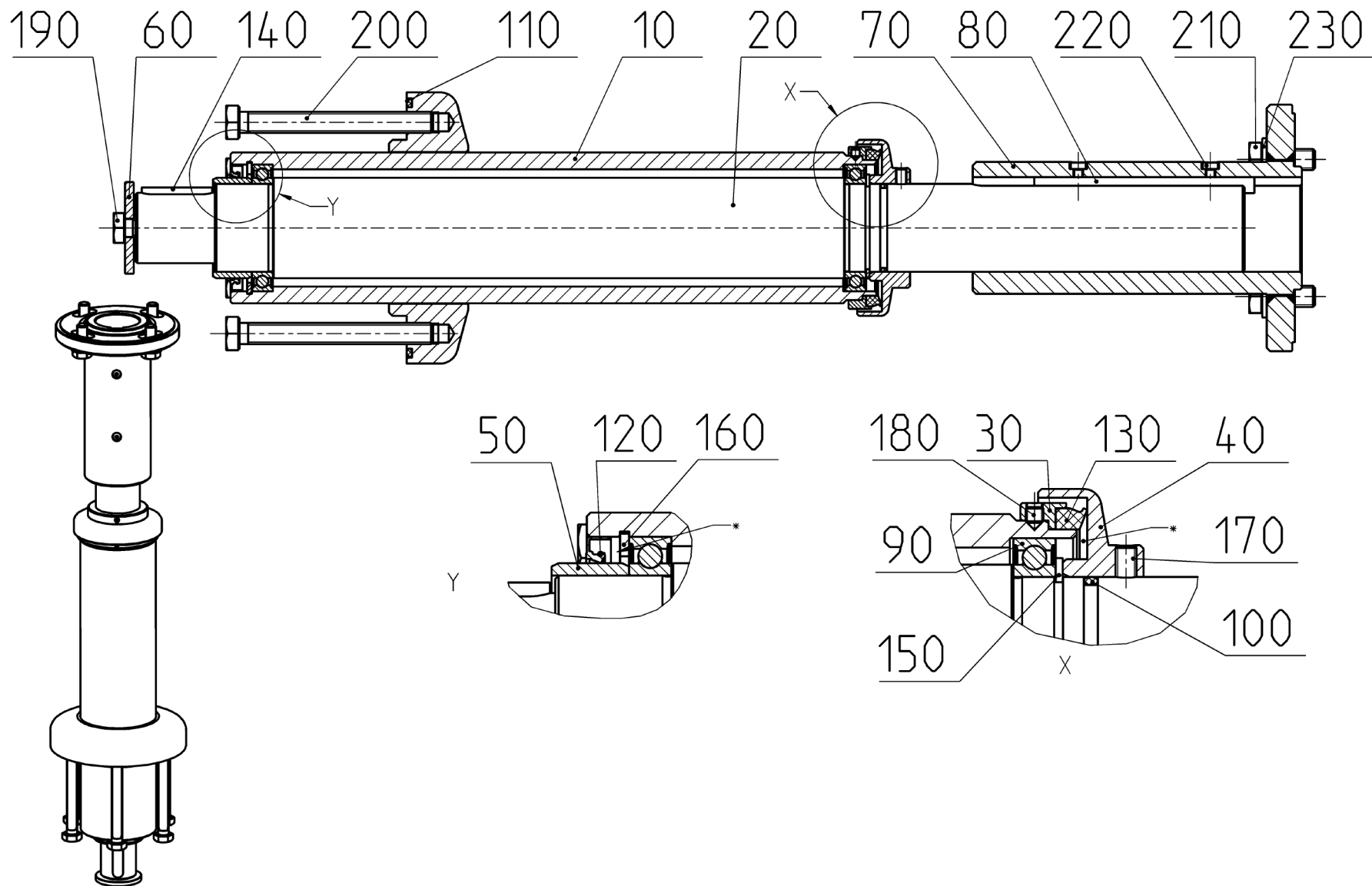
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018045S001 Star mounting_Discharge star_	85018199S003 Transport_Can_			KHS-V02	Page 575



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018049S001 Gripper__	85018045S001 Star mounting_Discharge star_		KHS-V02 Page 576

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018050S001	Thread bolt__ Gewindebolzen__	1,000	Units Stück	E						
20	301023094190	Star handle__ Kreuzgriff__	1,000	Units Stück	E						

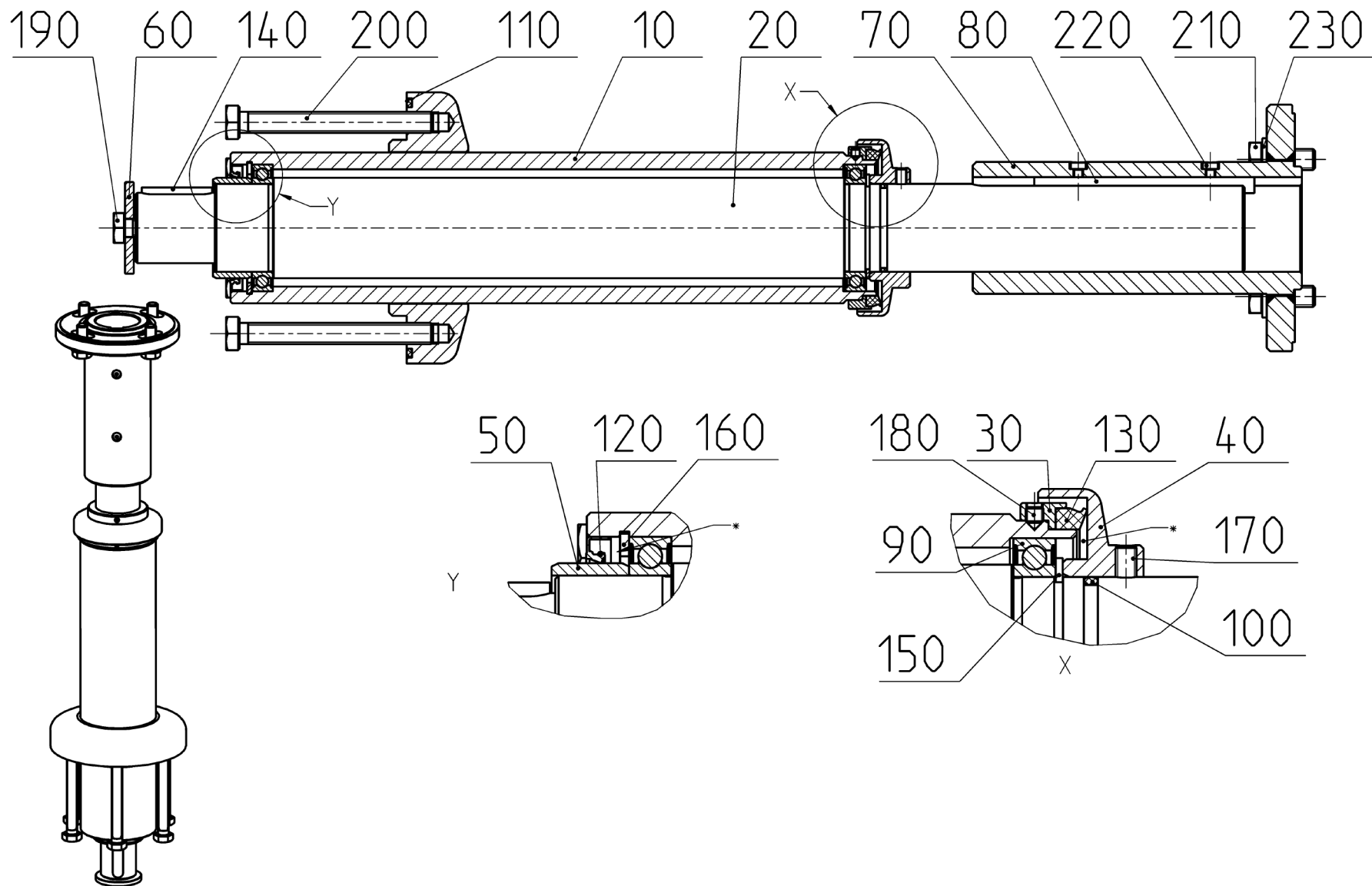
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018049S001 Gripper__	85018045S001 Star mounting_Discharge star_			KHS-V02	Page	577



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018040S001 Star mounting_Can infeed star_	85018199S003 Transport_Can_		KHS-V02 Page 578

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018036S001	Pedestal bearing housing_Can infeed star Stehlagergehäuse_Doseneinlaufstern_	1,000	Units Stück	E						
20	85018039S001	Shaft_Can infeed star_bottom Welle_Doseneinlaufstern_bottom	1,000	Units Stück	E						
30	85018101S001	Ring__	1,000	Units	E						
40	85018042S001	Cover ring_Star mounting_ Abdeckring_Sternlagerung_	1,000	Units Stück	E						
50	85018038S001	Wear ring_ Schleißring__	1,000	Units Stück	E						
60	85018051S001	Washer_ Scheibe__	1,000	Units Stück	E						
70	85018027S001	Hub flange_Can infeed star_ Nabenflansch_Doseneinlaufstern_	1,000	Units Stück	E						
80	85018035S001	Feather key__14x9x125 Passfeder__14x9x125	1,000	Units Stück	E						
90	301104207821	Deep groove ball bearing_ Rillenkugellager__	2,000	Units Stück	E						
100	301024016340	O-ring_ O-Ring__	1,000	Units Stück	E						
110	301026012850	O-ring_ O-Ring__	1,000	Units Stück	E						
120	301024216551	Radial packing ring_ Radial-Wellendichtring__	1,000	Units Stück	E						
130	301024522260	VA-ring_ VA-Ring__	1,000	Units Stück	E						
140	301137132940	Feather key_ Passfeder__	1,000	Units Stück	E						
150	301021211050	Circlip_ Sicherungsring__	1,000	Units Stück	E						
160	301021214230	Circlip_ Sicherungsring__	1,000	Units Stück	E						
170	301132710720	Set screw_ Gewindestift__	1,000	Units Stück	E						
180	301132710010	Set screw_ Gewindestift__	1,000	Units Stück	E						

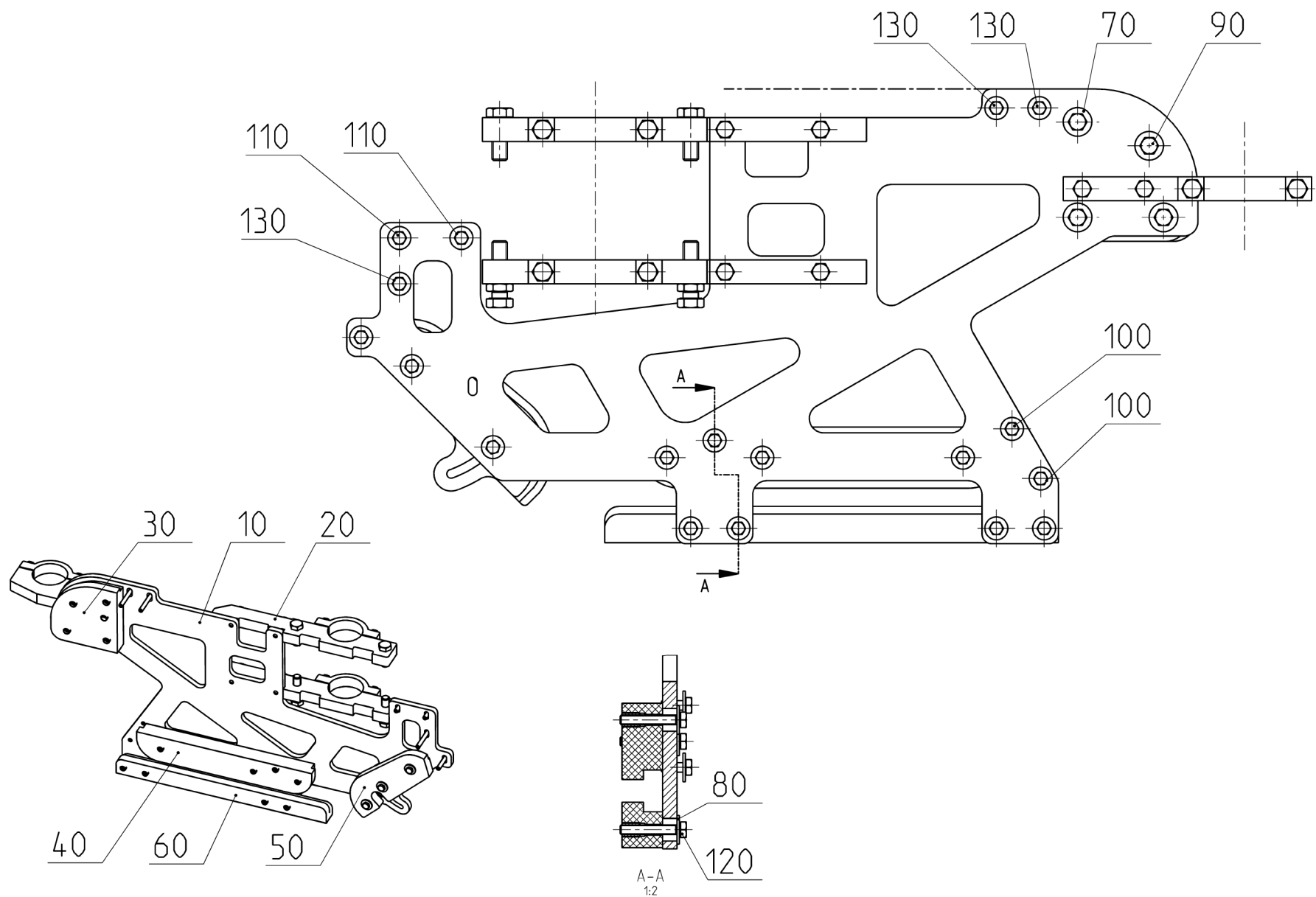
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018040S001 Star mounting_Can infeed star_	85018199S003 Transport_Can_			KHS-V02	Page 579



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018040S001 Star mounting_Can infeed star_	85018199S003 Transport_Can_		KHS-V02 Page 580

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
200	301132173600	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
210	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
220	X04183623	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
230	301134230180	Washer_ Unterlegscheibe__	4,000	Units Stück	E						

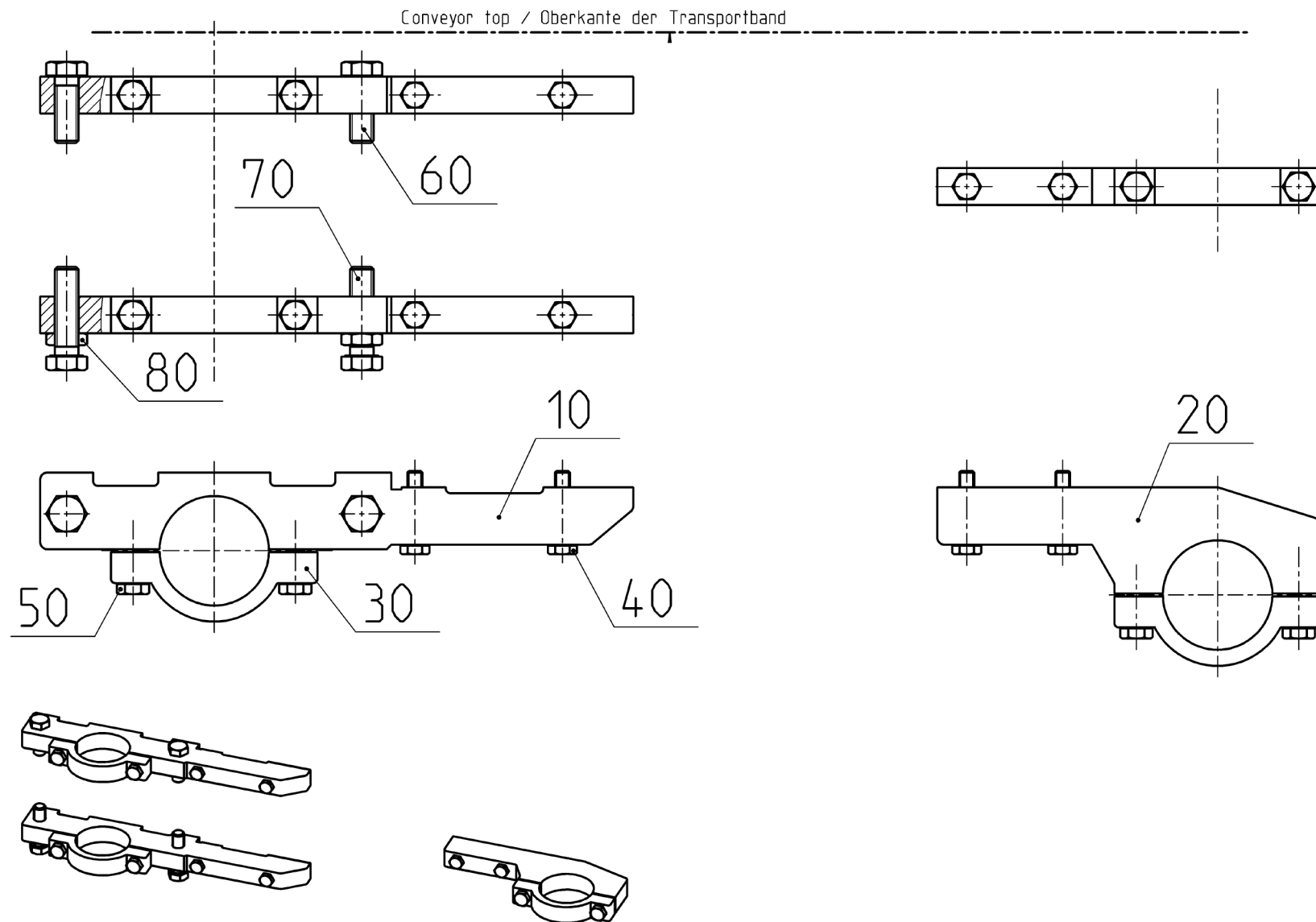
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Subassembly	85018040S001 Star mounting_Can infeed star_	85018199S003 Transport_Can_			KHS-V02	Page	581



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018082S001 Chain support__		85018199S003 Transport_Can_		KHS-V02 Page 582

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018074S001	Support plate__ Stützplatte__	1,000	Units Stück	E						
20	85018103S001	Clamping element__ Befestigungselement__	1,000	Units Stück	E						584
30	85018075S001	Tensioning curve__ Spannkurve__	1,000	Units Stück	E						586
40	85018076S001	Chain guide__ Kettenführung__	1,000	Units Stück	E						588
50	85018196S001	Tensioning unit__ Spanneinheit__	1,000	Units Stück	E						590
60	85018078S001	Chain guide__ Kettenführung__	1,000	Units Stück	E						592
70	301134250600	Washer__ Scheibe__	4,000	Units Stück	E						
80	301134250510	Washer__ Scheibe__	16,000	Units Stück	E						
90	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
110	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
120	301132171920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	9,000	Units Stück	E						
130	301132171961	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						

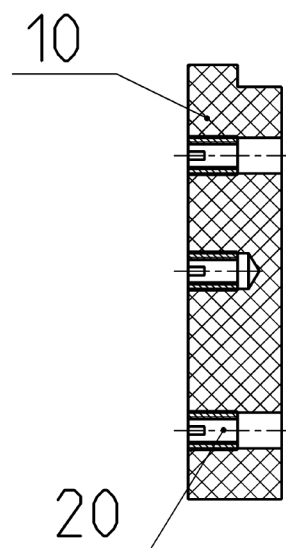
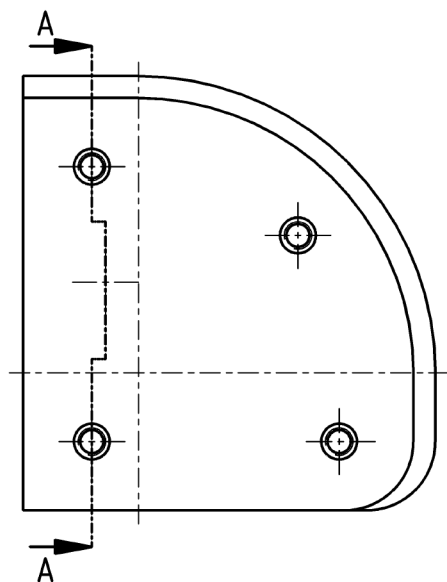
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018082S001 Chain support__	85018199S003 Transport_Can_		KHS-V02	Page	583



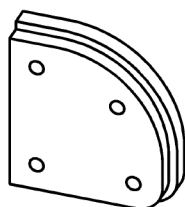
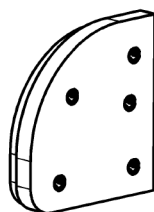
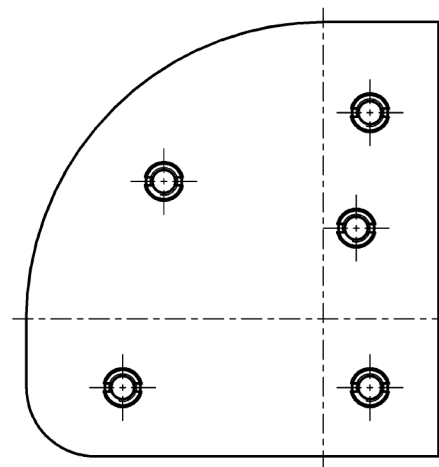
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018103S001 Clamping element__	85018082S001 Chain support__		KHS-V02 Page 584

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018073S001	Clamp plate__ Klammerblech__	2,000	Units Stück	E						
20	85018083S001	Clamp plate__ Klammerblech__	1,000	Units Stück	E						
30	85018072S001	Clamping part__ Klemmteil__	3,000	Units Stück	E						
40	301132172570	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
50	301132173120	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
60	301132174023	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
70	301132174150	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301133101580	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018103S001 Clamping element__	85018082S001 Chain support__			KHS-V02	Page	585



A-A



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

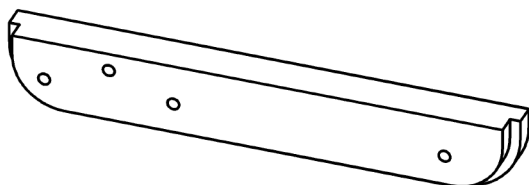
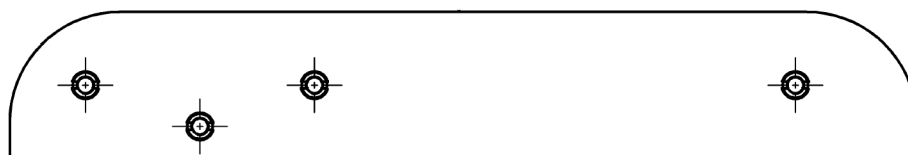
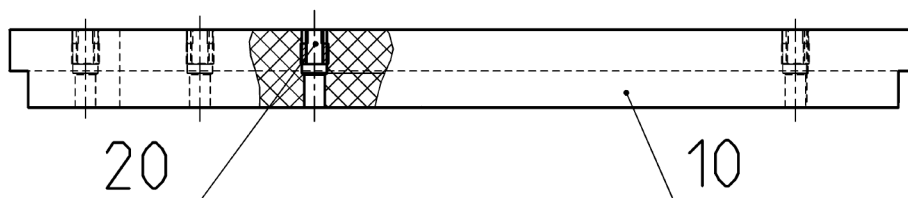
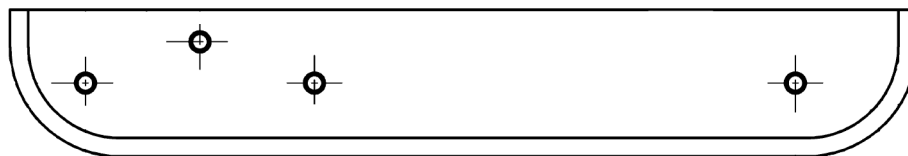
Subassembly 85018075S001 Tensioning curve__

85018082S001 Chain support__

KHS-V02 Page 586

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911523	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	5,000	Units Stück	E						

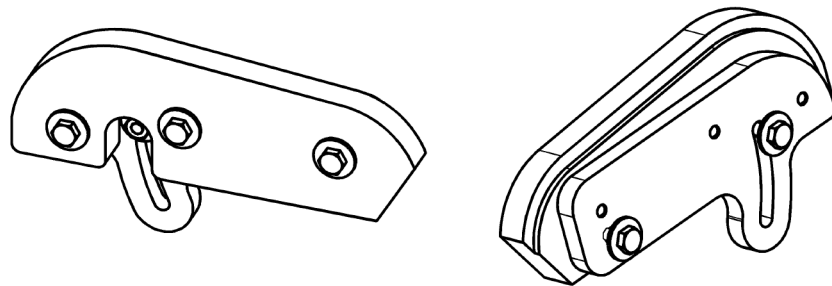
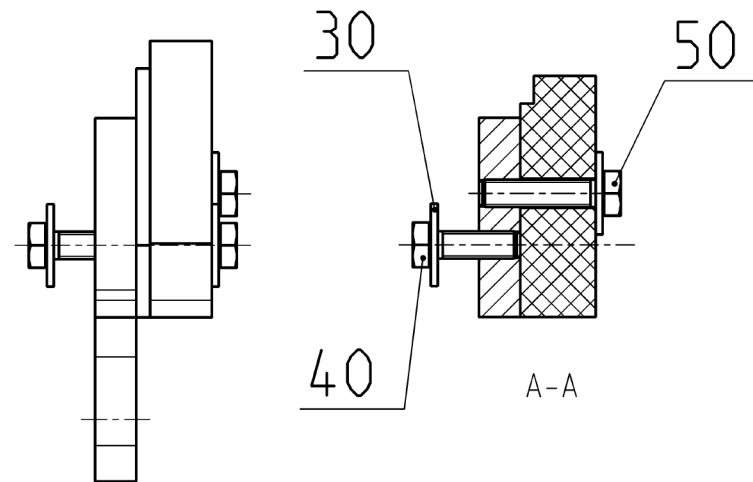
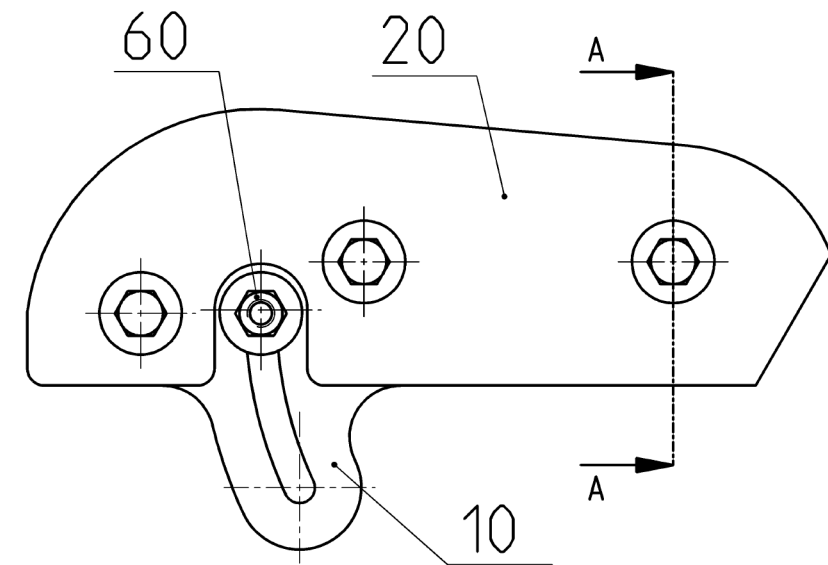
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018075S001 Tensioning curve__	85018082S001 Chain support__			KHS-V02	Page 587



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018076S001 Chain guide__	85018082S001 Chain support__		KHS-V02 Page 588

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203621420	Board__ Tafel__	1,000	Units Stück	E						
20	301133911433	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	4,000	Units Stück	E						

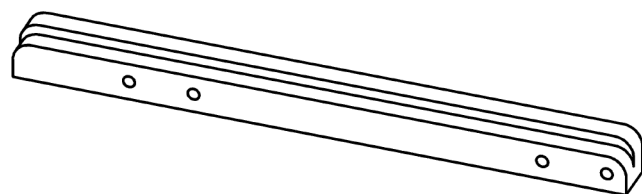
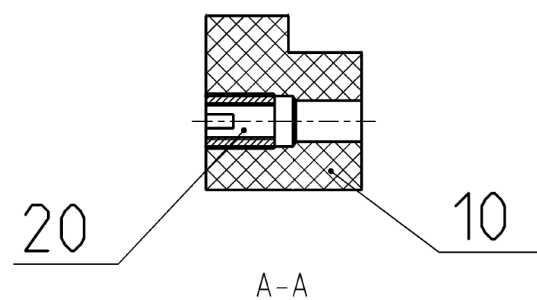
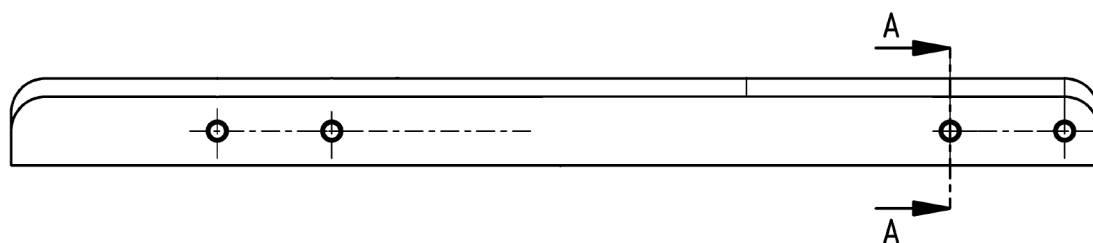
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018076S001 Chain guide__	85018082S001 Chain support__			KHS-V02	Page 589



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018196S001 Tensioning unit__	85018082S001 Chain support__	KHS-V02	Page 590

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018194S001	Tension lever__ Spannhebel__	1,000	Units Stück	E						
20	85018195S001	Chain guide__ Kettenführung__	1,000	Units Stück	E						
30	301134250510	Washer__ Scheibe__	6,000	Units Stück	E						
40	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
50	301132171770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
60	301133120170	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						

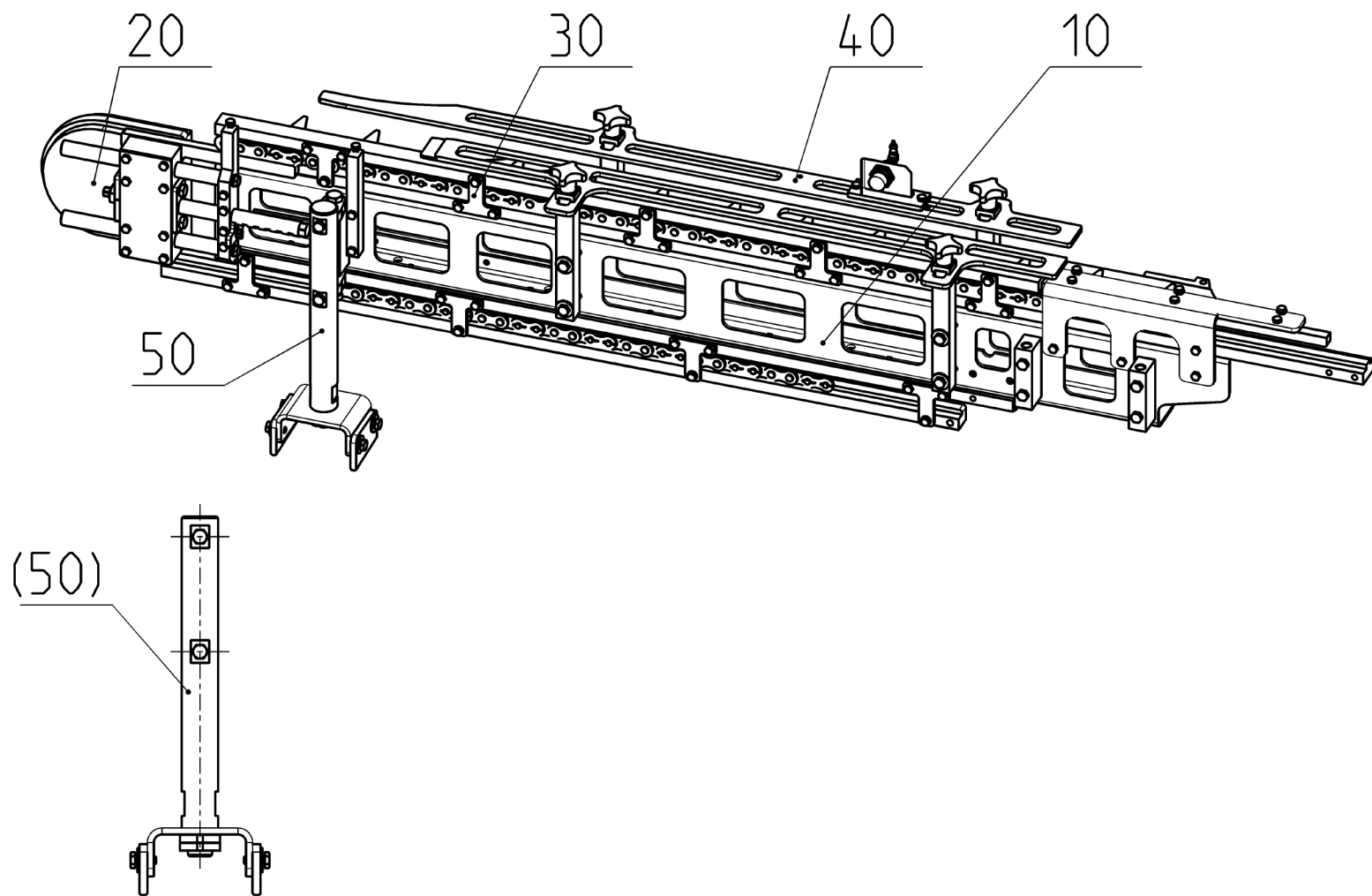
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018196S001 Tensioning unit__	85018082S001 Chain support__			KHS-V02	Page 59



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018078S001 Chain guide__	85018082S001 Chain support__		KHS-V02 Page 592

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203621420	Board__ Tafel__	1,000	Units Stück	E						
20	301133911433	Threaded insert__Ensats 302 Gewindeeinsatz__Ensats 302	4,000	Units Stück	E						

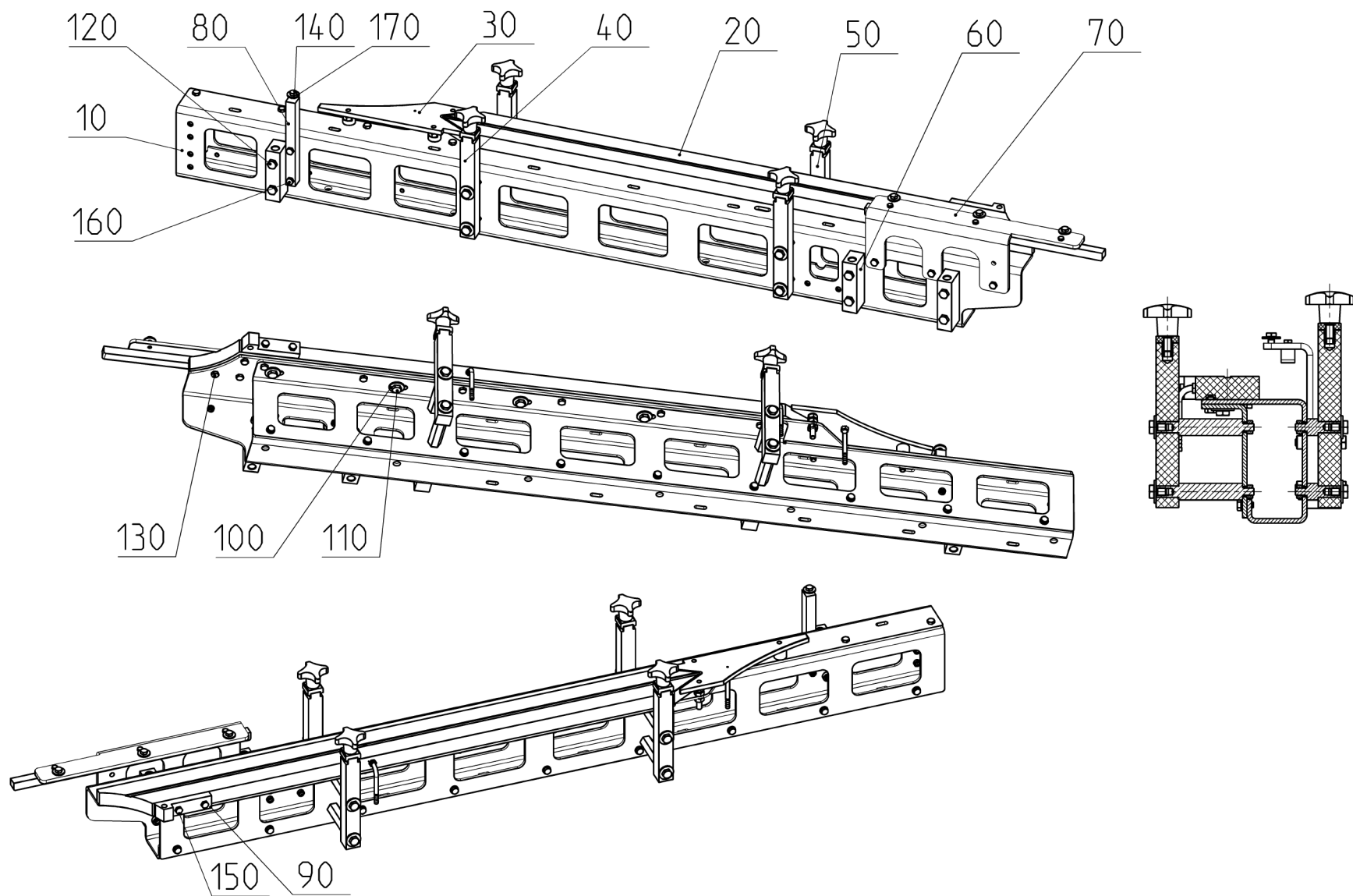
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018078S001 Chain guide__	85018082S001 Chain support__			KHS-V02	Page 593



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018197S001 Infeed conveyor_complete_	85018199S003 Transport_Can_		KHS-V02 Page 594

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018169S001	Infeed conveyor_Pre-assembly_ Einlauftransport_Vormontage_	1,000	Units Stück	E						596
20	85018198S001	Tensioning unit_ Spanneinheit_	1,000	Units Stück	E						618
30	85018170S002	Chain support_ Kettenunterstützung_	1,000	Units Stück	E						624
40	85018181S001	Can guide_Infeed conveyor_complete Dosenführung_Einlauftransport_complete	1,000	Units Stück	E						630
50	85018182S001	Supporting jack_Conveyor_ Stützfuß_Transporteur_	1,000	Units Stück	E						632

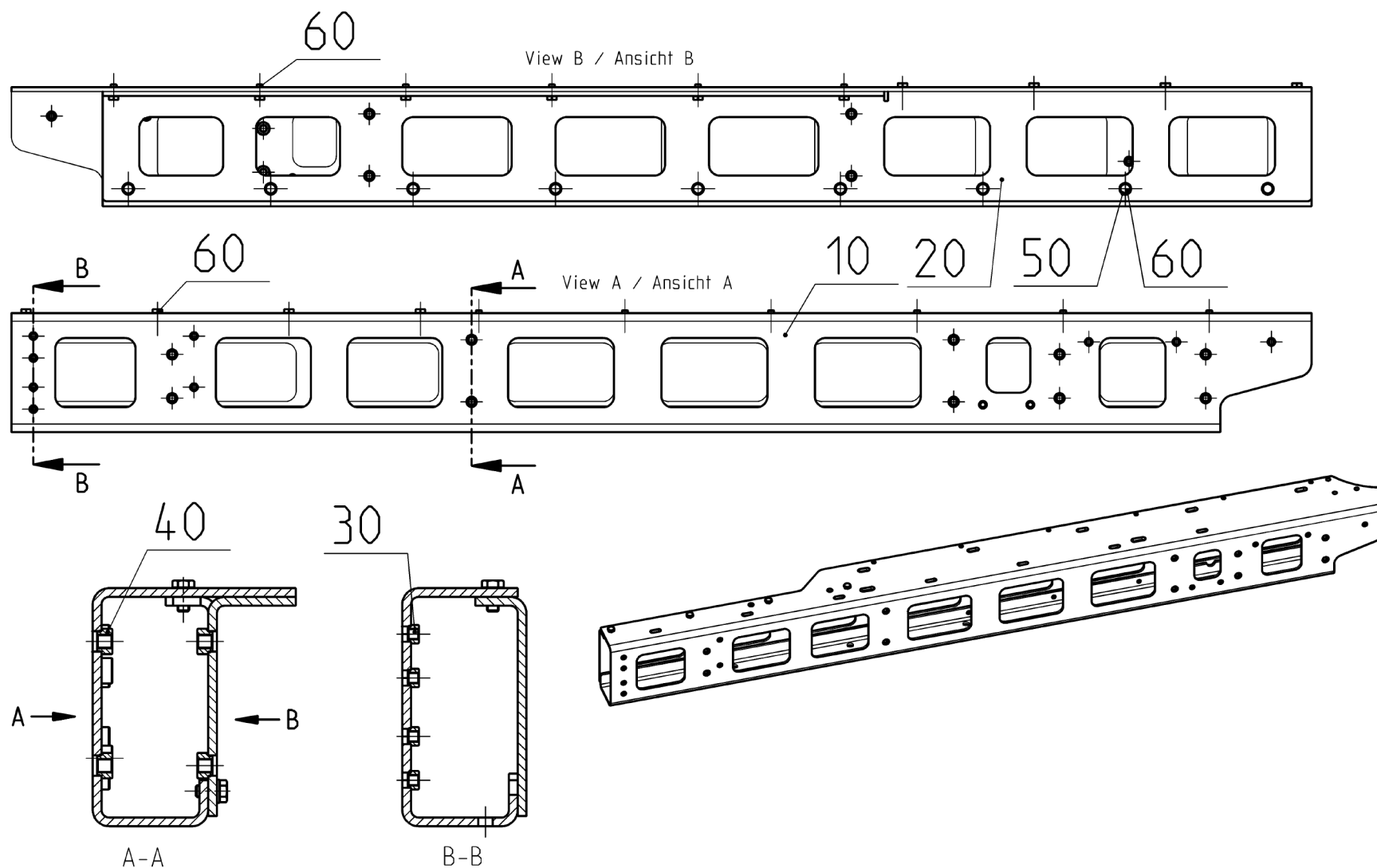
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018197S001 Infeed conveyor_complete_	85018199S003 Transport_Can_		KHS-V02	Page	595



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018169S001 Infeed conveyor_Pre-assembly_		85018197S001 Infeed conveyor_complete_		KHS-V02 Page 596

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018106S001	Sheet metal profile_ Blechprofil_	1,000	Units Stück	E						598
20	85018108S001	Slideway_complete_ Gleitbahn_komplett_	1,000	Units Stück	E						600
30	85018176S001	Wear plate_Infeed_Complete Schleifblech_Aufgabe_Complete	1,000	Units Stück	E						602
40	85018167S001	Guide support_complete_ Führungshalter_komplett_	2,000	Units Stück	E						606
50	85018167S002	Guide support_complete_ Führungshalter_komplett_	2,000	Units Stück	E						610
60	85018174S001	Supporting bar_ Haltestab_	3,000	Units Stück	E						
70	85018168S001	End guide_ Endführung_	1,000	Units Stück	E						614
80	85018112S001	Guide support_ Führungshalter_	1,000	Units Stück	E						
90	85018097S001	Support bracket_ Tragkonsole_	1,000	Units Stück	E						
100	301134250600	Washer_ Scheibe_	5,000	Units Stück	E						
110	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	5,000	Units Stück	E						
120	301132172670	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
130	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
140	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
150	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
160	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301134250510	Washer_ Scheibe_	1,000	Units Stück	E						

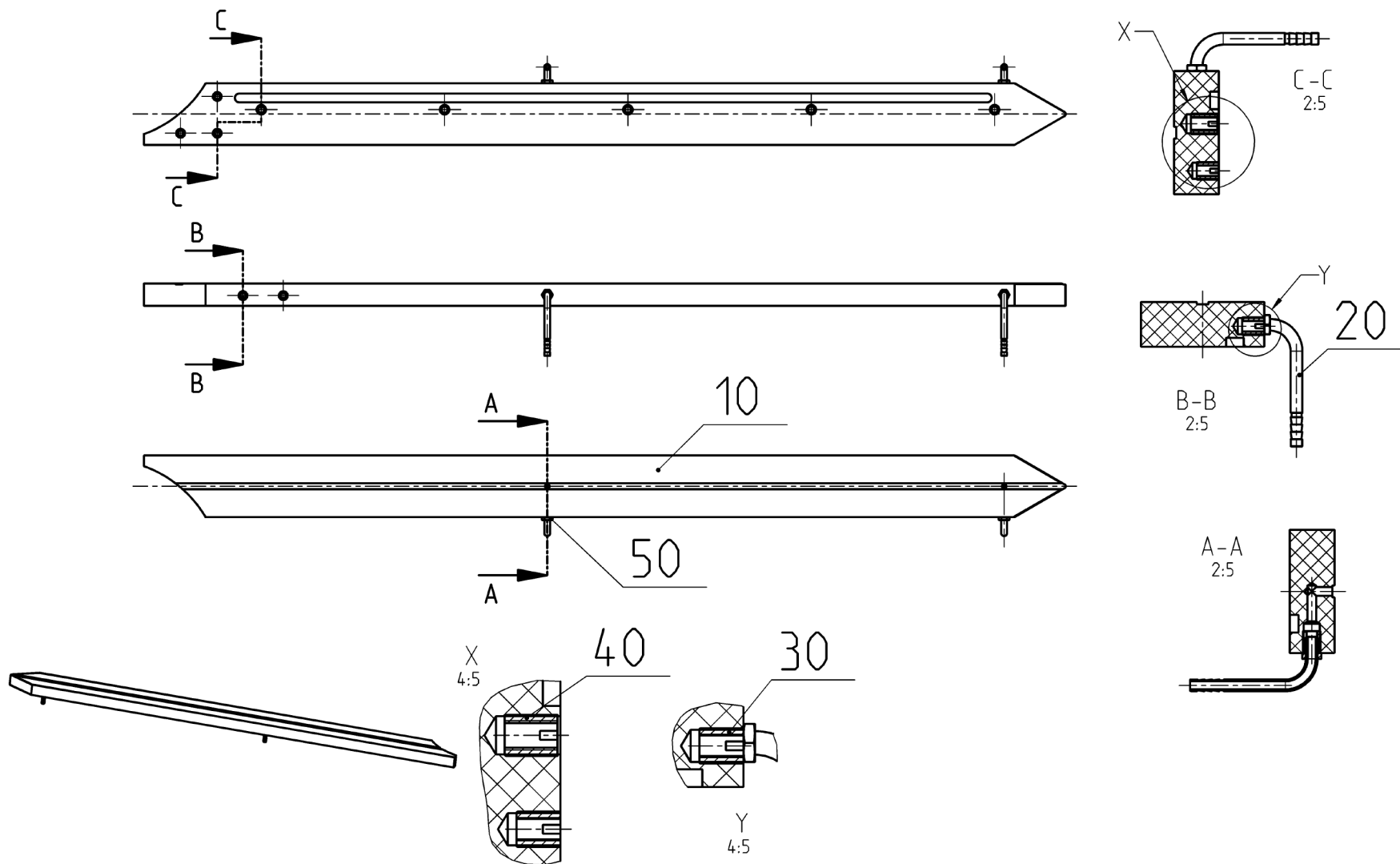
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018169S001 Infeed conveyor_Pre-assembly_	85018197S001 Infeed conveyor_complete_			KHS-V02	Page	597



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018106S001 Sheet metal profile__	85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 598

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018104S001	Sheet metal profile__ Blechprofil__	1,000	Units Stück	E						
20	85018105S001	Sheet metal profile__ Blechprofil__	1,000	Units Stück	E						
30	301133901970	Self-Clinching Nut__ Einpressmutter__	11,000	Units Stück	E						
40	301133901990	Self-Clinching Nut__ Einpressmutter__	14,000	Units Stück	E						
50	301134230120	Washer__ Unterlegscheibe__	9,000	Units Stück	E						
60	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	19,000	Units Stück	E						

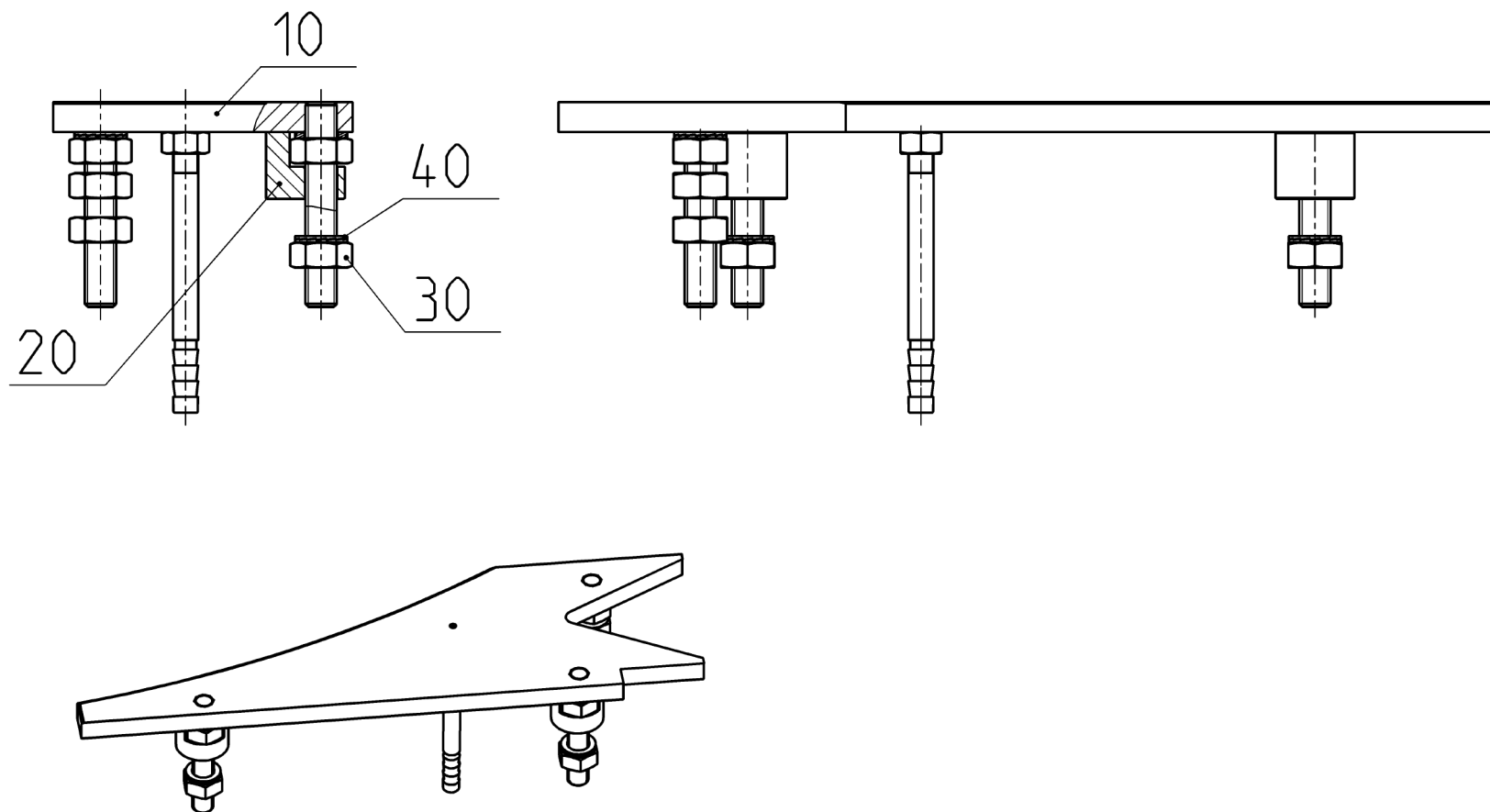
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018106S001 Sheet metal profile__	85018169S001 Infeed conveyor_Pre-assembly__	KHS-V02	Page	599	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018108S001 Slideway_complete_		85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 600

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018107S001	Slideway__ Gleitbahn__	1,000	Units Stück	E						
20	85018127S001	Elbow connection__ Winkelanschluss__	2,000	Units Stück	E						
30	301133911433	Threaded insert__ Ensat 302 Gewindeeinsatz__ Ensat 302	7,000	Units Stück	E						
40	301133911523	Threaded insert__ Ensat 302 Gewindeeinsatz__ Ensat 302	5,000	Units Stück	E						
50	301133100580	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form__	2,000	Units Stück	E						

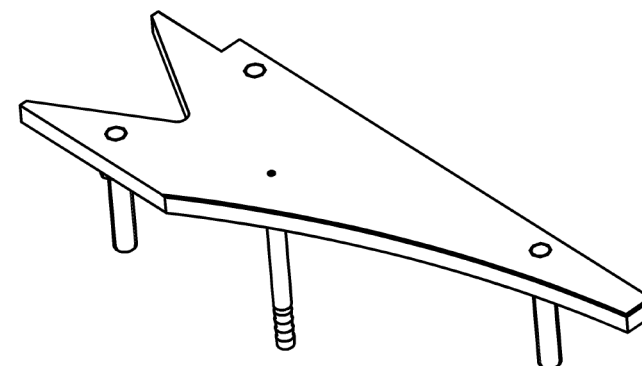
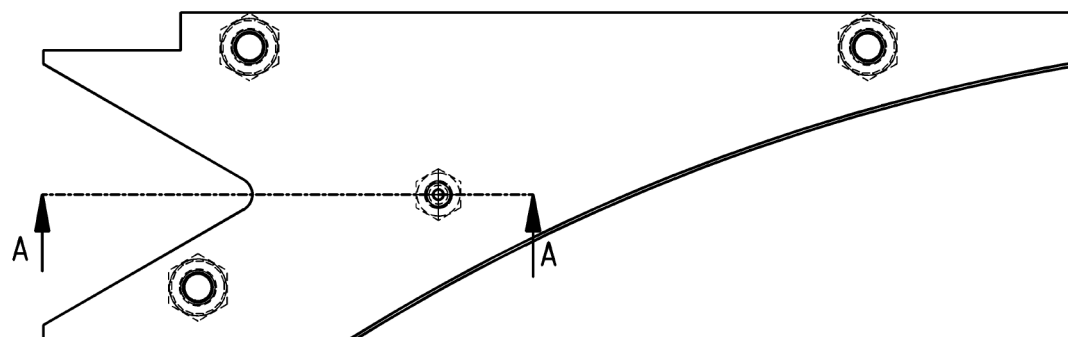
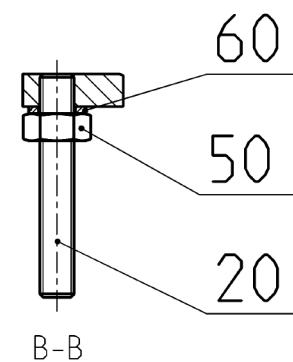
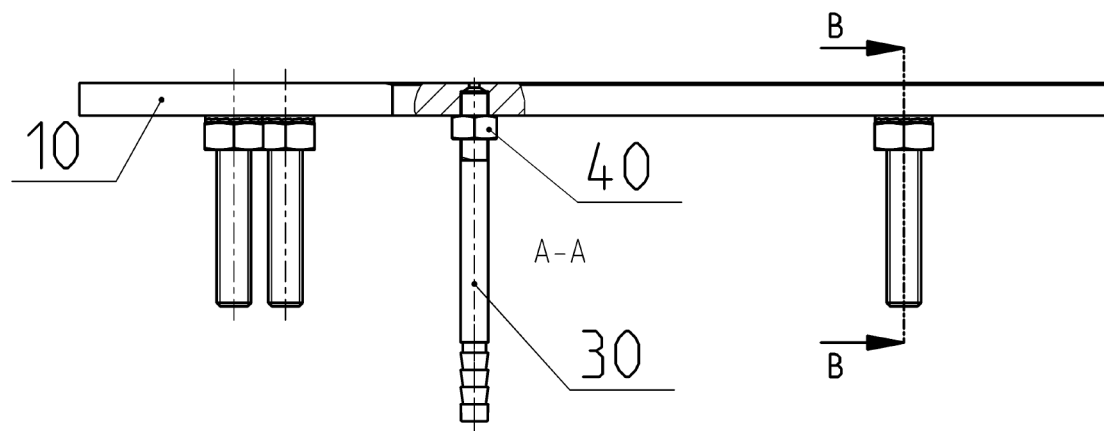
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018108S001 Slideway_complete__	85018169S001 Infeed conveyor_Pre-assembly__	KHS-V02	Page	601	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018176S001 Wear plate_Infeed_Complete	85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 602

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018009S001	Wear plate_Infeed_ Schleifblech_Aufgabe_	1,000	Units Stück	E						604
20	85018109S001	Bushing_ Buchse_	2,000	Units Stück	E						
30	301133120220	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
40	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	2,000	Units Stück	E						

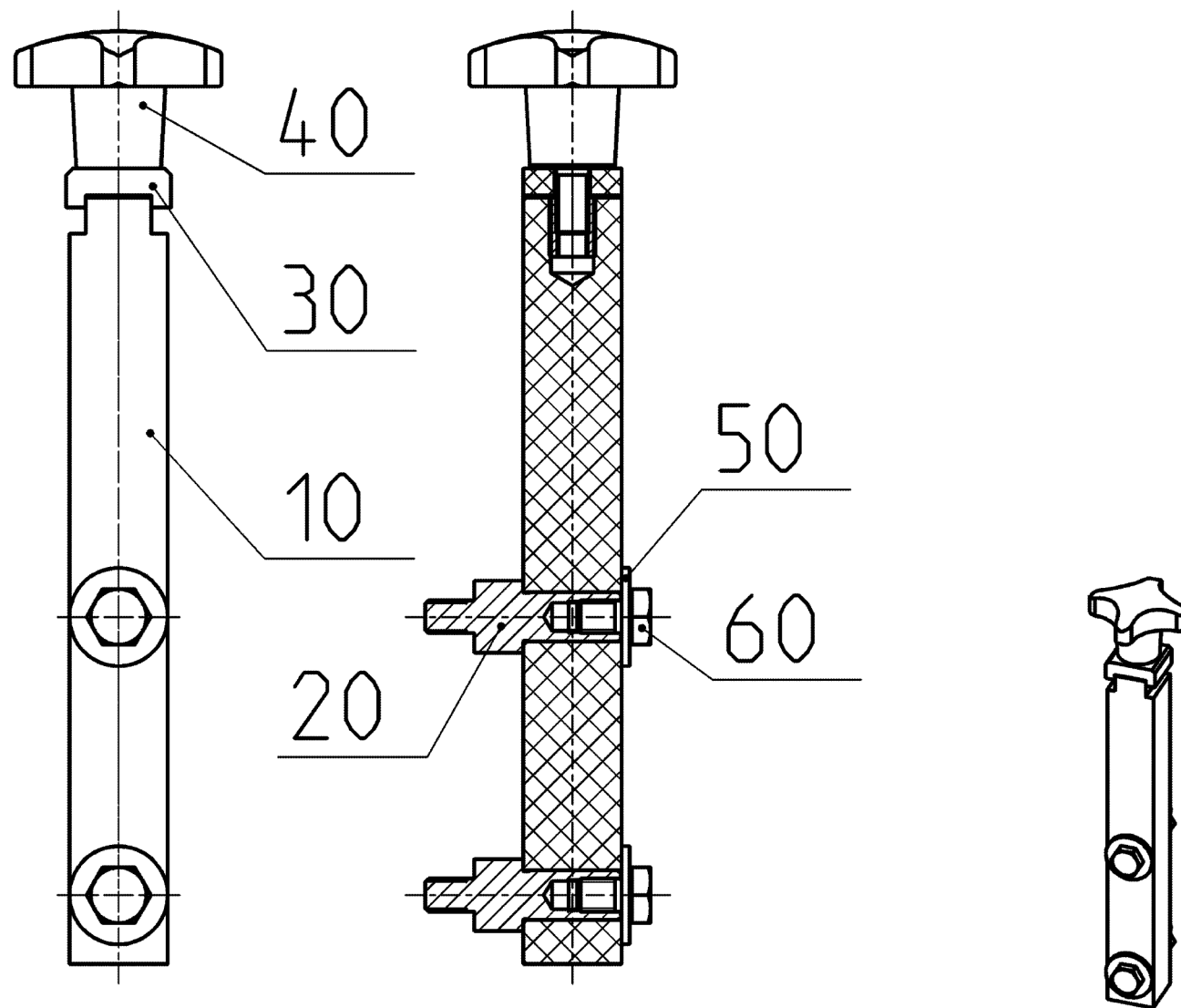
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018176S001 Wear plate_Infeed_Complete	85018169S001 Infeed conveyor_Pre-assembly_	KHS-V02	Page	603	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018009S001 Wear plate_Infeed_		85018176S001 Wear plate_Infeed_Complete		KHS-V02 Page 604

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018177S001	Wear plate_Infeed conveyor_ Schleifblech_Einlauftransport_	1,000	Units Stück	E						
20	59927257S001	Thread bolt_ Gewindebolzen_	3,000	Units Stück	E						
30	85018175S001	Spray tube_ Sprührohr_	1,000	Units Stück	E						
40	301133120170	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
50	301133120220	Hexagonal nut_ Sechskantmutter_	3,000	Units Stück	E						
60	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	3,000	Units Stück	E						

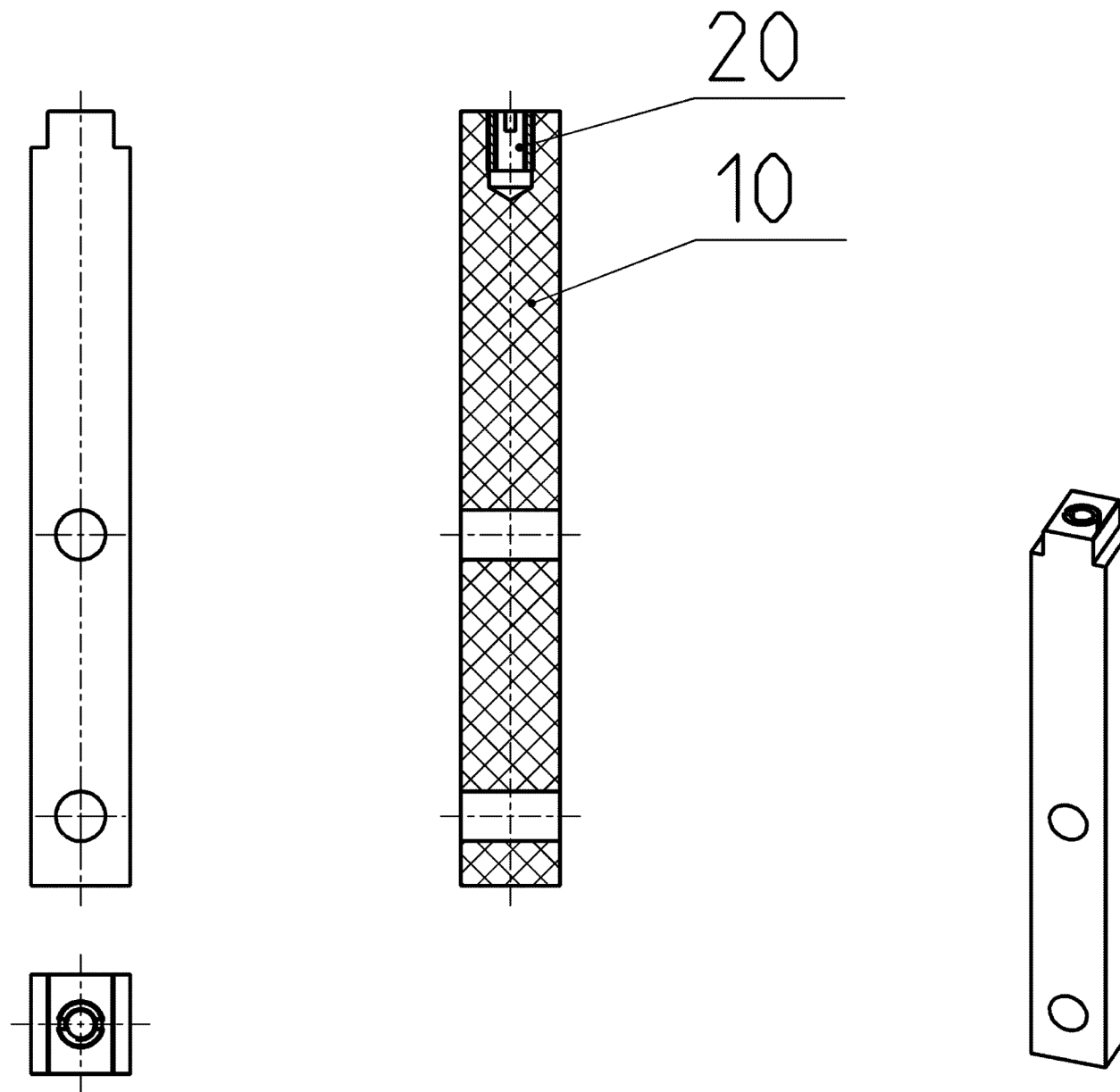
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018009S001 Wear plate_Infeed_	85018176S001 Wear plate_Infeed_Complete			KHS-V02	Page 605



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018167S001 Guide support_complete_	85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 606

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018114S001	Guide support_ Führungshalter__	1,000	Units Stück	E						608
20	85018116S001	spacer_ Distanzhalter__	2,000	Units Stück	E						
30	85018026S001	Pressure part_ Druckstück__	1,000	Units Stück	E						
40	301023095190	Star handle_ Kreuzgriff__	1,000	Units Stück	E						
50	301134250600	Washer_ Scheibe__	2,000	Units Stück	E						
60	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						

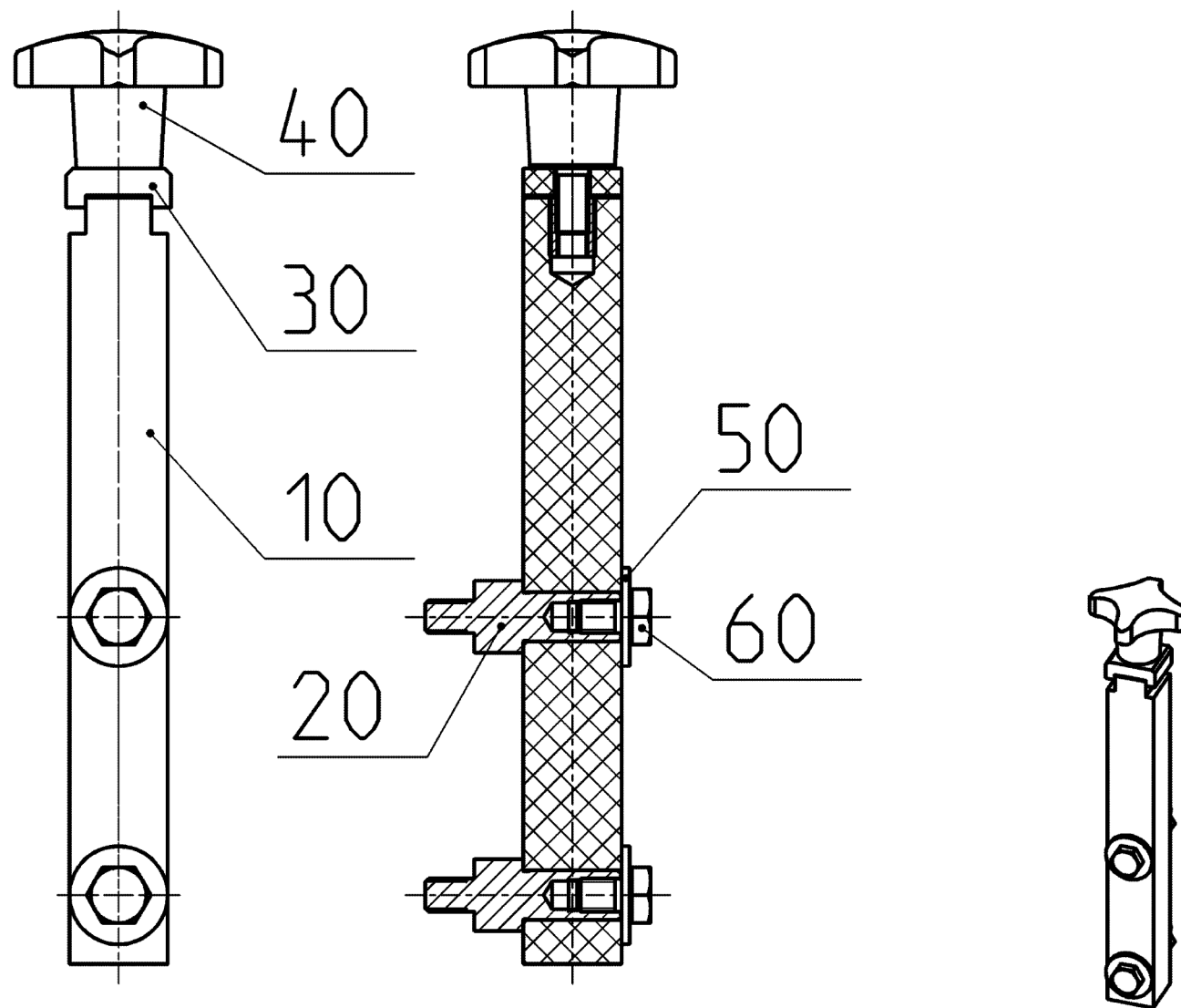
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018167S001 Guide support_complete_	85018169S001 Infeed conveyor_Pre-assembly_			KHS-V02	Page 607



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018114S001 Guide support__	85018167S001 Guide support_complete_		KHS-V02 Page 608

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018173S001	Guide support__ Führungshalter__	1,000	Units Stück	E						
20	301133911523	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	1,000	Units Stück	E						

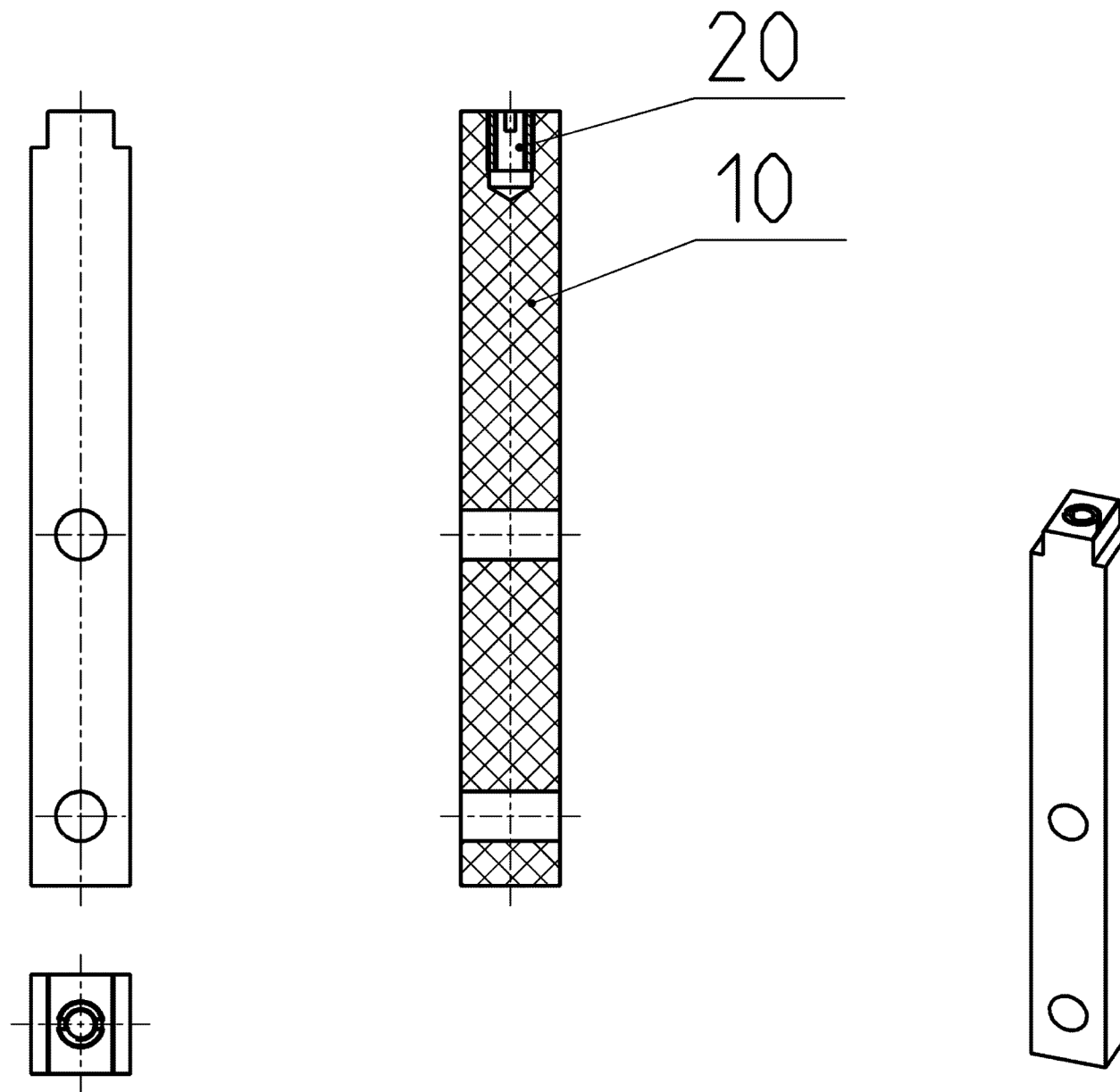
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018114S001 Guide support__	85018167S001 Guide support_complete_			KHS-V02	Page	609



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018167S002 Guide support_complete_	85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 610

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018114S002	Guide support__ Führungshalter__	1,000	Units Stück	E						612
20	85018116S002	spacer__ Distanzhalter__	2,000	Units Stück	E						
30	85018026S001	Pressure part__ Druckstück__	1,000	Units Stück	E						
40	301023095190	Star handle__ Kreuzgriff__	1,000	Units Stück	E						
50	301134250600	Washer__ Scheibe__	2,000	Units Stück	E						
60	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						

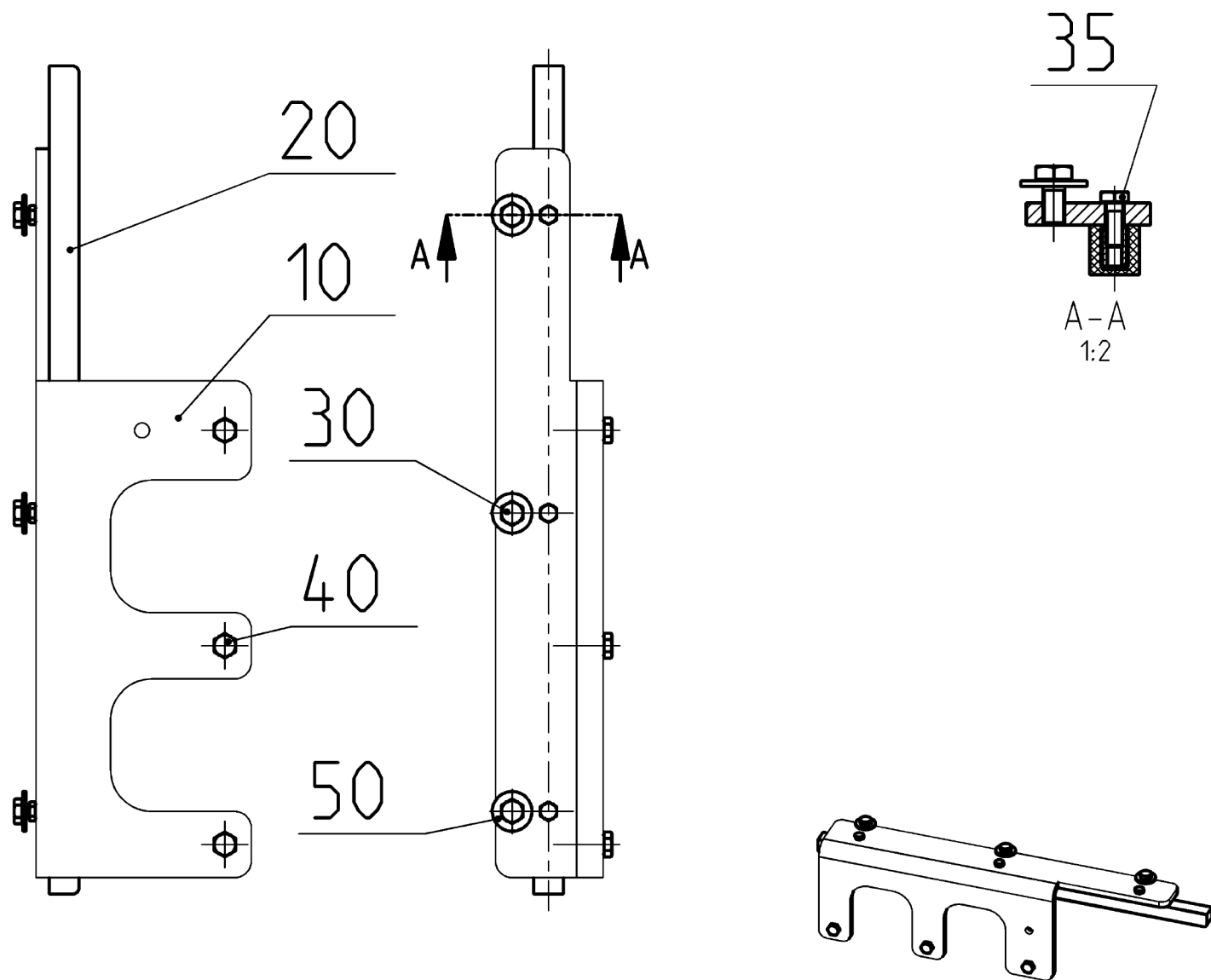
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018167S002 Guide support_complete_	85018169S001 Infeed conveyor_Pre-assembly_			KHS-V02	Page 611



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018114S002 Guide support__	85018167S002 Guide support_complete_		KHS-V02 Page 612

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018173S002	Guide support__ Führungshalter__	1,000	Units Stück	E						
20	301133911523	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	1,000	Units Stück	E						

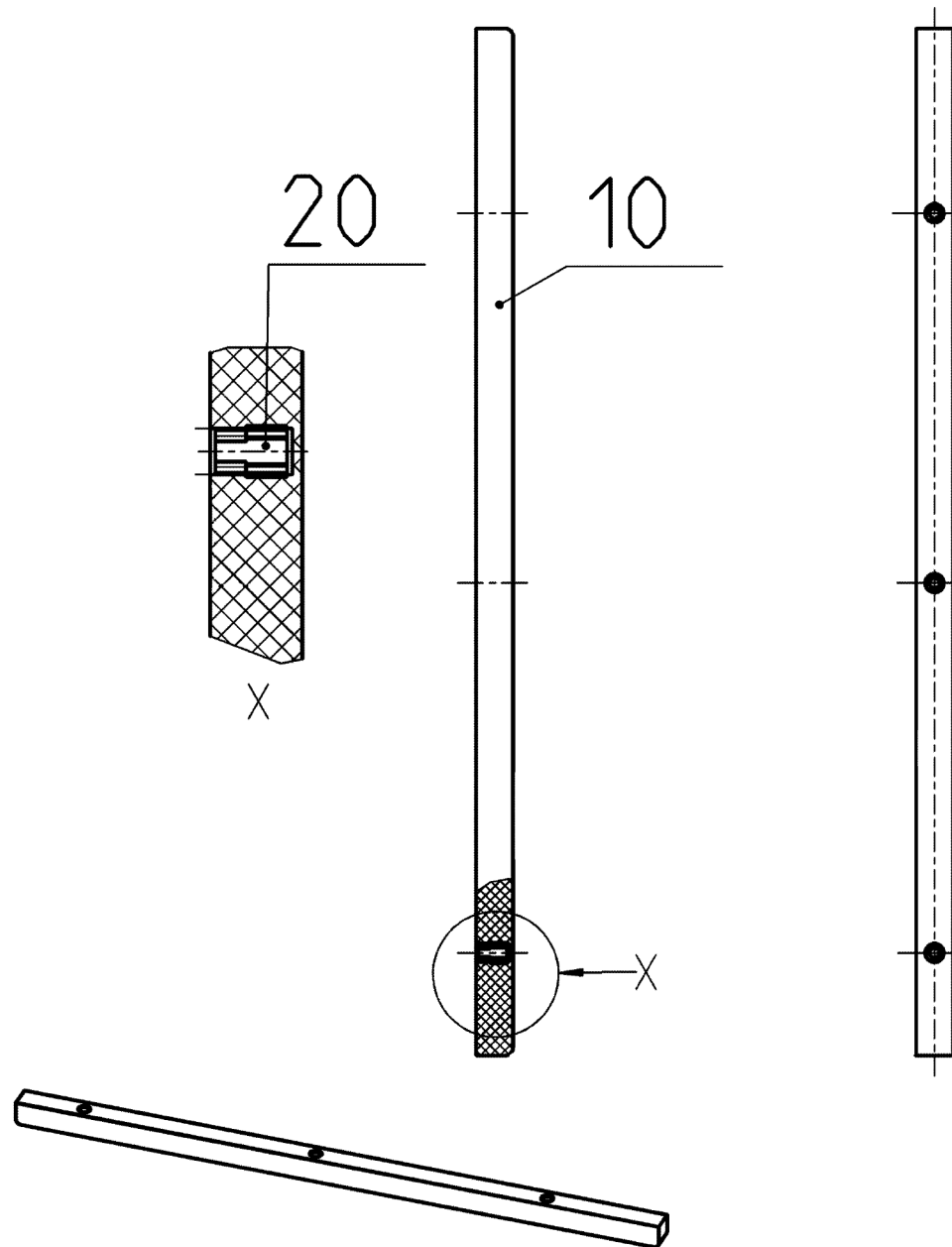
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018114S002 Guide support__	85018167S002 Guide support_complete_			KHS-V02	Page	613



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018168S001 End guide__	85018169S001 Infeed conveyor_Pre-assembly_		KHS-V02 Page 614

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018096S001	Support bracket__ Auflagewinkel__	1,000	Units Stück	E						
20	85018123S001	Guide__ Führung__	1,000	Units Stück	E						616
30	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
35	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
40	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
50	301134250510	Washer__ Scheibe__	3,000	Units Stück	E						

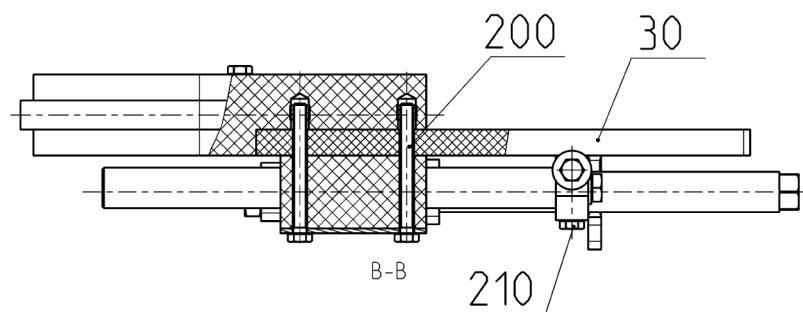
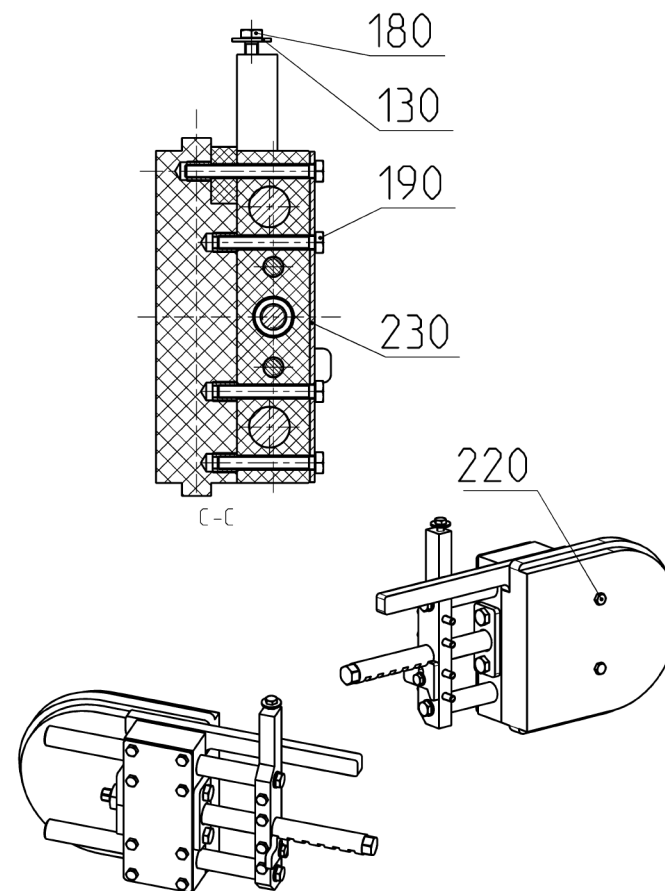
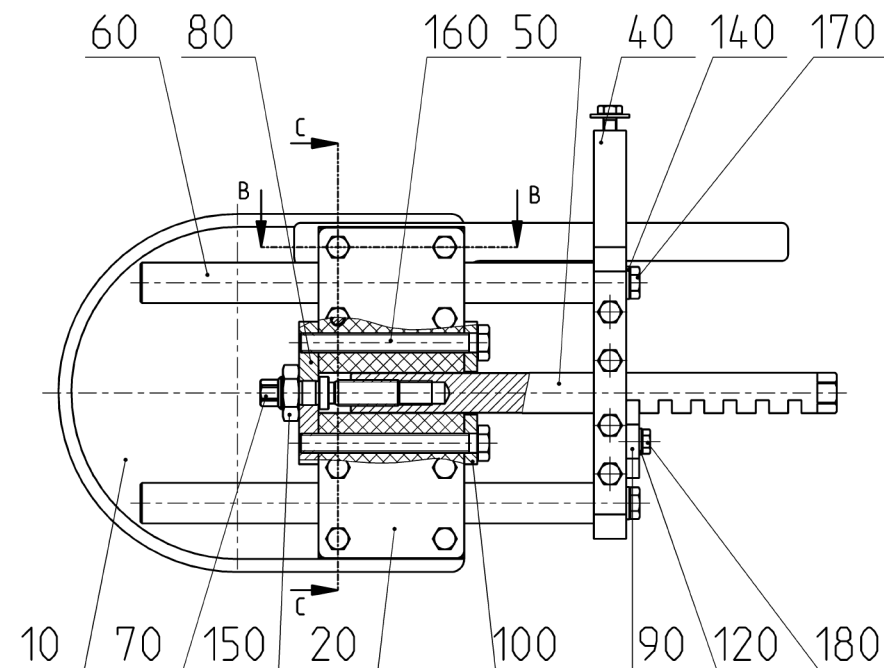
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018168S001 End guide__	85018169S001 Infeed conveyor_Pre-assembly_	KHS-V02	Page	615	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018123S001 Guide__	85018168S001 End guide__		KHS-V02 Page 616

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203621190	Board__ Tafel__	1,000	Units Stück	E						
20	301133911314	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	3,000	Units Stück	E						

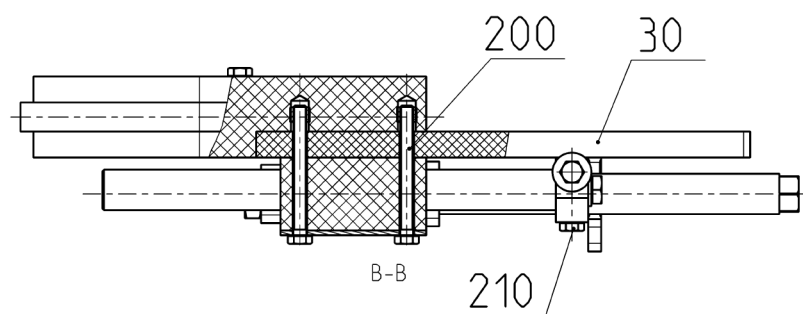
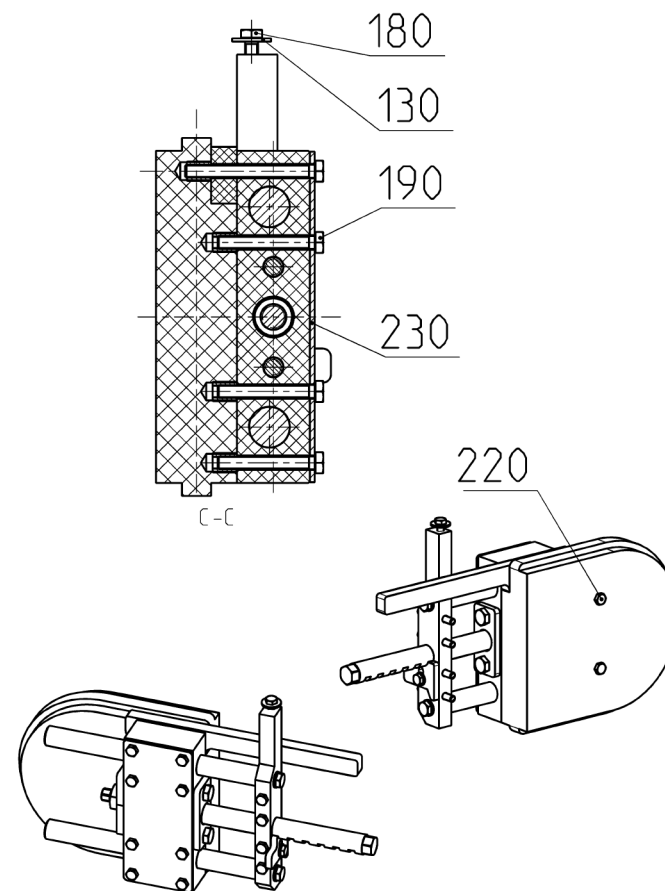
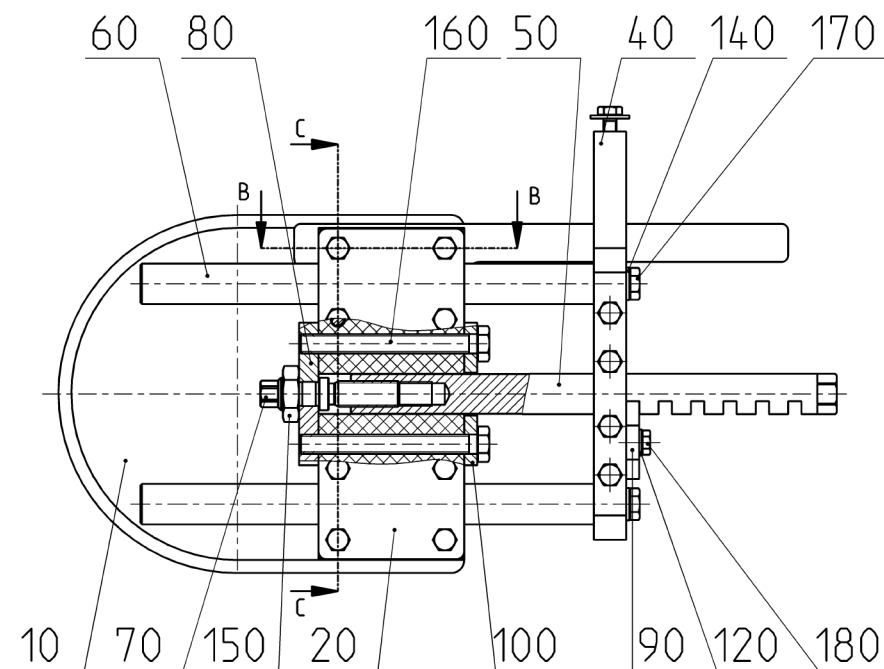
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018123S001 Guide__	85018168S001 End guide__			KHS-V02	Page	617



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018198S001 Tensioning unit__	85018197S001 Infeed conveyor_complete_		KHS-V02 Page 618

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018025S001	Tensioning curve__ Spannkurve__	1,000	Units Stück	E						622
20	85018041S001	Plate_Guide_ Platte_Führung__	1,000	Units Stück	E						
30	85018121S001	Guide__ Führung__	1,000	Units Stück	E						
40	85018094S001	Support plate__ Aufnahmeplatte__	1,000	Units Stück	E						
50	85018089S001	Rod_Tension jack_ Stange_Spanner__	1,000	Units Stück	E						
60	85018091S001	Guide rod__ Führungsstange__	2,000	Units Stück	E						
70	85018088S001	Thread bolt__ Gewindebolzen__	1,000	Units Stück	E						
80	85018092S001	Plate__ Platte__	2,000	Units Stück	E						
90	85018093S001	Locking plate__ Absteckblech__	1,000	Units Stück	E						
100	85018165S001	Plate__ Platte__	1,000	Units Stück	E						
120	301134230120	Washer__ Unterlegscheibe__	1,000	Units Stück	E						
130	301134250510	Washer__ Scheibe__	1,000	Units Stück	E						
140	301134230150	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
150	301133102080	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form__	1,000	Units Stück	E						
160	301132173600	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
170	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
180	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
190	301132171941	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						

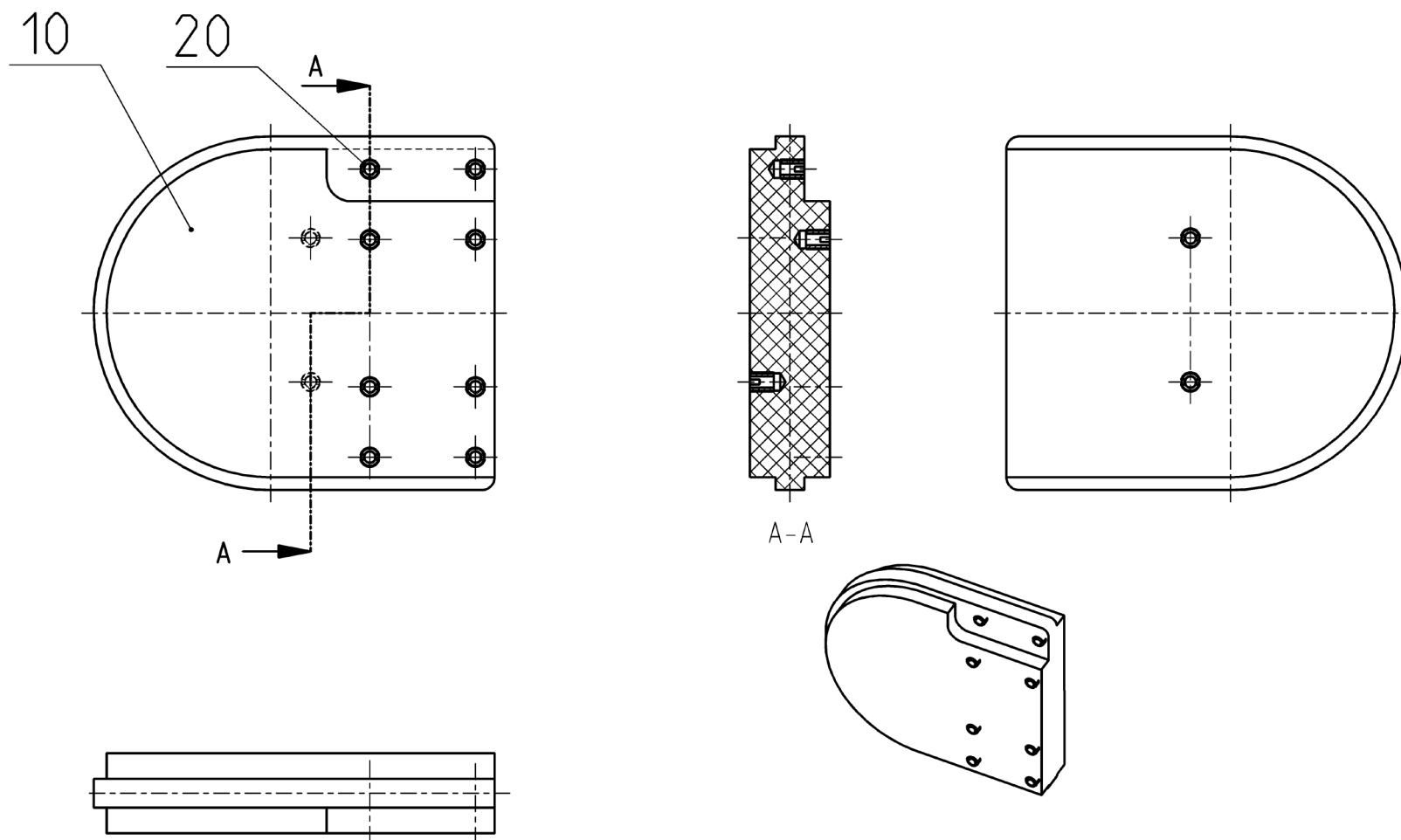
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018198S001 Tensioning unit__	85018197S001 Infeed conveyor_complete_			KHS-V02	Page	619



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018198S001 Tensioning unit__	85018197S001 Infeed conveyor_complete_		KHS-V02 Page 620

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301132171971	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
210	301132171930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
220	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
230	85018223S001	Plate_ Platte_	1,000	Units Stück	E						

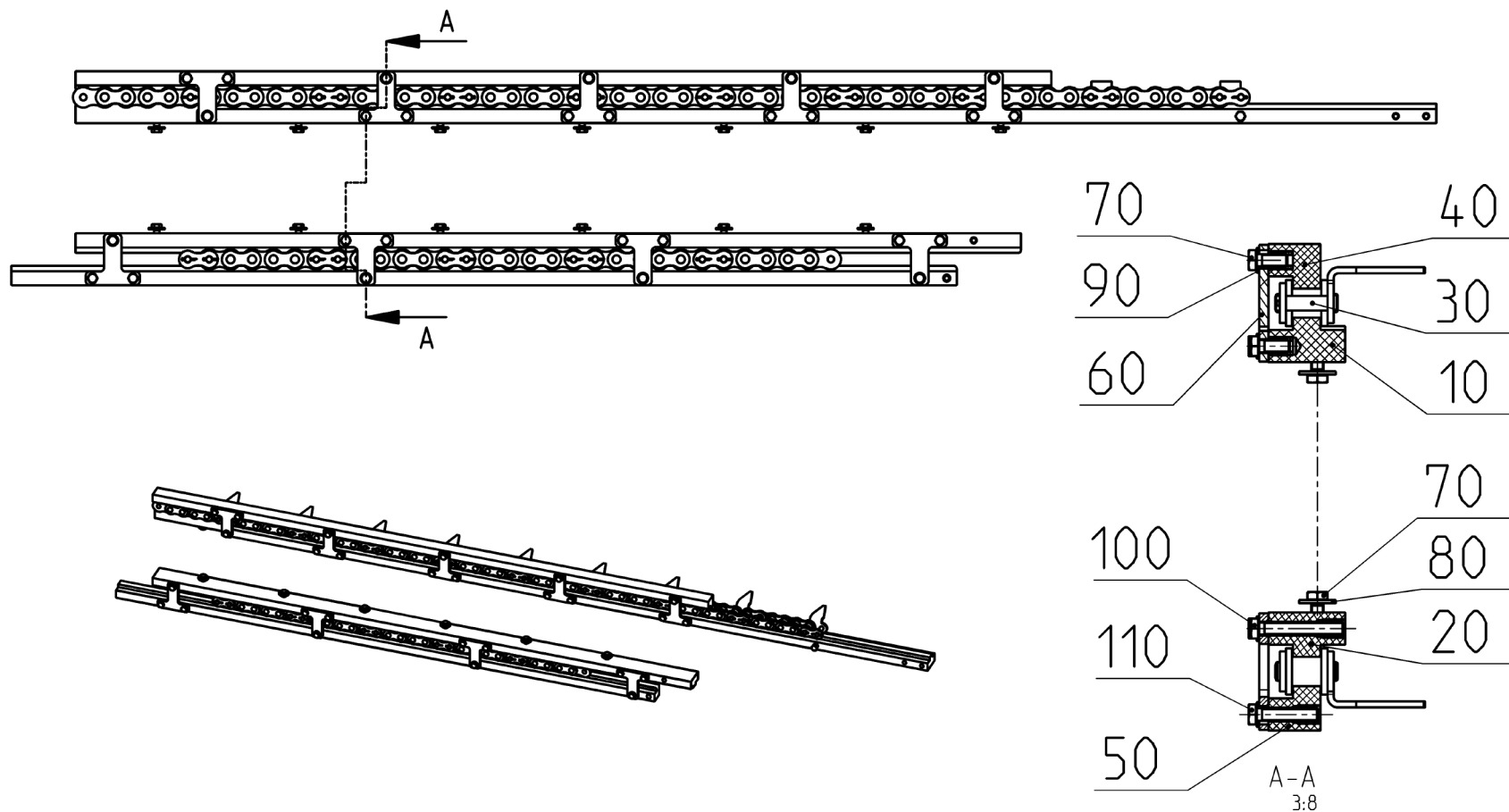
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018198S001 Tensioning unit__	85018197S001 Infeed conveyor_complete_			KHS-V02	Page	621



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018025S001 Tensioning curve__	85018198S001 Tensioning unit__		KHS-V02 Page 622

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911433	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	10,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018025S001 Tensioning curve__	85018198S001 Tensioning unit__			KHS-V02	Page	623

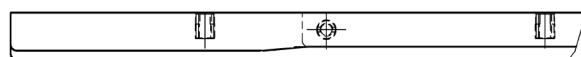
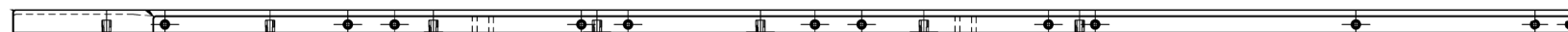
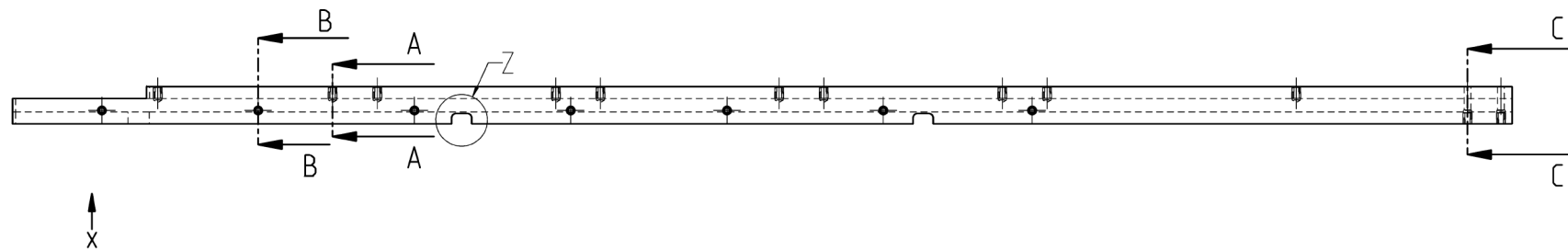


NAME
85018170S001
85018170S002

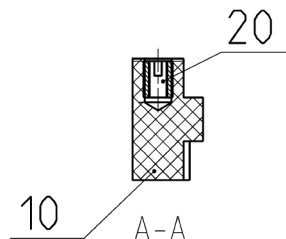
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018170S002 Chain support__	85018197S001 Infeed conveyor_complete__	KHS-V02	Page 624

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018120S001	Guide profile_Chain_ Führungsprofil_Kette_	1,000	Units Stück	E						626
20	85018113S001	Guide profile_Chain_ Führungsprofil_Kette_	1,000	Units Stück	E						628
30	85018146S001	Infeed chain_complete_46 of 127 mm sec Einschubkette_komplett_46 of 127 mm sec	1,000	Units Stück	E						
40	85018119S001	Guide_ Führung_	1,000	Units Stück	E						
50	85018171S001	Guide_ Führung_	1,000	Units Stück	E						
60	85018118S001	Mounting plate_ Aufnahmeblech_	9,000	Units Stück	E						
70	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	29,000	Units Stück	E						
80	301134250510	Washer_ Scheibe_	13,000	Units Stück	E						
90	301134230120	Washer_ Unterlegscheibe_	9,000	Units Stück	E						
100	301132171930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	7,000	Units Stück	E						
110	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	5,000	Units Stück	E						

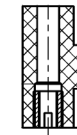
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018170S002 Chain support__	85018197S001 Infeed conveyor_complete_		KHS-V02	Page	625



ANSICHT X



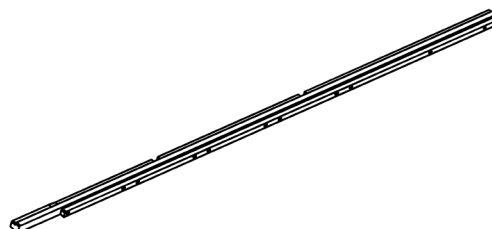
B-B



C-C



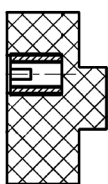
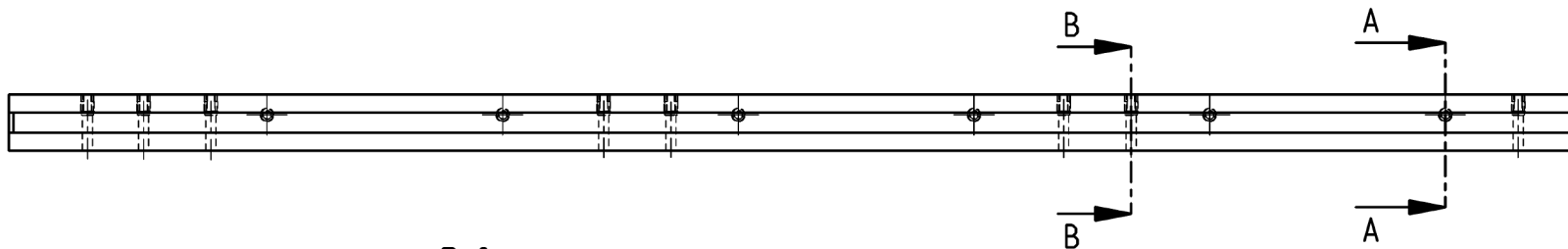
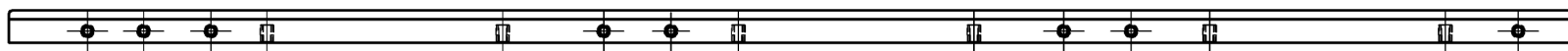
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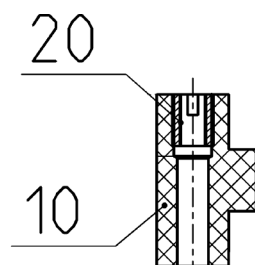
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018120S001 Guide profile_Chain_	85018170S002 Chain support__		KHS-V02 Page 626

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203621190	Board__ Tafel__	1,000	Units Stück	E						
20	301133911433	Threaded insert__Ensats 302 Gewindeeinsatz__Ensats 302	19,000	Units Stück	E						

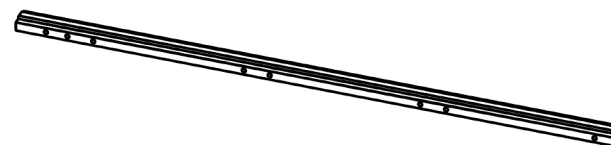
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018120S001 Guide profile_Chain_	85018170S002 Chain support__			KHS-V02	Page	627



A-A



B-B



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10343323

10343323

Revision 01 / 04.07.2019

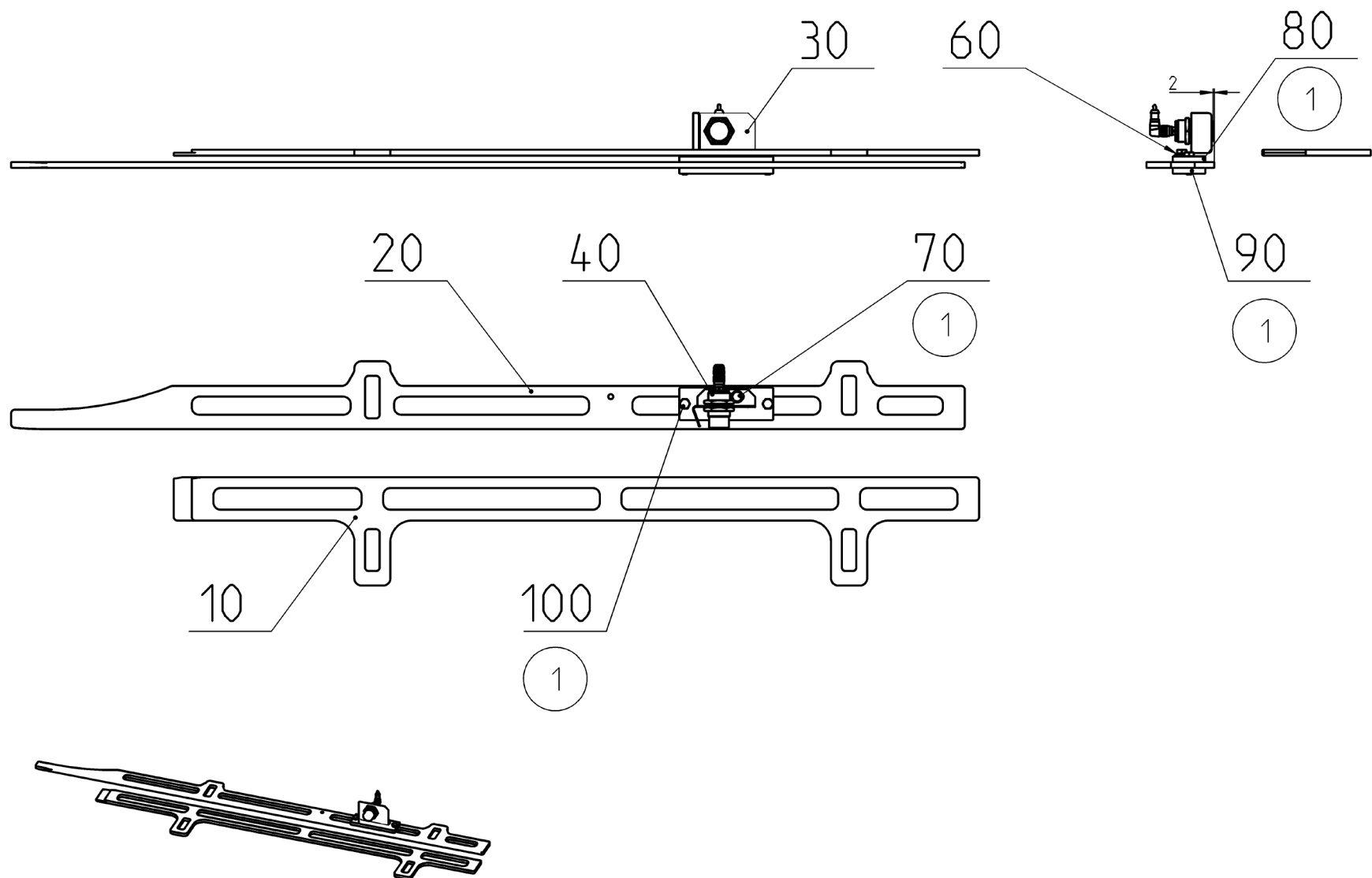
Subassembly 85018113S001 Guide profile_Chain_

85018170S002 Chain support__

KHS-V02 Page 628

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301203621190	Board__ Tafel__	1,000	Units Stück	E						
20	301133911433	Threaded insert__Ensats 302 Gewindeeinsatz__Ensats 302	14,000	Units Stück	E						

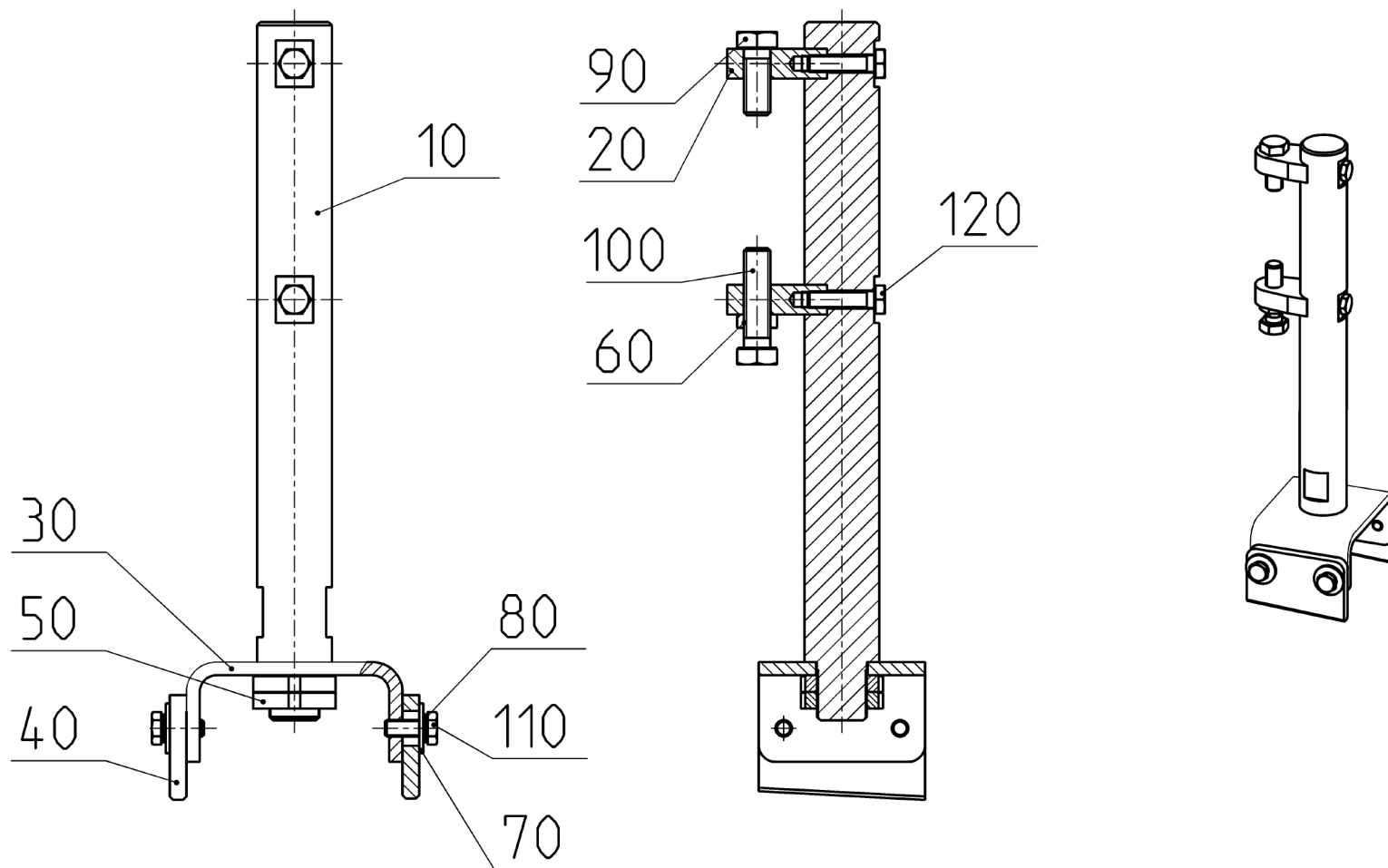
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018113S001 Guide profile_Chain_	85018170S002 Chain support__			KHS-V02	Page 629



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018181S001 Can guide_Infeed conveyor_complete	85018197S001 Infeed conveyor_complete_		KHS-V02 Page 630

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018179S001	Can guide_Infeed conveyor_right han Dosenführung_Einlauftransport_right han	1,000	Units Stück	E						
20	85018180S001	Can guide_Infeed conveyor_left hand Dosenführung_Einlauftransport_left hand	1,000	Units Stück	E						
30	85018172S001	Sensor holder____ Sensorhalter____	1,000	Units Stück	E						
40	301262457170	Proximity switch_inductive_M30x1,5 Näherungsschalter_induktiv_M30x1,5	1,000	Units Stück	E						
60	301134230120	Washer____ Unterlegscheibe____	2,000	Units Stück	E						
70	301132171320	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	85018190S001	Support plate____ Auflageblech____	1,000	Units Stück	E						
90	85018191S001	Support plate____ Auflageblech____	1,000	Units Stück	E						
100	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						

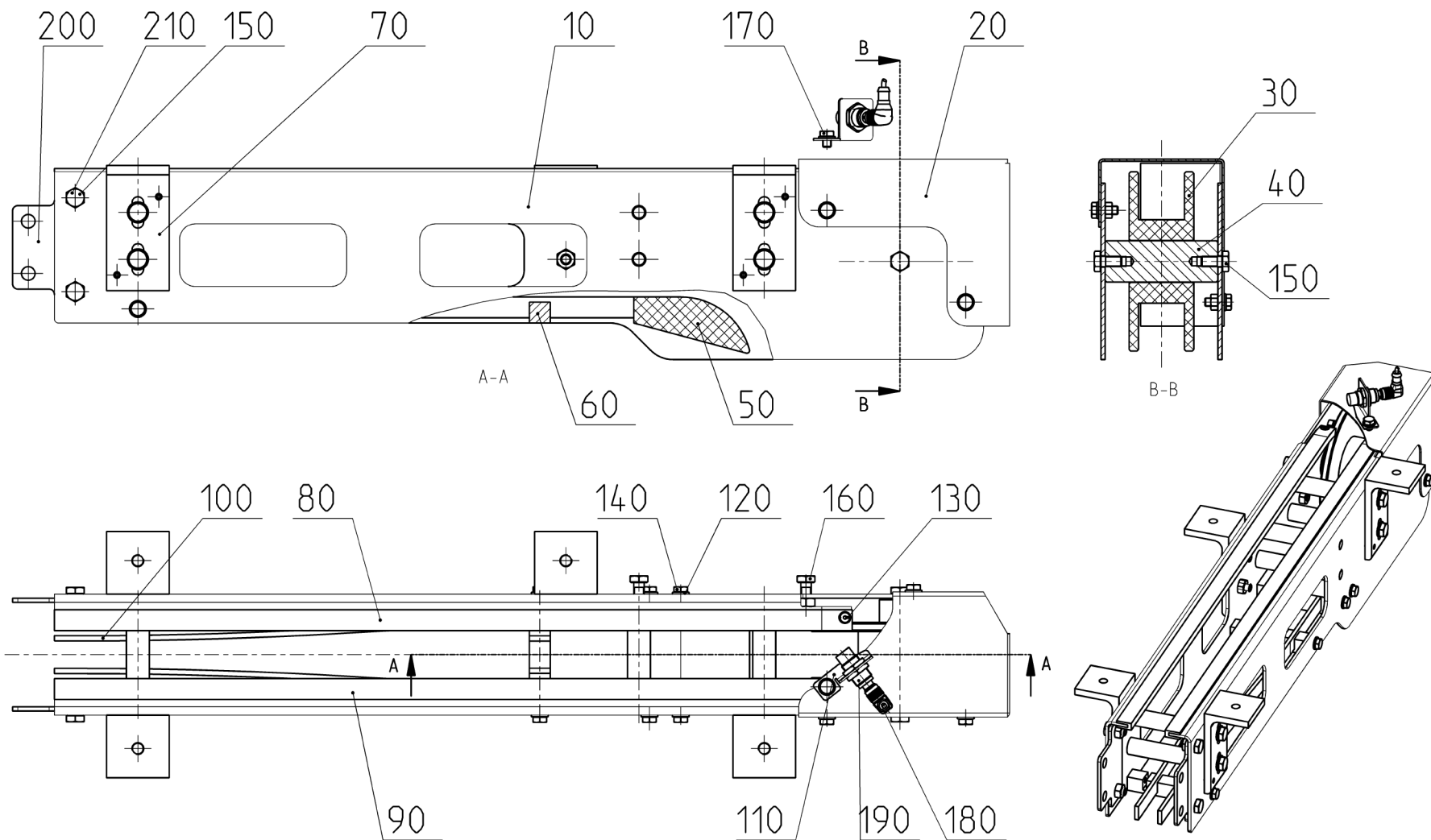
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018181S001 Can guide_Infeed conveyor_complete	85018197S001 Infeed conveyor_complete_			KHS-V02	Page 631



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018182S001 Supporting jack_Conveyor_		85018197S001 Infeed conveyor_complete_		KHS-V02 Page 632

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018183S001	Support rod__ Tragstange__	1,000	Units Stück	E						
20	85018184S001	Adjustment plate__ Stellplatte__	2,000	Units Stück	E						
30	85018185S001	Support bracket__ Auflagewinkel__	1,000	Units Stück	E						
40	85018186S001	Support plate__ Stützplatte__	2,000	Units Stück	E						
50	301133231830	Groove nut__ Nutmutter__	2,000	Units Stück	E						
60	301133101580	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form__	1,000	Units Stück	E						
70	301134250600	Washer__ Scheibe__	4,000	Units Stück	E						
80	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	4,000	Units Stück	E						
90	301132173990	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
100	301132174150	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
110	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
120	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018182S001 Supporting jack_Conveyor_	85018197S001 Infeed conveyor_complete_			KHS-V02	Page	633



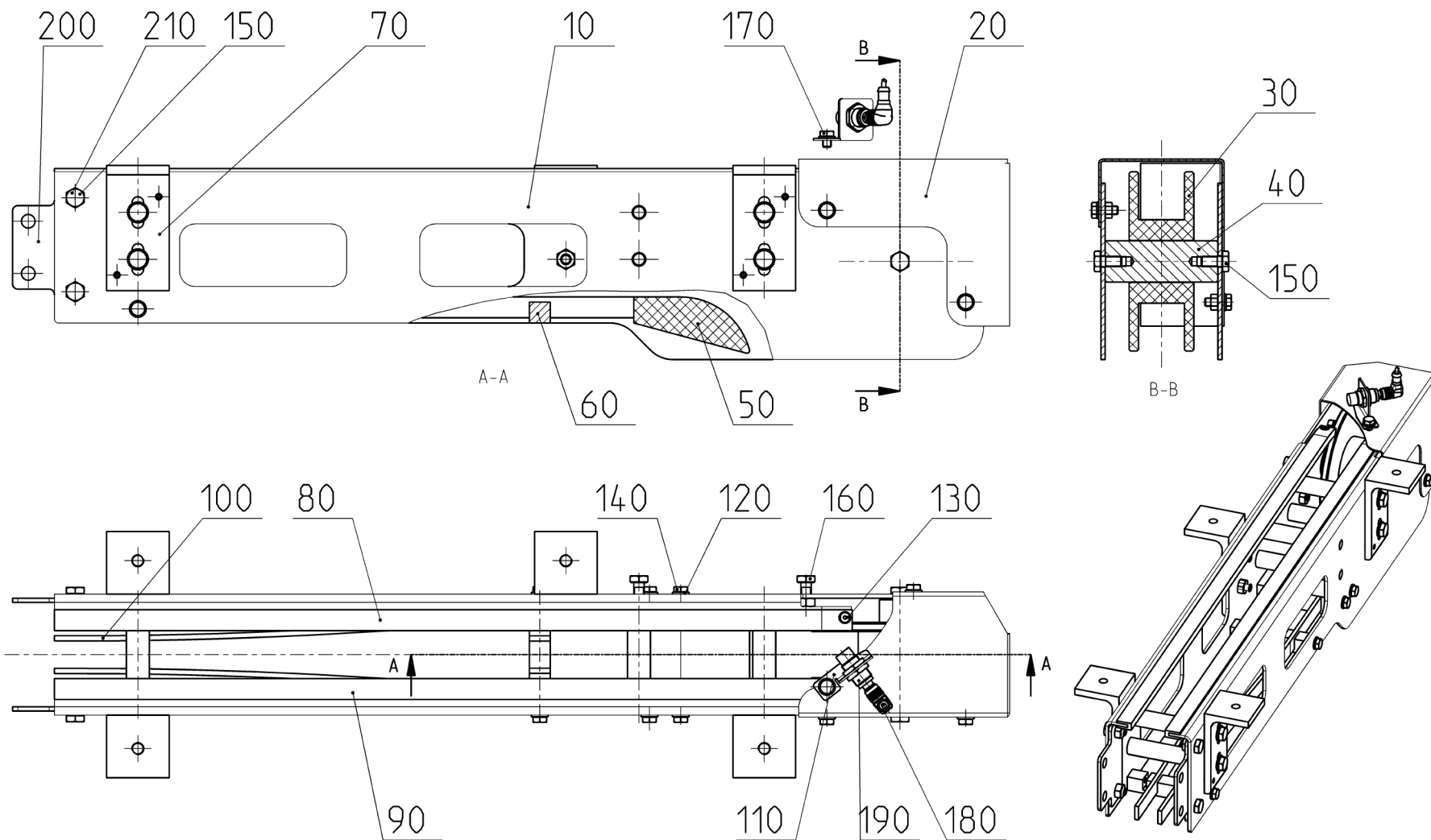
Place #110, 170, 180, 190 and one of #120 in a plastic bage and taped to the main assembly

NAME	Chain Type	Pos.30
85018137S001	Straight Chain	X59920212
85018137S002	Tab Chain	85018230S001

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018137S001 Output conveyor__		85018199S003 Transport_Can_		KHS-V02 Page 634

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018134S001	Output conveyor_ Abtransporteur_	1,000	Units Stück	E						
20	85018138S001	Protection sheet_Conveyor belt_ Schutzblech_Transportband_	1,000	Units Stück	E						
30	X59920212	Return wheel_ Umlenkrad_	1,000	Units Stück	E						
40	59920211S001	Axle_ Achse_	1,000	Units Stück	E						
50	59914093S005	Chain guide_ Kettenführung_	1,000	Units Stück	E						128
60	X58701139	Distance block_Chain guide_ Distanzstück_Kettenführung_	2,000	Units Stück	E						
70	88012254S001	Assembly angle_ Verbindungswinkel_	4,000	Units Stück	E						638
80	301204610870	U-section_ U-Profil_	1,000	Units Stück	E						
90	301204610870	U-section_ U-Profil_	1,000	Units Stück	E						
100	301207620810	Flat bar_ Flachstab_	2,000	Units Stück	E						
110	85018139S001	Sensor holder_ Sensorhalter_	1,000	Units Stück	E						
120	301134230120	Washer_ Unterlegscheibe_	12,000	Units Stück	E						
130	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
140	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	11,000	Units Stück	E						
150	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
160	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
170	301132171320	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
180	301268819351	Connector_10mtr. Steckverbinder_10mtr.	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018137S001 Output conveyor__	85018199S003 Transport_Can_			KHS-V02	Page	635



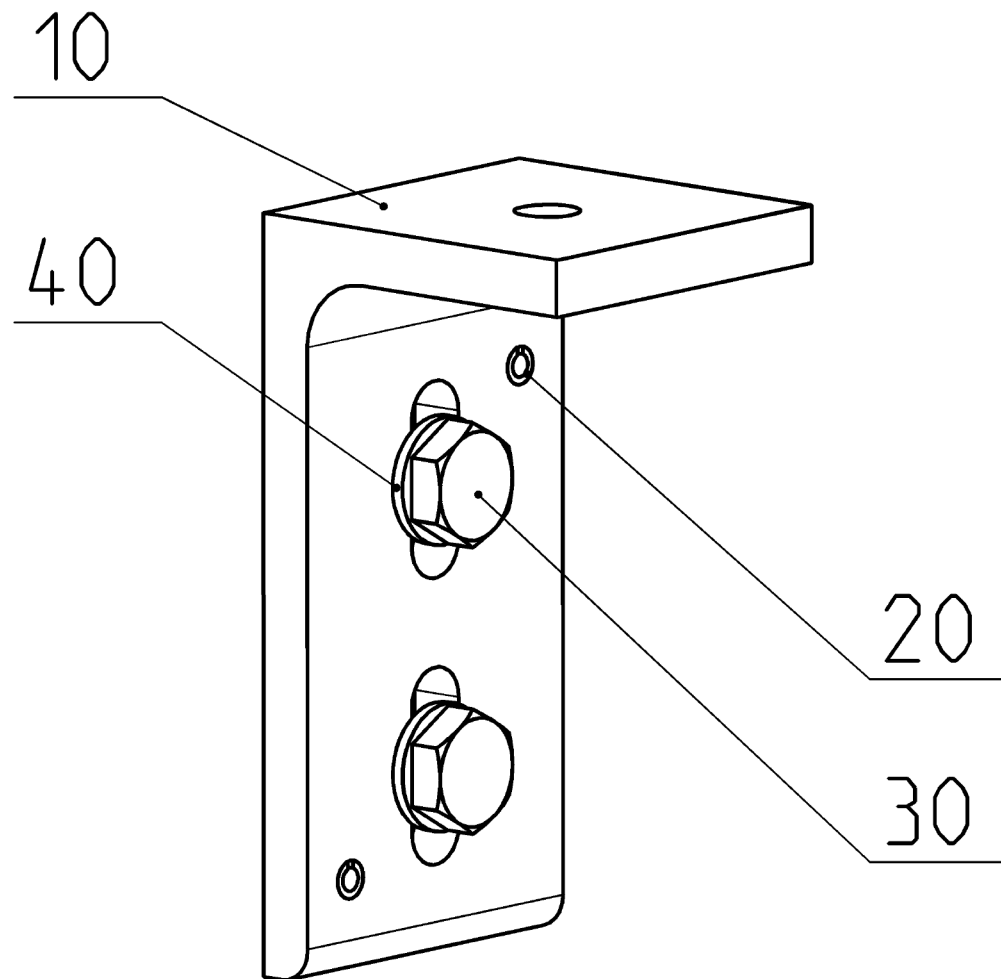
Place #110, 170, 180, 190 and one of #120 in a plastic bage and taped to the main assembly

NAME	Chain Type	Pos.30
85018137S001	Straight Chain	X59920212
85018137S002	Tab Chain	85018230S001

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018137S001 Output conveyor__	85018199S003 Transport_Can_	KHS-V02	Page 636

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301262456740	Proximity switch__ Näherungsschalter__	1,000	Units Stück	E						
200	85018200S001	Connecting plate__ Verbindungsblech__	2,000	Units Stück	E						
210	301133120220	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						

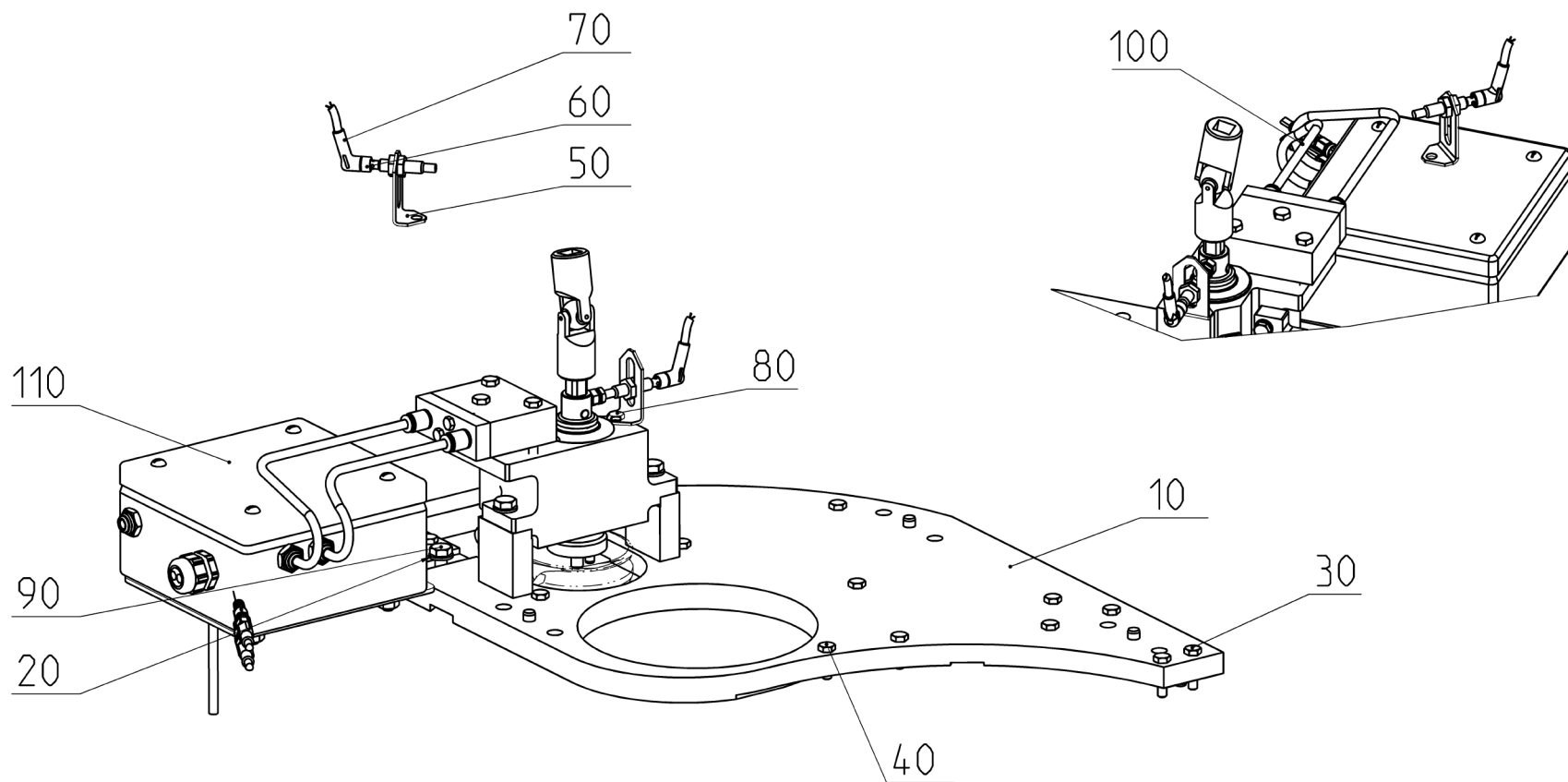
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018137S001 Output conveyor__	85018199S003 Transport_Can_			KHS-V02	Page	637



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 88012254S001 Assembly angle__	85018137S001 Output conveyor__		KHS-V02 Page 638

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	88012232S001	L-section__ L-Profil__	1,000	Units Stück	E						
20	301137272380	Spring pin__ Spannstift__	2,000	Units Stück	E						
30	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
40	301134230150	Washer__ Unterlegscheibe__	2,000	Units Stück	E						

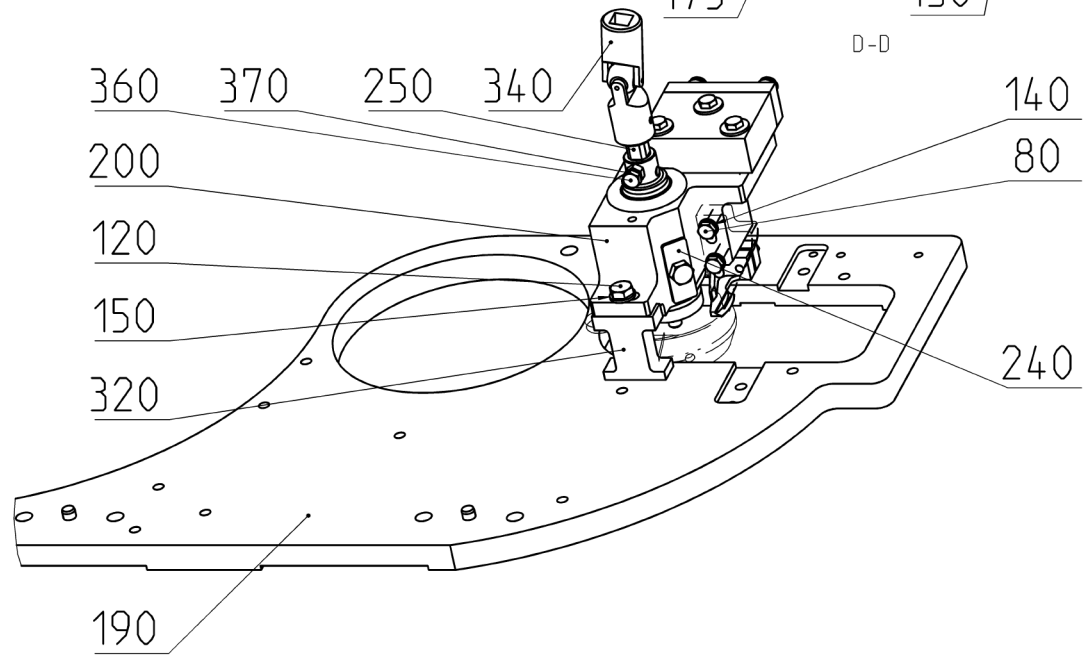
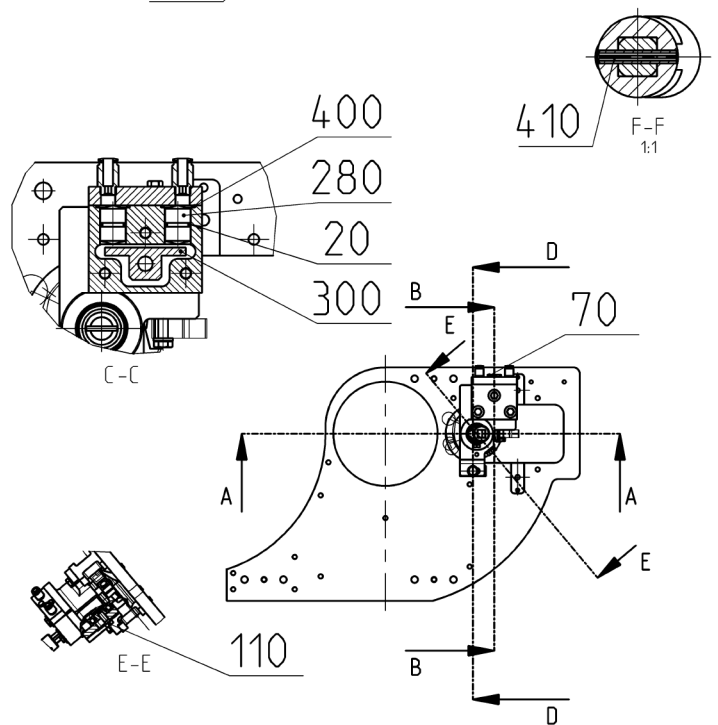
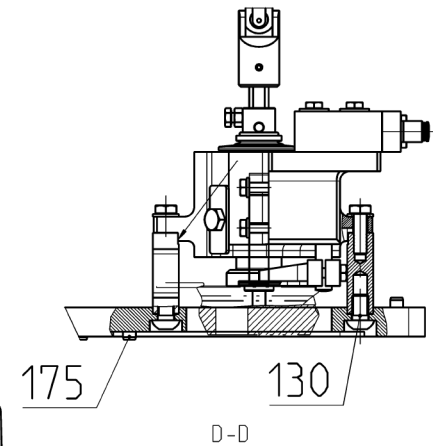
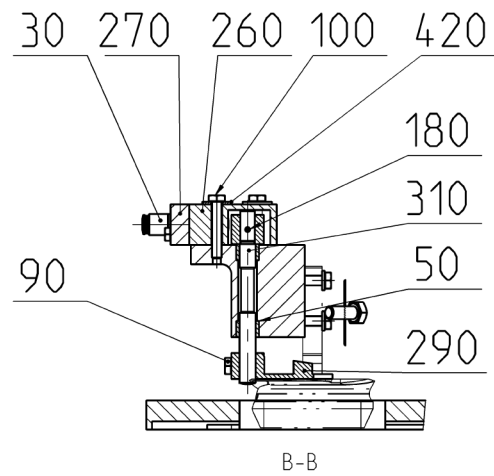
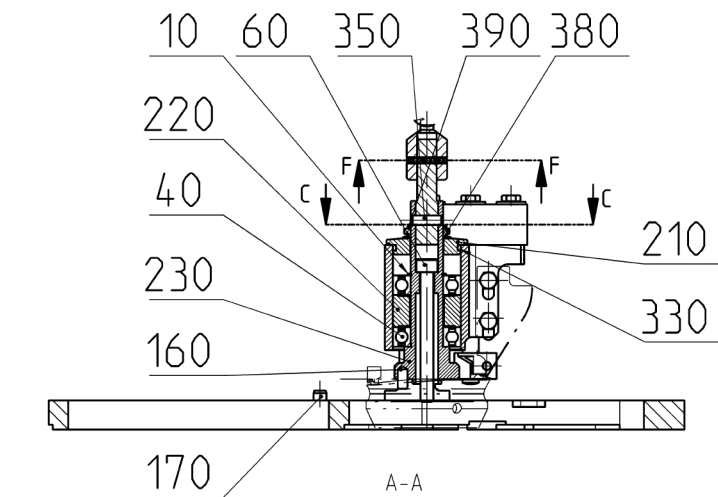
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	88012254S001 Assembly angle__	85018137S001 Output conveyor__	KHS-V02	Page	639	



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018070S001 Cap feed__		85018199S003 Transport_Can_		KHS-V02 Page 640

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018069S001	Separator_complete_ Abscheider_komplett_	1,000	Units Stück	E						642
20	301134230120	Washer_ Unterlegscheibe_	2,000	Units Stück	E						
30	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
40	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	9,000	Units Stück	E						
50	85018164S001	Bracket_Initiator M8x1 Halter_Initiator M8x1	2,000	Units Stück	E						
60	301262457162	Proximity switch_inductive_M8x1 Näherungsschalter_induktiv_M8x1	2,000	Units Stück	E						
70	301268819311	Connector_pre-assembled_M8 Steckverbinder_konfektioniert_M8	2,000	Units Stück	E						
80	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
90	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301254697024	Connector_pre-assembled_M8 / M8 Steckverbinder_konfektioniert_M8 / M8	2,000	Units Stück	E						
110	85018161S001	Pneumatic assembly_ Pneumatikbaugruppe_	1,000	Units Stück	E						648

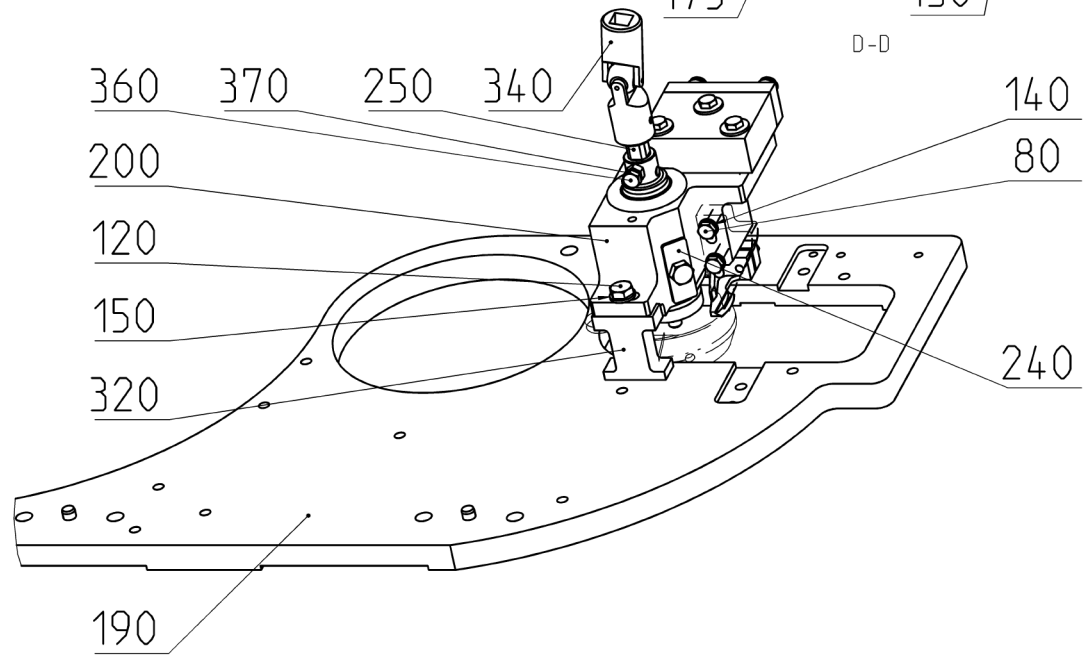
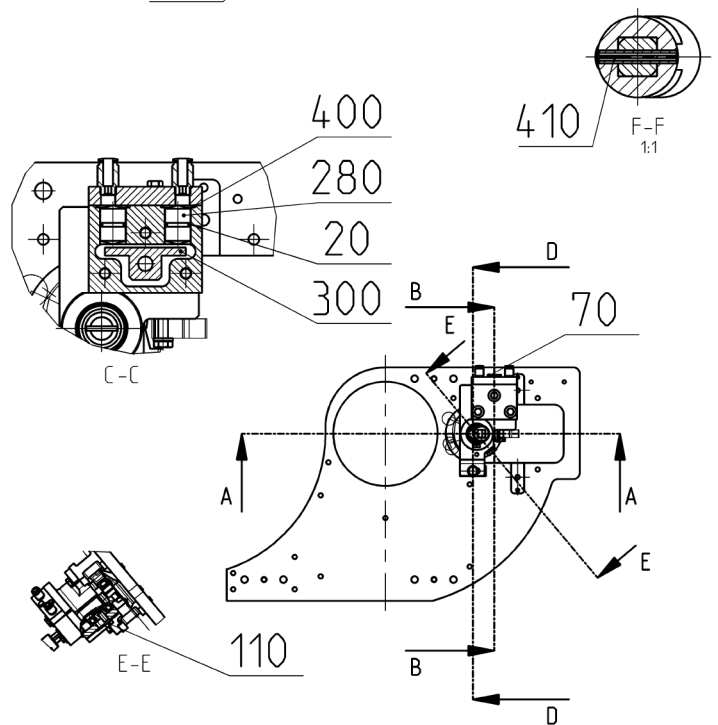
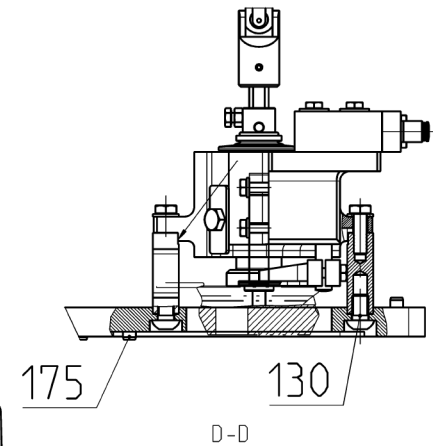
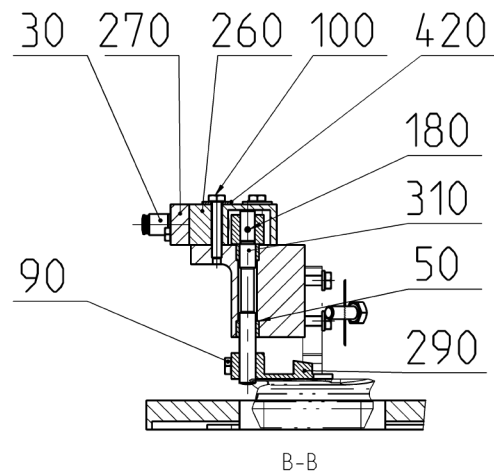
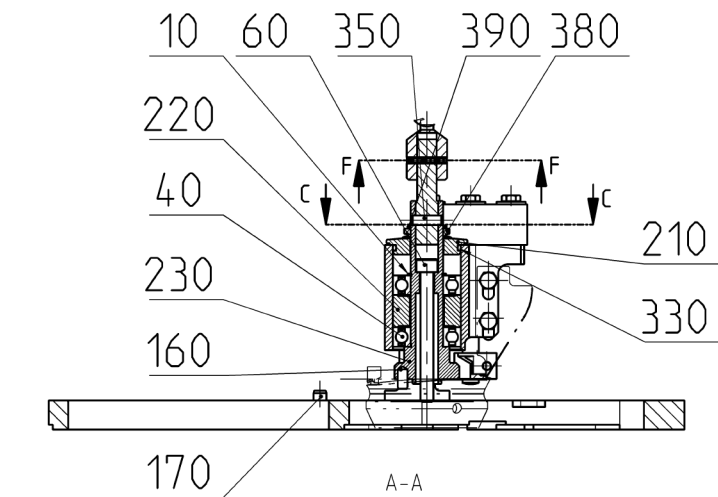
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018070S001 Cap feed__	85018199S003 Transport_Can_			KHS-V02	Page	641



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018069S001 Separator_complete_	85018070S001 Cap feed__		KHS-V02 Page 642

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301021210510	Circlip__ Sicherungsring__	1,000	Units Stück	E						
20	301024016060	O-ring__ O-Ring__	2,000	Units Stück	E						
30	301055105436	Push-fit fitting_straight_ Steckverschraubung_gerade_	2,000	Units Stück	E						
40	301104201603	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	2,000	Units Stück	E						
50	301104800800	Cylinder bearing__ Zylinderlager__	2,000	Units Stück	E						
60	301132151571	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
70	301132170520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
90	301132170921	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
100	301132171170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
110	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
120	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
130	301132977700	Button head screw_Hexagon socket_ Flachkopfschraube_Innensechskant_	2,000	Units Stück	E						
140	301134230090	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
150	301134230120	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
160	301137212320	Straight pin__ Zylinderstift__	1,000	Units Stück	E						
170	301137213220	Straight pin__ Zylinderstift__	3,000	Units Stück	E						
175	301137213130	Straight pin__ Zylinderstift__	6,000	Units Stück	E						

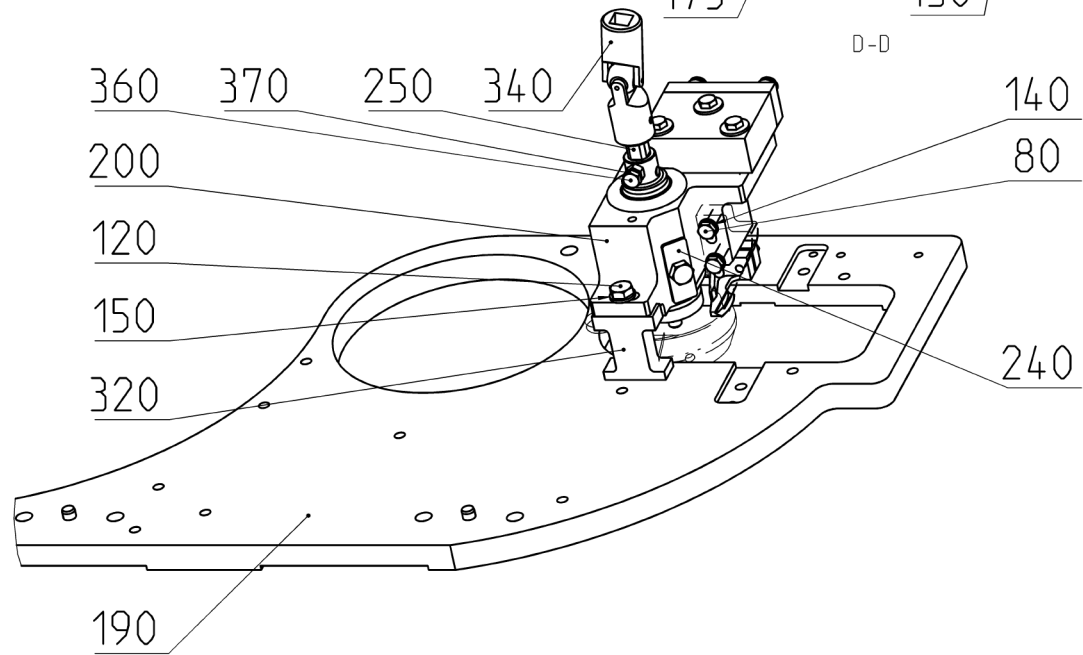
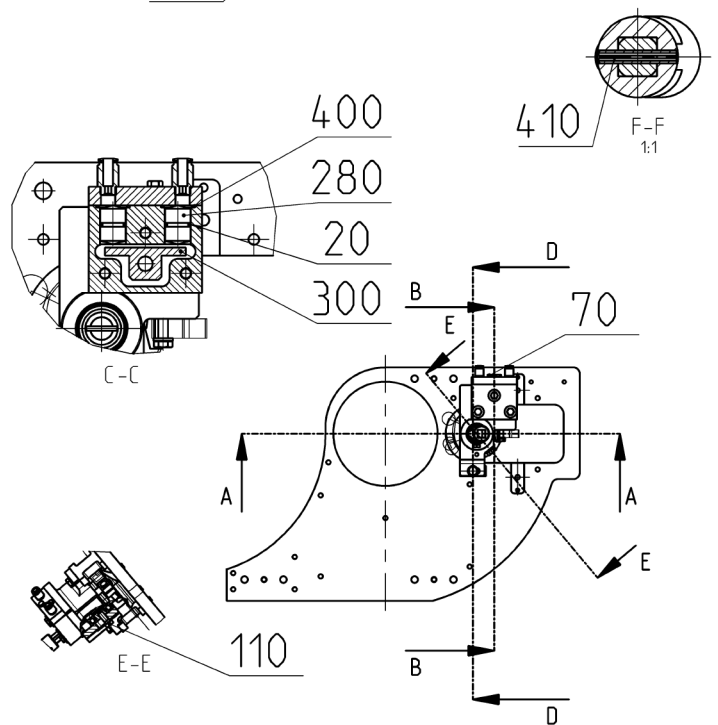
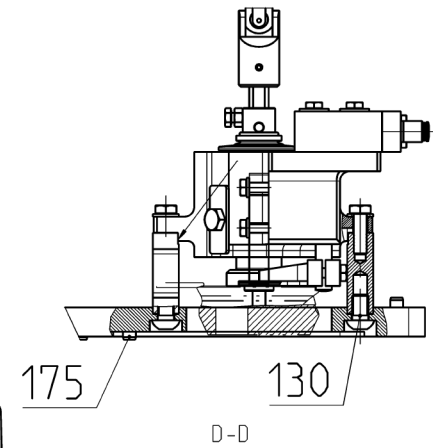
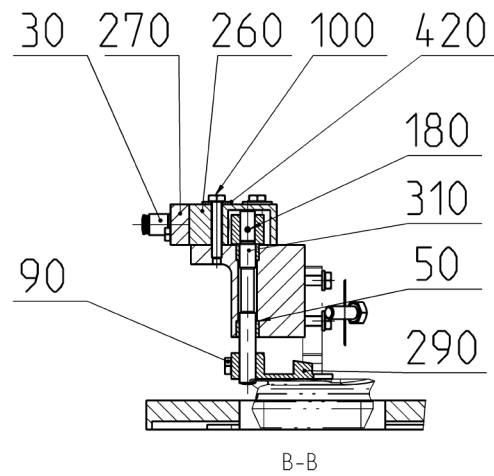
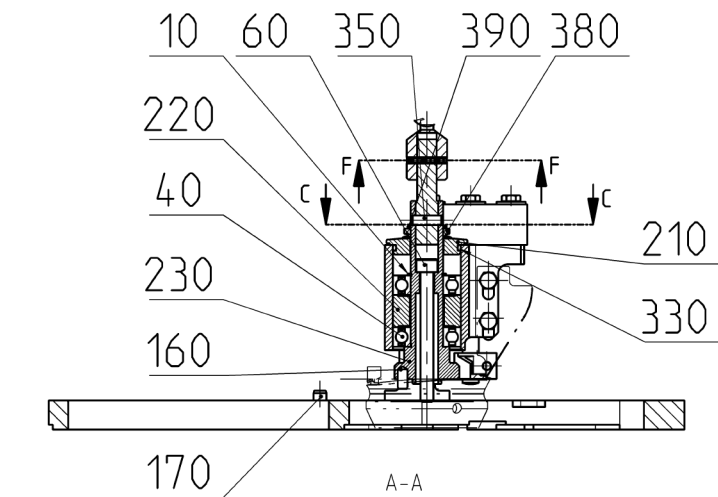
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018069S001 Separator_complete_	85018070S001 Cap feed__			KHS-V02	Page	643



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018069S001 Separator_complete_	85018070S001 Cap feed__		KHS-V02 Page 644

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
180	301137273130	Spring pin__ Spannstift__	1,000	Units Stück	E						
190	85018046S001	Cap feed_Plate_ Verschlusszuführung_Platte__	1,000	Units Stück	E						
200	85018052S001	Bracket_Separator_ Halter_Abscheider__	1,000	Units Stück	E						
210	85018053S001	Shaft cover_Separator_ Wellenabdeckung_Abscheider__	1,000	Units Stück	E						
220	85018054S001	Sleeve_Separator_ Manschette_Trennstück__	1,000	Units Stück	E						
230	85018055S001	Spindle_Separator_Disc Spindel_Trennstreifen_Disc	1,000	Units Stück	E						
240	85018056S001	Cover plate_Separator_Housing Deckplatte_Vereinzelers_Housing	1,000	Units Stück	E						
250	85018166S001	Shaft_Separator_ Schaft_Abscheider__	1,000	Units Stück	E						
260	85018058S001	Cylinder_Block_NC/NC Zylinder_Block_NC/NC	1,000	Units Stück	E						
270	85018059S001	Manifold_Cylinder plate_NC Mehrfachverteiler_Zylinderplatte_NC	1,000	Units Stück	E						
280	85018060S001	Piston__ Kolben__	2,000	Units Stück	E						
290	85018061S001	Finger__NC	1,000	Units	E						
300	85018062S001	Lever__NC/NC Hebel__NC/NC	1,000	Units Stück	E						
310	85018063S001	Pivot pin__NC/NC Drehzapfen__NC/NC	1,000	Units Stück	E						
320	85018068S001	Fastening block__ Befestigungsklotz__	2,000	Units Stück	E						
330	X05224266	O-ring__ O-Ring__	1,000	Units Stück	E						
340	301021010018	Cardan joint__ Wellengelenk__	1,000	Units Stück	E						
350	301137212520	Straight pin__ Zylinderstift__	1,000	Units Stück	E						

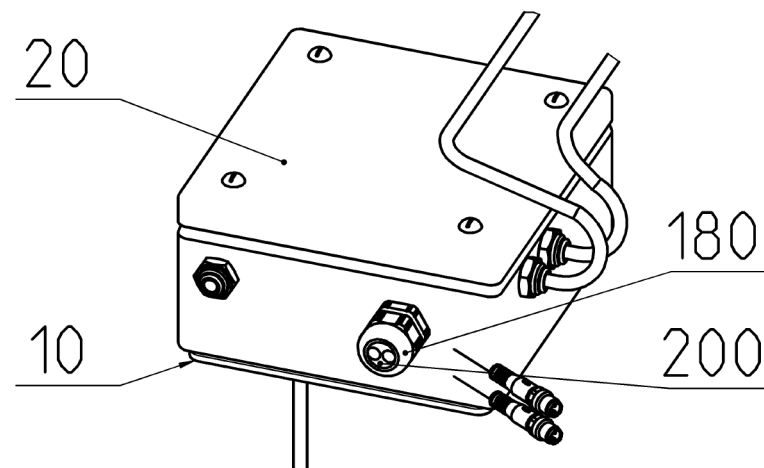
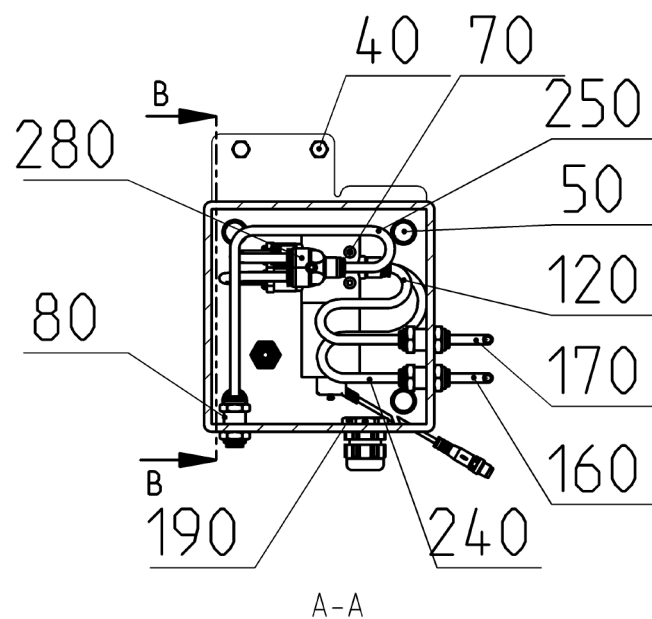
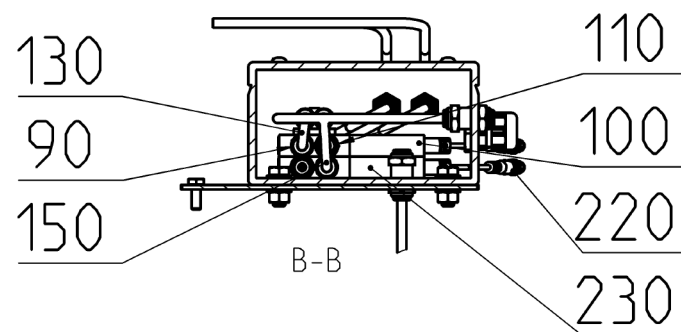
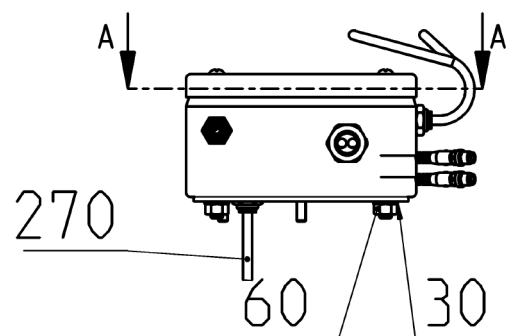
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018069S001 Separator_complete_	85018070S001 Cap feed__			KHS-V02	Page 645



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018069S001 Separator_complete_	85018070S001 Cap feed__		KHS-V02 Page 646

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
360	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
370	301133120120	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
380	301024522060	VA-ring_ VA-Ring_	1,000	Units Stück	E						
390	301024011160	O-ring_ O-Ring_	1,000	Units Stück	E						
400	301024016271	O-ring_ O-Ring_	2,000	Units Stück	E						
410	301137273230	Spring pin_ Spannstift_	1,000	Units Stück	E						
420	301134250390	Washer_ Scheibe_	3,000	Units Stück	E						

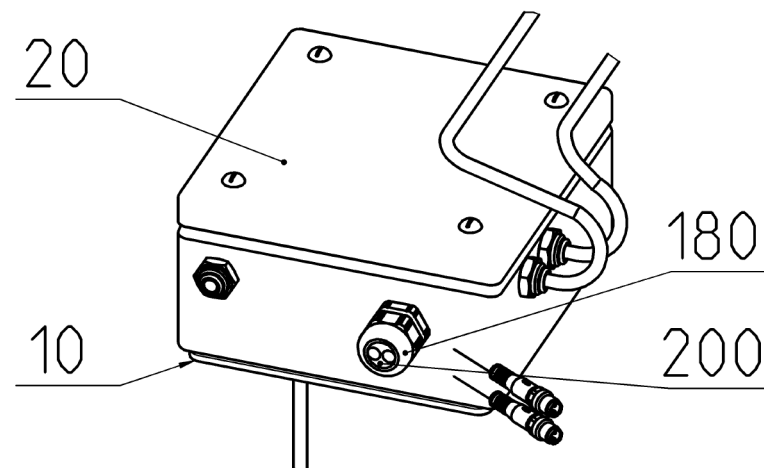
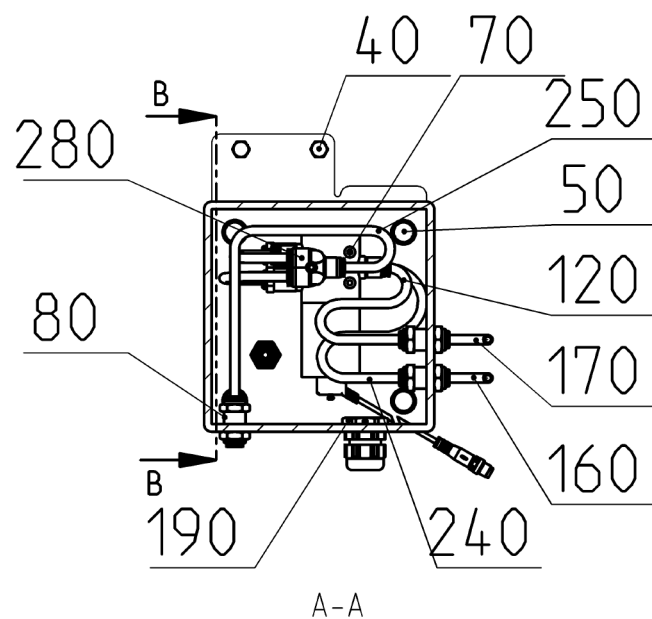
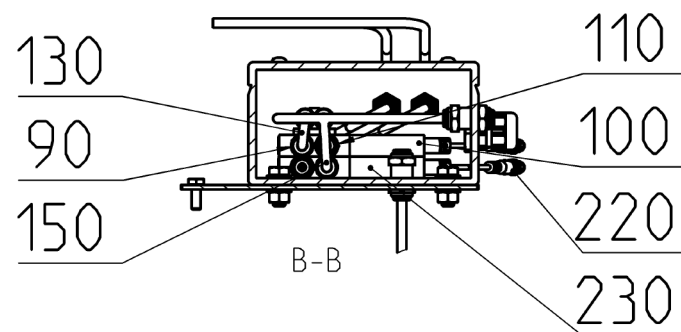
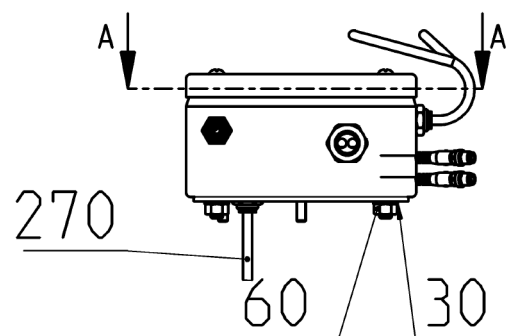
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018069S001 Separator_complete_	85018070S001 Cap feed_		KHS-V02	Page	647



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018161S001 Pneumatic assembly__	85018070S001 Cap feed__		KHS-V02 Page 648

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018163S001	Bracket__ Halter__	1,000	Units Stück	E						
20	85018162S001	Terminal box__ 150x150x80mm Klemmenkasten__ 150x150x80mm	1,000	Units Stück	E						
30	301134230120	Washer__ Unterlegscheibe__	8,000	Units Stück	E						
40	301132170820	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	2,000	Units Stück	E						
50	301132171520	Hexagon head cap screw_ Thread to head_ Sechskantschraube_ Gewinde bis Kopf_	4,000	Units Stück	E						
60	301133120170	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						
70	301132159590	Cheese head cap screw_ Hexagon socket_ Zylinderschraube_ Innensechskant_	3,000	Units Stück	E						
80	301055105890	Connector_ Bulkhead_ Steckverbindung_ Schott_	4,000	Units Stück	E						
90	301055105435	Push-fit fitting_ straight_ Steckverschraubung_ gerade_	4,000	Units Stück	E						
100	301063010018	Magnetic valve_ 3/2-way_ Magnetventil_ 3/2 Wege_	1,000	Units Stück	E				X		
110	301063800700	Silencer__ G1/8 Schalldämpfer__ G1/8	2,000	Units Stück	E						
120	301053159641	Pneumatic hose_ blue_6 Pneumatikschlauch_ blau_6	1,000	Units Stück	E						
130	301053159641	Pneumatic hose_ blue_6 Pneumatikschlauch_ blau_6	1,000	Units Stück	E						
150	301053159641	Pneumatic hose_ blue_6 Pneumatikschlauch_ blau_6	1,000	Units Stück	E						
160	301053159641	Pneumatic hose_ blue_6 Pneumatikschlauch_ blau_6	1,000	Units Stück	E						
170	301053159641	Pneumatic hose_ blue_6 Pneumatikschlauch_ blau_6	1,000	Units Stück	E						
180	301256462001	Cable gland__ DYFLOR M20 Kabelverschraubung__ DYFLOR M20	1,000	Units Stück	E						
190	301256460203	Counter nut__ M20 Gegenmutter__ M20	1,000	Units Stück	E						

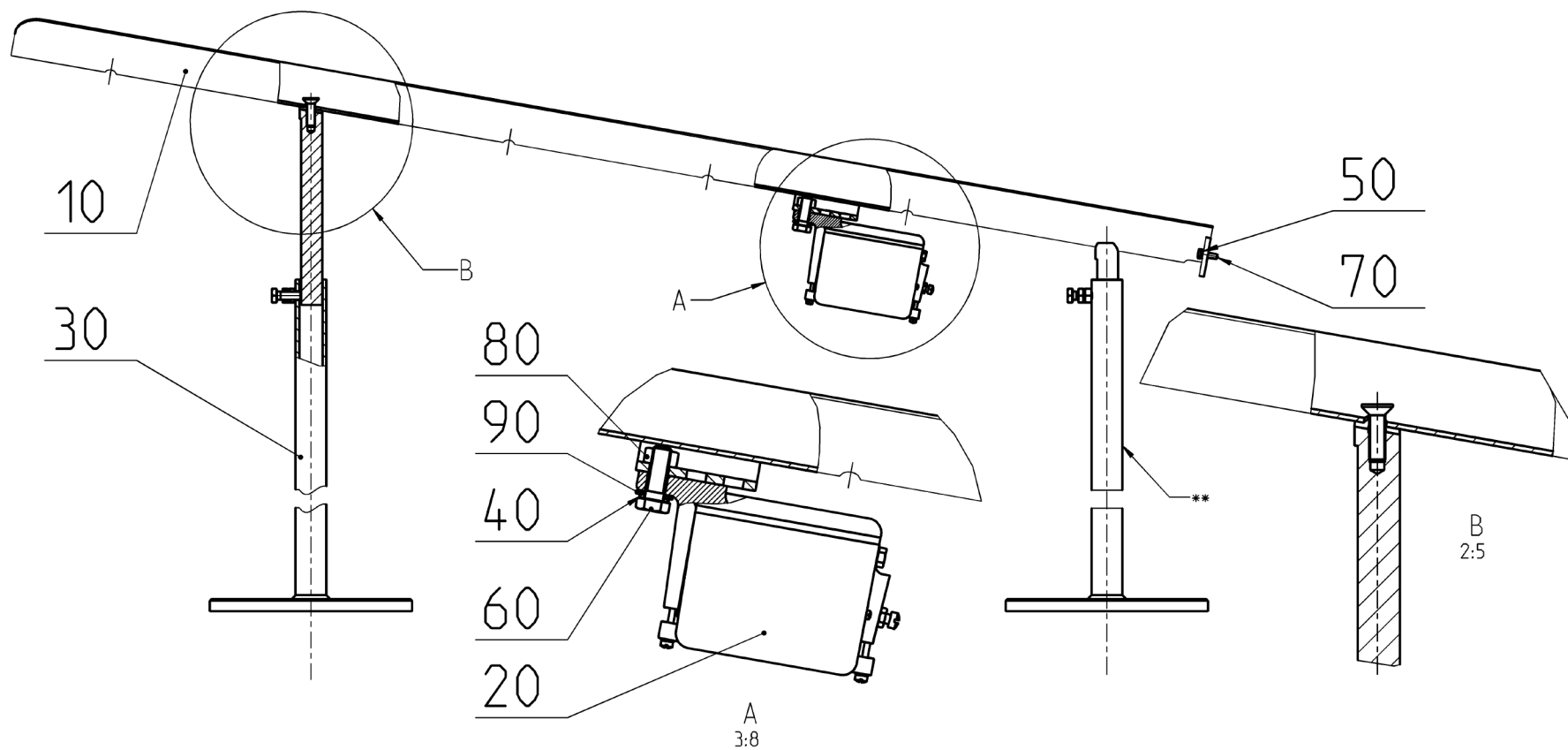
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018161S001 Pneumatic assembly__	85018070S001 Cap feed__			KHS-V02	Page	649



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018161S001 Pneumatic assembly__	85018070S001 Cap feed__	KHS-V02	Page 650

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301256462151	Seal insert__ Dichteinsatz__	1,000	Units Stück	E						
220	301999957093	Connecting cable_Valve terminal_2,5M Verbindungskabel_Ventilinsel_2,5M	2,000	Units Stück	E						
230	301063010019	Magnetic valve_3/2-way_ Magnetventil_3/2 Wege_	1,000	Units Stück	E				X		
240	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
250	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
270	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
280	301055125470	Connector__Y Steckverbindung__Y	1,000	Units Stück	E						

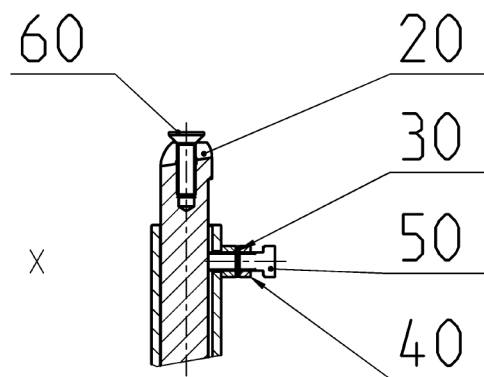
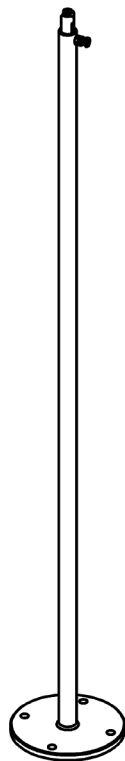
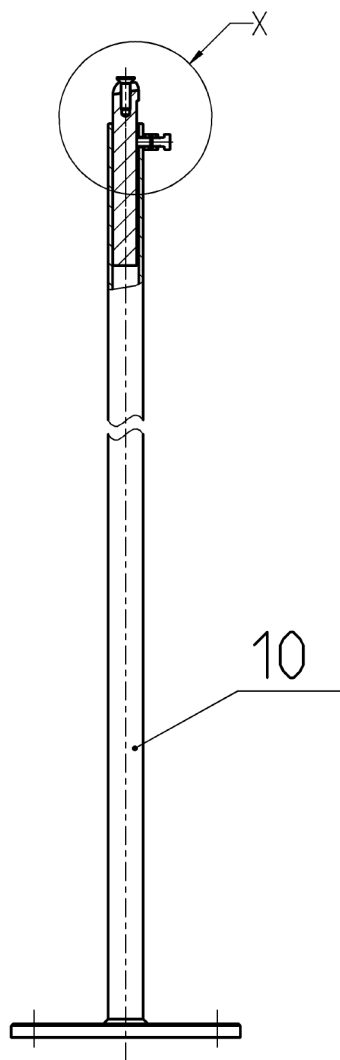
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018161S001 Pneumatic assembly__	85018070S001 Cap feed__			KHS-V02	Page 651



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018155S003 Cap chute_complete_	85018199S003 Transport_Can_		KHS-V02 Page 652

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018154S002	Cap chute_ Kappenrutsche_	1,000	Units Stück	E						
20	88020075S001	Vibrator_ Rüttler_	1,000	Units Stück	E						
30	85018157S001	Support pillar_Cap chute_ Haltesäule_Kappenrutsche_	1,000	Units Stück	E						654
40	301134278780	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	1,000	Units Stück	E						
50	301134278750	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	2,000	Units Stück	E						
60	301132173120	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
70	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301133120270	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
90	301134230180	Washer_ Unterlegscheibe_	1,000	Units Stück	E						

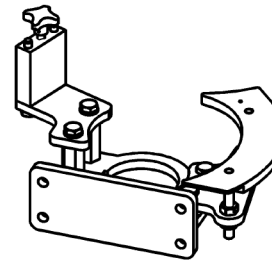
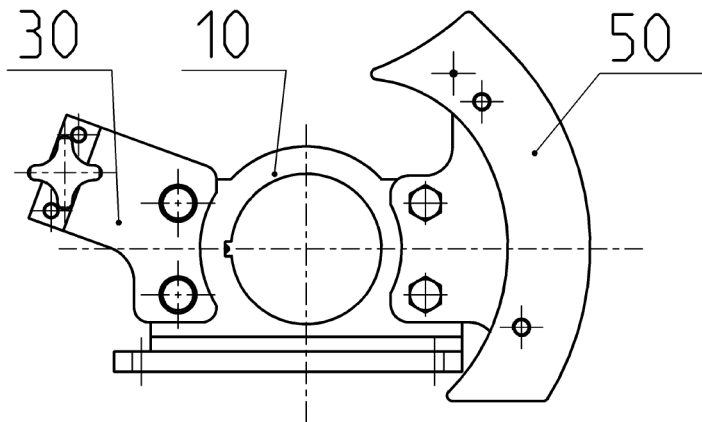
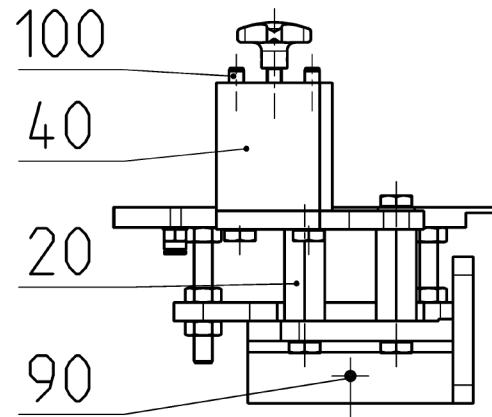
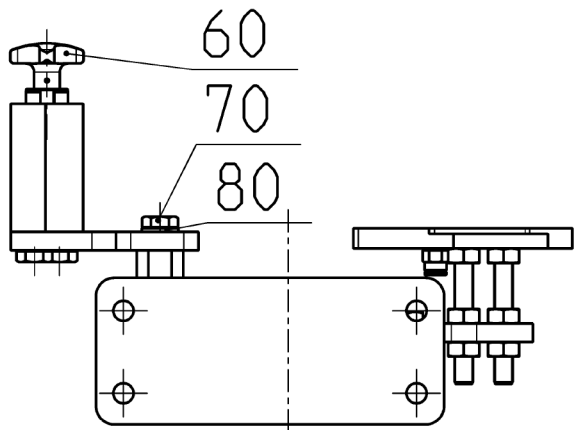
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85018155S003 Cap chute_complete_	85018199S003 Transport_Can_			KHS-V02	Page	653



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018157S001 Support pillar_Cap chute_	85018155S003 Cap chute_complete_		KHS-V02 Page 654

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018158S001	Pedestal__ Standfuß__	1,000	Units Stück	E						
20	85018159S001	Support bracket__ Auflagewinkel__	1,000	Units Stück	E						
30	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
40	301133130230	Hexagonal nut_flat_ Sechskantmutter_Flach__	1,000	Units Stück	E						
50	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	1,000	Units Stück	E						
60	301132322300	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018157S001 Support pillar_Cap chute_	85018155S003 Cap chute_complete_			KHS-V02	Page 655

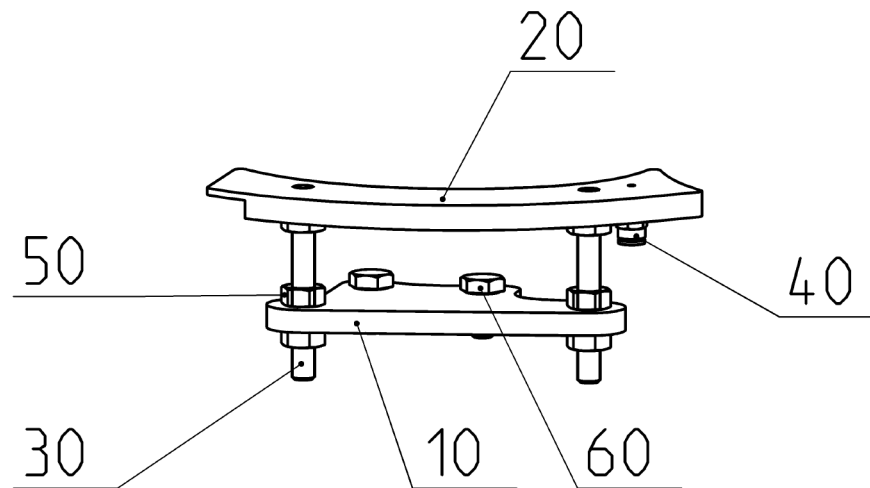
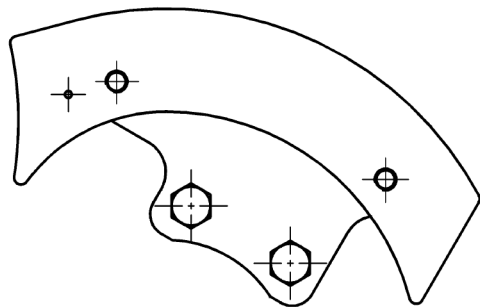
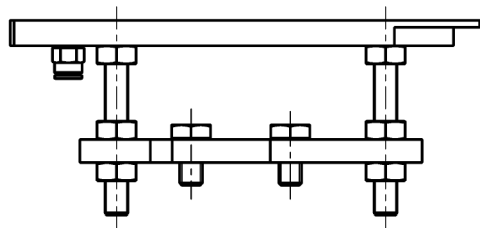


Teilenummer
85018133S001
85018133S002

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018133S001 Support bracket__	85018199S003 Transport_Can_	KHS-V02	Page 656

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018100S002	Adaptor flange_Discharge conveyor_ Adapterflansch_Abgabetransporteur_	1,000	Units Stück	E						
20	85023032S003	Spacer__	2,000	Units	E						
30	85018131S001	Plate_Discharge guide_30° discharge Platte_Ausschubführung_30° discharge	1,000	Units Stück	E						
40	85018099S001	Support block_Discharge guide_ Haltebock_Ausschubführung_	1,000	Units Stück	E						
50	85018150S001	Wear plate_Discharge_complete Schleifblech_Austrag_complete	1,000	Units Stück	E						658
60	301023095160	Star handle __ Kreuzgriff__	1,000	Units Stück	E						
70	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
80	301134230150	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
90	301132710720	Set screw__ Gewindestift__	1,000	Units Stück	E						
100	301137213220	Straight pin__ Zylinderstift__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018133S001 Support bracket__	85018199S003 Transport_Can_		KHS-V02	Page	657

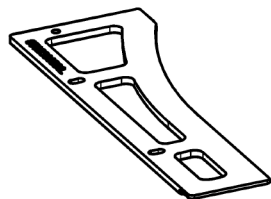


85018150S002
85018150S001
Teilenummer

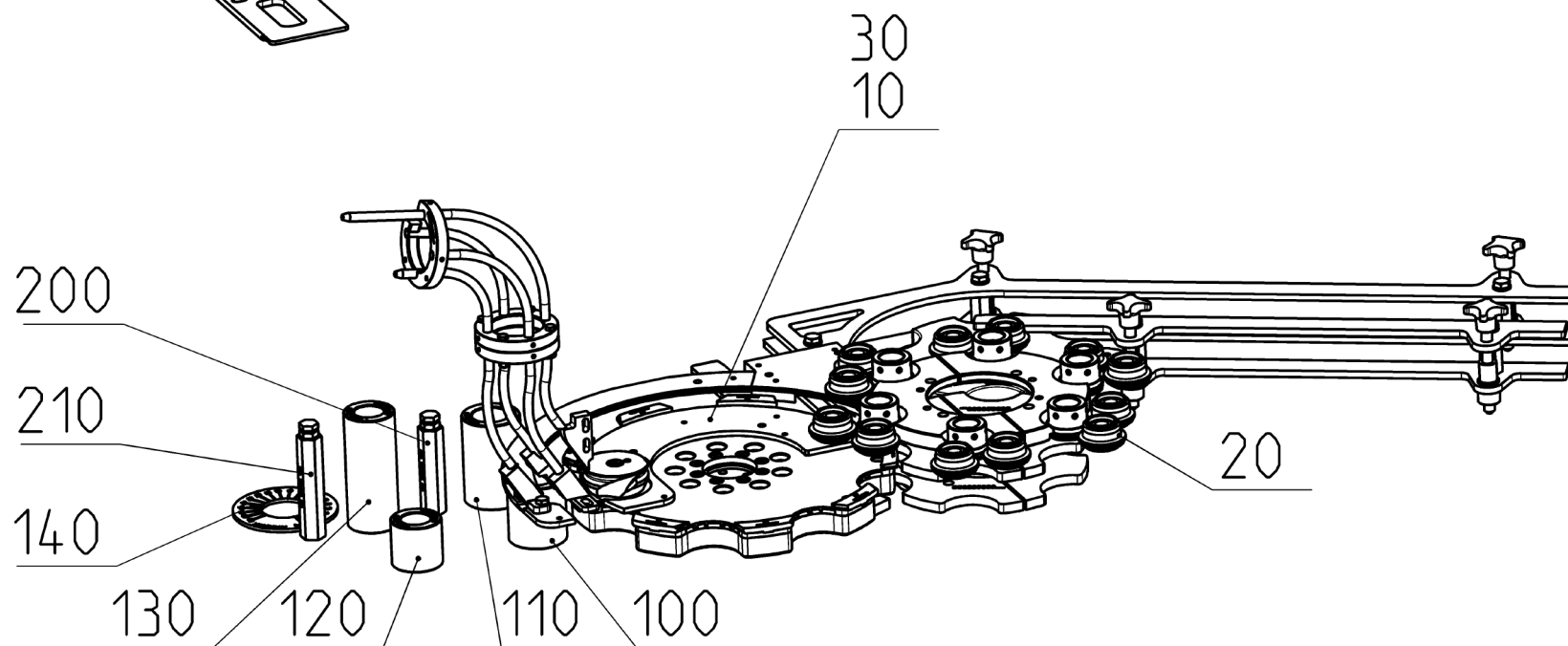
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85018150S001 Wear plate_Discharge_complete	85018133S001 Support bracket__		KHS-V02 Page 658

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018149S001	Support plate__30° discharge Stützplatte__30° discharge	1,000	Units Stück	E						
20	85018148S001	Wear plate_Discharge_30° Schleifblech_Austrag_30°	1,000	Units Stück	E						
30	301132730170	Threaded rod__M10 Gewindestange__M10	2,000	Units Stück	E						
40	301055106126	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
50	301133120220	Hexagonal nut__ Sechskantmutter__	6,000	Units Stück	E						
60	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85018150S001 Wear plate_Discharge_complete	85018133S001 Support bracket__		KHS-V02	Page	659



Item	Part Number
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20	85027803S900
30	85023091S957

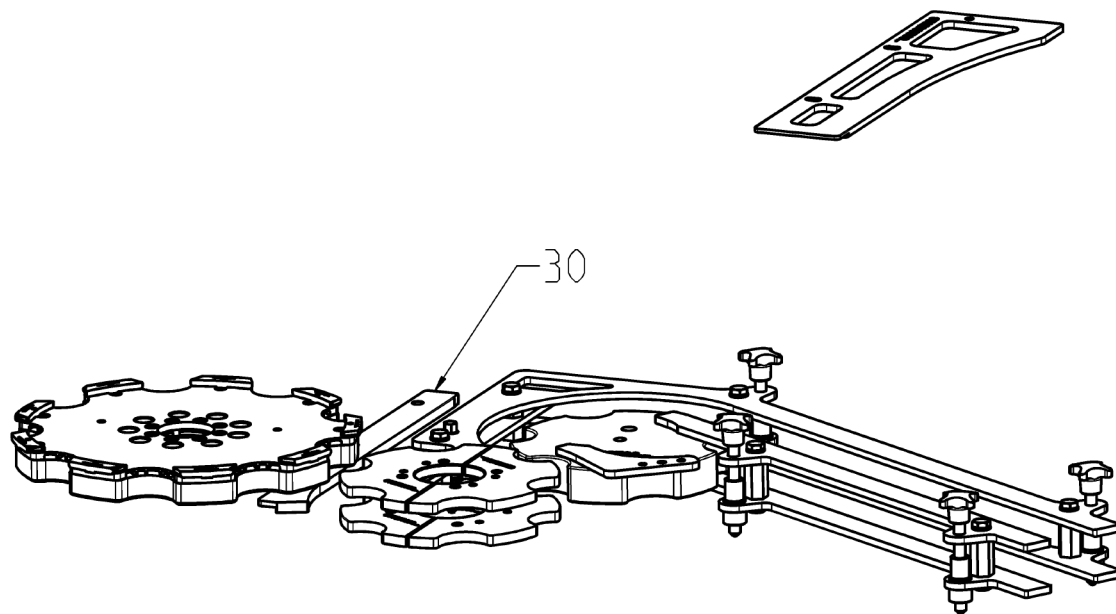


Teilenummer	85023076S066	85027803S900
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85023109S057	85023076S057	85027803S900
85023109S060	85023076S060	85027803S900
85023109S063	85023076S063	85027803S900
85023109S066	85023076S066	85027803S900

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023109S066 Format parts_Seaming tool_27/6 Canopy Gr		85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 660

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023076S066	Format parts_Seamer_TK250-27 Formatteile_Dosenverschliesser_TK250-27	1,000	Units Stück	E						664
20	85027803S900	Seaming tool__TK250/6 Ball/ardagh USA Falzwerkzeug__TK250/6 Ball/ardagh USA	1,000	Units Stück	E						678
30	85023076S957	Format parts_Seamer_TK250-27 Formatteile_Dosenverschliesser_TK250-27	1,000	Units Stück	E						680
100	85035029S075	Centering aid__66 (211) Zentrierhilfe__66 (211)	1,000	Units Stück	E						
110	85035029S105	Centering aid__66 (211) Zentrierhilfe__66 (211)	1,000	Units Stück	E						
120	85035032S055	Centering aid__57 (207) Zentrierhilfe__57 (207)	1,000	Units Stück	E						
130	85035032S140	Centering aid__57 (207) Zentrierhilfe__57 (207)	1,000	Units Stück	E						
140	85035055S052	Gauge ring_Seaming chuck_ Passring_Falzkopf_	1,000	Units Stück	E						
200	85035040S120	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						688
210	85035040S140	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						690

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page 661

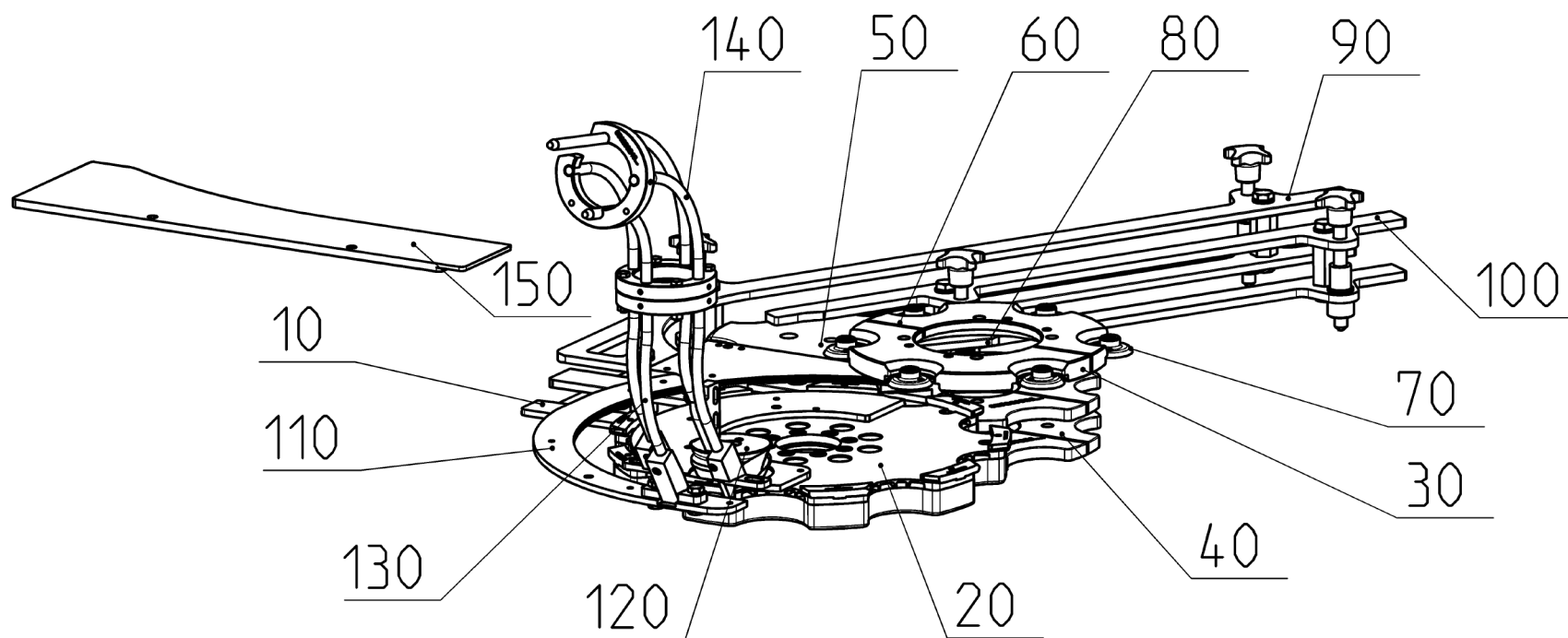


85023076S957
Sleek can handling parts
Less lid handling parts

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023109S066 Format parts_Seaming tool_27/6 Canopy Gr	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 662

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023076S066	Format parts_Seamer_TK250-27 Formatteile_Dosenverschliesser_TK250-27	1,000	Units Stück	E						664
20	85027803S900	Seaming tool__TK250/6 Ball/ardagh USA Falzwerkzeug__TK250/6 Ball/ardagh USA	1,000	Units Stück	E						678
30	85023076S957	Format parts_Seamer_TK250-27 Formatteile_Dosenverschliesser_TK250-27	1,000	Units Stück	E						680
100	85035029S075	Centering aid__66 (211) Zentrierhilfe__66 (211)	1,000	Units Stück	E						
110	85035029S105	Centering aid__66 (211) Zentrierhilfe__66 (211)	1,000	Units Stück	E						
120	85035032S055	Centering aid__57 (207) Zentrierhilfe__57 (207)	1,000	Units Stück	E						
130	85035032S140	Centering aid__57 (207) Zentrierhilfe__57 (207)	1,000	Units Stück	E						
140	85035055S052	Gauge ring_Seaming chuck_ Passring_Falzkopf_	1,000	Units Stück	E						
200	85035040S120	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						688
210	85035040S140	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						690

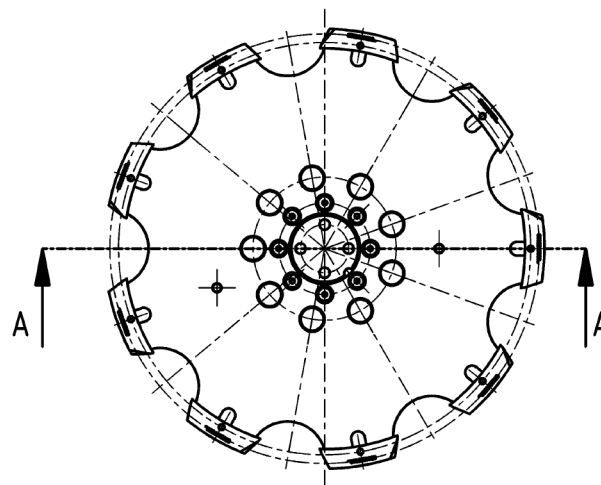
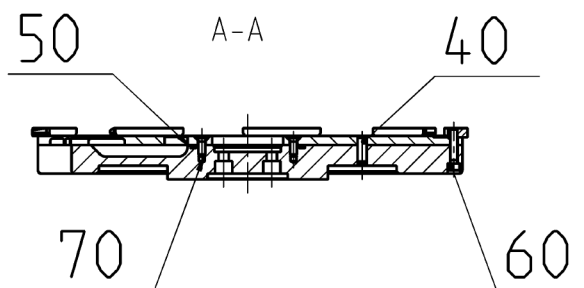
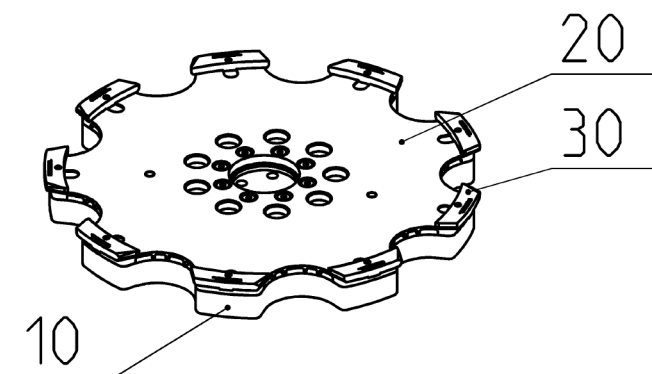
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page 663



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023076S066 Format parts_Seamer_TK250-27	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr		KHS-V02 Page 664

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023028S066	Can guide_Infeed_TK250 Dosenführung_Einlauf_TK250	1,000	Units Stück	E						
20	85023074S066	Can infeed star_complete_TK250/6 Doseneinlaufstern_komplett_TK250/6	1,000	Units Stück	E						666
30	85023068S066	Star_Seaming turret_upper TK250/6 Stern_Falzrotor_upper TK250/6	1,000	Units Stück	E						
40	85023069S066	Star_Seaming turret_lower TK250/6 Stern_Falzrotor_lower TK250/6	1,000	Units Stück	E						
50	85023070S066	Discharge star__TK250/6 Auslaufstern__TK250/6	1,000	Units Stück	E						
60	85023071S052	Centering bell_Seaming chuck_TK250/6 Zentriertulpe_Falzkopf_TK250/6	1,000	Units Stück	E						
70	85023003S001	Knock out pad__202MS Ausstoßerpad__202MS	6,000	Units Stück	E						
80	85023039S066	Can guide_Discharge star_TK250 Dosenführung_Auslaufstern_TK250	1,000	Units Stück	E						
90	85023056S066	Can guide_Outlet/Infeed_complete Dosenführung_Auslauf / Einlauf_complete	1,000	Units Stück	E						668
100	85023030S066	Can guide_Discharge_inner Dosenführung_Entladung_inner	1,000	Units Stück	E						670
110	85023015S052	Cover guide_complete_ Deckelführung_komplett_	1,000	Units Stück	E						672
120	85023027S001	Separation wheel__202 MS Abteilrad__202 MS	1,000	Units Stück	E						
130	85023026S052	Cap magazine_Guide_ Kappenmagazin_Führung_	1,000	Units Stück	E						674
140	85023025S052	Cap chute_ Kappenrutsche_	1,000	Units Stück	E						676
150	85023005S066	Can guide_Filler outlet_TK1080 fille Dosenführung_Füllerauslauf_TK1080 fille	1,000	Units Stück	E						

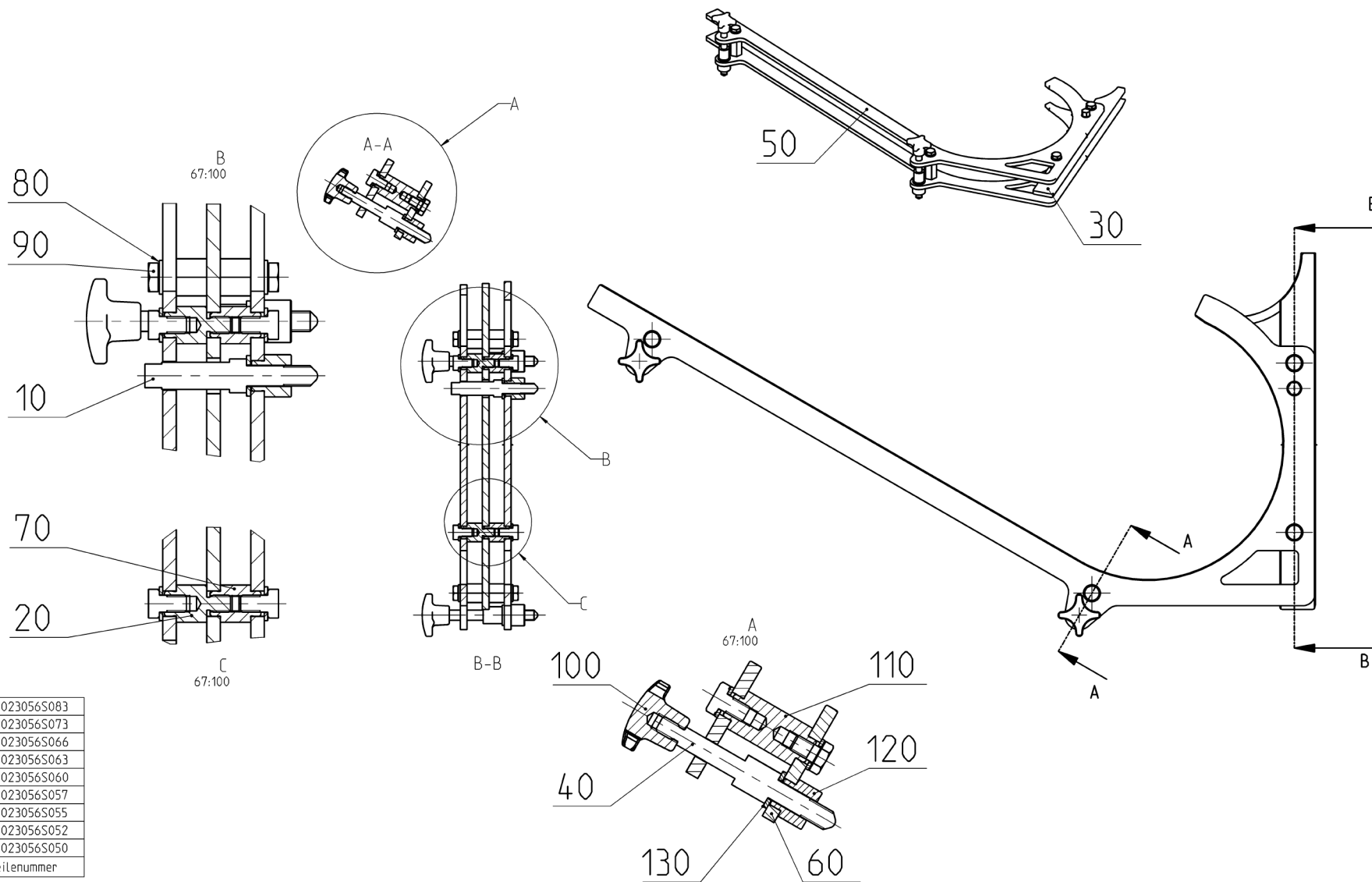
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023076S066 Format parts_Seamer_TK250-27	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr	KHS-V02	Page	665	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023074S066 Can infeed star_complete_TK250/6	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 666

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023072S066	Can infeed star__TK250/6 Doseneinlaufstern__TK250/6	1,000	Units Stück	E						
20	85023073S066	Nozzle plate__TK250/6 Düsenplättchen__TK250/6	1,000	Units Stück	E						
30	85023075S052	Pusher_Cover_TK250/6 Pusher_Deckel_TK250/6	9,000	Units Stück	V		3500	6			
40	301137213370	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
50	301024010190	O-ring__ O-Ring__	1,000	Units Stück	V		3500	6			
60	301132150920	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	9,000	Units Stück	E						
70	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023074S066 Can infeed star_complete_TK250/6	85023076S066 Format parts_Seamer_TK250-27			KHS-V02	Page 667

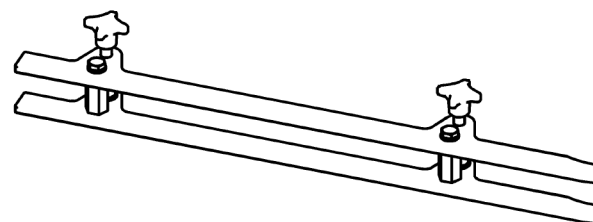
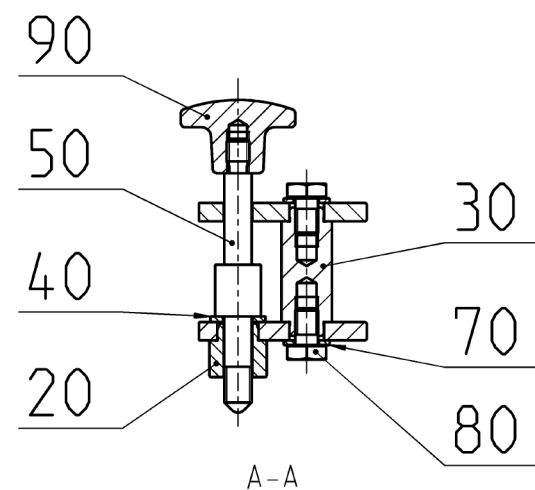
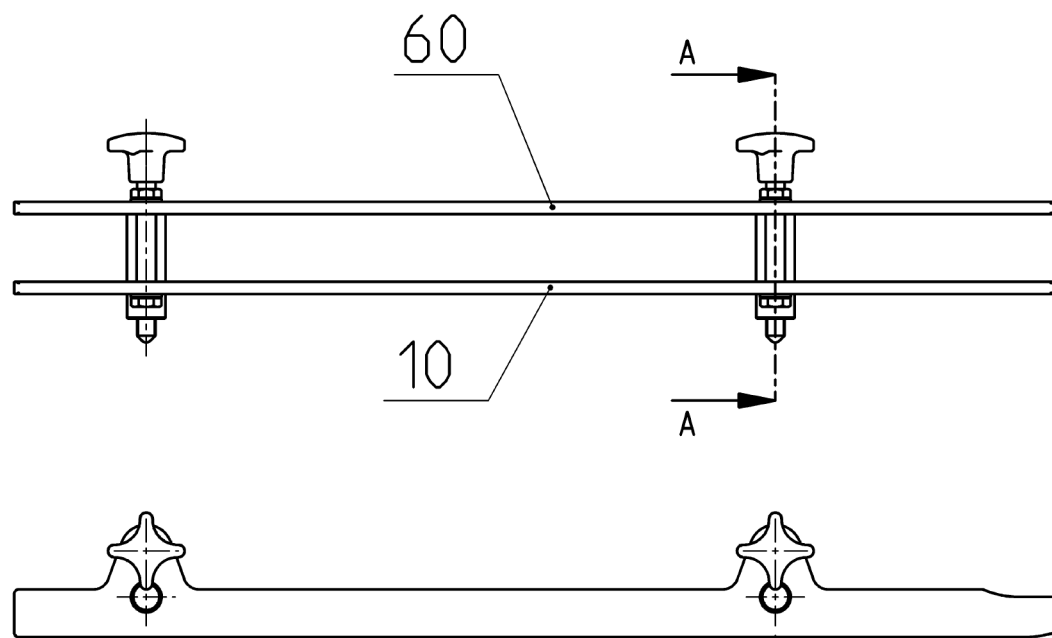


85023056S083
85023056S073
85023056S066
85023056S063
85023056S060
85023056S057
85023056S055
85023056S052
85023056S050
Teilenummer

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023056S066 Can guide_Outlet/Infeed_complete	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 668

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023047S060	Thread bolt_ Gewindebolzen__	1,000	Units Stück	E						
20	85023038S001	Spacer_ Abstandhalter__	2,000	Units Stück	E						
30	85023037S066	Can guide_Infeed rail_left hand Dosenführung_Einlaufgeländer_left hand	1,000	Units Stück	V		21000	36			
40	88015083S040	Thread bolt_ Gewindebolzen__	2,000	Units Stück	E						
50	85023055S066	Can guide_Discharge_outer upper Dosenführung_Austrag_outer upper	1,000	Units Stück	V		21000	36			
60	85023054S066	Can guide_Discharge_outer lower Dosenführung_Austrag_outer lower	1,000	Units Stück	V		21000	36			
70	85023032S002	Spacer__	2,000	Units	E						
80	301134230150	Washer_ Unterlegscheibe__	8,000	Units Stück	E						
90	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
100	301023094140	Star handle_ Kreuzgriff__	2,000	Units Stück	E						
110	85023032S001	Spacer__	2,000	Units	E						
120	85023031S001	Spacer_ Abstandhalter__	3,000	Units Stück	E						
130	301134230180	Washer_ Unterlegscheibe__	3,000	Units Stück	E						

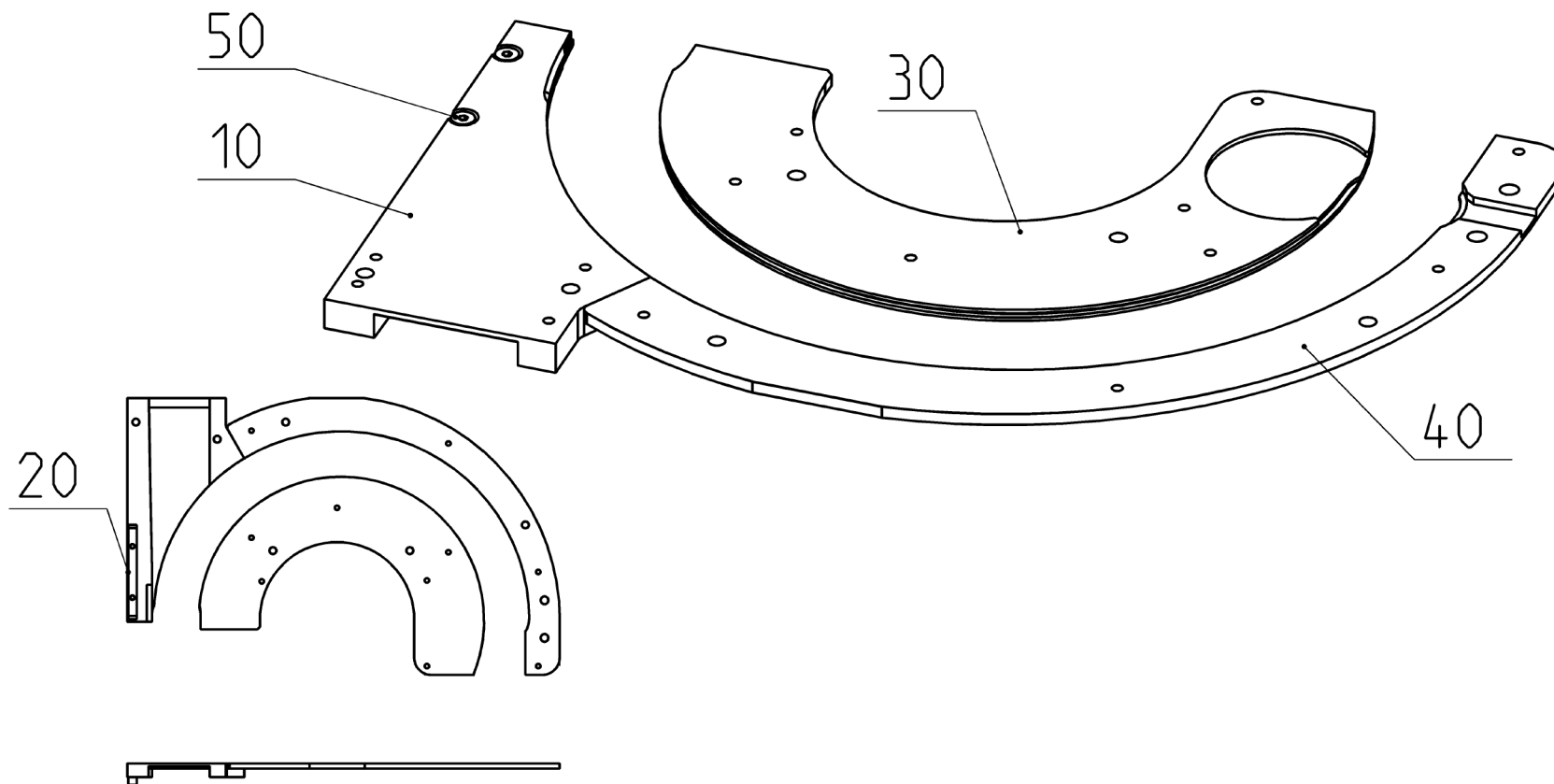
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023056S066 Can guide_Outlet/Infeed_complete	85023076S066 Format parts_Seamer_TK250-27			KHS-V02	Page 669



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023030S066 Can guide_Discharge_inner	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 670

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023029S066	Can guide_Discharge_inner lower Dosenführung_Entladung_inner lower	1,000	Units Stück	E						
20	85023031S001	Spacer____ Abstandhalter____	2,000	Units Stück	E						
30	85023032S001	Spacer____	2,000	Units	E						
40	301134230180	Washer____ Unterlegscheibe____	2,000	Units Stück	E						
50	88015083S040	Thread bolt____ Gewindebolzen____	2,000	Units Stück	E						
60	85023033S066	Can guide_Discharge_inner upper Dosenführung_Entladung_inner upper	1,000	Units Stück	E						
70	301134230150	Washer____ Unterlegscheibe____	4,000	Units Stück	E						
80	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
90	301023094140	Star handle____ Kreuzgriff____	2,000	Units Stück	E						

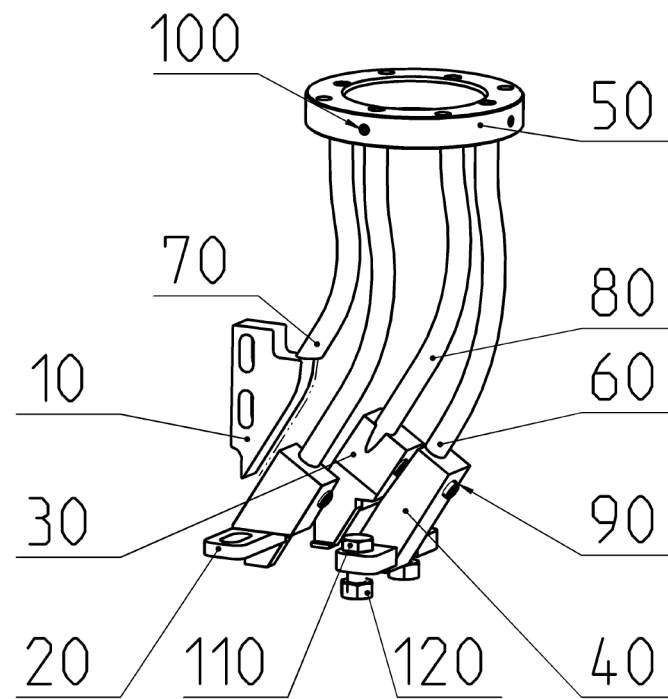
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023030S066 Can guide_Discharge_inner	85023076S066 Format parts_Seamer_TK250-27			KHS-V02	Page 671



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023015S052 Cover guide_complete_	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 672

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023013S052	Cover guide_Section_ Deckelführung_Sektion_	1,000	Units Stück	E						
20	85023014S001	Support guide__ Aufnahmeführung__	1,000	Units Stück	E						
30	85023011S052	Cover guide_Inner part_ Deckelführung_Innenteil_	1,000	Units Stück	E						
40	85023012S052	Cover guide_Outside_ Deckelführung_außen_	1,000	Units Stück	E						
50	301132321430	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						

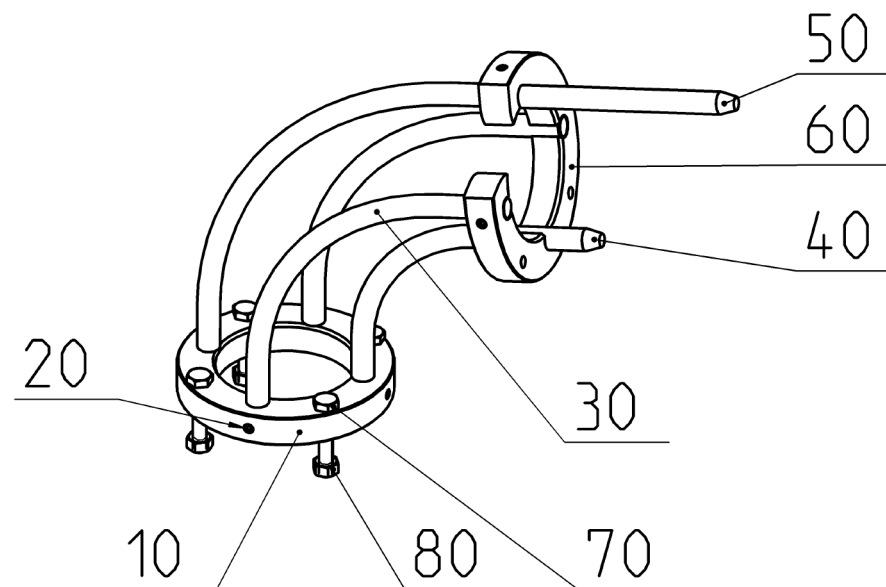
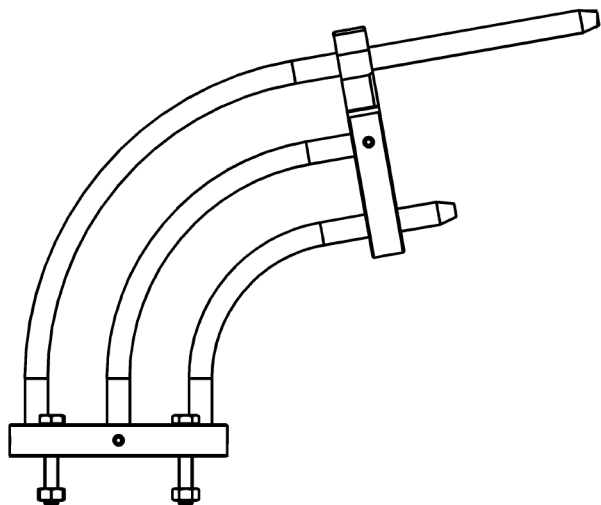
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023015S052 Cover guide_complete_	85023076S066 Format parts_Seamer_TK250-27	KHS-V02	Page	673	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023026S052 Cap magazine_Guide_	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 674

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85018064S001	Cap magazine_Guide_Rear Kappenmagazin_Führung_Rear	1,000	Units Stück	E						
20	85018065S001	Cap magazine_Guide_L-H Kappenmagazin_Führung_L-H	1,000	Units Stück	E						
30	85018066S001	Cap magazine_Guide_R-H Kappenmagazin_Führung_R-H	1,000	Units Stück	E						
40	85018067S001	Cap magazine_Guide_frontguide Kappenmagazin_Führung_frontguide	1,000	Units Stück	E						
50	85023017S052	Ring_Cap magazine_ Ring_Kappenmagazin_	1,000	Units Stück	E						
60	85023018S052	Rod_Cap magazine_Frontguide Stange_Kappenmagazin_Frontguide	1,000	Units Stück	E						
70	85023019S052	Rods_Cap magazine_hinten Stangen_Kappenmagazin_hinten	1,000	Units Stück	E						
80	85023020S001	Rod_Cap magazine_Sideguide Stange_Kappenmagazin_Sideguide	2,000	Units Stück	E						
90	301132717020	Set screw_ Gewindestift_	3,000	Units Stück	E						
100	301132715660	Set screw_ Gewindestift_	4,000	Units Stück	E						
110	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301133120170	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023026S052 Cap magazine_Guide_	85023076S066 Format parts_Seamer_TK250-27			KHS-V02	Page 675

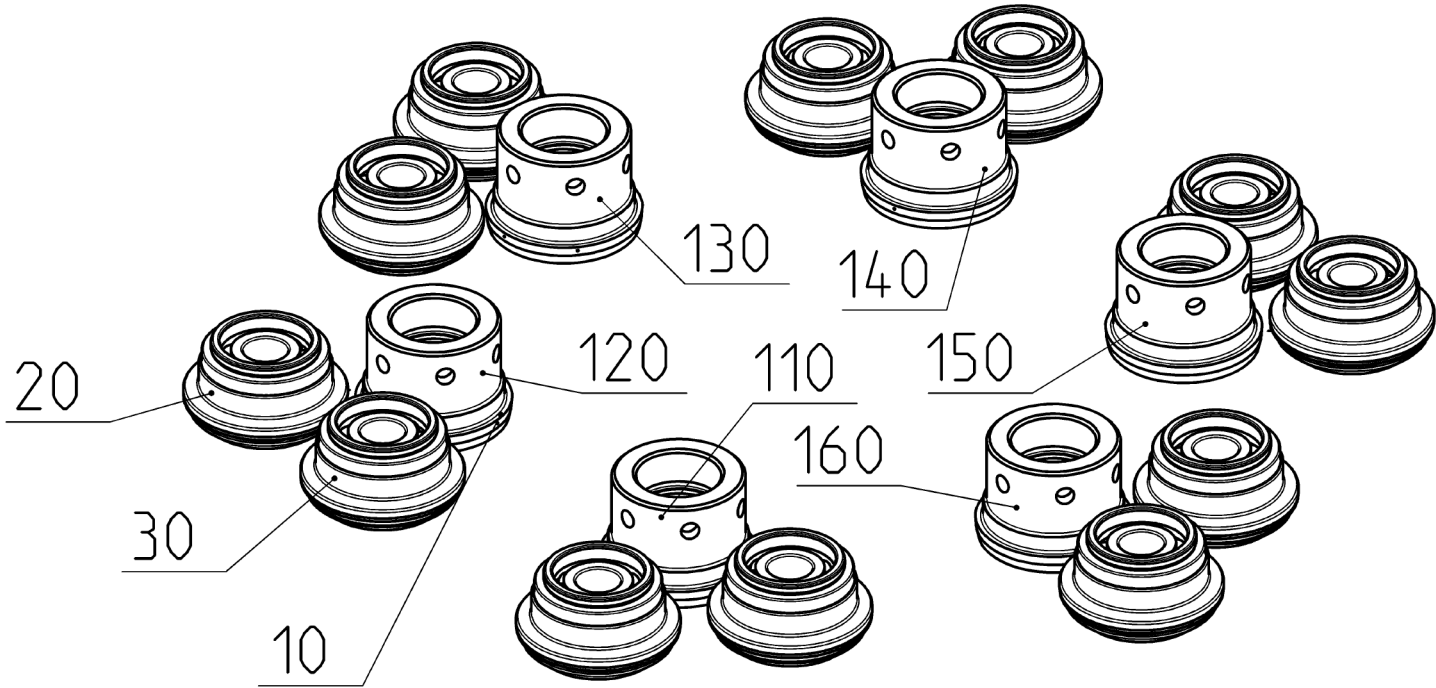


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023025S052 Cap chute__	85023076S066 Format parts_Seamer_TK250-27		KHS-V02 Page 676

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023017S052	Ring_Cap magazine_ Ring_Kappenmagazin_	1,000	Units Stück	E						
20	301132715660	Set screw_ Gewindestift_	8,000	Units Stück	E						
30	85023021S001	Rod_Side guide_ Stange_Seitenführung_	2,000	Units Stück	E						
40	85023022S052	Rod_ahead_ Stange_vorne_	1,000	Units Stück	E						
50	85023023S052	Rod_rear_ Stange_hinten_	1,000	Units Stück	E						
60	85023024S052	Ring_Cap chute_ Ring_Kappenrutsche_	1,000	Units Stück	E						
70	301132171170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
80	301133120120	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023025S052 Cap chute__	85023076S066 Format parts_Seamer_TK250-27			KHS-V02	Page 677

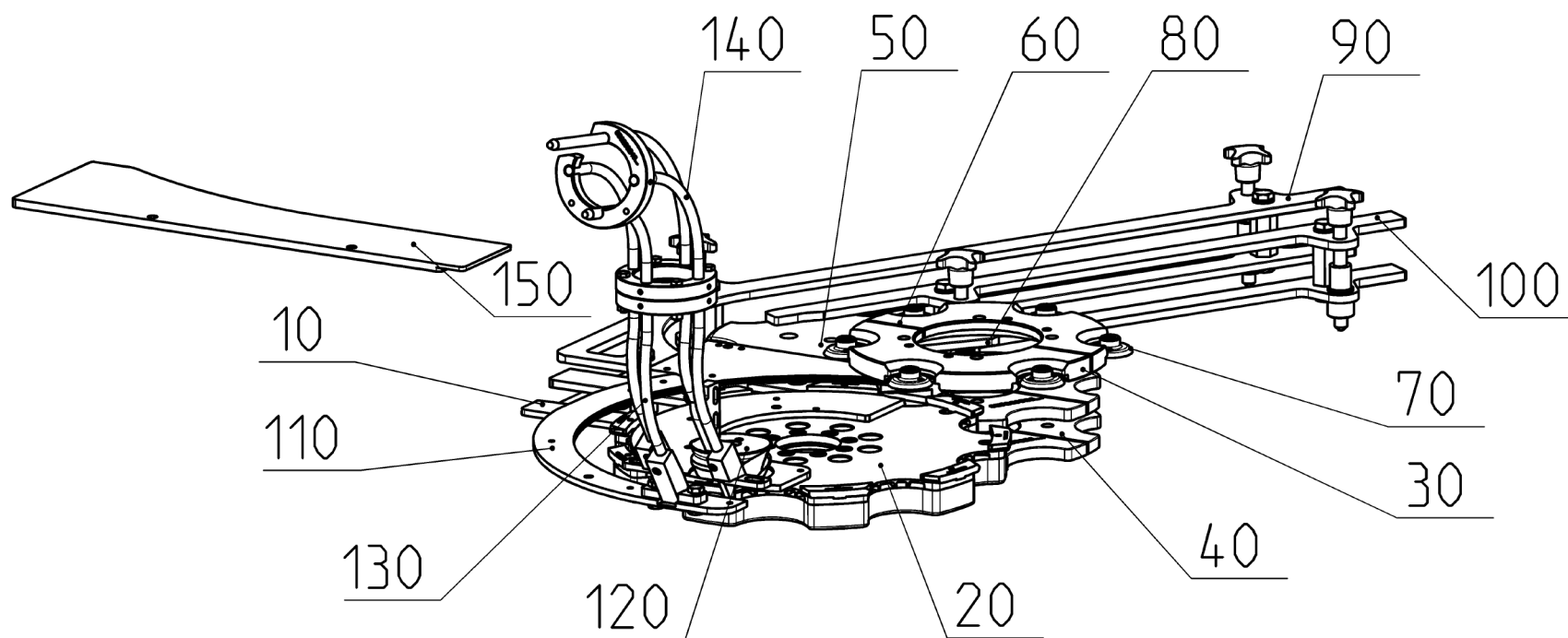
Teilenummer	Falzrolle Erstformung	Falzrolle Zweitformung	Falzkopf 1	Falzkopf 2	Falzkopf 3	Falzkopf 4	Falzkopf 5	Falzkopf 6
85027803S001	85027001S001	85027301S001	85027401S001	85027401S001	85027401S001	85027401S001	85027401S001	85027401S001
85027803S900	85027001S001	85027301S001	85027401S901	85027401S902	85027401S903	85027401S904	85027401S905	85027401S906



(Schematic diagram. Refer to the bill of materials for the part number.)			Machine number 10343323		10343323	Revision 01 / 04.07.2019	
Subassembly 85027803S900 Seaming tool__TK250/6 Ball/ardagh USA			85023109S066 Format parts_Seaming tool_27/6 Canopy Gr			KHS-V02	Page 678

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	85027001S001	Seaming Roll_First operation_komplett Falzrolle_Erstformung_komplett	6,000	Units Stück	E						
30	85027301S001	Seaming Roll_Second operation_komplett Falzrolle_Zweitformung_komplett	6,000	Units Stück	E						
110	85027401S901	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						
120	85027401S902	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						
130	85027401S903	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						
140	85027401S904	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						
150	85027401S905	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						
160	85027401S906	Seaming chuck__202MS B64 Falzkopf__202MS B64	1,000	Units Stück	E						

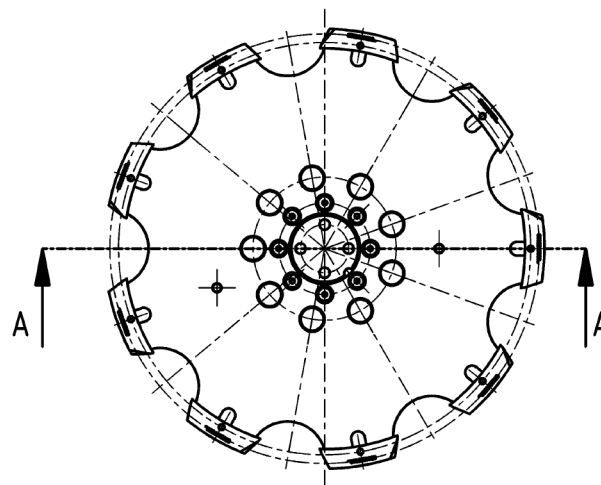
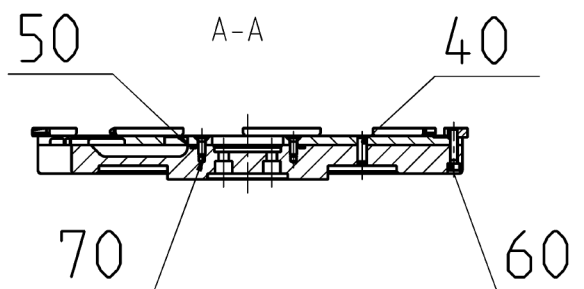
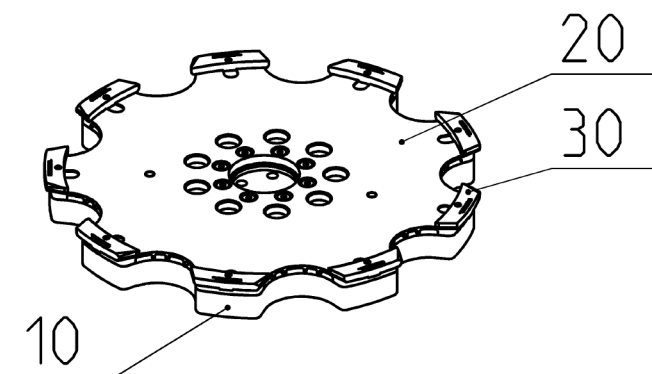
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85027803S900 Seaming tool__TK250/6 Ball/ardagh USA	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr			KHS-V02	Page 679



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023076S957 Format parts_Seamer_TK250-27	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr		KHS-V02 Page 680

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023028S057	Can guide_Infeed_TK250 Dosenführung_Einlauf_TK250	1,000	Units Stück	E						
20	85023074S057	Can infeed star_complete_TK250/6 Doseneinlaufstern_komplett_TK250/6	1,000	Units Stück	E						682
30	85023068S057	Star_Seaming turret_upper TK250/6 Stern_Falzrotor_upper TK250/6	1,000	Units Stück	E						
40	85023069S057	Star_Seaming turret_lower TK250/6 Stern_Falzrotor_lower TK250/6	1,000	Units Stück	E						
50	85023070S057	Discharge star_TK250/6 Auslaufstern_TK250/6	1,000	Units Stück	E						
80	85023039S057	Can guide_Discharge star_TK250 Dosenführung_Auslaufstern_TK250	1,000	Units Stück	E						
90	85023056S057	Can guide_Outlet/Infeed_complete Dosenführung_Auslauf / Einlauf_complete	1,000	Units Stück	E						684
100	85023030S057	Can guide_Discharge_inner Dosenführung_Entladung_inner	1,000	Units Stück	E						686
150	85023005S057	Can guide_Filler outlet_TK1080 fille Dosenführung_Füllerauslauf_TK1080 fille	1,000	Units Stück	E						

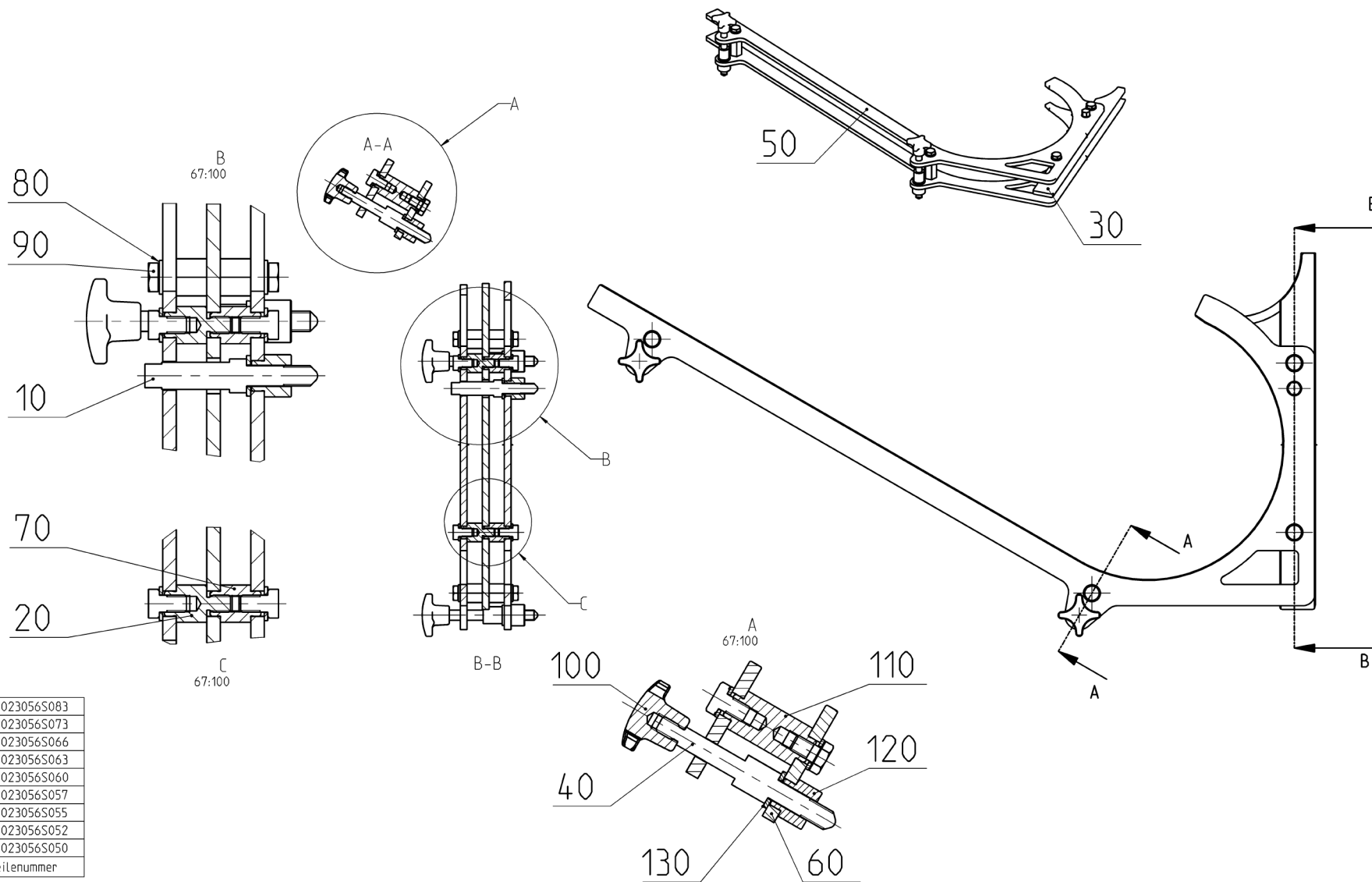
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023076S957 Format parts_Seamer_TK250-27	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr			KHS-V02	Page 681



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023074S057 Can infeed star_complete_TK250/6	85023076S957 Format parts_Seamer_TK250-27		KHS-V02 Page 682

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023072S057	Can infeed star__TK250/6 Doseneinlaufstern__TK250/6	1,000	Units Stück	E						
20	85023073S060	Nozzle plate__TK250/6 Düsenplättchen__TK250/6	1,000	Units Stück	E						
30	85023075S052	Pusher_Cover_TK250/6 Pusher_Deckel_TK250/6	9,000	Units Stück	V		3500	6			
40	301137213370	Straight pin__ Zylinderstift__	2,000	Units Stück	E						
50	301024010190	O-ring__ O-Ring__	1,000	Units Stück	V		3500	6			
60	301132150920	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	9,000	Units Stück	E						
70	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023074S057 Can infeed star_complete_TK250/6	85023076S957 Format parts_Seamer_TK250-27			KHS-V02	Page 683

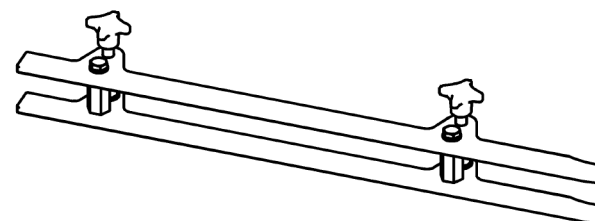
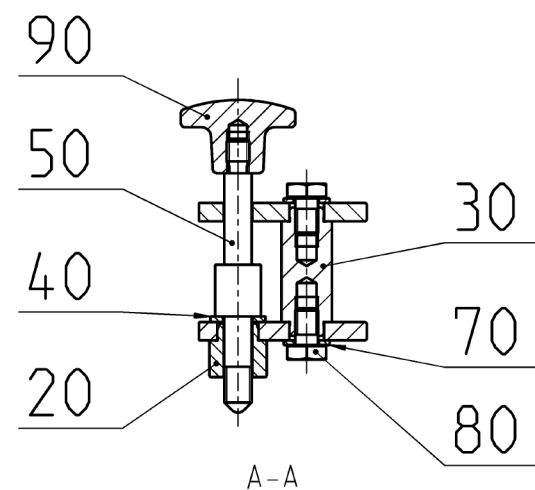
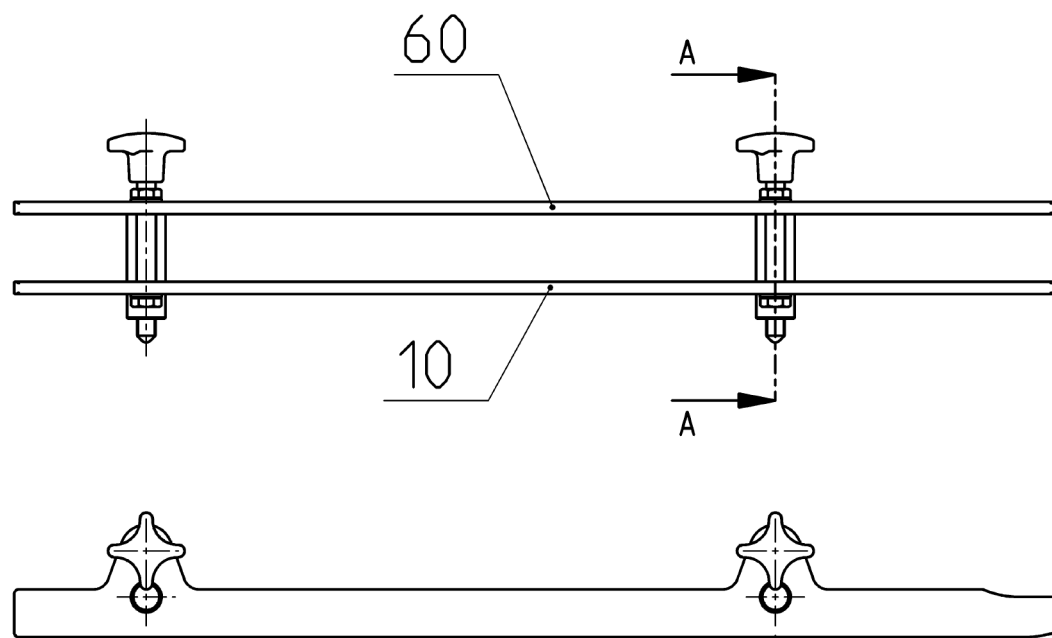


85023056S083
85023056S073
85023056S066
85023056S063
85023056S060
85023056S057
85023056S055
85023056S052
85023056S050
Teilenummer

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023056S057 Can guide_Outlet/Infeed_complete	85023076S957 Format parts_Seamer_TK250-27		KHS-V02 Page 684

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023047S060	Thread bolt_ Gewindebolzen__	1,000	Units Stück	E						
20	85023038S001	Spacer_ Abstandhalter__	2,000	Units Stück	E						
30	85023037S057	Can guide_Infeed rail_left hand Dosenführung_Einlaufgeländer_left hand	1,000	Units Stück	V		21000	36			
40	88015083S040	Thread bolt_ Gewindebolzen__	2,000	Units Stück	E						
50	85023055S057	Can guide_Discharge_outer upper Dosenführung_Austrag_outer upper	1,000	Units Stück	V		21000	36			
60	85023054S057	Can guide_Discharge_outer lower Dosenführung_Austrag_outer lower	1,000	Units Stück	V		21000	36			
70	85023032S002	Spacer__	2,000	Units	E						
80	301134230150	Washer_ Unterlegscheibe__	8,000	Units Stück	E						
90	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
100	301023094140	Star handle_ Kreuzgriff__	2,000	Units Stück	E						
110	85023032S001	Spacer__	2,000	Units	E						
120	85023031S001	Spacer_ Abstandhalter__	3,000	Units Stück	E						
130	301134230180	Washer_ Unterlegscheibe__	3,000	Units Stück	E						

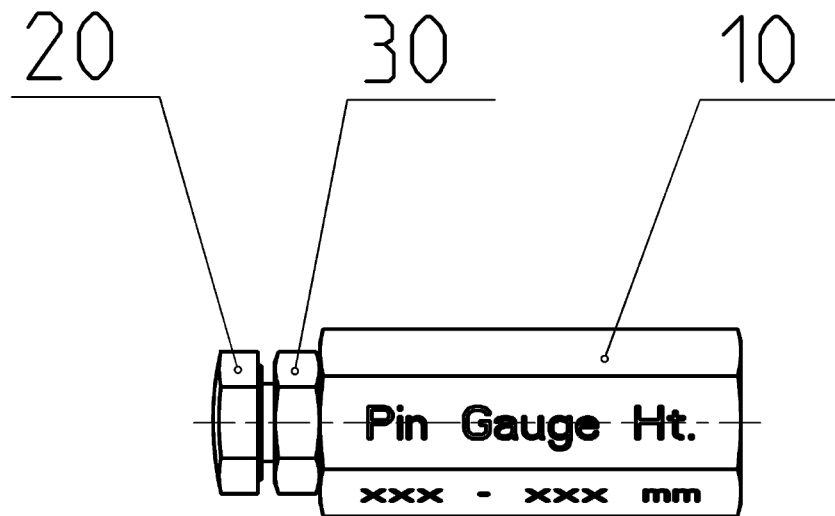
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023056S057 Can guide_Outlet/Infeed_complete	85023076S957 Format parts_Seamer_TK250-27	KHS-V02	Page	685	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85023030S057 Can guide_Discharge_inner	85023076S957 Format parts_Seamer_TK250-27		KHS-V02 Page 686

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85023029S057	Can guide_Discharge_inner lower Dosenführung_Entladung_inner lower	1,000	Units Stück	E						
20	85023031S001	Spacer____ Abstandhalter____	2,000	Units Stück	E						
30	85023032S001	Spacer____	2,000	Units	E						
40	301134230180	Washer____ Unterlegscheibe____	2,000	Units Stück	E						
50	88015083S040	Thread bolt____ Gewindebolzen____	2,000	Units Stück	E						
60	85023033S057	Can guide_Discharge_inner upper Dosenführung_Entladung_inner upper	1,000	Units Stück	E						
70	301134230150	Washer____ Unterlegscheibe____	4,000	Units Stück	E						
80	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
90	301023094140	Star handle____ Kreuzgriff____	2,000	Units Stück	E						

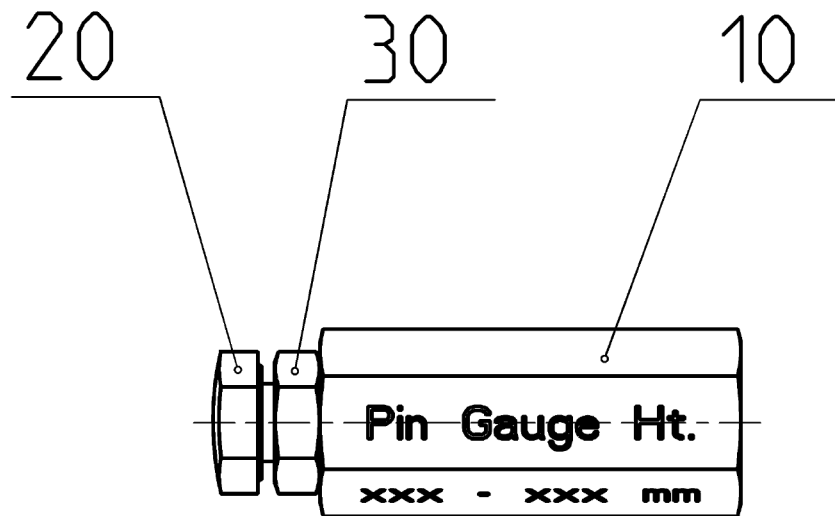
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85023030S057 Can guide_Discharge_inner	85023076S957 Format parts_Seamer_TK250-27			KHS-V02	Page 687



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85035040S120 Gauge_Can height_	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr		KHS-V02 Page 688

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85035038S105	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						
20	85035039S001	Adjustment bolt_ Einstellbolzen_	1,000	Units Stück	E						
30	301133130030	Hexagonal nut_flat_ Sechskantmutter_Flach_	1,000	Units Stück	E						

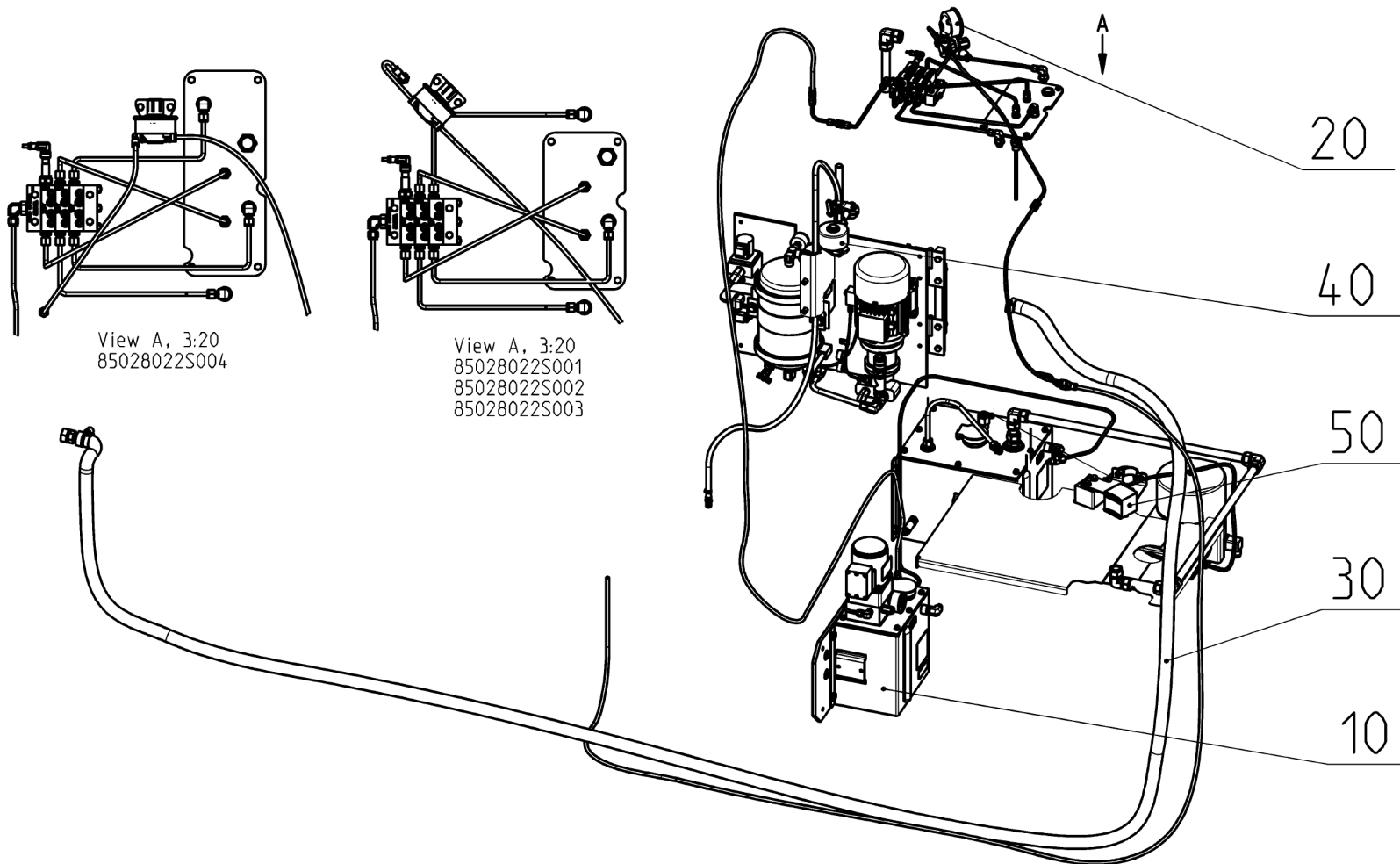
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85035040S120 Gauge_Can height_	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr			KHS-V02	Page 689



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85035040S140 Gauge_Can height_	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr		KHS-V02 Page 690

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85035038S125	Gauge_Can height_ Lehre_Dosenhöhe_	1,000	Units Stück	E						
20	85035039S001	Adjustment bolt_ Einstellbolzen_	1,000	Units Stück	E						
30	301133130030	Hexagonal nut_flat_ Sechskantmutter_Flach_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85035040S140 Gauge_Can height_	85023109S066 Format parts_Seaming tool_27/6 Canopy Gr			KHS-V02	Page 691



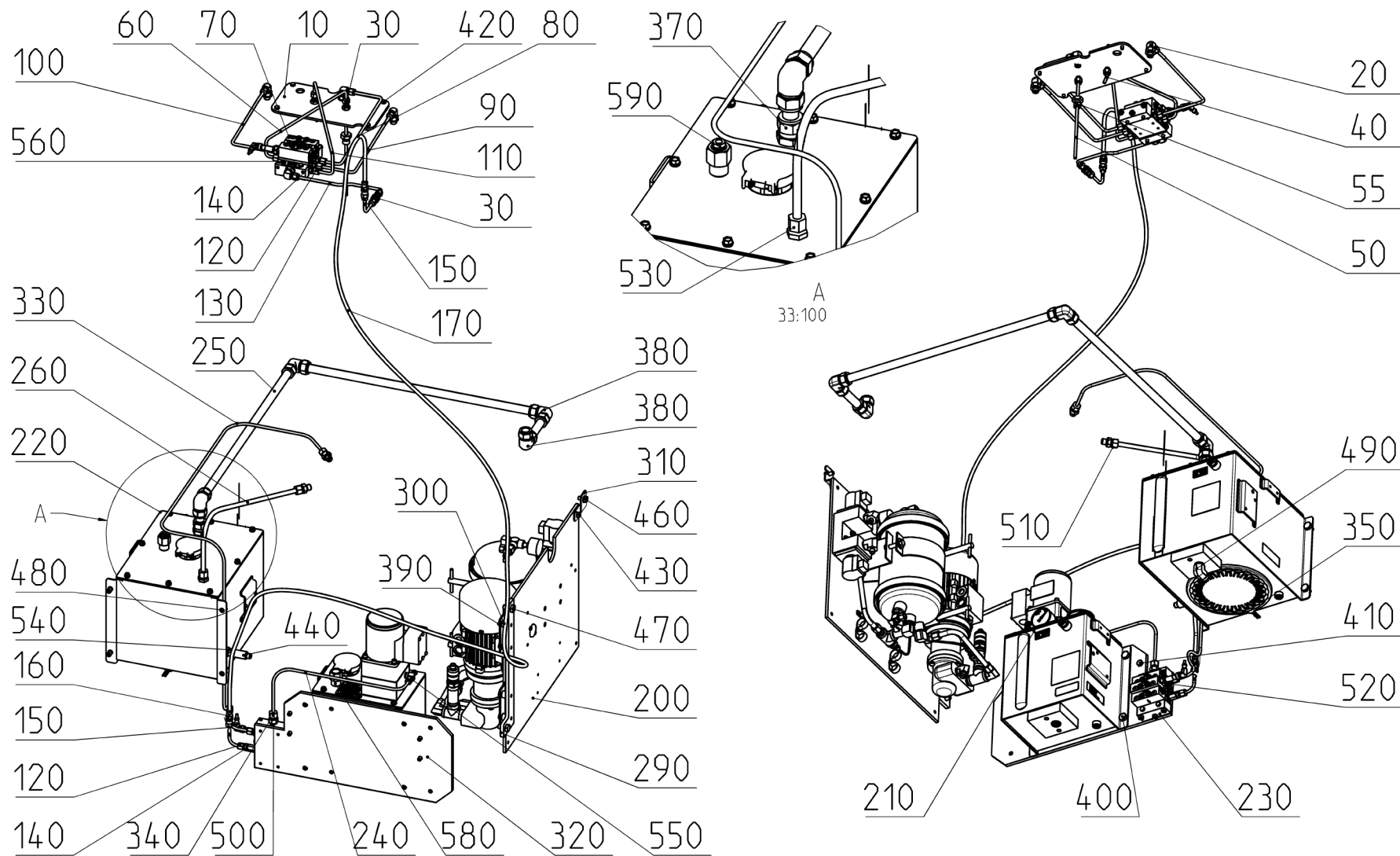
85028022S001: Lub panel installed on seamer side
 85028022S002: Lub panel installed on filler side
 85028022S003: Lub panel installed on filler side,
 and added grease lub Pos. 50 for
 steel gears in drive train
 85028022S004: for 8 head seamer only

NAME
85028022S003

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028022S003 Process components_Seamer_	85000013S001 Seamer__27/6 Canopy Growth		KHS-V02 Page 692

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028006S002	Lubrication_Assembly_ Schmierung_Baugruppe_	1,000	Units Stück	E						694
20	85028007S001	Pneumatic assembly_ Pneumatikbaugruppe_	1,000	Units Stück	E						708
30	85028019S001	Gassing connection_ Begasungsanschluss_	1,000	Units Stück	E						710
40	85028011S001	Bubble breaker_complete_ Blasenbrecher_komplett_	1,000	Units Stück	E						712
50	85028030S001	Lubrication unit_ Schmieraggregat_	1,000	Units Stück	E						718

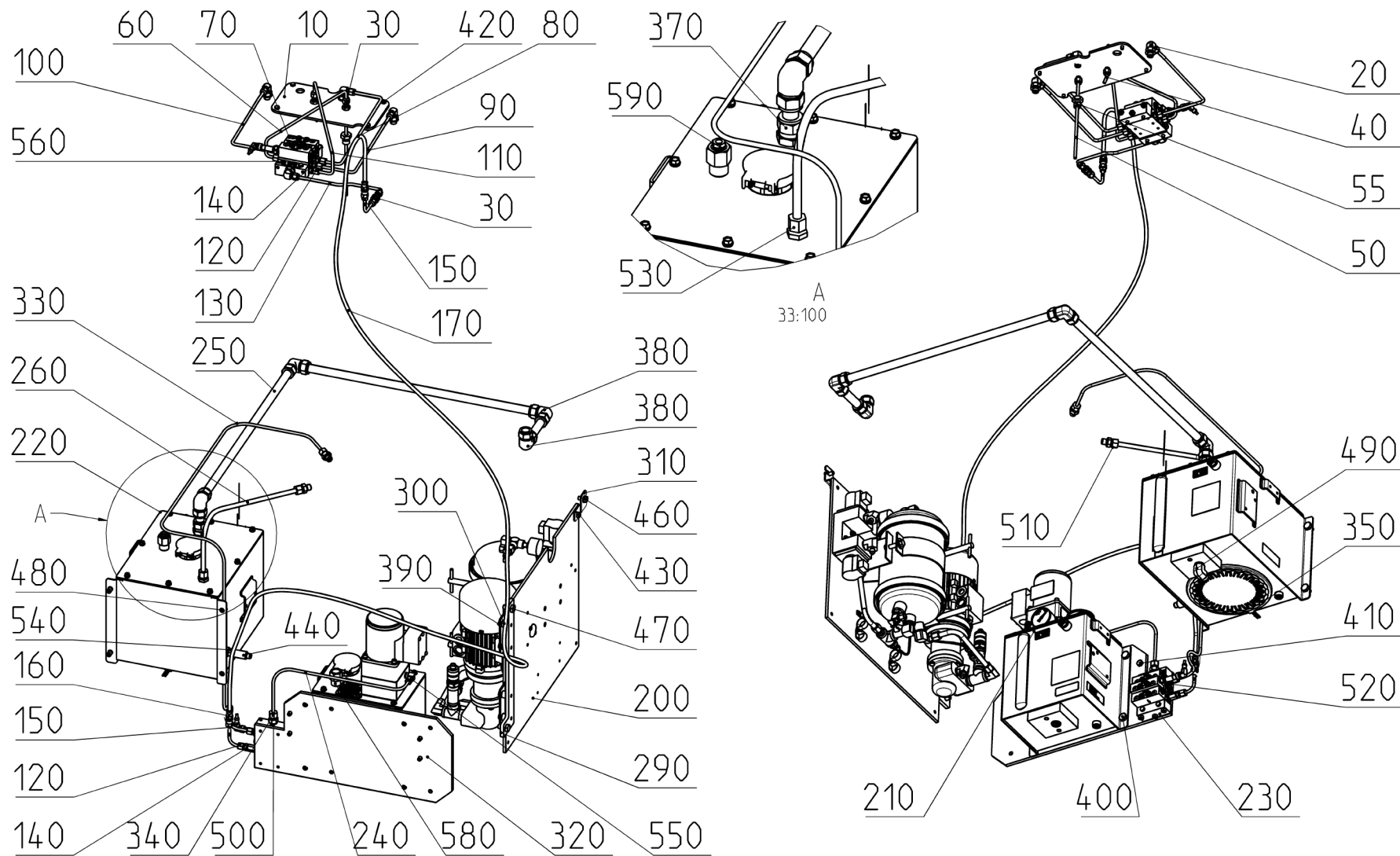
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028022S003 Process components_Seamer_	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page 693



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028006S002 Lubrication_Assembly_		85028022S003 Process components_Seamer_		KHS-V02 Page 694

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85008004S001	Cover plate_Knock out cam_ Deckplatte_Ausstoßerkurve_	1,000	Units Stück	E						
20	301999952086	Male connector_Angular_ Einschraubverschraubung_winkelig_	4,000	Units Stück	E						
30	301999951923	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	3,000	Units Stück	E						
40	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
50	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
55	85028008S001	Bushing_ Buchse_	1,000	Units Stück	E						
60	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
70	85028005S001	Lubrication unit__20T-20T-10T Schmieraggregat__20T-20T-10T	1,000	Units Stück	E						700
80	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
90	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
100	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
110	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
120	301055101850	Male connector_straight_ Einschraubverschraubung_gerade_	7,000	Units Stück	E						
130	301186360480	Pipe_ Rohr_	1,000	Units Stück	E						
140	301026217110	Seal ring_ Dichtring_	7,000	Units Stück	E						
150	85028024S001	Small tube_Adaptor_ Röhrchen_Adapter_	2,000	Units Stück	E						702
160	301055104591	Union_straight_ Verschraubung_gerade_	2,000	Units Stück	E						
170	304999951013	Hose_flexible_ Schlauch_flexibel_	1,000	Units Stück	E						

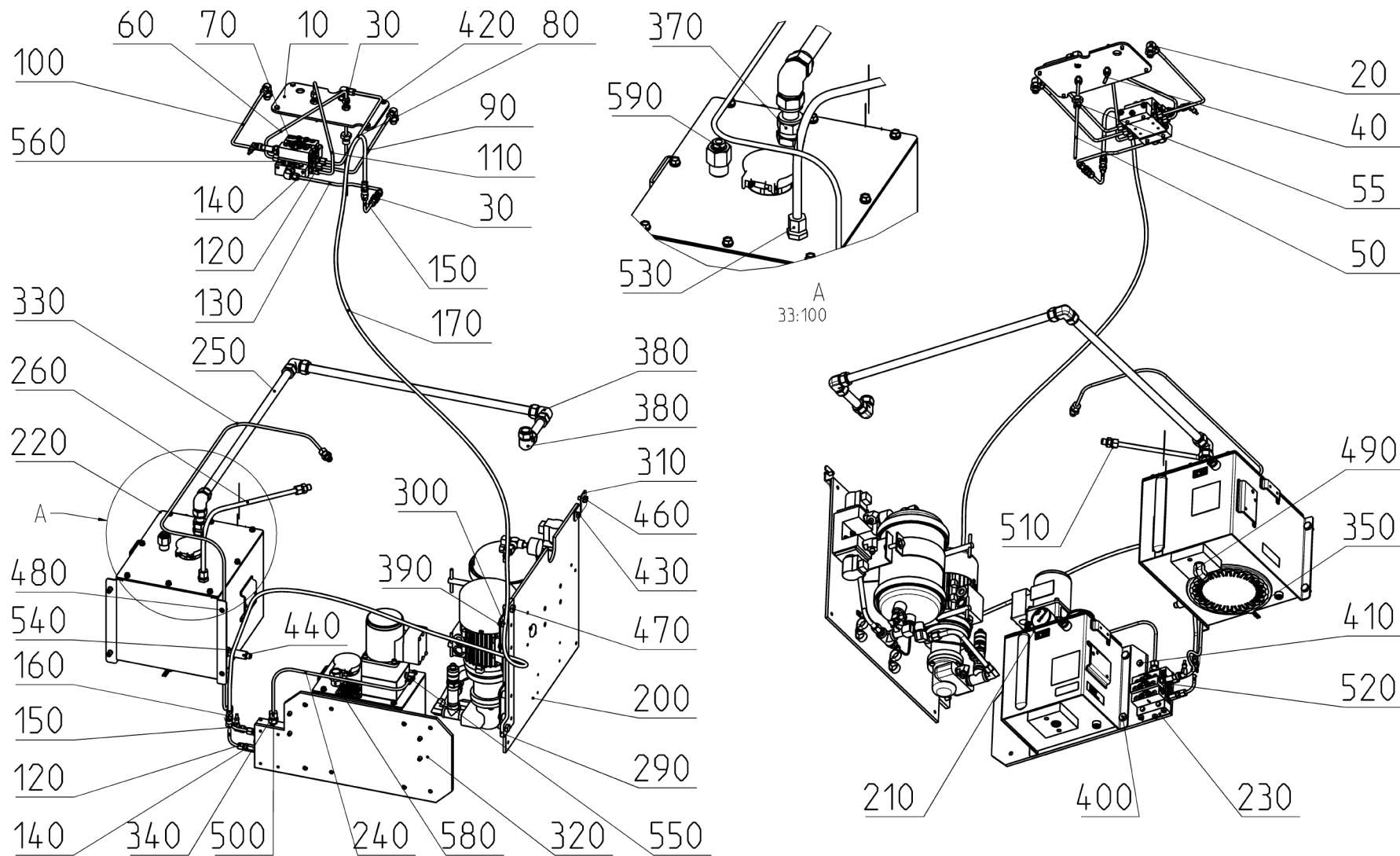
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028006S002 Lubrication_Assembly_	85028022S003 Process components_Seamer_			KHS-V02	Page	695



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028006S002 Lubrication_Assembly_	85028022S003 Process components_Seamer_		KHS-V02 Page 696

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	85028001S001	Oil purification system__ Ölreinigungsanlage__	1,000	Units Stück	E						
201	85028028S001	Installation_Oil purification system_ Aufstellung_Ölreinigungsanlage_	1,000	Units Stück	E						704
210	85028002S001	Lubrication pump__ 110 Volt, 60 Hz Schmierpumpe__ 110 Volt, 60 Hz	1,000	Units Stück	E						
220	85028021S001	Reservoir_modified_ Vorratsbehälter_modifiziert_	1,000	Units Stück	E						
230	85028004S001	Lubrication unit__ 25S-25S-10S Schmieraggregat__ 25S-25S-10S	1,000	Units Stück	E						706
240	301186360480	Pipe__ Rohr__	1,000	Units Stück	E						
250	301186403195	Pipe__ Rohr__	1,000	Units Stück	E						
260	301186361480	Pipe__ Rohr__	1,000	Units Stück	E						
320	85003080S001	Plate__ Platte__	1,000	Units Stück	E						
330	301186360480	Pipe__ Rohr__	1,000	Units Stück	E						
340	301055102510	Male connector_straight_ Einschraubverschraubung_gerade_	2,000	Units Stück	E						
350	85028009S001	Heater__ Wärmer__	1,000	Units Stück	E						
370	301999957736	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	1,000	Units Stück	E						
375	301026230018	Seal ring__ Dichtring__	2,000	Units Stück	E						
376	301134230360	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
380	301999957735	Threaded elbow joint__ Winkelverschraubung__	4,000	Units Stück	E						
400	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
410	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

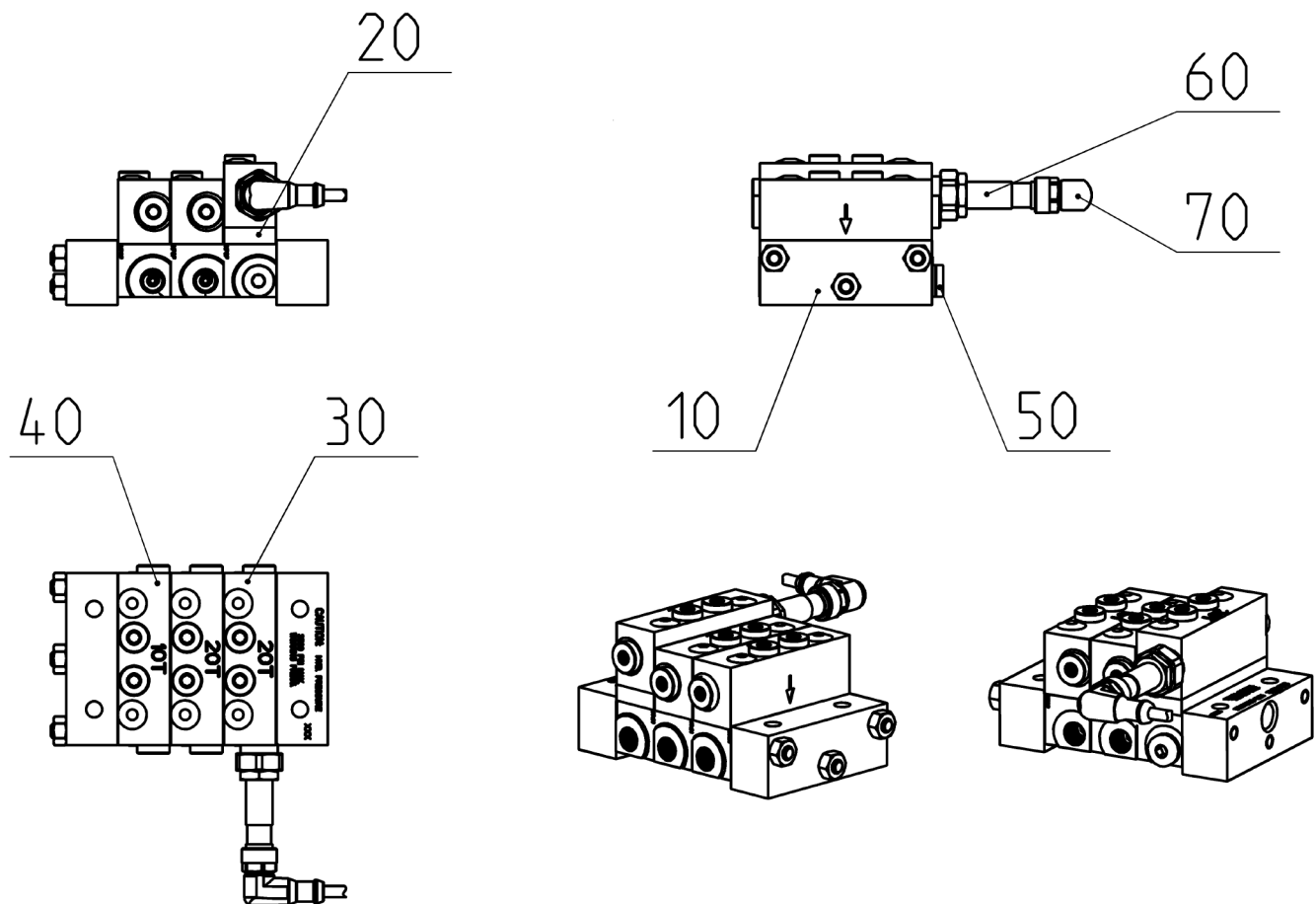
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028006S002 Lubrication_Assembly_	85028022S003 Process components_Seamer_			KHS-V02	Page	697



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028006S002 Lubrication_Assembly_		85028022S003 Process components_Seamer_		KHS-V02 Page 698

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
420	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
440	301216405741	Temperature probe_PT100 / 4-20mA Temperaturfühler_PT100 / 4-20mA	1,000	Units Stück	E			X			
450	301055116940	Threaded elbow joint_ Winkelverschraubung_	2,000	Units Stück	E						
480	301133120220	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
490	301055116910	Threaded elbow joint_ Winkelverschraubung_	1,000	Units Stück	E						
500	301026214160	Seal ring_ Dichtring_	1,000	Units Stück	E						
510	301055101870	Male connector_straight_ Einschraubverschraubung_gerade_	1,000	Units Stück	E						
515	301026217160	Seal ring_ Dichtring_	4,000	Units Stück	E						
520	301026233010	Seal ring_ Dichtring_	1,000	Units Stück	E						
530	301055130370	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	1,000	Units Stück	E						
535	301026230019	Seal ring_ Dichtring_	2,000	Units Stück	E						
536	301134230240	Washer_ Unterlegscheibe_	2,000	Units Stück	E						
540	301026212140	Seal ring_ Dichtring_	1,000	Units Stück	E						
550	301055112330	Threaded elbow joint_ Winkelverschraubung_	1,000	Units Stück	E						
560	301132171170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
580	304999950053	Level switch_Tank_ Niveauschalter_Tank_	2,000	Units Stück	E						
590	85028023S001	Hexagon head cap screw_ Sechskantschraube_	1,000	Units Stück	E						

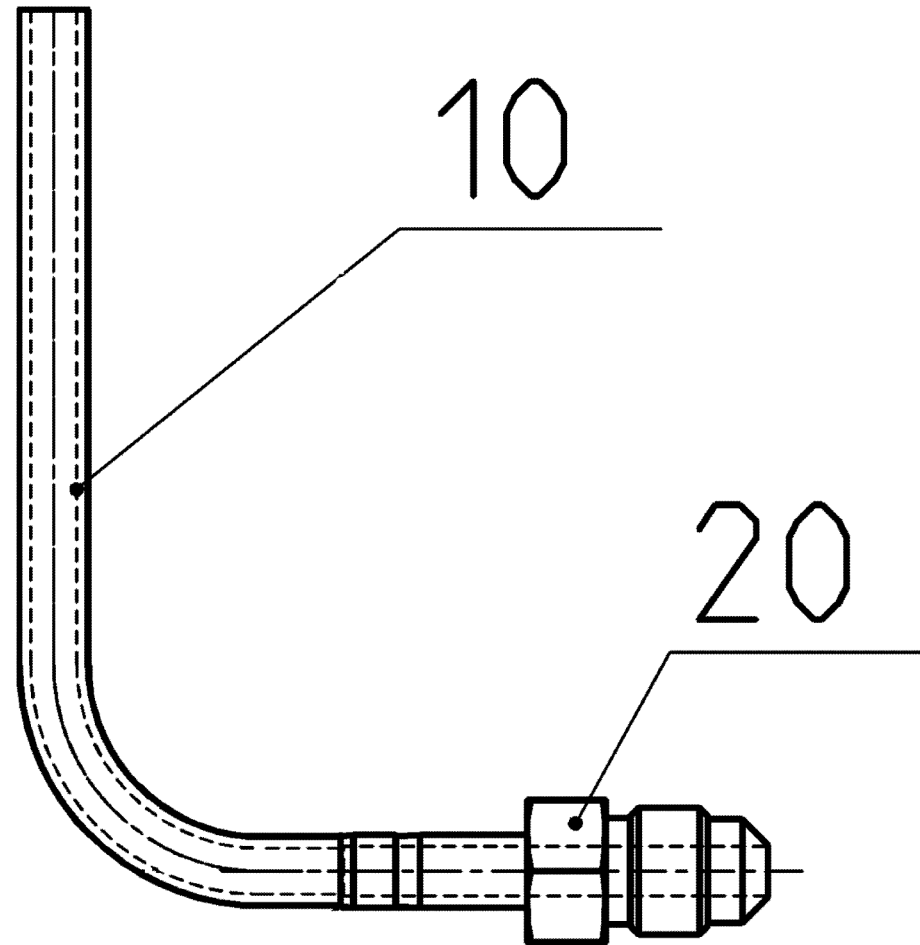
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028006S002 Lubrication_Assembly_	85028022S003 Process components_Seamer_			KHS-V02	Page	699



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028005S001 Lubrication unit__20T-20T-10T	85028006S002 Lubrication_Assembly_		KHS-V02 Page 700

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	304999950028	Lubricant distributor__ Schmierverteiler__	1,000	Units Stück	E						
20	304999950033	Lubricant distributor_Intermediate plate Schmierverteiler_Zwischenplatte__	1,000	Units Stück	E						
30	304999950031	Lubricant distributor__ Schmierverteiler__	2,000	Units Stück	E						
40	304999950032	Lubricant distributor__ Schmierverteiler__	1,000	Units Stück	E						
50	301132183021	Screw plug__ Verschlusschraube__	1,000	Units Stück	E						
60	304999950034	Proximity switch_Lubricant distributor_ Näherungsschalter_Schmierverteiler__	1,000	Units Stück	E						
70	304999950035	Cable_Proximity switch_ Kabel_Näherungsschalter__	1,000	Units Stück	E						

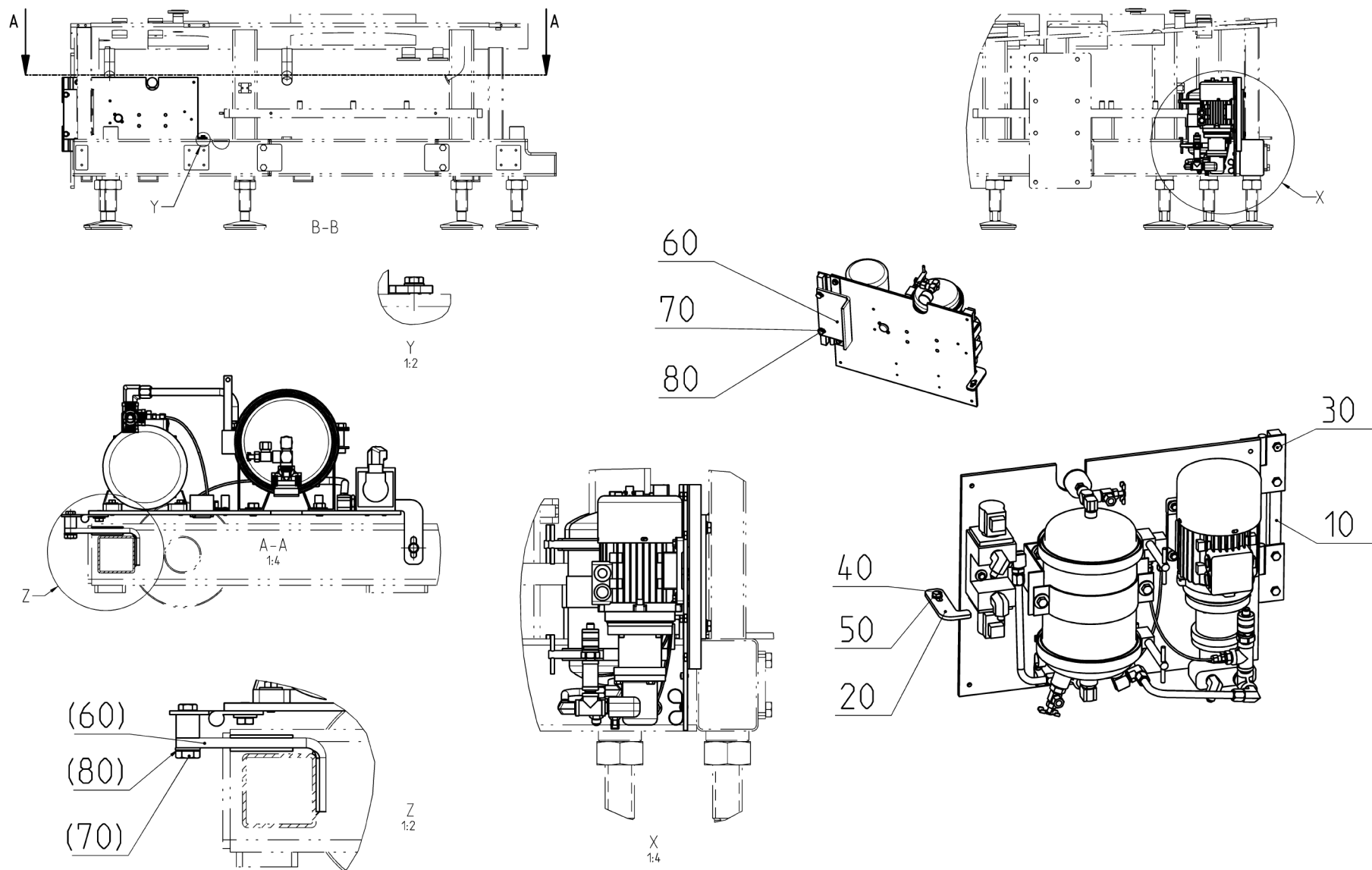
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028005S001 Lubrication unit__20T-20T-10T	85028006S002 Lubrication_Assembly_			KHS-V02	Page 701



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028024S001 Small tube_Adaptor_	85028006S002 Lubrication_Assembly_		KHS-V02 Page 702

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301186360480	Pipe__ Rohr__	1,000	Units Stück	E						
20	301999958881	Connection adaptor_Screwed socket_ Anschlussadapter_Einschraubstutzen_	1,000	Units Stück	E						

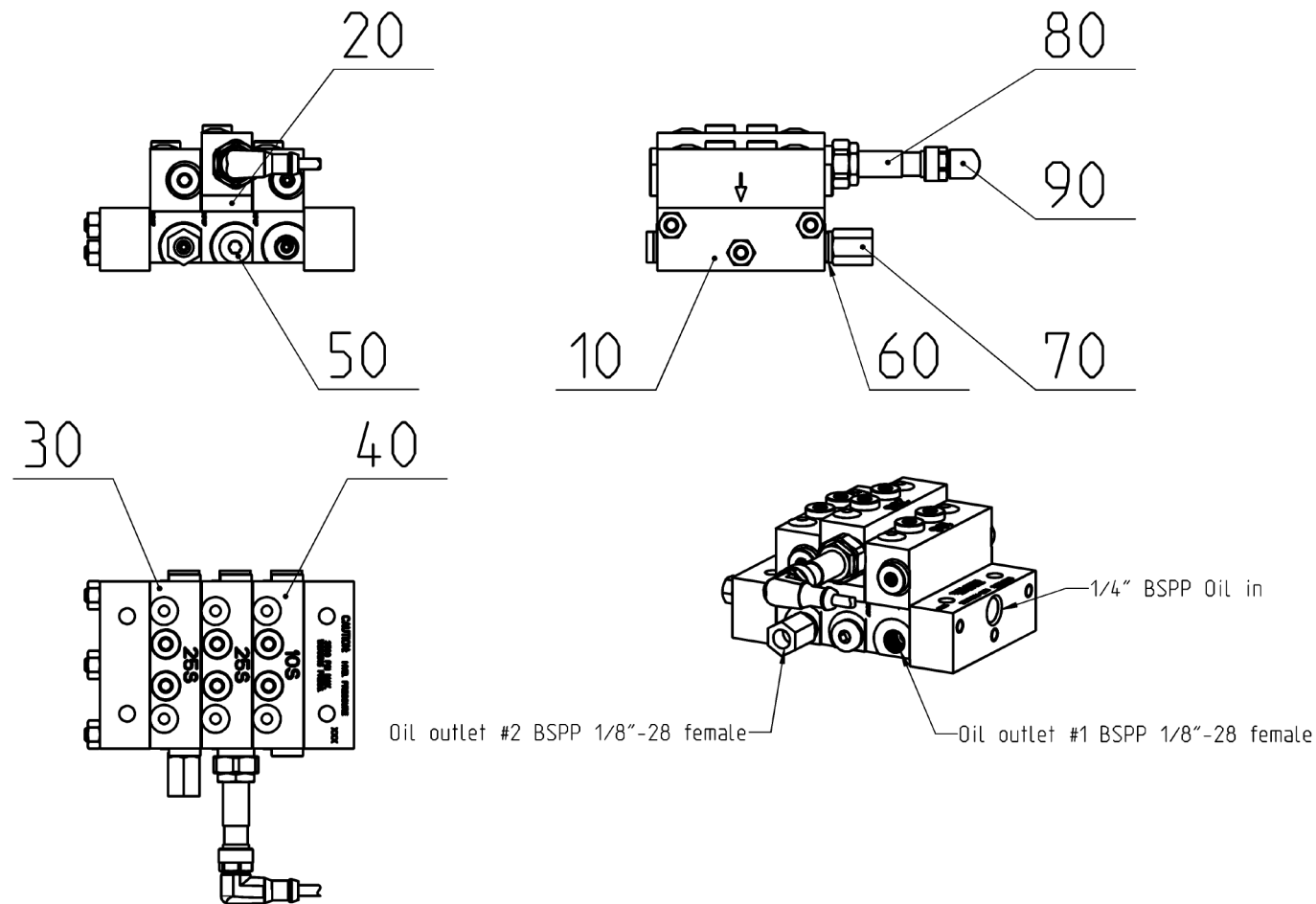
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028024S001 Small tube_Adaptor_	85028006S002 Lubrication_Assembly_			KHS-V02	Page	703



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028028S001 Installation_Oil purification system_	85028006S002 Lubrication_Assembly_		KHS-V02 Page 704

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028026S001	Fixing bar__ Befestigungsstange__	1,000	Units Stück	E						
20	85028027S001	Locking plate__ Absteckblech__	1,000	Units Stück	E						
30	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
40	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
50	301134230120	Washer__ Unterlegscheibe__	1,000	Units Stück	E						
60	85028029S001	Welding plate__ Anschweisplatte__	1,000	Units Stück	E						
70	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
80	301134230150	Washer__ Unterlegscheibe__	2,000	Units Stück	E						

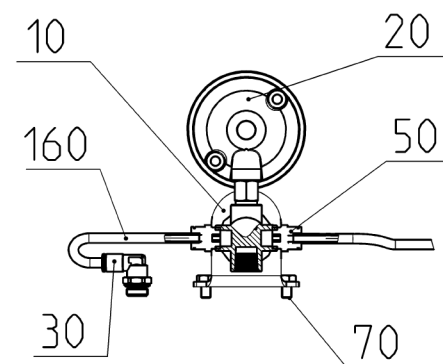
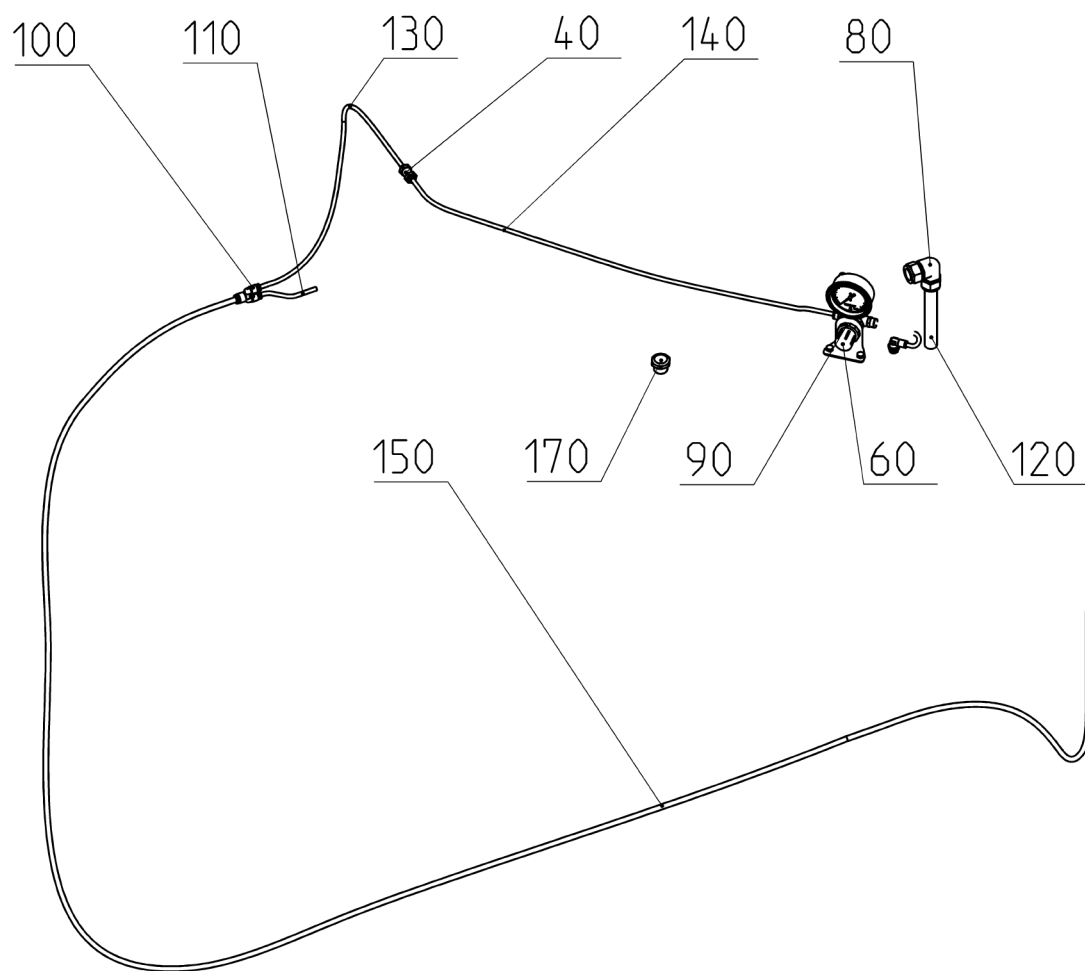
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028028S001 Installation_Oil purification system_	85028006S002 Lubrication_Assembly_			KHS-V02	Page 705



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028004S001 Lubrication unit__25S-25S-10S	85028006S002 Lubrication_Assembly_		KHS-V02 Page 706

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	304999950028	Lubricant distributor__ Schmierverteiler__	1,000	Units Stück	E						
20	304999950033	Lubricant distributor_Intermediate plate Schmierverteiler_Zwischenplatte__	1,000	Units Stück	E						
30	304999950029	Lubricant distributor__ Schmierverteiler__	2,000	Units Stück	E						
40	304999950030	Lubricant distributor__ Schmierverteiler__	1,000	Units Stück	E						
50	301132183021	Screw plug__ Verschlusschraube__	4,000	Units Stück	E						
60	301026233010	Seal ring__ Dichtring__	1,000	Units Stück	E						
70	301063400017	Shut-off valve__ Absperrentil__	1,000	Units Stück	E						
80	304999950034	Proximity switch_Lubricant distributor_ Näherungsschalter_Schmierverteiler__	1,000	Units Stück	E						
90	304999950035	Cable_Proximity switch_ Kabel_Näherungsschalter__	1,000	Units Stück	E						

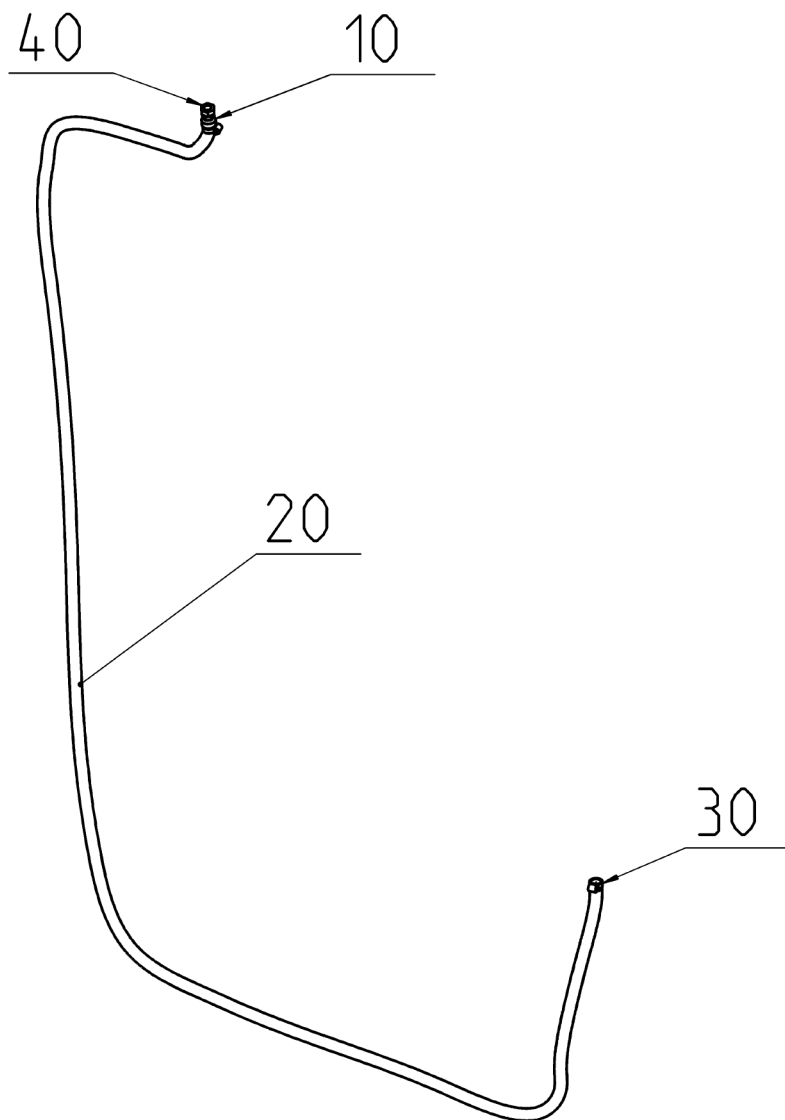
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028004S001 Lubrication unit__25S-25S-10S	85028006S002 Lubrication_Assembly_			KHS-V02	Page 707



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028007S001 Pneumatic assembly__	85028022S003 Process components_Seamer_	KHS-V02	Page 708

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028010S001	Mounting bracket_ Befestigungsarm__	1,000	Units Stück	E						
20	301214160022	Pressure gauge_ Manometer__	1,000	Units Stück	E						
30	301055115340	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	1,000	Units Stück	E						
40	301055105890	Connector_Bulkhead_ Steckverbindung_Schott__	1,000	Units Stück	E						
50	301055105060	Push-fit fitting_straight_ Steckverschraubung_gerade__	2,000	Units Stück	E						
60	304999950036	Pressure regulator_Miniature_ Druckregler_Miniatür__	1,000	Units Stück	E						
70	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
80	301999957735	Threaded elbow joint_ Winkelverschraubung__	1,000	Units Stück	E						
90	304999940010	Lock nut_ Sicherungsmutter__	1,000	Units Stück	E						
100	X05180799	Connector__Y Steckverbindung__Y	1,000	Units Stück	E						
110	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
120	B3186351050	Pipe_ Rohr__	1,000	Units Stück	E						
130	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
140	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
150	301053159651	Pneumatic hose_blue_8 Pneumatikschlauch_blau_8	1,000	Units Stück	E						
160	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
170	301064111511	Silencer_Screw-in union_ Schalldämpfer_Einschraubanschluss__	1,000	Units Stück	E						

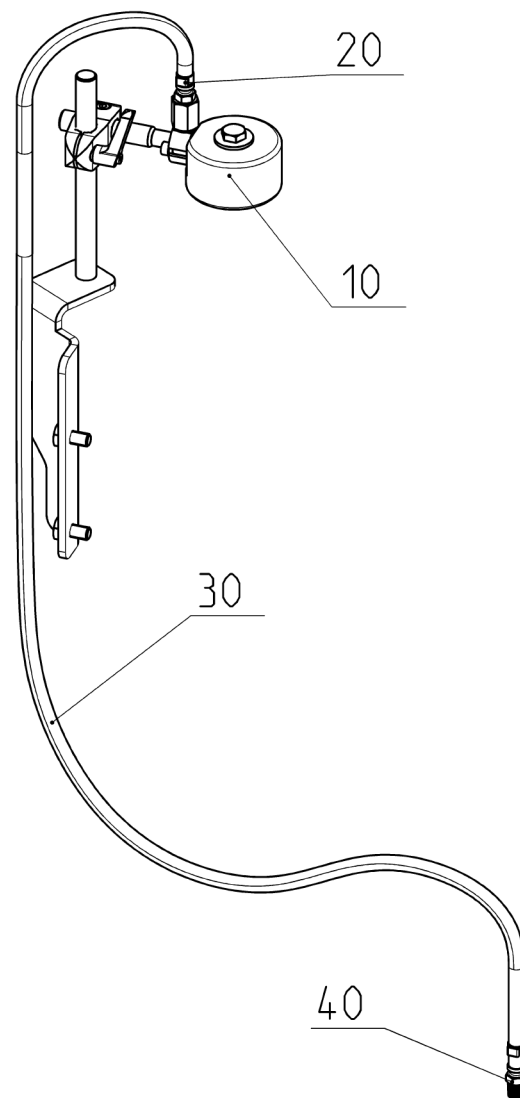
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028007S001 Pneumatic assembly__	85028022S003 Process components_Seamer_			KHS-V02	Page 709



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028019S001 Gassing connection__		85028022S003 Process components_Seamer_		KHS-V02 Page 710

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028020S001	Reducing connector____ Reduzierstecker____	1,000	Units Stück	E						
20	304999950052	Hose_flexible____ Schlauch_flexibel____	1,000	Units Stück	E						
30	301053580610	Hose clamp____ Schlauchschelle____	2,000	Units Stück	E						
40	301055101900	Male connector_straight____ Einschraubverschraubung_gerade____	1,000	Units Stück	E						

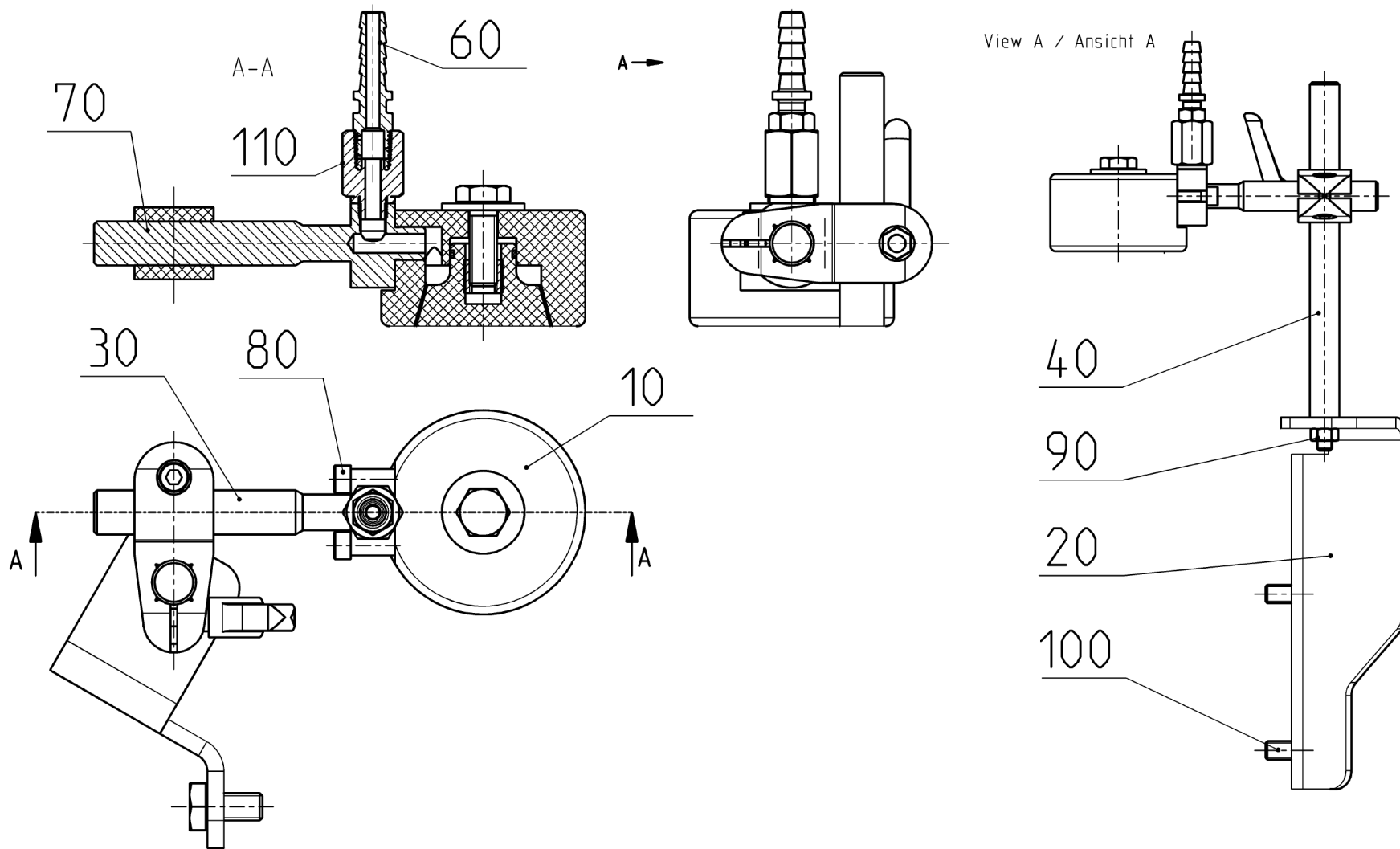
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028019S001 Gassing connection____	85028022S003 Process components_Seamer____	KHS-V02	Page	711	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028011S001 Bubble breaker_complete_	85028022S003 Process components_Seamer_		KHS-V02 Page 712

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028018S001	Bubble breaker_complete_ Blasenbrecher_komplett_	1,000	Units Stück	E						714
20	301053580350	Hose clip_1-lug_ Schlauchklemme_1-Ohr_	2,000	Units Stück	E						
30	301053150580	Hose_ Schlauch_	1,000	Units Stück	E						
40	304999950050	Hose connection_ Schlauchverbindung_	1,000	Units Stück	E						

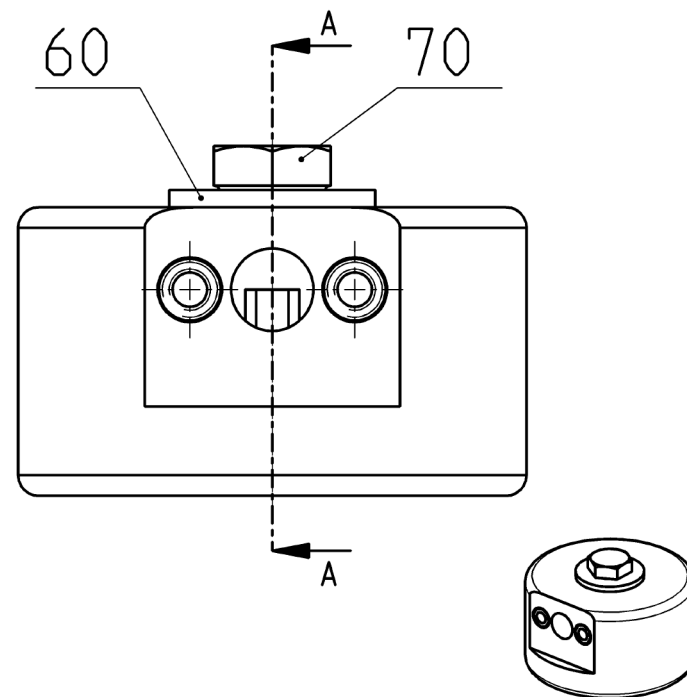
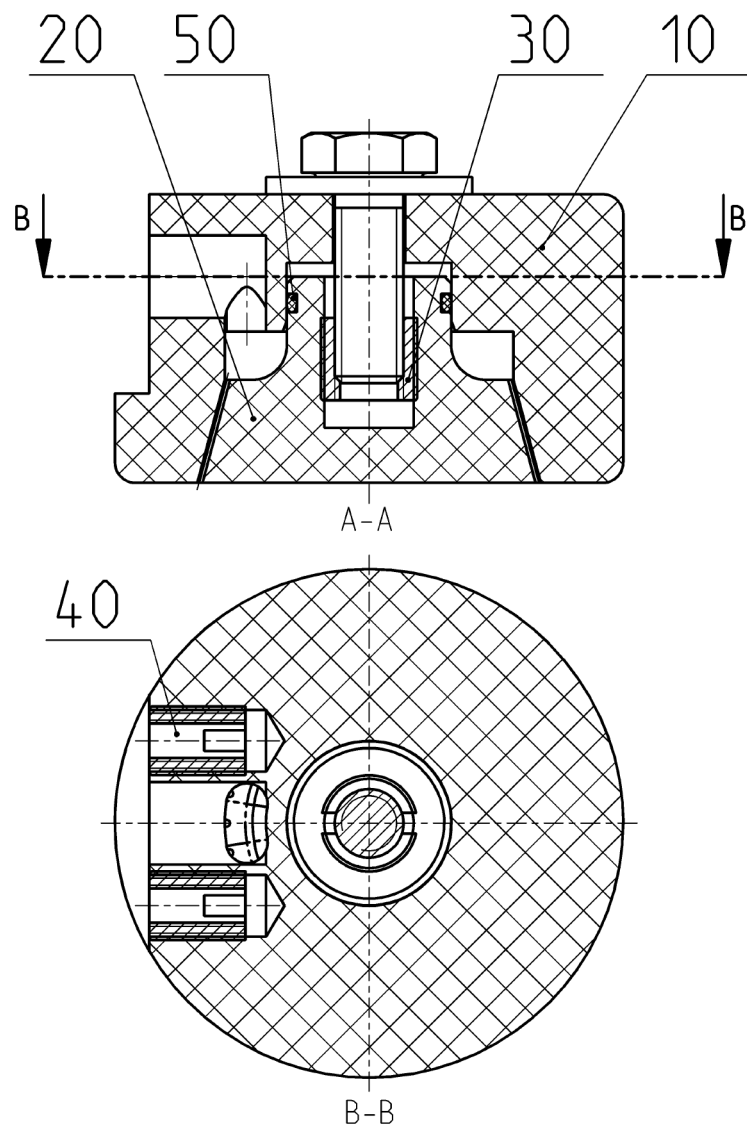
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028011S001 Bubble breaker_complete_	85028022S003 Process components_Seamer_			KHS-V02	Page	713



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028018S001 Bubble breaker_complete_	85028011S001 Bubble breaker_complete_		KHS-V02 Page 714

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028015S001	Bubble breaker__ Blasenbrecher__	1,000	Units Stück	E						716
20	85028012S001	Support bracket__ Auflagewinkel__	1,000	Units Stück	E						
30	85028014S001	Support rod__ Tragstange__	1,000	Units Stück	E						
40	85028013S001	Rod__ Stange__	1,000	Units Stück	E						
60	304999950050	Hose connection__ Schlauchverbindung__	1,000	Units Stück	E						
70	301053507160	Cross clamp_Hand-operated_ Kreuzklemmstück_handbetätigt_	1,000	Units Stück	E						
80	301132150860	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
90	301133124100	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
100	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	304999950049	Reducing piece__ Reduzierstück__	1,000	Units Stück	E						

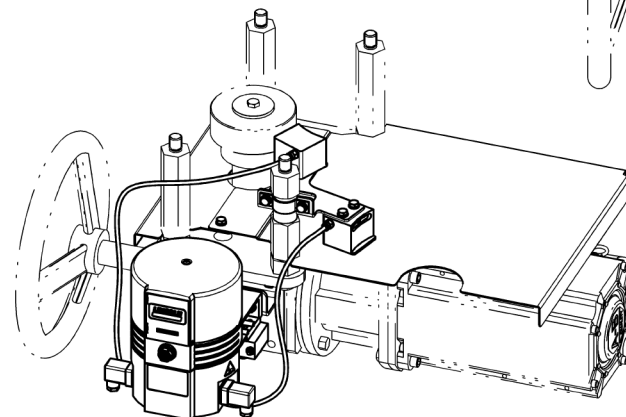
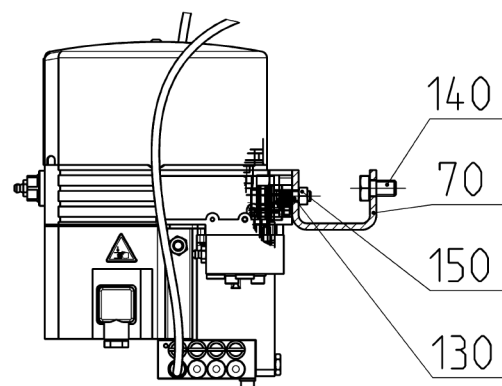
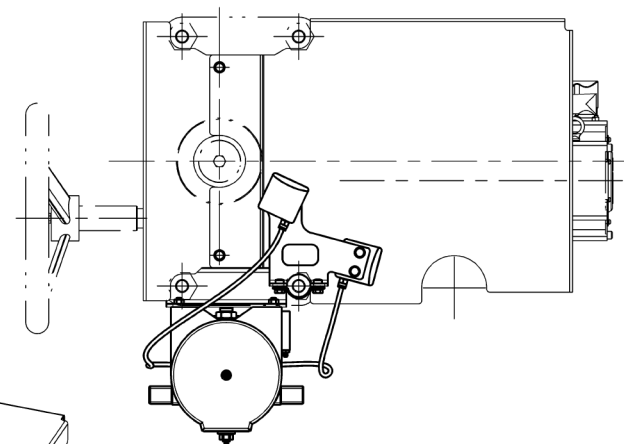
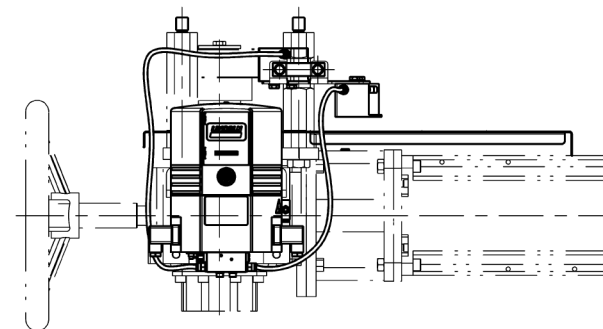
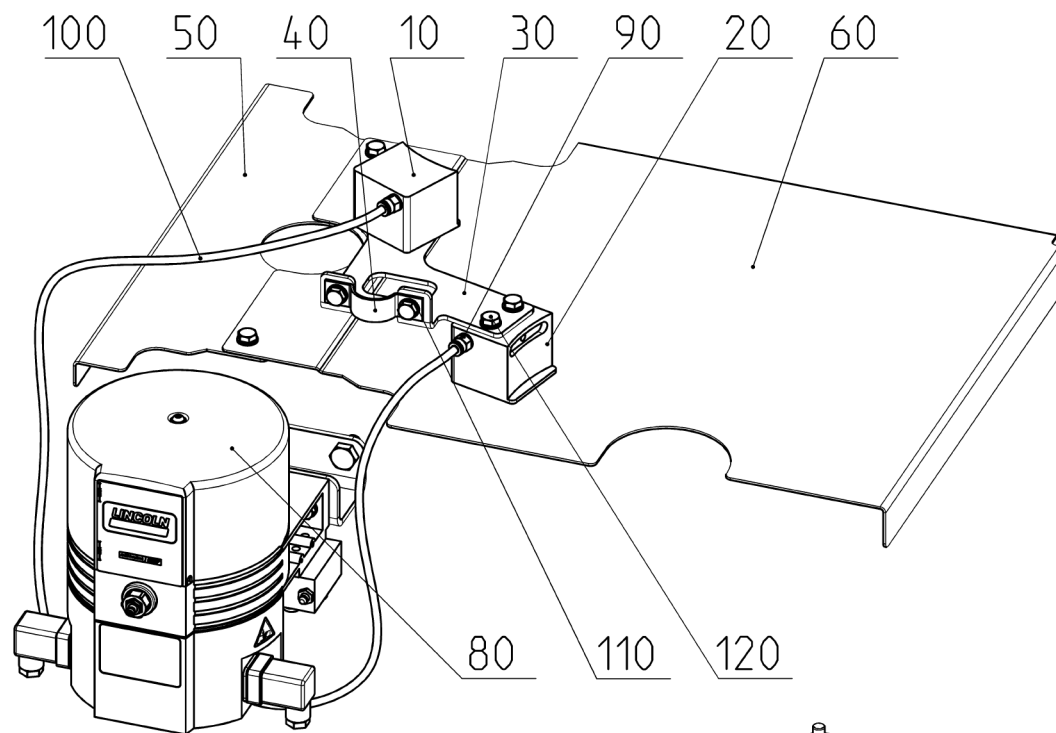
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028018S001 Bubble breaker_complete_	85028011S001 Bubble breaker_complete_			KHS-V02	Page	715



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028015S001 Bubble breaker__	85028018S001 Bubble breaker_complete_	KHS-V02	Page 716

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028017S001	Housing_Bubble breaker_ Gehäuse_Blasenbrecher_	1,000	Units Stück	E						
20	85028016S001	Cone_Bubble breaker_ Kegel_Blasenbrecher_	1,000	Units Stück	E						
30	301133911523	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	1,000	Units Stück	E						
40	301133911314	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	2,000	Units Stück	E						
50	301026012190	O-ring__ O-Ring__	1,000	Units Stück	E						
60	301134250600	Washer__ Scheibe__	1,000	Units Stück	E						
70	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

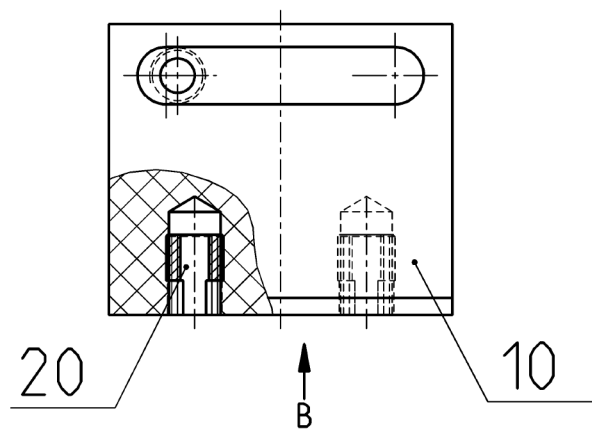
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028015S001 Bubble breaker__	85028018S001 Bubble breaker_complete_			KHS-V02	Page	717



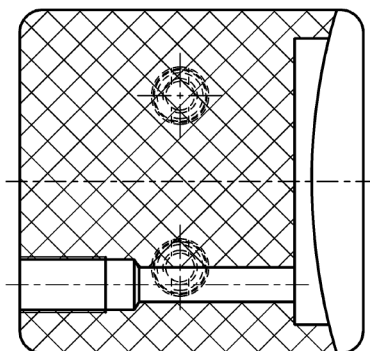
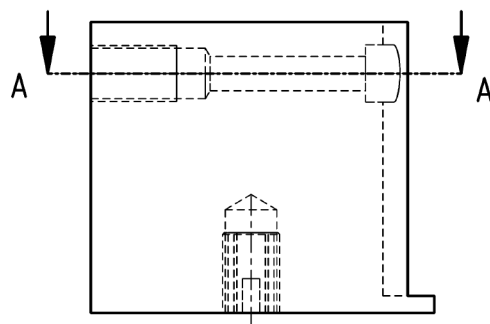
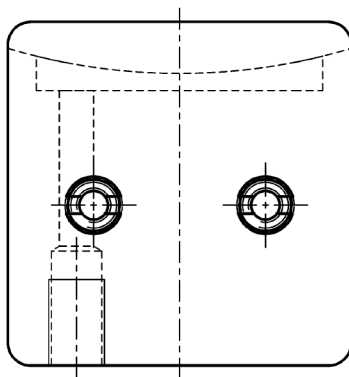
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028030S001 Lubrication unit__		85028022S003 Process components_Seamer_		KHS-V02 Page 718

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	85028031S001	Lubricating block__ Schmierblock__	1,000	Units Stück	E						720
20	85028032S001	Lubricating block__ Schmierblock__	1,000	Units Stück	E						722
30	85028033S001	Bracket plate__ Auslegerplatte__	1,000	Units Stück	E						724
40	301053553040	Pipe-clamp half__ Rohrschellenhälfte__	1,000	Units Stück	E						
50	85028034S001	Cover plate__ Abdeckblech__	1,000	Units Stück	E						726
60	85028035S001	Cover plate__ Abdeckblech__	1,000	Units Stück	E						
70	85028037S001	Bracket__ Ausleger__	1,000	Units Stück	E						
80	85028036S001	Grease pump__Lincoln QLS301 Fettpumpe__Lincoln QLS301	1,000	Units Stück	E						
90	301055106126	Push-fit fitting_straight_ Steckverschraubung_gerade_	2,000	Units Stück	E						
100	301053159641	Pneumatic hose_blue_6 Pneumatikschlauch_blau_6	1,000	Units Stück	E						
110	301134230120	Washer__ Unterlegscheibe__	10,000	Units Stück	E						
120	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
130	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
140	301132172870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301133120170	Hexagonal nut__ Sechskantmutter__	2,000	Units Stück	E						

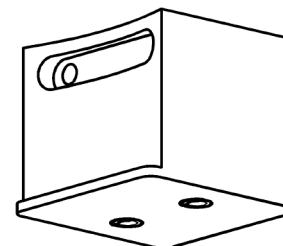
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028030S001 Lubrication unit__	85028022S003 Process components_Seamer_			KHS-V02	Page	719



Ansicht B / VIEW B



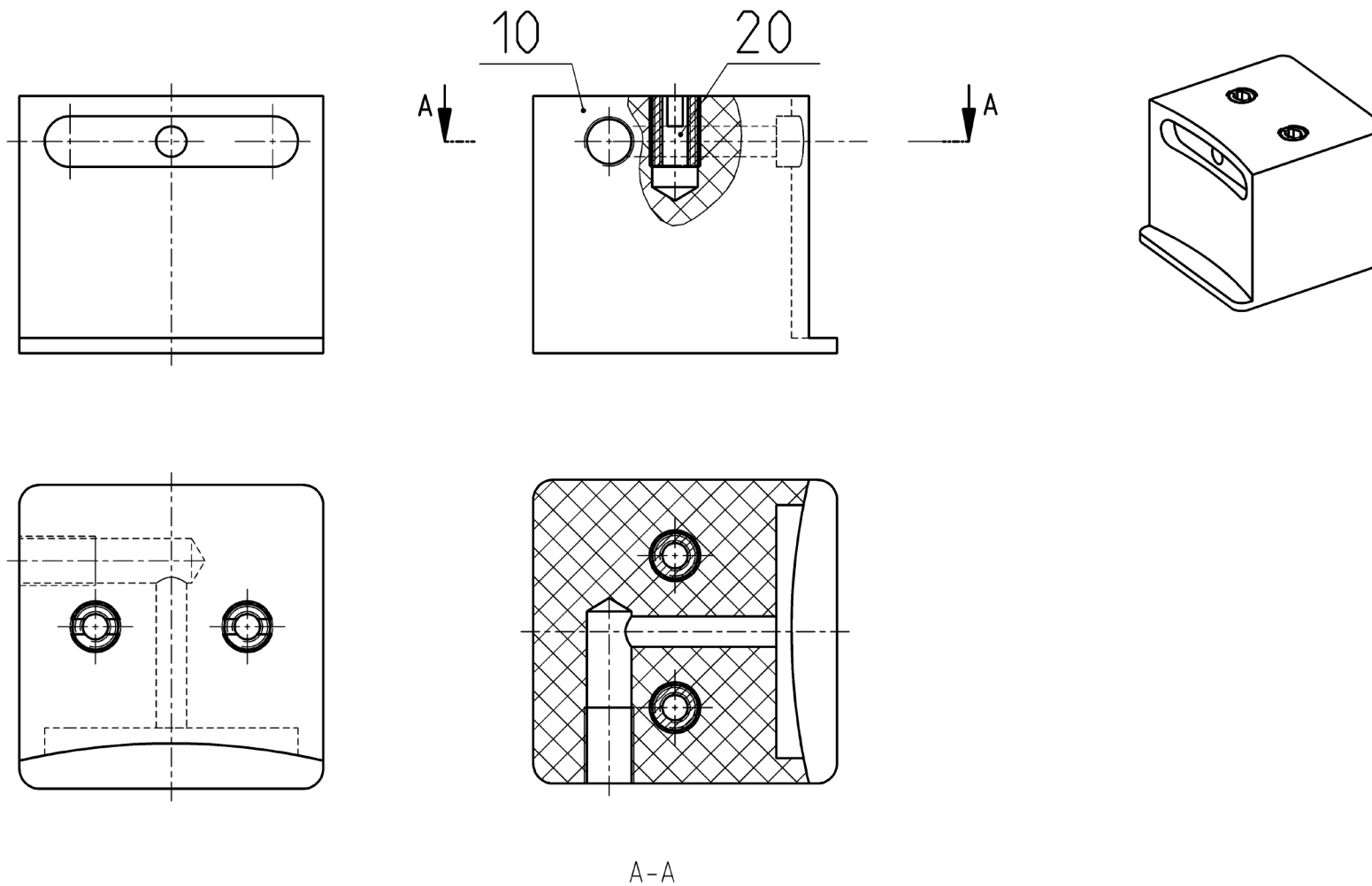
A-A



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028031S001 Lubricating block__		85028030S001 Lubrication unit__		KHS-V02 Page 720

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911314	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	2,000	Units Stück	E						

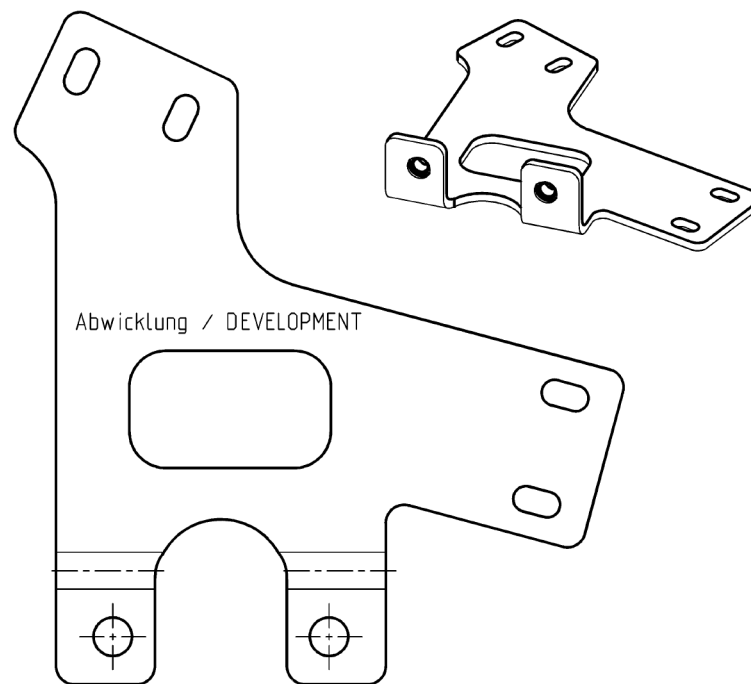
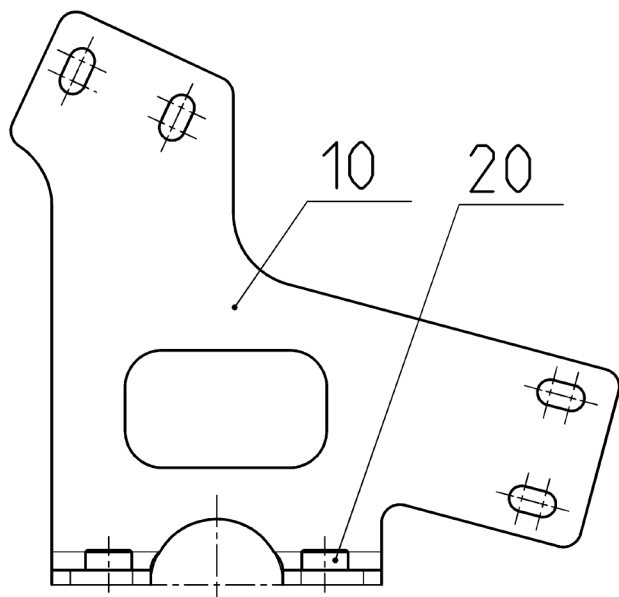
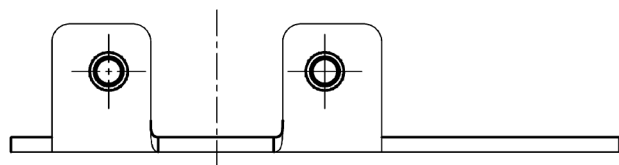
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028031S001 Lubricating block__	85028030S001 Lubrication unit__			KHS-V02	Page	721



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028032S001 Lubricating block__	85028030S001 Lubrication unit__		KHS-V02 Page 722

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911314	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	2,000	Units Stück	E						

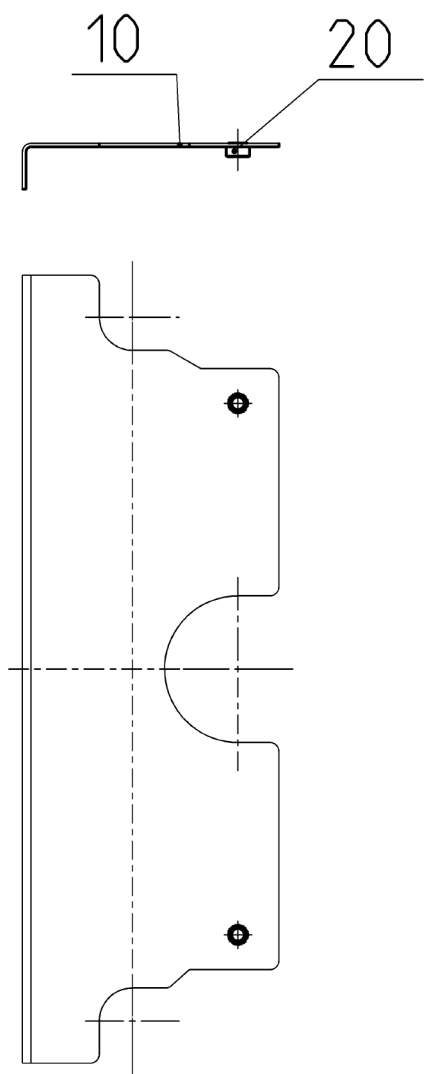
Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85028032S001 Lubricating block__	85028030S001 Lubrication unit__			KHS-V02	Page 723



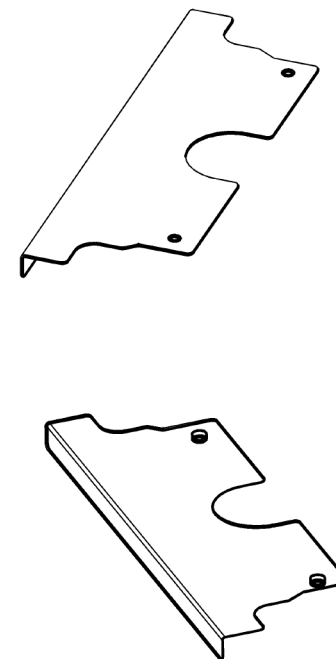
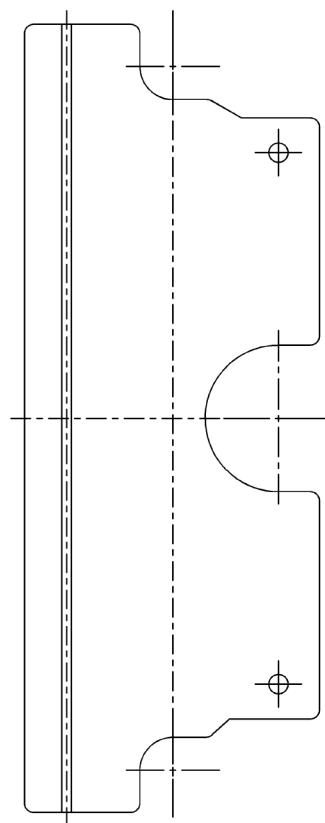
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028033S001 Bracket plate__	85028030S001 Lubrication unit__		KHS-V02 Page 724

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301183411382	Sheet metal__ Blech__	1,000	Units Stück	E						
20	301133901970	Self-Clinching Nut__ Einpressmutter__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028033S001 Bracket plate__	85028030S001 Lubrication unit__			KHS-V02	Page	725



Abwicklung / DEVELOPMENT



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85028034S001 Cover plate__	85028030S001 Lubrication unit__	KHS-V02	Page 726

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301183411046	Sheet metal__ Blech__	1,000	Units Stück	E						
20	301133901970	Self-Clinching Nut__ Einpressmutter__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85028034S001 Cover plate__	85028030S001 Lubrication unit__			KHS-V02	Page	727

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85035003S001 Tool kit_Seamer_TK250	85000013S001 Seamer__27/6 Canopy Growth	KHS-V02	Page 728

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	304999950047	Tool case__ Werkzeugkoffer__	1,000	Units Stück	E						
20	85035002S001	Pipe wrench__ Zangenschlüssel__	1,000	Units Stück	E						
30	304999950046	Socket spanner_Face nut_ Steckschlüssel_Stirnlochmutter__	1,000	Units Stück	E						
40	X07000754	Hook spanner__ Hakenschlüssel__	1,000	Units Stück	E						
50	85018140S010	Shim_Can infeed star_ Passscheibe_Doseneinlaufstern__	6,000	Units Stück	E						
60	85018140S020	Shim_Can infeed star_ Passscheibe_Doseneinlaufstern__	4,000	Units Stück	E						
70	85013113S010	Shim_Seaming chuck_ Passscheibe_Falzkopf__	8,000	Units Stück	E						
80	85013113S025	Shim_Seaming chuck_ Passscheibe_Falzkopf__	4,000	Units Stück	E						
90	85013113S040	Shim_Seaming chuck_ Passscheibe_Falzkopf__	4,000	Units Stück	E						
100	85013172S010	Shim_Can plate_ Passscheibe_Dosenteller__	8,000	Units Stück	E						
110	85013172S020	Shim_Can plate_ Passscheibe_Dosenteller__	8,000	Units Stück	E						
120	85013172S080	Shim_Can plate_ Passscheibe_Dosenteller__	4,000	Units Stück	E						
130	85035037S051	Ball__ Kugel__	1,000	Units Stück	E						
140	85035024S001	Assembly aid__Knock out rod Montagehilfe__Knock out rod	1,000	Units Stück	E						
150	85035025S001	Assembly aid_Lifting station_ Montagehilfe_Liftstation__	1,000	Units Stück	E						
160	85035044S001	Mounting device__ Montagevorrichtung__	1,000	Units Stück	E						
170	85035045S001	Press plate__ Abdrückplatte__	1,000	Units Stück	E						
180	85035046S001	Tool_Knock out rod_ Werkzeug_Ausstoßerstangen__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019
Subassembly	85035003S001 Tool kit_Seamer_TK250	85000013S001 Seamer__27/6 Canopy Growth	KHS-V02	Page	729	

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10343323	10343323	Revision 01 / 04.07.2019
Subassembly 85035003S001 Tool kit_Seamer_TK250	85000013S001 Seamer__27/6 Canopy Growth	KHS-V02	Page 730

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	85035042S001	Retaining clip_Tool_ Halteclip_Werkzeug_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN C	Machine number	10343323	10343323	Revision	01 / 04.07.2019	
Subassembly	85035003S001 Tool kit_Seamer_TK250	85000013S001 Seamer__27/6 Canopy Growth			KHS-V02	Page	731



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

1/1



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

1/1



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

1/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

2/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

2/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

1/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

2/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

3/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN C

10343323

Spare parts
list

3/3